



UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION III
799 ROOSEVELT ROAD
GLEN ELLYN, ILLINOIS 60137

JUL 21 1977

Docket No. 40-7303 ✓
Docket No. 70-925
Docket No. 70-1193

Kerr-McGee Nuclear Corporation
ATTN: Mr. Burnell E. Brown
General Manager
Manufacturing
Post Office Box 267
Gore, OK 74435

Gentlemen:

This refers to the inspection conducted by Mr. L. J. Hueter of this office on June 7-10, 1977, of activities at Cimarron Facility authorized by NRC License No. SMA-826, No. SNM-928 and No. SNM-1174 and to the discussion of our findings with Messrs. Norwood, Sinke and Majors at the conclusion of the inspection.

The enclosed copy of our inspection report identifies areas examined during the inspection. Within these areas, the inspection consisted of a selective examination of procedures and representative records, observations, and interviews with personnel.

During this inspection, certain of your activities appeared to be in noncompliance with NRC requirements, as described in the enclosed Appendix A.

This notice is sent to you pursuant to the provisions of Section 2.201 of the NRC's "Rules of Practice," Part 2, Title 10 Code of Federal Regulations. Section 2.201 requires you to submit to this office within twenty of your receipt of this notice a written statement or explanation in reply, including for each item of noncompliance: (1) corrective action taken and the results achieved; (2) corrective action to be taken to avoid further noncompliance; and (3) the date when full compliance will be achieved.

In accordance with Section 2.790 of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a

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Herr-McGee Nuclear
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copy of this letter, the enclosures, and your response to this letter will be placed in the EPC's Public Document Room, except as follows. If the enclosures contain information that you or your company believe to be proprietary, you must apply in writing to this Office, within twenty days of your receipt of this letter, to withhold such information from public disclosure. The application must include a full statement of the reasons for which the information is considered proprietary, and should be prepared so that proprietary information identified in the application is contained in an enclosure to the application.

We will gladly discuss any questions you have concerning this inspection.

Sincerely,

James H. Allen, Chief
Fuel Facility and
Materials Safety Branch

Enclosures:

1. Appendix A, Notice of Violation
2. IE Inspection Reports
No. 70-925/77-03;
No. 70-1193/77-02
and No. 40-7003/77-01

cc w/encs:

Mr. W. J. Shelley, Director
✓ Central Files
Reproduction Unit INEC 206
FDR
Local FDR

OFFICE	RIH	RIH	RIH	RIH	
FORNAME	Butler/ib	Fisher	Allen	Edgway	
DATE	7/8/77				