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DMB

June 10, 1985

Mr. James G. Keppler
 Regional Administrator
 U. S. Nuclear Regulatory Commission
 Region III
 799 Roosevelt Road
 Glen Ellyn, IL 60137

SUBJECT: Braidwood Station Units 1 and 2
 10 CFR 50.55(e) No. 84-12 Final Report
 Removal of Nameplates from ASME Large
 Bore Spool Pieces
NRC Docket Nos. 50-456/457

- References (a): E. D. Swartz letter to J. G. Keppler
 dated August 24, 1984.
- (b): D. H. Smith letter to J. G. Keppler
 dated October 15, 1984.
- (c): D. H. Smith letter to J. G. Keppler dated
 January 17, 1985.

Dear Mr. Keppler:

References (a) through (c) provided information concerning a deficiency reportable pursuant to 10 CFR 50.55(e) regarding the removal of nameplates from ASME large bore spool pieces at our Braidwood Station. The purpose of this letter is to provide an updated status of the corrective actions being taken to resolve this issue. This letter is considered to be a final Report.

Corrective Actions Being Taken

As previously reported, Commonwealth Edison Company NCR No. 639 and Phillips, Getschow Company NCR No. 1783 have been generated to document this item and track its resolution. The installed large bore piping spools that do not have ASME NPT nameplates continue to be identified as part of the Material Traceability Verification (MTV) Program.

Phillips Getschow Company is currently in the process of researching and verifying those spool pieces in accordance with their procedure, PGCP-51. This research and verification will accomplish the following tasks:

1. Determine the total population of installed spool pieces that do not have nameplates attached.
2. Verify the identity of installed spool pieces using manufacturer's documentation.

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3. Field check installed spool pieces without nameplates to locate nameplate removal areas.
4. Perform NDE required by ASME Section III on nameplate removal areas.
5. Measure pipe wall thickness at nameplate removal areas to insure that minimum wall thickness is maintained.
6. Any required repair to the nameplate removal area will be performed per established procedures.
7. With the concurrence of Commonwealth Edison Co. and the Authorized Nuclear Inspector, replacement identification plates will be attached to the installed spool pieces.
8. Resolve on a case by case basis, those spool pieces for which a nameplate or nameplate removal area can not be located.

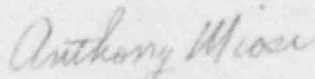
As previously identified, it is expected that approximately 600 spool pieces will be involved in this program. At present, there are 509 spool pieces in this program.

A list will be developed by Phillips, Getschow Company of isometric drawings outside the scope of MTV. Spool pieces not within the scope of MTV that was not subject to installation procedures to properly control removal of NPT nameplates will have a separate visual exam to verify nameplate attachment.

Current estimates indicate that this program will be complete in September, 1985. Final results will be available for NRC review at that time. In the interim, the implementation activities and results to date will be available for NRC review.

Please address any questions that you or your staff may have concerning this matter to this office.

Very truly yours,



Anthony D. Miosi
Nuclear Licensing Administrator

/klj

cc: NRC Resident Inspector - Braidwood

Director of Inspection and Enforcement
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555