



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555
January 8, 1985

Docket Nos: 50-424
50-425

APPLICANT: Georgia Power Company

FACILITY: Vogtle, Units 1 and 2

SUBJECT: SUMMARY OF CASELOAD FORECAST PANEL SITE VISIT TO VOGTLE
NOVEMBER 15-16, 1984

On November 15 and 16, 1984, the NRC Caseload Forecast Panel (CFP) met with the applicant and its representatives and toured Vogtle, Unit 1. The purpose of the meeting and tour was to review the construction progress to assess the applicant's projected fuel load date so that the NRC licensing review may be appropriately scheduled.

On November 15, the applicant presented information illustrating construction progress in areas such as procurement and bulk commodities. The CFP began an extensive site tour on November 15 and completed it on November 16. A list of attendees is included as Enclosure 1.

The applicant's presentation, based on its "NRC Caseload Forecast" notebook (Enclosure 2), was divided into 12 sections as shown on the agenda included in the meeting notice. Opening remarks dealt with an organizational overview of Southern Company and Georgia Power Company (GPC). Also presented was a Vogtle overview and history in addition to Vogtle project organization.

Beginning with a construction overview, the applicant presented a list of construction milestones completed and a list of scheduled future milestones. Unit 1 and Common major milestones completed since the last CFP visit in May 1983, include completing dome concrete energizing the 230 kv switchyard, and the first mechanical system turnover. Unit 1 and Common major milestones scheduled for completion in 1985 include starting the containment building post tensioning, completing control room HVAC, and completing the fuel handling transfer equipment. As of the end of October, Unit 1 and Common project work is approximately 72% complete.

The engineering percent completion as of October 19, 1984, is 80%. In mid-1984 a new schedule, the 84-0 Construction Schedule, was devised by the applicant to support the September 1986 fuel load date. The Zero Defects Program was recently initiated to resolve installation problems through advance engineering of the installation. The applicant anticipates construction of commodities to move more smoothly and more efficiently than previously through this program.

In the section on procurement, the applicant indicated that presently about 97% of the Unit 1 major engineered equipment and systems have been purchased with the

majority on site or in storage. Approximately 91% of the nuclear valves and 97% of the non-nuclear valves for both units have been delivered.

The work force on site peaked in August 1984 at 10,892. Presently, on site staffing consists of 6,619 major contractor craft personnel, 1,261 contractor non-manual personnel, 1,476 Georgia Power Company personnel, and 1,206 other specialty contractor personnel, totaling 10,562.

In the area of pipe hangers, the applicant indicated that design of Unit 1 large pipe hangers is 96% complete, procurement is 96% complete and installation is 49% complete. Unit 1 pipe whip restraint design is 100% complete with installation and final accepted 6% complete. The applicant indicated that approximately one year ago it began computing installations of pipe hangers based on final quality control inspections rather than construction completion.

The scheduling of the project consists of 5 schedule levels. The various levels encompass a range of schedules from major milestones to daily work schedules. The levels also contain schedules which interrelate engineering, construction, and turnover.

In the area of bulk commodities, the applicant indicated that Unit 1 and Common concrete placement is 93% complete. Other largely completed commodities include large pipe (93%), cable tray (91%), and small pipe (76%). Areas showing the least amount of progress for Unit 1 and Common include terminations (9%), small pipe hangers (47%) and wire and cable (49%).

Preoperational and startup activities were also discussed. The first electrical system turnover, the 230 kv switchyard, was completed in April.

In the area of licensing requirements, the applicant stated that there has been an ongoing program to identify and solve licensing changes early to minimize any scheduler impact. Specific actions have been performed to address such significant licensing issues as TMI Items, Fire Protection and ATWS.

The CFP toured the Vogtle site to observe the status of construction. Among the areas observed were the containment building, the turbine building, the control and fuel handling building, the auxiliary building and the intake structure.

Enclosure 3 contains additional supporting information provided at the meeting. Enclosure 4 is information which the applicant indicated would be provided subsequent to the CFP visit comparing the 84-0 Construction Schedule with the previous 82-0 Construction Schedule.

Melanie A. Miller

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Enclosures: As stated

cc: See next page

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**VOGTLÉ ELECTRIC GENERATING PLANT
NUCLEAR REGULATORY COMMISSION
CASELOAD FORECAST PANEL
NOVEMBER 15-16, 1984**

AGENDA

OPENING REMARKS

Overview of Southern Company and Georgia Power Company Organization	R. E. Conway (Dick) Senior Vice President, Nuclear Power
Vogtle Overview and History	R. E. Conway (Dick)
Vogtle Project Organization	D. O. Foster (Doc) Vice President and Project General Manager, Vogtle Project

DETAILED PRESENTATION

1. Construction Overview	H. H. Gregory, III (Harry) General Manager, Nuclear Construction
2. Engineering Status	O. Batum (Ozen) General Manager, Engineering and Licensing
3. Procurement Status	E. J. Turner (Ed) Project Procurement Manager
4. Craft Work Force	H. H. Gregory, III (Harry)
5. Pipe Hangers	H. H. Gregory, III (Harry) and O. Batum (Ozen)
6. Project Schedule	F. P. Castrichini (Frank) Project Cost and Schedule Manager
7. Bulk Commodities	H. H. Gregory, III (Harry) and F. P. Castrichini (Frank)
8. Startup	G. Bockhold, Jr. (George) General Manager, Nuclear Operations
9. Licensing Requirements	J. A. Bailey (Jim) Project Licensing Manager
10. 10 CFR 50.55	J. A. Bailey (Jim)
11. Construction/Startup	W. T. Nickerson (Bill) Deputy Project General Manager, Vogtle Project
12. Site Tour	H. H. Gregory, III (Harry) and J. A. Bailey (Jim)

PLANT VOGTLE UNIT 1

NRC CASELOAD FORECAST

1. Construction Overview

Question: Overview of project construction schedule including progress and major milestones completed, current problems and any anticipated problem areas that may impact current projected fuel load date.

A. Introduction: Plant Vogtle Unit 1 and Common construction is currently in transition between bulk commodity installation and system completion and turnovers. Bulk commodity installations are being prioritized to support the turnover program.

Based on actual installed quantities through October, 1984, Unit 1 and Common project construction is approximately 72% complete in support of the September 1, 1986, fuel load.

Little concrete work remains. Therefore, this work will continue to approach completion with no affect on schedule.

Large pipe installation is over 90% complete and most remaining work is in the area of clean-up in preparation for flushes and hydros. Small pipe has now surpassed 70% complete and will continue in the bulk mode for several months.

Electrical commodity installations of cable tray and conduit are nearing completion with the exception of conduit in the site perimeter duct runs. Efforts continue in the clean-up of installed tray and conduit to prepare for cable pulling in support of system turnovers.

The following is a summary status against the 84-0 Construction Plan through October, 1984, for Unit 1 and Common:

	<u>Schedule % Complete</u>	<u>Actual % Complete</u>
Concrete	93%	93%
Large Pipe	94%	93%
Large Pipe Hangers	54%	53%
Small Pipe	79%	76%
Small Pipe Hangers	49%	47%
HVAC	72%	72%
Cable Tray	94%	91%
Conduit	65%	62%
Pull Wire & Cable	50%	49%

1. Construction Overview (Cont'd)

B. Major milestones completed for Unit 1 and Common in chronological order:

Start Auxiliary Building Concrete	08/01/78
Start Large Piping	09/01/80
Start Cable Tray	09/22/80
Start Small Piping	07/01/81
Start Cooling Tower Ring Beam	09/17/82
Containment Building Operating Deck	11/24/82
Start Wire and Cable	01/15/83
Start NSSS Equipment (Reactor Vessel, Steam Generators, RCPS and Pressurizer)	01/17/83
Start Reactor Coolant Piping	02/28/83
Set Polar Crane	03/23/83
Set Main Control Panel	04/83
Set Dome	04/22/83
Complete Auxiliary Building Concrete	08/01/83
Start Terminations	09/30/83
Complete Reactor Coolant Piping Weld Out	11/07/83
Complete Cooling Tower Veil	12/13/83
Start Turbine Generator Erection	01/09/84
Start Diesel Generator Building	01/22/84
First Electrical System Turnover	04/13/84
Complete Auxiliary Building Large Pipe (95%)	05/84
Complete Dome Concrete	09/21/84
Energize 230 KV Switchyard	10/07/84
First Mechanical System Turnover	10/26/84
Complete Diesel Generator Grouting	10/30/84

C. Major milestones completed for Unit 2 in chronological order:

Start Structural Concrete	08/01/78
Start Large Piping	09/01/80
Start Cable Tray	09/22/80
Start Small Piping	02/06/83
Start Cooling Tower Ring Beam	03/14/84
Complete Containment Building Operating Deck	05/24/84
Start Cooling Tower Veil	07/27/84
Start NSSS Equipment (Reactor Vessel, Steam Generators, RCP, and Pressurizer)	08/27/84
Set Polar Crane	10/11/84
Set Dome	10/13/84

1. Construction Overview (Cont'd)

D. The following are future major milestones for Unit 1 and Common:

	<u>Scheduled</u>
<u>Containment Building</u>	
Start Post Tensioning	02/85
Complete Bottom Mounted Instrumentation	04/85
Install Reactor Coolant Pump Internals	05/85
Integrated Leak Test	03/86
<u>Auxiliary Building</u>	
Complete Cable Tray	01/85
Complete HVAC Duct Installation	06/85
Complete Small Pipe	09/85
<u>Control Building</u>	
Energize 13.8 KV Switchgear	11/84
Complete Control Room HVAC	04/85
<u>Fuel Handling Building</u>	
Complete Fuel Handling Transfer Equipment	04/85
Complete Fuel Handling Bridge Crane	08/85
<u>Turbine Building</u>	
Turbine Lube Oil Flush	08/85
Condenser Hydro	05/85
Condenser Vacuum Test	12/15/85
<u>Start-Up</u>	
Complete Energization	02/85
Reactor Vessel Available For Flush	05/85
Initial Diesel Generator Run	06/85
Secondary Hydro	11/85
Primary Hydro	12/85
Hot Functional Test	01/86
Fuel Load	09/86

1. Construction Overview (Cont'd)

E. Status

Plant Vogtle construction work is on schedule and work is progressing in support of system turnover and area completion schedules. Commodity production rates are currently supporting schedule requirements. Commodity areas being monitored closely are large and small bore pipe supports and HVAC duct. Total pipe supports installed per month for the last six months have ranged between 1900 and 2900 per month. Implementation of a "Zero Defect" program, which involves engineering resolution of support installation problems in advance of support installation, is a prime reason for successful production rates. HVAC duct installation has improved from 60,000 to 80,000 pounds per month to a sustained average rate for the last five months of 160,000 pounds per month. Detailed installation schedules, which address duct installation sequence integrated with installation of other commodities, is a major contributor to increased production.

This type of performance is supporting startup system turnover. To date, thirteen of fourteen scheduled startup system turnovers have occurred. A turnover group has been organized and is functioning to coordinate the turnover effort and expedite physical system completion and resolution of system related problems. System construction completion schedules provide visibility for remaining system work, and a computerized exception tracking program assists in focusing on remaining system work.

The Unit 1 and Common area completion schedules are system turnover sensitive and direct work to support startup system turnovers.

**VOGTLE ELECTRIC GENERATING PLANT
NRC CASELOAD FORECAST
UNIT 1 & COMMON
AS OF 10/21/84**

<u>COMMODITY</u>		<u>TOTAL ESTIMATED</u>	<u>TO DATE</u>		<u>VARIANCE</u>	<u>% CPT</u>
			<u>SCHEDULED</u>	<u>ACTUAL</u>		
Concrete	(CY)	526,938	489,268	490,957	+ 1,689	93
Large Pipe	(LF)	343,920	324,253	318,446	- 4,118	93
Large Pipe Hangers	(EA)	20,297	10,908	10,798	- 110	53
Small Pipe	(LF)	265,691	209,103	201,498	- 7,605	76
Small Pipe Hangers	(EA)	27,289	13,310	12,785	- 525	47
HVAC	(LBS)	3,352,200	2,428,894	2,426,794	- 2,100	72
Cable Tray	(LF)	151,912	142,973	138,420	- 4,553	91
Conduit	(LF)	1,014,357	663,554	627,489	- 36,065	62
Wire & Cable	(LF)	7,484,200	3,725,456	3,629,931	- 95,525	49%
Terminations	(EA)	260,000	37,206	24,002	- 13,204	9

1.5

**VOGTLE ELECTRIC GENERATING PLANT
NRC CASELOAD FORECAST
UNITS 1 & 2
AS OF 10/21/84**

<u>COMMODITY</u>		<u>TOTAL ESTIMATED</u>	<u>SCHEDULED</u>	<u>TO DATE ACTUAL</u>	<u>VARIANCE</u>	<u>% CPT</u>
Concrete	(CY)	656,753	576,473	575,663	- 810	88
Large Pipe	(LF)	553,769	382,005	373,020	- 8,985	67
Large Pipe Hangers	(EA)	33,936	11,590	11,325	- 265	33
Small Pipe	(LF)	427,670	219,274	212,150	- 7,124	50
9.1 Small Pipe Hangers	(EA)	44,676	13,434	13,123	- 311	29
HVAC	(LBS)	4,977,900	2,661,751	2,648,430	- 13,321	53
Cable Tray	(LF)	248,623	162,883	153,650	- 9,233	62
Conduit	(LF)	1,328,917	712,932	670,787	- 42,145	50
Wire & Cable	(LF)	12,646,300	3,725,456	3,629,931	-95,525	29
Terminations	(EA)	467,364	37,206	24,002	- 13,204	5

VOGTLE ELECTRIC GENERATING PLANT
NRC CASELOAD FORECAST

2. ENGINEERING

Question: Detailed review and current status of design and engineering effort (by major discipline) including any potential problems that may arise from necessary rework.

A. INTRODUCTION:

The discussion to follow in this section is intended to demonstrate that:

- a. Engineering supports the 84-0 Construction Schedule in all areas.
- b. Engineering has the organization, staffing, and tools in place to support the balance of construction and licensing of the plant.

B. ENGINEERING STATUS:

The engineering percent complete as of October 19, 1984, is 80%. A major portion of the remaining 20% consists of engineering field (construction and startup) support and licensing support. The remaining portion of the work to go consists of completion of the production of major project design documents (drawings, specifications, calculations, etc.), which is 88% complete. The bulk status summary, (see page 2.4) reflects the engineering percent complete for the major design commodities.

In recognizing that completion of the engineering design involves meeting specific commitments to construction, as well as working off the design to increase percentage complete, engineering prepares a weekly commitment status support to address the timely release of design documents to construction. In addition, since the effort has shifted from the construction phase to the startup phase, engineering has initiated the Program for Completion of Work (PCW) for the prime purpose of tracking the completion of all open engineering action on a system basis. This has led to the development of a detailed, computerized open action item list for each system, along with associated completion schedules.

It should be noted that the engineering schedules were developed using construction "standard lead times". A comparison of average lead times between the design release-for-construction curves,

and the fuel load data with other major Bechtel projects (see page 2.3) demonstrates that the VEGP bulk design supports the project schedule. Home office engineering has been using the commitment status report and the PCW operation list to track and close out open items.

Periodic engineering/construction/startup interface meetings are being held to review areas where engineering, construction and/or startup can make improvements to remove or minimize restraints to construction.

B. ENGINEERING STATUS, Cont'd

Engineering Lead Time to Fuel Load Comparison (in months) (1)

Commodity***	Engineering % Complete	VEGP	(2) Historical
		Engineering To Fuel Load	Engineering To Fuel Load(3)
Large Pipe	50A	74	45
	90A	42	33
Large Pipe Hangers	50A	57	54
	90A	36	31
Small Pipe	50A	44	51
	90A	26	30
Cable Tray	50A	66	49
	90A	60	32
Conduit	50A	60	40
	90A	27	24
Wire and Cable	50A	43	32
	90F	24(4)	22
Terminations	50A	42	42
	90F	22(5)	26

1. Includes both SCS and Bechtel Scope
2. Based on a survey of recent Bechtel projects for a single unit
3. Unit 1 and Common
4. Based on circuits issued
5. Scope of fire protection, HVAC and heat tracing systems was expanded.

C. DESIGN RELEASES FOR COMMODITIES

	<u>Total</u>		<u>Released To Date</u>		<u>Percent Complete</u>	
	<u>Unit 1 & Common</u>	<u>Unit 2</u>	<u>Unit 1 & Common</u>	<u>Unit 2</u>	<u>Unit 1 & Common</u>	<u>Unit 2</u>
Large Pipe (LF)	343,920	209,849	343,920	154,922	100%	73%
Large Pipe Hangers (EA)	20,297	13,639	19,509	11,594	96%	85%
Small Pipe (LF)	265,691	161,979	258,733	51,431	97%	32%
Cable Tray (LF)	151,912	96,711	151,642	96,711	99%	100%
Conduit (LF)	1,014,357	314,560	1,004,224	271,840	99%	86%
Wire & Cable (Circuits EA)	34,738	24,949	24,977	3,161	72%	13%
Terminations (EA)	260,000	207,364	216,940	25,534	83%	12%
HAVC Drawings (EA)	259	125	259	124	100%	99%
Instrument Drawings (EA)	3,751	1,830	3,521	1,525	94%	83%
Cable Tray Supports (EA)	13,275	5,464	13,275	5,094	100%	93%
HVAC Duct Supports (EA)	10,242	2,614	10,242	2,459	100%	94%
Pipe Whip Restraints (EA)	124	124	124	40	100%	32%

- Notes:
1. - All quantities shown on this page have been updated to reflect the latest information.
 2. - *There has been a reduction in the percent complete due to an increase in total quantities.

2. ENGINEERING, Cont'd

D. DESIGN ENHANCEMENTS

1. TRANSFER OF HOME OFFICE ENGINEERING WORK
TO THE PROJECT FIELD ENGINEERING ORGANIZATION

A plan for the transfer of home office engineering work to the Bechtel Project field engineering organization, commencing in November 1983, has now been completed. The objective was to identify the maximum scope that could be transferred to the field consistent with current project status and existing constraints. As construction and startup activities increase, and the fuel loading date approaches, it is important to provide closer coordination and support to the field. The transfer plan provides engineering support capability at the jobsite which functions independently of home office engineering for the defined scope of work, and, therefore, improves engineering responsiveness to GPC Construction and Power Generation, and subcontractors. Selected engineering production work has been included in the transfer plan for work that can be completed more effectively by having access to the plant, as-built information, and subcontractors. Included in this plan are drawing and data control facilities and computer capabilities required to support the transfer of this work.

For structure of the project field organization, see Attachment-A.

SCOPE - GENERAL

- The work to be transferred is primarily maintenance of home office engineering drawings and construction and startup support activities.
- The production work to be transferred are tasks where engineering productivity should be enhanced by having access to the plant, as-built information, or subcontractors. For example, final design for pipe whip restraints, instrument air piping location drawings and the heat tracing system design.
- The design drawings to be transferred for maintenance are penetration seals, tray layouts, duct layouts, tray and duct supports, rebar detailing, miscellaneous steel detailing, concrete forming, structural steel, piping orthographics, pipe racks, lighting, grounding, communication, fire detection, and wiring diagrams. Additional drawing and data control facilities will be provided for these documents, with Bechtel providing supervisory personnel.
- Computer facilities required to support this effort have been established at the site to provide CAD, CAE, BSAP, ME101, and other computer program capabilities. The computer software and equipment will be controlled by Bechtel personnel.

SCOPE BY DISCIPLINE

DISCIPLINE	SCOPE
Architectural	Maintain penetration seal drawings and construction support
Control Systems	Prepare instrument air header instrument drawings, construction support, and startup support.
Electrical	Maintain design drawings, design heat tracing system, construction support, and startup support.
Mechanical	Maintain HVAC orthographic drawings, maintain four specifications requiring field labor, construction support, and startup support.
Nuclear	ALARA review, shielding review, licensing support, support of W interface, construction support, and startup support.
Civil-Structural	Maintain pipe whip restraint drawings and support final design effort, maintain tray and duct supports, maintain rebar and miscellaneous steel detailing drawings, construction support, and startup support.
Plant Design	Prepare instrument air piping location drawings, prepare reach rod data sheets, maintain piping orthographics, and construction support.
Pipe Stress & Support	Maintain pipe rack drawings and calculations and revise pipe support drawings and calculations.
Project Management	PE/APE

2. ENGINEERING, Cont'd

D. DESIGN ENHANCEMENTS

2. PROGRAM FOR COMPLETION OF WORK

Recognizing the need to provide a systematic procedure to ensure that all remaining engineering activities are identified, and tracked, the project implemented the Program for Completion of Work (PCW) procedure in April 1984. The PCW procedure establishes a systematic process that identifies, on a startup system basis, the engineering and procurement work remaining to be completed, and methods to monitor and document status of remaining work for the system until turnover to Georgia Power Company (GPC) Nuclear Operations for startup. Based on the turnover-to-startup schedule, each startup system or subsystem undergoes a thorough review to identify open items or pending changes that need to be completed prior to startup and operations of the plant. The vehicle for tracking open items is the PCW Action Item List, which is statused weekly. This procedure is independent of other existing design control programs, and is intended to monitor remaining work and to establish a freeze-on design documents such as piping and instrument diagrams (P&IDs), logic and loop diagrams, electric one-line-drawings, and elementary diagrams.

Engineering proposed changes, identified after the system freeze, will require project management approval prior to implementation. Those proposed engineering changes with significant construction, startup, or operating impact must be reviewed and approved by the Review Board. The Review Board is made up of senior personnel from GPC constructions, Nuclear Operations, and Engineering who have the authority to approve the proposed change and to determine when the change is to be implemented. The total program for completion of work is described in the Project Reference Manual Volume 2, Part C, Section 38.

2. ENGINEERING, Cont'd

D. DESIGN ENHANCEMENTS

3. CONTRACTOR SUPPORT

In order to facilitate resolutions to contractor related problems, project field engineering (PFE) assigned personnel from the civil, electrical, controls and piping disciplines to provide support to the various contractors that are working on the project. This group is physically located within the power block in their own field office(s). Their work basically falls into three categories:

Preinstallation Walkdowns

This includes preinstallation walkdowns of congested areas to identify and resolve interferences and facilitate the erection of bracing for tray and duct support systems, and preinstallation walkdowns of pipe support systems to identify and resolve interference problems.

Non-FCR Work

This includes work presented to the PFE engineers by the contractors that does not result in generating an FCR. Typically this involves drawing interpretation and clarifications, the use of existing project tolerances, generic solutions to problems would also be included in this category.

FCR Work

This work is the primary function of the group and includes the following:

- Identification of the problem.
- Review of related documents.
- Generation of the FCR document.
- Solution of the problem.
- Project field engineering reviews and approves or disapproves the FCR.

The contractor support operation is enabling us to reduce the FCR turnaround time and, thus, be more responsive to the contractors in their effort to support the construction schedule.

2. ENGINEERING, Cont'd

D. DESIGN ENHANCEMENTS

4. DESIGN REVIEWS

The following series of design reviews evolving from the Institute of Nuclear Power Operations (INPO) criteria, "Performance Objectives and Criteria for Construction Project Evaluations," has been conducted during the period from February 1982, through May 1984. These provide enhancement relative to control of the design process, particularly calculations and change controls:

- The initial INPO pilot evaluation.
- An Engineering Design Control Review conducted by a joint task force of personnel from GPC, SCS and Bechtel.
- A self-Initiated Evaluation providing a more in-depth review by a similar task force.
- An Independent Design Review conducted by off-project personnel from Bechtel offices, other than Los Angeles.
- An Engineering Self-Evaluation conducted by off-project personnel from Bechtel's Los Angeles office.
- An INPO Construction Project Evaluation. Responses have been prepared and corrective action implemented for all findings identified in these evaluations.

2. ENGINEERING, Cont'd

D. DESIGN ENHANCEMENTS

5. ELIMINATION OF ARBITRARY INTERMEDIATE PIPE BREAKS

The NRC approved the elimination of the arbitrary breaks which resulted in the deletion of approximately 70 pipe whip restraints and a number of jet impingement barriers from each unit. The proposal to eliminate RCS main loop pipe breaks is under consideration by the NRC.

E. GENERIC ISSUES

During the course of the project, a number of issues have arisen and have been dispositioned.

1. Past issues related to design/engineering requirements. These items discussed in this section are:
 1. ALARA
 2. Seismic 2/1
 3. Hazard's Review
 4. Equipment Qualification
 5. Solid Radwaste System
 6. Cold Shutdown

2. Major licensing issues that are found in Section 9 have been addressed by engineering.

VEGP

2. ENGINEERING

E. GENERIC ISSUES

<u>DESCRIPTION OF ISSUES</u>	<u>RESPONSE</u>	<u>CURRENT STATUS</u>
1. <u>(ALARA) As Low as is Reasonably Achievable (Regulatory Guide 8.8)</u> Maintain the annual integrated dose to station personnel and to individuals working at the station ALARA.	 Establish a formal ALARA design review program, which evaluates each building housing radioactive systems and components to verify that the design of each system and radiation area maintains radiation exposure ALARA.	 The ALARA review program for Unit 1 is complete and Unit 2 has been rescheduled for completion by third-quarter 1985 (from third quarter 1984). As-built verification of the ALARA features will be conducted by field walkdown prior to fuel load for each unit.

VEGP

2. ENGINEERING

E. GENERIC ISSUES

DESCRIPTION OF ISSUES

RESPONSE

CURRENT STATUS

2. Seismic 2 over 1

Regulatory Guide 1.29 requires that those portions of structures, systems or components whose continued function is not required but whose failure could reduce the functioning of any plant feature, which has been designated as seismic 1, to an unacceptable safety level should be designed and constructed so that the safe shutdown earthquake (SSE) would not cause such failure.

The VEGP has implemented project Design Criteria to ensure that Seismic 2 over 1 requirements are met.

Seismic 2/1 considerations were implemented for pipe systems, HVAC duct systems, and electrical cable trays by designing all nonseismic 1 system supports to maintain their structural integrity under the postulated earthquake conditions. Exceptions to this requirement are evaluated to ensure that their failure will not adversely affect adjacent safety related equipment or systems.

Also, supports for exposed plumbing lines and lighting layout were upgraded to seismic 1.

An as-built review is currently in progress, to be followed by plant walkdown to ensure that field routed components will not be impacted by seismically induced component failures. The walkdown is scheduled to be complete 6 months prior to fuel load.

VEGP

2. ENGINEERING

E. GENERIC ISSUES

DESCRIPTION OF ISSUES

RESPONSE

CURRENT STATUS

3. Hazards Review

A. Flooding

10 CFR 50 Appendix Design Criterion 4 and "Environmental and Missile Design Bases" requires, in part, the assessment of the consequences of flooding from fluids discharging from postulated pipe breaks.

The VEGP has issued and implemented project Design Criteria to ensure that flooding is adequately addressed.

A formal separation review program addressed the flooding issue and is completed for Unit 1.

Results of this review revealed that effects of the flooding hazard would not impact the safe operation of the plant or degrade the ability of the plant to achieve and maintain safe shutdown. As built review of all flooding calculations is currently in progress. This review is scheduled to be complete by February 1, 1985.

VEGP

2. ENGINEERING

E. GENERIC ISSUES

DESCRIPTION OF ISSUES

RESPONSE

CURRENT STATUS

3. Hazards Review (Continued)

B. High-Energy Line Break Analysis (HELBA)

10 CFR 50 Appendix A General Design Criterion 4, "Environmental and Missile Design Bases" requires, in part, that components required to place the plant to a safe shutdown and mitigate the consequences of the accident be protected against the dynamic effects of a high-energy break.

The VEGP issued and implemented project Design Criteria DC-1018, to ensure that the effects of high-energy line break are adequately addressed.

A formal separation review and analysis was begun in August 1980 to ensure that safety-related equipment that is essential to place the plant in a safe cold shutdown condition and to mitigate the consequences of the particular pipe break in question would not be subjected to pipe whip and protected from the effects of jet impingement.

The pipe whip restraint analysis for Unit 1 is considered to be complete, i.e., the total required number of restraints and the locations are completed.

This effort was completed in April 1983.

The final jet impingement effort which was started in November 1982 is estimated to be 90% complete and has been rescheduled to be complete by March 1985 (from October 1983).

VEGP

2. ENGINEERING

E. GENERIC ISSUES

<u>DESCRIPTION OF ISSUES</u>	<u>RESPONSE</u>	<u>CURRENT STATUS</u>
4. <u>Equipment Qualification Guide 1.89, Rule 10 NUREG-0588, Regulation</u>	VEGP organized an Equipment Qualification Task Force to address seismic and environmental qualification on the project. A seismic appendix (QG) and an environmental appendix (EA) were written to attach to specifications used to procure BOP safety related equipment.	VEGP purchase specifications include seismic and environmental qualification requirements for safety-related electrical and mechanical equipment. The review program is in progress. VEGP will qualify all safety-related mechanical equipment. Equipment qualification documentation will be available for NRC review approximately 9 months prior to fuel load. Any field changes required because of NRC review will be evaluated and scheduled for implementation. The program as outlined above, supports the project schedule.

2. ENGINEERING

E. GENERIC ISSUES

DESCRIPTION OF ISSUESRESPONSECURRENT STATUS5. Solid Radwaste System

System procurement delayed to allow for use of the latest available technology, that would include volume reduction (VR).

Procured state-of-the-art radwaste volume reduction and solidification system (RVRSS). The system includes a fluid bed dryer, dry waste processor, cement and DOW polymer solidification equipment.

Solid radwaste design proceeding according to accelerated schedule.

Specification to Bid	7/17/80
Award	
Stock	2/18/81
Aerojet	2/18/81
Design Freeze	August, 1982.

Equipment delivery started September 1982. Approximately 95% of the RVRSS equipment has been delivered to the jobsite.

Turnover of the radwaste facility is scheduled as follows:

Volume Reduction System	1/2/86
Cement Solidification System	1/22/86
Polymer Solidification System	12/22/85

This schedule will allow sufficient time for complete functional and performance testing of the integrated system.

With the schedule outlined above, resolution of this issue will support the project schedule.

VEGP

2. ENGINEERING

E. GENERIC ISSUES

<u>DESCRIPTION OF ISSUES</u>	<u>RESPONSE</u>	<u>CURRENT STATUS</u>
6. <u>Remote Shutdown Capability</u>	Implement hardware and software modifications developed by Bechtel and Westinghouse that are required to allow reaching and maintaining safe shutdown utilizing safety-grade equipment from either the control room or the remote shutdown panels.	<p>Bechtel and Westinghouse have identified several safe shutdown control and indication functions which could be disabled by a control room fire. Modifications to the control room and Train B remote shutdown panel hardware and software have been developed which assure that these functions will be available after a control room fire. This hardware and associated software is being fabricated by Westinghouse. The delivery and installation schedules have been finalized. Since delivery of the hardware extends beyond the system turnover date, a plan has been developed to ensure that the overall schedule will be unaffected.</p> <p>The balance of the safe shutdown functions, appearing on both of the remote shutdown panels and which can be isolated from the control room by means of transfer switches is unaffected by this modification.</p>

10 CFR 50, Appendix A, General Design Criteria 19, "Control Room" requires that the operator be able to place the plant in a safe shutdown condition from either the control room or locations outside the control room.

VOGTLE ELECTRIC GENERATING PLANT

NRC CASELOAD FORECAST

3. PROCUREMENT -

Question: Detailed review and current status of procurement activities including valves, pipe, instruments, cable, major components, etc.

A. PROCUREMENT ORGANIZATION

Procurement of equipment, materials and services for Vogtle Electric Generating Plant is performed by the Project Procurement Services Department - Vogtle. This department is located at the jobsite and has no other procurement responsibilities within Georgia Power. Project Procurement is managed and directed by the Project Procurement Manager - Vogtle and reports to the Vice President and General Manager Vogtle Project for functional direction and to the Manager, Procurement and Traffic, for technical direction. Included in this procurement team are Southern Company Services Procurement and Bechtel Power Corporation, Los Angeles Power Division - Vogtle Project Procurement.

Project Procurement Services directs all procurement activity for Plant Vogtle. This involves approving bid lists, reviewing bid evaluations and purchase recommendations, making awards to vendors, and expediting both "hardware" and "software". It is also Project Procurement's responsibility to resolve or coordinate the resolution of all commercial issues on all orders and contracts. Approximately thirty-five people are assigned to Vogtle Project Procurement either at the jobsite or the engineering offices.

B. COMMODITY STATUS

Presented below is a recap of the major bulk items required for the construction of Plant Vogtle, and compares that required quantity with the quantities already purchased and delivered:

<u>COMMODITY</u>	<u>REQUIRED</u>	<u>ORDERED</u>	<u>DELIVERED</u>
Engineered Valves			
Nuclear	11,861	11,861	10,789
Non-Nuclear	19,475	19,475	18,933
Control Valves	2,460(EST)	2,430	2,135
Local Field Mounted Instruments	13,255	9,587	7,404
HVAC Dampers (All) (Unit 1/Common)	1,844 1,312	1,840 1,311	1,767 1,311
Pipe			
Large (ft)	553,769	522,460	472,859
Small (ft)	427,670	299,728	278,687
Engineered Cable (ft)	12,646,300	(approx.) 11,600,000	11,215,645
Conduit (Rigid and PVC)	1,328,917	1,276,064	1,276,064
Cable Tray	248,623	248,623	248,623

The engineered valves shown above do not include either valves furnished by suppliers as components on equipment or systems, or spares and surplus valves. Approximately 91% of the nuclear valves, and 97% of the non-nuclear valves required for construction have been delivered.

The "total required" quantity of control valves is an estimated based upon both historical data for similar plants, and engineering's judgement of the actual number required for Plant Vogtle. This estimated quantity is subject to change as revised requirements are identified.

The quantities indicated for instruments include only local field mounted units. Instruments which are already mounted in panels or skids furnished as assemblies, or as part of an assembly, are not included in this forecast. Approximately 56% of the required quantity has been delivered, and is available for construction.

The total quantity of control and power cable already delivered exceeds the quantities required for bulk cable pulling.

Large pipe, 2½ inch and larger, has been purchased from Pullman Power Products on a time and material purchase order. Pipe spools are released for fabrication on drawings from Bechtel's Engineering office as required to meet construction requirements.

Small pipe, 2½ inch and smaller, is purchased directly by Georgia Power Company as a material supplier (MS) to Bechtel under the provisions of Bechtel's "N" Stamp. Suppliers of small pipe are selected from either the Bechtel or the ASME Evaluated Suppliers Lists. Fabrication of small pipe is completed by Georgia Power Company at their site fabrication shop as necessary to support construction. Sufficient inventory of pipe is maintained to support lead times.

Cable tray is a multiple release purchase order placed with one vendor. Releases are by construction from drawing take offs.

Conduit is purchased on one of three orders established with qualified suppliers. Sufficient inventory is maintained to support construction needs.

C. MAJOR EQUIPMENT/CONTRACT STATUS:

Presented below is a recap of orders for both contracts, and major equipment and systems purchased for Plant Vogtle, and the current delivery status of those orders:

<u>EQUIPMENT</u>	<u>DELIVERY STATUS</u>
Main Power Transformers	Due 3/85
Auto Transformers	Due 5/85
Turbine Generators	Complete
242 KV Power Circuit Breakers	Due 3/85
Switchyard Bus	Complete
500 KV Power Circuit Breakers	Due 7/85
Control Panels	Complete
480 V Motor Control Centers	Complete
Safety Related Fans (Purge Units)	Complete
Back-Flushable Filter System	Complete
Hydrogen Monitoring System	Complete
Elevators	Complete
HVAC Gas Analysis System	Complete
Nuclear Service Cooling Water Pumps	Complete
Component Cooling Water Heat Exchangers	Complete
Nuclear Service Cooling Water Towers	Complete
HVAC Ducts	85% Complete
HVAC Instrumentation	Complete
HVAC Fans	Complete
Radwaste Volume Reduction System	Complete
Radwaste Solidification System	95% Complete - Balance Due 1/85
Plant Security System	80% Complete - Balance Due 2/85
HVAC Acoustic Silencers	2/85 - 4/85
Glass Shielding Windows	Complete
Stainless Steel Liner Plate for Large Concrete Backed Atmospheric Tanks	Complete
500 KV Substation Indication Panel	Complete
Post Accident Sampling System	1/85
Seal Water Pressurizer Units	Complete
Evaporative Coolers	11/84
Non-Nuclear Services Valves 2" and Smaller	5/85
Start-up Pond Liner	Complete
Miscellaneous Cranes	11/84
Miscellaneous Hoists	11-12/84
Switchyard and Transformer Yard Reactors	12/84
500 KV Switchyard Steel	Complete
500 KV Disconnect and Circuit Switches	3/85
Thermally Shielded Pipe Supports	12/84

TURBINE GENERATOR INSTALLATION

The turbine generator installation contract was awarded to General Electric Company in September, 1983. The construction schedule calls for Unit 1 to be placed on turning gear in December, 1985, with Unit 2 in June, 1987.

PLANT ENTRY AND SECURITY BUILDING

This construction contract was awarded to Barge and Company in January, 1984. Construction is scheduled to be completed in February, 1985.

NUCLEAR STEAM SUPPLY SYSTEM

The NSSS was purchased from Westinghouse Electric Corporation in September, 1971. All items in the Westinghouse NSSS scope of supply have been delivered with the exception of the following equipment:

<u>EQUIPMENT</u>	<u>FORECAST DELIVERY</u>
Unit 2 Reactor Coolant Pump Internals	1/85
Unit 2 Pressurizer Safety and Relief Valve Assembly	4/85
Unit 2 Radiation Monitoring System	12/84
Unit 2 Plant Safety Monitoring System	6/85
Unit 1 & 2 BOP Process Cabinets	12/84

NSSS INSTALLATION

The contract for installation of the NSSS System was awarded to Nuclear Installation Services Company in April of 1982. The majority of the major equipment has been set for both units and work is proceeding smoothly toward completion.

MECHANICAL SNUBBERS

Snubbers have been purchased from both Pacific Scientific and Anchor/Darling. Units were released in initial quantities at the time of Purchase Order award, with subsequent releases made on drawings from Bechtel engineering.

	<u>ORDERED</u>	<u>DELIVERED</u>
Pacific Scientific	1042	1040
Anchor/Darling	940	870

MISCELLANEOUS CONTROL PANELS

This is a time and materials purchase order with Reliance Electric covering all miscellaneous control panels on a number of separate specifications. The panels are released by Engineering on drawings.

ORDERED

93

DELIVERED

85

D. MAJOR PURCHASE ORDERS AND CONTRACTS TO BE AWARDED

Permanent Plant Equipment to be Ordered

<u>EQUIPMENT</u>	<u>FORECAST AWARD</u>	<u>SITE NEED DATE</u>
Filter Handling System	7/85	3/86
Radwaste Compactor	9/85	3/86
ISI Pump Monitoring Equipment	2/85	9/85
High Energy Line Restraints Assembly	4/85	4/86
Pipe Whip Restraints Assembly - UBA	1/85	6-8/85
Pipe Whip Restraints Assembly - EAM	1/85	6-8/85

Major Construction Contracts to be Awarded

<u>EQUIPMENT</u>	<u>FORECAST AWARD</u>	<u>SITE NEED DATE</u>
Penetration Sealing	11/84	3/85

E. DOCUMENTATION ISSUE

The NRC has identified documentation problems relating to bolting materials supplied by Cardinal Industrial Products. The Vogtle Project has used these products in the past. Use of this manufacturer's product has been suspended until the problems are resolved. Currently, the Vogtle Project Procurement and Engineering groups are working to secure the needed documentation and to determine the proper course of action.

F. SUMMARY

Procurement for the Vogtle Project is the sole responsibility of the Georgia Power Company and is managed at the jobsite by the Project Procurement Manager, including field procured items, engineered products and contracts.

Procurement is generally supporting construction schedules and appropriate procurement personnel are closely involved with construction, engineering and operations personnel to facilitate expeditious response to site needs. Procurement of spare parts has begun and material is being received and stored on site. Approximately 97% of all major engineered equipment and materials has been purchased for Unit 1 and the majority is either on site or in storage at vendor facilities. Approximately 96% of the major engineered equipment and materials has been purchased for Unit 2.

VOGTLÉ ELECTRIC GENERATING PLANT

NRC CASELOAD FORECAST

4. Craft Work Force

Question: Actual and proposed work force (by major craft), craft availability, productivity, potential labor negotiations and problems.

Introduction: The total project manpower at the end of the September period was 10,562. Total Georgia Power personnel was 1,476, with 930 construction department employees. Manpower for the major contractors consisted of 6,619 craft employees and 1,261 staff members. Other staffing includes specialty contractors, Bechtel, Southern Company Services, Westinghouse, Oglethorpe Power Corp., and temporary service employees, totaling 1,206. Total project manpower peaked in August, 1984, at 10,892.

The Vogtle Project will continue to work on the four shift construction schedule in 1985. It is believed that this schedule is still the most effective in managing the work force.

The majority of the current staff is drawn from the local area, including 63% from Georgia and 11% from South Carolina. Crafts with special skills, such as pipefitter welders and electricians, are recruited from a much larger area. To date, the project has been able to maintain its position in the labor market and has experienced no difficulty in hiring the needed craftsmen to support the construction schedule.

There are no anticipated problems in attracting craftsmen needed to complete the project on schedule. An evaluation of labor demand in the surrounding area indicates that the only project of considerable size will not peak until late 1986 with good craftsmen.

Productivity improvement is still of paramount importance to senior management. The Multi-Activity Construction Performance Program (M-ACPP) initiated in 1981 is still a viable part of performance improvement. Through the use of participative management techniques there has been an enhancement of team building between all levels of personnel employed at Plant Vogtle.

The Quality Circle Program began in June, 1982, with five circles. Today there are 15 active Quality Circles with 108 members. The Problem Solving Team Program which began in March, 1982,

has had 23 teams making recommendations to management for improving work methods and improvements in the quality of the work life.

No site wide Activity Sampling was performed in 1984. However, specific target areas studied through the means of Activity Sampling were Containment, Control and Auxiliary Buildings.

Communicating is vital to all organizations and programs. Since its establishment, "The Blazer", our site newspaper, has grown as a major vehicle of communicating with the Vogtle employees. Circulation has grown from 8,500 to 10,800 being mailed to the employees' homes.

Our comprehensive training program is a key element in our efforts to improve performance. This program is geared to all shifts and entities on site. To date, 366 employees have completed our 60-hour Foreman and General Foreman Training Course; 184 have completed Advanced Foreman Training. The 80-hour Superintendent Development Program has had 184 graduates.

Training has recently taken a new direction under the guidance of a Training Manager. The revised training program is designed for performance improvement efforts directed toward short term/early payoff activities that will produce tangible results and contribute directly toward the completion, licensing and start-up of the facility.

The new approach to First Line Supervisor Training will be geared toward foreman accountabilities. Concentration will be on specific activities that comprise the daily duties of the foreman and general foreman.

Performance improvement has been further enhanced by the implementation of the Zero Defects Program. This program has become a vital part of the daily activities in the Mechanical, HVAC and Electrical disciplines. The Zero Defects Program is designed to expend extra engineering time on the front end in order to reduce craftsmen delays during installation. Prior to work packages being turned over to the craftsman, an engineering walk down is made. Interferences, scaffold and tool needs are identified and corrected prior to work beginning. Since the Zero Defects Program has begun, there have been substantial recognizable improvements in productivity. In the HVAC discipline, a 50% improvement has been recognized in production. The Electrical discipline now has 80% of their work packages that can be worked from start to finish versus 20% prior to Zero Defects.

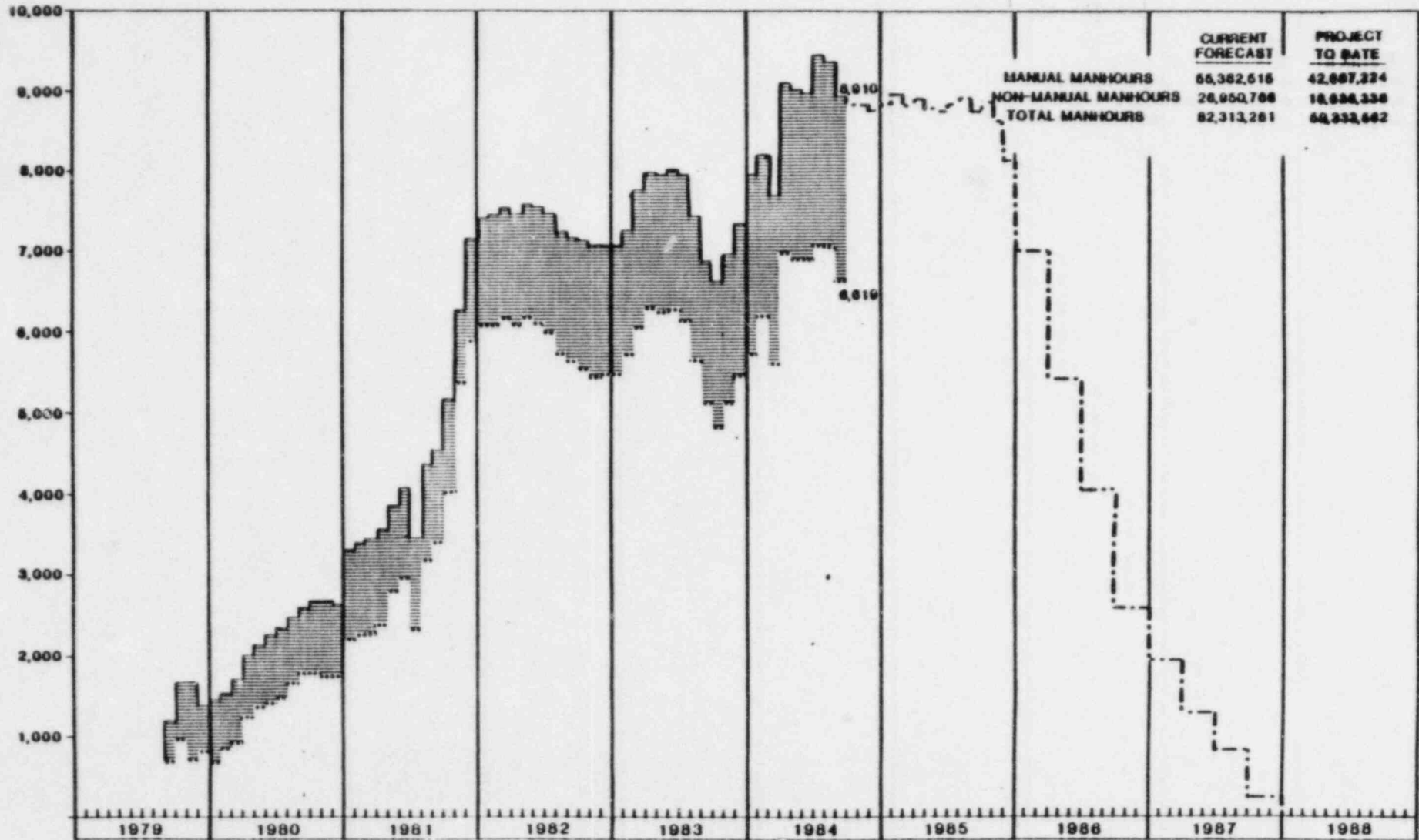
The largest gain in the Mechanical area is the reduction of craft downtime. The Zero Defects Program has provided intangible benefits. There is an increase of open communications between all levels of employees. There is a higher visibility of supervision and improved morale and enthusiasm.

In 1985, 11 trade unions will negotiate new labor contracts affecting 15 crafts. Of the most critical crafts, the electricians will negotiate a new agreement in 1985. A work stoppage by the electricians is not anticipated due to the no strike clause in the local agreement. The pipefitters negotiated a new agreement in October, 1984, without a work stoppage. At this time, there is no means to determine if there will be any work stoppages resulting from contract negotiations in 1985. Every effort will be made to minimize the interruption of work due to negotiations.

The Georgia Power Company has had an ongoing construction labor relations program at Plant Vogtle since 1977. This program is designed to establish and maintain open lines of communications between the company, contractors and trade unions. As a regular part of the program, joint labor/management meetings are held quarterly and stewards meetings are held monthly. These meetings have proven to be beneficial in eliminating problems that would have an impact on the project.

The Georgia Power Company, its contractors and the local trade unions are committed to the integrity of the Project Agreement and its intent: "to provide close cooperation between management and labor for the expressed purpose of completing the construction of this project without delays and work stoppages".

4.4

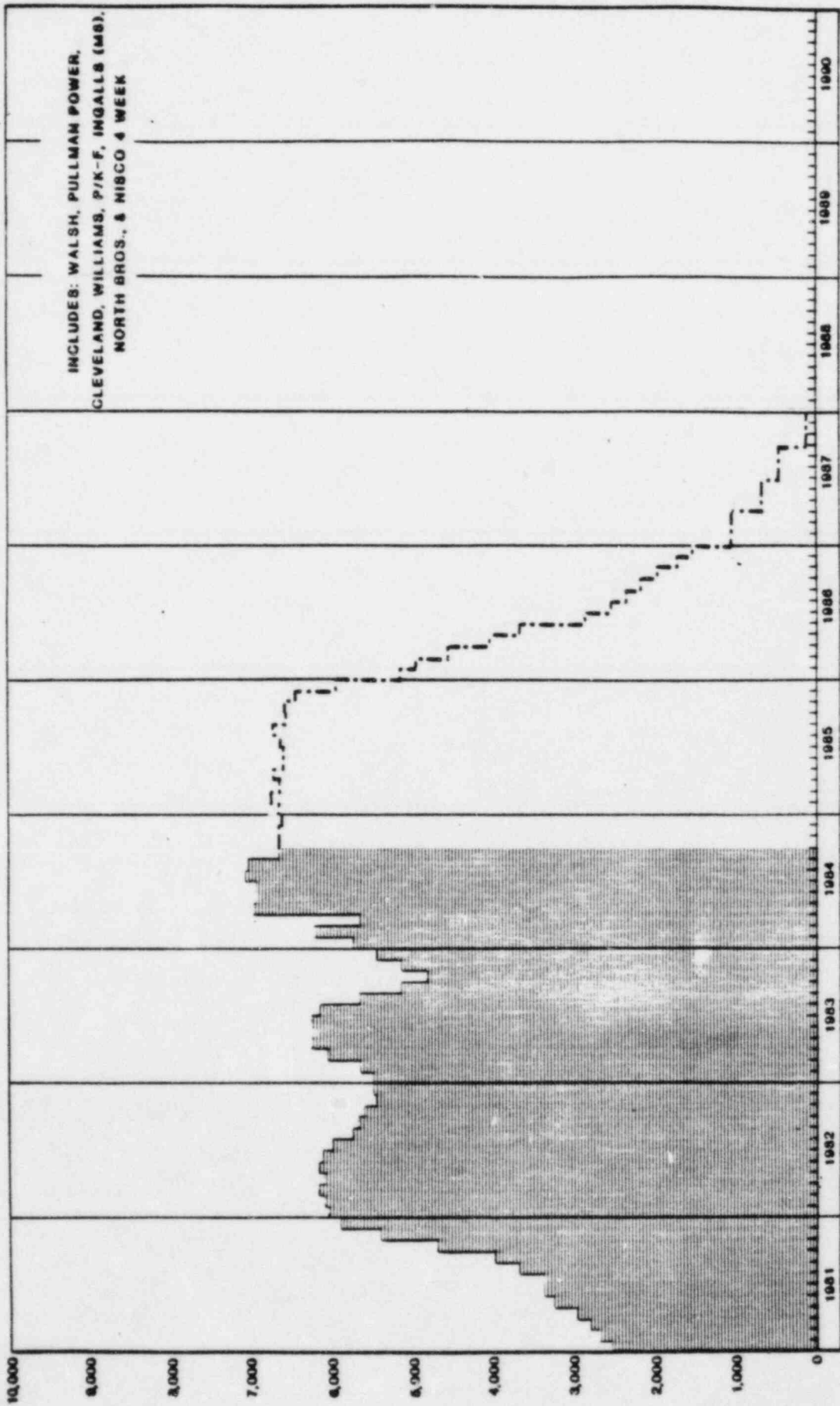


LEGEND	
MANPOWER PLAN	-----
ACTUAL MANPOWER	—————
ACTUAL MANUAL MANPOWER
ACTUAL NON-MANUAL MANPOWER	▨▨▨▨

**VOGTLE ELECTRIC GENERATING PLAN
CONSTRUCTION MANPOWER**

PERIOD ENDING 9/23/84

NOTE: INCLUDES ALL MAJOR COST PLUS CONTRACTORS AND GPC CONSTRUCTION



VOGTLE ELECTRICAL GENERATING PLANT
 MAJOR CONTRACTOR - CRAFT MANPOWER
 JULY '84 REFORECAST

**MANUAL LABOR CRAFT REQUIREMENTS
84-0 CONSTRUCTION SCHEDULE
(10-12-84 MAP)**

4.6

	<u>07/84</u>	<u>08/84</u>	<u>09/84</u>	<u>10/84</u>	<u>11/84</u>	<u>12/84</u>	<u>01/85</u>	<u>02/85</u>	<u>03/85</u>	<u>04/85</u>	<u>05/85</u>	<u>06/85</u>
Insulators	63	76	85	83	67	78	89	87	113	107	113	157
Boilermakers	100	105	111	111	97	107	169	161	146	174	159	184
Carpenters	778	928	1,030	827	839	861	793	978	896	940	868	645
Cement Finishers	53	80	103	66	68	73	60	93	80	88	76	34
Electricians	1,217	1,271	1,131	1,224	1,165	1,131	1,136	1,059	1,126	1,078	1,099	1,133
Ironworkers	460	459	469	424	411	454	438	463	428	464	405	389
Laborers	712	827	909	743	748	767	721	865	803	845	784	614
Millwrights	28	32	35	38	29	34	68	62	56	70	62	78
Operating Engrs.	354	360	355	335	336	337	338	352	341	349	336	323
Painters	237	202	183	191	182	210	205	186	175	190	158	189
Pipe Fitters	2,606	2,204	1,938	2,089	2,160	2,041	2,064	1,922	2,070	2,061	2,147	2,501
Teamsters	137	141	141	131	131	131	129	137	132	135	131	125
Sheetmetal Wrk.	340	398	321	378	412	402	446	412	305	246	273	231
TOTALS	7,085	7,083	6,811	6,645	6,645	6,626	6,656	6,777	6,643	6,747	6,611	6,603

**MANUAL LABOR CRAFT REQUIREMENTS
84-0 CONSTRUCTION SCHEDULE
(10-12-84 MAP)**

	<u>07/85</u>	<u>08/85</u>	<u>09/85</u>	<u>10/85</u>	<u>11/85</u>	<u>12/85</u>	<u>01/86</u>	<u>02/86</u>	<u>03/86</u>	<u>04/86</u>	<u>05/86</u>	<u>06/86</u>
Insulators	157	130	142	146	91	95	73	75	60	47	41	32
Boilermakers	184	205	177	167	119	121	90	88	73	61	54	43
Carpenters	631	630	621	593	609	578	498	477	414	477	317	258
Cement Finishers	31	29	31	23	27	29	24	23	16	35	9	8
Electricians	1,084	1,088	993	982	970	817	690	735	738	664	658	535
Ironworkers	372	330	335	314	263	245	196	191	163	173	126	109
Laborers	605	603	597	575	576	547	470	449	389	432	296	239
Millwrights	78	87	73	67	42	44	30	31	18	14	13	13
Operating Engrs.	324	329	322	323	314	291	251	240	218	199	172	137
Painters	178	145	152	141	103	90	69	69	60	53	49	44
Pipe Fitters	2,619	2,766	2,767	2,986	3,006	2,785	2,472	2,324	2,130	1,635	1,678	1,273
Teamsters	126	126	126	127	124	116	100	96	86	79	67	53
Sheetmetal Wrk.	<u>253</u>	<u>275</u>	<u>246</u>	<u>247</u>	<u>234</u>	<u>211</u>	<u>195</u>	<u>176</u>	<u>181</u>	<u>149</u>	<u>161</u>	<u>131</u>
TOTALS	6,642	6,743	6,582	6,691	6,478	5,969	5,158	4,974	4,546	4,018	3,641	2,875

**MANUAL LABOR CRAFT REQUIREMENTS
84-0 CONSTRUCTION SCHEDULE
(10-12-84 MAP)**

	<u>07/86</u>	<u>08/86</u>	<u>09/86</u>	<u>10/86</u>	<u>11/86</u>	<u>12/86</u>	<u>01/87</u>	<u>02/87</u>	<u>03/87</u>	<u>04/87</u>	<u>05/87</u>	<u>06/87</u>
Insulators	33	30	32	30	27	30	20	20	17	8	7	7
Boilermakers	42	38	38	41	39	39	29	28	24	20	20	20
Carpenters	192	176	165	151	130	119	97	79	62	56	45	42
Cement Finishers	1	1	1	1	1	1	1	1	-	-	-	-
Electricians	462	448	443	417	385	401	336	305	200	191	155	133
Ironworkers	88	81	82	73	65	66	51	47	37	27	25	24
Laborers	182	169	157	144	124	113	92	77	60	56	47	44
Millwrights	15	12	16	15	13	17	11	11	10	9	9	9
Operating Engrs.	118	109	101	92	79	72	58	48	38	36	30	29
Painters	40	37	39	34	30	33	24	24	19	12	11	11
Pipe Fitters	1,181	1,138	1,002	903	730	592	530	389	336	326	260	254
Teamsters	46	42	38	35	29	26	21	17	14	13	11	11
Sheetmetal Wrk.	<u>128</u>	<u>66</u>	<u>59</u>	<u>52</u>	<u>49</u>	<u>41</u>	<u>12</u>	<u>11</u>	<u>9</u>	<u>6</u>	<u>5</u>	<u>5</u>
TOTALS	2,528	2,347	2,173	1,988	1,701	1,550	1,282	1,057	826	760	625	589

**MANUAL LABOR CRAFT REQUIREMENTS
84-0 CONSTRUCTION SCHEDULE
(10-12-84 MAP)**

	<u>07/87</u>	<u>08/87</u>	<u>09/87</u>	<u>10/87</u>	<u>11/87</u>	<u>12/87</u>
Insulators	-	-	-	-	-	-
Boilermakers	6	5	5	1	1	-
Carpenters	38	29	26	11	5	4
Cement Finishers	-	-	-	-	-	-
Electricians	124	76	61	44	2	2
Ironworkers	11	8	7	3	1	1
Laborers	38	29	26	10	5	4
Millwrights	1	1	1	-	-	-
Operating Engrs.	25	19	17	7	4	3
Painters	3	2	2	-	-	-
Pipe Fitters	269	228	208	66	51	38
Teamsters	9	8	7	2	2	1
Sheetmetal Wrk.	<u>2</u>	<u>2</u>	<u>1</u>	<u>1</u>	<u>-</u>	<u>-</u>
TOTALS	526	407	361	145	71	53

PLANT VOGTLE PROJECT MANPOWER

JOBSITE STAFFING

SHIFT

06-24-84

07-22-84

08-26-84

09-23-84

Nuclear Construction

GPC	A	722	712	715	694
	B	39	40	39	40
	C	87	90	89	94
	D	<u>1</u>	<u>1</u>	<u>1</u>	<u>1</u>
	SUB TOTAL	849	843	844	829
GPC Sub-Contractors	A	143	160	175	192
	B	1	3	4	1
	C	6	5	5	8
	D	<u>-</u>	<u>-</u>	<u>-</u>	<u>-</u>
	SUB TOTAL	150	168	184	201
GPC Construction Support (BPC)	A	26	26	29	29
Contractors Staff	A	932	958	942	952
	B	106	91	91	84
	C	208	236	231	224
	D	<u>2</u>	<u>5</u>	<u>2</u>	<u>1</u>
	SUB TOTAL	1,248	1,290	1,266	1,261
Contractors Craft	A	4,345	4,378	4,316	4,123
	B	852	815	820	705
	C	1,711	1,839	1,858	1,753
	D	<u>19</u>	<u>48</u>	<u>51</u>	<u>38</u>
	SUB TOTAL	6,927	7,080	7,045	6,619
PFE Temps (GPC Constr.)	A	-	19	16	20
PFE Support (Power Block)	A	12	24	39	41
SUB TOTAL CONSTR.		9,212	9,450	9,423	9,000

