## JAN 21 1985

Docket No. 50-352

License No. NPF-27

Philadelphia Electric Company ATTN: Mr. S. L. Daltroff Vice President, Electric Production 2301 Market Street Philadelphia, PA 19101

Gentlemen:

Subject: Inspection No. 50-352/84-64

This refers to the routine safety inspection conducted by Mr. N. Blumberg of this office on October 12, 15-19, 22-31 and November 1 and 2, 1984, at Limerick Generating Station, Unit 1, Limerick, Pennsylvania, of activities authorized by NRC License No. NPF-27 and to the discussions of our findings held by Mr. Blumberg with Mr. G. Leitch and other members of your staff at the conclusion of the inspection.

Areas examined during this inspection are described in the NRC Region I Inspection Report which is enclosed with this letter. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector.

Based on the results of this inspection, it appears that certain of your activities were not conducted in full compliance with NRC requirements, as set forth in the Notices of Violation, enclosed herewith as Appendix A and Appendix B. These violations have been categorized by severity level in accordance with the revised NRC Enforcement Policy (10 CFR 2, Appendix C) published in the Federal Register Notice (49 FR 8583) dated March 8, 1984. You are required to respond to this letter and in preparing your response, you should follow the instructions in Appendices A and B.

The violation described in Appendix B involves a violation of your physical security plan which existed for about ninety minutes. Although the violation is classified at Severity Level IV on the basis of significance, the NRC is concerned that plant personnel observed the condition constituting the violation, but did not take action to correct the violation. We emphasize that all personnel should understand that plant security is their responsibility and not just the responsibility of the uniformed security force. You should address this concern in your response to Appendix B.

A section of the enclosed inspection report contains details of your security program that have been determined to be exempt from public disclosure in accordance with either 10 CFR 73.21 (Safeguards Information) or 10 CFR 9.5.(a)(4) (Commercial or Financial Information). Therefore, the section so identified in the inspection report and Appendix B will not be placed in the

NRC Public Document Room and will receive limited distribution. The inspection report cover sheet and the remaining portions of the inspection report will be placed in the Public Document Room.

In your response to this letter and the Notice of Violation (Appendix B), you should ensure that all safeguards information is placed in a separate enclosure. This will ensure that your response letter to this report can be placed in the Public Document Room.

The responses directed by this letter and the accompanying Notices are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

Your cooperation with us in this matter is appreciated.

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Thomas T. Martin, Director Division of Engineering and Technical Programs

## Enclosures:

1. Appendix A, Notice of Violation

2. Appendix B, Notice of Violation (contains Safeguards Information)

 NRC Region I Inspection Report No. 50-352/84-64 (Paragraph 3.2.5 contains Safeguards Information)

cc w/encls (w/o Paragraph 3.2.5 and Appendix B):
V. S. Boyer, Senior Vice President, Nuclear Power
John S. Kemper, Vice President, Engineering and Research
G. Leitch, Station Superintendent
Troy B. Conner, Jr., Esquire
Eugene J. Bradley, Esquire, Assistant General Counsel
Limerick Hearing Service List
Public Document Room (PDR)
Local Public Document Room (LPDR)
Nuclear Safety Information Center (NSIC)
NRC Resident Inspector (w/encls including SGI)
Commonwealth of Pennsylvania

bcc w/encls (w/o Paragraph 3.2.5 and Appendix B): Region I Docket Room (with concurrences) R. Gallo, DPRP Section Chief

bcc w/encls:

J. Gutierrez, Regional Counsel
D. Holody, Enforcement Coordinator

RI:DETP RI:DETP RI:ES Holody

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