

Dev./Station

Subject

Sheet No. of Problem No.

Checked F

Weld #	Acceptable	Pix	Carbon	Welder	Size
1 BB 76 24	Y	1	.046	2481	
1 BB 47 9	Y	1	.046	2481	
1 BB 97 18	Y	1	.068	289 X59	
1 BB 130 19	Y	1	.068	N51 233	
1 BB 130 18	Y	1	.017	X59 N51	
1 NC 50 10	Y	1	.040	655	
1 NC 50 32	Y	1	.049	K59	
1 NC 52 20	Y	1	.039	P67	
1 NC 52 22	? (Y)	1	.039	N70	
1 NC 52 24	Y	1	.039	M80	
1 NC 53 7	Y	1	.039	N70	
1 NC 43 6	Y	1	.058	M80	
1 NC 43 7	Y	1	.058	K59	
1 NI 235 27	Y	1	.040	655/X59	
1 NI 244 2	Y	1	.065	P67	
1 NM 55 7	Y	1	.045	V-10	
1 NM 55 24	N	1	.075	P-10 T90/5+3	
1 NM 50 15	N (Y)	1	.075	2481 V-10 T-90	
1 NM 56 3	? (Y)	1	.073	V-10 P19/2+5	
1 NM 56 8	N	1	.073	T90 543 2+5	
1 NM 85 22	N	1	.068	T90/M27	
1 NM 86 31	Y	1	.045	K22/T82	
1 NY 128 7	Y	1	.053	H21/V09	
1 NY 194 6	Y	1	.063	507/N51	
1 NY 402 6	Y	1	.039	586/505	
1 NY 8 22			.048	2481	
1 NY 1 22			.033	2481	

DOCKETED
USNRC

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OFFICE OF SECRETARY
DOCKETING & SERVICE
BRANCH

NUCLEAR REGULATORY COMMISSION

Docket No. 50-413-414 Official Exh. No. 144
In the matter of CAMPBELL NUCLEAR STATION
Staff IDENTIFIED ✓
Applicant RECEIVED ✓
Intervenor ✓ REJECTED
Conf. Off'r DATE 10-11-84
Contractor WITNESS
Other WITNESS
Reporter WITNESS, TRAYLOR & MATTER

Dev./Station

Subject

Sheet No. ___ of ___ Problem No. ___

Checked by

Weld #				Acceptable	Pix	Carbon	Welder	Size
1	BB	76	24 ✓	Y	1	.046	248	
1	BB	97	9 ✓	Y	1	.046	248	
1	BB	97	18 ✓	Y	1	.068	289	
1	BB	130	19 ✓	Y	1	.068	N 51	
1	BB	130	18 ✓ B	Y	1	.017	X 59	
1	NC	50	10 ✓	Y	1	.040	655	
1	NC	50	32 ✓	Y	1	.049	K 59	
1	NC	52	20 ✓	Y	1	.039	P 67	
1	NC	52	22 ✓	? (Y)	1	.039	N 70	
1	NC	52	24 ✓	Y	1	.039	M 80	
1	NC	53	7 ✓	Y	1	.039	N 70	
1	NC	43	6 ✓	Y	1	.058	M 80	
1	NC	43	7 ✓	Y	1	.058	K 59	
1	NI	235	27 ✓	Y	1	.040	655/X 59	
1	NI	244	2 ✓	Y	1	.065	P 67	
1	NM	55	7 ?	Y	1	.045	V-10/T 90	
1	NM	55	24 ✓	N	1	.075	P-19/248	
1	NM	50	15 ✓	N (Y)	1	.075	248	
1	NM	56	3 ✓	? (Y)	1	.073	V-10	
1	NM	56	8 ✓	N	1	.073	T 90/543	
1	NM	85	22 ✓	N	1	.068	T 90/M 27	
1	NM	86	31 ?	Y	1	.045	K 22/T 82	
1	NV	128	7 ?	Y	1	.053	H 21	
1	NV	194	6 ✓	Y	1	.063	507/N 51	
1	NV	402	6 ✓	Y	1	.039	586/505	
1	NV	8	22			.048	248	
1	NV	1	22			.033	248	

Dev./Station:

Subject:

Sheet No. of

Problem No.

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Welder	# Good	# Bad	# w C > .06
248	11	11	11
B 89	1		1
N 51	11		1
X 59	11		
h 55	11		
K 59	1		
P 67	11		
N 70	11		
m 80	1		
m 82			
412			
N 02			
V 10	11		1
T 90	1	11	11
P 19		1	1
543		1	1
m 27		1	1
K 22	1		
T 82	1		
H 21	1		
507	1		
586	1		
505	1		

24

7

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 $\Sigma = 43$

56%

10%

23%

Rechecked preceding page 7