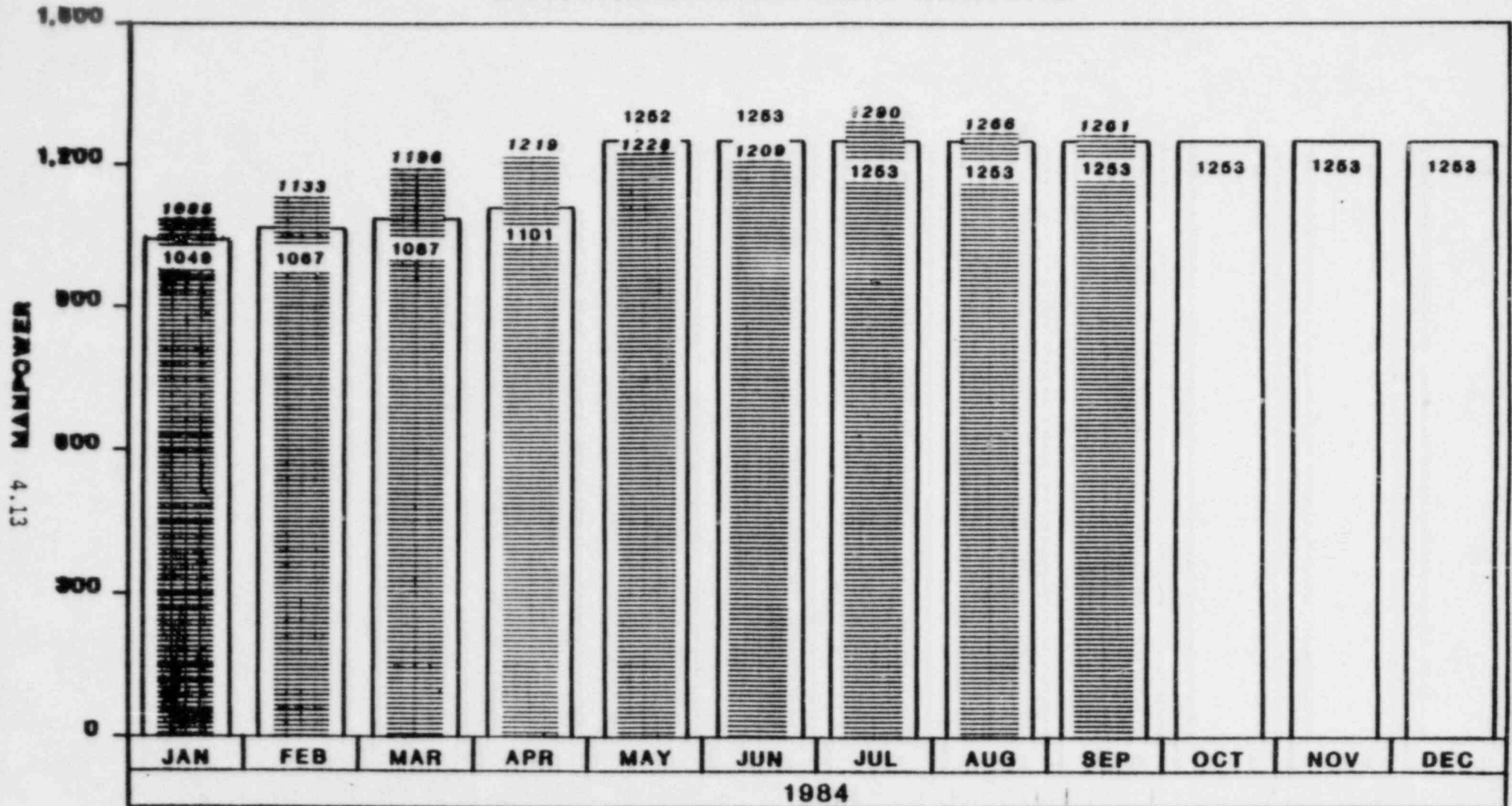
PLANT YOGTLE PROJECT MANPOWER

<u>JOBSITE STAFFING</u>	<u>SHIFT</u>	<u>06-24-84</u>	<u>07-22-84</u>	<u>08-26-84</u>	<u>09-23-84</u>
<u>Other Nuclear Construction</u>					
GPC Constr. Summer Students	A	13	13	11	1
Other GPC Constr. Sub Contr.	A	8	8	8	8
Specialty Contractors Staff	A	30	32	33	31
	C	<u>1</u>	<u>1</u>	<u>2</u>	<u>1</u>
	SUB TOTAL	31	33	35	32
Specialty Contractors Craft	A	318	281	279	288
	C	<u>5</u>	<u>5</u>	<u>5</u>	<u>5</u>
	SUB TOTAL	323	286	284	293
PFE - Bechtel	A	133	123	125	134
	A	108	107	107	123
	A	46	52	44	14
	A	<u>71</u>	<u>85</u>	<u>94</u>	<u>97</u>
	SUB TOTAL	358	367	370	398
SUB TOTAL OTHER NUCLEAR CONSTR.		733	707	708	732
TOTAL CONSTR./CONSTR. SUPPORT		9,945	10,157	10,131	9,732
<u>Nuclear Operations</u>					
Nuclear Operations	A	446	451	465	499
Nuclear Operations Support (Bechtel and Westinghouse)	A	57	52	57	60
Nuclear Operations Sub-Contractors	A	51	56	70	100
SUB TOTAL NUCLEAR OPERATIONS		554	559	592	659

PLANT YOSTLE PROJECT MANPOWER

<u>JOBSITE STAFFING</u>	<u>SHIFT</u>	<u>06-24-84</u>	<u>07-22-84</u>	<u>08-26-84</u>	<u>09-23-84</u>
<u>Other Staffing</u>					
Project Management Staff	A	22	23	22	27
BPC/SCS Support	A	11	11	12	12
GPC Security	A	33	33	37	44
	B	23	23	25	20
	C	19	19	19	15
	D	<u>3</u>	<u>3</u>	<u>3</u>	<u>3</u>
	SUB TOTAL	78	78	84	82
GPC Other (Procurement, Training, Invoice Accounting, Q.A.)	A	49	49	46	46
Oglethorpe Power	A	4	4	5	4
SUB TOTAL OTHER STAFFING	A	164	165	169	171
TOTAL PROJECT MANPOWER		10,663	10,881	10,892	10,562

VOGTLE ELECTRIC GENERATING PLANT CONTRACTORS NON-MANUAL



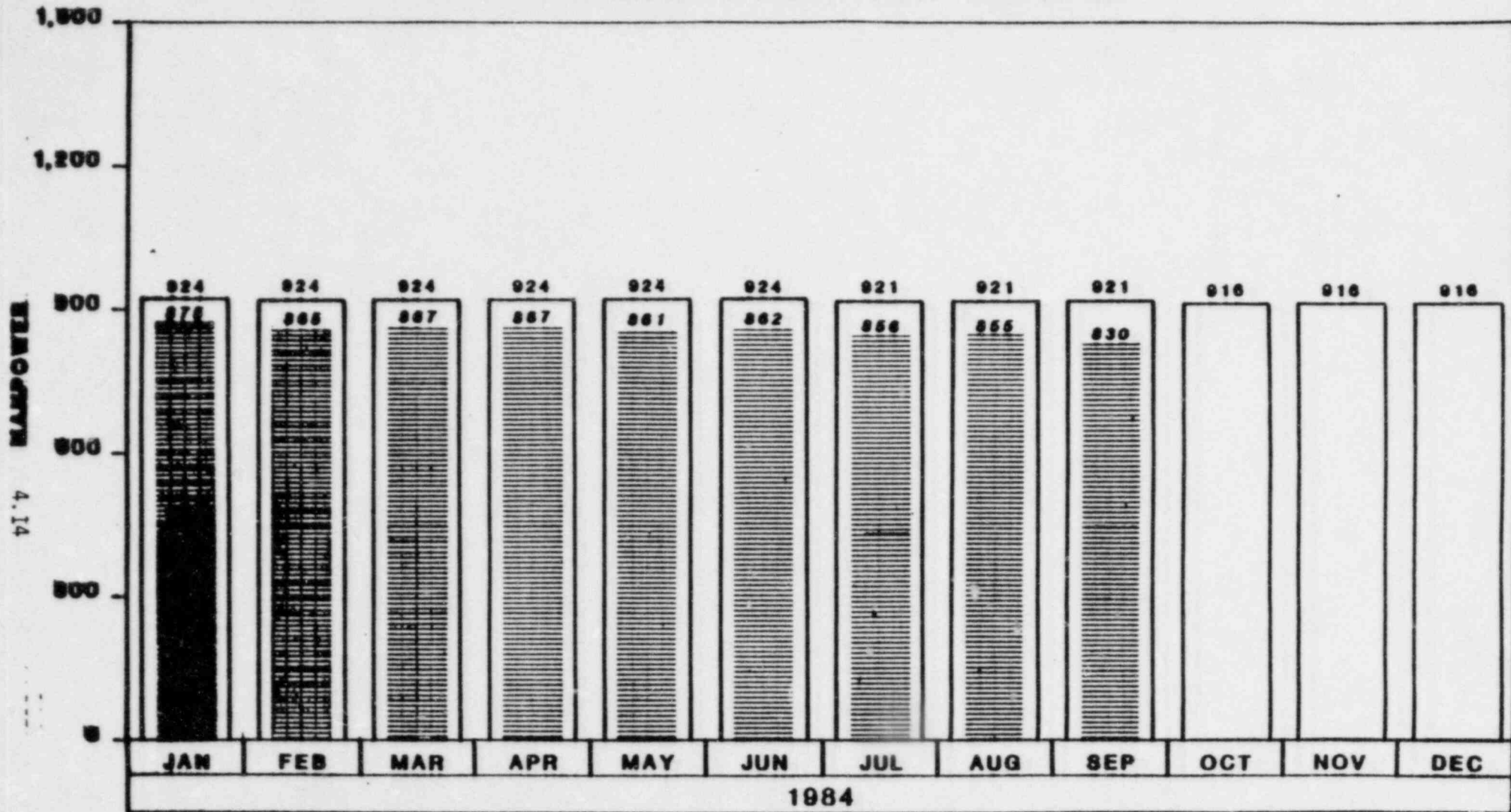
MANPOWER 4.13

LEGEND	
PLAN	
ACTUAL	

INCLUDES: WALSH, WILLIAMS, INGALLS, PKF,
PULLMAN, CLEVELAND, NORTH BROS. & NISCO.

4 WEEK PERIOD ENDING 9/23/84

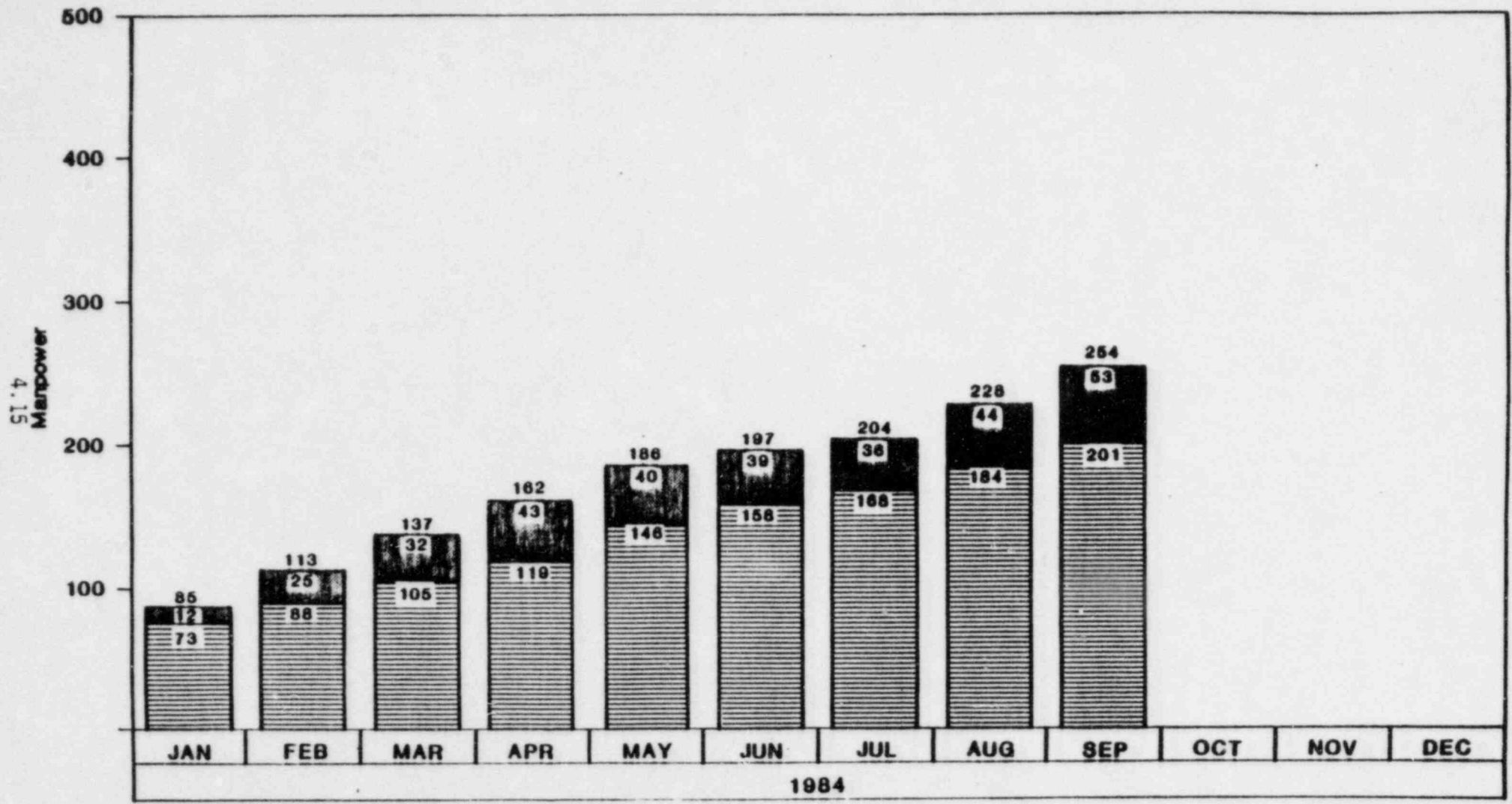
VOGTLE ELECTRIC GENERATING PLANT GPC CONSTRUCTION NON-MANUAL



4 WEEK PERIOD ENDING 9/23/84

LEGEND	
PLAN	
ACTUAL	

Vogtle Electric Generating Plant Temporary Non-Manual Construction Support



4 Week Period Ending 09/23/84

Legend	
GPC	
Contractor	

VOGTLE ELECTRIC GENERATING PLANT
NRC CASELOAD FORECAST

5. PIPE HANGERS

Question: Detailed review and current status of all large and small bore pipe hangers, restraints, snubbers, etc., including design procurement, fabrication, delivery and installation.

A. INTRODUCTION

The current status of large pipe hangers at VEGP is as follows:

		<u>Percent Complete</u>	
		<u>Unit 1</u>	<u>Unit 2</u>
Design	-	96%	92%
Procurement	-	96%	92%
Material Receipt	-	94%	83%
Installation	-	49%	3%
Final Acceptance	-	49%	3%

The current status of pipe whip restraints is as follows:

		<u>Percent Complete for Primary Restraint Structures</u>	
		<u>Unit 1</u>	<u>Unit 2</u>
Design	-	100%	32%
Procurement	-	100%	32%
Jobsite Delivery	-	100%	25%
Installed and Final Accepted	-	6%	0%

B. LARGE PIPE HANGER AND SNUBBER STATUS

	<u>FORECAST</u>	<u>DESIGN ISSUED</u>	<u>MAT'L ORD</u>	<u>MAT'L REC'D</u>	<u>INSTALL</u>	<u>FINAL ACCEPT</u>
Unit 1 & Common	20,297	19,471	19,471	19,167	9,883	9,883
Unit 2	13,639	11,458	11,458	11,280	398	398

C. SMALL PIPE HANGER STATUS

	<u>FORECAST</u>	<u>DESIGN ISSUED</u>	<u>MAT'L ORD</u>	<u>MAT'L REC'D</u>	<u>INSTALL</u>	<u>FINAL ACCEPT</u>
Unit 1 & Common	27,289	16,983	16,983	16,870	11,740	11,740
Unit 2	17,387	4,240	4,240	4,212	290	290

D. RESTRAINT STATUS

<u>FACILITY</u>	<u>FORECAST (EA)</u>		<u>REVIEW DESIGN ISSUED</u>		<u>MAT'L REC'D</u>		<u>INSTALLED & INSPECTED</u>	
	<u>UNIT 1</u>	<u>UNIT 2</u>	<u>U1</u>	<u>U2</u>	<u>U1</u>	<u>U2</u>	<u>U1</u>	<u>U2</u>
	Turbine Bldg.	1	1	1	1	1	1	1
Auxiliary Bldg.	3	3	3	3	3	2	0	0
Control Bldg.	8	8	8	8	8	6	0	0
Main Steam Tunnel	3	3	3	3	3	2	0	0
Primary Containment	<u>109</u>	<u>109</u>	<u>109</u>	<u>25</u>	<u>109</u>	<u>20</u>	<u>6</u>	<u>6</u>
Total (EA)	124	124	124	40	124	31	7	0

E. HANGER AND RESTRAINT ENHANCEMENTS

Since the beginning of the design effort, the following actions have been and continue to be taken to assure pipe hanger and restraint installation meets schedule:

- Interference program using overlays is applied to powerblock areas.
- Embed control drawings are being utilized to identify and reserve embeds for pipe supports to ensure that loading on individual embeds is not exceeded beyond allowable loads.
- Specifications have been reviewed for constructibility.

5. PIPE HANGERS

E. HANGER AND RESTRAINT ENHANCEMENTS (Continued)

- The hanger purchase orders are field administered through four separate vendors for maximum responsiveness and flexibility. Inventories of surplus materials are maintained to provide an additional material source.
- Due to the need for close coordination of piping systems (piping, hangers, supports, restraints, etc.) installation with the design, the Project Field Engineering Organization has been expanded (Ref. Sec. 2D) and strengthened to handle and coordinate the design of all piping system field changes at the jobsite. In addition, the design of the balance of small bore piping system shall be performed by engineering in the field. This organization includes the elements of Bechtel, Westinghouse, and SCS piping system design personnel and will also perform and document the as-built verification of these systems. They will closely work with construction and contractors in an attempt to resolve field problems ahead of installation, thereby minimizing their impact to the construction schedules.

F. SUMMARY

Project engineering, working with contractors is taking necessary steps to address early identification and resolution of hanger installation difficulties to minimize rework.

PLANT VOGTLE UNIT 1

NRC CASELOAD FORECAST

6. Project Schedule

Question: Detailed review of project schedule identifying critical path items, near critical items, amount of float for various activities, the current critical path to operation, methods of implementation of corrective action for any activities with negative float, and provisions for contingencies. The estimated project percent complete as of October 21, 1984.

A. Introduction: The Vogtle Project maintains five (5) distinct levels of schedules. These consist of:

- 1) Milestone Summary Schedule
- 2) Engineering, construction and start-up summary schedules
- 3) Engineering intermediate, construction Level II and start-up Level II schedules
- 4) Engineering drawing control (CEBUS), detailed construction schedules, turnover completion schedules and start-up fragnets (CATS & PREOPS)
- 5) Engineering action items list, hydro punchlists, system turnover punchlists and start-up system punchlist.

The milestone summary schedule includes engineering, construction and start-up activities. This is a management level schedule used to measure progress against the project milestones.

The engineering, construction and start-up summary schedules are the control schedules used for monitoring the interface between these disciplines. The construction summary schedule, with the activity package index, is used to identify the engineering - construction interface. The start-up summary schedule, at the system turnover milestone, is used to identify the construction - start-up interface.

The engineering intermediate schedule and the construction level II schedule are used to develop drawing release dates for CEBUS, the engineering document control system. The construction level II schedule and the start-up level II network, both computerized in Project/2, are merged monthly to evaluate the interface and analyze the critical paths to fuel load.

6. Project Schedule (Cont'd.)

The engineering CEBUS is the detailed schedule for design and engineering drawing issue. CEBUS also provides specification and drawing control. The detailed construction schedule (DCS) is the day-to-day direction for craftsmen in the field. The DCS is developed utilizing the contractor schedulers and integrating their input into a comprehensive working document. The construction system completion schedules are developed six (6) months before turnover in the form of a bar chart indicating progress by commodity. Three (3) months prior to turnover, detail construction close-out schedules are developed on an as needed basis. Detail start up fragnets have been developed on all systems indicating the timing and interface requirements for all CATS, Flushes and PREOPS.

The engineering action items list is the engineering close-out punchlist prior to turnover. The hydro and construction system punchlists are the construction close-out documents and formulate the back-up to the turnover completion fragnets. At turnover, these punchlists are controlled by Nuclear Operations to insure tracking and scheduling of turnover exceptions in support of the initial test program.

B. Status

The project is presently on schedule, reporting Unit 1 and Common at 72 percent complete, physically, Unit 2 and Common at 45 percent complete and the combined total for both units at 61 percent complete.

Identified project critical schedule items are:

- Chemical Volume Control System Pipe and Support Design, Installation and System Testing
- Nuclear Service Water System Support Design, Installation and System Testing
- Control Building HVAC Installation and Testing

These systems and their relationship to major project milestones and fuel load are presented in the Primary Plant Milestone Schedule (Figure 1) provided in this section. Because Plant Vogtle test program is twenty-two (22) months from switchyard energization to fuel load, most nuclear process and electrical systems are near critical path items. The three systems mentioned typify the project problem areas that are closely tracked through the schedule program described in Subsection A.

Concerning the Chemical Volume Control System, pipe and support engineering work is scheduled for January 18, 1985 completion. Completion of this engineering work is critical to final completion of construction work in support of a March 22, 1985 system turnover for testing date. Chemical Volume Control System testing must occur on schedule to insure system availability for major milestone performance.

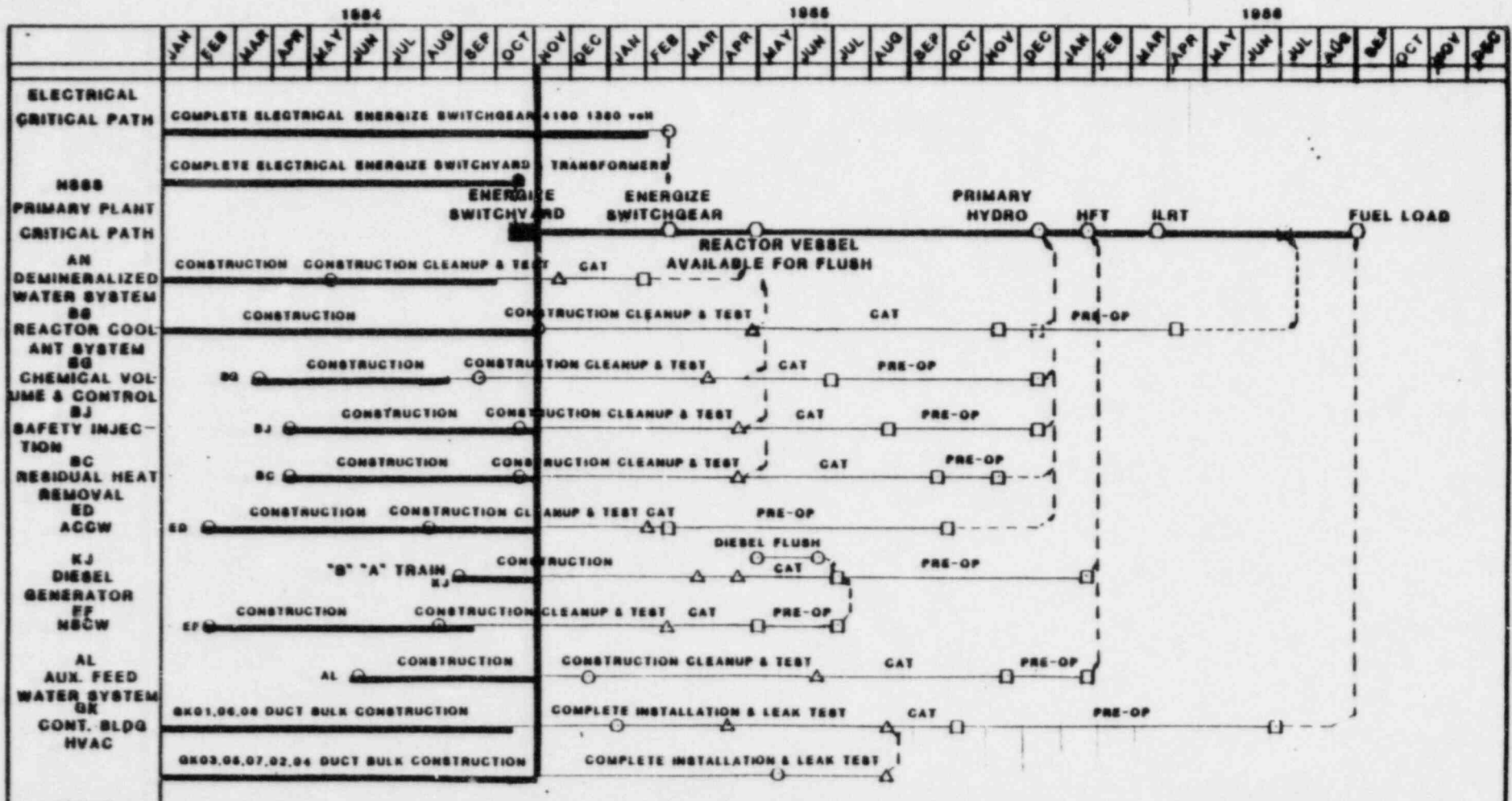
Nuclear Service Water System pipe supports have recently been redesigned to address thermal loads and building differential settlement. Completion of the remaining pipe support work is critical to accomplishing a February 18, 1985 turnover for testing. Completion of NSCW testing is essential to the Diesel Generator testing program which is a Hot Functional Test prerequisite.

The Control Building HVAC provides cooling for the Control Room, cable spreading areas and the Emergency Response Facility. Duct and instrumentation installation is critical to achieving on April 15, 1985 system turnover to support occupancy of above areas. Occupancy of the Control Room is essential for system test execution efforts.

Plant Vogtle adopted during early project planning a very conservative approach to project work execution. Total startup system completion was specified at time of system turnover. It was understood that in many instances only portions of a system were required at turnover and the remainder later in the program. The intention

was to drive construction to complete work as early as possible. It was also understood rescheduling of portions of systems would be necessary. This effort is now occurring on an "as needed" basis only. The conservatism of the original plan created schedule contingency which is now being committed only after detailed evaluation rules out all other courses of action.

To date, thirteen (13) testable startup systems have been turned over. The turnover plan is presented in the Unit 1 Turnover System histogram, (Figure 2) provided in this section. Also provided is a simple logic diagram (Figure 3), which presents the key turnover program components, and their status. The basic program structure includes engineering design freeze at eight (8) months prior to system turnover and culminates in system preoperational testing. The testing program is addressed in detail by a startup execution schedule which dictates when each system initial test effort occurs. The duration from system turnover to preoperational test completion varies for each system.



LEGEND

- ○ CONSTRUCTION ACTIVITY
- △ TURNOVER
- PRE-OP TEST
- ○ STATUS
- MILESTONE

NOTE CAT TEST CONTAINS FLUSH ACTIVITIES IF APPLICABLE

NOTE CONSTRUCTION CLEANUP & TEST CONSISTS OF :

- 1- MTS-PROCUREMENT
- ENGINEERING RESTRAINTS
- QC ITEMS

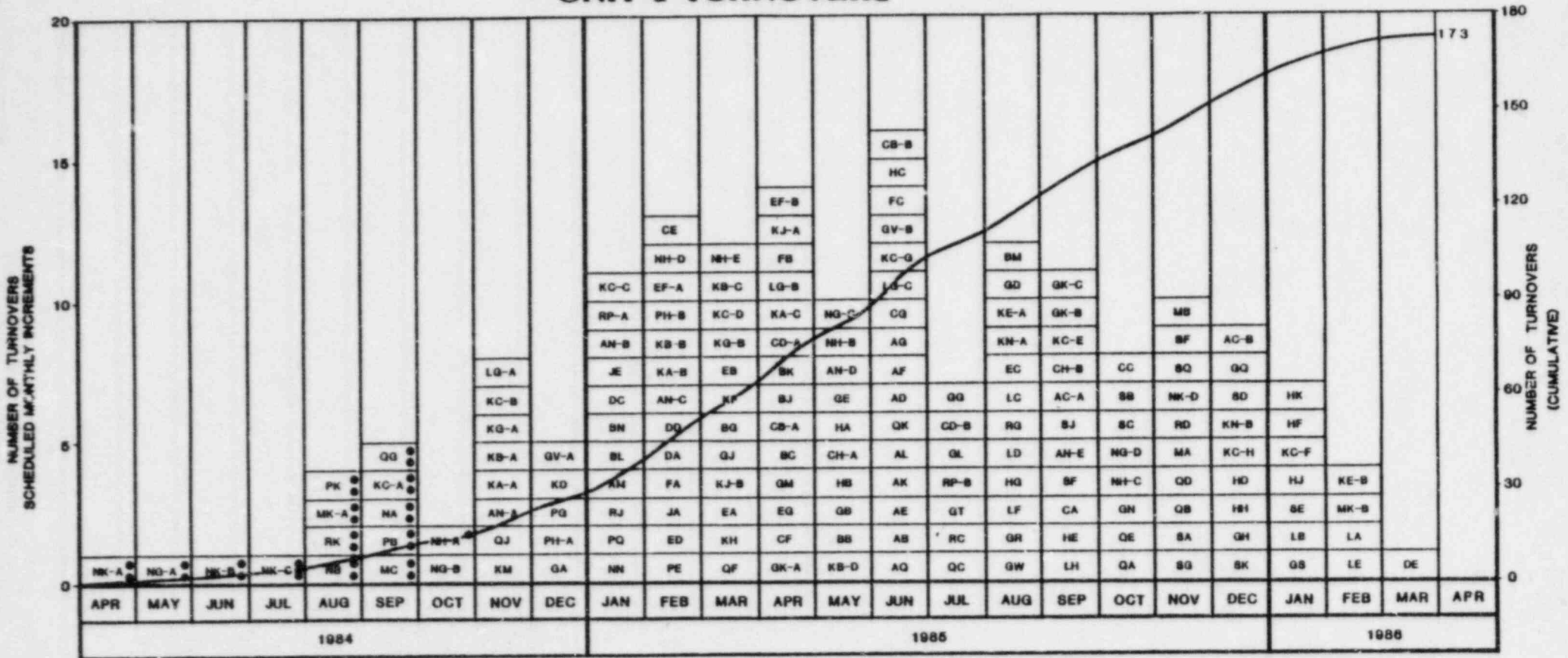
- 2- COMPLETE CONSTRUCTION
- 3- PERFORM HYDRO'S

PREPARED BY : G.D. GOODWIN
 CHECKED BY : N.W. MEUSELBACH
 APPROVED BY : S.R. FOSTER

GEORGIA POWER COMPANY PLANT VOGTLE			
SYSTEM COMPLETION SCHEDULE PRIMARY PLANT MILESTONE CRITICAL PATH ANALYSIS			
Proj. Date	Rev	Rev. Date	Status Date
11/8/81	2	11/8/81	12/8/81

Figure 1

VOGTLE ELECTRIC GENERATING PLANT UNIT 1 TURNOVERS



NO. OF TURNOVERS	PLAN	ACTUAL	
		SUBMITTED	ACCEPTED
	15	14	13

STATUS AS OF 10/26/84

LEGEND	
 • 	TURNOVERS SUBMITTED
 •• 	TURNOVERS ACCEPTED

Figure 2

SYSTEM COMPLETION TURNOVER PACKAGE STATUS

STATUS OF 173 TURNOVERS

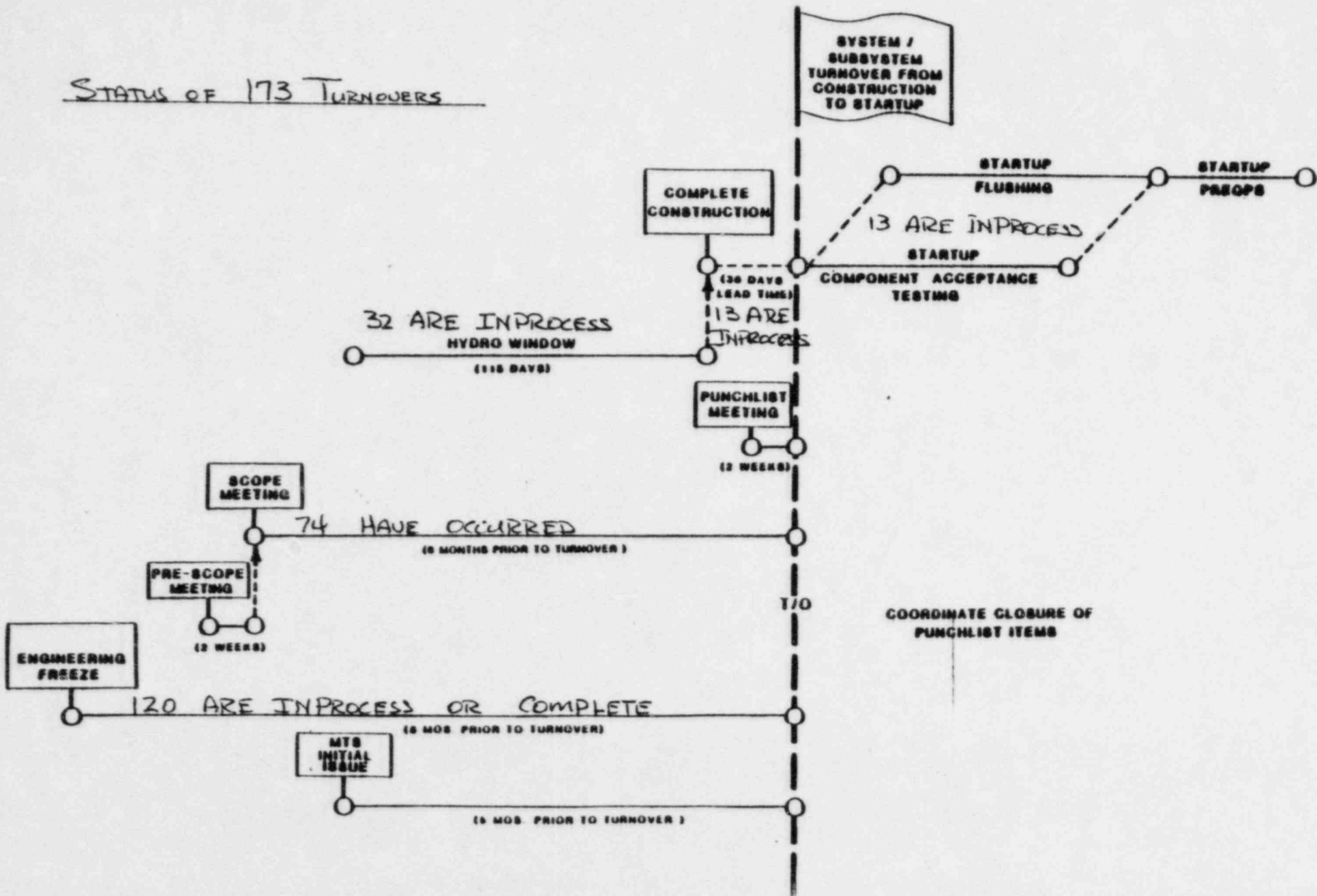


Figure 3

7. Bulk Commodities

Questions: Detailed review and current status of bulk quantities including current estimated quantities, quantities installed to date, quantities scheduled to date, current percent complete for each, actual versus forecast installation rates, in cubic yards/mo., linear feet/mo., or number/mo., and basis for figures.

Introduction: Construction progress has continued to remain on or close to schedule in all areas based on bulk commodity installation. Plant Vogtle is now in the delicate transition stage from bulk installation to system completion.

Little concrete or civil work remains. Therefore, this work will continue to approach completion with no affect on schedule.

Installation of piping and mechanical commodities is proceeding as planned with no major obstacles. The major production issue in the past has been the installation of large hangers, but with extensive management attention to solve constructability problems prior to release to the field, the potential impact has been reduced.

Electrical commodity installations in the area of cable tray and conduit are nearing completion with the exception of the site perimeter duct runs. (These duct runs include large runs scheduled for installation between January and August, 1985, thereby causing the sustained rate to go for conduit of 39,700 LF/Month compared to 20,900 LF/Month experienced to date. See sustained rate section.) Efforts are continuing in the clean-up of installed tray and conduit to support cable pulling. Wire and cable pulling continues to surpass all industry standards and termination work is now building in manpower to attain the rates necessary to support the project schedule. No major obstacles exist in this area.

The following pages present tabular and graphical representations of the history, current status and future projections of bulk quantity installation. For each bulk quantity two graphs are submitted depicting Unit 1 and Common facilities, and Units 1 & 2. A table summarizing all the graph information is provided, along with a table displaying Plant Vogtle sustained installation rates as compared to those experienced in nuclear power plant construction over the last decade.

VOGTLE ELECTRIC GENERATING PLANT
NRC CASELOAD FORECAST
UNIT 1 & COMMON
AS OF 10/21/84

COMMODITY		TOTAL ESTIMATED	TO DATE		SUSTAINED RATE TO DATE	SUSTAINED RATE TO GO	% CPT
			SCHEDULED	ACTUAL			
Concrete	(CY)	526,938	489,268	490,957	8,100	*N/A	93
Large Pipe	(LF)	343,920	324,253	318,446	6,200	*N/A	93
Large Pipe Hangers	(EA)	20,297	10,908	10,798	900	800	53
Small Pipe	(LF)	265,691	209,103	201,498	8,500	8,600	76
Small Pipe Hangers	(EA)	27,289	13,310	12,785	1,400	1,200	47
HVAC	(LBS)	3,352,200	2,428,894	2,426,794	77,600 ¹	123,600	72
Cable Tray	(LF)	151,912	142,973	138,420	3,900	*N/A	91
Total Conduit	(LF)	1,014,357	663,554	627,489	19,600	37,600	62
Power Block Conduit (Included Above)	(LF)	324,918	276,788	208,730	9,100	7,800	83
Wire & Cable	(LF)	7,484,200	3,725,456	3,629,931	338,400	345,000	49
Terminations	(EA)	260,000	37,206	24,002	**N/A	16,700	9

Sustained rate is calculated from 10-90%.

*Actual exceeds 90% complete.

**Actual less than 10% complete.

Note 1: Last five month average 160,500 LB/Mo.

7.2

VOGTLE ELECTRIC GENERATING PLANT
NRC CASELOAD FORECAST
UNITS 1 & 2
AS OF 10/21/84

COMMODITY		TOTAL ESTIMATED	TO DATE		SUSTAINED RATE TO DATE	SUSTAINED RATE TO GO	% CPT
			SCHEDULED	ACTUAL			
Concrete	(CY)	656,753	576,473	575,663	9,200	6,800	88
Large Pipe	(LF)	553,769	382,005	373,020	8,000	8,700	67
Large Pipe Hangers	(EA)	33,936	11,590	11,325	1,000	1,000	33
Small Pipe	(LF)	427,670	219,274	212,150	9,200	9,800	50
Small Pipe Hangers	(EA)	44,676	13,434	13,123	1,400	1,200	29
7.3 HVAC	(LBS)	4,977,900	2,661,751	2,648,430	86,900 ¹	116,700	53
Cable Tray	(LF)	248,623	162,883	153,650	4,200	5,500	62
Conduit	(LF)	1,328,917	712,932	670,787	20,900	39,700	50
Power Block Conduit (Included Above)	(LF)	625,739	323,312	311,183	10,800	11,400	50
Wire & Cable	(LF)	12,646,300	3,725,456	3,629,931	338,800	279,100	29
Terminations	(EA)	467,364	37,206	24,002	**N/A	12,500	5

Sustained rate is calculated from 10-90%.

**Actual less than 10% complete.

NOTE 1: Last five month average 161,800 LB/Mo.

VOGTLE ELECTRIC GENERATING PLANT

NRC CASELOAD FORECAST

Shown below are the average, high, and low sustained installation rates for nuclear power plants over the last decade and Plant Vogtle performance to date since 10%.

SUSTAINED INSTALLATION RATES PER MONTH

<u>ITEM</u>	<u>UNIT</u>	<u>LOW</u>	<u>AVERAGE</u>	<u>HIGH</u>	<u>PLANT VOGTLE AS OF 10/21/84</u>	
					<u>UNIT 1 & COMMON</u>	<u>UNITS 1 & 2</u>
+ Concrete	CY	3,400	6,400	9,400	8,100	9,200
Conduit	LF	7,200	12,440	19,500	19,600	20,900
Cable Tray	LF	1,795	2,900	5,300	3,900	4,200
Cable	LF	100,000	168,100	292,600	338,400	338,800
Terminations	EA	4,610	6,680	10,670	*N/A	*N/A
Piping - Large	LF	2,640	3,960	6,160	**6,200	8,000
Piping - Small	LF	3,200	4,795	6,950	**8,500	9,200

*Sustained rate is calculated from 10-90%. Actual has not yet reached 10%.

**Yard and building pipe are included in these figures.

NOTE: Industry information was taken from article in August, 1982, issue of Power Engineering, Power Plant scheduling, construction, and costs:

10-Year Analysis

by Ramesh N. Budwani, Burns & Rowe, Inc.

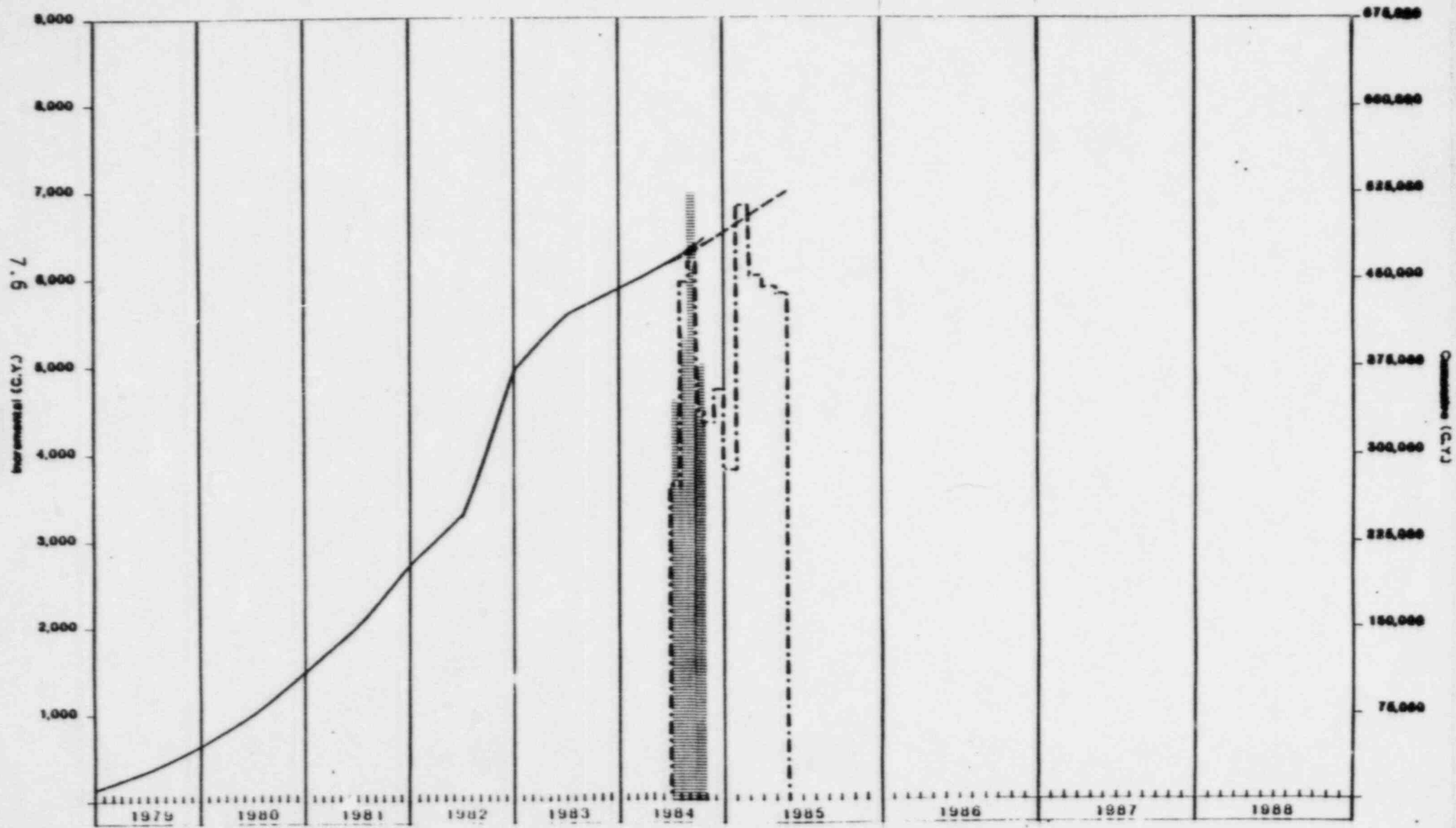
+ Unit 1 & Common 10% thru April, 1983 - 9,240 CY

Unit 1 & 2 10% thru April, 1983 - 10,552 CY

VOGTLE ELECTRIC GENERATING PLANT - UNITS 1 & 2
REV. 84-0 CONSTRUCTION SCHEDULE
CONCRETE QC'd THROUGH 10/21/84
IN CUBIC YARDS

7.5

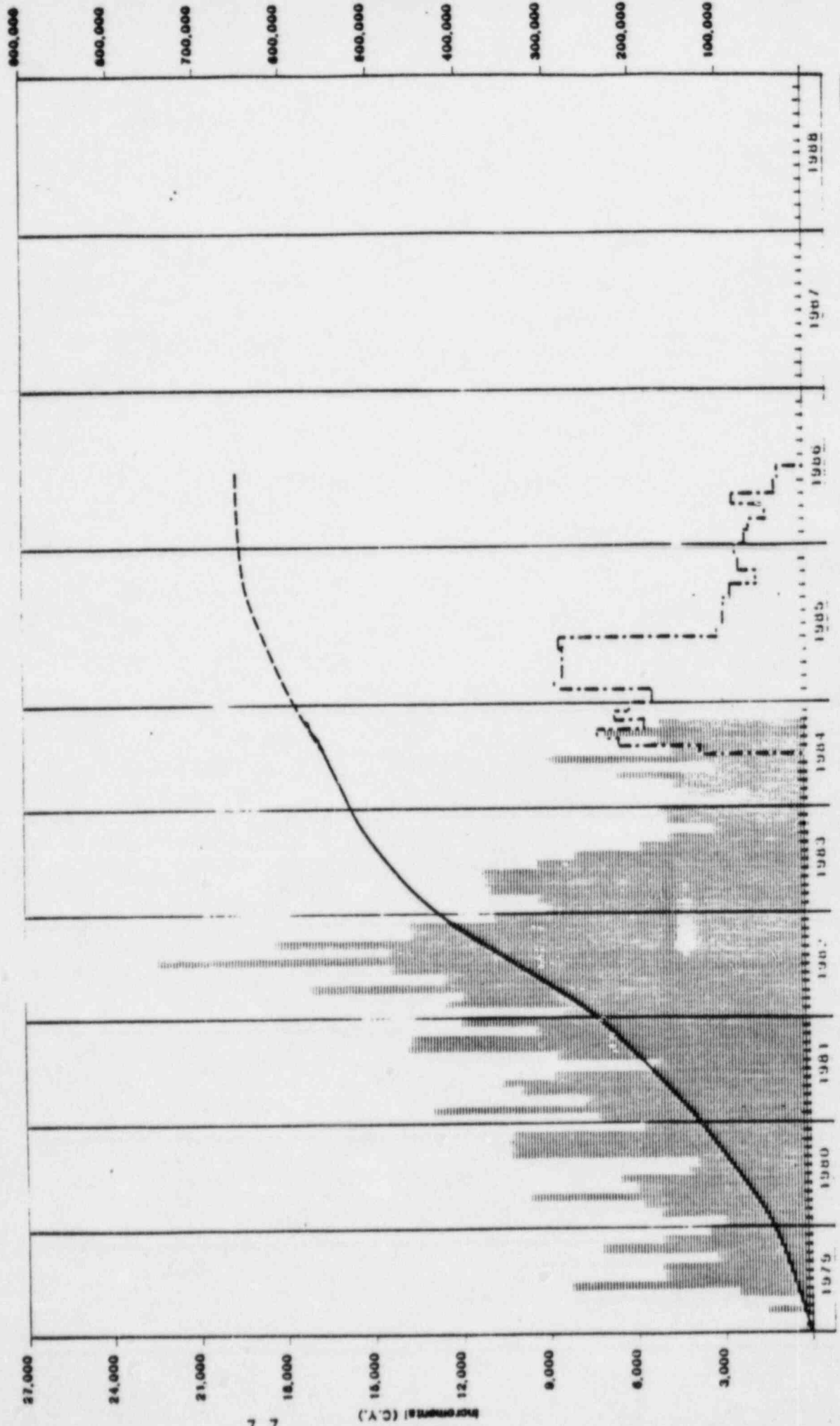
<u>BUILDING/UNIT</u>	<u>TOTAL ESTIMATED QUANTITY</u>	<u>84-0 CUMULATIVE</u>	
		<u>PLAN</u>	<u>ACTUAL</u>
Auxiliary	128,790	127,512	127,022
Containment - U1	38,435	38,435	39,023
Control	81,620	78,787	79,121
Fuel Handling	24,139	24,139	24,139
Turbine - U1	33,909	33,909	33,909
Yard Nuclear - U1	57,685	53,956	54,292
Yard Non-Nuclear	119,200	97,833	98,843
Radwaste	43,160	34,691	34,608
Containment - U2	38,435	32,120	31,316
Turbine - U2	33,695	33,515	33,517
Yard Nuclear - U2	57,685	21,570	19,873
TOTAL	656,753	576,473	575,663
UNIT 1 & COMMON	526,938	489,268	490,957
Unit 2	129,815	87,205	84,706



Legend	
Scheduled	-----
Actual	—————
Planned Increment
Actual Increment	

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Concrete - Unit 1 & Common

4 Week Period Ending 10/21/84	
Total Planned:	626,938 C.Y.
Planned To Date:	488,288 C.Y.
Actual To Date:	490,867 C.Y.



Vogtle Electric Generating Plant
 Rev. 84.0 Construction Schedule
 Concrete - Units 1 & 2

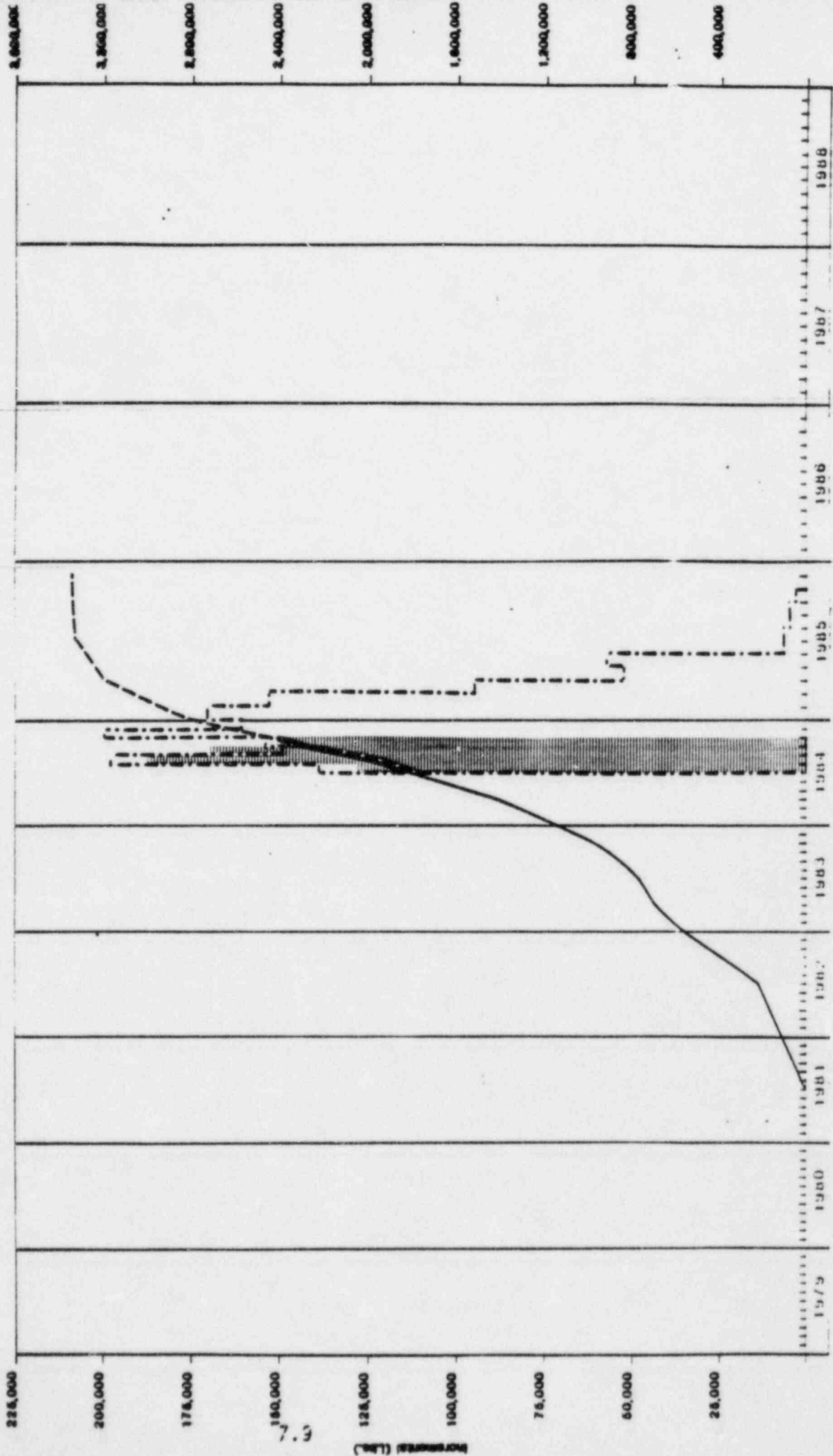
4 Week Period Ending	10/21/84
Total Planned	666,753 C.Y.
Planned to Date	576,473 C.Y.
Actual to Date	575,063 C.Y.

Legend
 - - - - - Planned
 - - - - - Actual
 - - - - - Planned to Date
 - - - - - Actual to Date

VOGTLE ELECTRIC GENERATING PLANT - UNITS 1 & 2
REV. 84-0 CONSTRUCTION SCHEDULE
HVAC DUCTING INSTALLATION STATUS THROUGH 10/21/84
IN POUNDS

7.8

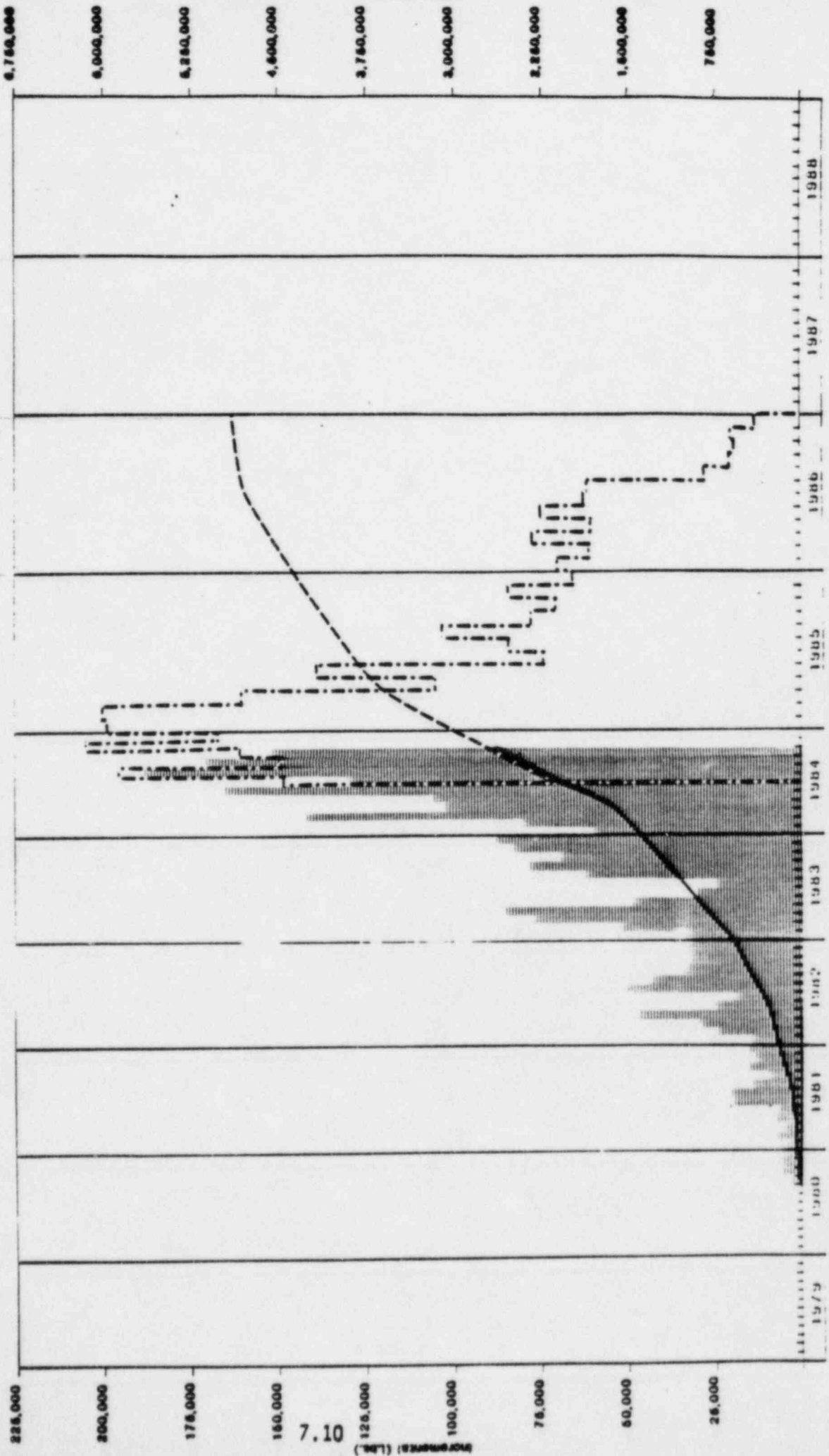
<u>BUILDING/UNIT</u>	<u>TOTAL ESTIMATED QUANTITY</u>	<u>84-0 CUMULATIVE</u>	
		<u>PLAN</u>	<u>ACTUAL</u>
Auxiliary - U1	715,200	630,293	647,314
Control - U1	1,727,000	1,281,890	1,253,298
Fuel Handling - U1	304,800	250,375	272,893
Containment - U1	198,700	154,144	165,683
Turbine - U1	46,000	42,320	43,627
Yard - Nuclear - U1	215,100	637	1,026
Yard - Non-Nuclear - U1	11,000	9,100	4,972
Radwaste - U1	<u>134,400</u>	<u>60,135</u>	<u>37,981</u>
UNIT 1 TOTAL	3,352,200	2,428,894	2,426,794
Auxiliary - U2	602,600	135,036	133,036
Control - U2	471,500	78,595	71,695
Fuel Handling - U2	93,800	14,607	7,982
Containment - U2	198,700	4,619	4,619
Turbine - U2	44,000	0	4,304
Yard - Nuclear - U2	<u>215,100</u>	<u>0</u>	<u>0</u>
UNIT 2 TOTAL	1,625,700	232,857	221,636
UNITS 1 & 2 TOTAL	4,977,900	2,661,751	2,648,430



Vogtle Electric Generating Plant
 Rev 84 0 Construction Schedule
 HVAC - Unit 1 & Common

4 Week Period Ending	10/21/84
Total Planned	3,352,200 Lbs.
Planned To Date	2,428,894 Lbs.
Actual To Date	2,428,784 Lbs.

Legend
 - - - - - Planned
 - - - - - Actual
 - - - - - Planned to Date
 - - - - - Actual to Date



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 HVAC - Units 1 & 2

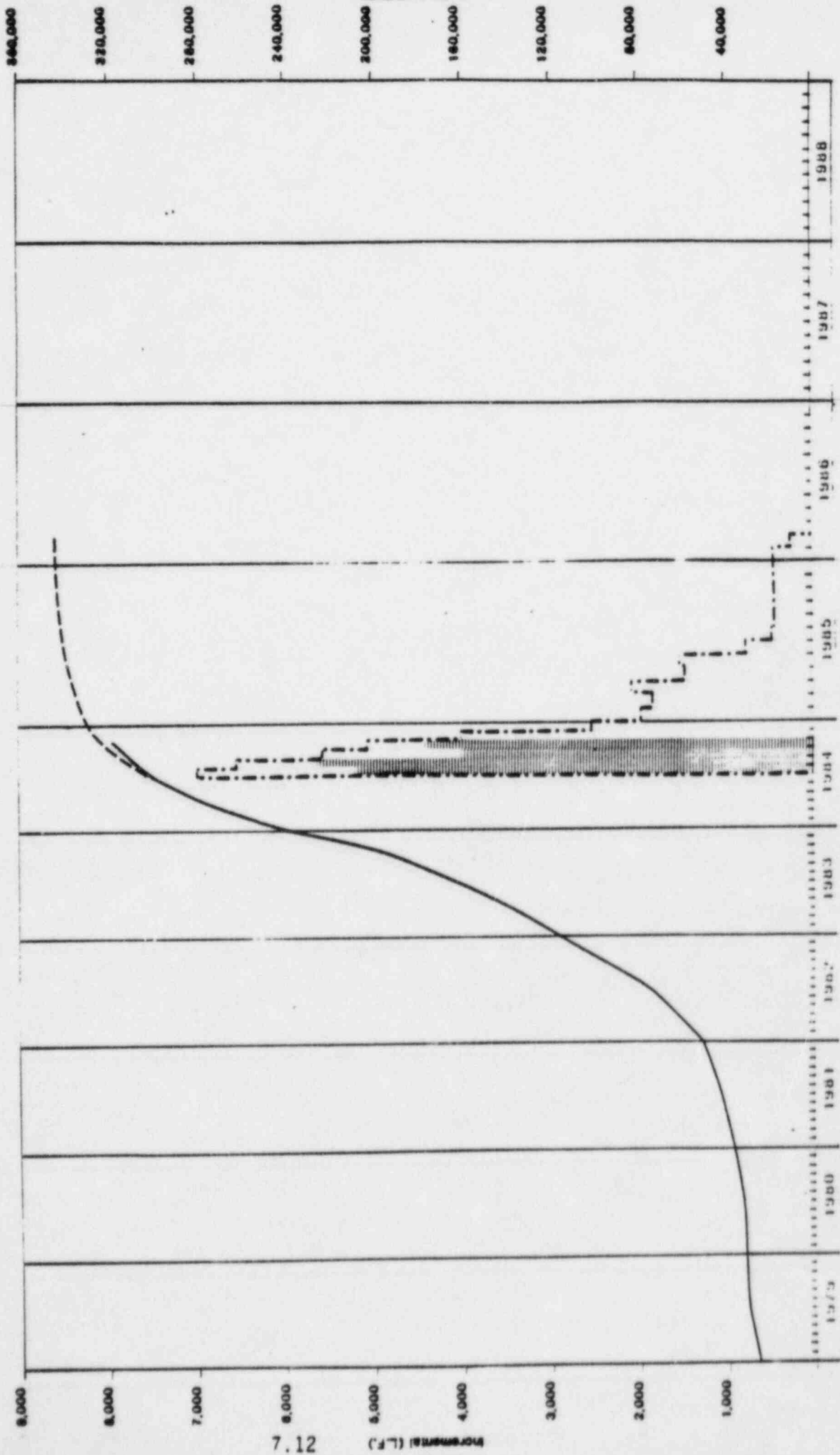
Scheduled
 Actual —————
 Planned - - - - -
 Actual Investment - · - · -

4 Week Period Ending	10/21/84
Total Planned	4,977,000 Lbs.
Planned To Date	2,881,761 Lbs.
Actual To Date	2,648,430 Lbs.

VOGTLE ELECTRIC GENERATING PLANT - UNITS 1 & 2
 REV. 84-0 CONSTRUCTION SCHEDULE
 LARGE PIPE QC'd THROUGH 10/21/84
 IN LINEAL FEET

7.11

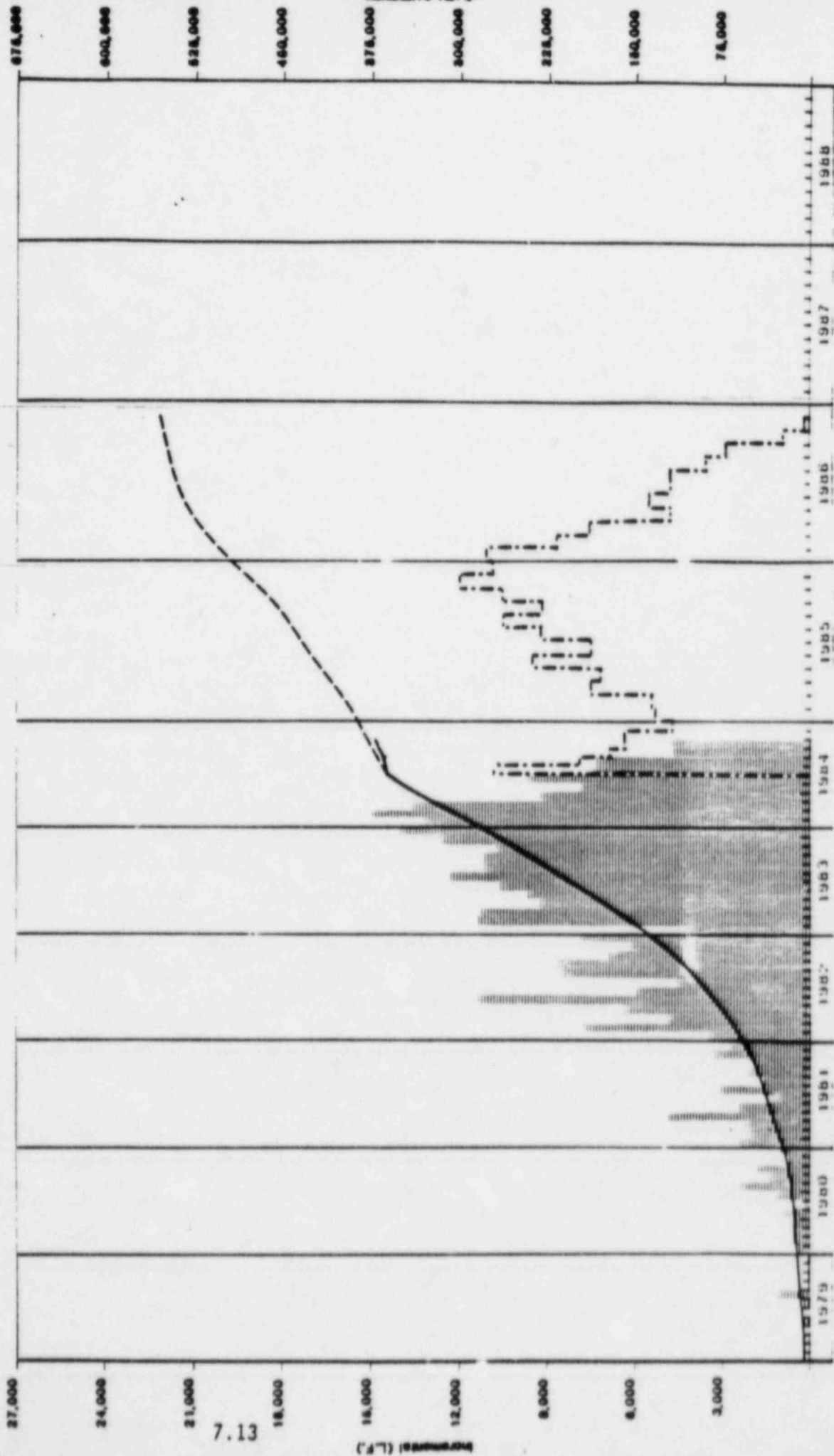
<u>BUILDING/UNIT</u>	<u>TOTAL ESTIMATED QUANTITY</u>	<u>84-0</u>	
		<u>PLAN</u>	<u>CUMULATIVE ACTUAL</u>
Auxiliary	78,318	76,685	77,241
Containment - U1	20,985	20,481	20,068
Control - U1	40,716	40,177	40,275
Fuel Handling - U1	10,077	9,630	9,726
Turbine - U1	52,247	51,868	50,078
Turbine (GE) - U1	4,352	1,145	0
Nuc yard - U1	28,380	26,037	23,127
Radwaste - U1	13,437	10,330	9,828
Non-Nuc Yard - U1	<u>95,408</u>	<u>87,900</u>	<u>88,103</u>
UNIT 1 TOTAL	343,920	324,253	318,446
Auxiliary - U2	57,445	31,291	28,887
Containment - U2	20,867	3,986	3,316
Control - U2	16,533	8,906	8,991
Fuel Handling - U2	4,550	1,857	1,789
Turbine - U2	51,475	7,991	5,564
Turbine (GE) - U2	5,124	0	0
Nuc Yard - U2	21,919	710	4
Non-Nuc Yard - U2	<u>31,936</u>	<u>3,011</u>	<u>6,023</u>
UNIT 2 TOTAL	209,849	57,752	54,574
UNITS 1 & 2 TOTAL	553,769	382,005	373,020



4 Week Period Ending 10/21/84	
Total Planned	343,920 L.F.
Planned To Date	324,252 L.F.
Actual To Date	318,446 L.F.

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Large Pipe - Unit 1 & Common

Legend	
Scheduled
Actual	————
Planned to Date	-----
Actual to Date	- . - . - .



