

Tennessies Valley Authority, Post Office Box 2000, Soddy Daisy, Tennessee, 37379

d. L. Wilsen Vice President, Sequeyet-Nuclear Plant

November 24, 1992

U.S. Nuclear Regulatory Commission ATTN: Document Control Desk Washington, D.C. 20555

Gentlemen:

TENNESSEE VALLEY AUTHORITY - SEQUOYAH NUCLEAR PLANT UNIT 1 - DOCKET NO. 50-327 - FACILITY OPERATING LICENSE DPR-77 - LICENSEE EVENT REPORT (LER) 50-327/92018

The enclosed LER provides details concerning an automatic reactor trip and engineered safety feature actuation (auxiliary feedwater start and feedwater isolation) during power operation. This event is being reported in accordance with 10 CFR 50.73(a)(2)(iv) as a condition that resulted in the automatic actuation of engineered safety features, including the reactor protection system.

Sincerely,

Wilson L. Wilson

Enclosure cc: See page 2

50.100 2211300253 221124 PDR ADCCK 350032 U.S. Nuclear Regulatory Commission Page 2 November 24, 1992

cc (Enclosure): INPO Records Center Institute of Nuclear Power Operations 1100 Circle 75 Parkway, Suite 1500 Atlanta, Georgia 30339-3064

> Mr. D. E. LaBarge, Project Manager U.S. Nuclear Regulatory Commission One White Flint, North 11555 Rockville Pike Rockville, Maryland 20852-2739

NRC Resident Inspector Sequoyah Nuclear Flant 2600 Igou Ferry Road Soddy Daisy, Tennessee 37379-3624

Mr. B. A. Wilson, Project Chief U.S. Nuclear Regulatory Commission Region 1 101 Marietta Street, NW, Suite 2900 Atlanta, Georgia 30323-0199 U.S. NUCLEAR REGULATORY COMMISSION

Approved OMB No. 3150-0104 Expires 4/30/92

LICENSEE EVENT REPORT (LER)

EVENT DAY (5)       LER NUMBER (6)       REPORT DATE (7)       OTHER FACILITIES INVOLVED (8)         HONTH       DAY       YEAR       YEAR       NUMBER       MUMBER       MUMBER       DOCKET NUMBER (1)         10       2       6       9       2       9       2       0       1       1       2       0       0       1       1       1       1       0       0       1       1       1       1       0       0       1       1       1       0       0       0       1       1       1       0       0       0       1       1       1       0       0       0       1       1       1       0       0       0       1       1       1       0       0       0       0       1       1       0	FACILITY NAME (1) Sequoyah Nuclear Plant, Un': 1 TITLE (4) Reactor Trip As a Result of a Relay Not Changing Stat	DOCKET NUMBE [0[5]0]0]0]3 e in a feedwater Regulating Valve	ER (2)   PAGE (3)  2  7  1 0F  0  6 e Controller
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ABSTRACT (Limit to 1400 spaces, i.e., approximately fifteen single-space typewritten lines) (16)

On October 26, 1992, at 1855 Eastern standard time, with Unit 1 in power operation at approximately 81 percent, the reactor tripped because of a turbine trip. The turbine trip resulted from a high-high feedwater level in the No. 3 steam generator. Before the trip, water was inadvertently introduced into the none-sential control air system, inducing secondary plant transients that resulted in turbine runbacks to 81 percent for Unit 1 and 67 percent for Unit 2. Before the Unit 1 turbine runback, steam generator No. 3 was experiencing low feedwater level. The unit operator placed the Loop No. 3 feedwater regulating valve flow indicating controller (FIC) in manual, attempting to gradually raise feedwater level. The valve went to full open, and attempts to close the valve were unsuccessful, resulting in a high-high steam generator level. The immediate cause of the trip was attributed to the automatic-manual switching relay (K-1) in the FIC not changing state; however, the water intrusion in the air system initiated the transient that eventually led to the trip. The unit was stabilized in the hot standby condition. The K-1 relays in the four Unit 1 feedwater regulating-valve FICs were replaced. The FICs were tested and returned to service.

NRC Form 366 (6-89)

NRC Form 366A (6-89)

# U.S. NUCLEAR REGULATORY COMMISSION

### Approved OMB No. 3150-0104 Ex: ires 4/30/92

LICENSEE EVENT "(EPORT (LER) TEXT CONTINUATION

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### 1. PLANT CONDITIONS

Unit 1 was in power operation at approximately 81 percent power.

