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U. S. NUCLEAR REGULATORY COMMISSION

REGION V

Report No. 70-1257/85-05 (IE-V-687)
Docket No. 70-1257
License No. SNM-1227
Safeguards Group: III
Licensee: Exxon Nuclear Company, Inc.
2101 Horn Rapids Road
Richland, Washington 99352
Facility Name: Exxon Nuclear Fuel Fabrication Facility
Inspection at: Horn Rapids Road Facility, Richland, Washington
Inspection conducted: May 6 through 10 and May 21, 1985
Date of Last Material Control and Accounting Inspection:
March 25 through 29, 1985 and April 11, 1985
Type of Inspection: Routine Announced MC&A Safeguards

Inspectors: *G. B. Nelson* 6/5/85
G. B. Nelson, Chemist Date Signed

A. V. Wieder 6/5/85
A. V. Wieder, Safeguards Auditor Date Signed

Approved By: *M. D. Schuster* 6/5/85
M. D. Schuster, Chief, Safeguards Section Date Signed
Nuclear Materials Safety and Safeguards Branch

Inspection Summary:

Areas Inspected: Review of periodic and special reports, facility organization and management controls, facility operations and internal control, measurement systems, measurement controls and statistics, records and reports and material control and accounting for imports and exports. The inspection involved 69 inspector-hours onsite during regular hours and four inspector-hours during in-office inspection.

Results: No violations were identified in the seven areas inspected.