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Large Pipe - Units 1 & 2

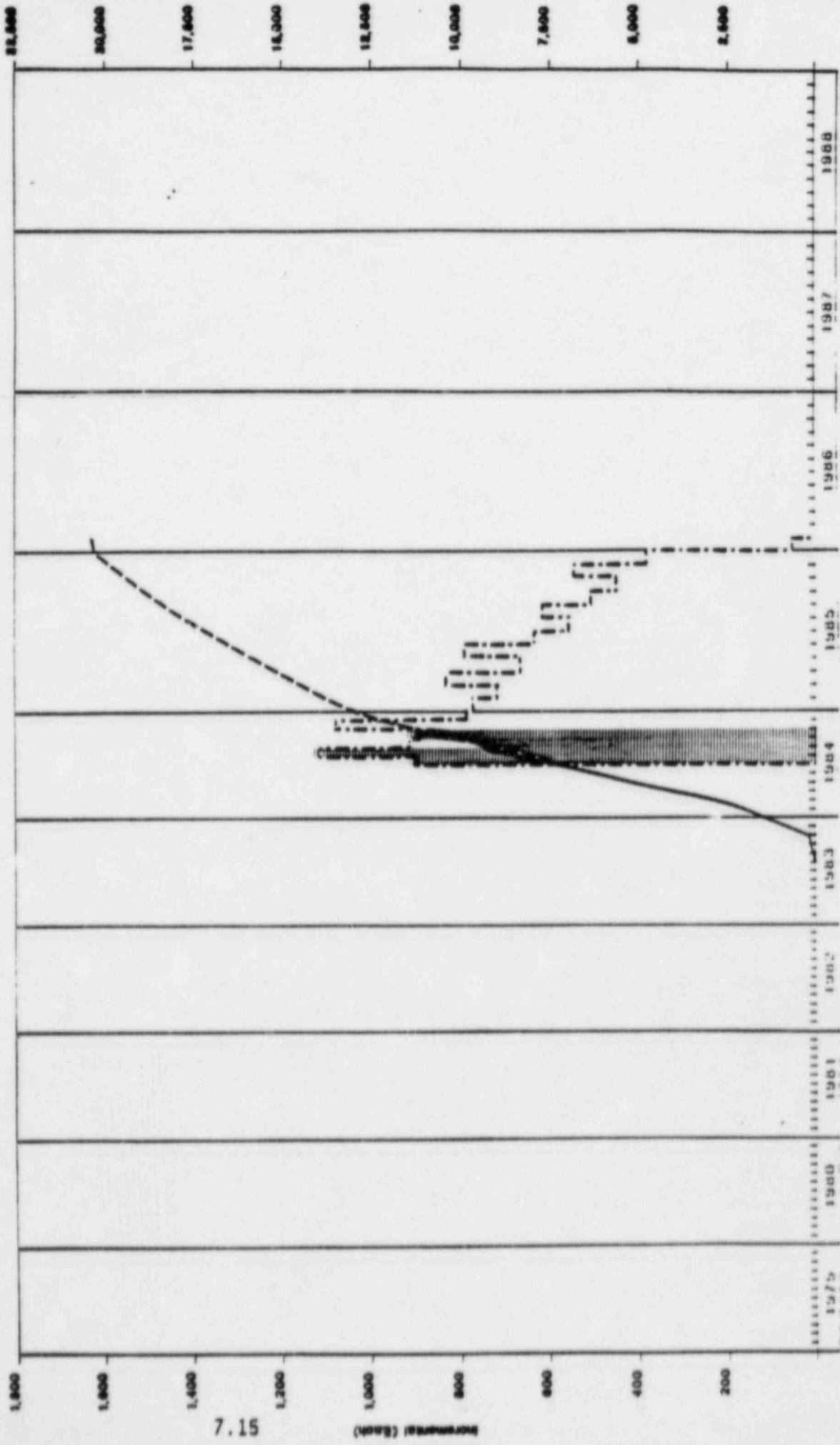
4 Week Period Ending	10/21/84
Total Planned	553,788 L.F.
Planned To Date	382,006 L.F.
Actual To Date	373,020 L.F.

Legend
 --- Planned
 - - - - - Actual
 [Shaded Area] Variance

VOGTLE ELECTRIC GENERATING PLANT - UNITS 1 & 2
REV. 84-0 CONSTRUCTION SCHEDULE
LARGE PIPE HANGERS QC'd THROUGH 10/21/84
IN EACH
100% INSTALLED STATUS

7.14

<u>BUILDING/UNIT</u>	<u>TOTAL ESTIMATED QUANTITY</u>	<u>84-0 CUMULATIVE</u>	
		<u>PLAN</u>	<u>ACTUAL</u>
Auxiliary - U1	7,079	3,711	3,800
Containment - U1	2,583	1,118	1,245
Control - U1	3,003	1,356	1,335
Fuel Handling - U1	671	328	327
Turbine - U1	2,789	1,806	1,857
Turbine (GE) - U1	225	50	0
Nuc Yard - U1	2,174	1,245	1,200
Radwaste - U1	973	548	423
Non-Nuc Yard - U1	800	746	611
UNIT 1 TOTAL	20,297	10,908	10,798
Auxiliary - U2	4,770	511	290
Containment - U2	2,583	87	132
Control - U2	1,557	3	3
Fuel Handling - U2	361	0	21
Turbine - U2	2,789	80	80
Turbine (GE) - U2	225	0	0
Nuc Yard - U2	1,170	0	0
Non-Nuc Yard - U2	184	1	1
UNIT 2 TOTAL	13,639	682	527
UNITS 1 & 2 TOTAL	33,936	11,590	11,325



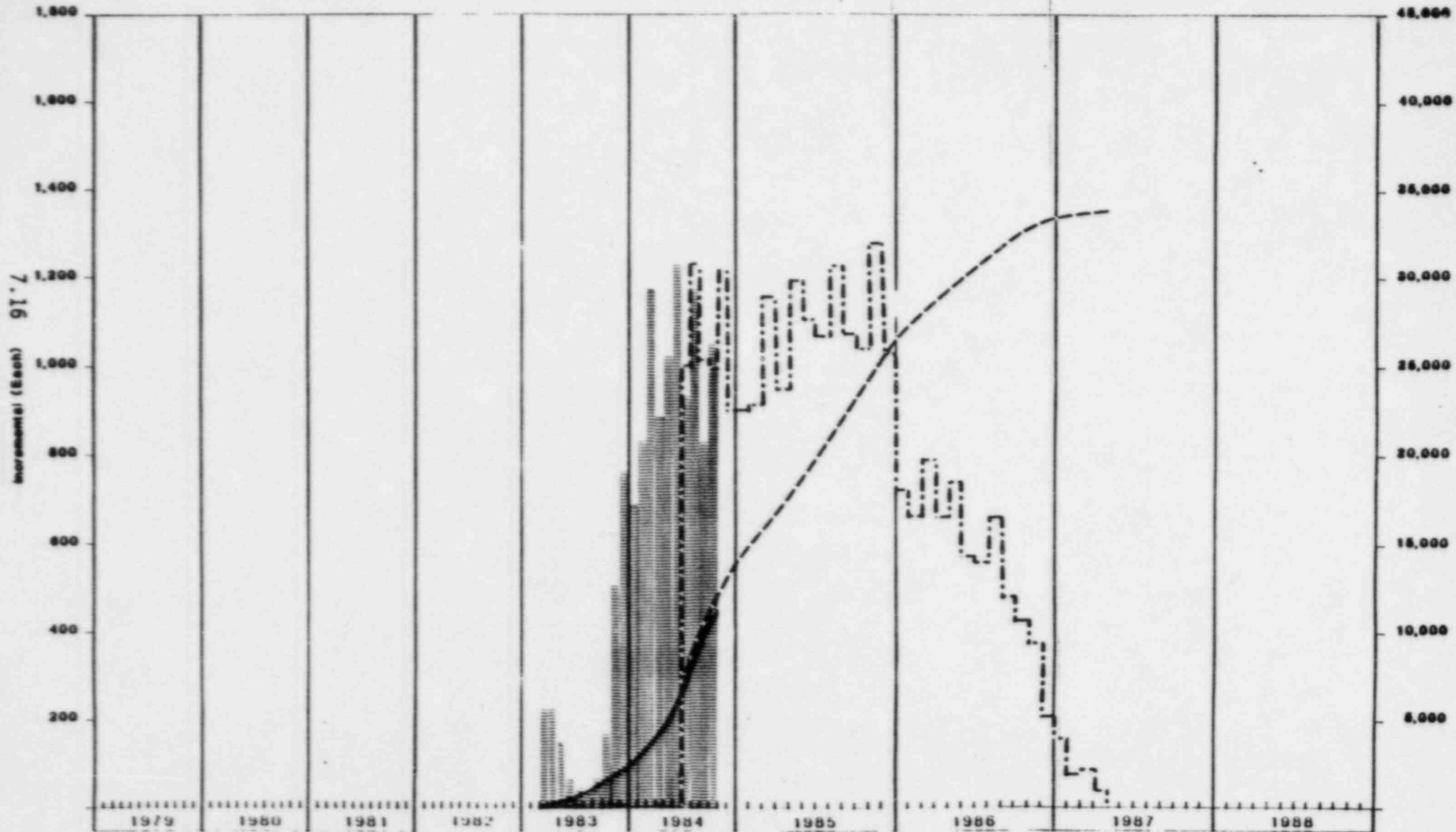
7.15

Inventories (Each)

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Large Pipe Hangers - Unit 1 & Common

4 Week Period Ending	10/21/84
Total Planned	20,287 Each
Planned To Date	10,808 Each
Actual To Date	10,788 Each

Legend
 Planned (Solid line)
 Actual (Dashed line)
 Planned to Date (Dotted line)
 Actual to Date (Dash-dot line)



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Large Pipe Hangers - Units 1 & 2

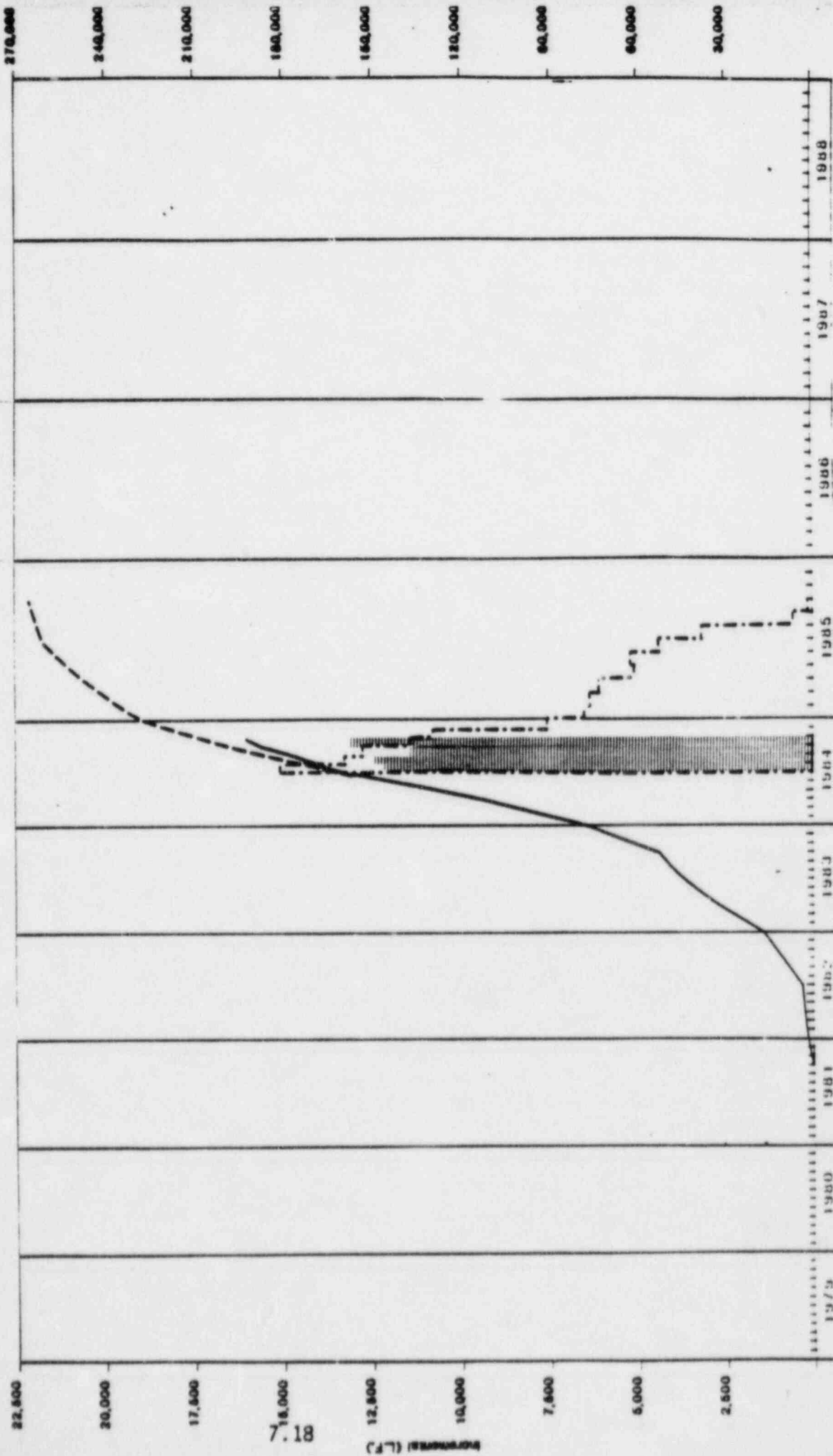
Legend	
Scheduled	-----
Actual	—————
Planned Increment	- - - - -
Actual Increment	

4 Week Period Ending 10/21/84	
Total Planned	33,936 Each
Planned To Date	11,580 Each
Actual To Date	11,328 Each

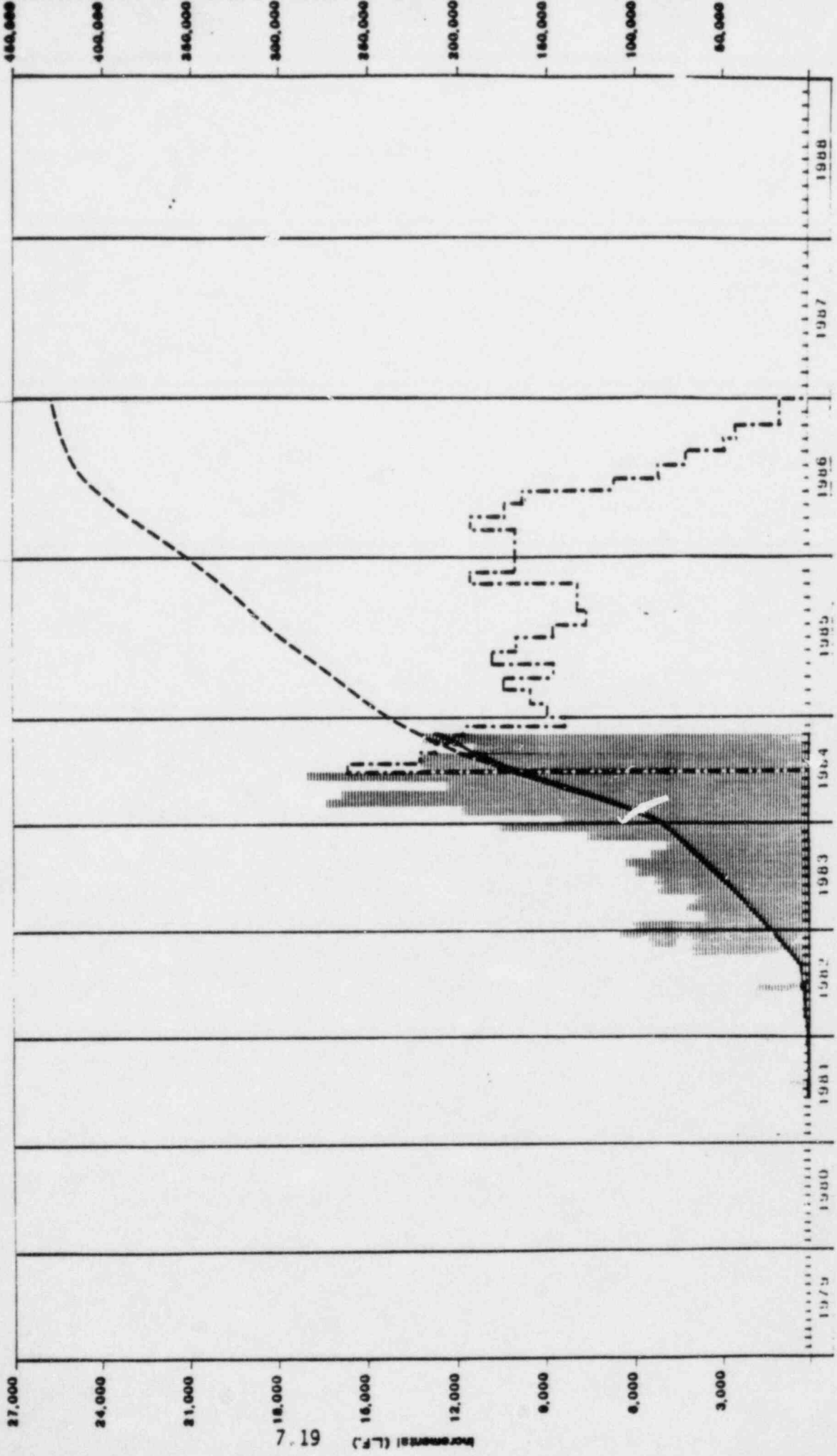
VOGTLE ELECTRIC GENERATING PLANT - UNITS 1 & 2
 REV. 84-0 CONSTRUCTION SCHEDULE
 SMALL PIPE QC'd THROUGH 10/21/84

7.17

<u>BUILDING/UNIT</u>	<u>TOTAL ESTIMATED QUANTITY</u>	<u>84-0 CUMULATIVE</u>	
		<u>PLAN</u>	<u>ACTUAL</u>
Auxiliary - U1	69,921	58,131	56,744
Containment - U1	18,014	15,888	14,826
Control - U1	24,073	20,177	18,988
Fuel Handling - U1	12,643	8,231	8,885
Turbine - U1	56,682	48,504	49,153
Turbine (GE) - U1	4,200	225	0
Nuc Yard - U1	22,653	20,120	15,661
Radwaste - U1	26,000	13,935	12,903
Non-Nuc Yard - U1	<u>31,505</u>	<u>23,856</u>	<u>24,338</u>
UNIT 1 TOTAL	265,691	209,103	201,498
Auxiliary - U2	49,380	6,425	6,044
Containment - U2	18,014	1,137	1,137
Control - U2	6,914	1,139	2,288
Fuel Handling - U2	3,707	1,367	700
Turbine - U2	55,593	0	0
Turbine (GE) - U2	5,289	0	0
Nuc Yard - U2	21,900	0	0
Non-Nuc Yard - U2	<u>1,182</u>	<u>103</u>	<u>483</u>
UNIT 2 TOTAL	161,979	10,171	10,652
UNITS 1 & 2 TOTAL	427,670	219,274	212,150



Vogtle Electric Generating Plant
 Rev. 84 0 Construction Schedule
 Small Pipe - Unit 1 & Common



7.19
Inventories (L.F.)

4 Week Period Ending	10/21/84
Total Planned	427,010 L.F.
Planned To Date	219,274 L.F.
Actual To Date	212,160 L.F.

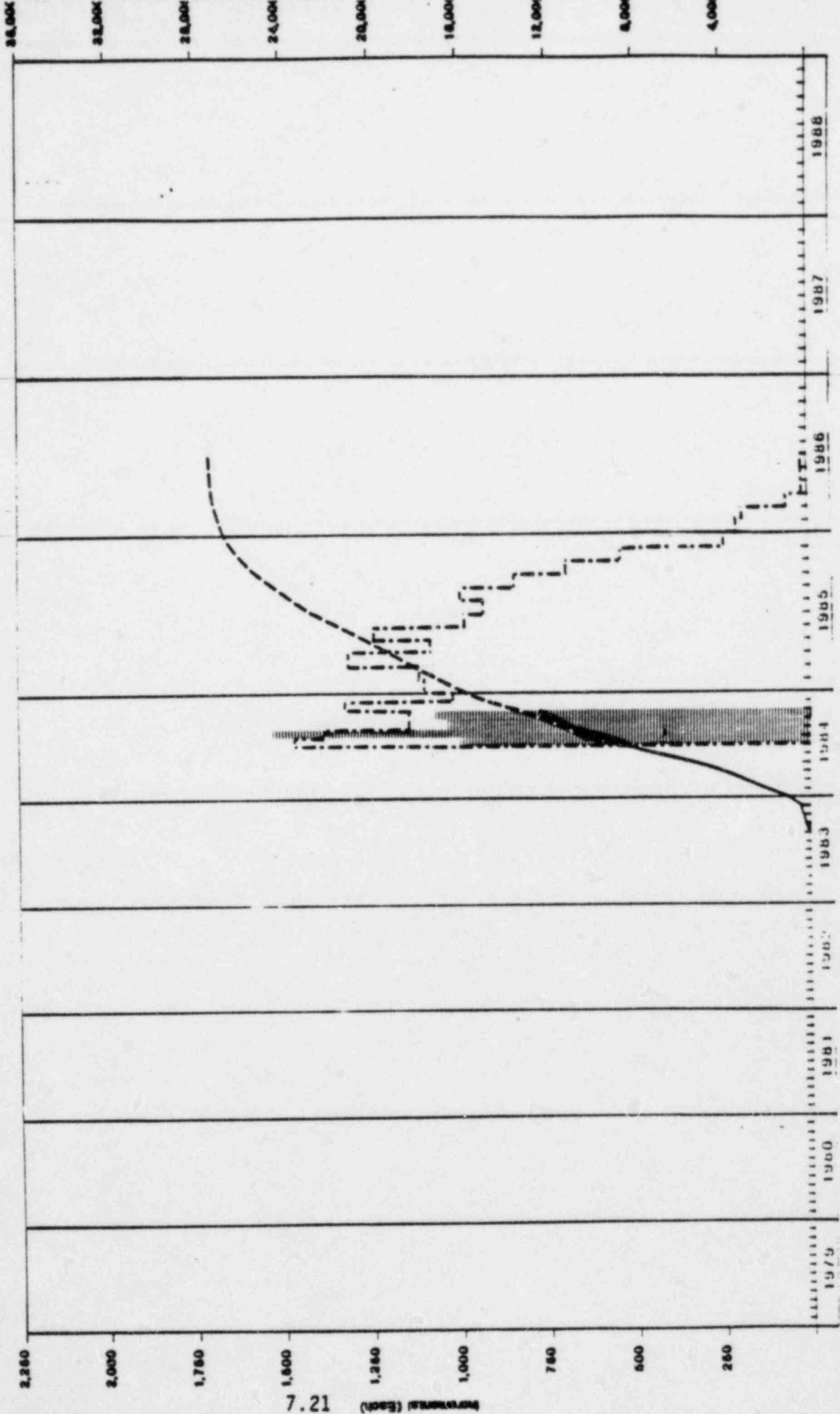
Vogtle Electric Generating Plant
Rev. 84-0 Construction Schedule
Small Pipe - Units 1 & 2

Excluded - - - - -
Actual - - - - -
Planned Inventory - - - - -
Actual Inventory - - - - -

VOGTLE ELECTRIC GENERATING PLANT - UNITS 1 & 2
 REV. 84-0 CONSTRUCTION SCHEDULE
 SMALL PIPE HANGERS QC'd THROUGH 10/21/84
 IN EACH
 100% INSTALLED STATUS

7.20

<u>BUILDING/UNIT</u>	<u>TOTAL ESTIMATED QUANTITY</u>	<u>84-0 CUMULATIVE</u>	
		<u>PLAN</u>	<u>ACTUAL</u>
Auxiliary - U1	8,741	4,479	4,528
Containment - U1	2,252	1,225	1,285
Control - U1	3,008	1,439	1,517
Fuel Handling - U1	1,581	464	359
Turbine - U1	5,668	2,803	2,750
Turbine (GE) - U1	420	0	0
Nuc Yard - U1	1,332	606	724
Radwaste - U1	3,250	1,346	888
Non-Nuc Yard - U1	<u>1,037</u>	<u>948</u>	<u>734</u>
UNIT 1 TOTAL	27,289	13,310	12,785
Auxiliary - U2	6,172	91	241
Containment - U2	2,252	5	5
Control - U2	864	3	5
Fuel Handling - U2	464	1	63
Turbine - U2	5,668	24	24
Turbine (GE) - U2	420	0	0
Nuc Yard - U2	1,388	0	0
Non-Nuc Yard - U2	<u>159</u>	<u>0</u>	<u>0</u>
UNIT 2 TOTAL	17,387	124	338
UNITS 1 & 2 TOTAL	44,676	13,434	13,123



7.21

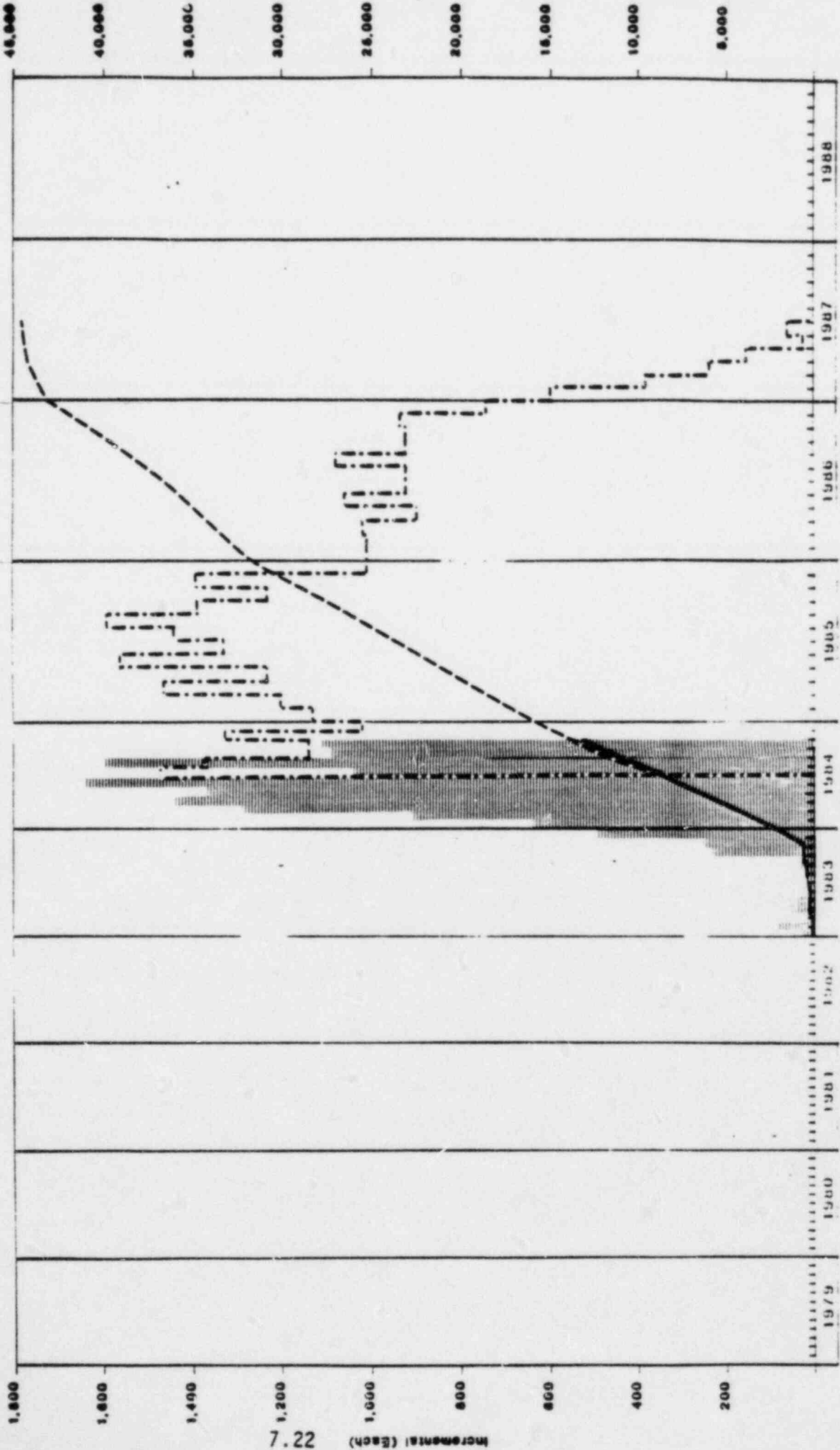
Inventories (Each)

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Small Pipe Hangers - Unit 1 & Common

4 Week Period Ending	10/21/84
Total Planned:	27,289 Each
Planned To Date	13,310 Each
Actual To Date	12,788 Each

Legend

Scheduled
Actual	————
Planned to Date	-----
Actual to Date	- . - . - .



7.22

Increments (Each)

Vogtle Electric Generating Plant
 Rev. 84-G Construction Schedule
 Small Pipe Hangers - Units 1 & 2

4 Week Period Ending	10/21/84
Total Planned	44,876 Each
Planned To Date	13,434 Each
Actual To Date	13,123 Each

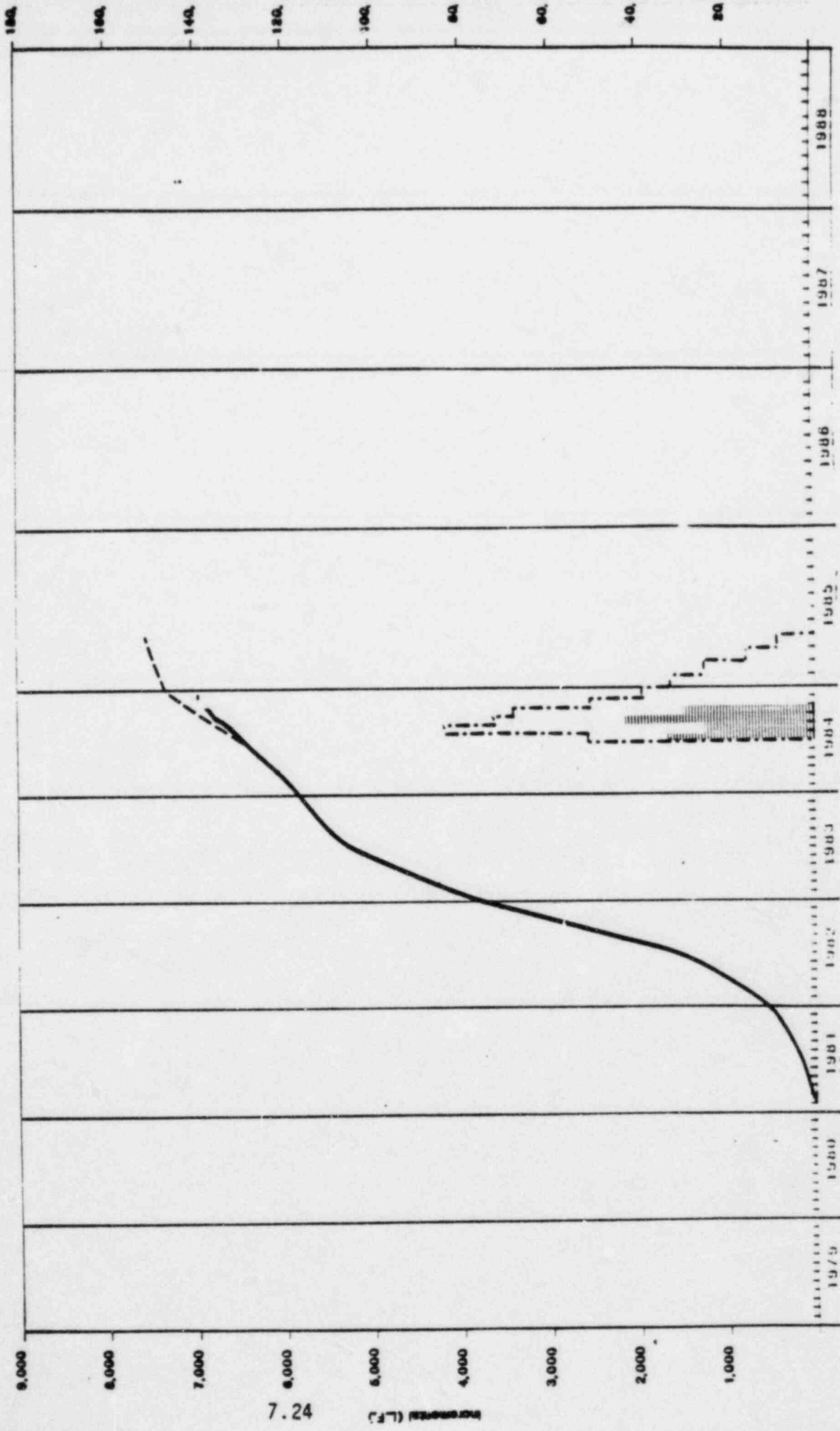
Legend

Scheduled
Actual	————
Planned Increment	- - - - -
Actual Increment	- · - · -

VOGTLE ELECTRIC GENERATING PLANT - UNITS 1 & 2
 REV. 84-0 CONSTRUCTION SCHEDULE
 CABLE TRAY INSTALLATION STATUS THROUGH 10/21/84
 IN LINEAL FEET

7.23

<u>BUILDING/UNIT</u>	<u>TOTAL ESTIMATED QUANTITY</u>	<u>84-0 CUMULATIVE</u>	
		<u>PLAN</u>	<u>ACTUAL</u>
Auxiliary - U1	29,914	28,497	28,488
Containment -U1	6,939	6,499	5,789
Control - U1	57,396	50,979	50,020
Fuel Handling - U1	3,505	4,180	4,195
Turbine - U1	31,577	34,340	34,402
Yard Structures - U1	17,138	16,749	14,578
Radwaste - U1	<u>5,443</u>	<u>1,729</u>	<u>948</u>
UNIT 1 TOTAL	151,912	142,973	138,420
Auxiliary - U2	19,291	11,894	11,203
Containment - U2	6,500	0	0
Control - U2	33,120	4,414	3,914
Fuel Handling - U2	1,660	39	39
Turbine - U2	29,465	3,563	74
Yard Structures - U2	<u>6,675</u>	<u>0</u>	<u>0</u>
UNIT 2 TOTAL	96,711	19,910	15,230
UNITS 1 & 2 TOTAL	248,623	162,883	153,650



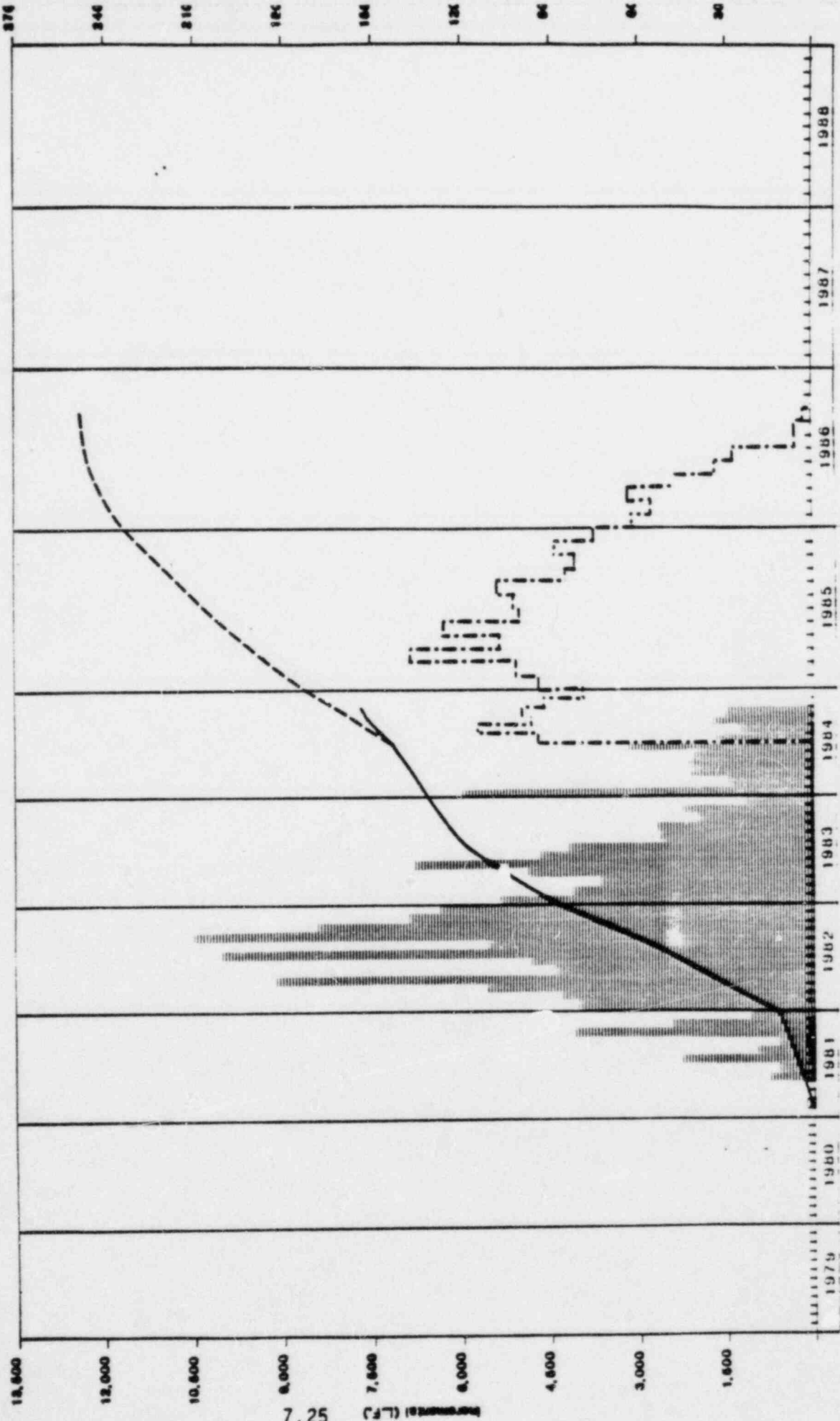
7.24

Hours (LF)

Vogtle Electric Generating Plant
 Rev 84-0 Construction Schedule
 Cable Tray - Unit 1 & Common

4 Week Period Ending	10/21/84
Total Planned	161,912 L.F.
Planned To Date	142,973 L.F.
Actual To Date	138,420 L.F.

Scheduled - - - - -
 Actual - - - - -
 Planned Incentive - - - - -
 Actual Incentive - - - - -



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Cable Tray - Units 1 & 2

4 Week Period Ending	10/21/84
Total Planned	248,823 L.F.
Planned To Date	162,883 L.F.
Planned In Future	185,940 L.F.

Legend
 Scheduled - - - - -
 Actual - - - - -
 Planned In Future - - - - -

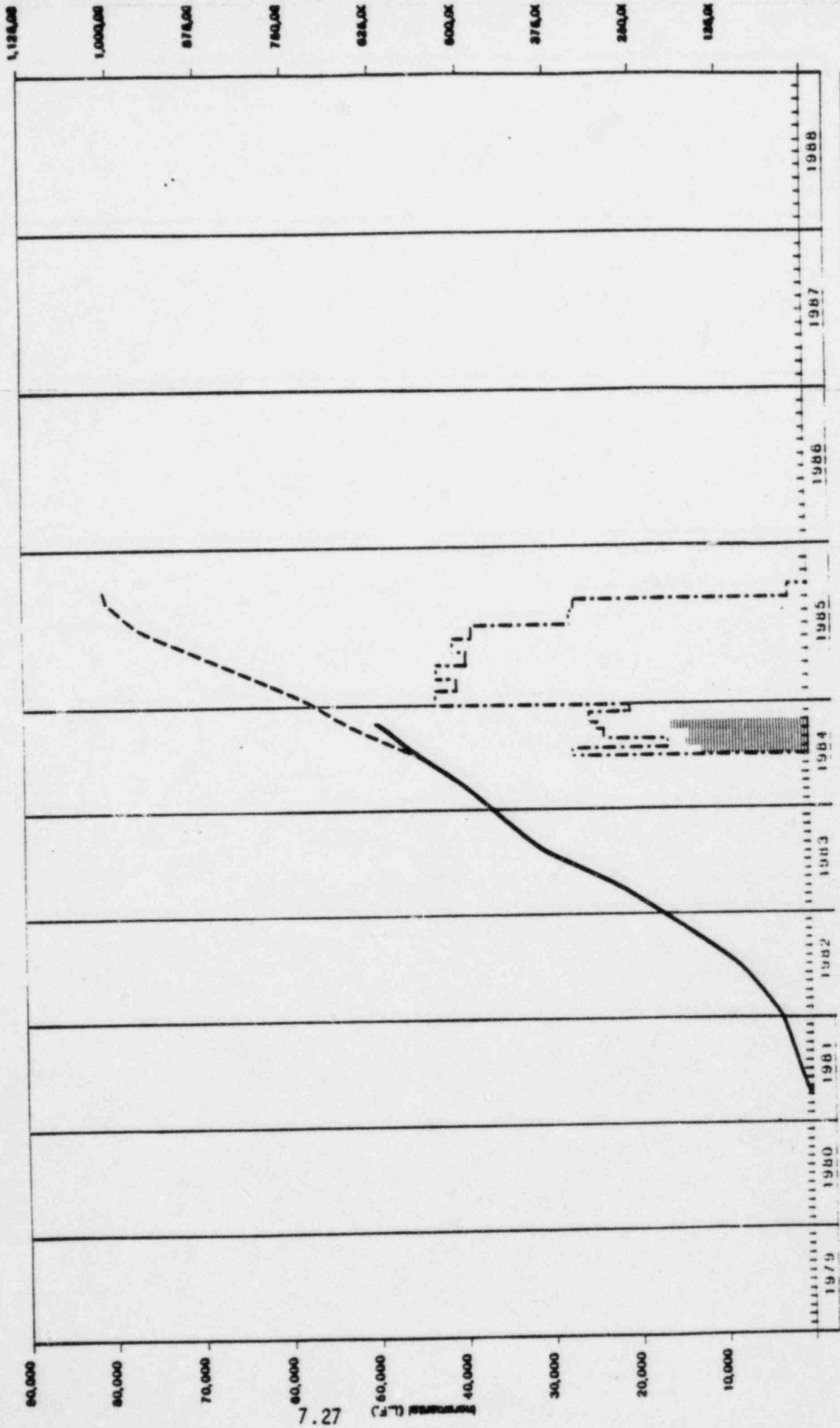
7.25

VOGTLE ELECTRIC GENERATING PLANT - UNITS 1 & 2
REV. 84-0 CONSTRUCTION SCHEDULE
CONDUIT INSTALLATION STATUS THROUGH 10/21/84
METALLIC & NON-METALLIC EMBEDDED & EXPOSED
IN LINEAL FEET

7.26

<u>BUILDING/UNIT</u>	<u>TOTAL ESTIMATED QUANTITY</u>	<u>84-0 CUMULATIVE</u>	
		<u>PLAN</u>	<u>ACTUAL</u>
Auxiliary - U1	83,760	71,859	70,243
Containment - U1	32,585	22,335	21,802
Control - U1	92,009	73,860	70,494
Fuel Handling - U1	14,034	11,218	12,778
Turbine - U1	102,530	87,458	84,857
Yard Nuclear - U1	13,637	10,588	9,018
Yard Non-Nuclear - U1	665,017	356,175	336,827
Radwaste - U1	<u>10,785</u>	<u>5,552</u>	<u>5,604</u>
UNIT 1 TOTAL	1,014,357	639,045	611,623
Auxiliary - U2	69,555	18,209	14,138
Containment - U2	31,685	5,752	5,752
Control - U2	81,612	15,901	15,901
Fuel Handling - U2	11,320	1,858	1,858
Turbine - U2	106,649	4,804	4,804
Yard Nuclear - U2	<u>13,739</u>	<u>847</u>	<u>775</u>
UNIT 2 TOTAL	314,560	47,371	43,228
UNITS 1 & 2 TOTAL	1,328,917	686,416	654,851

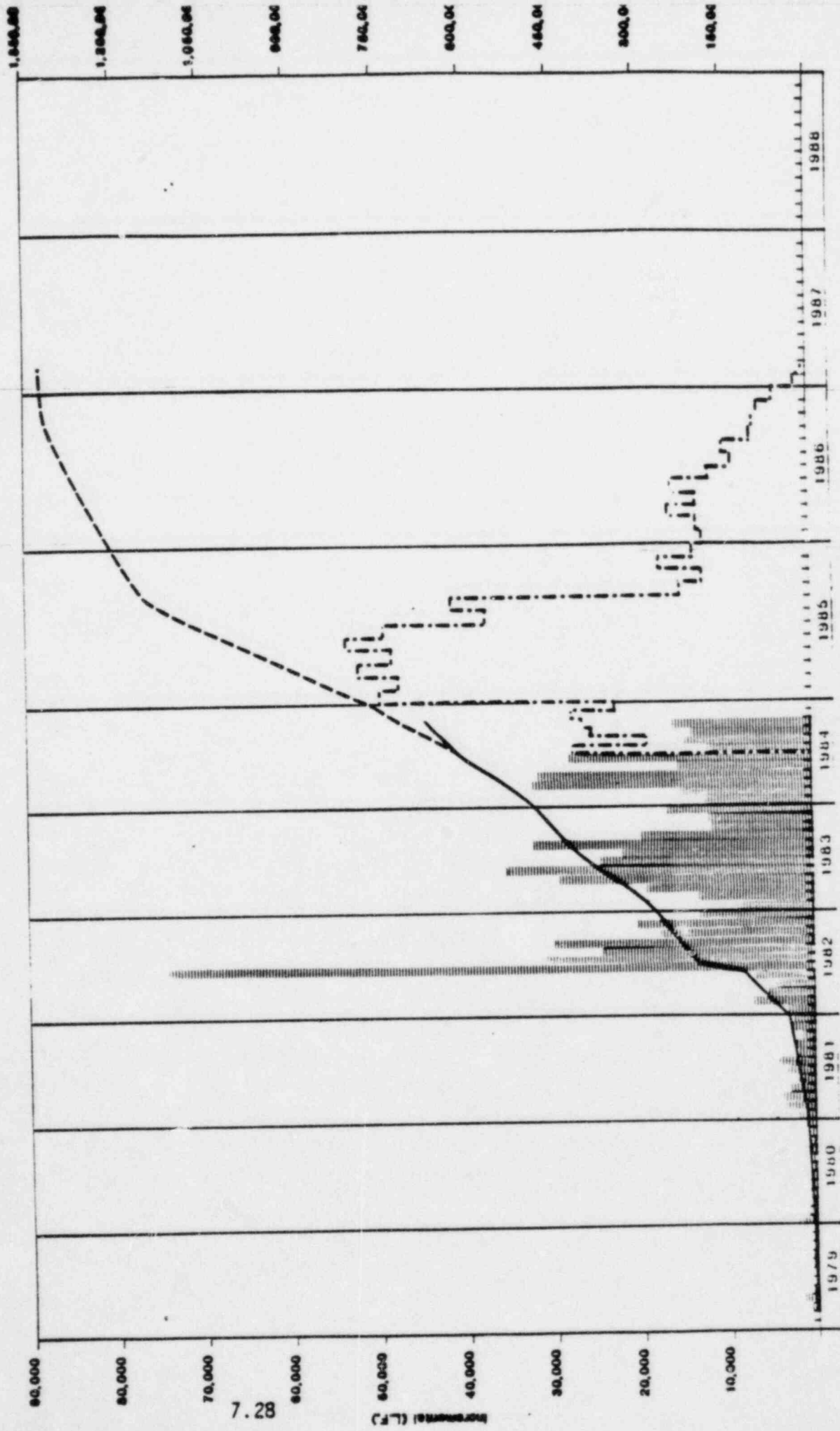
Includes power and control cable only



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Conduit - Unit 1 & Common

4 Week Period Ending: 10/21/84
Total Planned 1,014,387 L.F.
Planned To Date 683,664 L.F.
Actual To Date 627,488 L.F.

Legend	
Scheduled	—
Actual	- - -
Planned Increment	· · ·
Actual Increment	▨



7.28

Incremental (L.F.)

4 Week Period Ending	10/21/84
Total Planned	1,328,917 L.F.
Planned To Date	712,932 L.F.
Actual To Date	670,787 L.F.

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Conduit - Units 1 & 2

Legend

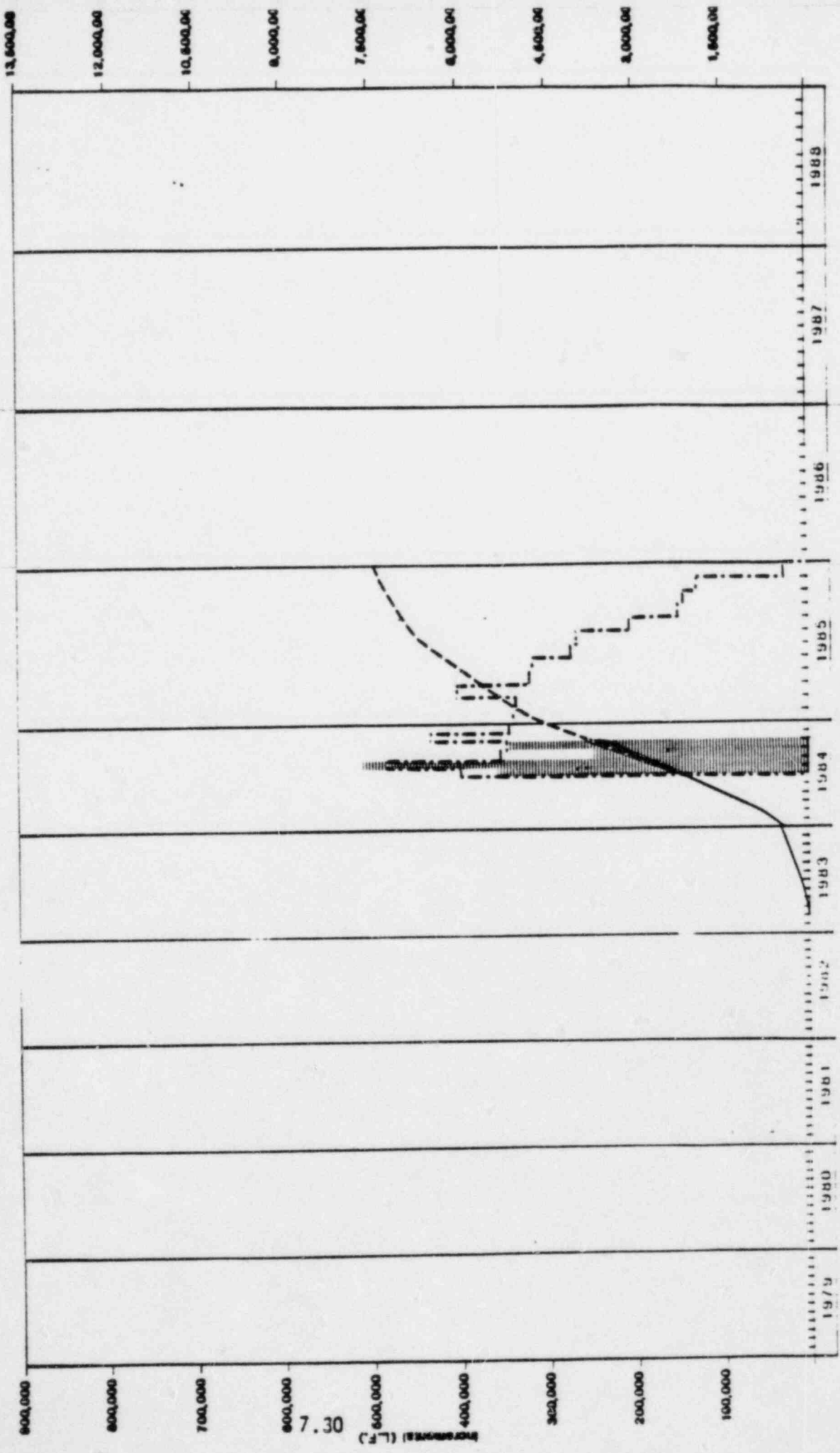
---	Scheduled
—	Actual
...	Planned Increment
▨	Actual Increment

VOGTLE ELECTRIC GENERATING PLANT - UNITS 1 & 2
REV. 84-0 CONSTRUCTION SCHEDULE
WIRE & CABLE INSTALLATION STATUS THROUGH 10/21/84
IN LINEAL FEET

<u>UNIT</u>	<u>TOTAL ESTIMATED QUANTITY</u>	<u>PLAN</u>	<u>84-0 CUMULATIVE</u>	<u>ACTUAL</u>
1	7,484,200	3,725,456		3,629,931
2	<u>5,162,100</u>	<u>0</u>		<u>0</u>
TOTAL	12,646,300	3,725,456		3,629,931

7.29

Includes power and control cable only.



