

PETER E. KATZ
Plant General Manager
Calvert Cliffs Nuclear Power Plant

Baltimore Gas and Electric Company
Calvert Cliffs Nuclear Power Plant
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410 495-4101



June 21, 1996

U. S. Nuclear Regulatory Commission
Region I
475 Allendale Road
King of Prussia, PA 19406

ATTENTION: Mr. T. T. Martin, Regional Administrator

SUBJECT: Calvert Cliffs Nuclear Power Plant
Unit No. 1; Docket No. 50-317
Report of Steam Generator Tube Plugging

REFERENCE: (a) Calvert Cliffs Unit 1 Technical Specifications 4.4.5.5.a and 6.9.2.i

As required by Reference (a), this letter reports the number of tubes plugged in the Calvert Cliffs Unit 1 steam generator during the recently completed Inservice Inspection:

- ◆ In the No. 11 Steam Generator a total of 340 tubes were plugged this outage. Prior to this outage 150 tubes had been plugged in the No. 11 Steam Generator. A total of 490 tubes in the No. 11 Steam Generator are now plugged.
- ◆ In the No. 12 Steam Generator a total of 500 tubes were plugged this outage. Prior to this outage 107 tubes had been plugged in the No. 12 Steam Generator. A total of 607 tubes in the No. 12 Steam Generator are now plugged.
- ◆ In addition, Westinghouse Inconel 600 ribbed mechanical plugs installed in the No. 11 Steam Generator cold leg, and Westinghouse Inconel 600 ribbed mechanical plugs installed in the No. 12 Steam Generator cold leg were repaired during this outage. The Inconel 600 plugs installed in the hot legs of both steam generators were replaced with Inconel 690 plugs in a previous outage. All of the Inconel 600 plugs installed in both steam generators have now been repaired or replaced.

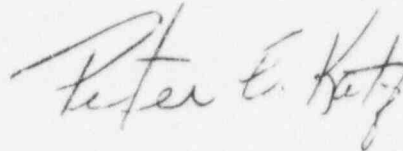
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Should you have questions regarding this matter, we will be pleased to discuss them with you.

Very truly yours,



PEK/RCG/bjd

cc: Document Control Desk, NRC
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J. E. Silberg, Esquire
Director, Project Directorate I-1, NRC
A. W. Dromerick, NRC

T. T. Martin, NRC
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