### II. DESCRIPTION OF EVENT

### A. Event

On October 26, 1992, at 1855 Eastern standard time (EST), the reactor tripped because of a turbine trip that resulted from a high-high feedwater level in the No. 3 steam generator (EIIS Code SJ). Before the trip, water was inadvertently introduced into the control air system (EilS Code LF), inducing secondary plant transients that resulted in turbine runbacks from full power to 81 percent and 67 percent power on Unit 1 and Unit 2, respectively. Before the Unit 1 turbine runback, steam generator No. 3 was experiencing low level because of rregular feedwater regulating valve (FRV) (EIIS Code SJ) operation. This was a result of water intrusion into the pneumatic control system of the FRV. 'The unit operator placed the flow indicating controller (FIC) (EIIS Code JB) in manual for the steam generator No. 3 FRV to attempt to gradually raise the level. The automatic-manual switching relay (K-1) for this FIC did not chang; state. causing the manual control circuit to be electrically inoperable. This condition resulted in the FRV going to the full open position and not responding to the manual changes to the controller input. Attempts to close the valve were unsuccessful, resulting in a high-high steam generator level.

### B. Inoperable Structures, Components, or Systems That Contributed to the Event

Each shift an operator opened the moisture trap bypass valve on the nonessential control air receiver to blow out any accumulated sodiment and condensate. This also checked the receiver's moisture trap operation. However, an equalizing line associated with the trap provided a short circuit for the blowdown process, rendering the blowdown technique ineffective. Air flow traveled through the equalizing line, through the trap, and out the bypass line.

Before the trip, operators were isolating the No. 1 nonessential control air receiver to support valve repair on the receiver's moisture trap bypass valve. This configuration forced system air flow through the No. 2 receiver where condensate had accumulated because of sediment build-up obstructing the drain line, and water was introduced into the nonessential control air system. Approximately 1,000 gallons of water were entrained; however, a significant amount of water was rejected at the nonessential control air dryers. When the air dryers saturated, they automatically blew down and sprayed water onto the floor. The saturation of the air dryers caused the nonessential control air NRC Form 366A U.S. NUCLEAR REGULATORY COMMISSION (4-89)

### LICENSE2 EVENT REPORT (LER) TEXT CONTINUATION

TEXT (If more space is required, use additional NRC Form 366A's) (17)

system pressure to drop, resulting in an automatic isolation of the essential control air system. Some water was carried over to end-use devices. The first components affected by the water entrainment were the Unit 1 FRVs. As the water progressed through the nonessential control air system, the No. 3 heater drain tank level controllers were affected. The Unit 1 and later the Unit 2 No. 3 heater drain tanks bypassed to the condenser, resulting in turbine runbacks on each unit. Unit 2 stabilized after the runback.

C. Dates and Approximate Times of Major Occurrences

October 26, 1992 at 1835 EST	An assistant unit operator (AUO) began isolation of the No. 1 nonessential control air receiver to facilitate valve repair on the receiver's moisture trap bypass valve.
October 26, 1992 at 1840 FST	The AUO was closing the last valve necessary for isolation of the receiver. He heard abnormal noises and observed water spraying out of the station air dryers. The AUO immediately informed the assistant shift operations supervisor (ASOS). The No. 1 nonessential control air receiver was returned to normal alignment.
October 25, 1992 at 1846 EST	Steam flow-feedwater flow mismatch and low feedwater lovel in the No. 3 steam generator were annunciated on the main control room panels. The unit operator immediately placed the No. 3 FRV FIC in manual and attempted to increase feedwater flow. The FRV failed in the full open position.
October 26, 1992 at 1847 EST	Multiple alarms were annunciated on the main control room panels (steam generator No. 3 level high).
october 26, 1992 at 1848 EST	Turbine runback was initiated as a result of the No. 3 heater drain tank level bypass valve opening to the condenser. The runback was complete in approximately 45 seconds.
October 26, 1992 at 1849 EST	Additional alarms were annunciated on the main control room panels.
October 20, 1992 at approximately 1851 EST	An ASOS and AUO were at the No. 3 FRV, attempting to reduce flow by utilizing the mechanical dogging device on the valve.

NRC Form 366A (6-89)

#### U.S. NUCLEAR REGULATORY COMMISSION

### Approved OMB No. 3150-0104 Expires 4/30/92

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October 26, 1992 at 1855 EST The turbine tripped as a result of a high-high level in the No. 3 steam generator. The turbine trip initiated a reactor trip.

### D. Other Systems or Secondary Functions Affected

The drop in nonessential control air pressure caused the essential control a.r system to automatically isolate fr m the nonessential portion.

Operations personnel were dispatched to essential and nonessential control air headers to determine the extent of water intrusion. The essential control air system was found isolated from the nonessential control air system. Air quality was maintained downstream of the essential control air dryers.

### E. Method of Discovery

Steam flow-feedwater flow mismatch and low feedwater level in the No. 3 steam generator were annunciated on the main control room panels, informing the operators of a potentie' trip condition. The turbine trip, reactor trip, feedwater isolation, and auxiliary feedwater start were annunciated on the control room panels.