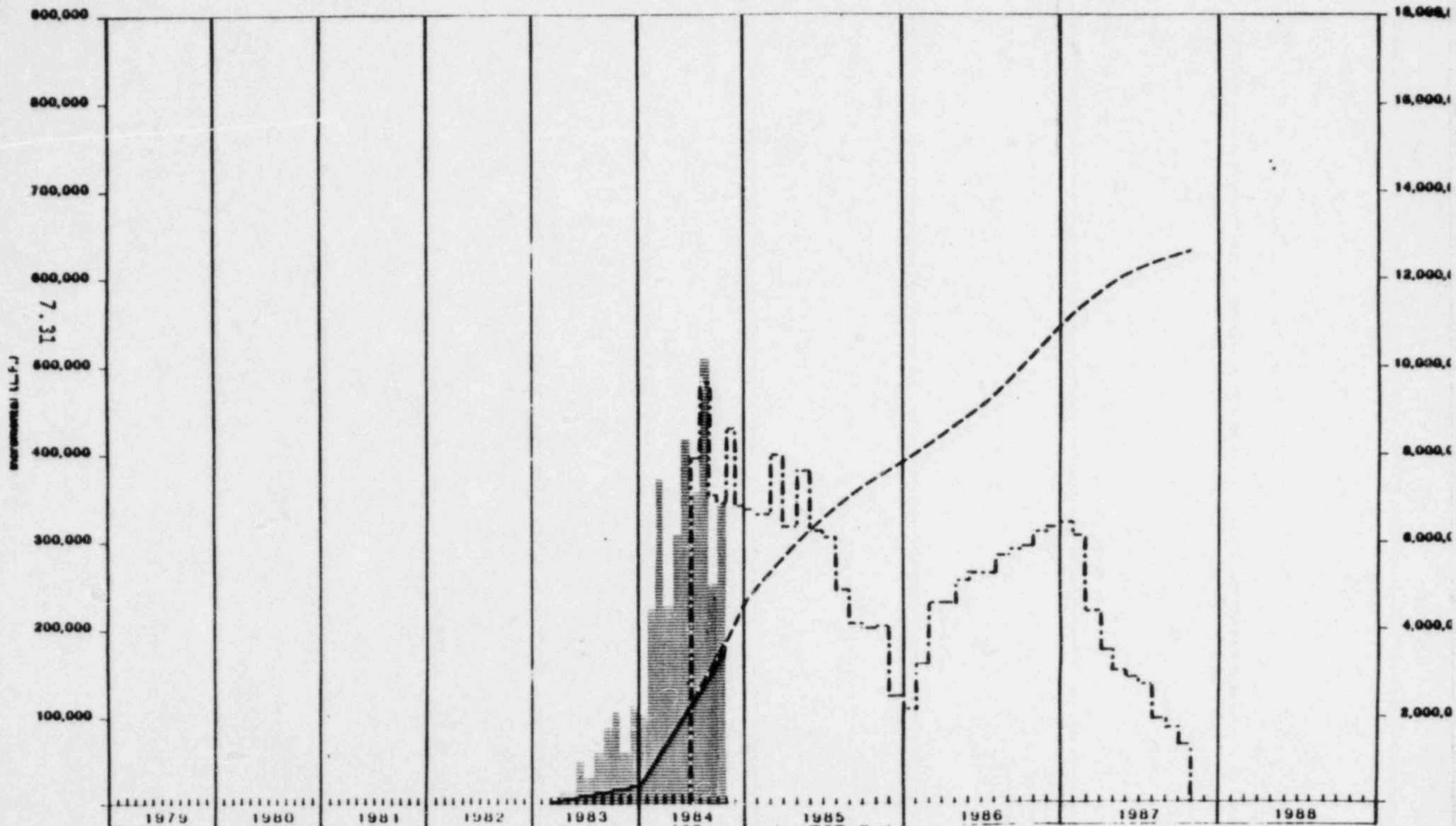
Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Wire & Cable - Unit 1 & Common

4 Week Period Ending		10/21/84
Total Planned		7,484,200 L.F.
Planned To Date		3,726,466 L.F.
Actual To Date		3,629,931 L.F.

Legend

Scheduled	-----
Actual	————
Planned Investment
Actual Investment	- . - . - .

7.30



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Wire & Cable - Units 1 & 2

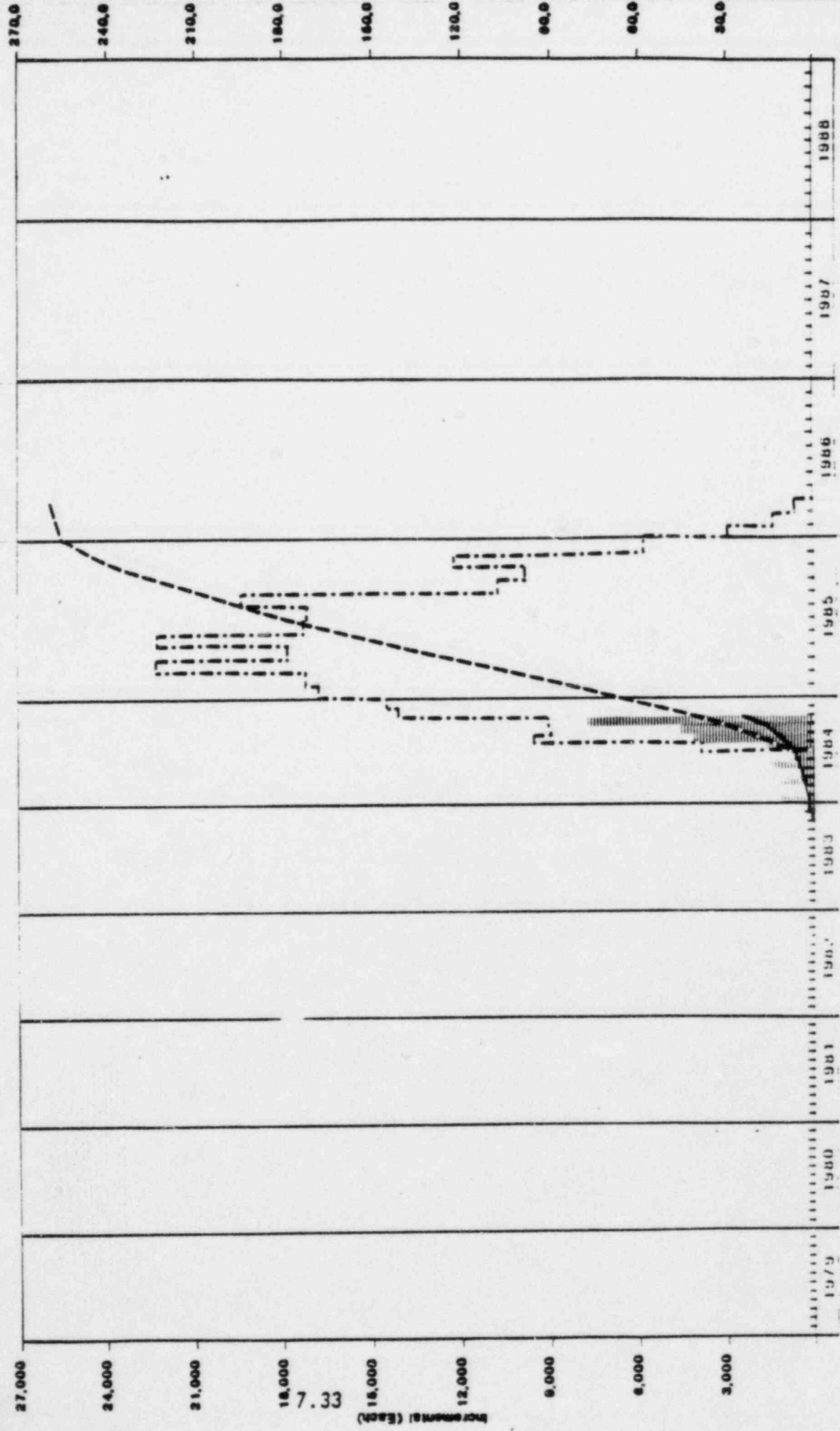
Legend	
Scheduled	-----
Actual	—————
Planned Increment	-----
Actual L.F.

4 Week Period Ending: 10/21/84	
Total Planned	12,646,300 L.F.
Planned To Date	3,728,466 L.F.
Actual To Date	3,829,031 L.F.

VOGTLE ELECTRIC GENERATING PLANT - UNITS 1 & 2
REV. 84-0 CONSTRUCTION SCHEDULE
TERMINATIONS QC'd THROUGH 10/21/84
EACH

<u>UNIT</u>	<u>TOTAL ESTIMATED QUANTITY</u>	<u>84-0 CUMULATIVE</u>	
		<u>PLAN</u>	<u>ACTUAL</u>
1	260,000	37,206	24,002
2	<u>207,364</u>	<u>0</u>	<u>0</u>
TOTAL	467,364	37,206	24,002

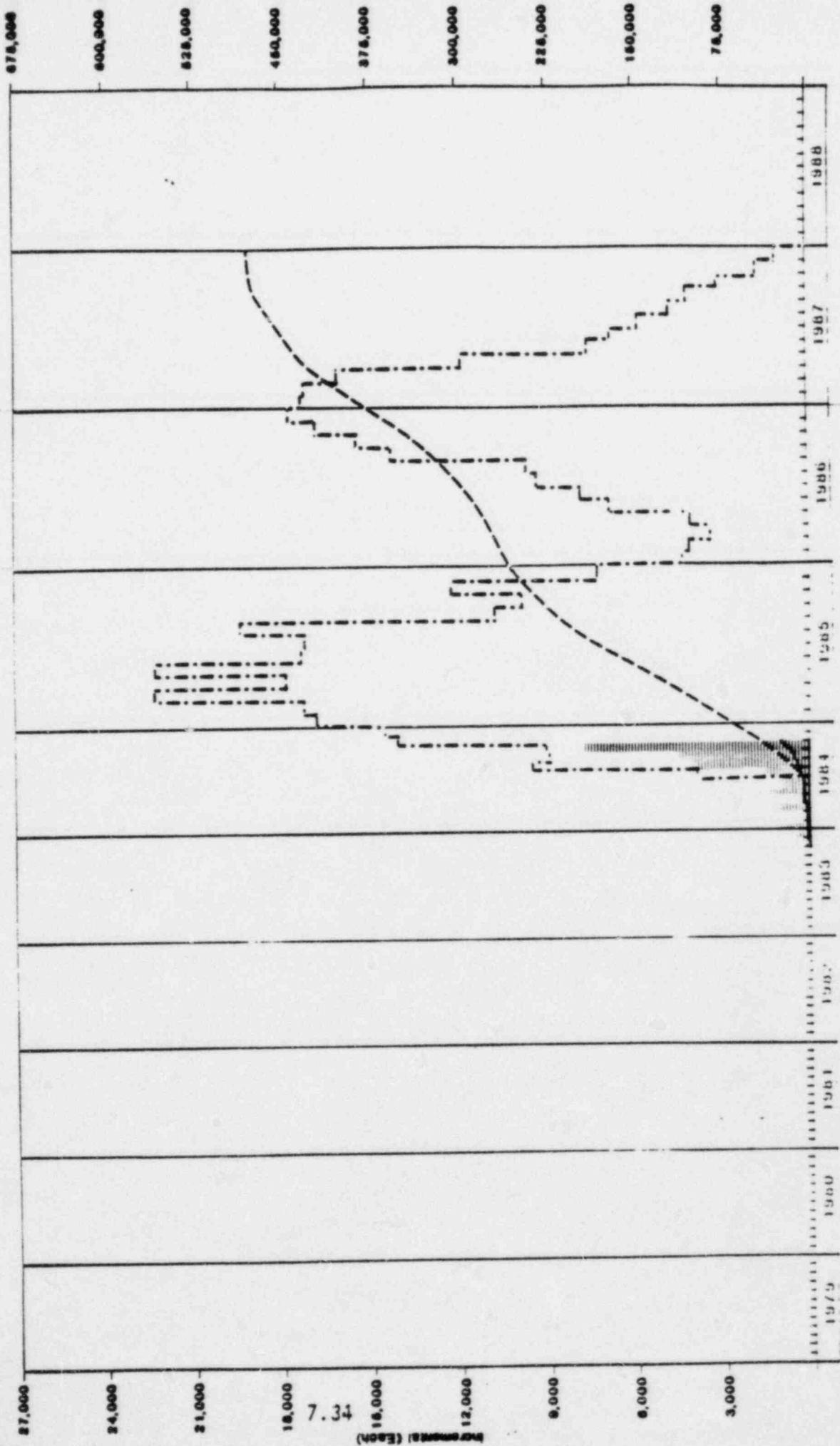
Includes power and control cable only.



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Terminations - Unit 1 & Common

4 Week Period Ending	10/21/84
Total Planned	260,000 Each
Planned To Date	37,200 Each

Legend
 Scheduled
 Actual —————
 Planned to Date - - - - -



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Terminations - Units 1 & 2

4 Week Period Ending	10/21/84
Total Planned	467,364 Each
Planned To Date	37,206 Each
Planned To Date	24,002 Each

Legend
 Scheduled - - - - -
 Actual - - - - -
 Planned Increment -

7.34

VOGTLE ELECTRIC GENERATING PLANT
NRC CASELOAD FORECAST

Question

QUESTION:

Detailed review and current status of preparation of preop and acceptance test procedures, integration of preop and acceptance test activities with construction schedule, system turnover schedule, preop and acceptance tests schedule, current and proposed preop and acceptance test program manpower.

INTRODUCTION:

During the last 18 months Nuclear Operations has pursued a more aggressive Initial Test Program through accelerating system turnovers and Selected Major Milestones and the Subscoping of systems for earlier Construction completion. This position has resulted in the completion of a detailed startup schedule (Approximately 10,000 activities) which allows Nuclear Operations to easily and rapidly access potential schedule conflicts, adequately plan staffing requirements and status the test program progress. It also allowed Nuclear Operations to accept a component turnover of all 480 V breakers in March, 1984; the first electrical system turnover in April, 1984, energization of the 230 KV switchyard three weeks early and the potential early energization (Approximately 3 months) of the plant. Nuclear Operations continues to evaluate all available options to accelerate startup testing through the above alternatives.

Schedule

A Startup Summary Schedule has been prepared with input from Westinghouse and Bechtel Startup groups and Georgia Power Company inhouse startup personnel. This schedule serves as input to both Construction and Nuclear Operations (N.O.) planning efforts.

Interface to Construction to maintain this schedule until turnover is continuous. Project 2 equipment is utilized to plan resources and provide input to project decision making in the allocation of resources. More aggressive turnover scheduling has been implemented. Completion schedules for the first turnover systems were released in June 1984. Completion schedules for 1984 turnover systems have been issued sequentially on a prioritized, chronological basis. (See attached schedule A). To date, 165 detailed startup schedules have been developed and preliminary reviews completed. *System interrelationships have been verified initially and milestone relationships identified. The system start schedules address the system turnover; test durations, test manpower requirements, allowances for equipment repair/replacement including manpower requirements; and installation and removal of temporary test facilities.

System completion schedule generation is in process with 165 schedules completed. Some of these schedules are generic in nature and will be replaced by detailed system schedules seven months before system turnover.

A Turn Over (T/O) Scope Meeting, approximately six months prior to the schedules system turnover date, serves to status a construction system formally with respect to the Startup Summary Schedule. System walkdowns by Construction and N.O. commence prior to the T/O Scope Meeting; with a formal punch list status meeting 2 weeks prior to the scheduled T/O Date. These walkdowns identify specific areas requiring attention and ensures the turnover of a complete testable system.

*Currently in process - ongoing effort

TRAINING

Engineering Startup

Course Designed To Meet Guidelines

FSAR 13.2 (Engineering and Technical Support)

INPO

Overall Course Objective

Application of Theoretical Knowledge

Functional Understanding of Systems

Job Related Application of Startup Manual (SUM)

Development of Personnel Management and Communications Skills

Course Contents

Academics - 11 Weeks

Simulator - 2 Weeks

Startup Support Training - 1 Week

Leadership/Communications - 1 Week

System Exam (In Conjunction with Simulator)

Course Participation

68 Completed

65 Passed

0 - J - T Experience (Other Plants)

San Onofre

McGuire

Comanche Peak

Callaway

Farley

Sequoyah

Hatch

R O Training

R O Training Program

Classroom - 41 Weeks

Research Reactor - 1 Week

Simulator - 8 Weeks

Observation Training at Similar Plants - Up to 3 Months

Sequoyah

Summer

Farley

42 Currently Enrolled in Program at Various Stages

First Course

25 Of 32 Passed

4 Of The 25 That Passed Are Now At Hatch

Second Course

21 Started And 21 Are Still In Course

S R O Training

S R O Training Program

Classroom - 14 Weeks

Control Room - 8 Weeks

Review and Audit - 4 Weeks

Hot Participation Experience - 6 Weeks To 6 Months

Examinations

38 Administered

31 Passed

82% Passed

S R O Certified By NRC - 31

18 In Operations

11 Outside Operations

1 At GPC Corporate

1 At INPO

Off-Site Licensing Program

8 Individuals Are Currently Obtaining Operating Licenses At Other Plants
And Will Return To Plant Vogtle

Training Facility

40,000 Square Feet

12 Class Rooms

5 Laboratories

Health Physics

Chemistry

Mechanical Maintenance

Electrical Maintenance

I & C Maintenance

Plant Specific Simulator On Site For Over 2 Years

136,000 Manhours Of Training For First 8 Months This Year

Training Staff

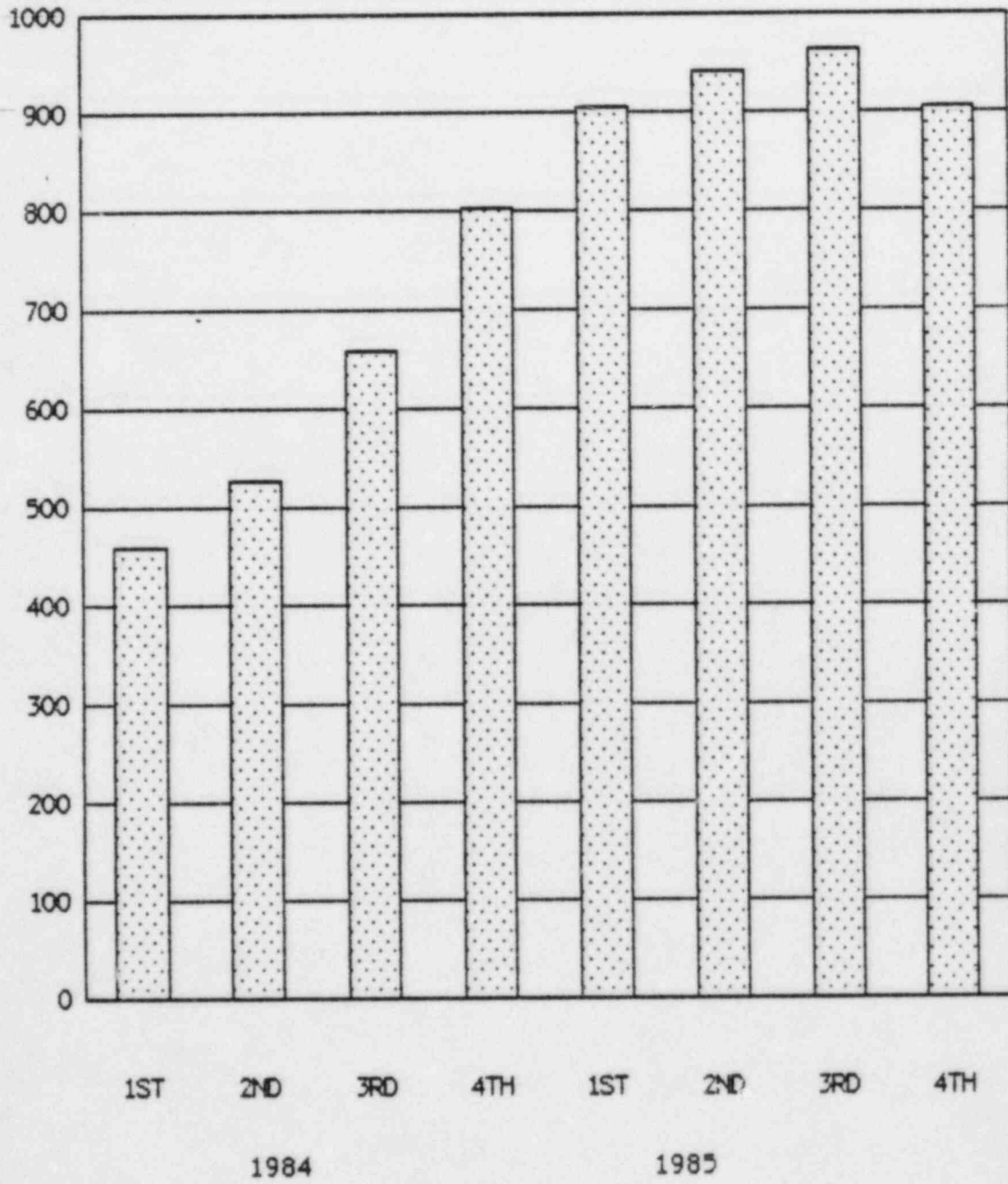
Currently Authorized - 35

Currently Filled - 30

NUCLEAR OPERATIONS

STAFFING

NO. OF PERSONS

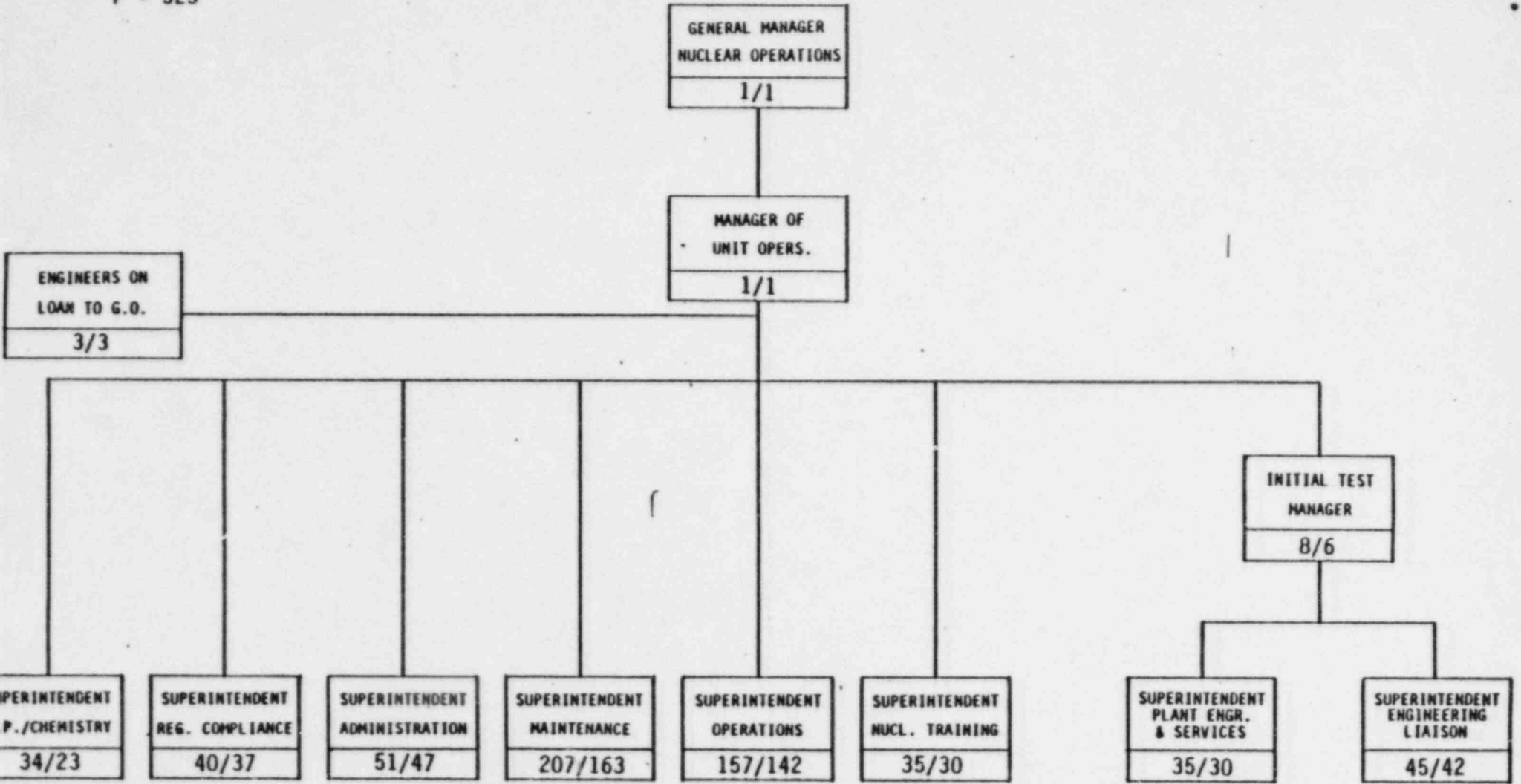


PLANT VOGTLE - NUCLEAR OPERATIONS

A = 617

F = 525

TOTAL NUCLEAR OPERATIONS

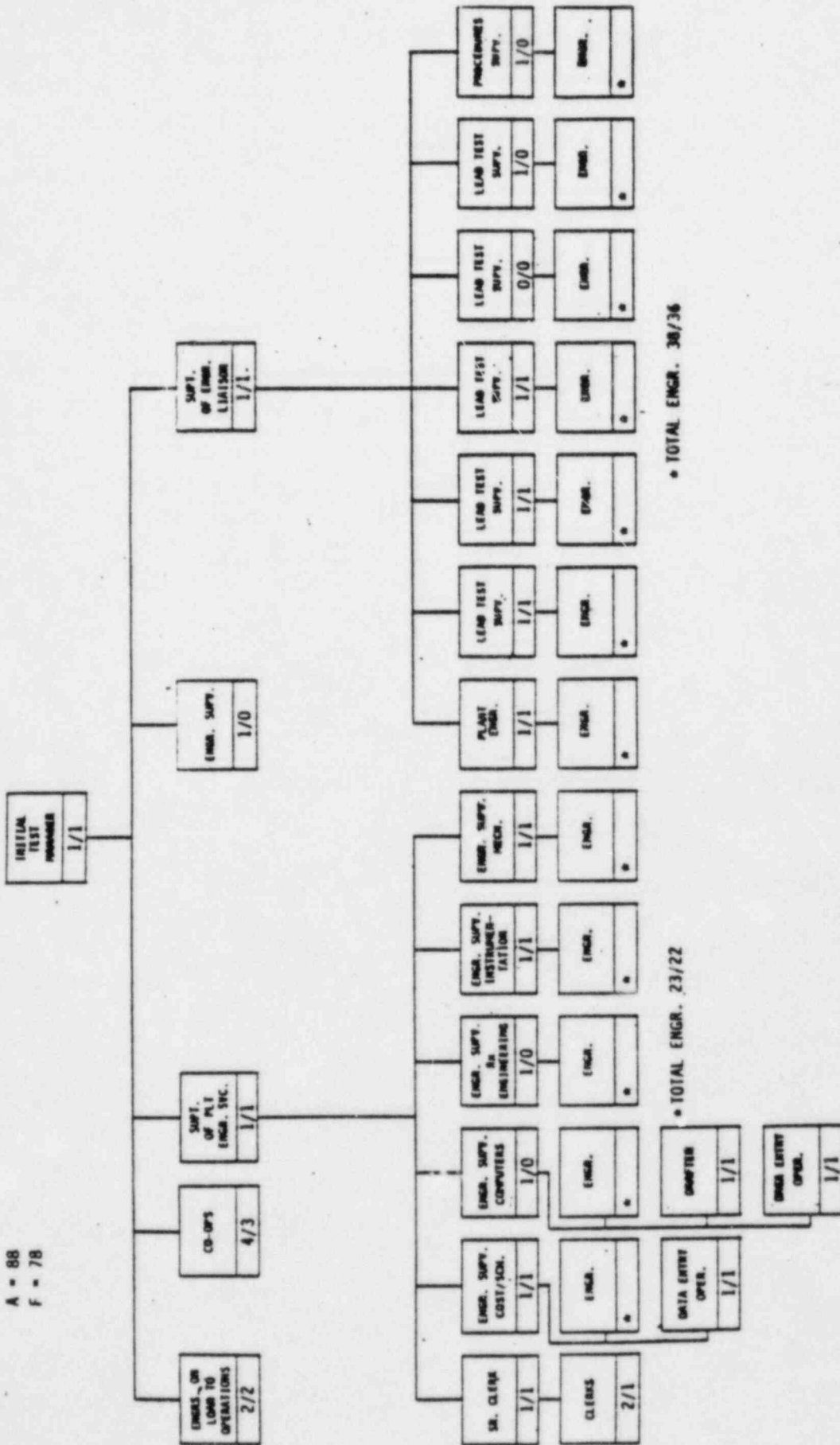


R. R.

PLANT HOSTILE - NUCLEAR OPERATIONS

ENGINEERING

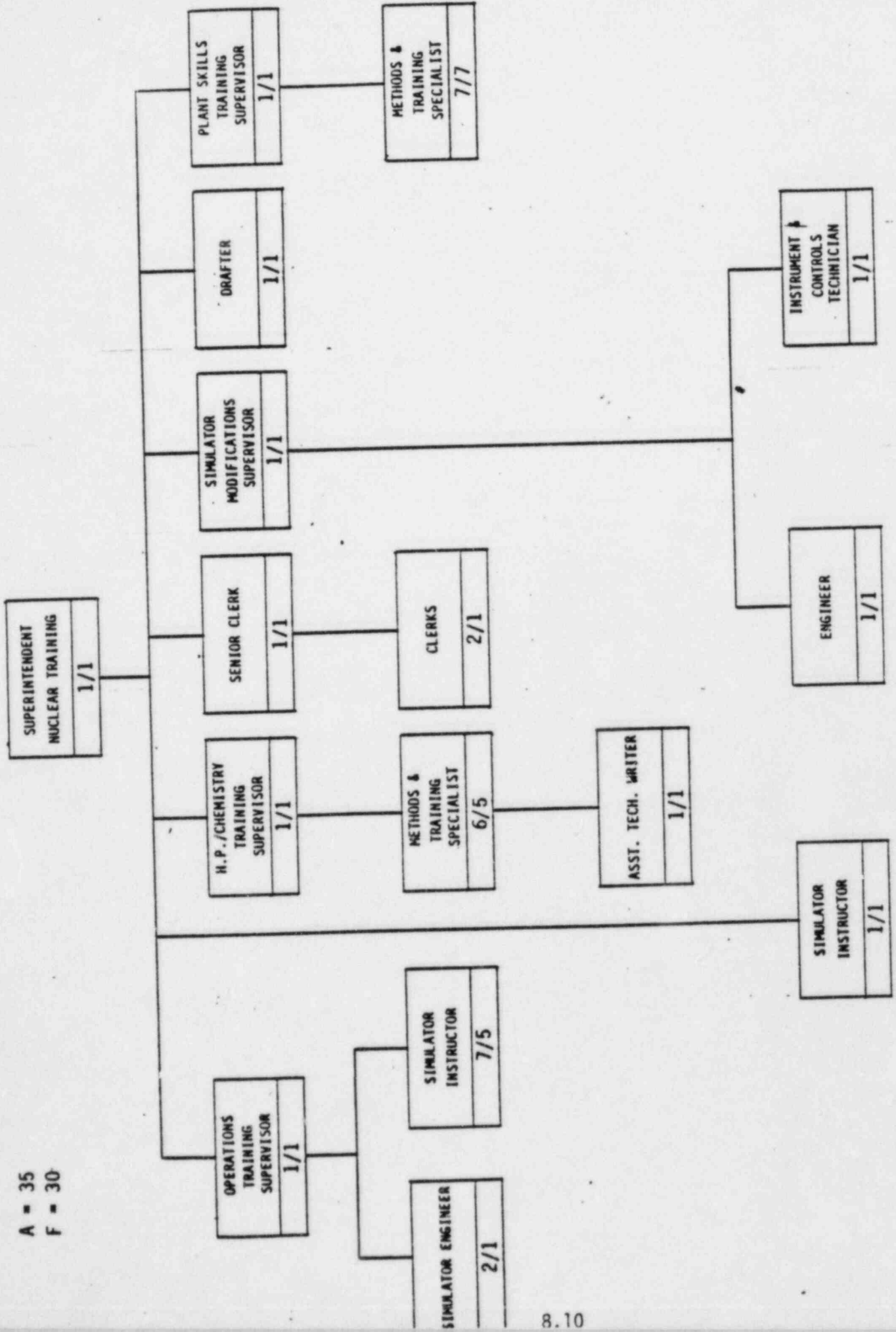
A - 88
F - 78



* TOTAL ENGR. 38/36

* TOTAL ENGR. 23/22

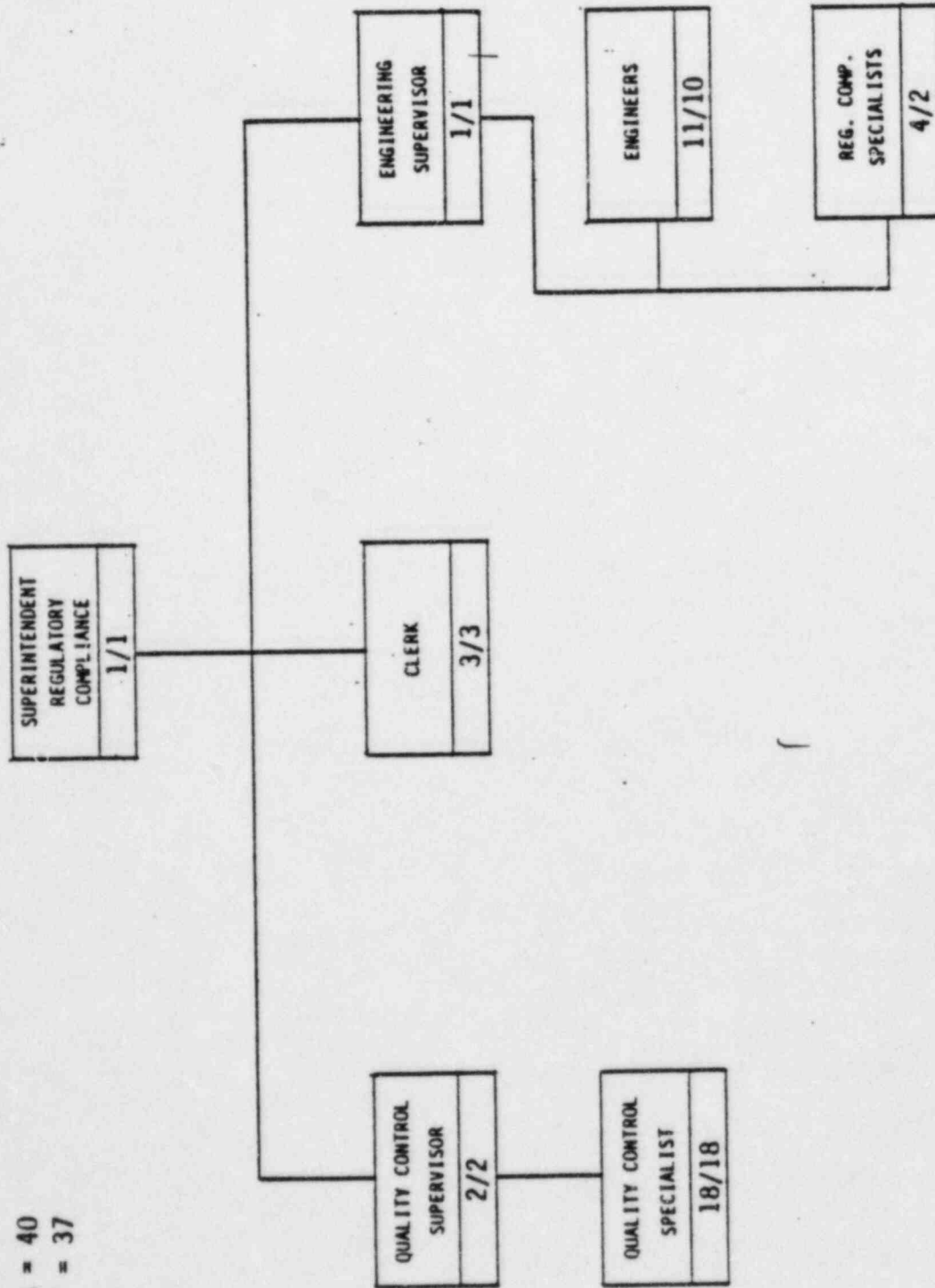
A = 35
F = 30



PLANT VOGTLE - NUCLEAR OPERATIONS

REGULATOR COMPLIANCE

A = 40
F = 37



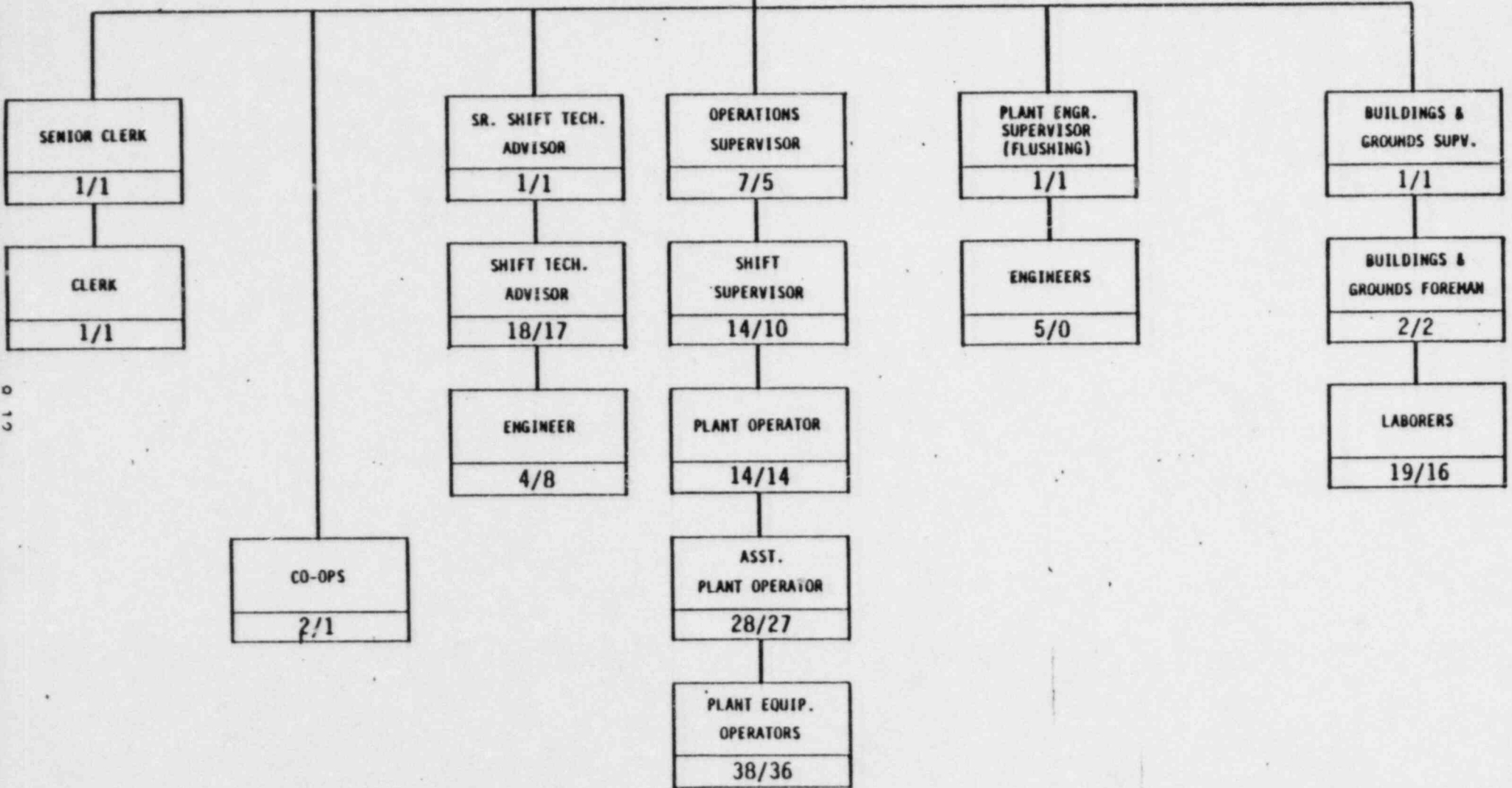
PLANT VOGTLE - NUCLEAR OPERATIONS

OPERATIONS

A = 157

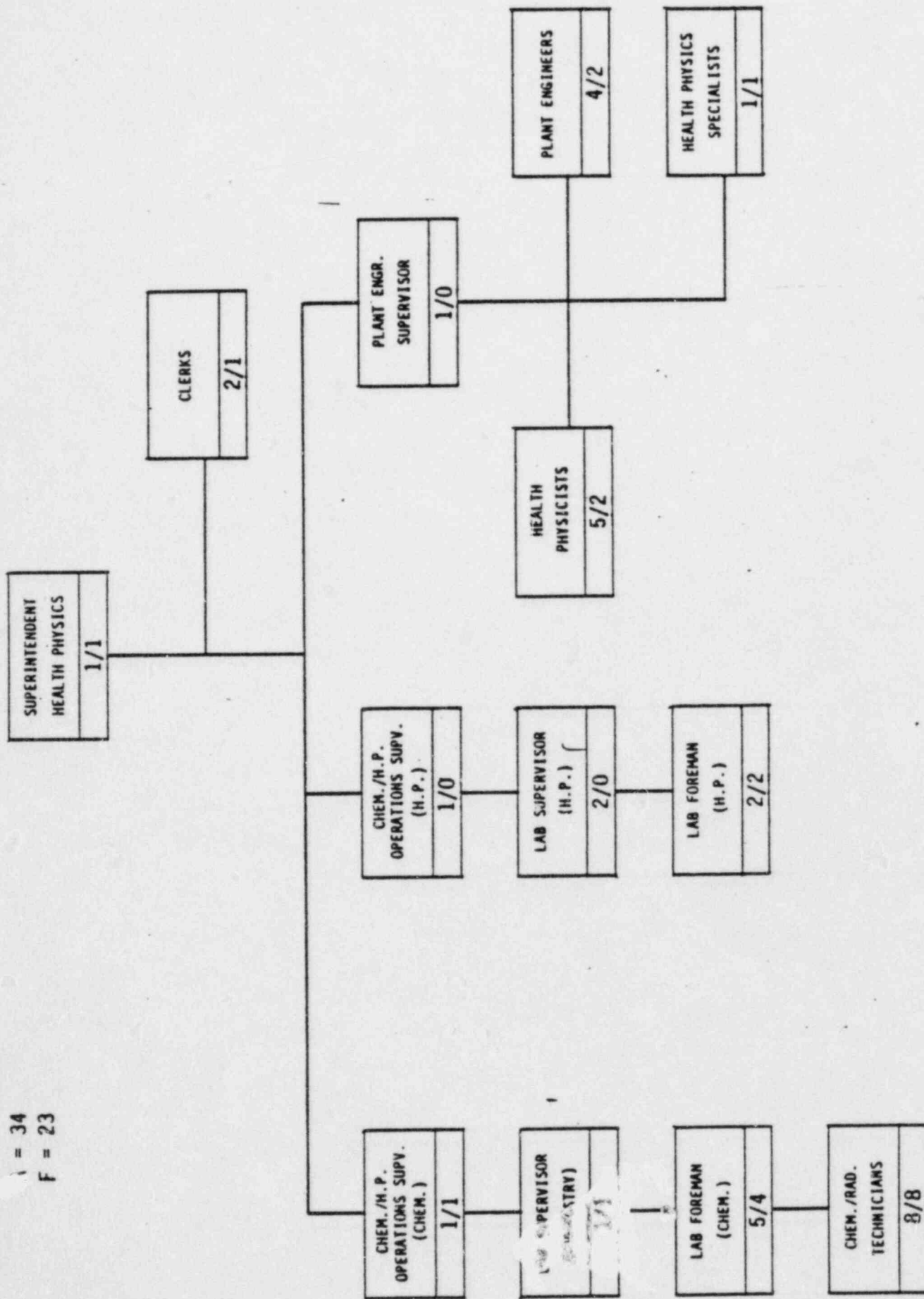
F = 142

SUPERINTENDENT
OPERATIONS
1/1



0
1
3

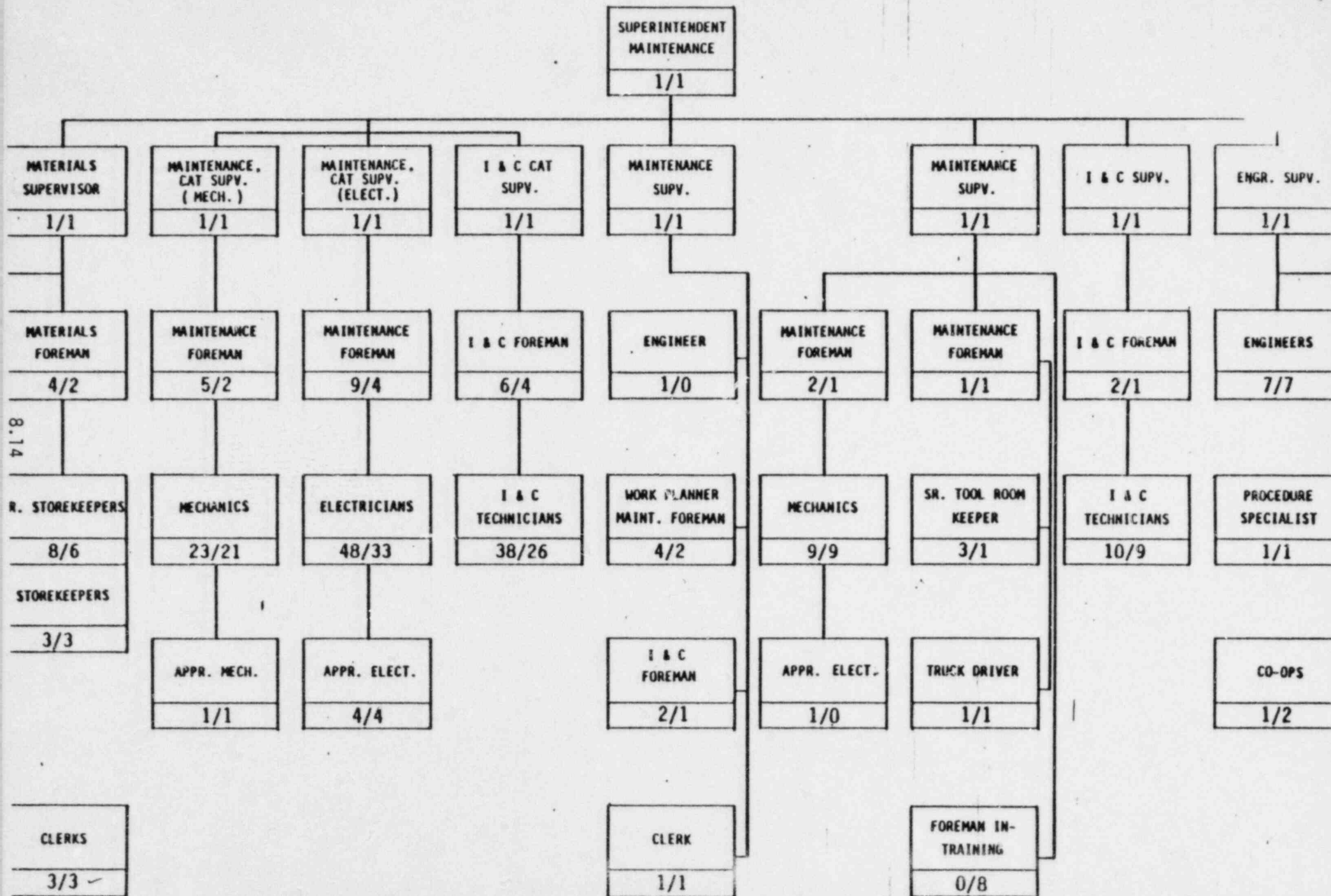
A = 34
F = 23



A = J7
 F = 163

PLANT VOGTLE - EAR OPERATIONS

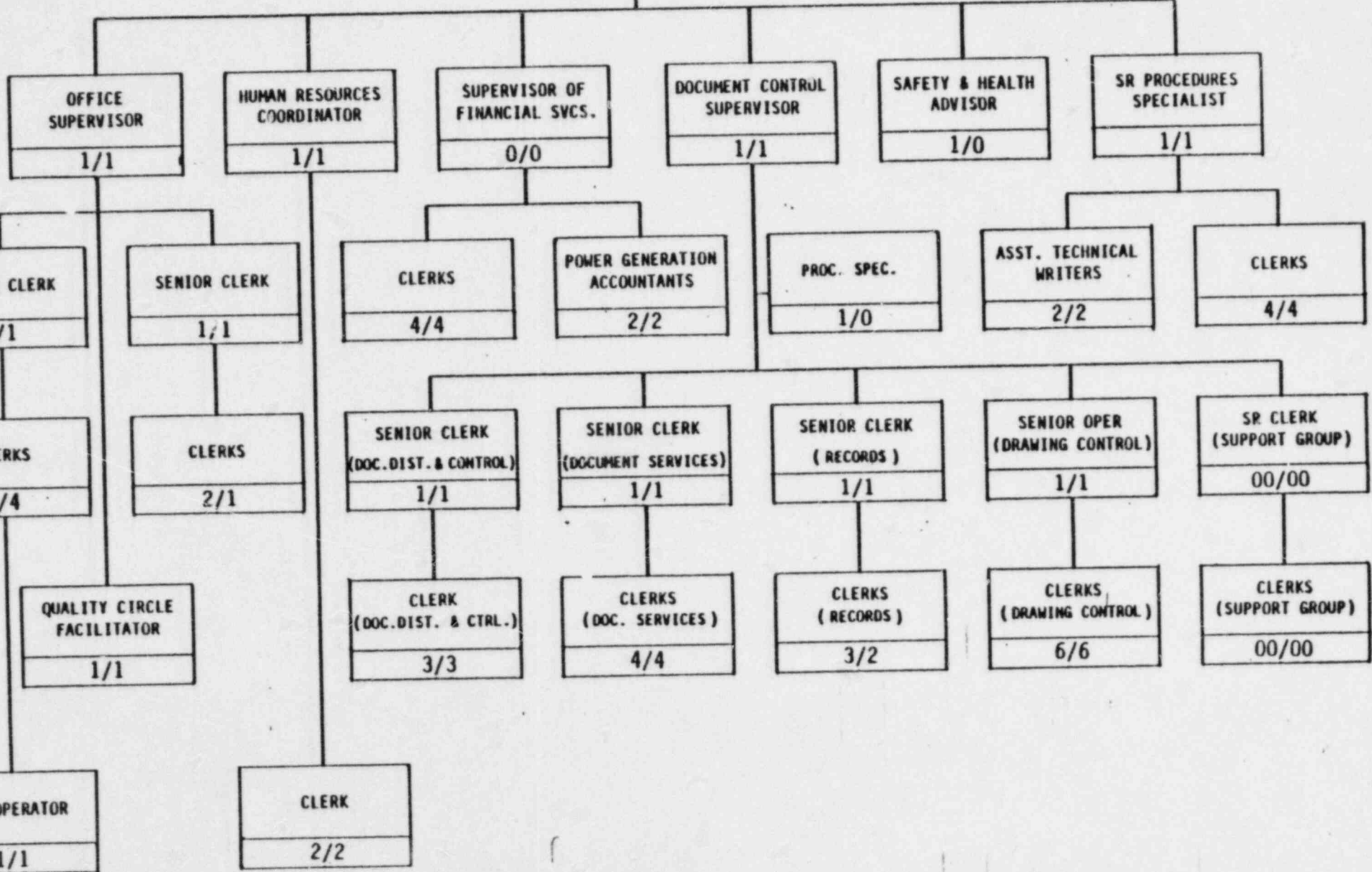
MAINTENANCE



ADMINISTRATION

A =
F = 47

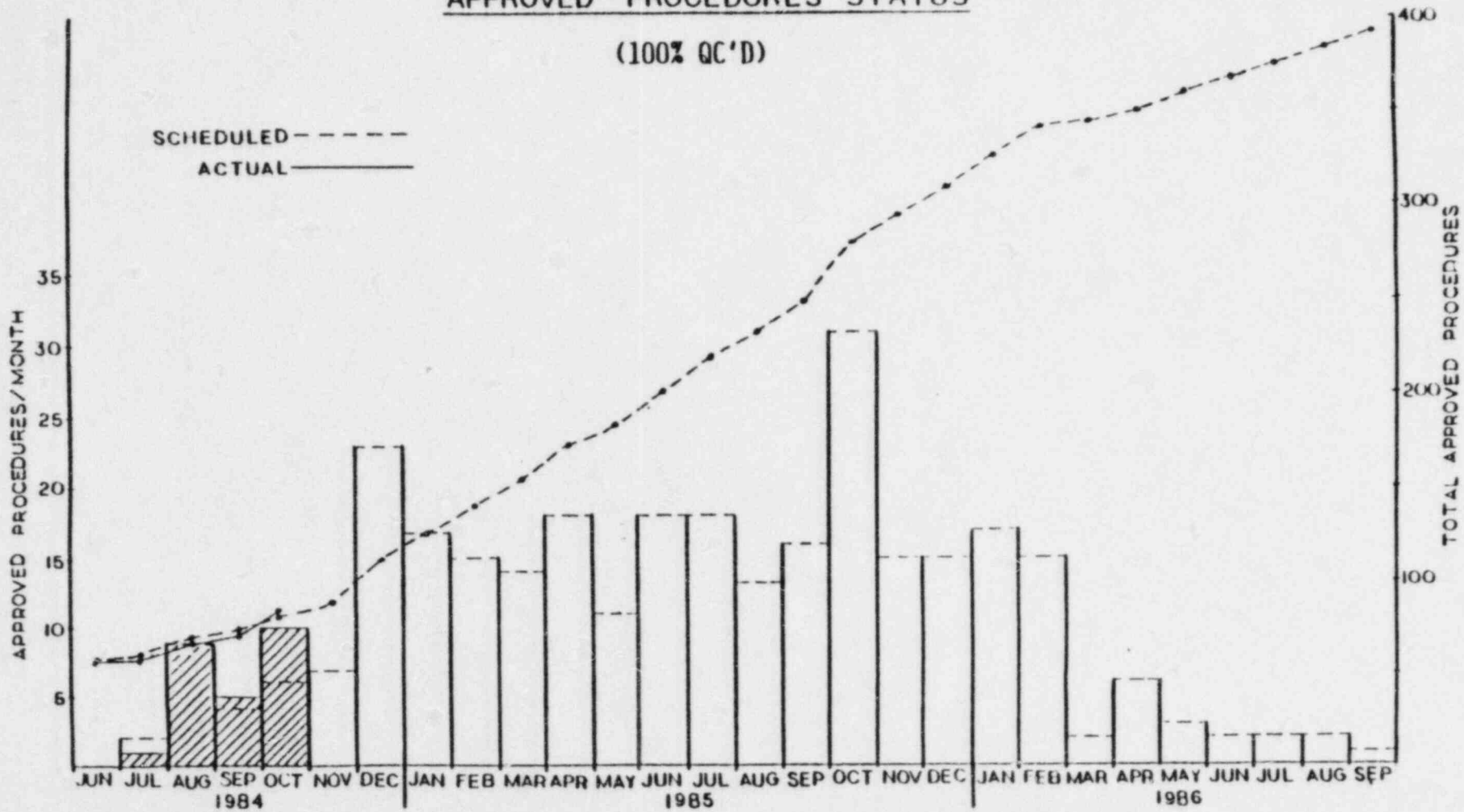
SUPERINTENDENT
PLANT
ADMINISTRATION
1/1



8.15

INITIAL TEST PROGRAM
APPROVED PROCEDURES STATUS

(100% QC'D)



8.16



PROCEDURES PREPARATION STATUS

Period Ending October 15, 1984

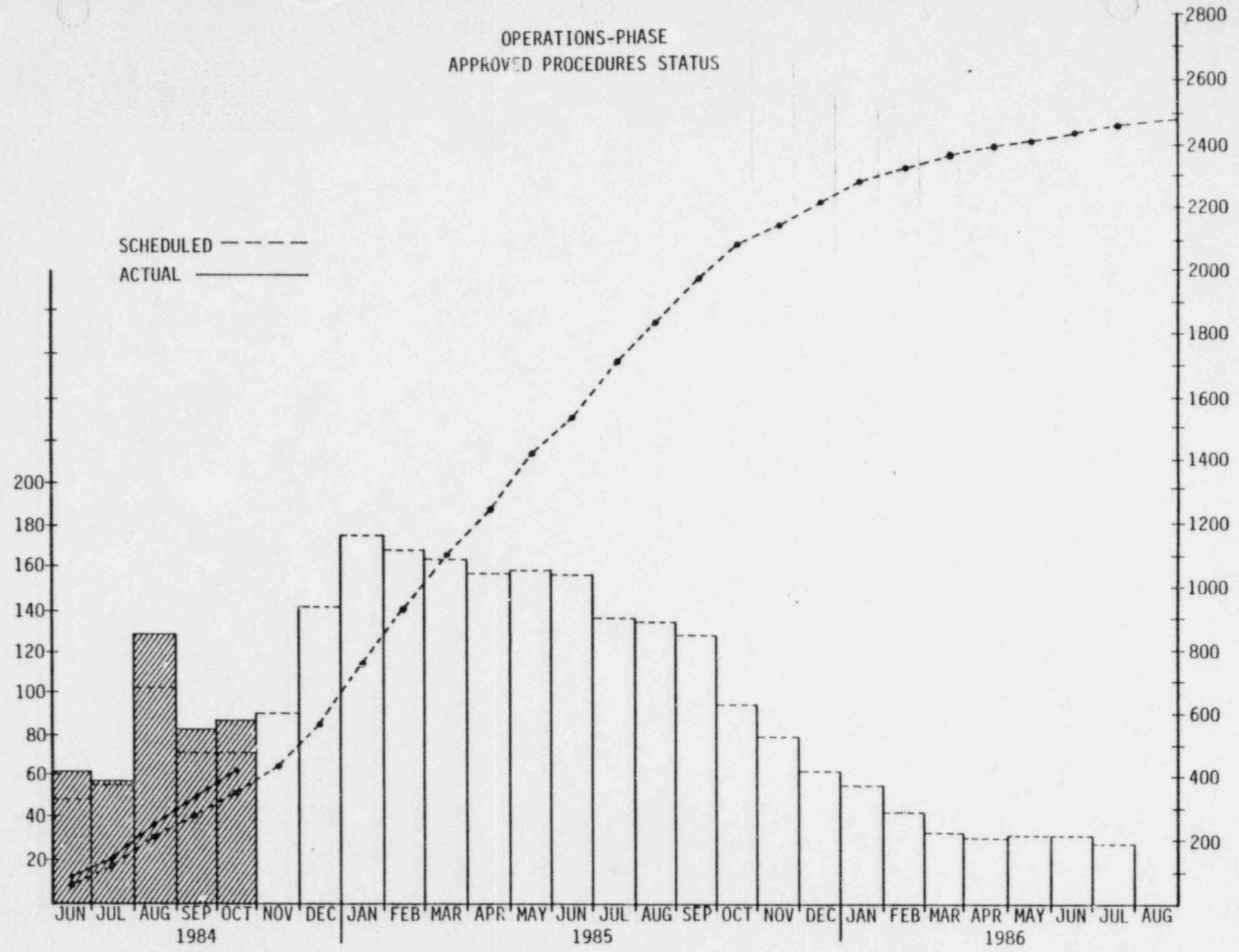
INITIAL TEST PROGRAM PROCEDURES		REVISION A (INITIAL DRAFT)		REVISION 0 (READY FOR FINAL REVIEW)		APPROVED	
PROCEDURES MANUALS	TOTAL PROC.	SCHED.	COMP.	SCHED.	COMP.	SCHED.	COMP.
START-UP MANUAL	23	23	23	23	23	23	23
CAT (GENERIC)	34	32	32	32	32	32	32
CAT (ONE-TIME)	18	17	17	15	15	12	12
FLUSHING	78	78	78	6	6	6	6
PREOPERATIONAL	180	100	97	31	20	9	10
SPECIAL TESTS	11	0	0	0	0	0	0
STARTUP	51	30	31	6	6	0	3
TOTAL	395	280	278	113	102	82	86

8.17

OPERATIONS-PHASE
APPROVED PROCEDURES STATUS

SCHEDULED - - - -
ACTUAL - - - -

8.18





PROCEDURES PREPARATION STATUS

Period Ending October 15, 1984

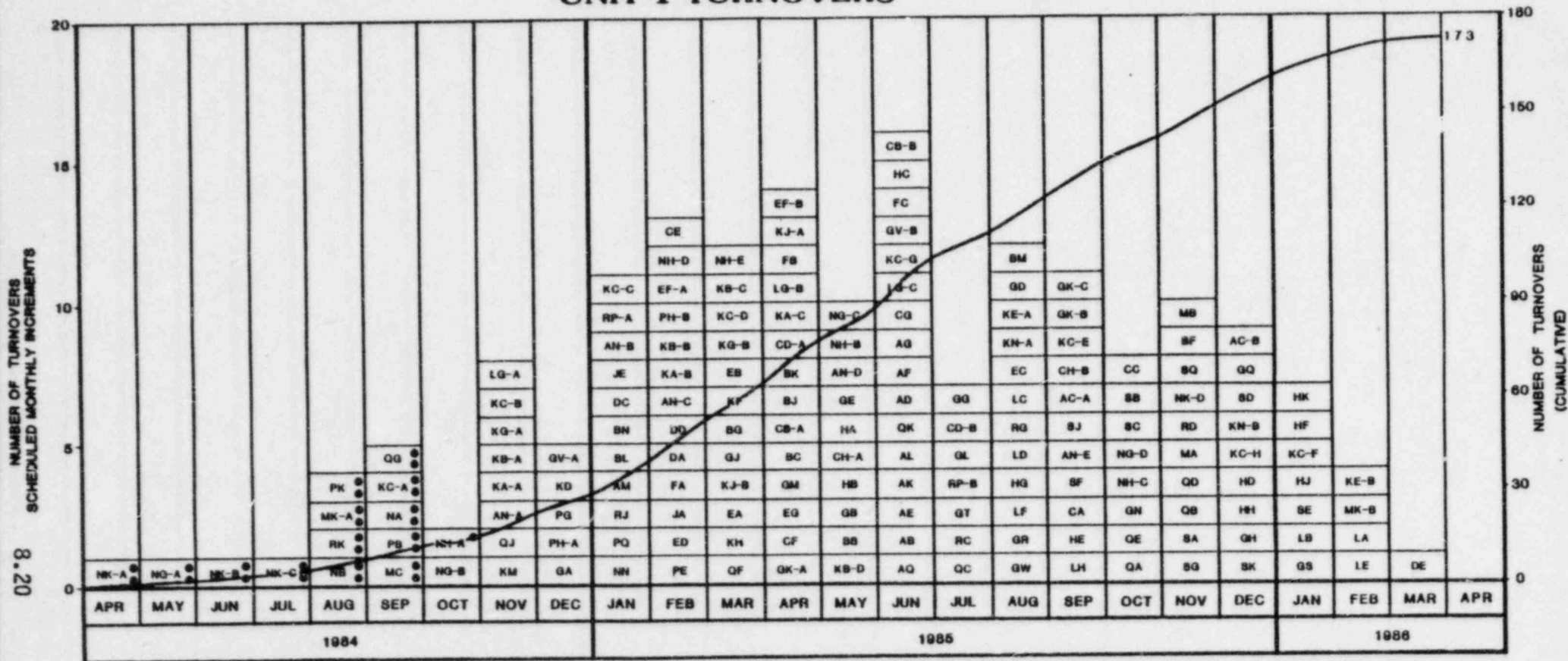
OPERATIONS-PHASE PROCEDURES		REVISION A (INITIAL DRAFT)		REVISION 0 (READY FOR FINAL REVIEW)		APPROVED	
PROCEDURES MANUALS	TOTAL PROC.	SCHED.	COMP.	SCHED.	COMP.	SCHED.	COMP.
PLANT ADMINISTRATIVE	112	77	83	59	50	39	40
OPERATIONS	667	385	390	128	145	52	108
MAINTENANCE, M&E	367	278	307	225	279	97	160
MAINTENANCE, I&C	658	336	427	181	279	164	165
LABORATORY	75	14	25	14	14	10	9
HEALTH PHYSICS	150	23	36	17	22	6	7
ENGINEERING	69	45	52	21	27	5	7
TRAINING	9	8	8	8	7	6	6
ADMIN. & FINANCE	11	8	8	8	8	6	6
REGULATORY COMPLIANCE & QC	29	19	18	12	14	7	7
SECURITY	28	28	28	28	28	17	17
EMERGENCY	28	0	1	0	0	0	0
FIRE PROTECTION	245	127	130	91	93	0	0
REFUELING	33	12	17	3	3	0	0
GRAND TOTALS	2481	1360	1530	795	969	409	532

NOTE: COMMON AND UNIT 1 PROCEDURES.

