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MEMORANDUM FOR: A. Schwencer, Chief, ORB1, DOR

FROM: V. Noonan, Chief, Engineering Branch, DOR

SUBJECT: SURRY UNIT 2 INTEGRATED STARTUP TEST PROGRAM FOLLOWING  
STEAM GENERATOR REPLACEMENT (TAC 11517)

As requested, the Engineering Branch, DOR, has reviewed the Integrated Startup Test Program to be completed prior to returning Surry Unit 2 to operation following the completion of the steam generator replacement program. We reviewed the VEPCO submittal dated August 13, 1979, and their responses to our questions telecopies to us on January 14, 1980. We used Regulatory Guide 1.63, Revision 2, as a basis for our review.

We find the Integrated Startup Test Program acceptable. However, it should be noted that the baseline eddy current inspection of 100% of the tubing performed prior to installation cannot be considered a preservice inspection as defined in the Westinghouse standard technical specifications. In order to be considered a preservice inspection, it should be performed after the field hydrostatic test. Therefore, the first inservice inspection must include all three steam generators.

Vincent S. Noonan, Chief  
Engineering Branch  
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