### F. Operator Actions

Control room personnel responded as prescribed by emergency procedures. They promptly diagnosed the plant condition and took actions necessary to stabilize the unit in the hot standby condition (Mode 3).

### G. Safety System Responses

Safety systems performed and plant parameters responded as expected for a high-high steam generator level turbine trip nd subsequent reactor trip. The steam generator power-operated relief lives for Loops 2 and 4 had indications of having momentarily opened. Heat removal was provided by steam flow to the condenser through the steam dump valves. Both main feedwater pumps tripped on the feedwater isolation signal terminating feedwater flow, and auxiliary feedwater (AFW) started as designed. AFW flow to the steam generators continued, and levels stabilized as expected.

# III. CAUSE OF THE EVENT

### A. Immediate Cause

The reactor trip was precipitated by a turbine trip. The turbine tripped as a result of high-high feedwater level in the No. 3 steam generator.

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### LICENSEE EVENT REPORT (LER) TEXT CONTINUATION

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#### B. Root Cause

The high-high feedwater level in the No. 3 steam generator occurred when the operator selected manual control of the Loop No. 3 FRV and the FRV failed open. The controller was placed in manual as a result of secondary system perturbations because of inadvertent water intrusion into the nonessential control air system. The controller malfunction was caused by the automatic-manual switching relay (K-1) not changing state. This resulted in the valve going to the full open position when the operator went from automatic to manual control.

### C. Contributing Fartors

Water introduced into the nonessential control air system was condensate accumulation in the No. 2 receiver because of sediment build-up obstructing the drain line. The sediment was a result of scaling in the nonessential control air system carbon steel piping and equipment between the compressors and receiver tanks. The ineffective blowdown technique failed to maintain the drain line clear of obstructions.

# IV. ANALYSIS OF EVENT

The water entrainment affected the Unit 1 FRVs in normal control; however, the safety-related feedwater isolation function was not affected. The water intrusion was largely limited to secondary plant systems and components. The secondary side transients induced by the water entrainment were mitigated through the as-designed protective secondary plant runbacks on both units. The Unit 2 FRVs were not adversely affected by the water intrusion event.

Operability of other safety-related nonessential components was not affected. Automatic isolation of the essential control air system ensured operability of safety-related components that are required for safe shutdown of the plant.

Plant response during and after the trip as a result of the K-1 relay not changing state was consistent with responses described in the final safety analysis report and, accordingly, the event did not adversely affect the health and safety of the public.

# V. CORRECTIVE ACTIONS

### A. Immediate Corrective Action

Control room personnel responded as prescribed by emergency procedures. They promptly diagnosed the plant condition and took actions necessary to stabilize the unit in a safe condition.

NRC Form 366A U.S. NUCLEAR REGULATORY COMMISSION Approved OMB No. 3150-0104 (6-89) . LICENSLE EVENT REPORT (LER) TEXT CONTINUATION

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An action plan was implemented to remove entrained water, restore affected equipment, and return the nonessential control air system air quality to normal service conditions. The Nos. 1 and 2 nonessential control air receivers were accessed and cleaned, and drain lines were cleared or replaced. The blow-down procedures were revised to ensure that the air receivers are adequately blown down.

### B. Corrective Action to Prevent Recurrence

Troubleshooting performed on the Loop No. 3 FRV FIC found that the output stayed high whether the controller was in automatic or manual; the K-1 relay did not change state. This relay had been replaced during the previous refueling outage. The K-1 relay was removed and replaced with a new component. The controller was tested, found working properly, and returned to service. Additionally, the K-1 relays in the FRV FICs for Loop Nos. 1, 2, and 4 were removed and replaced with new relays. These controllers were tested, found working properly, and returned to service. A failure analysis is being performed on the K-1 relay, and attempts to duplicate the relay failure to this point have not been successful.

A preventive maintenance procedure was written to remove the control and service air receivers from service for cleaning of debris. The nonessential control air receiver inlet and outlet piping will be reviewed for adequacy of design. An independent assessment of site programs and program implementation to address Significant Operational Event Report 88-01 and NRC Generic Letter 88-14, including consideration of lessons learned from this event, is being performed.

### VI. ADDITIONAL INFORMATION

### A. Failed Components

The failed component in this everture the automatic manual switching relay (K-1) in a Foxboro 62H controller. The relay is Foxboro Part No. NO196ZN, a Potter and Brumfield series KHAU relay with a 48-volt direct-current coil.

### B. Previous Similar Events

One previous LER (327/91027) was identified that was associated with a controller failure. The controller failure was a result of a pressure controller and controlling potentiometer. Causes and corrective actions for that event are not associated with the controller failure described in this LER.

#### VII. COMMITMENTS

None.