8.19

SCHEDULE A

VOGTLE ELECTRIC GENERATING PLANT
UNIT 1 TURNOVERS



STATUS AS OF 10/26/84

NO. OF TURNOVERS	PLAN	ACTUAL	
		SUBMITTED	ACCEPTED
	15	14	13

LEGEND	
<input type="checkbox"/>	TURNOVERS SUBMITTED
<input checked="" type="checkbox"/>	TURNOVERS ACCEPTED

Schedule A

ALLIAR OPERATIONS

C F E F L L I

1 9 2 8 1 T / 0

S E C U R I T Y

PROJECT VEGPSU2

OHG COMPL 15FPR4

SCHEDULED ACCEPTED
T/O DATE

6 E S C A I P T I O N

AM-A T/O PKG FOR 01 125VDC SYS	15APR84	X
AG-A T/O PKG FOR 01 ACN 1-E 480V SWGR	15MAY84	X
AK-R T/O PKG FOR 02 125VDC SYS	15JUN84	X
AK-C T/O PKG FOR 03 125VDC SYS	13JUL84	X
AR T/O LOW MED VOLT 9-16 KV (ACN 1E)	15AUG84	X
RK T/O PLANT ANNUNCIATOR SYS	15AUG84	X
PK T/O CLASS 1E 125 VDC POWER SYSTEMS	21AUG84	X
MK-A FOR T/O PKG PHASE I 219 KV SWITCHYARD	31AUG84	X
MC T/O STARTUP TRANSFORMER SYS	14SEPR4	X
PB T/O CLASS 1E LOW MED VOLTAGE 9-16 KV	14SEPR4	X
NA T/O HIGH MED VOLT 13.8 KV (ACN 1E)	14SEPR4	X
KC-A T/O PKG FOR 01 FIRE PROT SYS	17SEPR4	X
CC T/O GROUNDING SYSTEM	19SEPR4	X
AG-B T/O PKG FOR 02 ACN 1-E 480V SWGR	10OCT84	X
AT-A T/O PKG FOR 01 ACN 1-E 480V MCC SY	10OCT84	X
KA-A T/O PKG FOR 01+02 SERVICE AIR	8NOV84	X
KG-A T/O PKG FOR 01+02 UTILITY WATER SYS	12NOV84	X
KC-B T/O PKG FOR 315 FIRE PROT SYS	15NOV84	X
KB-A T/O PKG FOR 01-02 INSTRUMENT AIR	19NOV84	X
KM T/O PLANT MAKEUP WELL WATER	21NOV84	X
AN-A T/O FOR 01+02+03 DEMIN WATER	26NOV84	X
LG-A T/O PKG FOR 01+03+04 WASTE WATER EFF SYS	26NOV84	X
QJ T/O FREEZE PROTECTION SYS	27NOV84	X
GA T/O MISC MVAC SYS	5DEC84	X
GV-A T/O PKG FOR 01+02 W.T.B. MVAC	7DEC84	X

Schedule A

NUCLEAR OPERATIONS

1982 R I T/O SEQUENCE SCHEDULE

RUN DATE 6NOV84

PROJECT VEGPSU2

ORIG COMPL 1SEP86

DESCRIPTION

SCHEDULED
T/O DATEACTUAL
T/O DATE

PG T/O CLASS 1E LOW VOLT SWGR 480 V	10DEC84	
KD T/O POTABLE WATER SYSTEM	14DEC84	
PM-A T/O PKG FOR 01 CLASS 1E LOW VOLT MCC 480 V	17DEC84	
RP-A T/O PKG FOR 01 TC & REC EQUIP ERF	4JAN85	
NN T/O 120 VAC INSTR POWER (NON 1E)	7JAN85	
PG T/O CLASS 1E 120 VITAL VAC	7JAN85	
KC-C T/O PKG FOR 4,6,11 FIRE PROT SYS	18JAN85	
RJ T/O PLANT COMPUTER SYS	22JAN85	
AN-D T/O FOR 05 DEMIN WATER	24JAN85	
AM T/O RIVER INTAKE STRUCTURE	25JAN85	
BL T/O RWGT & DEGASIFIER SYS	25JAN85	
BN T/O RWGT SYSTEM	25JAN85	
BC T/O TRAVEL SCREENS & WASH SYS	25JAN85	
JE T/O DIESEL GEN F.C. SYS	25JAN85	
PI-B T/O PKG FOR 02 CLASS 1E LOW VOLT MCC 480 V	1FEB85	
NH-D T/O PKG FOR 04 AGN 1-E 480V MCC SYS	1FEB85	
KA-B T/O PKG FOR 3,4,5,7,9,11,12,14 SER	1FEB85	
KB-B T/O PKG FOR 3,4,5,7,9,10,11 INSTR	1FEB85	
PE T/O CLASS 1E STANDBY POWER SYS	4FEB85	
EO T/O AUX COMP COOLING WATER SYS	6FEB85	
GK-A T/O PKG FOR 01,06,08 CONTROL ROOM HVAC SYS	11FEB85	
AN-C T/O FOR 04 DEMIN WATER	13FEB85	
JA T/O AUX BOILER F.C. TRANS & STO SYS	14FEB85	
CE T/O TURB-GEN STATER CLG SYS	15FEB85	
EF-A T/O PKG FOR 01,02,03 TRAINS A & H NSCW SYS	18FEB85	

NUCLEAR OPERATIONS

Schedule A

1982 R 1 T/O SEQUENCE SCHEDULE

RUA DATE 6NOV84

PROJECT VEGFSU2

ORIG COMPL 1SEP86

DESCRIPTION

SCHEDULED
T/O DATEACTUAL
T/O DATE

FA T/O AUX BOILER SYS

18FEB85

GA T/O CIRC WATER SYS

20FEB85

GB T/O CIRC WATER CHEM INJ SYS

22FEB85

AH-E T/O PKG FOR 06 NON 1-E 480V MCC SYS

1MARR5

KB-C T/O PKG FOR 06,08,12 INSTRUMENT AIR

1MAR85

XG-B T/O PKG FOR 03-07 HOP UTILITY WATER SYS

1MAR85

GF T/O IN-PLANT COMMUNICATION SYS

1MAR85

KI T/O AUX GAS SYS

4MAR85

EA T/O TPCW SYSTEM

11MAR85

NC-B T/O PKG FOR 0,9,12,13 FIRE PROT SY

15MARR5

KJ-B T/O PKG FOR 02 DIESEL GEN TRAIN 3

15MARR5

GJ T/O ESSENTIAL CHILLED WATER SYS

20MARR5

PG T/O CVCS SYSTEM

22MARR5

NF T/O MISC CRANES & HOISTS SYS

25MARR5

EB T/O TPCW SYSTEM

28MARR5

EF T/O TURB LUB STORAGE & FILT SYS

1APR85

EF-B T/O PKG FOR 05 CHEM IND & CLDR BLDG NSCW SYS

1APR85

KA-C T/O PKG FOR 06,08,10 SERVICE AIR

1APR85

LG-B T/O PKG FOR 02 DECHLORINATION FACILITY

1APR85

EG T/O COMP COOLING WATER SYS

4APR85

FB T/O AUX STEAM SYS

8APR85

GN-B T/O PKG FOR 03,05,07 CONTROL BLDG HVAC SYS AGRM EXT

15APR85

KJ-A T/O PKG FOR 01 DIESEL GEN TRAIN A

15APR85

EC T/O RESIDUAL HEAT REMOVAL SYS

18APR85

CB-A T/O PKG FOR 01 TURB LUBE OIL COND & PUMPS

18APR85

BJ T/O SAFETY INJECTION SYS

19APR85

8.23

Schedule A

NUCLEAR OPERATIONS

1982 R I T / O S E Q U E N C E S C F E C U L E

GRIG COMPL	1SEPA6	SCHEDULED	ACTUAL
T/O DATE	T/O DATE	T/O DATE	T/O DATE
GM-1/0 DIESEL BLOC MVAC SYS	22APR85		
CC-A 1/0 PKG FOR 01 TURB GEN 1-2 SEAL OIL SYS (SKID)	24APR85		
8K 1/0 CONTAINMENT SPRAY SYS	30APR85		
8B 1/0 REACTOR COOLANT SYSTEM	6MAY85		
8B 1/0 NORMAL CHILLED WATER SYS	6MAY85		
8B 1/0 WASTE PROCESSING SYS-110	13MAY85		
AA-D 1/0 FOR 06 DEMIN WATER	15MAY85		
CK-C 1/0 PKG FOR 02+04 ELECT EQUIP ROOM CONTROL BLOC MVAC SYS	15MAY85		
KB-D 1/0 PKG FOR 14+15 INSTRUMENT AIR	15MAY85		
AC-C 1/0 PKG FOR 03 ACN 1-E 480V SWGR	15MAY85		
AN-B 1/0 PKG FOR 02 ACN 1-E 480V MCC SY	15MAY85		
CH-A 1/0 PKG FOR 01 EHC SYSTEM (SKID)	17MAY85		
GE 1/0 TR MVAC SYS	25MAY85		
HA 1/0 WASTE PROCESSING SYS-646	30MAY85		
GV-B 1/0 PKG FOR 03 WTRB MVAC	1JUN85		
LG-C 1/0 PKG FOR 05 AUTO XFRMR Sumps	1JUN85		
CB-B 1/0 PKG FOR 02 TURB LUBE OIL (REMAINDER)	3JUN85		
FE 1/0 STEAM GEN FEED PUMP-TURB SYS	3JUN85		
HC 1/0 BACKFLUSHABLE FILTER SYS	10JUN85		
AG 1/0 CONDENSATE CHEMICAL INJECTION SY	11JUN85		
AB 1/0 MAIN STEAM SYSTEM	11JUN85		
AC 1/0 MAIN FEEDWATER SYSTEM	11JUN85		
MC-6 1/0 PKG FOR 14 FIRE PROT SYS	15JUN85		
AM 1/0 CONDENSATE DEPIN SYSTEM	18JUN85		
AL 1/0 AUX FEEDWATER SYSTEM	20JUN85		

1982 R 1 T/O SEQUENCE SCHEDULE

RUN DATE 6NOV84 PROJECT VEGPSU2 ORIG COMPL 1SEP86

DESCRIPTION

SCHEDULED T/O DATE

ACTUAL T/O DATE

OK T/O FIRE-SMOKE DETECTION & ALARM SYS 21JUN85

AO T/O CONDENSATE SYSTEM 24JUN85

AF T/O FEEDWATER HEATER DRAINS SYSTEM 24JUN85

AG T/O EXTRACTION STEAM SYSTEM 26JUN85

CG T/O CONDENSER AIR EJECTION SYS 28JUN85

RF-B T/O PKG FOR 02,03 PASS & FAN ERF 1JUL85

CC-B T/O PKG FOR 02 TURB GEN H2 SEAL OIL SYS (REMAINDER) 15JUL85

GL T/O AUX BLDG HVAC SYS 15JUL85

QC T/O YARD, ROADWAY & FENCE LIGHTING SY 15JUL85

RC T/O TURB PLANT SAMPLING SYS 17JUL85

CT T/O CONTAINMENT AIR PURIFY & CLEAN UP 24JUL85

GC T/O FNB HVAC SYS 27JUL85

GL T/O PLANT ENTRY & SECURITY BLEG HVAC 1AUG85

KN-A T/O PKG FOR 01,02,03,06 HALON F.P. 1AUG85

EB T/O AUX FW PUMPHOUSE HVAC SYS 5AUG85

BM T/O STEAM GEN BLOWDOWN SYS 5AUG85

GR T/O CREM CAVITY & RV SUPPORT COOLING 5AUG85

LF T/O CONTROL BLDG DRAINS SYS 12AUG85

HG T/O ETB & AB DRAINS RAD SYS 15AUG85

LG T/O AUX BLDG & MISC DRAIN NCA RAD SY 15AUG85

NE-A T/O PKG FOR 2,3,6,7 FH & RV SERVICING SYS 16AUG85

RO T/O PLANT SECURITY SYS 19AUG85

LC T/O TURB BLDG DRAINS SYSTEM 21AUG85

EE T/O SPENT FUEL POOL COOL & PURIFY SY 26AUG85

MC-E T/O PKG FOR 07 FIRE PROT SYS 1SEP85

8.25

10

10

10

1982 R 1 T / 0 SEQUENCE C O F F I L L F

RUN DATE 6NOV84

PROJECT VE6PSU2

ORIG COMPL 1SEP85

D E S C R I P T I O N

SCHEDULED
T/O DATEACTUAL
T/O DATE

AC-A T/O PKG FOR 01 MAIN TURBINE SYS (ELECTRICAL)

2SEP85

GT-B T/O PKG FOR 02 ENG SYSTEM (REMAINDER)

1SEP85

GJ T/O NUCLEAR SMPLING LIQ/GAS SYS

5SEP85

LM T/O FMB & ELEC CHASE TUNNEL CRAINS S

13SEP85

HE T/O BORON RECYCLE SYSTEM

19SEP85

GA T/O TURB STEAM SEALS SYS

23SEP85

AN-E T/O FOR 07 DEMIN WATER

24SEP85

SF T/O REACTOR CONTROL SYS

20SEP85

AG-D T/O PKG FOR 04 NON I-E 480V SWGR

1OCT85

SB T/O REACTOR PROTECTION SYS

4OCT85

AN-C T/O PKG FOR 03 NON I-E 480V MCC SY

10OCT85

SC T/O REACTOR INSTRUMENTATION SYS

10OCT85

CC T/O TURB GEN GAS SYS

14OCT85

CE T/O PUBLIC OFFSITE COMMUNICATION SYS

21OCT85

GN T/O CONTAINMENT HEAT REMOVAL SYS

25OCT85

BF T/O WASTE EVAP STEAM SUPPLY SYS

1NOV85

MB T/O MAIN GEN EXCITE & VOLT REG SYS

1NOV85

NK-D T/O PKG FOR 04 125VDC SYS

1NOV85

QA T/O NORMAL LIGHTING SYS

5NOV85

EA T/O ESFAS SYSTEM

7NOV85

QB T/O STANDBY LIGHTING (AC) SYS

11NOV85

QC T/O STANDBY LIGHTING (DC) SYS

11NOV85

NA T/O MAIN STEPPUP/UNT SYS

15NOV85

SG T/O SEISMIC INSTRUMENTATION

15NOV85

RG T/O METEOROLOGICAL INSTRUMENTATION S

20NOV85

NUCLEAR OPERATIONS

Schedule A

1982 R1 T/O SEQUENCE SCHEDULE

RUN DATE 6NOV84

PROJECT VEGPSU2

ORIG COMPL 15SEP86

DESCRIPTION

SCHEDULED
T/O DATE

ACTUAL
T/O DATE

KN-B T/O PKG FOR 05 PALON F.V.P. 10ECP5

GO T/O EQUIPMENT BLDG HVAC SYS 20ECP5

SK T/O MISC LEAK DETECTION SYS 50ECP5

SD T/O RAD MONITORING CAT 90ECP5

AC-B T/O PKG FOR 02 PAIR TURBINE SYS (REMAINDER) 100ECP5

KE-H T/O PKG FOR 15 FIRE PROT SYS 150ECP5

GI T/O RADWASTE BLDG HVAC SYS 170ECP5

HI T/O RAD WASTE SOLID POLYMER SYS 200ECP5

ID T/O RESIN/CRUD XFER SYS 300ECP5

HF T/O VOL REG SYS 2JAN86

IK T/O RADWASTE SERVICES 2JAN86

GS T/O CIB LGCA PURGE EXHAUST SYS 6JAN86

LB T/O STORM DRAINS SYSTEM 13JAN86

KE-F T/O PKG FOR 2,10 FIRE PROT SYS 15JAN86

SE T/O NEUTRON MONITORING SYS 20JAN86

HJ T/O RAD WASTE SOLID CNT SYS 22JAN86

SG T/O METAL IMPACT MONITORING SYS 24JAN86

KE-R T/O PKG FOR 1,4,5 FH & RV SERVICING SYS 1FEB86

LE T/O AUX BLDG FLO RETAIN RMS ALARM & 3FEB86

LA T/O SANITARY DRAINS SYS 17FEB86

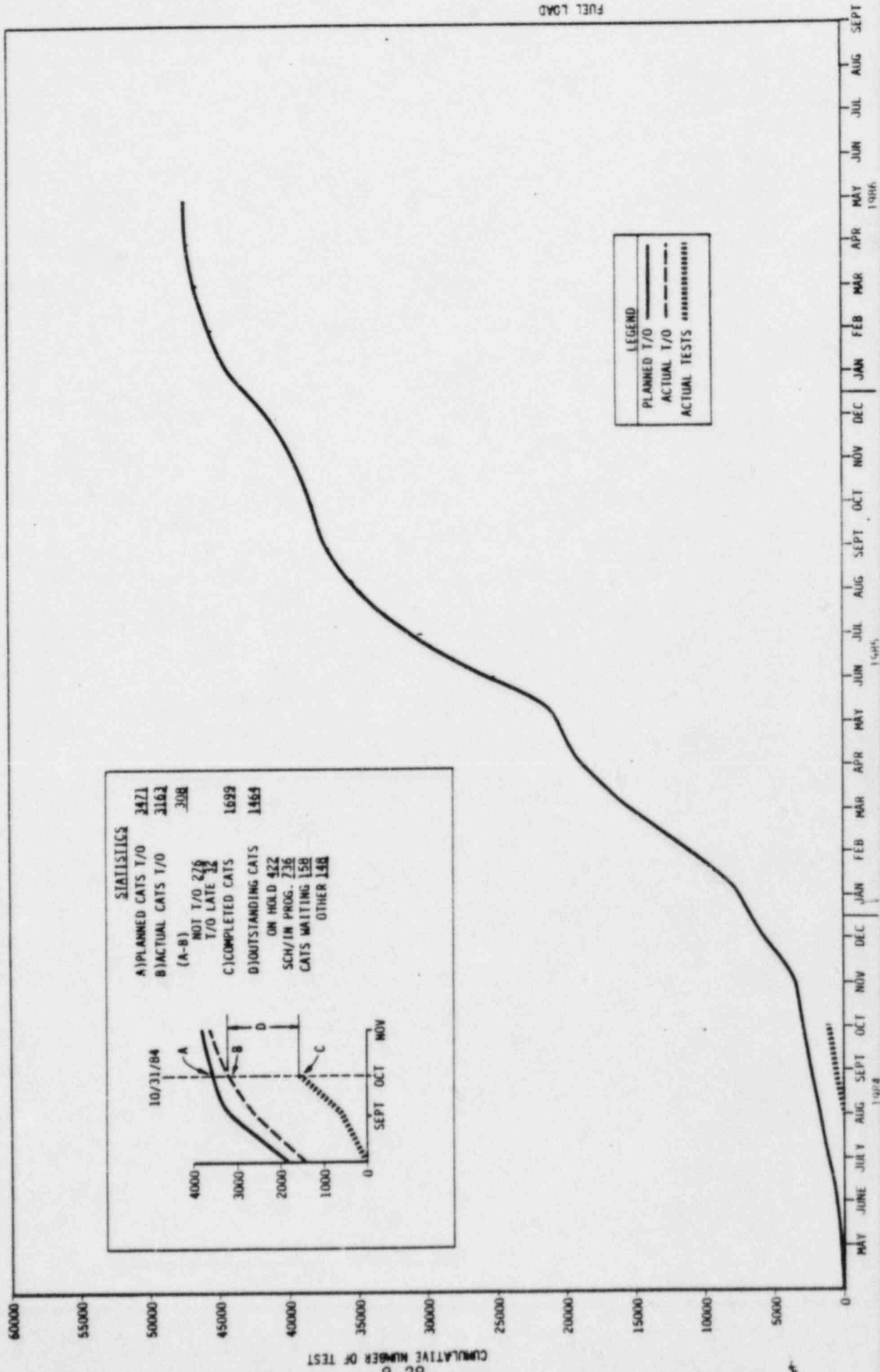
MK-R T/O PKG FOR 03,04 PHASE II 230 KV SWITCHYARD 28FEB86

GE T/O CONDENSER TUBE CLEANING SYS 3MAR86

6000-BYE

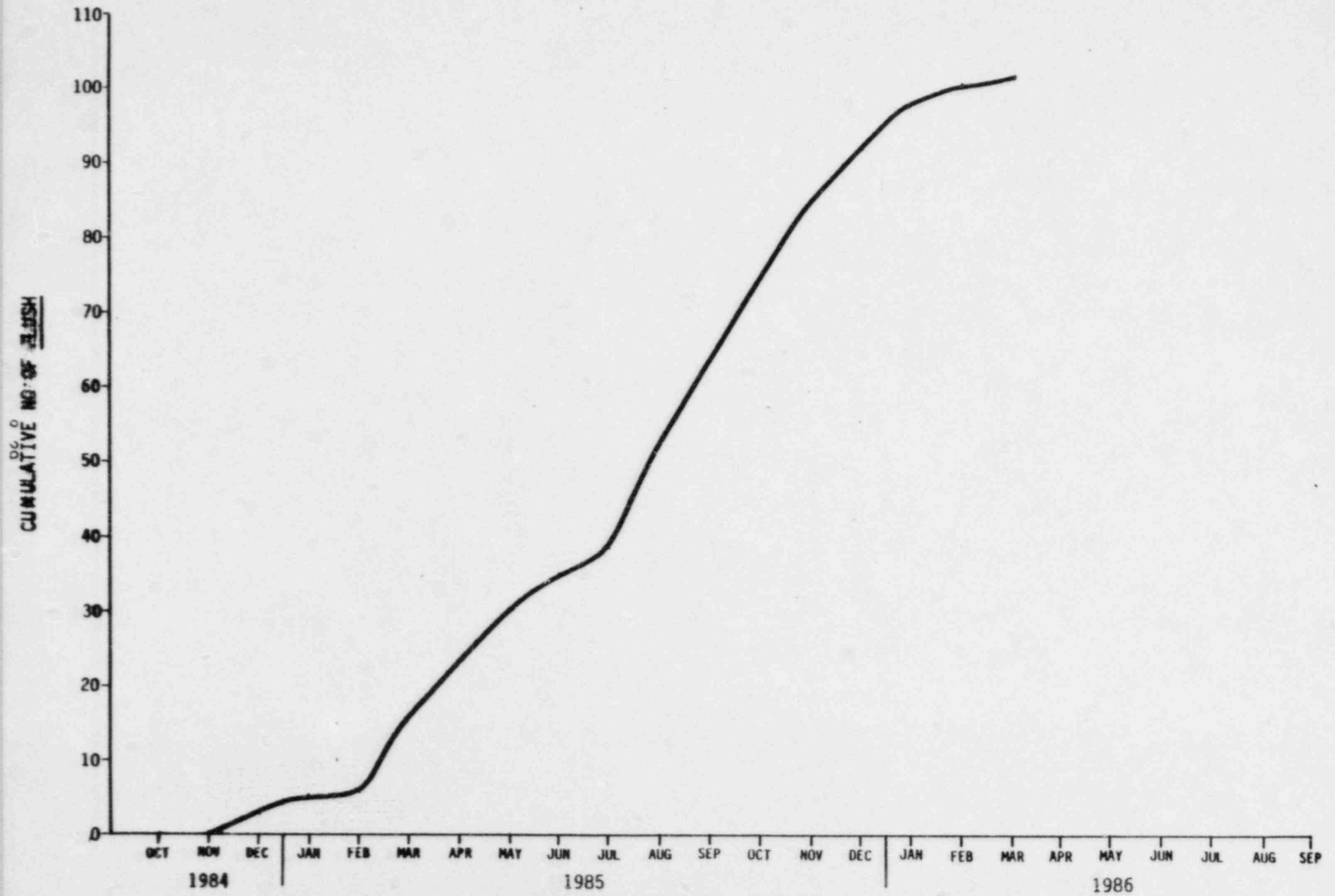
8.27

INITIAL TEST PROGRAM CAT TEST SCHEDULE



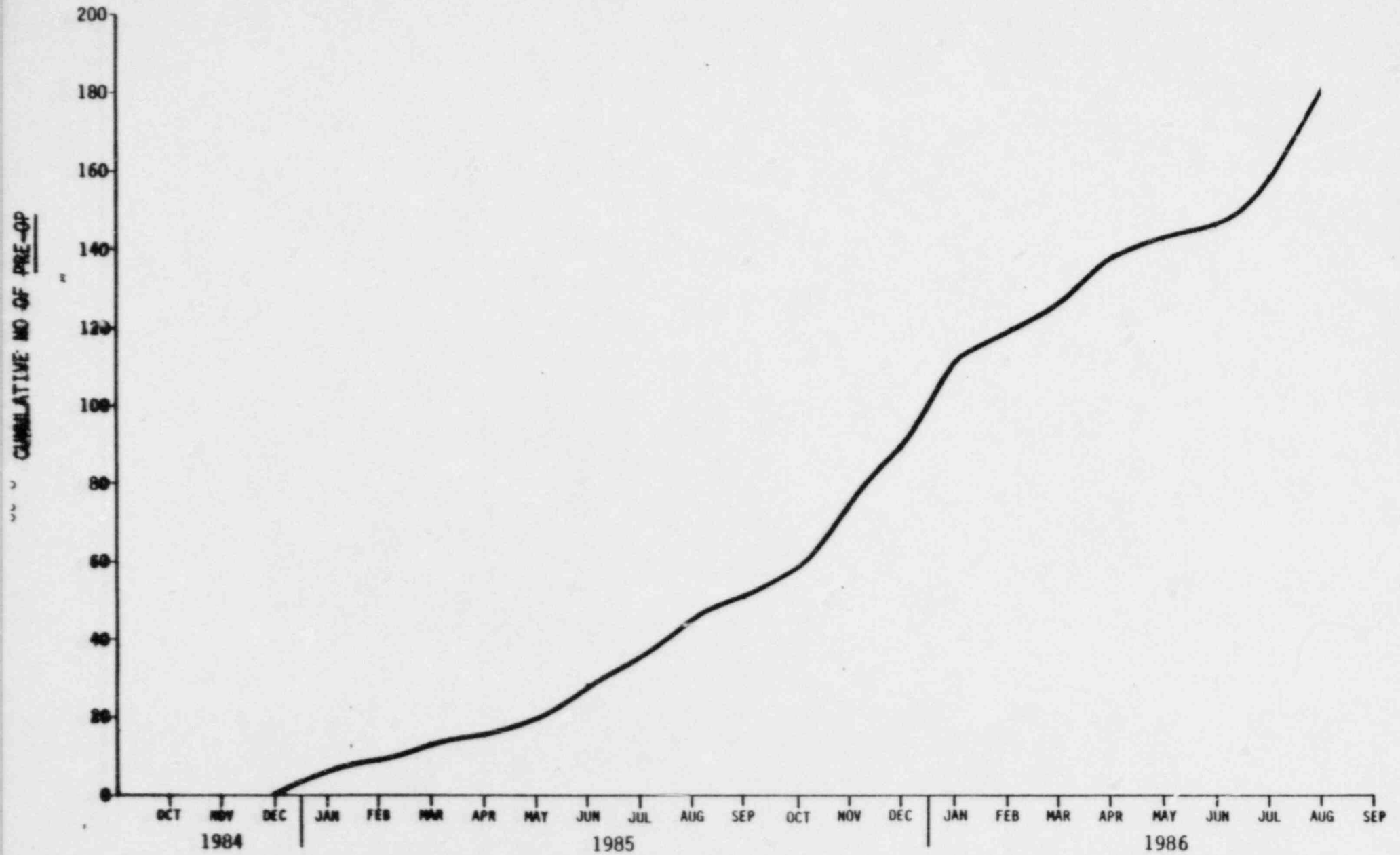
NUCLEAR OPERATIONS

FLUSH PROGRAM



NUCLEAR OPERATIONS

PRE-OP JGRAM



STARTUP

ISSUE:

DESCRIPTION

STRATEGY

STATUS

1) Startup of Unit 2
schedule begins
18 months after
Unit 1 schedule

- Agressive Training Program
for plant staff

- Assignment of staff to
other plants for startup
and operational experience

- Early assignment of
startup systems to
improve test engineer
familiarity

- Utilization of experienced
contract personnel in
development of startup
and operational programs

Sixty-five (65) engineers have
completed a fourteen week Operations
Technology Training class, which included
2 weeks of experience on the Vogtle
simulator. Training for all is planned.

Over thirty (30) engineers have completed or
are involved now in temporary assignments
at other locations to provide background
experience in nuclear plant support,
startup, construction, operation, or
refueling. These assignments range in
duration from 3 months to 18 months.
Plants involved include Hatch, Comanche
Peak, Farley, San Onofre, Sequoyah. Other
locations include Southern Company Services
and GPC Nuclear Procurement.

Test Supervisors have received system
assignments. Involvement began with input
to system subscoping efforts and respon-
sibilities in tracking system development.

Current assignments include:

Westing house - 31

Bechtel - 29

Speer Consultants - 8

Advanced Technology - 9

General Physics - 19

VOGTLE ELECTRIC GENERATING PLANT
NRC CASELOAD FORECAST

9. LICENSING REQUIREMENTS

Questions: Detailed discussion of potential scheduler influence due to change attributed to NUREG-0737 and other recent licensing requirements.

A. INTRODUCTION

Following, is a list, identifying the examples of significant licensing issues that have been addressed by the project since issuance of the construction permit. However, the project has had an extensive ongoing program to identify other issues, and implement design changes, when necessary, due to new and/or changing licensing and criteria requirements.

1. TMI (NUREG-0737)

<u>ITEM NO.</u>	<u>DESCRIPTION</u>
I.D.1	Control Room Design Review
I.D.2	Plant Safety Parameter Display System
II.B.1	RCS Vents
II.B.2	Plant Shielding
II.B.3	Post-Accident Sampling
II.D.3	Valve Position Indication
II.E.1.1	Auxiliary Feedwater (AFW) System Reliability Evaluation
II.E.1.2	Auxiliary Feedwater System Initiation and Flow
II.E.3.1	Emergency Power Pressurizer Heaters
II.E.4.2	Containment Isolation Dependability
II.F.1	Additional Accident Monitoring Instrumentation
II.F.2	Instrumentation for Detection of Inadequate Core Cooling
II.G.1	Emergency Power for Pressurizer Equipment
III.A.1.2	Upgrade Emergency Support Facilities
III.D.3.4	Control Room Habitability Requirements

2. Fire Protection Review (10 CFR 10 Appendix R)

3. ATWS

4. Steam Generator Overfill

5. Auxiliary Component Cooling Water System Instrumentation

6. Boron Dilution at Shutdown

7. Charging Pump Miniflow

8. Reference Leg Heatup

VEGP

9. LICENSING REQUIREMENTS

B. GENERIC ISSUES

<u>DESCRIPTION OF ISSUE</u>	<u>RESPONSE</u>	<u>CURRENT STATUS</u>
<u>I. TMI (NUREG-0737) General</u>		
<p>GPC will be taking an integrated approach to the implementation of emergency response facilities. (TMI items. I.D.1, I.D.2 and III.A.1.2). The development of safety parameter display system (PSDS) and emergency operating procedures (EOPs), the implementation of a control room design review (CRDR), and the creation of the technical support center (TSC) and emergency operating facility (EOF) are interrelated and are being carried out concurrently. Provisions for these features are now incorporated into the plant design. After the integrated approach is verified, the results will be validated on the VEGP simulator. This will be an iterative process where refinements to the program can be investigated without disrupting plant operations.</p>		
<u>NUREG-0737</u> <u>ITEM NO.</u>		
<u>I.D.1 Control Room Design Review</u>	Conduct a human factor engineering review of the control room complex.	A preliminary control room design review was performed in 1980 by General Physics Corp. The review was performed in accordance with NUREG/CR-1580 using a mock-up of the main control board. A description of the control room and the preliminary control room design review is provided in FSAR Chapter 18. The "Program Plan for Implementation of Control Room Design Review" was submitted to the NRC on Sept. 14, 1984. A summary report outlining any proposed changes will be submitted 6 months prior to fuel load.

9.2

9. LICENSING REQUIREMENTSB. GENERIC ISSUESDESCRIPTION OF ISSUERESPONSECURRENT STATUS

NUREG-0737

ITEM NO.I.D.2 Plant Safety Parameter
Display System

Provide a human factored system for monitoring safety parameters which allows control room personnel to readily assess plant safety status.

The safety parameter display system (SPDS) being designed for Plant Vogtle will utilize a computer system with CRT displays that are separate from the plant process computer system. The system will display information from which the plant operators can readily access the plant safety status. The specific design of the displays will incorporate the experience gained from the development of Westinghouse Generic Emergency Procedure Guidelines by providing the information required to assess the status of the critical safety functions associated with the plant. The design and implementation of the SPDS, including operator training, will be completed prior to fuel load. The safety analysis which describes the basis for parameter selection and the verification and validation program will be submitted for staff review approximately one year prior to fuel load. A description of the SPDS system is provided in FSAR Section 9.5.10.

VEGP

9. LICENSING REQUIREMENTS

B. GENERIC ISSUES

<u>DESCRIPTION OF ISSUE</u>	<u>RESPONSE</u>	<u>CURRENT STATUS</u>
<p>NUREG-0737 <u>ITEM NO.</u></p>	<p>Provide reactor coolant system high point vents.</p>	<p>Reactor coolant system (RCS) head vent and letdown has been added to the design as part of the cold shutdown design modification. The system is designed to remove noncondensable gases or steam from the RCS using safety-grade equipment. A description of this system is provided in FSAR section 5.4.15.</p>
<p>II.B.1 <u>RCS Vents</u></p>		
<p>NUREG-0737 <u>ITEM NO.</u></p>	<p>Review the plant shielding design to allow personnel access as necessary and to preclude degradation of safety-related equipment.</p>	<p>Normal and post-accident radiation zone maps have been generated and are provided in FSAR Section 12.3.1. The adequacy of plant shielding continues to be evaluated to ensure equipment is qualified for its environment, and to ensure that plant areas which may require occupancy to mitigate the consequences of an accident are accessible.</p>
<p>II.B.2 <u>Plant Shielding</u></p>		

9.4

9. LICENSING REQUIREMENTSB. GENERIC ISSUESDESCRIPTION OF ISSUERESPONSECURRENT STATUS

NUREG-0737

ITEM NO.II.B.3 Post-Accident
Sampling

Provide a post-accident sampling system (PASS) which allows personnel to promptly obtain samples under accident conditions without radiation exposures to any individuals exceeding the criteria of GDC-19.

The design for PASS has been finalized and includes an in-line system with grab sample capability. The design provides the sample points and analyses described in NUREG-0737 and Regulatory Guide 1.97. The physical design of the fuel handling building, including supporting systems, has been modified to accommodate a backfit of the PASS equipment. The PASS is scheduled for delivery in the first quarter of 1985 with system turnover scheduled for 7/1/85.

NUREG-0737

ITEM NO.II.D.3 Valve Position
Indication

Provide valve position indication for reactor coolant system safety and relief valves.

The reactor coolant system (RCS) power-operated relief valves are solenoid-operated valves provide direct position indication. The RCS safety valves are being modified to incorporate reed switches which will provide direct indication of the safety valve operating stem. This modification is included in the RG 1.97 Emergency Response Facility modification being designed by Westinghouse.

VEGP

9. LICENSING REQUIREMENTS

B. GENERIC ISSUES

DESCRIPTION OF ISSUE

RESPONSE

CURRENT STATUS

NUREG-0737

ITEM NO.

II.E.1.1 Auxiliary Feedwater
(AFW) System Relia-
bility Evaluation

Evaluate the reliability
of thw AFW system.

The AFW system reliability evaluation has been completed and is provided in FSAR Appendix 10A. The results of the reliability evaluation indicates that the VEGP AFW system compares favorably with the AFW systems of other NTOL plants.

VEGP

9. LICENSING REQUIREMENTS

B. GENERIC ISSUES

<u>DESCRIPTION OF ISSUE</u>	<u>RESPONSE</u>	<u>CURRENT STATUS</u>
<p>NUREG-0737 <u>ITEM NO.</u></p>		
<p>II.E.1.2 <u>Auxiliary Feedwater System Initiation and Flow</u></p>	<p>Provide automatic initiation and safety grade flow indication for the auxiliary feed-water (AFW) system.</p>	<p>The AFW system is automatically initiated upon receipt of the following signals:</p> <ul style="list-style-type: none"> - Motor-Driven Pumps <ul style="list-style-type: none"> ● Safety injection signal ● Low-low water level in any one steam generator ● Trip of both main feedwater pumps ● Loss of offsite power - Turbine-Driven Pump <ul style="list-style-type: none"> ● Low-low water level in any two steam generators ● Loss of offsite power <p>Safety-grade AFW flow indication and steam generator water level is provided. A description of the AFW system is provided in FSAR Section 10.4.9.</p>

VEGP

9. LICENSING REQUIREMENTS

B. GENERIC ISSUES

<u>DESCRIPTION OF ISSUE</u>	<u>RESPONSE</u>	<u>CURRENT STATUS</u>
<p>NUREG-0737 <u>ITEM NO.</u></p> <p>II.E.3.1 <u>Emergency Power for Pressurizer Heaters</u></p>	<p>The pressurizer heaters shall have access to emergency power sources.</p>	<p>Two groups of pressurizer backup heaters can be administratively loaded onto Class 1E emergency diesel generator backed buses. Each heater group has sufficient capacity to maintain subcooled conditions in the RCS during natural circulation. Design details are provided in FSAR Section 5.4.10.</p>
<p>NUREG-0737, <u>ITEM NO.</u></p> <p>II.E.4.2 <u>Containment Isolation Dependability</u></p>	<p>Provide a containment isolation design which limits the release of radiation following an accident while allowing the passage of emergency fluids through the containment boundary.</p>	<p>Containment penetrations have been classified as either essential or nonessential. Nonessential lines are designed to automatically isolate. Diversity in the parameters sensed for initiation of containment isolation is used. Ganged reopening of containment isolation valves is not possible. Design details are provided in FSAR Section 6.2.4.</p>

VEGP

9. LICENSING REQUIREMENTS

B. GENERIC ISSUES

DESCRIPTION OF ISSUE

RESPONSE

CURRENT STATUS

NUREG-0737,
ITEM NO.

II.F.1 Additional Accident
Monitoring
Instrumentation

Provide additional post-
accident monitoring
instrumentation for
evaluating plant
safety.

Radiation monitors, containment pressure monitors,
containment water level instruments, and contain-
ment hydrogen monitors have been provided to meet
the guidelines of Regulatory Guide 1.97,
Revision 2. Design details are provided in FSAR
Sections 6.2.5, 7.5, and 11.5.

6.6

NUREG-0737,
ITEM NO.

II.F.2 Instrumentation for
Detection of
Inadequate Core
Cooling

Provide an unambiguous,
easy-to-interpret indi-
cation of inadequate
core cooling.

The Westinghouse-designed core subcooling monitor
and reactor vessel water level instrumentation
has been included in the design. These systems
are statused on the PSMS. A description of
PSMS will be provided in Appendix 4A.

NUREG-0737
ITEM NO.

II.G.1 Emergency Power for
Pressurizer Equipment

Emergency power is to
be provided for the
pressurizer PORVs,
block valves, and level
instrumentation.

The pressurizer power-operated relief valves and
block valves are powered from Class 1E buses.
Selected pressurizer level transmitters are
provided with Class 1E power. Design details are
provided in FSAR Section 5.4.11.

VEGP

9. LICENSING REQUIREMENTS

B. GENERIC ISSUES

<u>DESCRIPTION OF ISSUE</u>	<u>RESPONSE</u>	<u>CURRENT STATUS</u>
<p>NUREG-0737 <u>ITEM NO.</u></p>		
<p>III.A.1.2 <u>Upgrade Emergency Support Facilities</u></p>	<p>Provide facilities and systems which will improve the emergency response to accidents.</p>	<p>The design will include a technical support center (TSC), operational support center (OSC), and an emergency operations facility (EOF). The guidance provided in NUREG-0696 and NUREG-0737, Supplement 1, is being utilized in the design. The TSC is being included in the control building adjacent to the control room. The OSC will be located in the service building. The EOF will be located in the simulator building. Provisions for a nuclear data link are available, but the scope remains undefined by the NRC. Design details are provided in FSAR Section 9.5.10.</p>
<p>NUREG-0737 <u>ITEM NO.</u></p>		
<p>III.D.3.4 <u>Control Room Habitability Requirements</u></p>	<p>Assure the control room is designed to protect the operators against the effects of radioactive and toxic gases.</p>	<p>The control room habitability system has been designed in accordance with GDC-19. In accordance with NRC guidelines, sufficient information has been provided in FSAR Sections 2.2, 6.4, and 9.4 to allow the NRC to perform an independent evaluation of the habitability system.</p>

VEGP

9. LICENSING REQUIREMENTS

B. GENERIC ISSUES

<u>DESCRIPTION OF ISSUE</u>	<u>RESPONSE</u>	<u>CURRENT STATUS</u>
2. <u>Fire Protection Review (10 CFR 50, Appendix R)</u>	Provide assurance that the plant can reach and maintain safe shutdown after a fire and that a fire does not significantly increase the risk of radioactive releases to the environment.	A detailed review of the Vogtle design is being conducted against CMEB 9.5-1 which encompasses the functional requirements of Appendix R to ensure that the plant can reach and maintain safe shutdown after a fire and to ensure that a fire does not significantly increase the risk of radioactive releases to the environment. A schedule of the review has been prepared. Work is proceeding on schedule and will be completed prior to required submittal dates so as to not impact project schedule.
3. <u>Anticipated Transient Without Scram</u>	Assure that anticipated plant transients will, as necessary, result in a plant trip.	A final decision on ATWS by the Westinghouse Owner's Group is not expected until 1984. The NRC is reviewing comments on alternatives for an ATWS rule. The Westinghouse auto shunt trip for reactor trip shunt breakers has been purchased by the VEGP and is presently being incorporated in the design.

VEGP

9. LICENSING REQUIREMENTS

B. GENERIC ISSUES

<u>DESCRIPTION OF ISSUE</u>	<u>RESPONSE</u>	<u>CURRENT STATUS</u>
4. <u>Steam Generator Overfill</u>	Ensure that a feedwater control system malfunction will not result in steam generator overflow and damage to the main steam lines.	Westinghouse has been re-requested to modify the feedwater control system to provide high steam generator water level logic which meets the design standards appropriate for feedwater isolation. The modification will be accomplished as a field kit and does not impact project schedules.
5. <u>Auxiliary Component Cooling Water (ACCW) Instrumentation</u>	Provide safety-grade indication of a loss of ACCW to the reactor coolant pumps.	The design will incorporate safety grade flow instruments to monitor ACCW flow, with indication and alarm in the control room.
6. <u>Boron Dilution at Shutdown</u>	Ensure that an inadvertent boron dilution will not cause an unwanted increase in reactivity and a decrease in shutdown margin.	Additional boron dilution analyses are in progress to define credible boron dilution scenarios and demonstrate that 15 minutes is available for the operator to take corrective action.

9.12

VEGP

9. LICENSING REQUIREMENTS

B. GENERIC ISSUES

<u>DESCRIPTION OF ISSUE</u>	<u>RESPONSE</u>	<u>CURRENT STATUS</u>
7. <u>Charging Pump Miniflow</u>	Ensure that adequate centrifugal charging pump miniflow is maintained following selected secondary system piping failures or spurious safety injection actuation.	An alternate miniflow line has been provided for each centrifugal charging pump to ensure a minimum of 60 gpm flow through each pump. The path is normally isolated and is opened on ss safety injection signal. Implementation of this design change has been completed.
8. <u>Reference Leg Heatup</u>	Ensure that liquid level measuring systems within containment used to initiate safety actions will initiate the action required by the safety analyses throughout the range of accident temperatures encountered.	Level instrument reference legs are to be insulated and the appropriate setpoints adjusted to compensate for bias induced by ambient temperature effects. An analysis to determine the proper reference leg setpoints will be completed the first calendar quarter of 1985 as part of our evaluation of IE Bulletin 79-21.

VEGP

10. 10 CFR 50.55

Question: Discussion of schedular impact, if any, regarding potential deficiencies reported in accordance with 10 CFR 50.55(e).

A. INTRODUCTION

The scheduling impact for each of the following 10 CFR 50.55(e) concerns is addressed:

<u>FILE NO.</u>	<u>DER NO.</u>	<u>DESCRIPTION</u>
1. X7BG03-M52	DER-041	Quality of Welds and Radiographs
2. X7BG03-M59	DER-054	Diesel Generator Bearing Lubrication
3. X7BG03-M62	DER-062	Quality Concerns Involving Erroneous PT Records
4. X7BG03-M67	DER-063	Reliance Electric Junction Boxes-Field Mounted Configuration
5. X7BG03-M68	DER-068	Missing Radius on Coped Structural Steel Members
6. X7BG03-M69	-	Limiter Operator-Unqualified Motor

VEGP

10. 10 CFR 50.55(e)

B. REPORTABLE CONDITIONS/STATUS

DESCRIPTION OF CONDITION

CURRENT STATUS

1. QUALILTY OF WELDS AND RADIOGRAPHS

When reviewing the radiographs received from vendors, it was noted by GPC inspection personnel that various specifications and code requirements were not met.

Vendor meeting have been held at the site to resolve this concern. At this time, only one vendor meeting remains. Action items resulting from this meeting should not impact the project schedule.

2. DIESEL GENERATOR BEARING LUBRICATION

Transamerica Delaval reported a Part 10 CFR 21 to the NRC concerning bearing lubrication involving the turbocharger lubrication system.

A generic corrective fix cannot be developed by Transamerica Delaval (TDI). All corrective action is site-specific. Bechtel has contacted TDI to obtain a recommended corrective action. This corrective action should not impact project schedules.

3. QUALITY CONCERNS INVOLVING ERRONEOUS PT RECORDS

An individual working for Pullman was suspected of not properly performing his PT inspections. In fact, the individual may have submitted erroneous records and reports

The weld examination performed by this individual have been reviewed by other QC inspection personnel. At this time, only minor discrepancies appear to exist. This item should not impact the project schedule.

10. 10 CFR 50.55(e)

B. REPORTABLE CONDITIONS/STATUS

DESCRIPTION OF CONDITION

CURRENT STATUS

4. RELIANCE ELECTRIC JUNCTION BOXES-
FIELD MOUNTING CONFIGURATION

Class 1E Reliance Electric junction boxes were seismically qualified using bolted connections to a rigid structure at the junction box mounting tabs. The field installation drawing allows mounting using either bolted connections at the junction box interior or at the mounting tabs. Additionally, junction boxes may have been mounted to non-rigid supports.

A field walkdown has been conducted. Six junction box support configurations were identified. These configurations are being evaluated to assure seismic requirements are being met. Additionally, Bechtel's analysis indicated there will not be problems relating to the bolting. The corrective action for this item should not impact the schedule.

5. MISSING RADIUS ON COPEDED STRUCTURAL STEEL MEMBERS

A deviation report (MD-07389) reported that structural steel members did not have a radius in an angle; the angle was square cut. This causes potential stress risers to be placed in the members and could lead to crack initiation.

A plant walkdown is being conducted to determine the locations where this concern exists. A detailed inspection document has been prepared with inspections scheduled to begin around December 1, 1984.

6. LIMITORQUE OPERATOR-UNQUALIFIED MOTOR

Westinghouse reported that the motor used in the motor-operated valves in the charging pump auxiliary miniflow isolation line did not have qualification documentation. Failure of the valves to function in the event of a steamline or feedline break could have resulted in a failure of the charging pumps.

Westinghouse has ordered qualified motors with the proper documentation. The existing motors will not be used since their qualification documentation is missing.

10.3

VOGTLE ELECTRIC GENERATING PLANT
NRC CASELOAD FORECAST

11. CONSTRUCTION/STARTUP INTERFACE

Question: Overview of current construction startup management organization showing interface between the two.

Introduction: The project matrix organization is utilized to enhance the interfaces between Engineering, Construction and Nuclear Operations.

The attached organization chart displays the interfaces between the different functional organizations.

The Systems Completion Manager provides the necessary day-to-day project direction to the Construction Completion Manager, Project Engineer - Startup, Initial Test Manager and the System Completion Scheduler. Functional direction for the Construction Completion Manager, Initial Test Manager, Project Engineer - Startup, and System Completion Scheduler is received from the manager of each respective functional organization.

The Systems Completion Manager reports to the Deputy Project General Manager for project and functional direction.

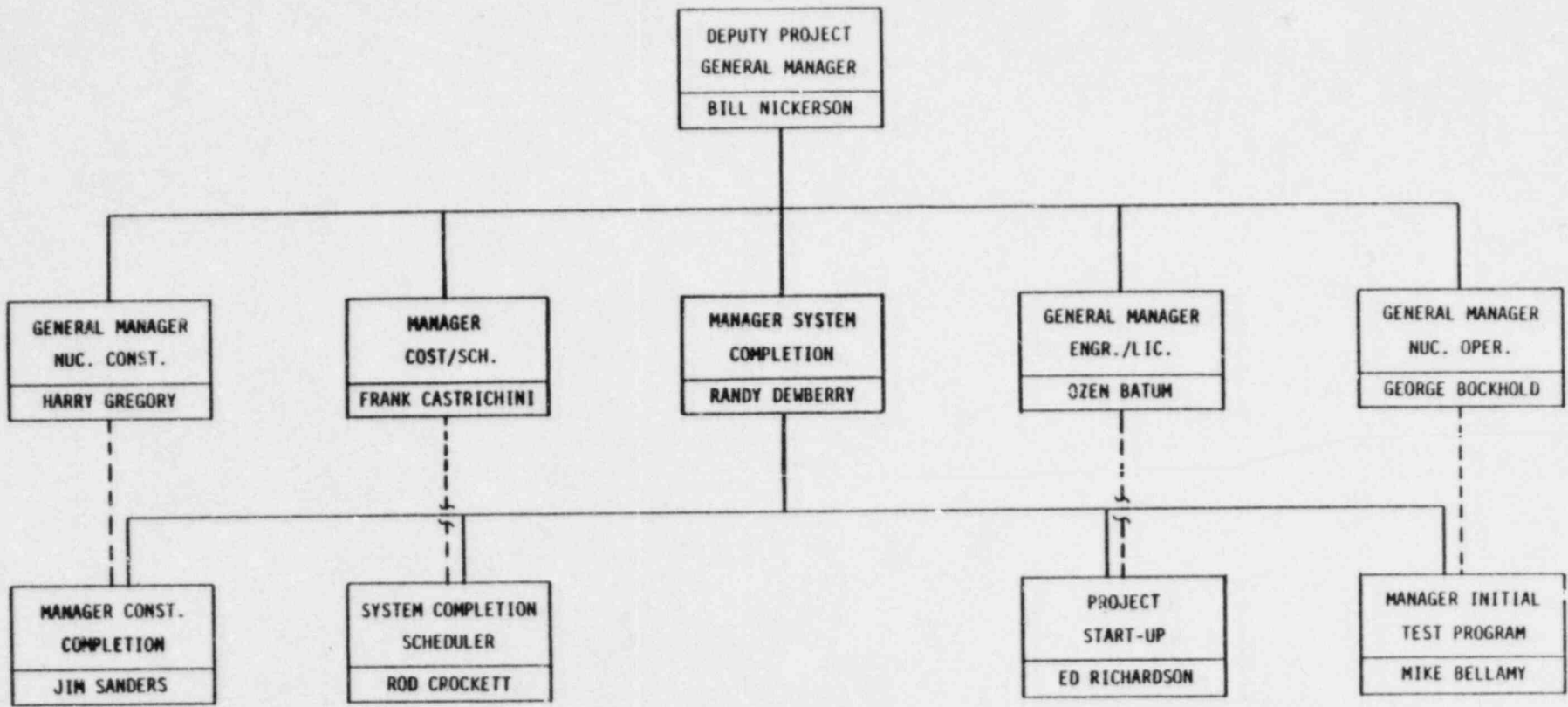
The project's Startup Manual provides for the functional interface between the different functional organizations.

It is expected, as the project progresses toward its milestones, that additional organization enhancements will occur to assure fulfillment of the project's objectives.

The system completion organization provides interfaces primarily in the following functional areas:

- Engineering (Before and After Turnover)
- Construction Completion (Before and After Turnover)
- Flushing
- Maintenance Activities (Repairs and Preventive Maintenance)
- Design Changes (After Design Freeze)
- Scoping

VOGTLE PROJEC JRGANIZATION
SYSTEM COMPLETION



11.3

VOGTLE ELECTRIC GENERATING PLANT
NRC CASELOAD FORECAST

12. SITE TOUR

Question: Site tour and observation of construction activities.

A tour of site facilities will be hosted by Mr. Harry Gregory (General Manager Nuclear Construction) and Mr. Jim Bailey (Vogtle Project Licensing Manager).

