



POWER PIPING COMPANY

829 BEAVER AVENUE
PITTSBURGH, PA. 15233

TELEPHONE
AREA CODE 412
323-6200

Anderson

April 11, 1984

Bonney Forge Part 21

Stone and Webster Engineering Corporation
245 Summer Street
P.O. Box 2325
Boston, MA 02107

ATTENTION: Mr. Alan J. Fiorente, Lead Power Engineer

REFERENCE: Duquesne Light Co., Beaver Valley Power Station, Unit No. 2
P.O. 2BV-58, J.O. 12241

SUBJECT:

- 1) Letter Dated 2/15/84 from G+W, Bonney Forge, Carlinville, IL, Mr. D.L. Kale, Q.C. Manager [copy attached].
- 2) Letter Dated 3/16/84 from NRC, Washington, DC, Mr. E.L. Jordan, Director [copy attached].

Gentlemen:

In regard to the subject letter, POWER PIPING COMPANY has identified two (2) fabrications shipped to the site which include the material described in Bonney Forge's letter. They are:

<u>Shop Fabrication Sheet</u>	<u>Mark No.</u>	<u>ASME Code Serial No.</u>	<u>Control No. of Affected Material</u>	<u>Shipping Memo #</u>
1207-076-171	SWS-76-2	N-1141-3949	M-3956	0866
1207-056-184	SWS-56-2	N-1141-3955	M-3957	4408

This letter is intended to advise you that the chemical overcheck requirement of the ASME Code, Section III, NCA-3867.4(e)(2), was not performed by the material manufacturer (Bonney Forge) on the two 30 x 14 weldolets as required.

To date, we have taken no other action than to identify the specific piping subassemblies affected.

In reference to the subject (2) letter from the NRC, specifically, item (2) in the third paragraph, POWER PIPING COMPANY hereby formally notifies Stone & Webster Engineering Corp. in order that the proper evaluation and disposition be made.

Please advise POWER PIPING COMPANY of any further action required.

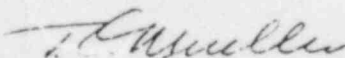
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Yours truly,
POWER PIPING COMPANY



T.L. Mueller
Q.A. Manager, Donora Plant

cc: D.L. Kale (Bonney Forge)
E.L. Jordan (NRC)
Triplicate/Enclosures
Mr. R.J. Washabaugh (4)
Project Engineer for Duquesne J.O. No. 12241 (3)



Bonney Forge

Gulf + Western Manufacturing Company

201 West Mount Street, Carlisle, Illinois 62626
(217) 854-9611 TWX 910-663-2651

February 15, 1984

Power Piping
829 Beaver Ave.
Pittsburgh, PA 15233

Attn: Q. A. Manager

Gentlemen:

During an internal review of quality assurance records it has come to our attention that some material was delivered to you with incomplete documentation.

The purpose of this letter is to advise you of certain materials shipped from the Carlisle plant lacking the chemical overcheck requirement of Para. NCA-3867.4(e)(2).

It should be noted that we are talking about the chemical overcheck only; not any essential production steps used in the manufacture or steps to assure traceability.

All of the subject material is heat traceable through our own plant, the material suppliers' warehouse and back to the mill of manufacture. In addition, all suppliers' warehouses and manufacturing mills appear on our audited and approved vendors lists throughout the period in question.

The attached list of purchase order numbers, item numbers, heat numbers and fitting descriptions is a complete list of the affected items based on an in-depth review of our files back to January 1977.

Please contact my office for any and all additional information you require to bring about a prompt and proper resolution of this matter.

Mr. P. R. Benavides, Quality Assurance Manager, Bonney Forge Division, Allentown, PA (215) 435-9611, is also available should you wish to discuss the matter with him.

Submitted,

D. L. Kale
Quality Control Manager

Attachment