**CONSTRUCTION PROGRESS SUMMARY
BACKUP CALCULATION SHEET
MONTH ENDING 10/21/84
SAMPLE**

<u>UNIT 1 % COMPLETE</u>	<u>MANHOURS</u>	<u>WTD FACTOR</u>		<u>% COMPLETE</u>		<u>WTD % COMPLETE</u>
Directs	24,469,630	.7226	X	69.78	=	50.43
Indirects	7,551,520	.2230	X	80.17	=	17.88
Subcontracts	1,838,447	.0543	X	87.71	=	4.76
TOTAL	33,859,597	1.0000				73.07

<u>UNIT 2 % COMPLETE</u>	<u>MANHOURS</u>	<u>WTD FACTOR</u>		<u>% COMPLETE</u>		<u>WTD % COMPLETE</u>
Directs	18,864,616	.7145	X	38.28	=	27.29
Indirects	5,821,103	.2205	X	56.38	=	12.43
Subcontracts	1,718,434	.0650	X	79.34	=	5.16
TOTAL	26,404,153	1.0000				44.88

<u>TOTAL % COMPLETE</u>	<u>MANHOURS</u>	<u>WTD FACTOR</u>		<u>% COMPLETE</u>		<u>WTD % COMPLETE</u>
Unit 1	33,859,597	.5619	X	73.07	=	41.06
Unit 2	26,404,153	.4381	X	44.88	=	19.66
TOTAL	60,263,750	1.0000				60.72

Month Ending 10/84

UNIT 1 & COMMON
SUB CONTRACTS PROGRESS REPORT

<u>CONTRACTOR/ITEM</u>	<u>WTD FACTOR</u>	<u>% COMPLETE</u>	<u>WTD % COMPLETE</u>
JTD INCL Manhattan/Walton	.282	100	.2820
VSL - Post Tensioning	.048	70	.0336
Warehouse & Receiving	.023	100	.0230
Administration Bldg.	.013	100	.0130
Service Building	.047	100	.0470
Simulator Building	.015	100	.0150
Maintenance Building	.030	100	.0300
Plant Entry & Security	.006	41	.0025
Ingalls T. B. Steel	.037	100	.0370
CB & I Containment Liner Plate	.036	100	.0360
CB & I Refuel Canal Liner	.006	100	.0060
CB & I Spent Fuel Pool Liner	.018	100	.0180
Water Treatment	.007	85	.0060
Turbine Bldg. Siding	.016	100	.0160
R. C. Natural Draft C. T.	.237	90	.2133
North Wall Waterproofing	.004	100	.0040
Sprinkler Deluge Fire Protection All Bldg.	.016	16	.0026
Yard Arch. & Roof Phase I & II	.003	50	.0015
Public Phones	.001	52	.0005
Minor Yard Bldg.	.006	72	.0043
Temp. Const. Services	.041	81	.0332
Penetration & Seals	.024	45	.0108
Site Improvements	.009		
Core Drilling	.037	55	.0204
Pond & Canal Earthwork	.007		
Elevators - All Bldgs.	.009	39	.0035
Main Power Transformer	.003	100	.0030
Reserve Aux. Transformer	.003	100	.0030
Aux. Transformer	.001	100	.0010
Security Light	.003		
Fire Detect & Alarm System	.001		
Demineralizer Storage Tank	.003	95	.0029
Fire Protection Tank	.001	95	.0010
Diesel Gen. Storage Tank	.006	100	.0060
Main Turbine Lube Oil T/C	.001	100	.0010
TOTAL	1.000	Total % Complete	.2771

PRELIMINARY

Month Ending 12/84

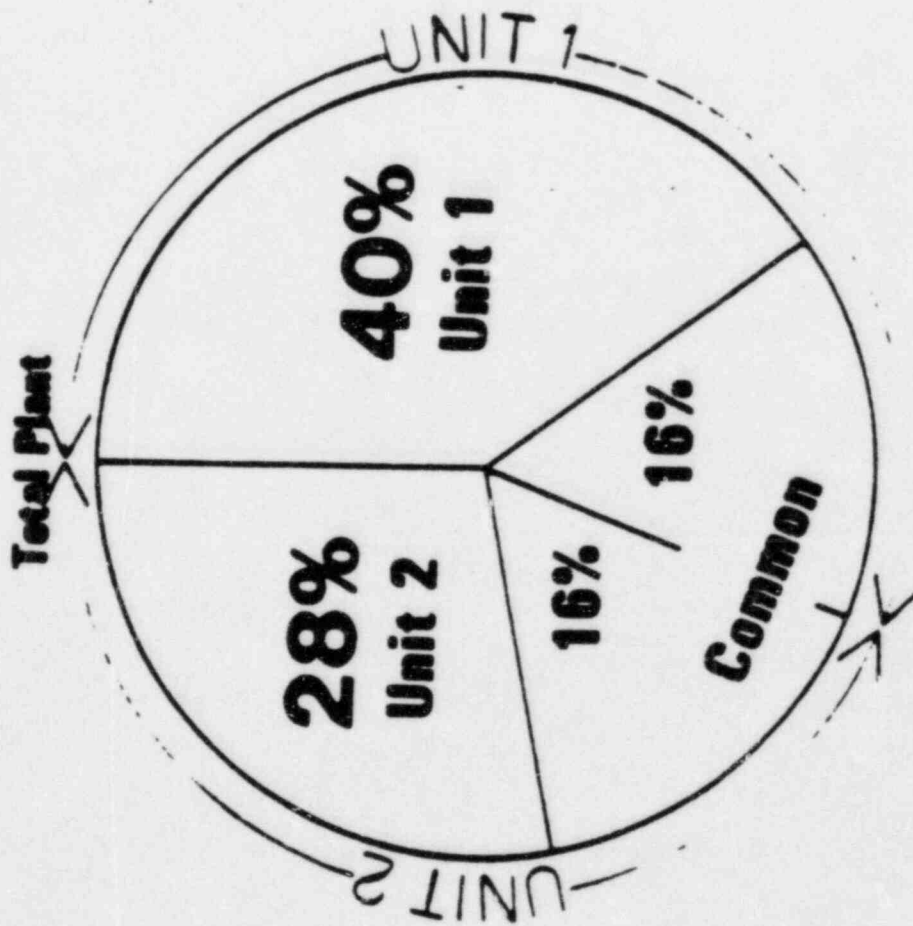
UNIT 2 & COMMON
SUB CONTRACTS PROGRESS REPORT

<u>CONTRACTOR/ITEM</u>	<u>WTD FACTOR</u>	<u>% COMPLETE</u>	<u>WTD % COMPLETE</u>
JTD	.032	100	.0320
VSL - Post Tensioning	.053	49	.0260
Ingalls - T. B. Steel	.061	100	.0610
CB & I Containment Liner Plate	.055	100	.0550
CB & I Refueling Canal Liner	.006	90	.0054
Turb. Bldg. Siding & Roof	.017	100	.0170
R. C. Nat. Draft C. T.	.259	55	.1425
Relocate Makeup Well	.003	100	.0030
Nuc Yd. Roof & Other	.002		
Pent & Seals	.021		
Fire Pro Sprinkler	.015	2	.0003
Elevator All Bldgs.	.004	43	.0017
Main Power Trans	.002		
Res. Aux. Trans	.003		
Aux. Trans	.002		
Core Drilling	.013	28	.0036
Fire Detention & Alarm Sys.	.001		
Drain Receiver Tanks	.001	100	.0010
D/G Fuel Tanks	.005	100	.0050
Manhattan/Walton	.301	100	.3010
Warehouse	.025	99	.0248
Admin. Bldg.	.014	100	.0140
Service Bldg.	.050	97	.0495
Simulator Bldg.	.017	100	.0170
Maintenance Bldg.	.032	100	.0320
Plant Entry & Security	.006	27	.0016

79.34

PRELIMINARY

Vogtle Electric Generating Plant



PERCENT COMPLETE CALCULATION

(BASED ON PHYSICAL PROGRESS)

THREE CATEGORIES:

I. DIRECT CRAFT LABOR

- EARNED MANHOURS (PHYSICAL PROGRESS)
BUDGET UNIT RATE X ACTUAL QUANTITIES
INSTALLED

- 10% OF PIPING ASSOCIATED MANHOURS ARE
HELD BACK TO BE ALLOCATED AT HYDRO AND
TURNOVER

II. SPECIALTY CONTRACTS

- PHYSICAL PERCENT COMPLETE AS VERIFIED
BY GEORGIA POWER COMPANY

III. INDIRECT MANHOURS

- RATIOED, ALLOCATED BASED ON THE ABOVE

- SCOPE, PHYSICALLY PROGRESSED

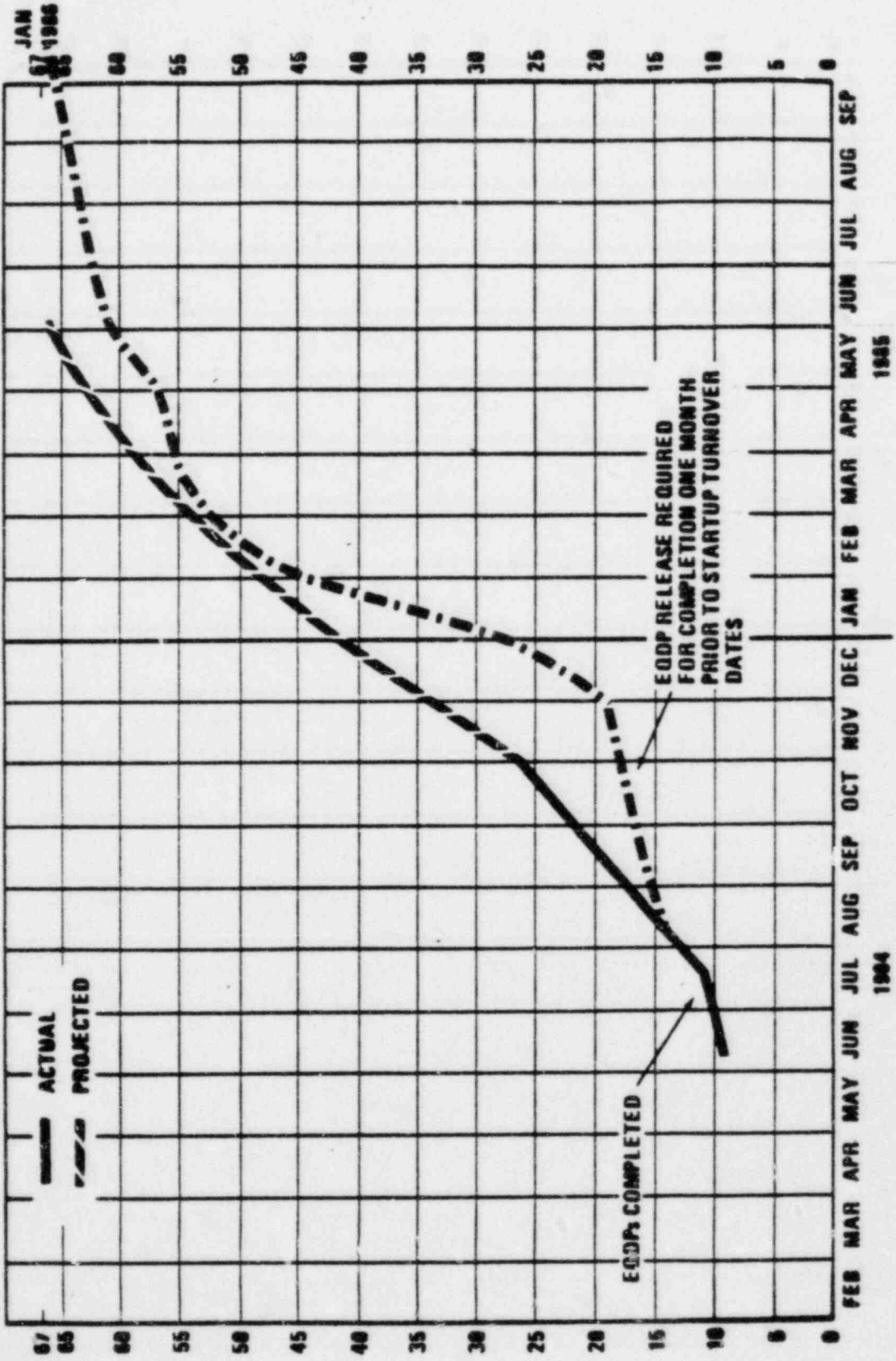


FIGURE 2 - EQUIPMENT QUALIFICATION DATA PACKAGE (EQDP) STATUS

Vice President & Gen'l.
Manager Plant Vogtle
D. O. Foster

Deputy Gen'l. Manager
W. T. Nickerson

Manager - Procurement
& Materials
(Corporate Office)
S. R. Erwin

Vogtle Project
Procurement Manager
E. J. Turner

Field Procurement
Supervisor
S. H. Janoulis

Staff: 6 Buyers

Responsibilities:
All "Field Procured"
Items, including

- Pipe
- Valves
- Cable
- Construction
Commodities

Contracts & Support
Manager
J. R. Moore

Staff: 4 Buyers
1 Contracts Consultant
1 Admin. Support Supervisor
1 Traffic Analyst
7 Clerical

Responsibilities:

- Management of all labor & major
equipment contracts
- Procurement of all engineered
equipment/materials
- Administrative & technical support
for Vogtle Procurement

Project Expediting
Supervisor
R. J. Wolfe

Staff: 4 Expeditors

Responsibilities:
Expediting of all equipment,
material and documentation
for the project

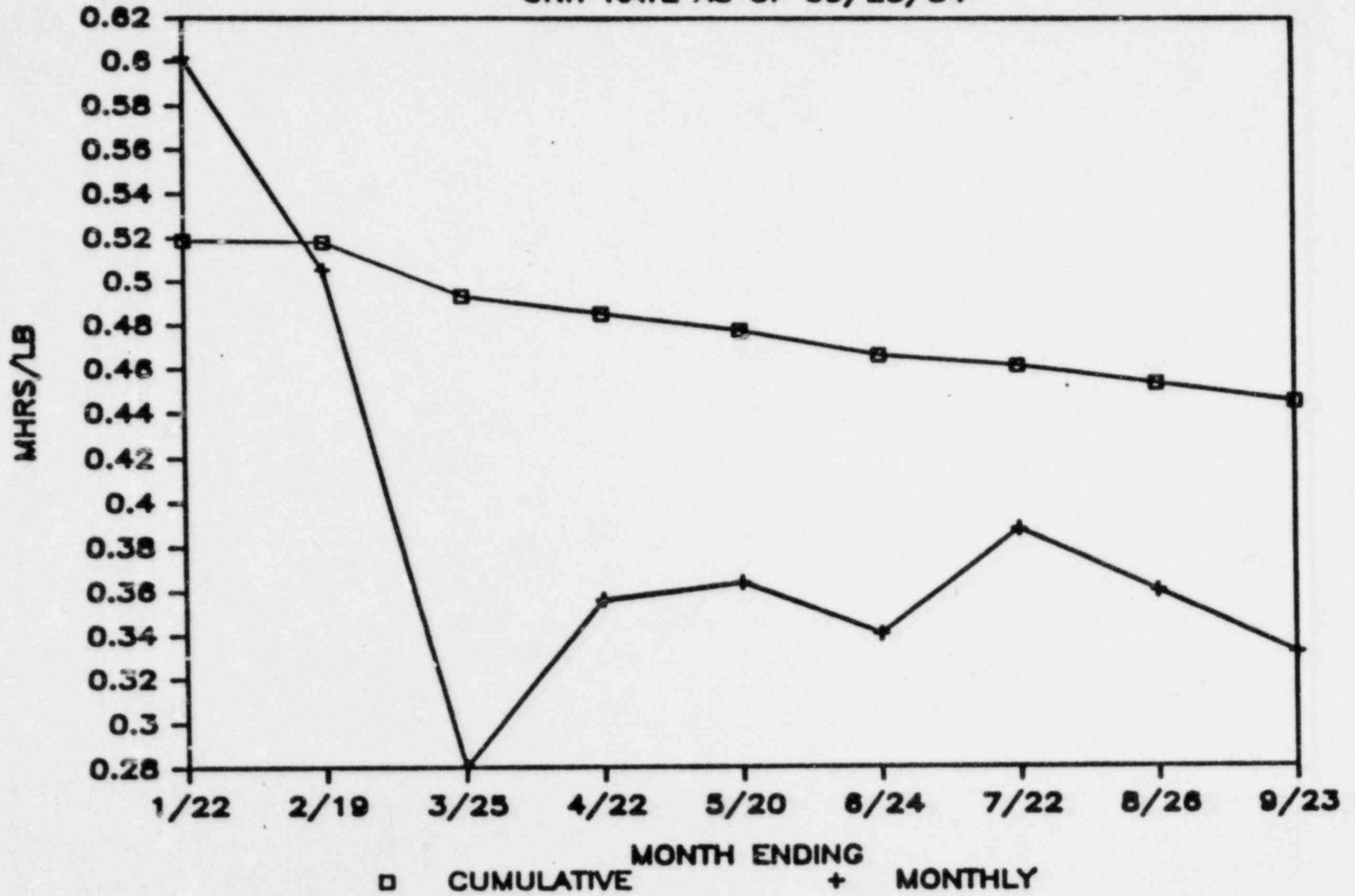
SCOPE

ASME Section III, Division 1 activities for the Vogtle Electric Generating Plant (VEGP) are shared among the following organizations:

- o Bechtel Power Corporation (BPC), Los Angeles Power Division (LAPD), "N" Certificate Holder, Nuclear Auxiliary Systems as defined in AX4DR006.
- o Westinghouse Electric Corporation, Nuclear Technology Division (NTD), "N" Certificate Holder, Nuclear Primary Loop and as defined in AX4DR006.
- o Pullman Power Products (PPP), "NA" and "NPT" Certificate Holder, Installer.
- o Georgia Power Company (GPC), Owner's Certificate of Authorization.
- o Georgia Power Company, Material Supplier (MS) Activities, Site Quality Assurance, Site Document Control Services, and Installation Activities.
- o Hartford Steam Boiler Inspection and Insurance Company (HSBI&IC), Authorized Nuclear Inspection Agency.
- o Nuclear Service Installation Service Company (NISCO) "NA" "NPT" Certificate Holder.
- o Chicago Bridge and Iron (CBI) "NA" and "NPT" Certificate Holder.

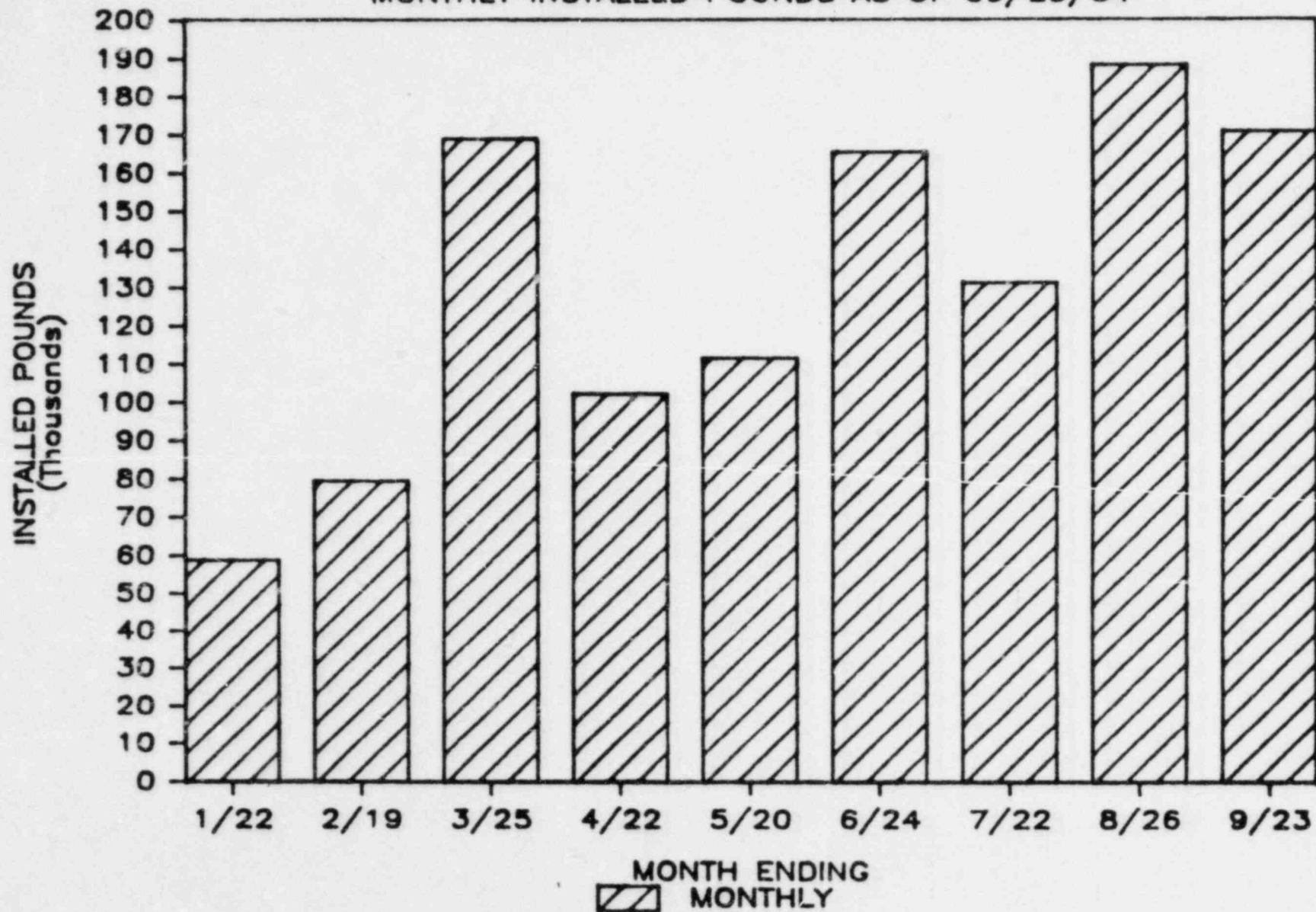
HVAC PRODUCTIVITY — TOTAL PROJECT

UNIT RATE AS OF 09/23/84



HVAC PRODUCTION — TOTAL PROJECT

MONTHLY INSTALLED POUNDS AS OF 09/23/84



HVAC

CONSTRUCTABILITY

DESIGN AVAILABLE

ENGINEERS ON THE HILL

CONSOLIDATION - FPFE

HVAC

SCHEDULE

STRENGTHENED EXISTING SCHEDULES

COMBINED CONTRACTORS INPUT

DIRECTIONS FOR ENGINEERING

MATERIAL - SHOP EXPEDITOR

HVAC

WORK LEVEL

PROCEDURES

TURNOVERS

TOOLS, SCAFFOLD

HVAC

PROBLEM VISIBILITY

FIELD FEEDBACK

WEEKLY MEETINGS

- **APPROACH - Focus On System Completion**

- **CONSTRUCTABILITY**

- Cook Books, Bracing Packages, etc. implemented
 - Restraints identified in weekly mtgs, walkdowns
 - Zero - Awareness
 - No new areas of pre-engineering identified

- **SCHEDULE**

- Identify "right" work - Scope
 - Engineering status (Don Kinnsch)

- **PLANNING**

- Preplan and pre-engineer Work Package
 - Accountability of Goals (craft involvement)

- **PROBLEMS**

- Analyze results
 - Work methods
 - Elimination of craft specialization
 - Modified Equipment Storage Methods

ZERO DEFECT TRACKING PROGRAM

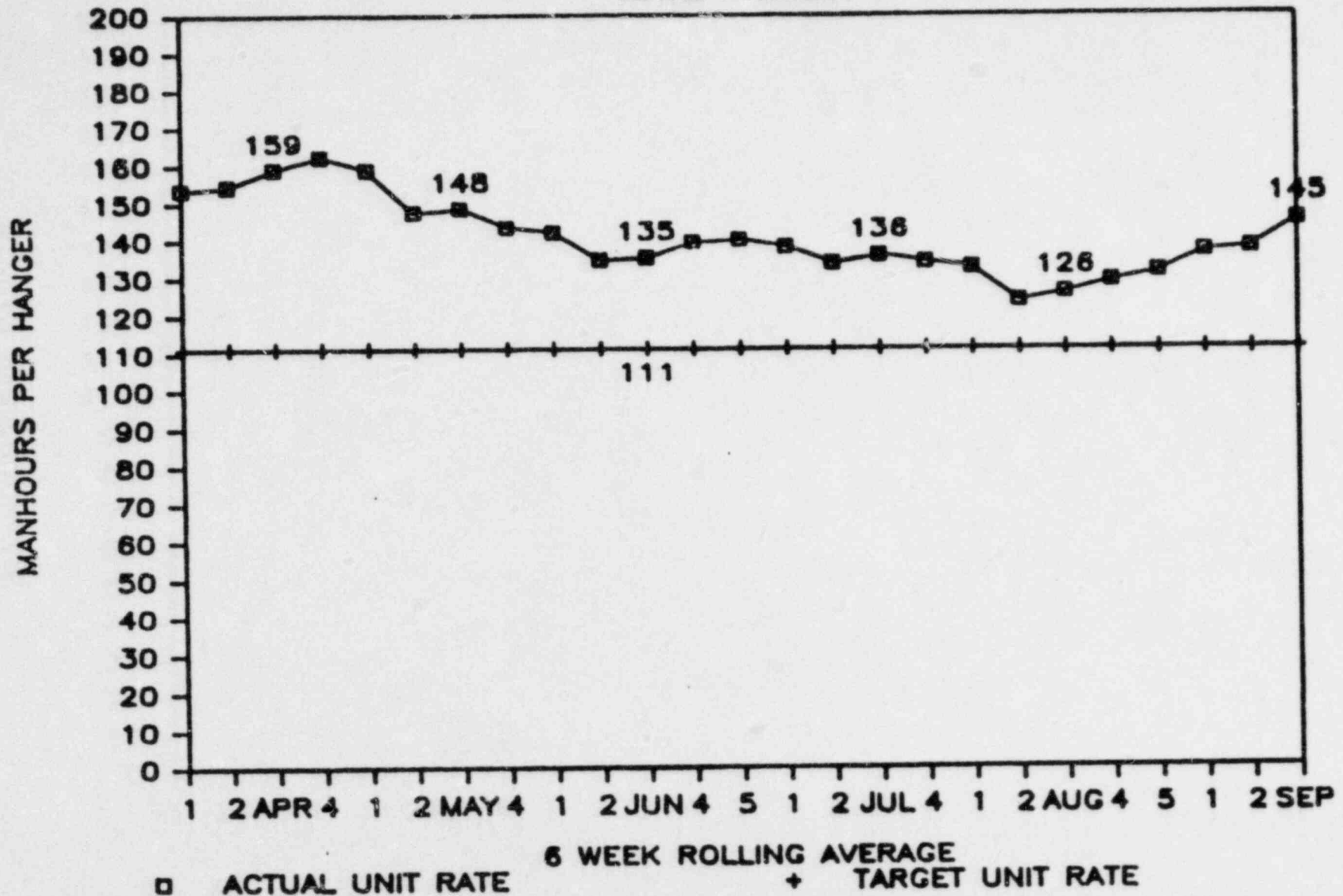
BUILDING AREA Auxiliary Bldg MONTH OF September, 1984

DATE	W/E 9/2/84		W/E 9/9/84		W/E 9/16/84		W/E 9/23/84		W/E		COMMENTS
	GOAL	ACTUAL	GOAL	ACTUAL	GOAL	ACTUAL	GOAL	ACTUAL	GOAL	ACTUAL	
PAIRS	100	89	100	81	100		100				
INSTALLED	200	165	200	154	200		200				
BACKLOG											
PRE-ENGR.	500	663	500	550	500		500				
BACKLOG											
FIELD	500	461	500	416	500		500				
V-SAN/SCS	60	40	60	51	60		60				
LOOKED AT	400	306	400	236	400		400				
PRE-ENGR.											
GOOD	360	202	360	110	360		360				
LB SUPPORTS											
'MK	1.50	1.44	1.50	1.60	1.50		1.50				
SB SUPPORTS											
PR/MK	3.0	2.21	3.0	2.53	3.0		3.0				
LB SUPPORTS											
INSTALLED	93	89		88							
SB SUPPORTS											
INSTALLED	107	76		66							

Qty.	No. of Men	W/E 9-9-84 Unit Rate
151	162	42.1

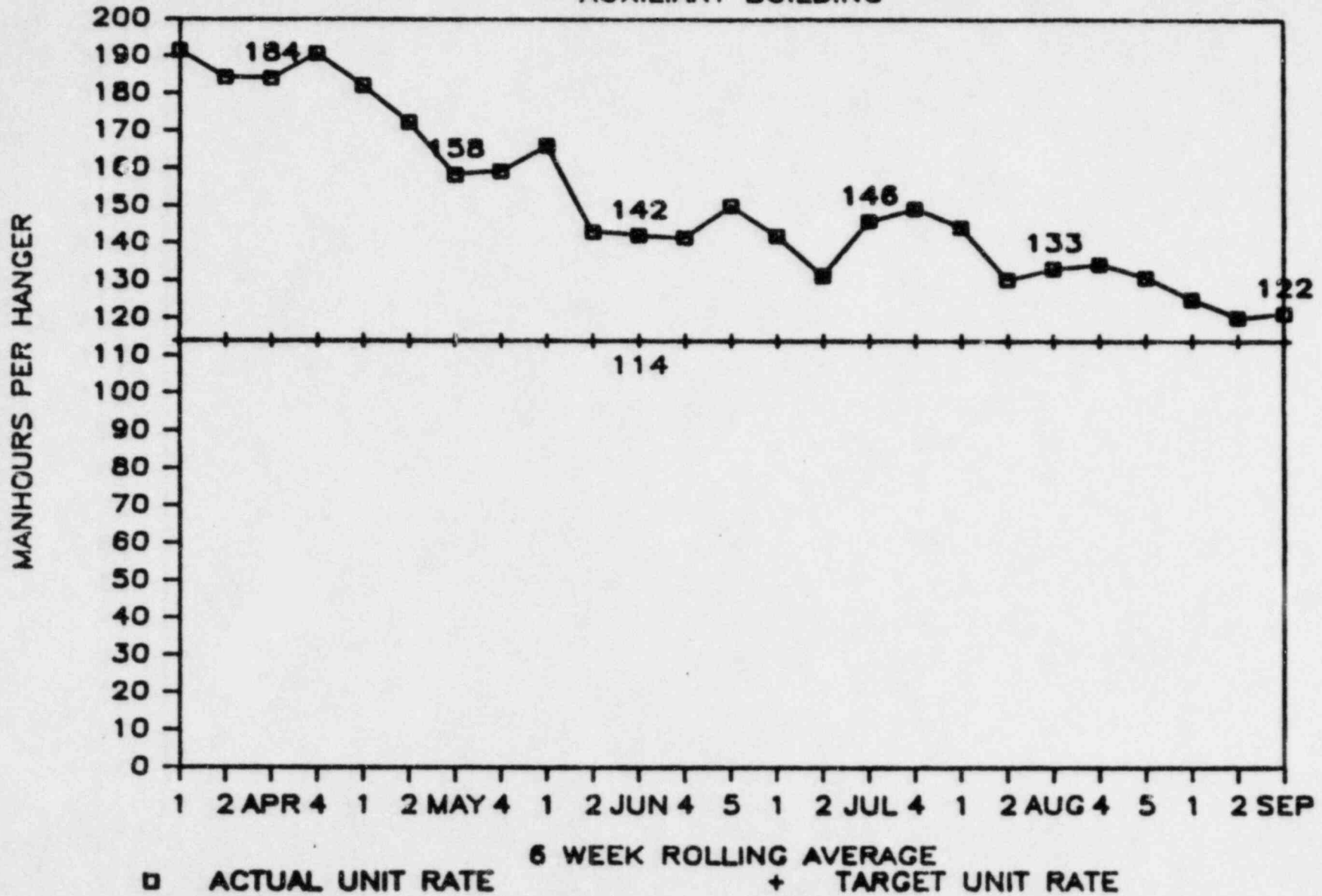
LARGE BORE HANGER PRODUCTIVITY

TOTAL PROJECT



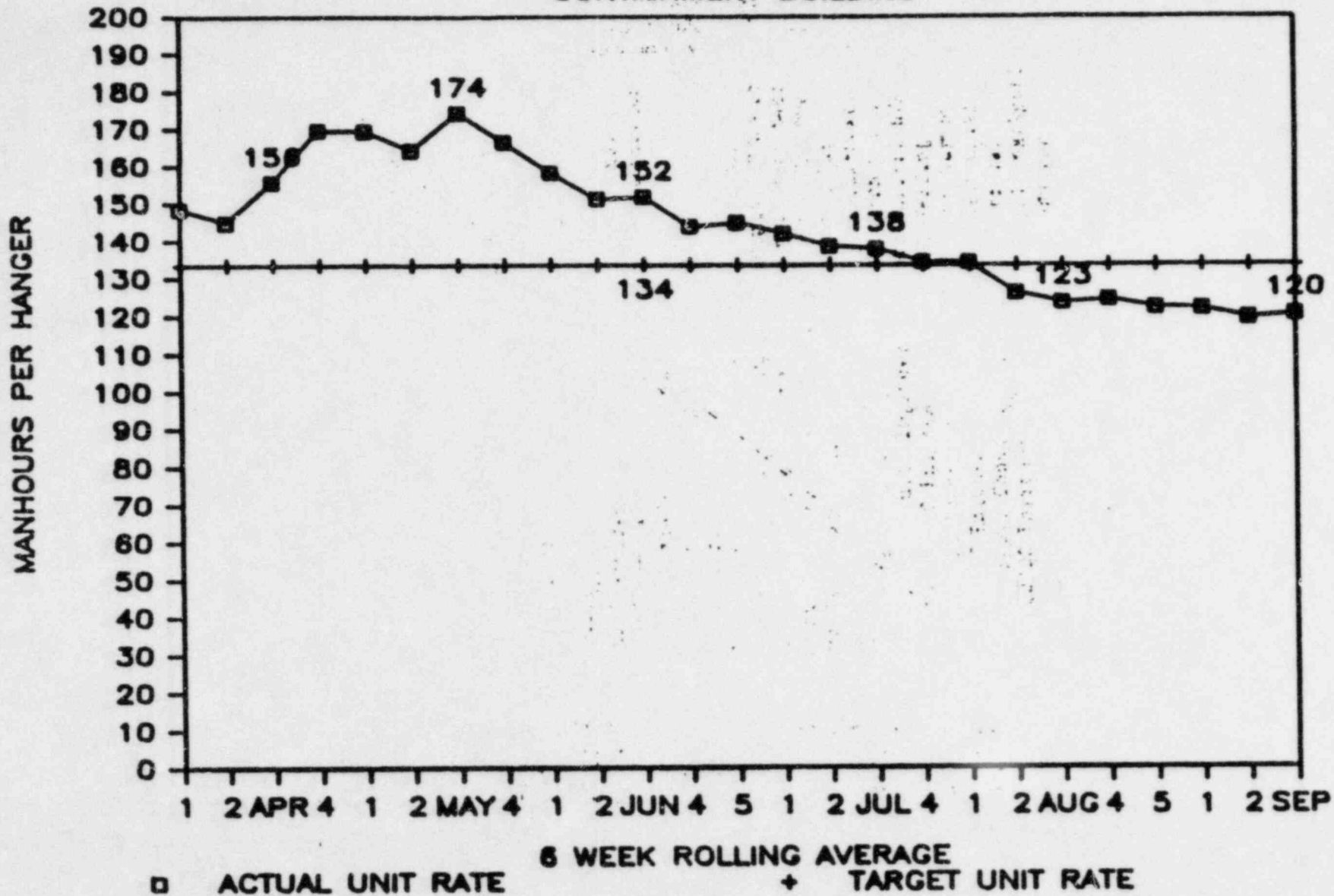
LARGE BORE HANGER PRODUCTIVITY

AUXILIARY BUILDING



LARGE BORE HANGER PRODUCTIVITY

CONTAINMENT BUILDING



Installation Problem Report

Weekly Summary 9/23/04

Problem Cause	Control	Aux	Turbine	Contm ^r 1	Contm ^r 2	Fuel Hand	Yard	Rework	Totals
1. No Problem	13	67	117	21		7	4	3	232
2. Greenline	1	1					3	4	9
3. Blackline	3	3		8			3		17
4. ATCW				3					3
5. Materials									
5a. Fab Shop Item		1		1					2
5b. Vendor Supplied Item									
6. Documentation		3							3
7. Installation									
8. Other	4	2		1				1	8
Totals →	21	77	117	34		7	10	8	274

Major Reasons For Each Problem Cause

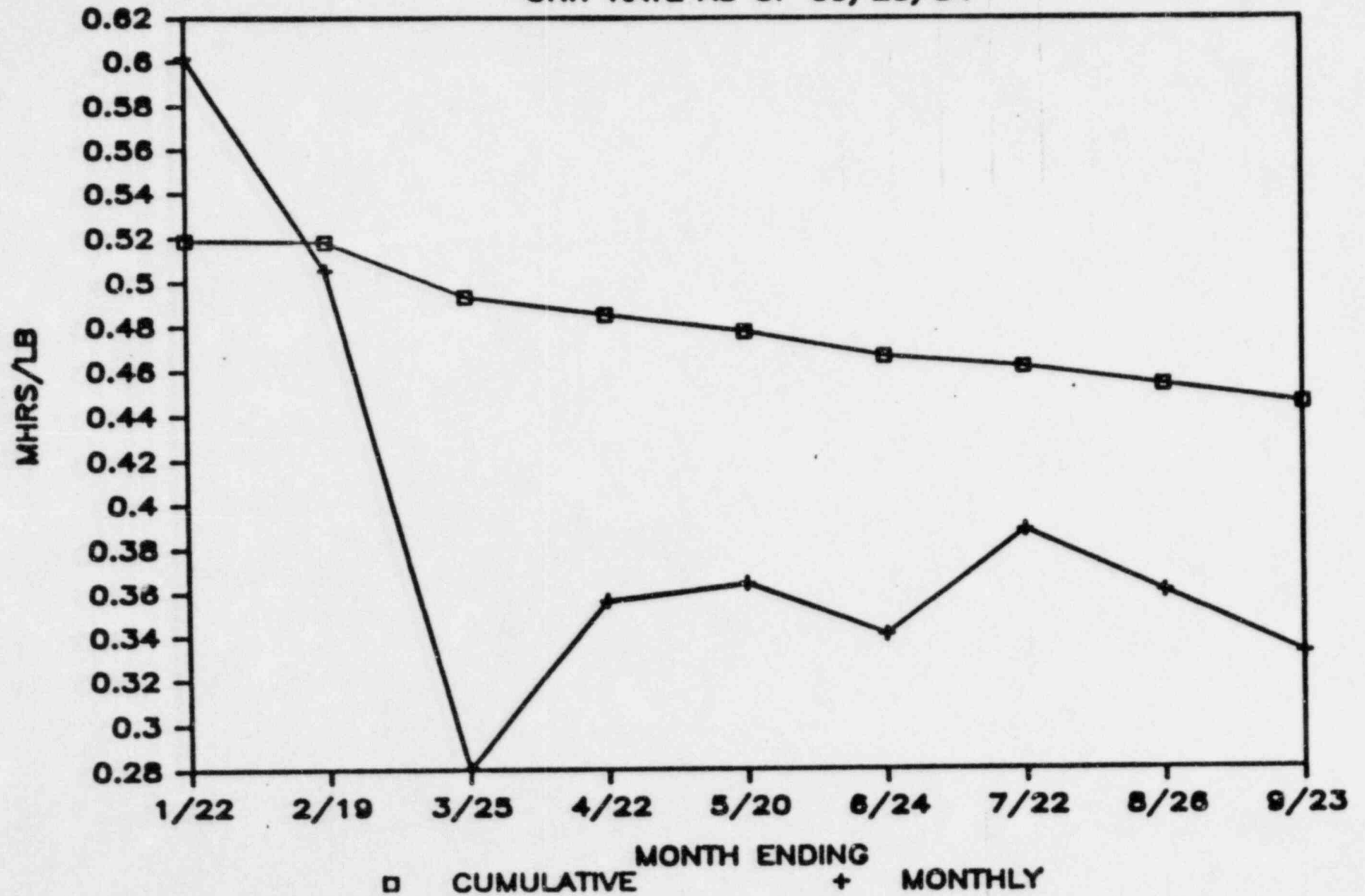
- 1.
2. Rotated clip 90° c/clockwise, design change
3. Dwg. called out wrong material, Item # changed, ISI clearance violation, design change
4. Member size change for weld
- 5.
- 5a. Shim required by DCN's
- 5b.
6. Requisition altered, NCR
- 7.
8. Redesign, reinspection, interference

Comments:

84% no problems. Good week. Several of these could be caught at pre-engineering by paying more attention to details.

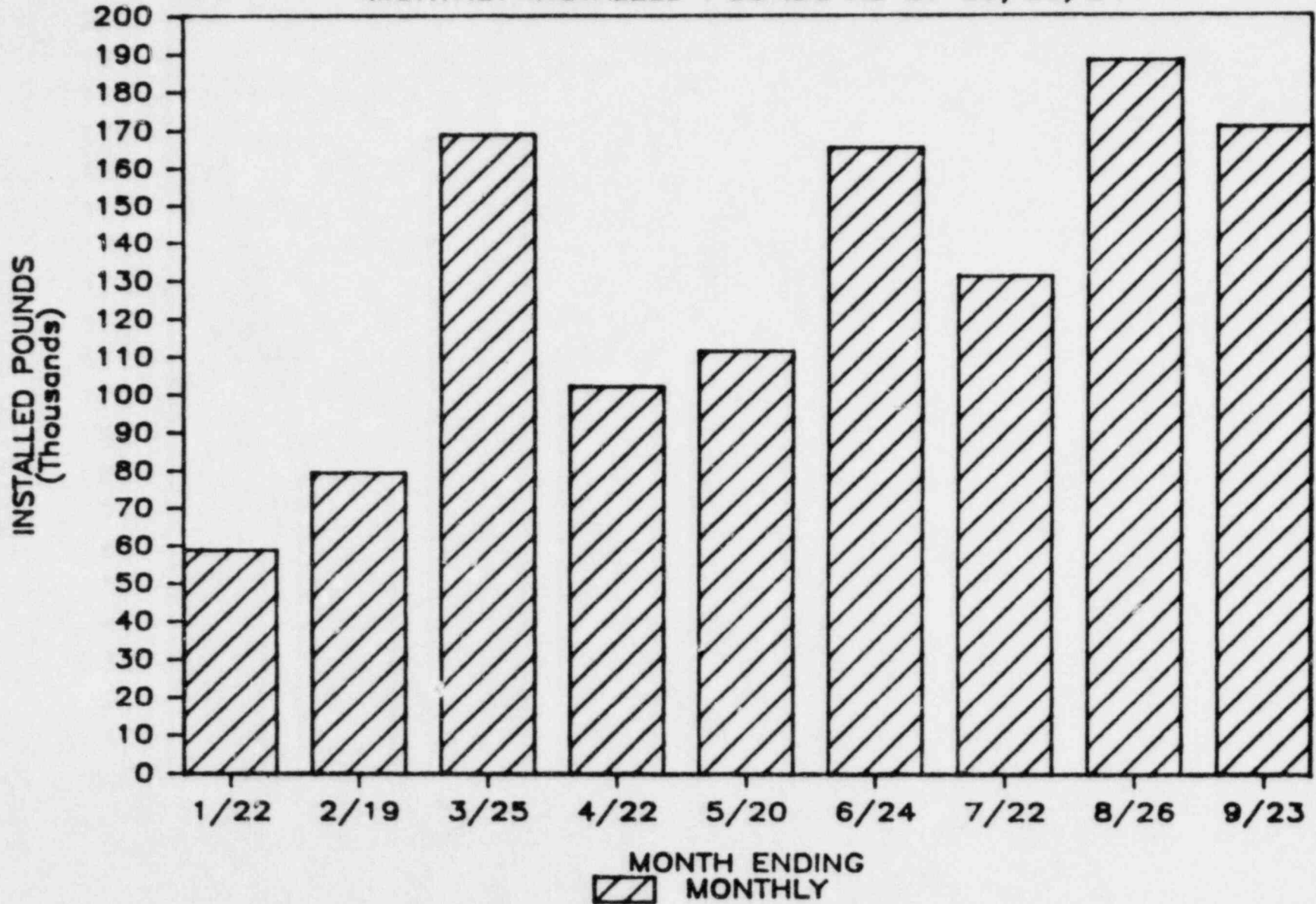
HVAC PRODUCTIVITY — TOTAL PROJECT

UNIT RATE AS OF 09/23/84



HVAC PRODUCTION — TOTAL PROJECT

MONTHLY INSTALLED POUNDS AS OF 09/23/84



HVAC

CONSTRUCTABILITY

DESIGN AVAILABLE

ENGINEERS ON THE HILL

CONSOLIDATION - FPFE

HVAC

SCHEDULE

STRENGTHENED EXISTING SCHEDULES

COMBINED CONTRACTORS INPUT

DIRECTIONS FOR ENGINEERING

MATERIAL - SHOP EXPEDITOR

HVAC

WORK LEVEL

PROCEDURES

TURNOVERS

TOOLS, SCAFFOLD

HVAC

PROBLEM VISIBILITY

FIELD FEEDBACK

WEEKLY MEETINGS

- **APPROACH - Focus On System Completion**

- **CONSTRUCTABILITY**

- Cook Books, Bracing Packages, etc. implemented
 - Restraints identified in weekly mtgs, walkdowns
 - Zero - Awareness
 - No new areas of pre-engineering identified

- **SCHEDULE**

- Identify "right" work - Scope
 - Engineering status (Don Kinnsch)

- **PLANNING**

- Preplan and pre-engineer Work Package
 - Accountability of Goals (craft involvement)

- **PROBLEMS**

- Analyze results
 - Work methods
 - Elimination of craft specialization
 - Modified Equipment Storage Methods

ZERO DEFECT TRACKING PROGRAM

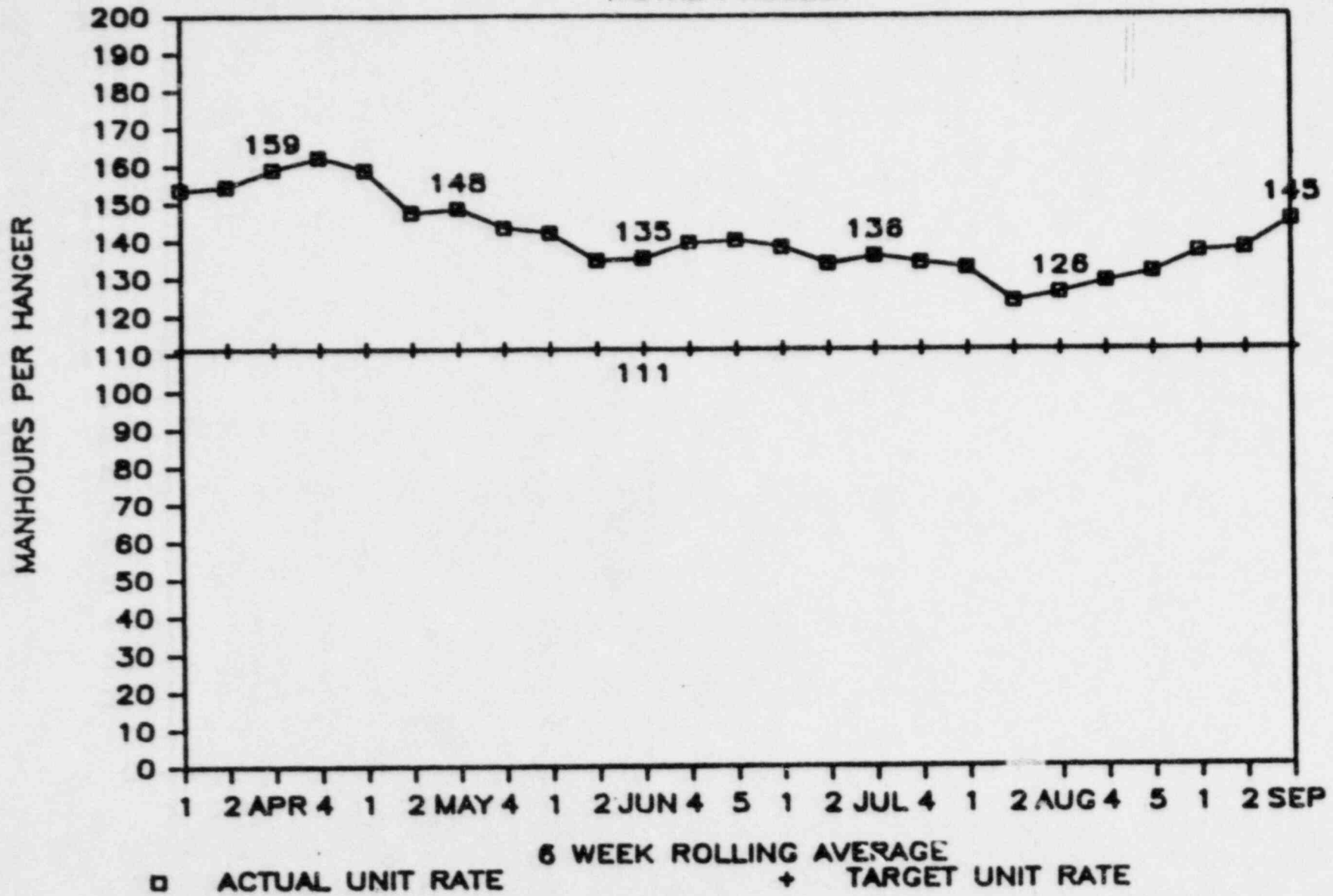
BUILDING AREA Auxiliary Bldg MONTH OF September, 1984

DATE	W/E 9/2/84		W/E 9/9/84		W/E 9/16/84		W/E 9/23/84		W/E		COMMENTS
	GOAL	ACTUAL	GOAL	ACTUAL	GOAL	ACTUAL	GOAL	ACTUAL	GOAL	ACTUAL	
PAIRS	100	89	100	81	100		100				
INSTALLED	200	165	200	154	200		200				
BACKLOG PRE-ENGR.	500	663	500	550	500		500				
BACKLOG FIELD	500	461	500	416	500		500				
V-SM/SCS	60	40	60	51	60		60				
LOOKED AT	400	306	400	236	400		400				
PRE-ENGR. GOOD	360	202	360	110	360		360				
LB SUPPORTS /WK	1.50	1.44	1.50	1.60	1.50		1.50				
SB SUPPORTS PR/WK	3.0	2.21	3.0	2.53	3.0		3.0				
LB SUPPORTS INSTALLED	93	89		88							
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Qty.	No. of Men	W/E 9-9-84 Unit Rate
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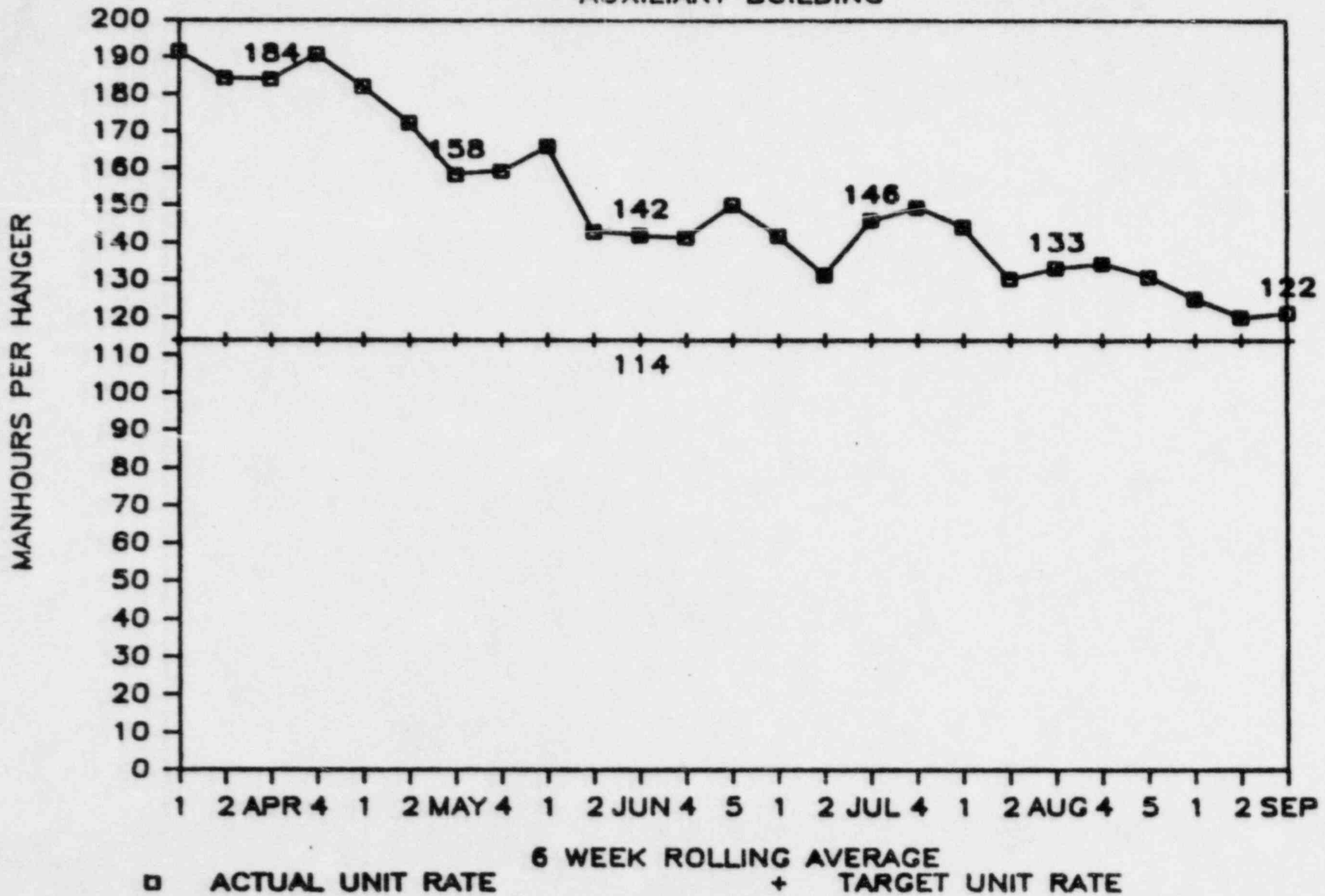
LARGE BORE HANGER PRODUCTIVITY

TOTAL PROJECT



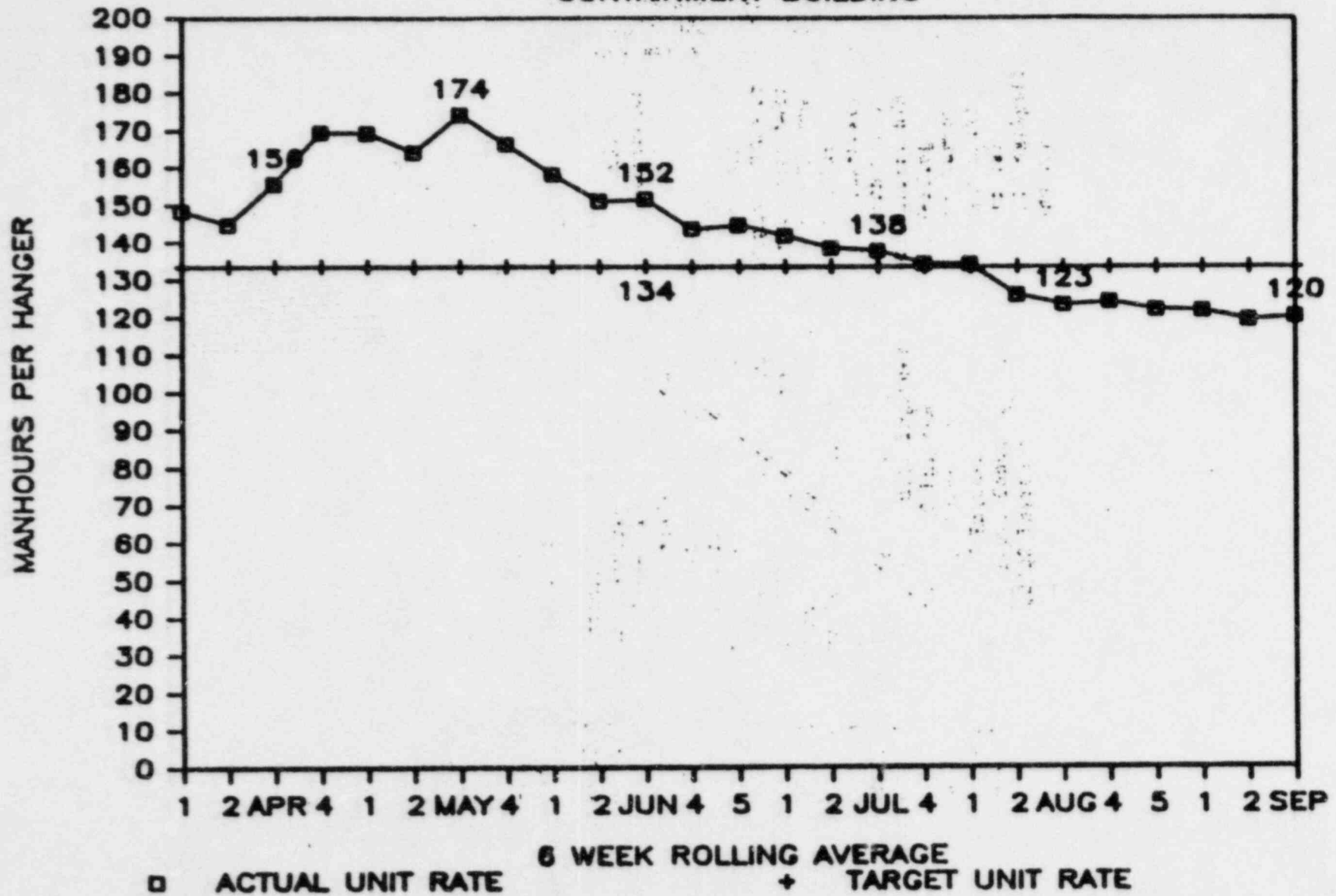
LARGE BORE HANGER PRODUCTIVITY

AUXILIARY BUILDING



LARGE BORE HANGER PRODUCTIVITY

CONTAINMENT BUILDING



Installation Problem Report

Weekly Summary 9/23/64

Problem Cause	Control	Aux	Turbine	Cont'm 1	Cont'm 2	Fuel Hand	Yard	Rebate	Totals
1. No Problem	13	67	117	21		7	4	3	232
2. Greenline	1	1					3	4	9
3. Blackline	3	3		8			3		17
4. ATGW				3					3
5. Materials									
5a. Fab Shop Item		1		1					2
5b. Vendor Supplied Item									
6. Documentation		3							3
7. Installation									
8. Other	4	2		1				1	8
Totals →	21	77	117	34		7	10	8	274

Major Reasons For Each Problem Cause

- 1.
2. Rotated clip 90° c/clockwise, design change
3. Dwg. called out wrong material, Item # changed, ISI clearance violation, design change
4. Member size change for weld
- 5.
- 5a. Shim required by DCN's
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6. Requisition altered, NCR
- 7.
8. Redesign, reinspection, interference

Comments:

84% no problems. Good week. Several of these could be caught at pre-engineering by paying more attention to details.

Vice President & Gen'l.
Manager Plant Vogtle
D. O. Foster

Deputy Gen'l. Manager
W. T. Nickerson

Manager - Procurement
& Materials
(Corporate Office)

S. R. Erwin

Vogtle Project
Procurement Manager
E. J. Turner

Field Procurement
Supervisor
S. H. Janoulis

Contracts & Support
Manager
J. R. Moore

Project Expediting
Supervisor
R. J. Wolfe

Staff: 6 Buyers

Responsibilities:
All "Field Procured"
Items, including

- Pipe
- Valves
- Cable
- Construction
Commodities

Staff: 4 Buyers
1 Contracts Consultant
1 Admin. Support Supervisor
1 Traffic Analyst
7 Clerical

Responsibilities:

- Management of all labor & major
equipment contracts
- Procurement of all engineered
equipment/materials
- Administrative & technical support
for Vogtle Procurement

Staff: 4 Expeditors

Responsibilities:
Expediting of all equipment,
material and documentation
for the project

SCOPE

ASME Section III, Division 1 activities for the Vogtle Electric Generating Plant (VEGP) are shared among the following organizations:

- o Bechtel Power Corporation (BPC), Los Angeles Power Division (LAPD), "N" Certificate Holder, Nuclear Auxiliary Systems as defined in AX4DR006.
- o Westinghouse Electric Corporation, Nuclear Technology Division (NTD), "N" Certificate Holder, Nuclear Primary Loop and as defined in AX4DR006.
- o Pullman Power Products (PPP), "NA" and "NPT" Certificate Holder, Installer.
- o Georgia Power Company (GPC), Owner's Certificate of Authorization.
- o Georgia Power Company, Material Supplier (MS) Activities, Site Quality Assurance, Site Document Control Services, and Installation Activities.
- o Hartford Steam Boiler Inspection and Insurance Company (HSBI&IC), Authorized Nuclear Inspection Agency.
- o Nuclear Service Installation Service Company (NISCO) "NA" "NPT" Certificate Holder.
- o Chicago Bridge and Iron (CBI) "NA" and "NPT" Certificate Holder.

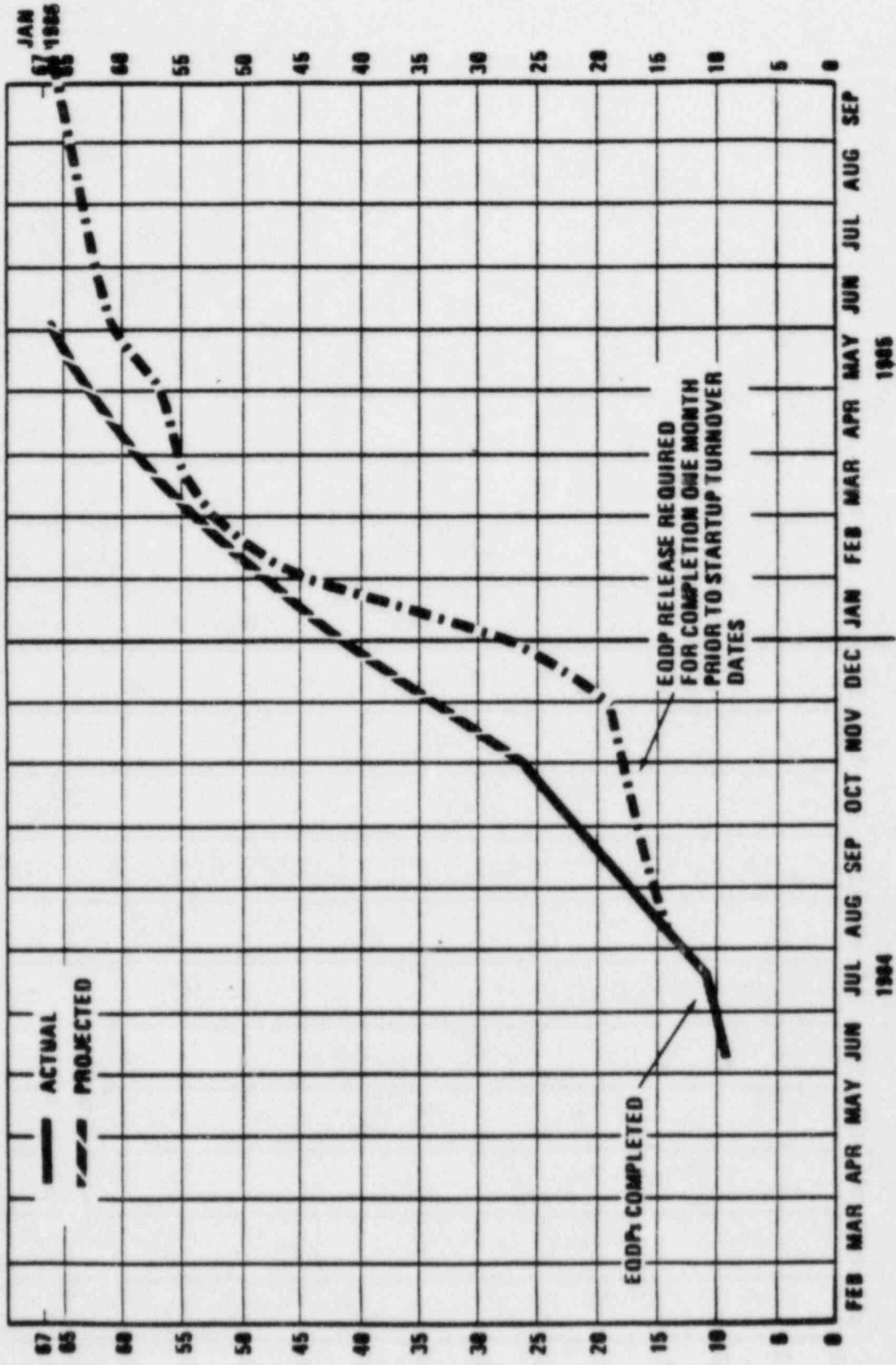


FIGURE 2 - EQUIPMENT QUALIFICATION DATA PACKAGE (EQDP) STATUS

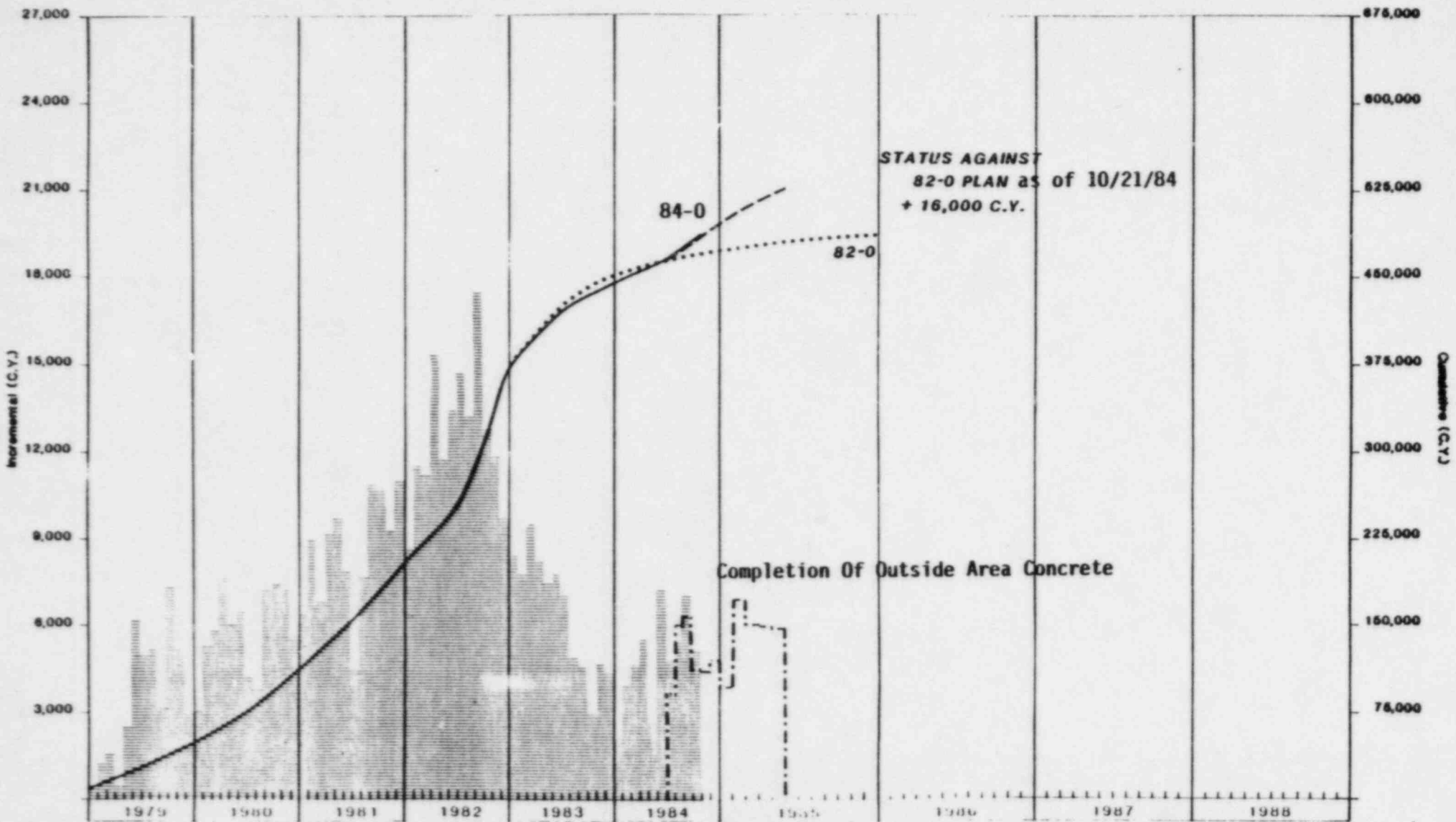
NRC CASELOAD FORECAST
QUANTITY COMPARISON CURVE DATA

The current schedule represented on the following curves as 84-0 is a reforecast of remaining quantities as of June, 1984. Unit 1 & Common projections are based on system completions, while the Unit 2 portion of the total project curves is based on area schedules.

Status is also shown against the 82-0 schedule for your information since this plan was the basis for the previous Caseload Forecast information (May, 1983) submitted by GPC.

Significant changes to the project work plan since the 82-0 schedule and incorporated in the 84-0 schedule are as follows:

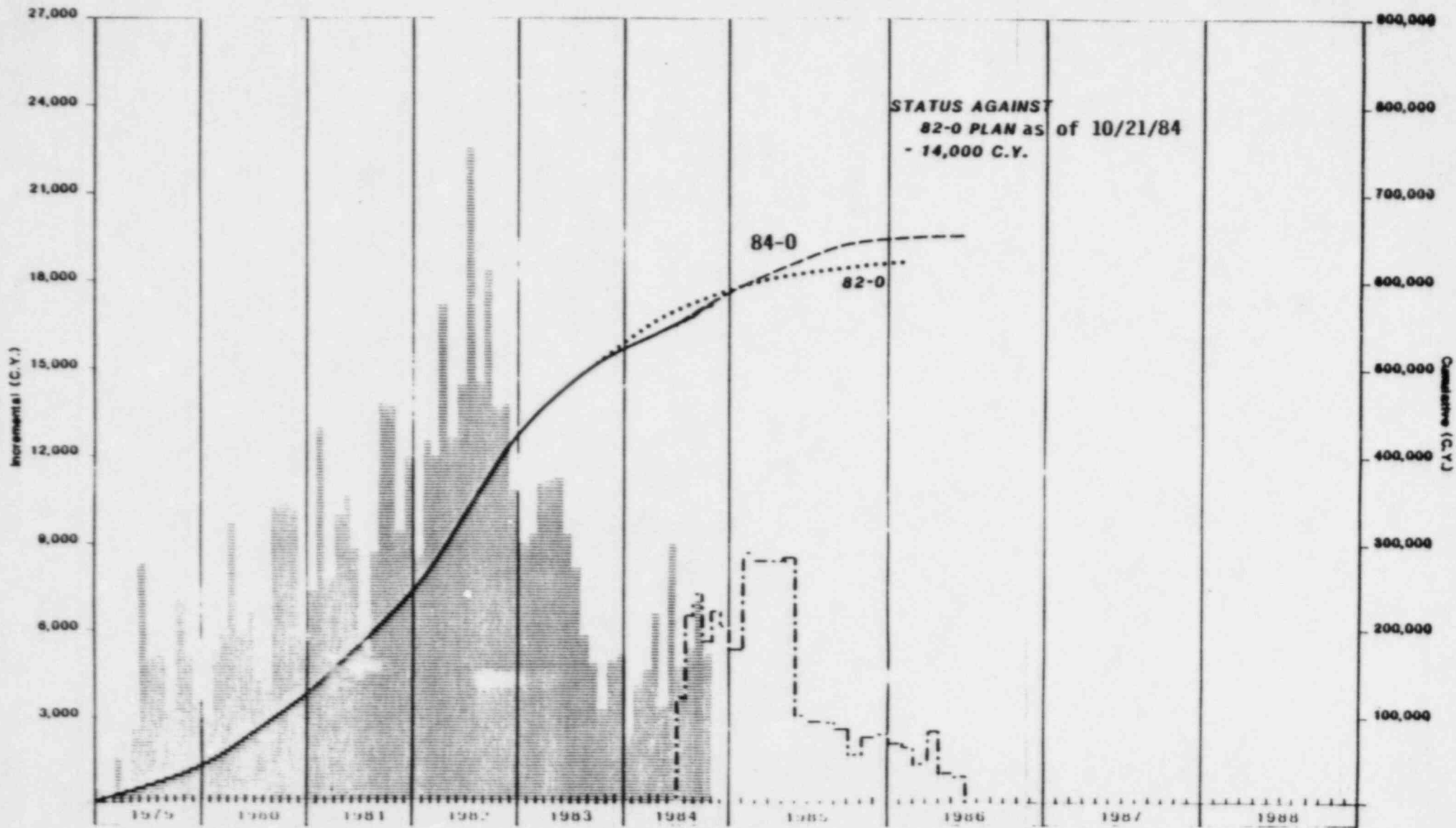
1. A reallocation of Unit 1 and Common quantities to include Unit 2 quantities when they are located within the Unit 1 physical boundary. (Resulted in an increase in what we define currently as Unit 1 and Common.)
2. Schedule adjustments to the Unit 2 work effort to put Unit 2 on a "stand alone" schedule basis. (Unit 2 is worked to support Unit 2 fuel load and not earlier.)
3. Hangers (large and small) are currently (84-0) tracked complete when Q.C. has signed off. The 82-0 work plan tracked hangers reported by construction as complete. (Prior to Q.C. sign-off)



Legend	
Scheduled	-----
Actual	—————
Planned to remain	-----
Actual to remain	—————

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Concrete - Unit 1 & Common

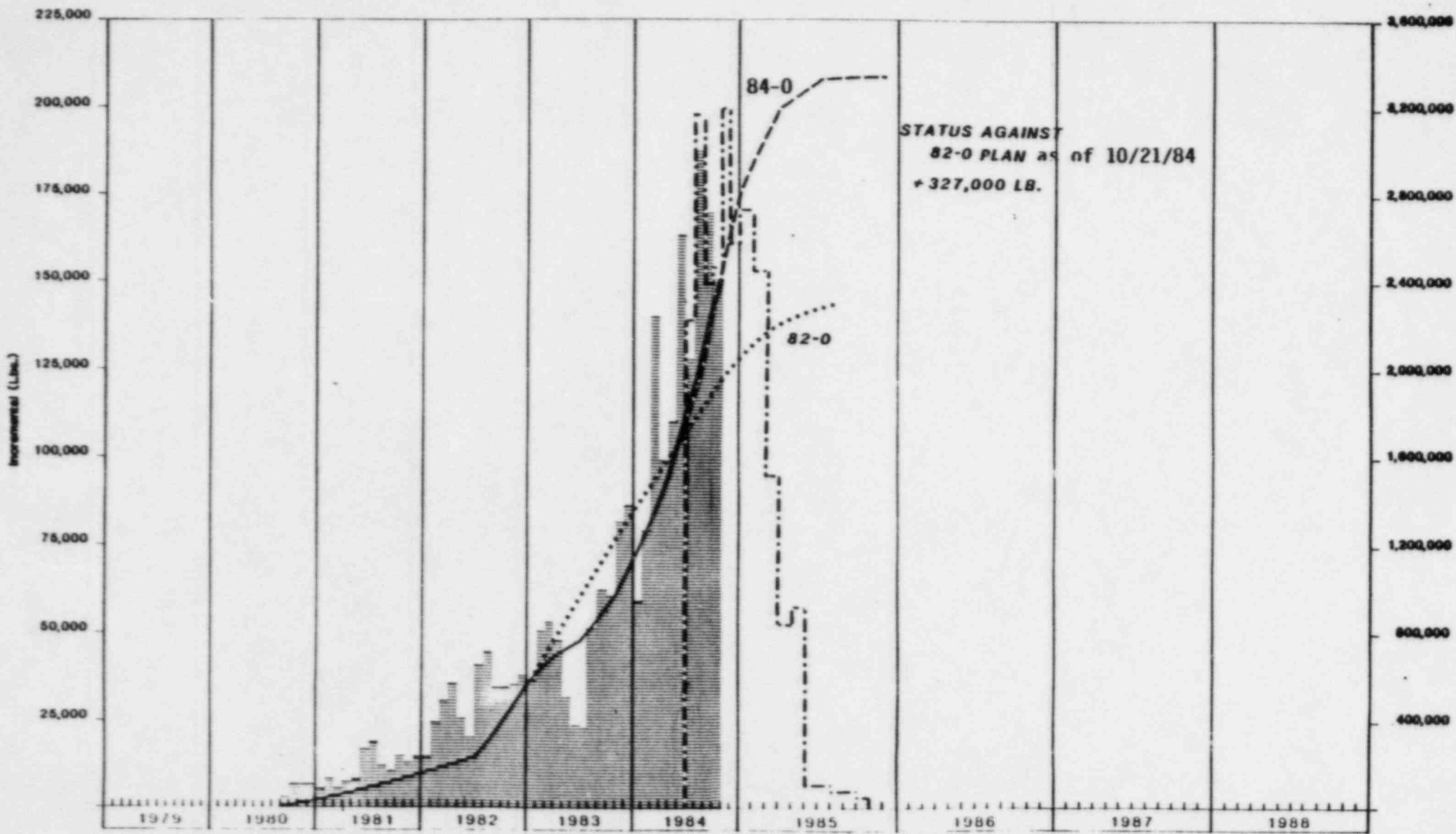
4 Week Period Ending 10/21/84	
Total Planned	526,938 C.Y.
Planned To Date	489,268 C.Y.
Actual To Date	490,957 C.Y.



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Concrete - Units 1 & 2

Legend
 Scheduled - - - - -
 Actual - - - - -
 Planned Increment - - - - -
 Actual Increment - - - - -

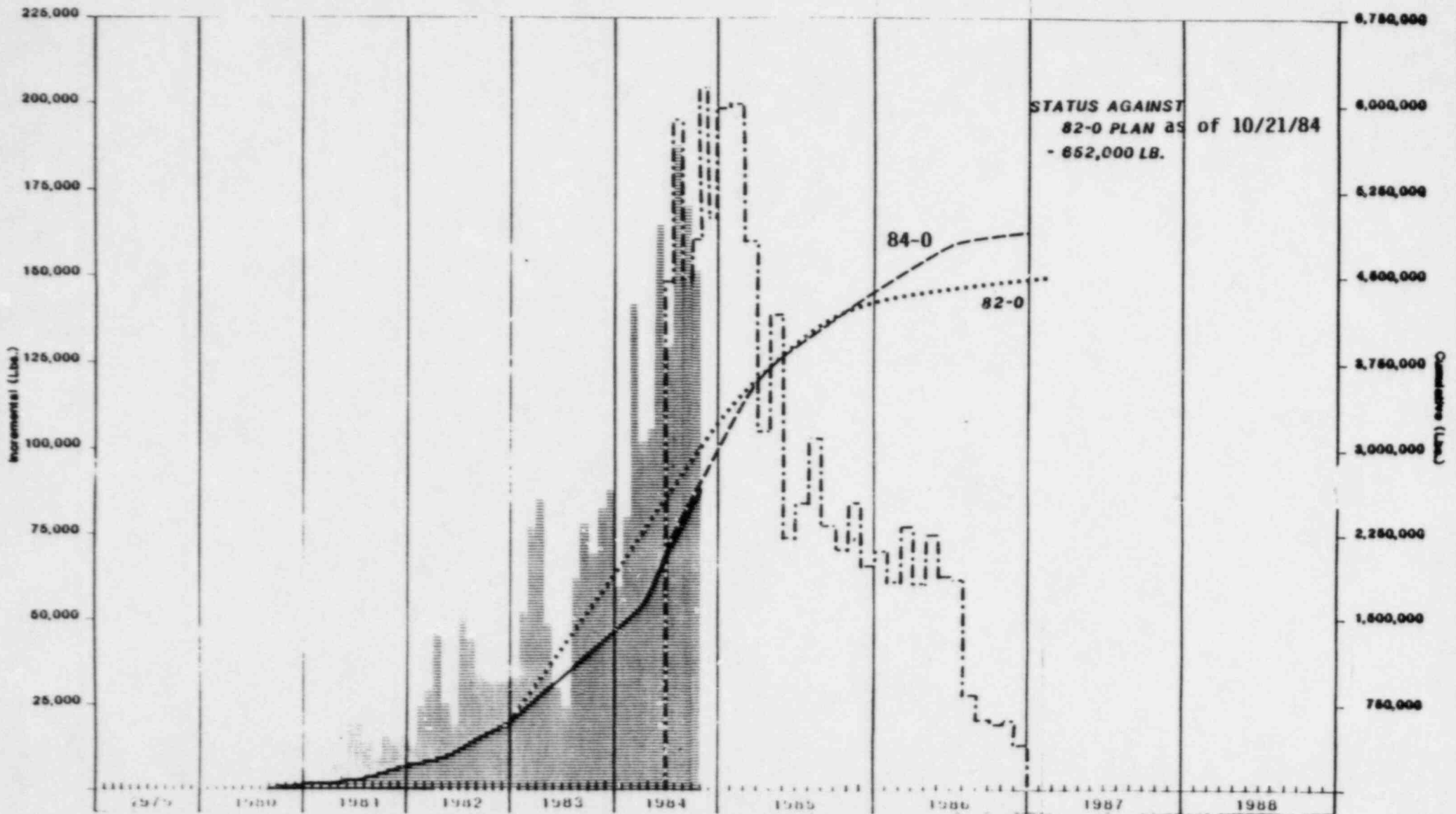
4 Week Period Ending 10/21/84	
Total Planned	658,753 C.Y.
Planned To Date	576,473 C.Y.
Actual To Date	575,663 C.Y.



Legend	
Scheduled	-----
Actual	—————
Planned Increment
Actual Increment	

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 HVAC - Unit 1 & Common

4 Week Period Ending: 10/21/84	
Total Planned:	3,352,200 Lbs.
Planned To Date:	2,428,894 Lbs.
Actual To Date:	2,426,794 Lbs.

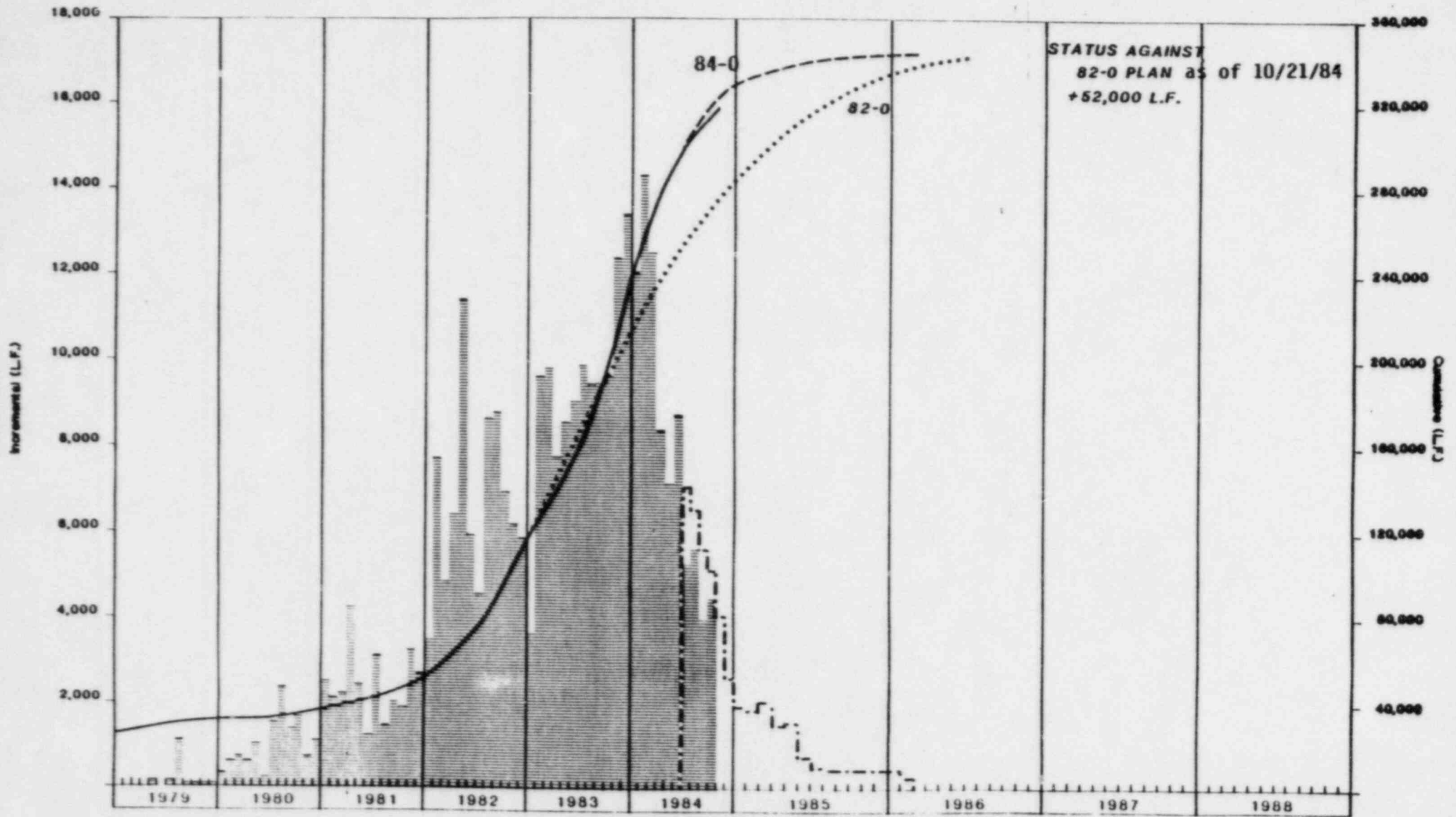


Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 HVAC - Units 1 & 2

4 Week Period Ending: 10/21/84

Total Planned	4,977,900 Lbs.
Planned To Date	2,861,761 Lbs.
Actual To Date	2,648,430 Lbs.

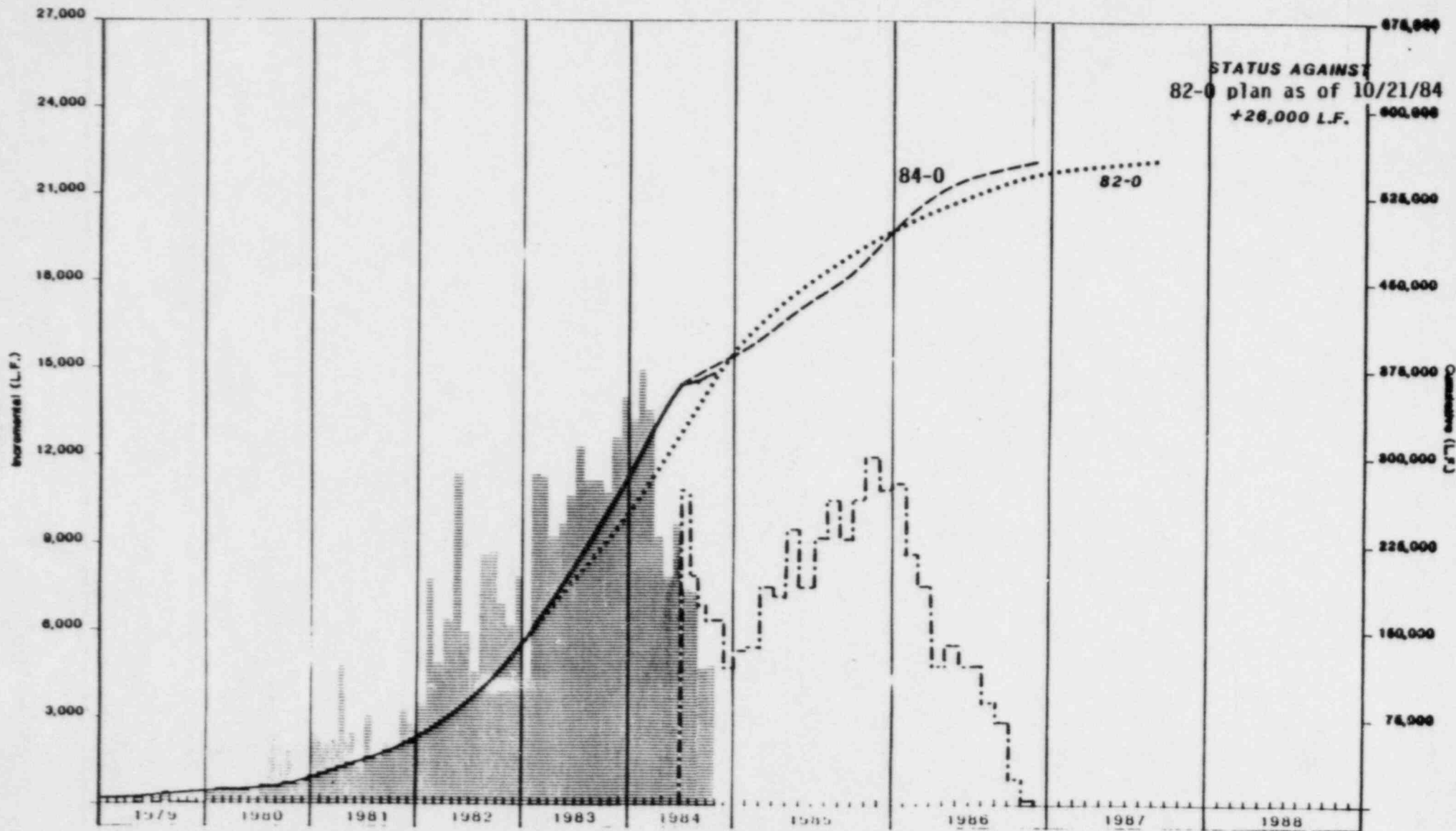
Scheduled
 Actual
 Planned Increment
 Actual Increment



Legend	
Scheduled	- - - - -
Actual	—————
Planned Increment	- - - - -
Actual Increment

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Large Pipe - Unit 1 & Common

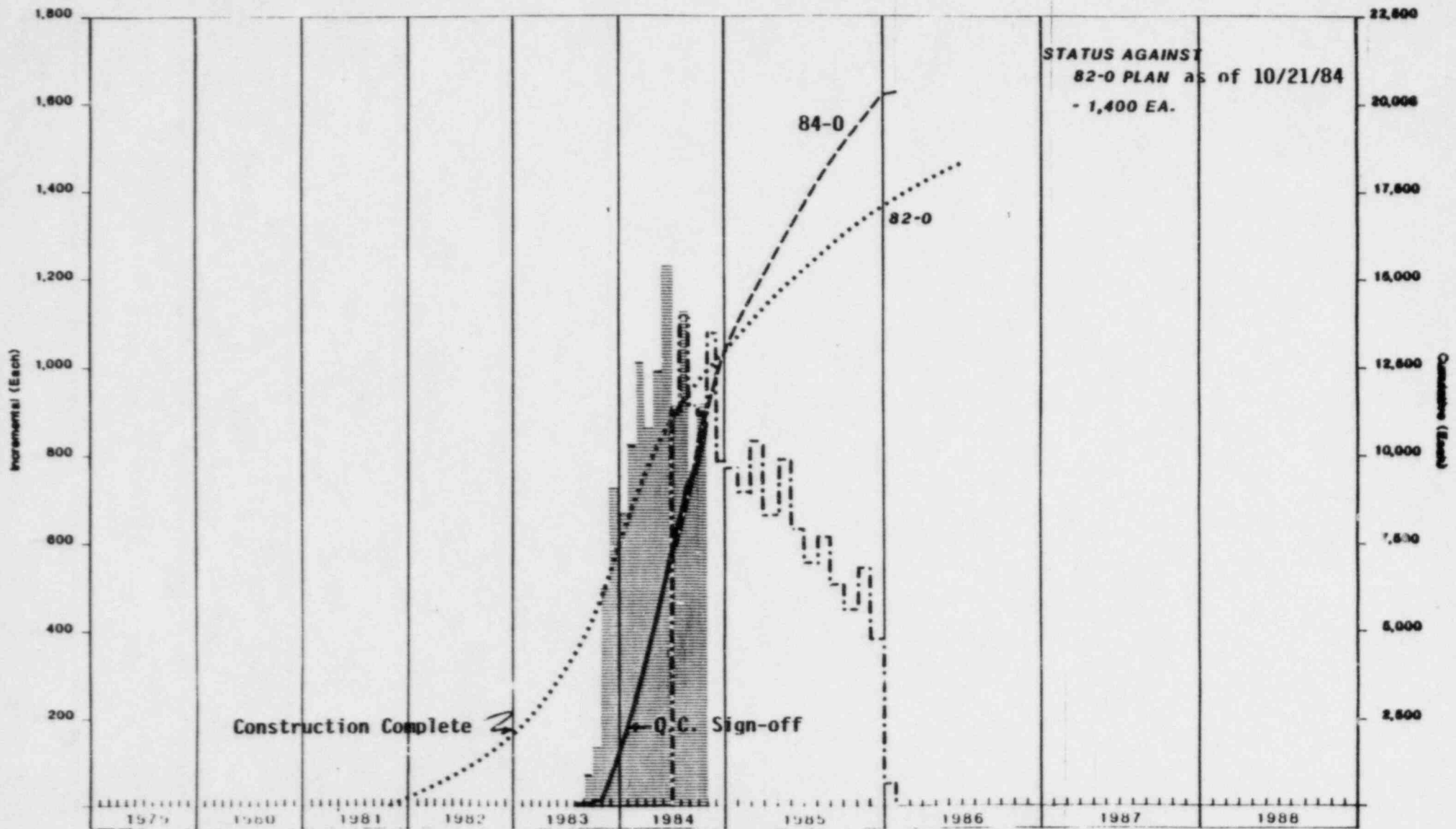
4 Week Period Ending: 10/21/84	
Total Planned:	343,920 L.F.
Planned To Date:	324,263 L.F.
Actual To Date:	318,448 L.F.



Legend	
Schedule 1	-----
Actual	—————
Planned Increment	- - - - -
Actual Increment	~~~~~

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Large Pipe - Units 1 & 2

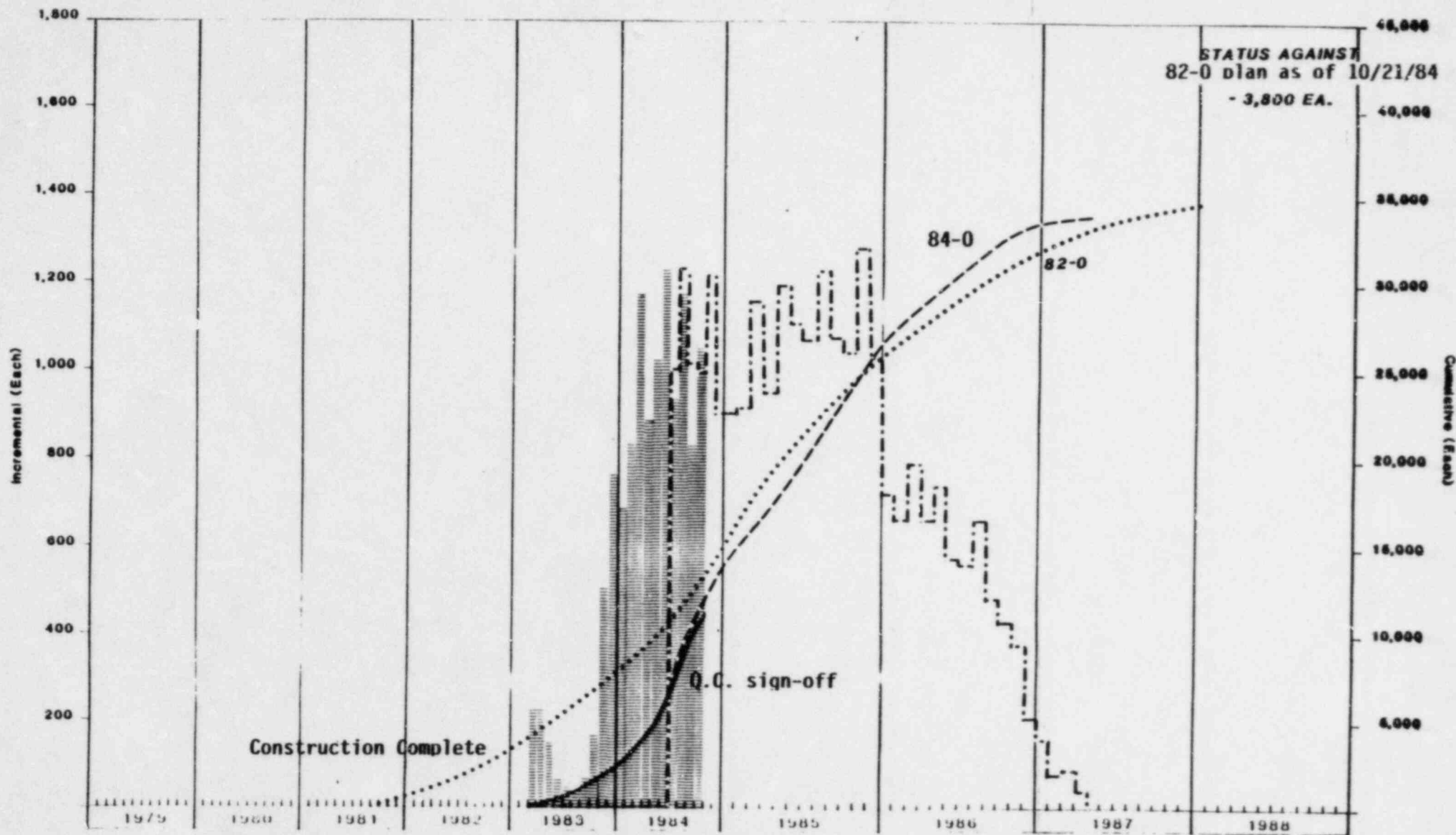
4 Week Period Ending 10/21/84	
Total Planned	653,760 L.F.
Planned To Date	382,005 L.F.
Actual To Date	373,020 L.F.



Legend	
Scheduled	-----
Actual	—————
Planned Increment	- - - - -
Actual Increment

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Large Pipe Hangers - Unit 1 & Common

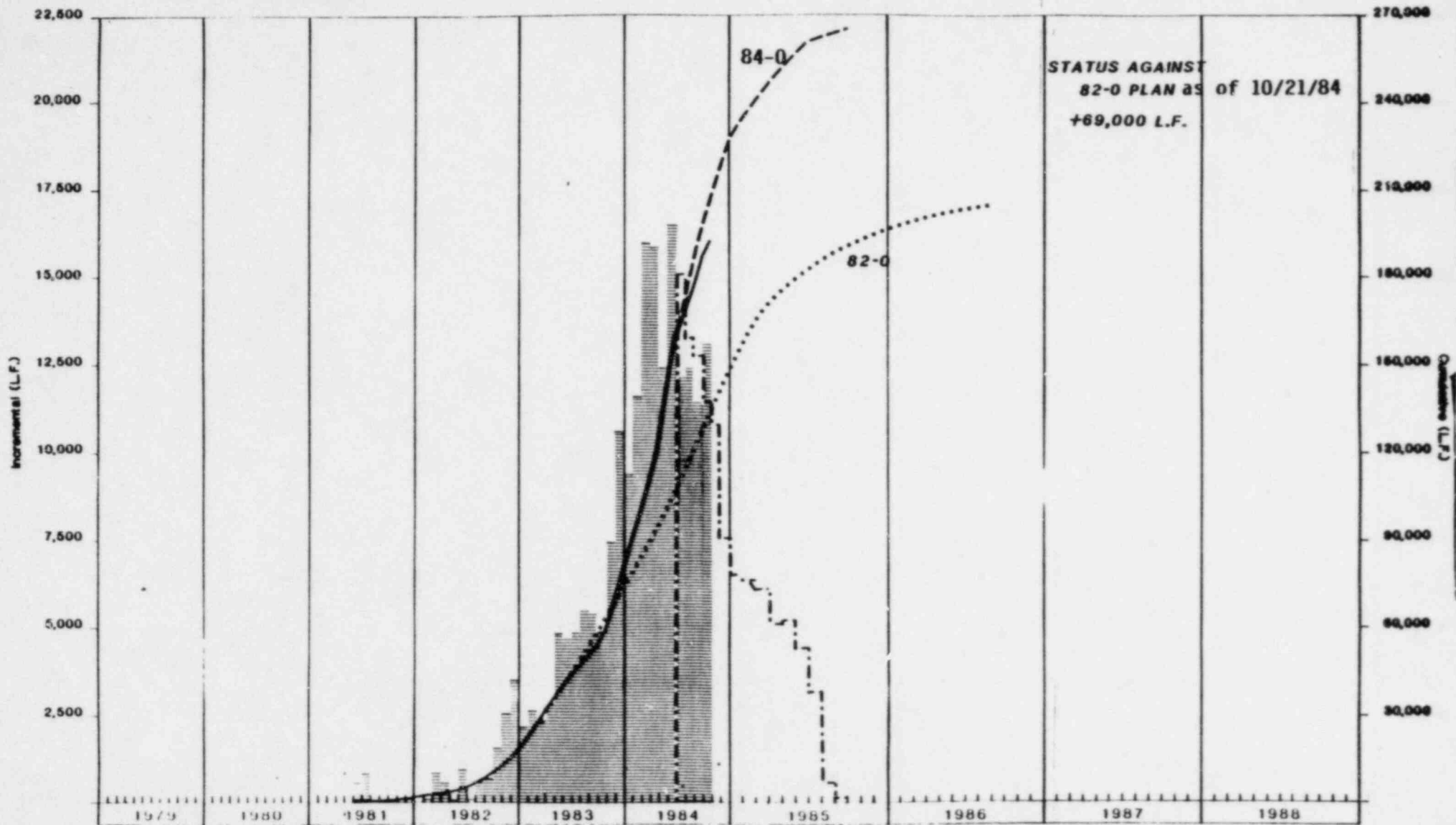
4 Week Period Ending: 10/21/84	
Total Planned:	20,297 Each
Planned To Date:	10,908 Each
Actual To Date:	10,798 Each



Legend	
Schedule 1	-----
Actual	-----
Planned Increment	- . - . - .
Actual Increment	- . - . - .

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Large Pipe Hangers - Units 1 & 2

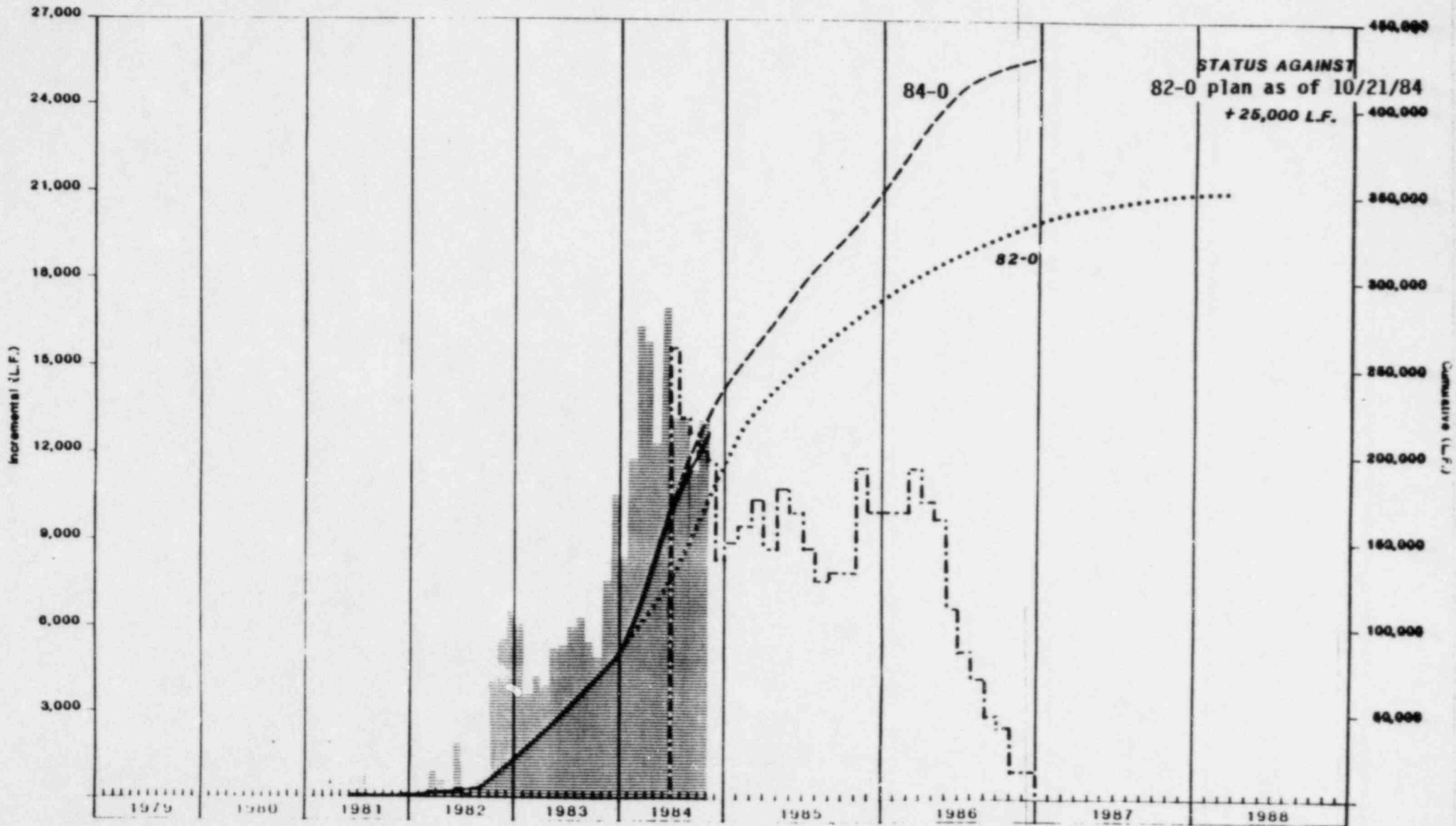
4 Week Period Ending: 10/21/84	
Total Planned:	33,938 Each
Planned To Date	11,590 Each
Actual To Date	11,326 Each



Legend	
Scheduled	-----
Actual	—————
Planned Increment	-----
Actual Increment

Vogtle Electric Generating Plant
Rev. 84-0 Construction Schedule
Small Pipe - Unit 1 & Common

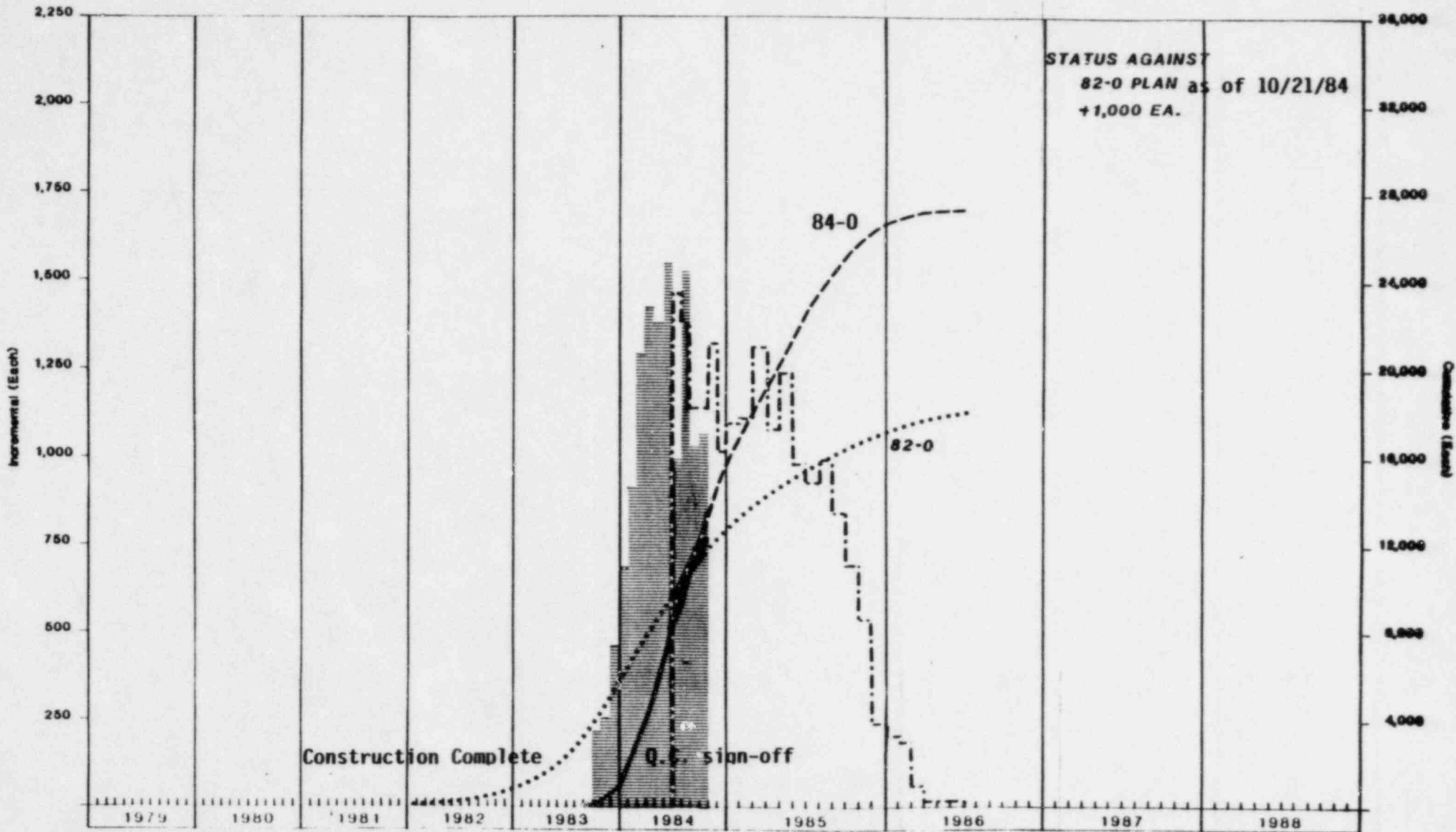
4 Week Period Ending: 10/21/84	
Total Planned:	265,691 L.F.
Planned To Date:	209,103 L.F.
Actual To Date:	201,498 L.F.



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Small Pipe - Units 1 & 2

Legend	
Scheduled	-----
Actual	—————
Planned Increment	-----
Actual Increment

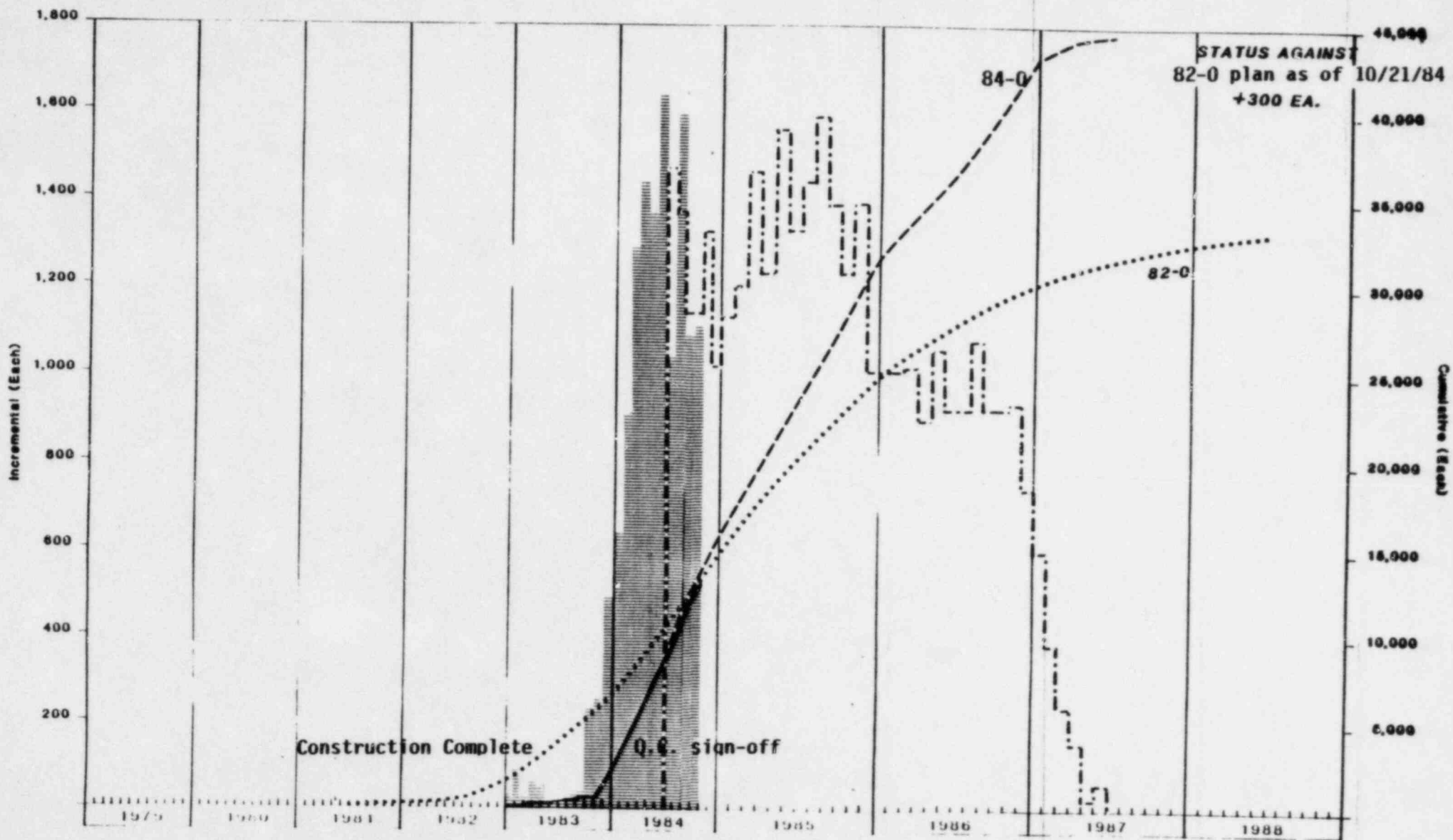
4 Week Period Ending 10/21/84	
Total Planned	427,870 L.F.
Planned To Date	219,274 L.F.
Actual To Date	212,150 L.F.



Legend	
Scheduled	-----
Actual	—————
Planned Increment	- · - · - · -
Actual Increment	·····

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Small Pipe Hangers - Unit 1 & Common

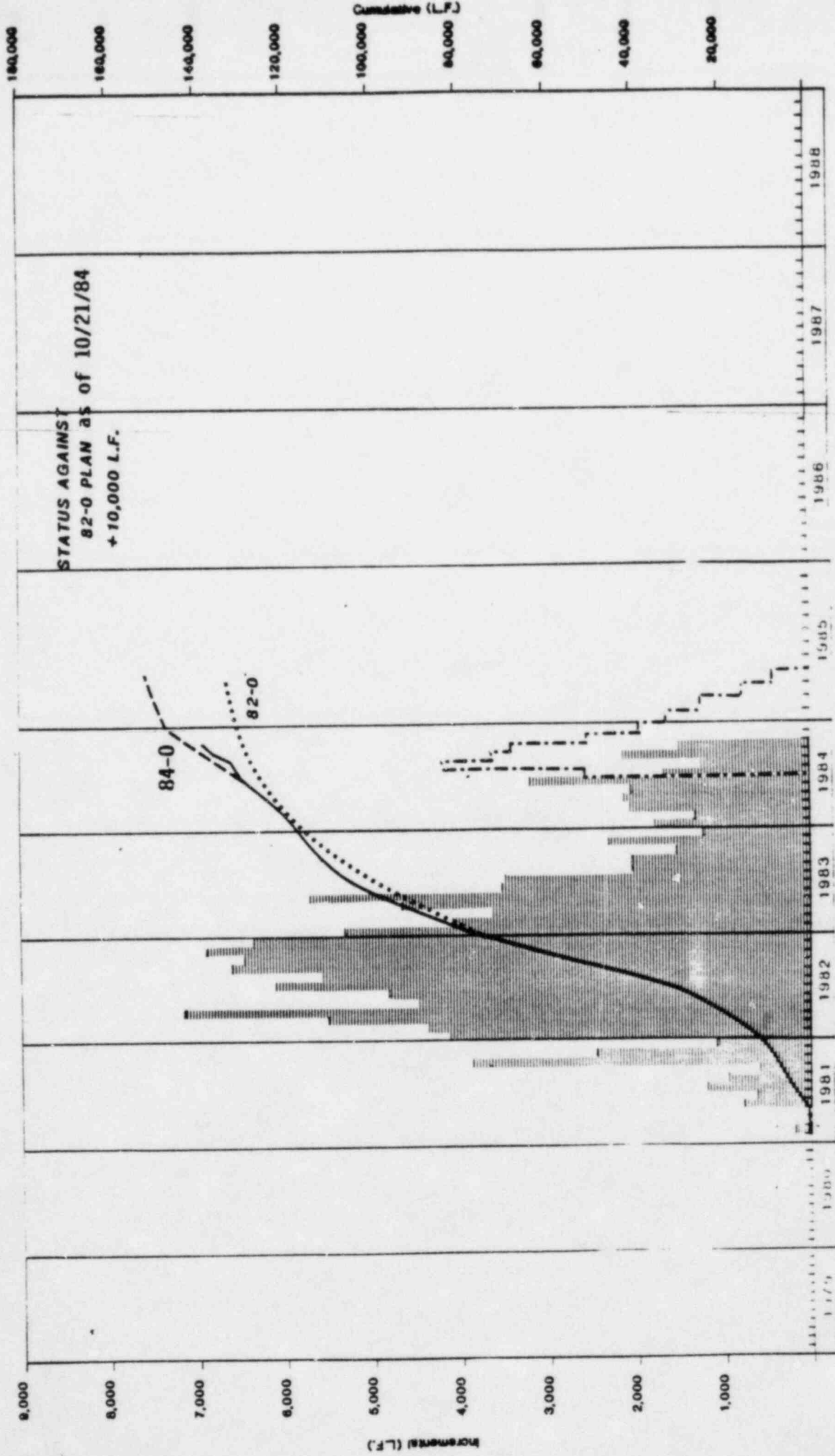
4 Week Period Ending: 10/21/84	
Total Planned:	27,288 Each
Planned To Date:	13,310 Each
Actual To Date:	12,786 Each



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Small Pipe Hangers - Units 1 & 2

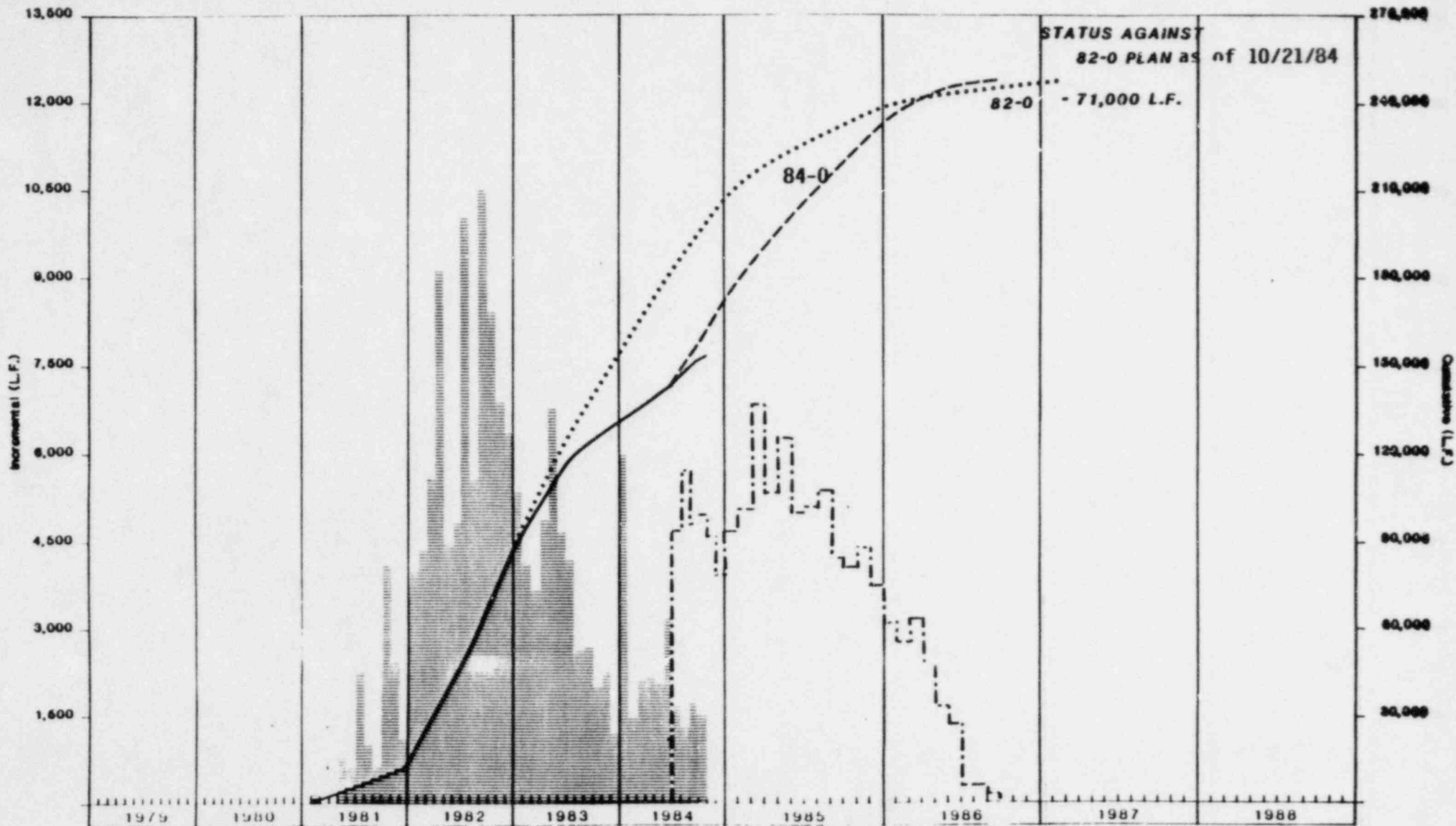
Legend
 Scheduled - - - - -
 Actual - - - - -
 Planned Increment - · - · -
 Actual Increment - · - · -

4 Week Period Ending 10/21/84	
Total Planned	44,676 Each
Planned To Date	13,434 Each
Actual To Date	13,123 Each



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Cable Tray - Unit 1 & Common

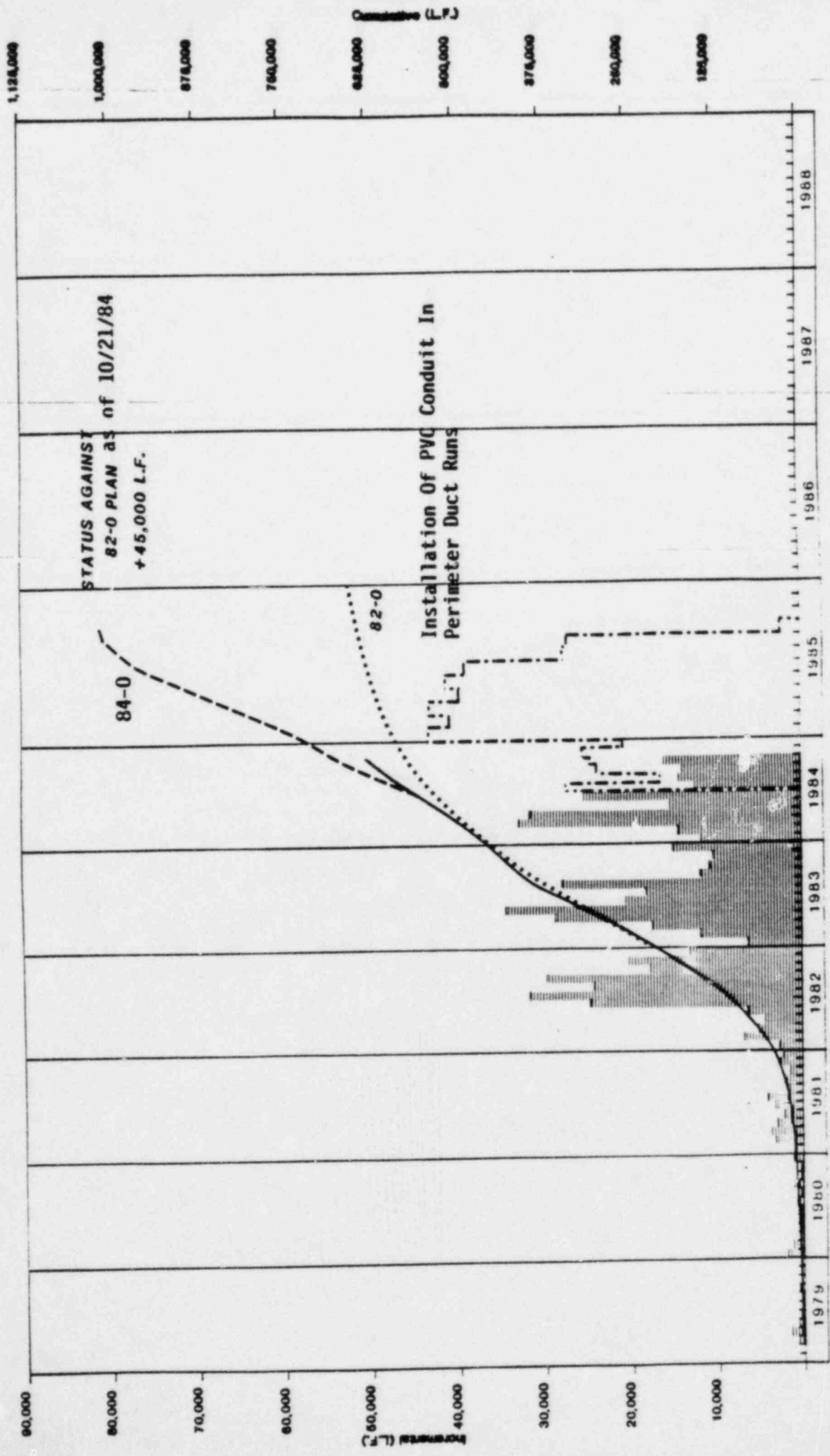
Scheduled	-----
Actual	-----
Planned to Date	-----
Actual to Date	-----



Legend	
Scheduled	-----
Actual	—————
Planned Increment	-----
Actual Increment	—————

**Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Cable Tray - Units 1 & 2**

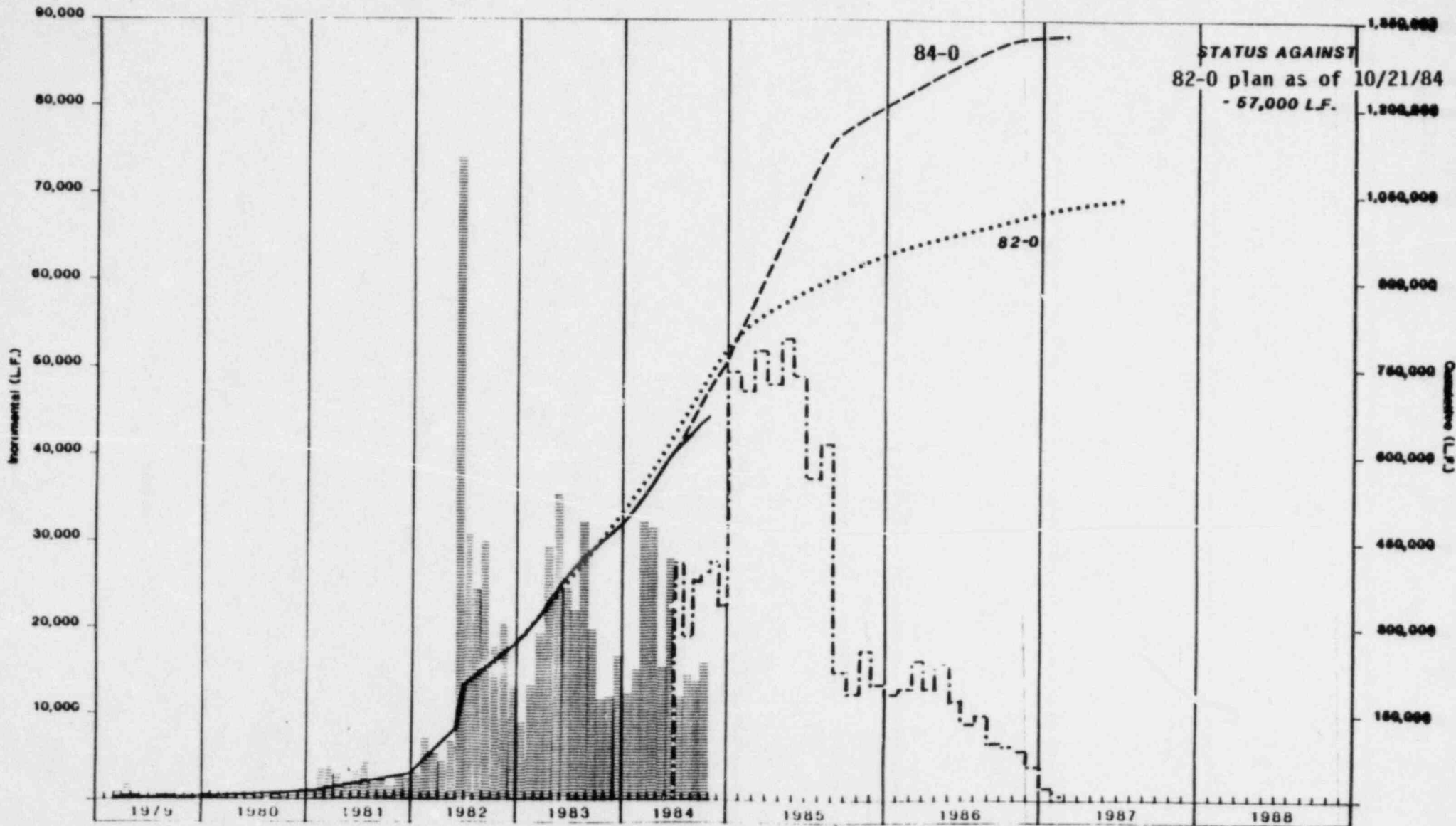
4 Week Period Ending: 10/21/84	
Total Planned:	248,627 L.F.
Planned To Date:	162,884 L.F.
Actual To Date:	153,650 L.F.



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Conduit - Unit 1 & Common

Legend

Scheduled	—
Actual	- - -
Planned Increment	▨
Actual Increment	▨

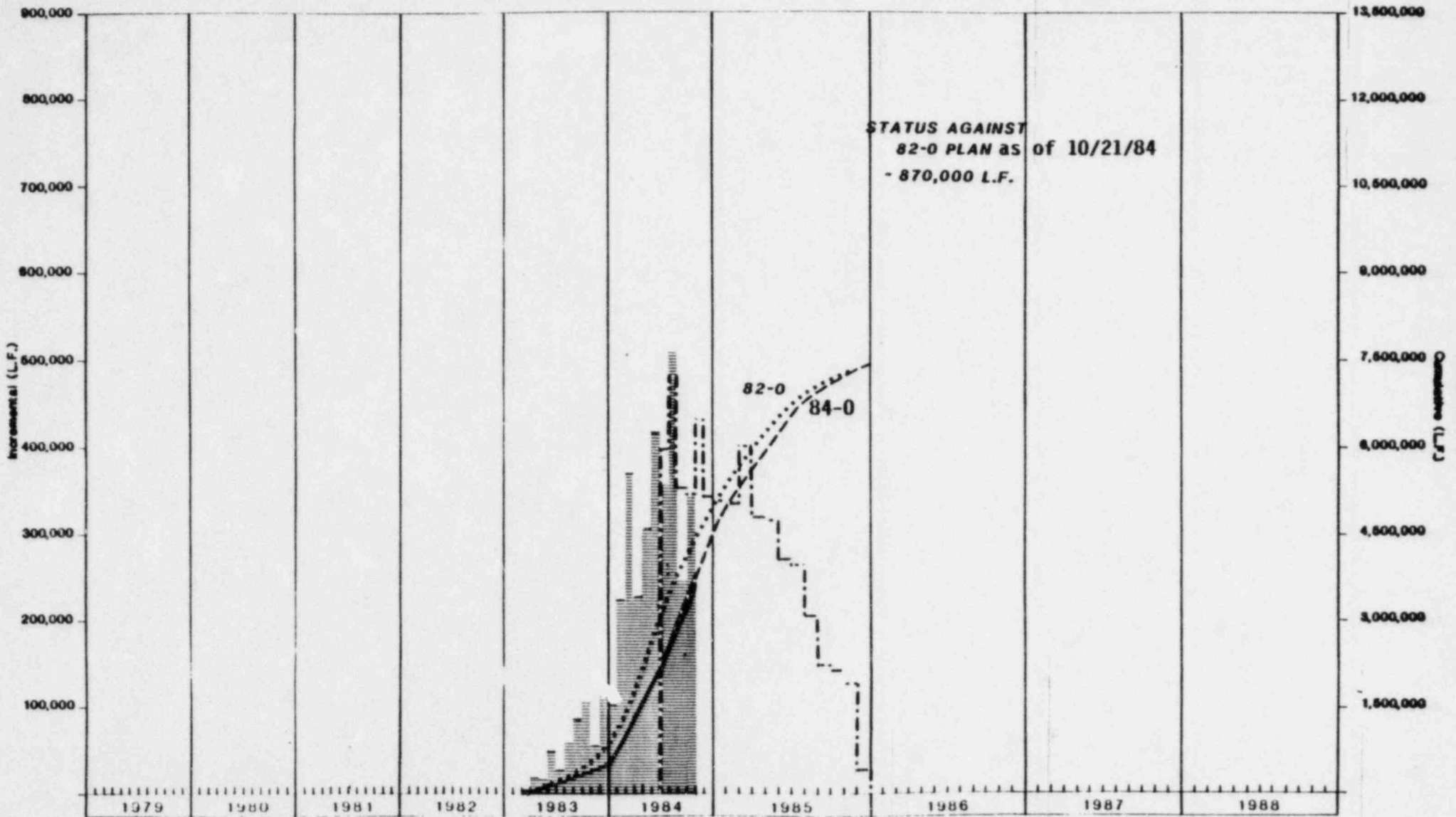


STATUS AGAINST
82-0 plan as of 10/21/84
- 57,000 L.F.

Vogtle Electric Generating Plant
Rev. 84-0 Construction Schedule
Conduit - Units 1 & 2

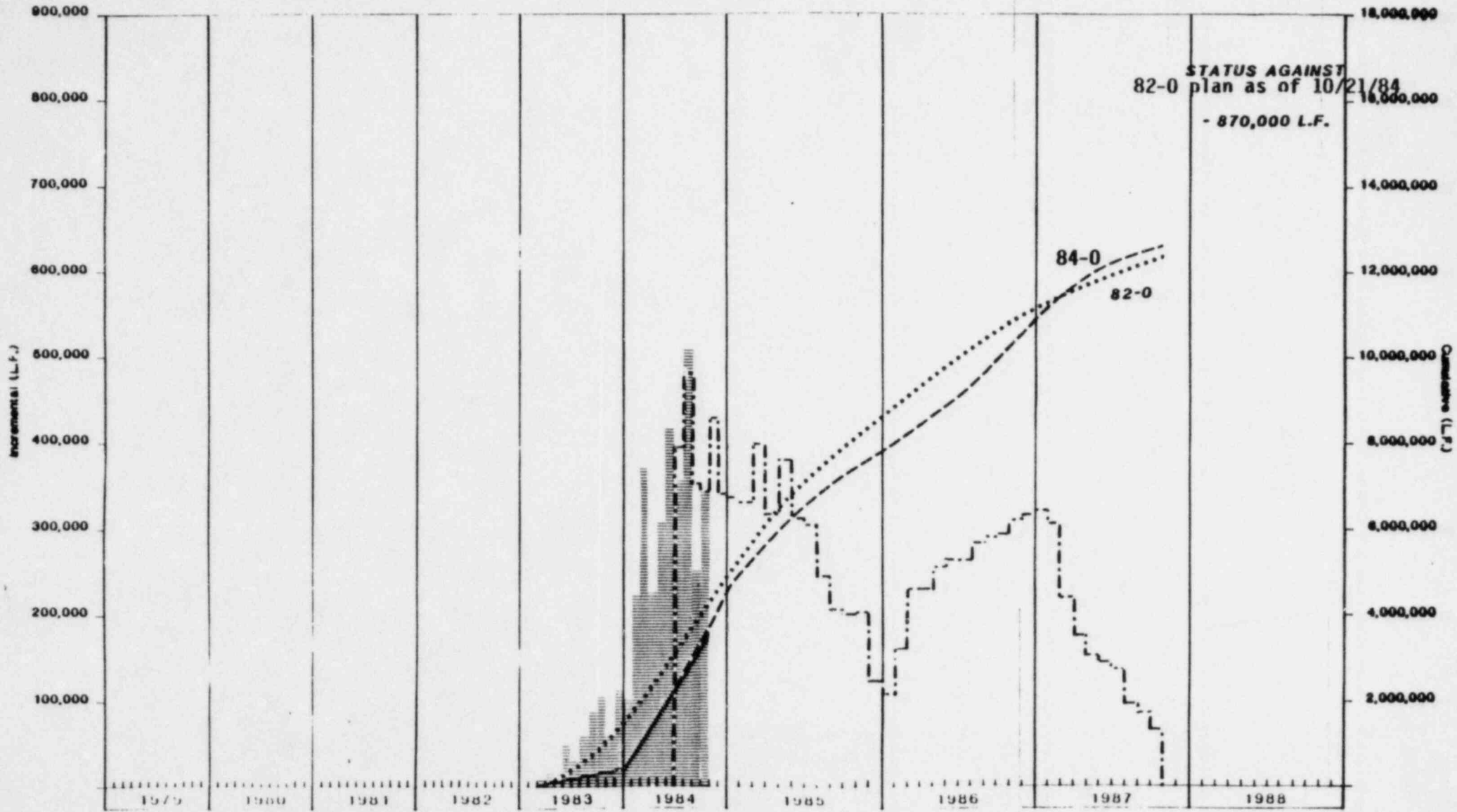
Legend	
Scheduled	-----
Actual	—————
Planned Increment
Actual Increment	———

4 Week Period Ending: 10/21/84	
Total Planned	1,328,917 L.F.
Planned To Date	712,932 L.F.
Actual To Date	670,787 L.F.



Vogtle Electric Generating Plant
Rev. 84-0 Construction Schedule
Wire & Cable - Unit 1 & Common

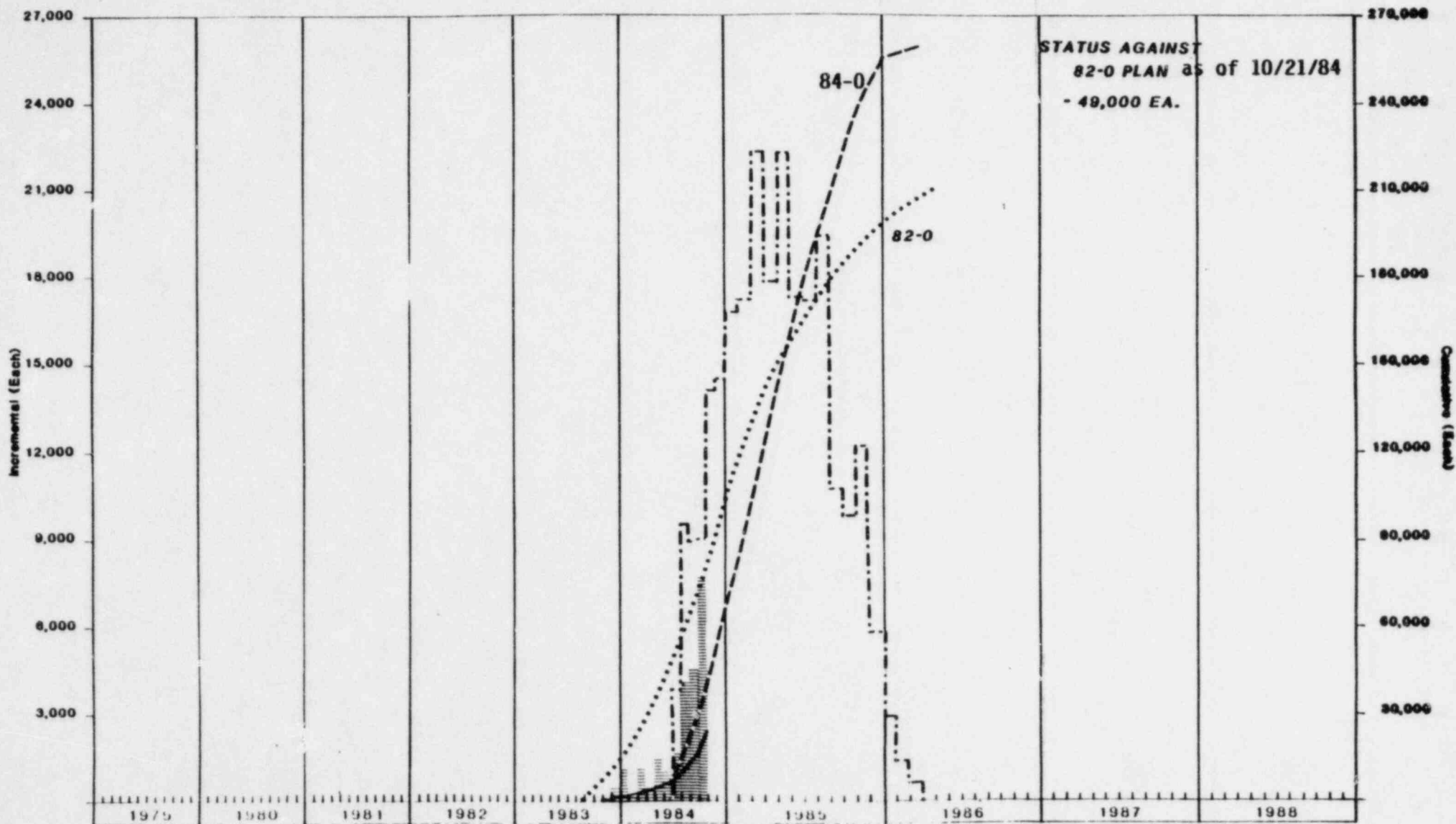
4 Week Period Ending: 10/21/84	
Total Planned:	7,484,200 L.F.
Planned To Date:	3,726,466 L.F.
Actual To Date:	3,629,931 L.F.



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Wire & Cable - Units 1 & 2

Legend	
Scheduled	-----
Actual	—————
Planned Incremental	-----
Actual Incremental	-----

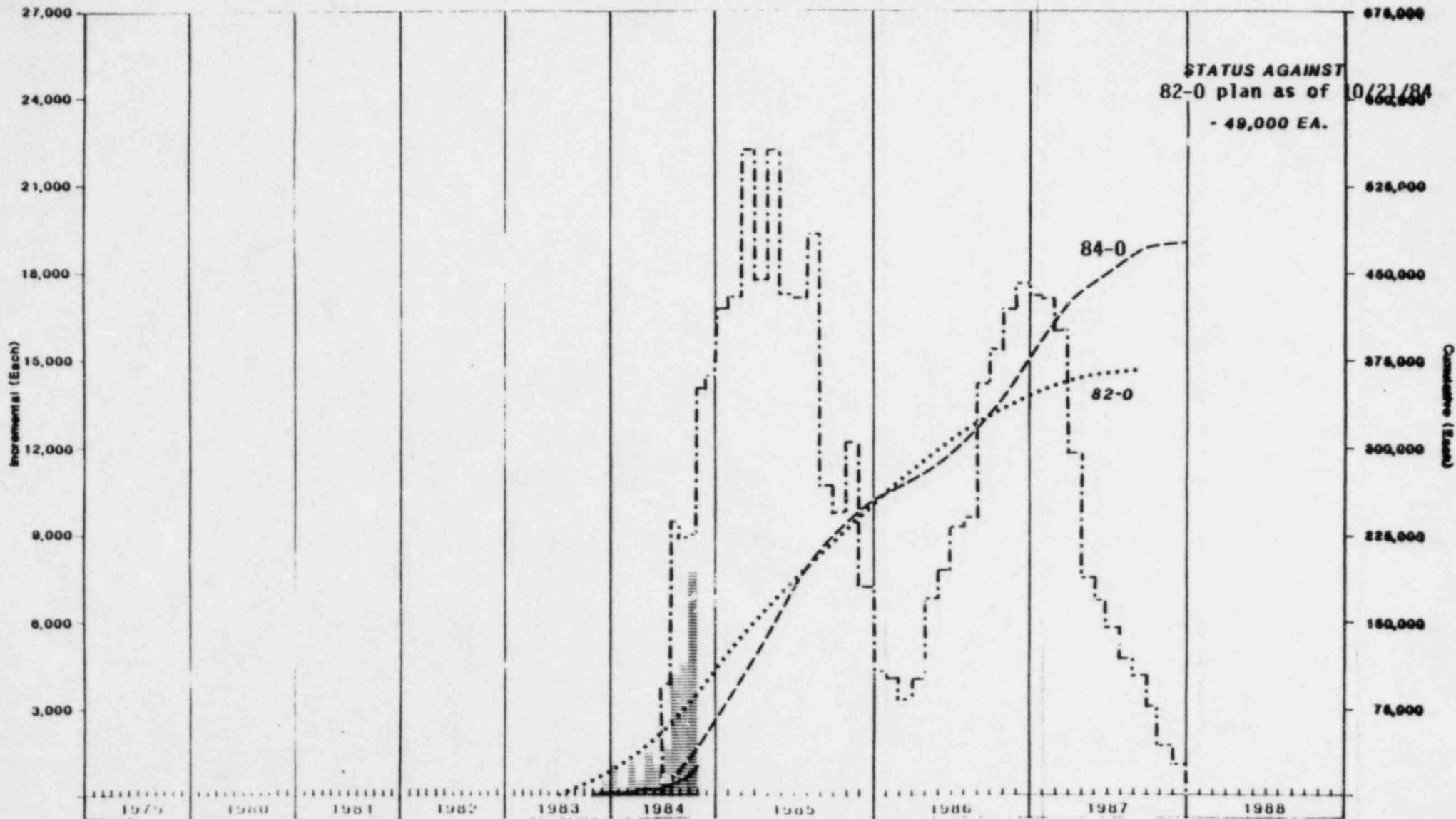
4 Week Period Ending: 10/21/84	
Total Planned:	12,648,300 L.F.
Planned To Date:	3,726,468 L.F.
Actual To Date:	3,629,931 L.F.



Legend	
Scheduled	-----
Actual	—————
Planned Increment	- - - - -
Actual Increment

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Terminations - Unit 1 & Common

4 Week Period Ending 10/21/84	
Total Planned:	260,000 Each
Planned To Date:	37,206 Each
Actual To Date:	24,002 Each



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Terminations - Units 1 & 2

Legend	
Scheduled	-----
Actual	—————
Planned to remain	- · - · - · -
Actual to remain	·····

4 Week Period Ending 10/21/84	
Total Planned	467,364 Each
Planned To Date	37,206 Each
Actual To Date	24,002 Each

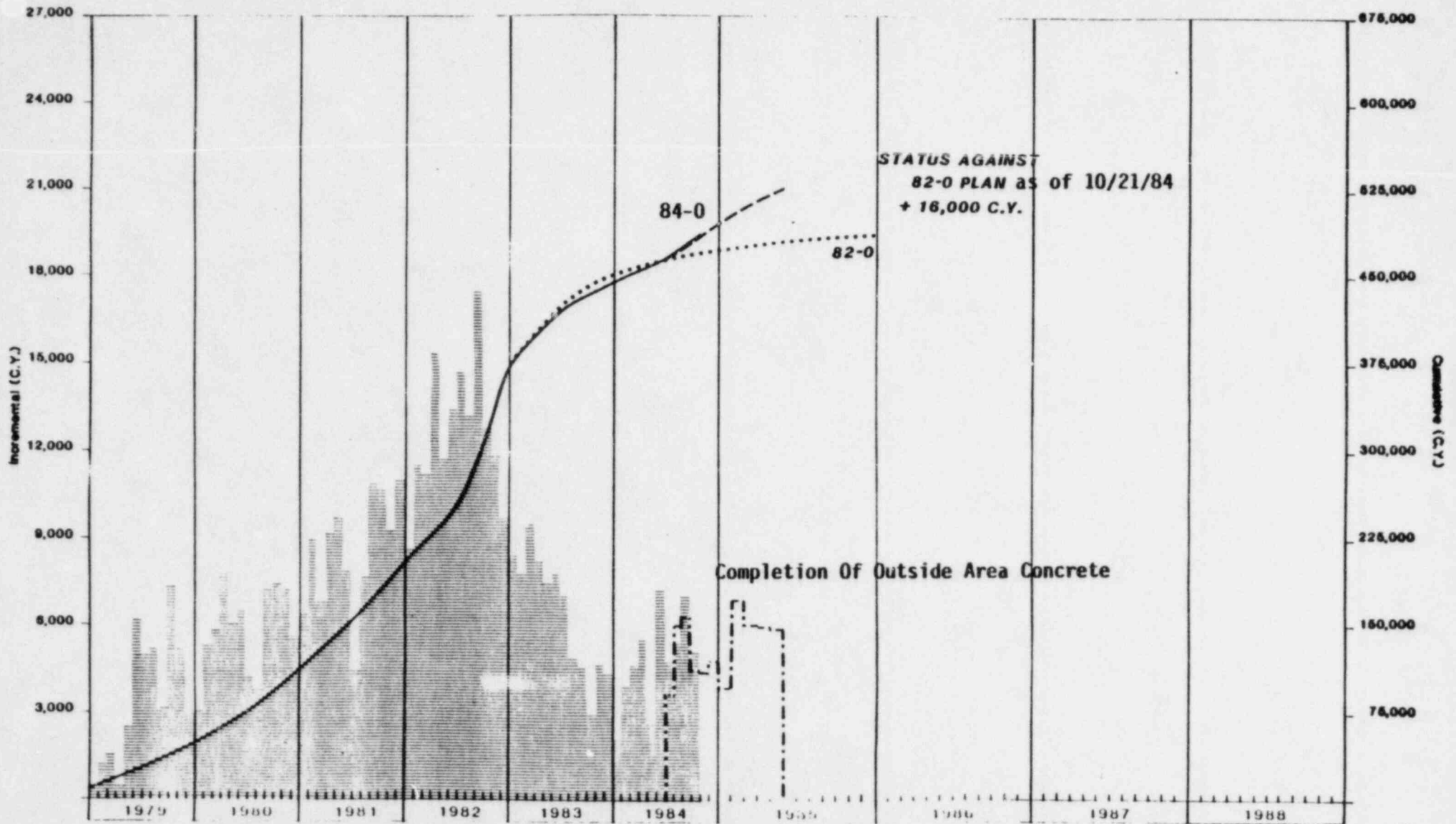
NRC CASELOAD FORECAST
QUANTITY COMPARISON CURVE DATA

The current schedule represented on the following curves as 84-0 is a reforecast of remaining quantities as of June, 1984. Unit 1 & Common projections are based on system completions, while the Unit 2 portion of the total project curves is based on area schedules.

Status is also shown against the 82-0 schedule for your information since this plan was the basis for the previous Caseload Forecast information (May, 1983) submitted by GPC.

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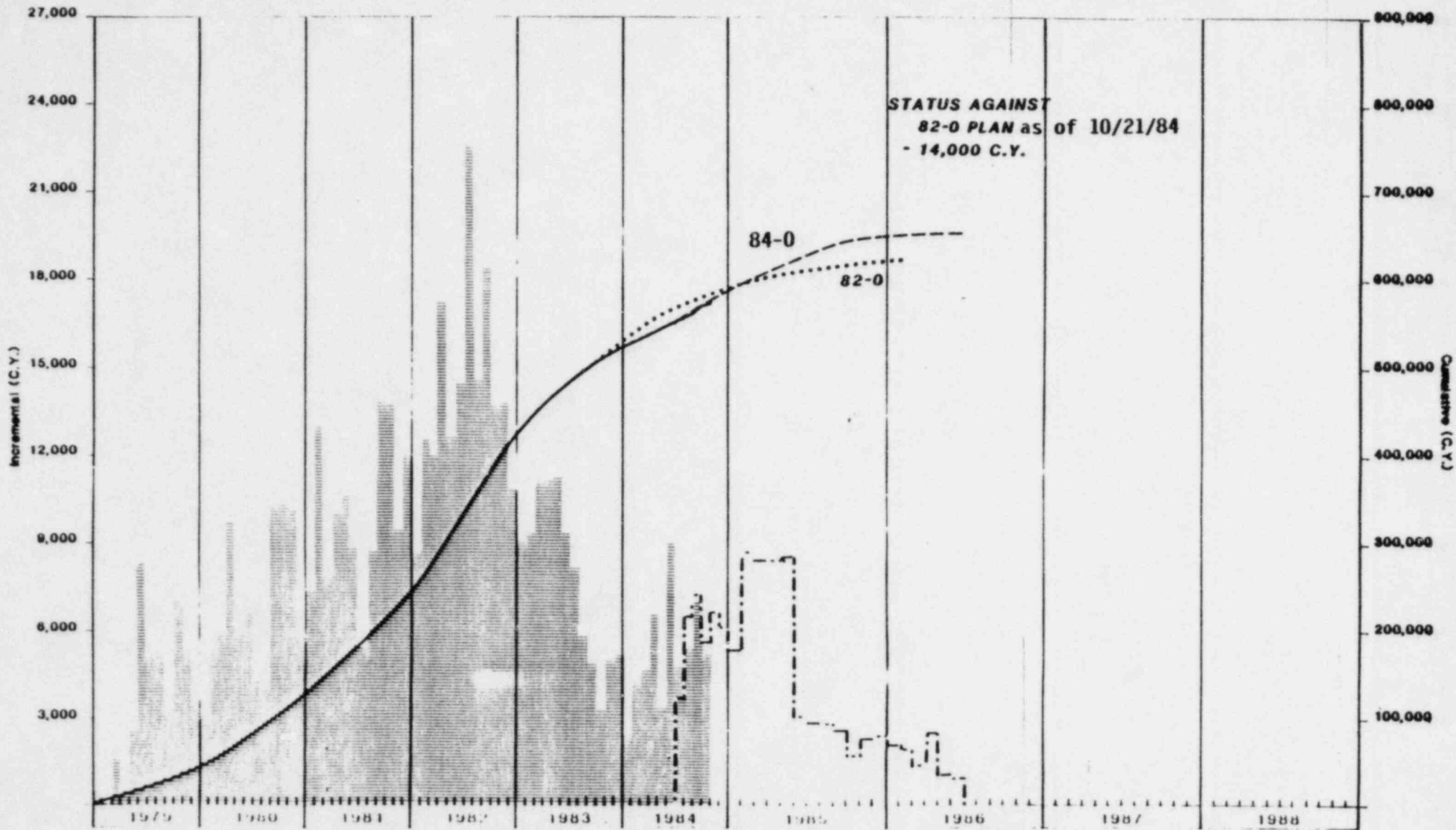
1. A reallocation of Unit 1 and Common quantities to include Unit 2 quantities when they are located within the Unit 1 physical boundary. (Resulted in an increase in what we define currently as Unit 1 and Common.)
2. Schedule adjustments to the Unit 2 work effort to put Unit 2 on a "stand alone" schedule basis. (Unit 2 is worked to support Unit 2 fuel load and not earlier.)
3. Hangers (large and small) are currently (84-0) tracked complete when Q.C. has signed off. The 82-0 work plan tracked hangers reported by construction as complete. (Prior to Q.C. sign-off)



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Concrete - Unit 1 & Common

Legend	
Scheduled	-----
Actual	—————
Planned Increment	- - - - -
Actual Increment	

4 Week Period Ending 10/21/84	
Total Planned	526,938 C.Y.
Planned To Date	489,288 C.Y.
Actual To Date	490,957 C.Y.



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Concrete - Units 1 & 2

Legend

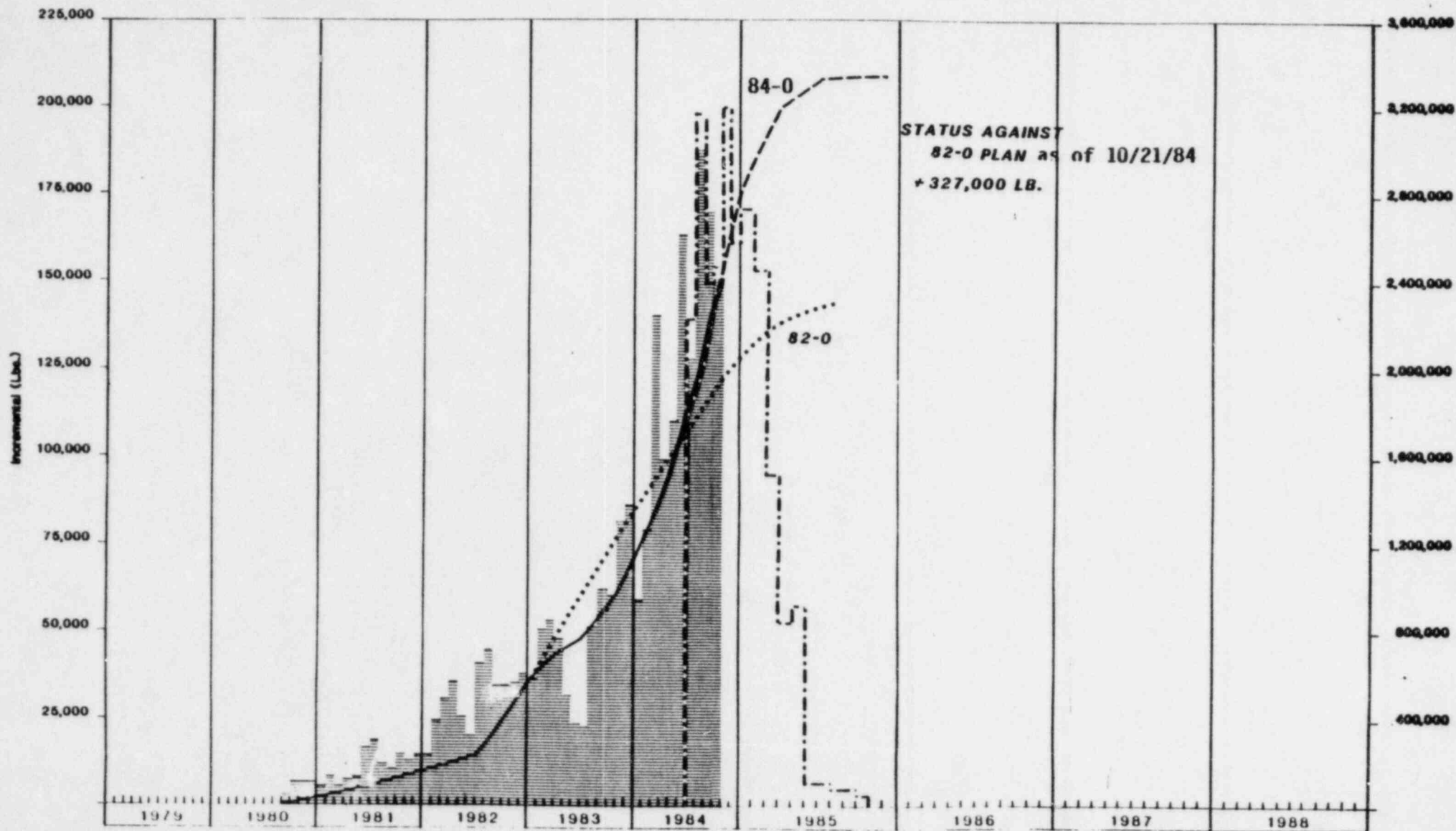
Scheduled - - - - -

Actual - - - - -

Planned Incremental - - - - -

Actual Incremental - - - - -

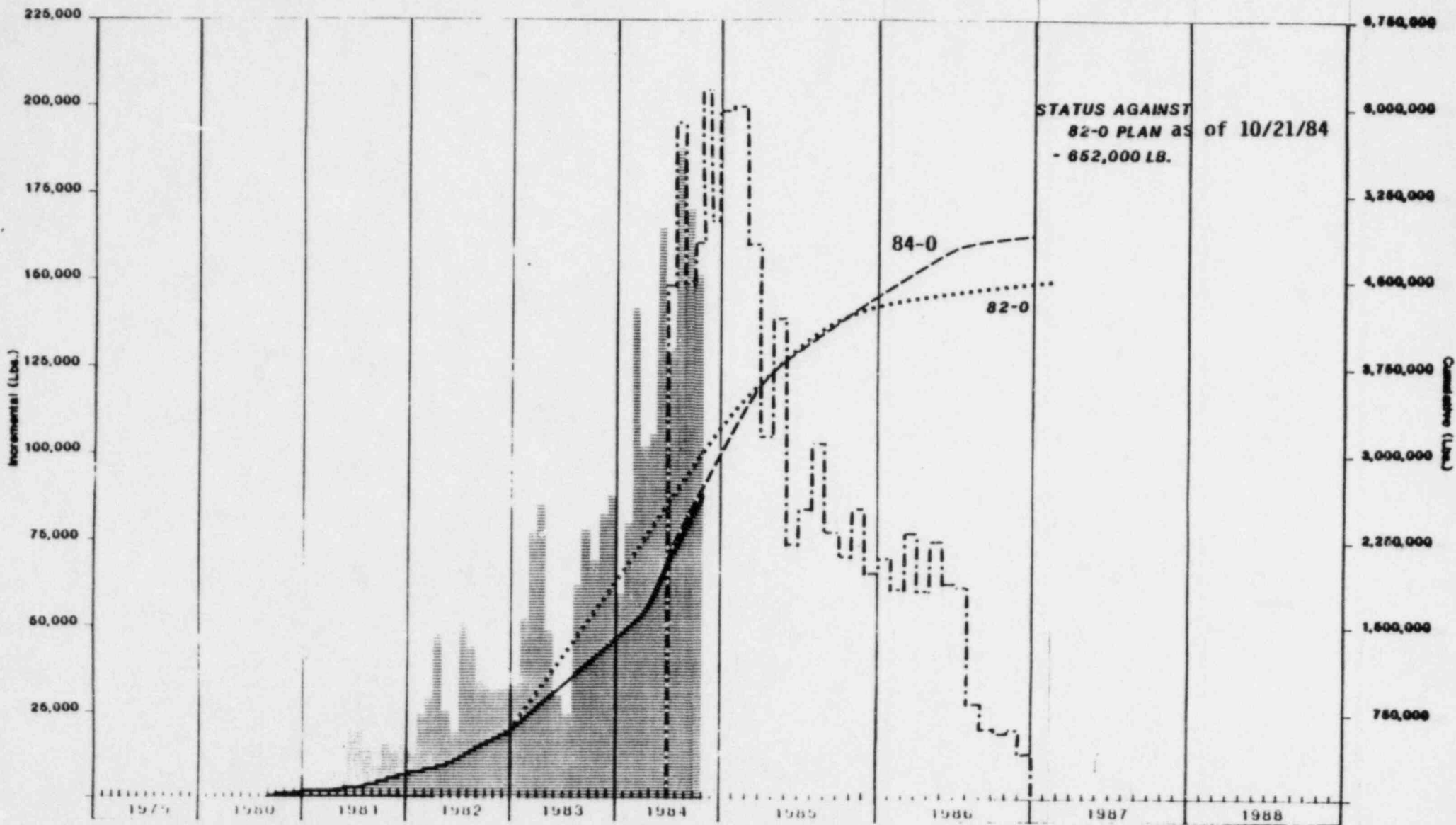
4 Week Period Ending 10/21/84	
Total Planned	656,763 C.Y.
Planned To Date	576,473 C.Y.
Actual To Date	575,663 C.Y.



Legend	
Scheduled	-----
Actual	—————
Planned Increment	- - - - -
Actual Increment

Vogtle Electric Generating Plant
Rev. 84-0 Construction Schedule
HVAC - Unit 1 & Common

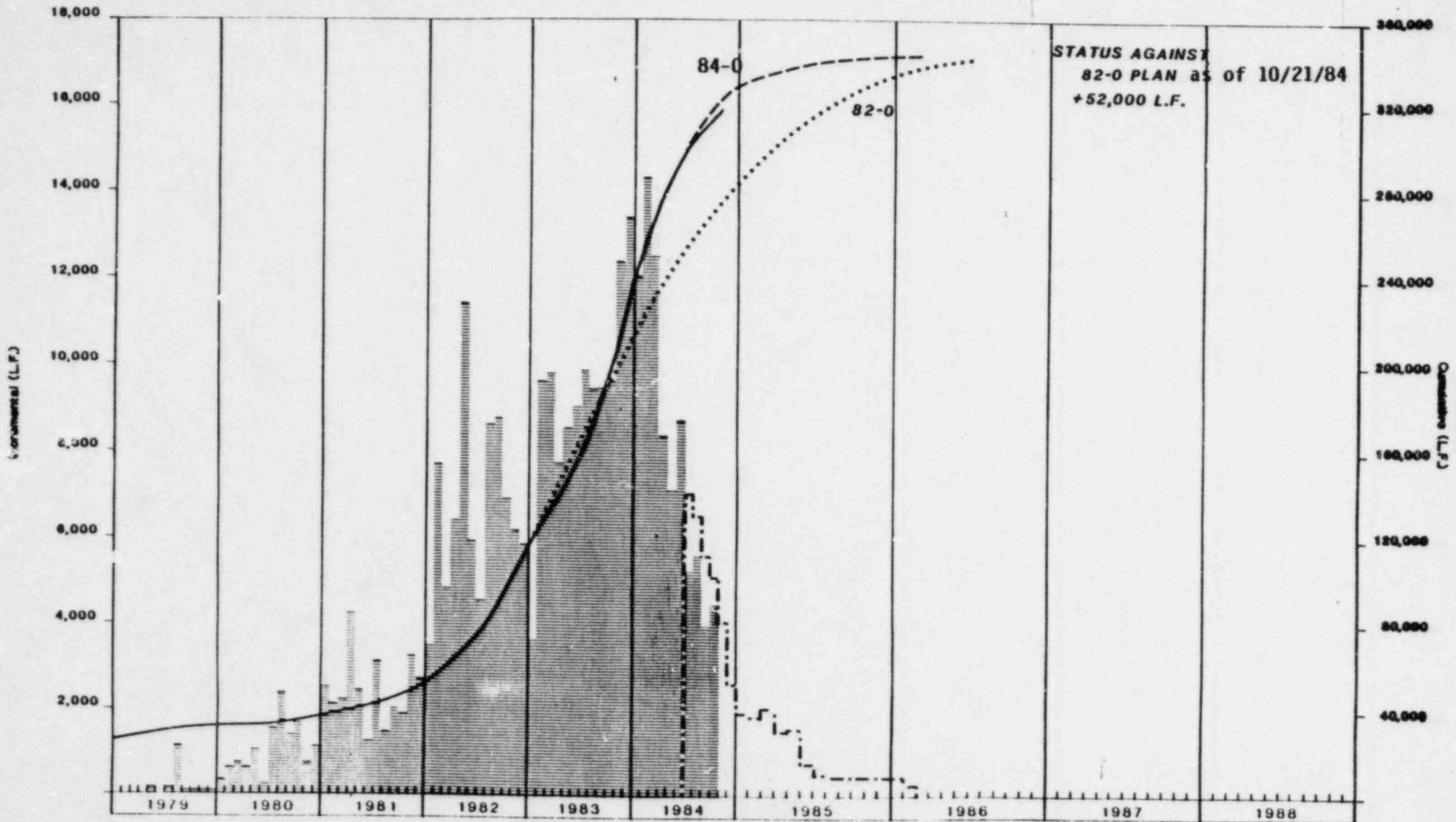
4 Week Period Ending: 10/21/84	
Total Planned:	3,362,200 Lbs.
Planned To Date:	2,428,894 Lbs.
Actual To Date:	2,426,794 Lbs.



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 HVAC - Units 1 & 2

4 Week Period Ending 10/21/84	
Total Planned	4,977,900 Lbs.
Planned To Date	2,661,761 Lbs.
Actual To Date	2,648,430 Lbs.

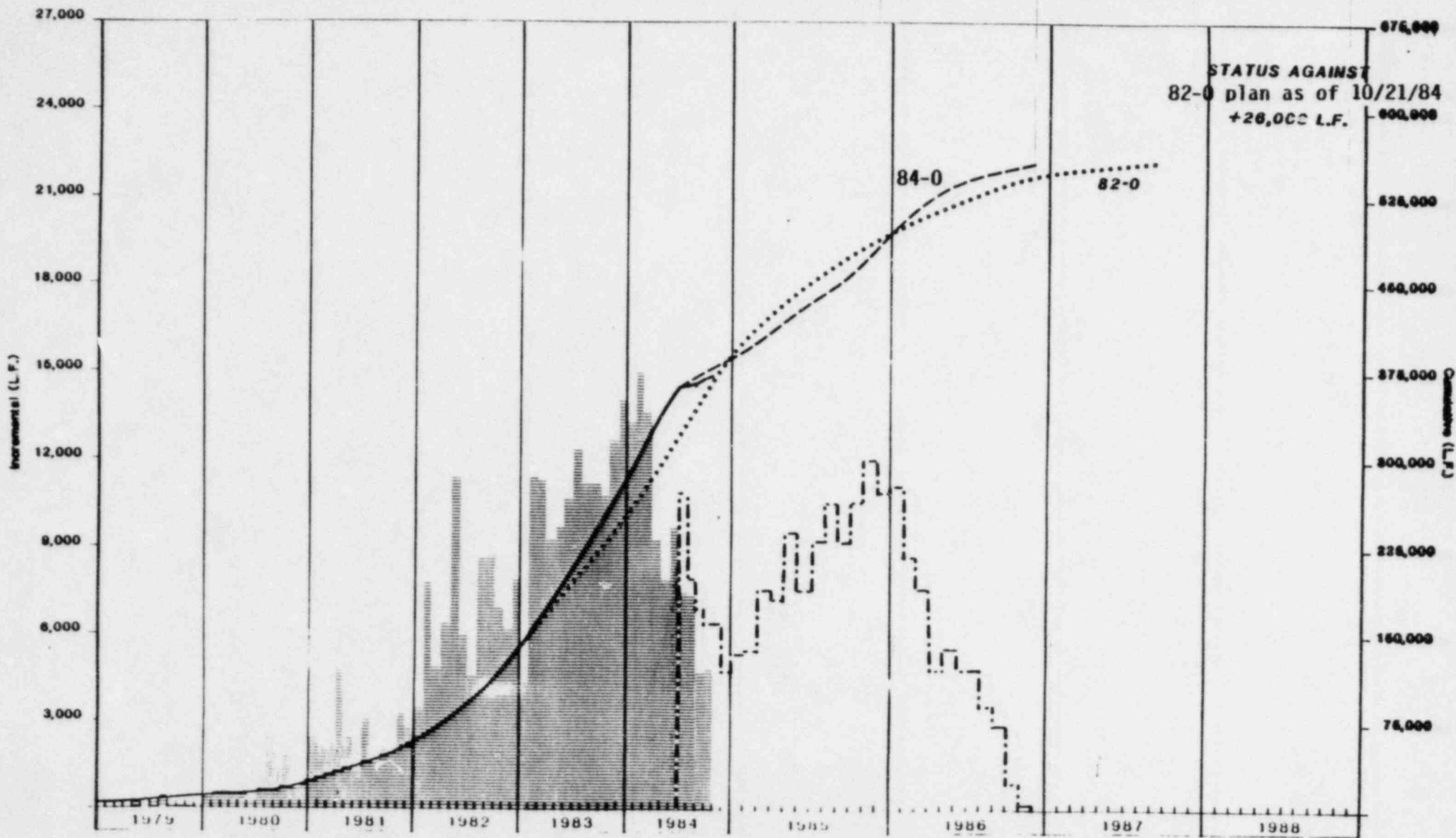
Scheduled
 Actual
 Planned Increment
 Actual Increment



Legend	
Scheduled	-----
Actual	—————
Planned Increment	- - - - -
Actual Increment	▨▨▨▨▨

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Large Pipe - Unit 1 & Common

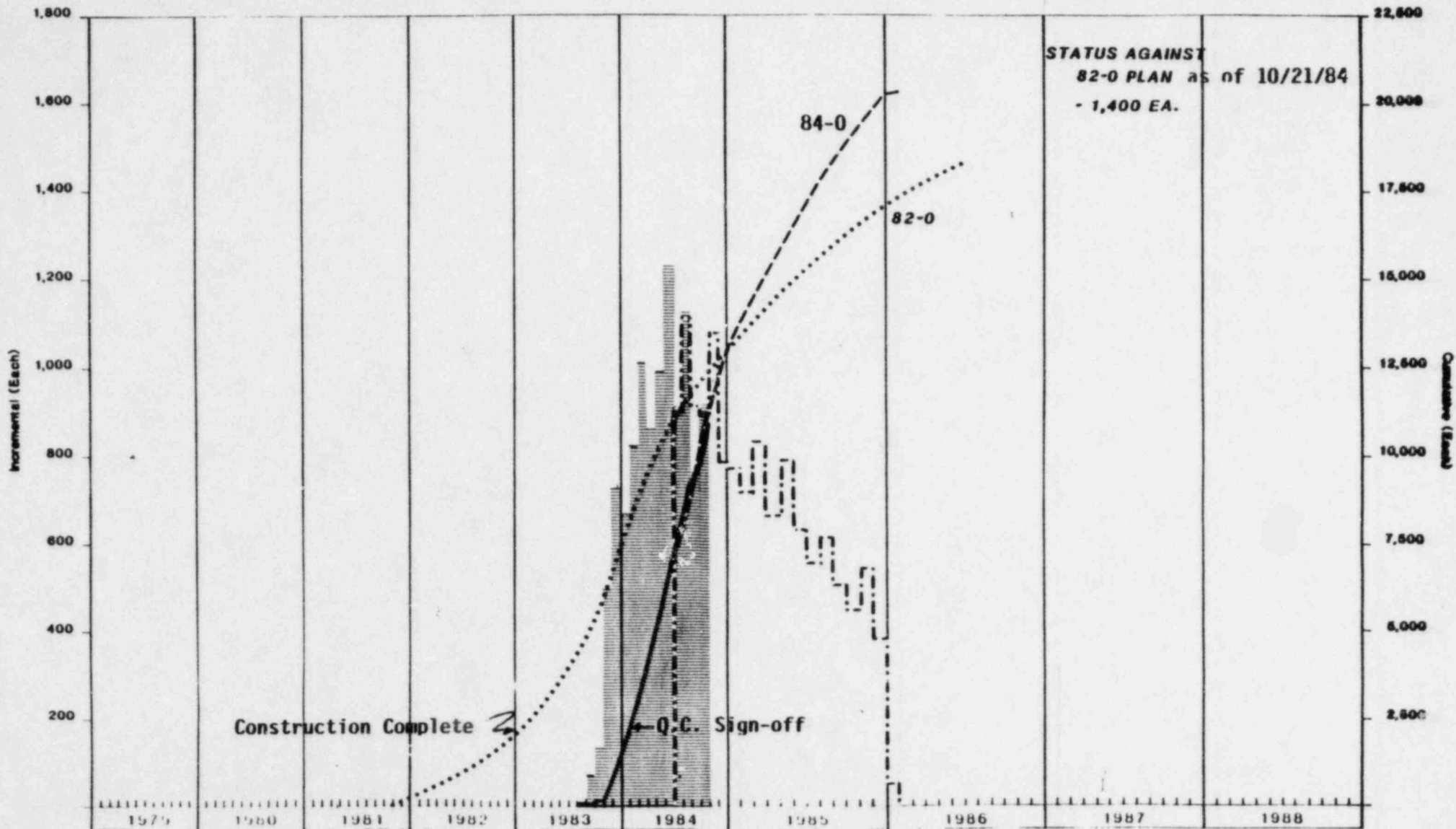
4 Week Period Ending: 10/21/84	
Total Planned:	343,920 L.F.
Planned To Date:	324,253 L.F.
Actual To Date:	318,446 L.F.



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Large Pipe - Units 1 & 2

Legend	
Schedule 1	-----
Actual	—————
Planned Increment	-----
Actual Increment	-----

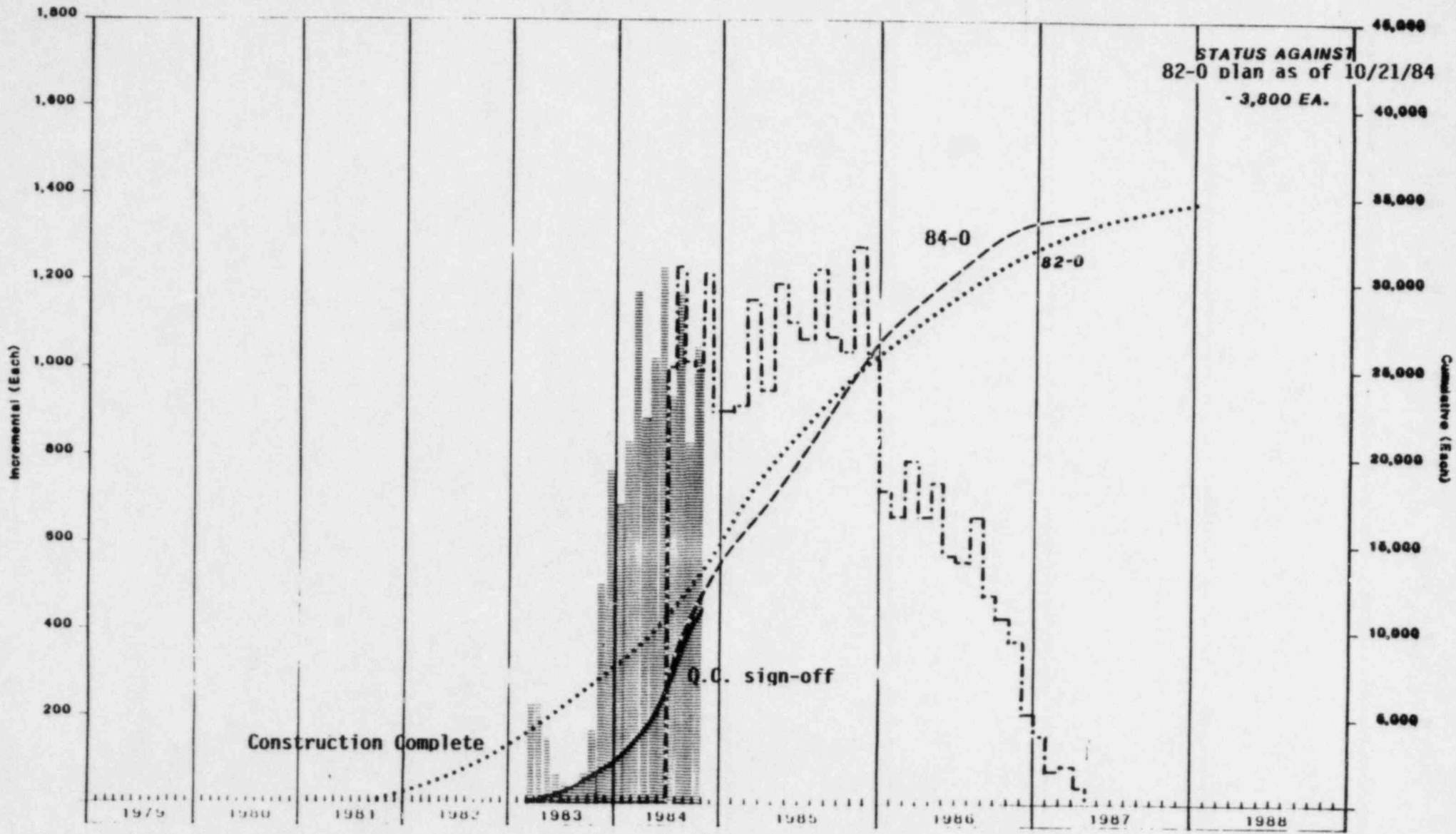
4 Week Period Ending 10/21/84	
Total Planned	563,789 L.F.
Planned To Date	382,005 L.F.
Actual To Date	373,020 L.F.



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Large Pipe Hangers - Unit 1 & Common

Legend	
Scheduled	-----
Actual	—————
Planned Increment	- - - - -
Actual Increment

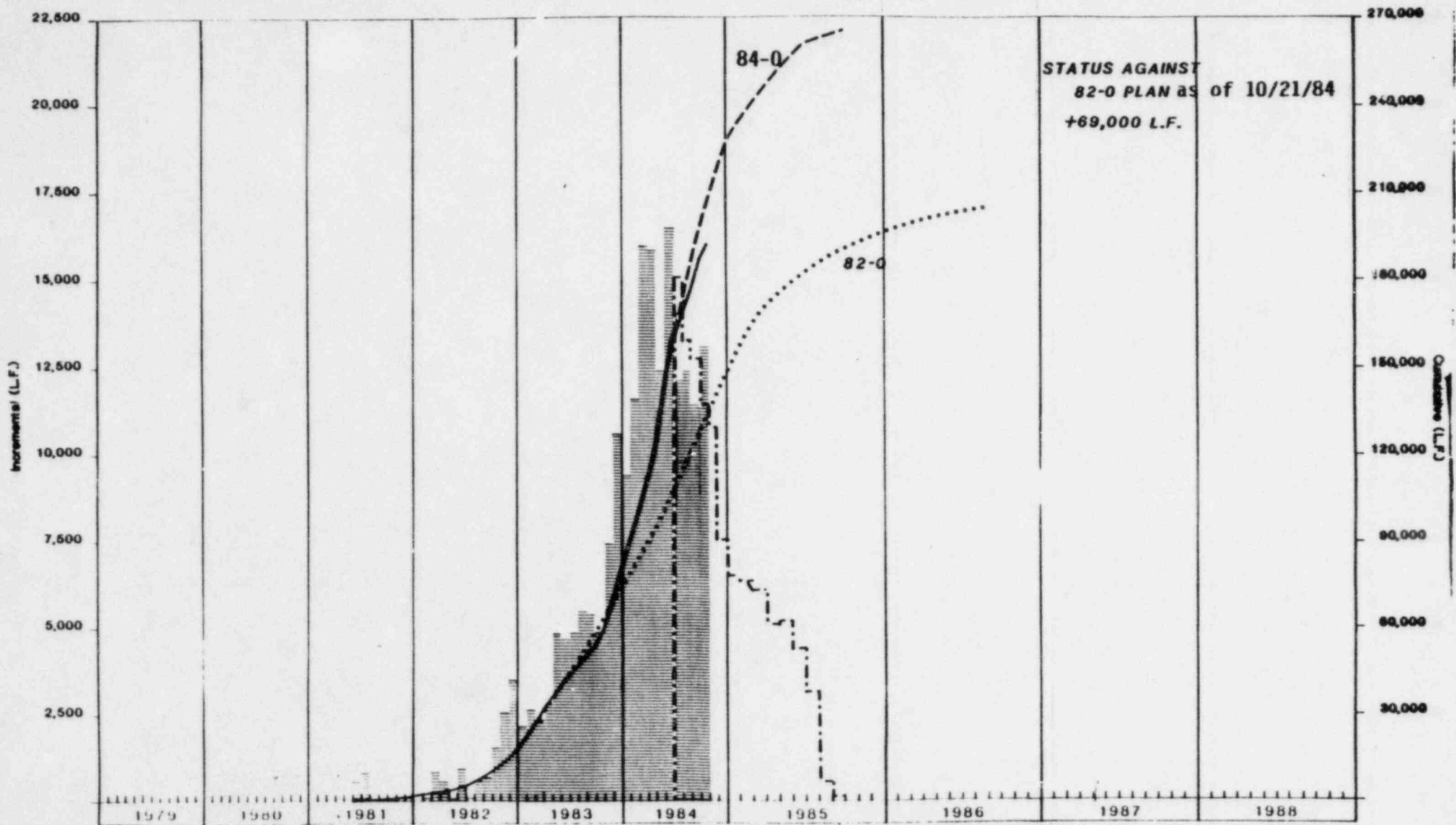
4 Week Period Ending 10/21/84	
Total Planned:	20,297 Each
Planned To Date:	10,908 Each
Actual To Date:	10,798 Each



Legend	
Scheduled	-----
Actual	—————
Planned Increment
Actual Increment	—————

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Large Pipe Hangers - Units 1 & 2

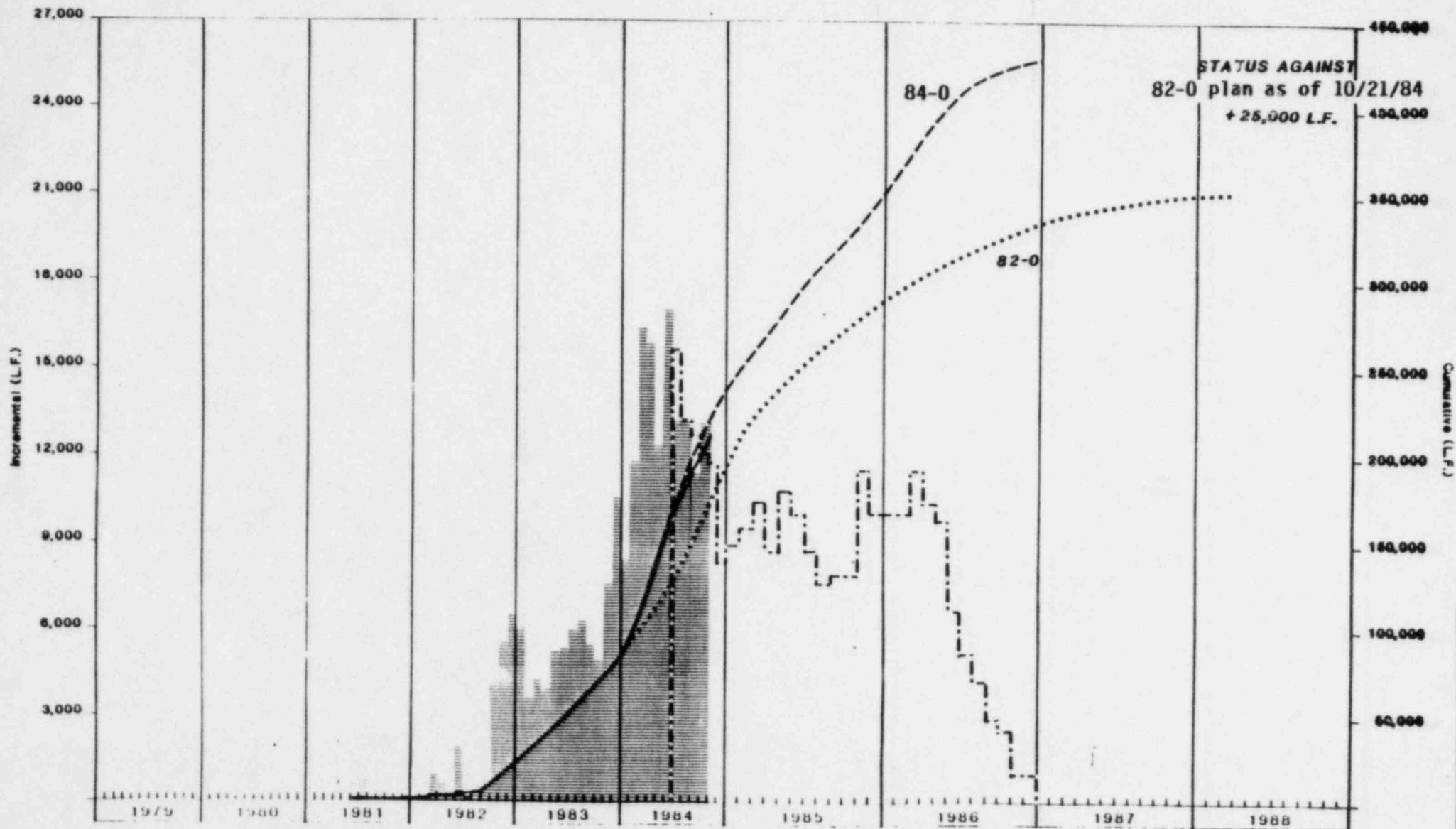
4 Week Period Ending: 10/21/84	
Total Planned	33,936 Each
Planned To Date	11,690 Each
Actual To Date	11,326 Each



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Small Pipe - Unit 1 & Common

Legend	
Scheduled	-----
Actual	—————
Planned Increment	-----
Actual Increment	—————

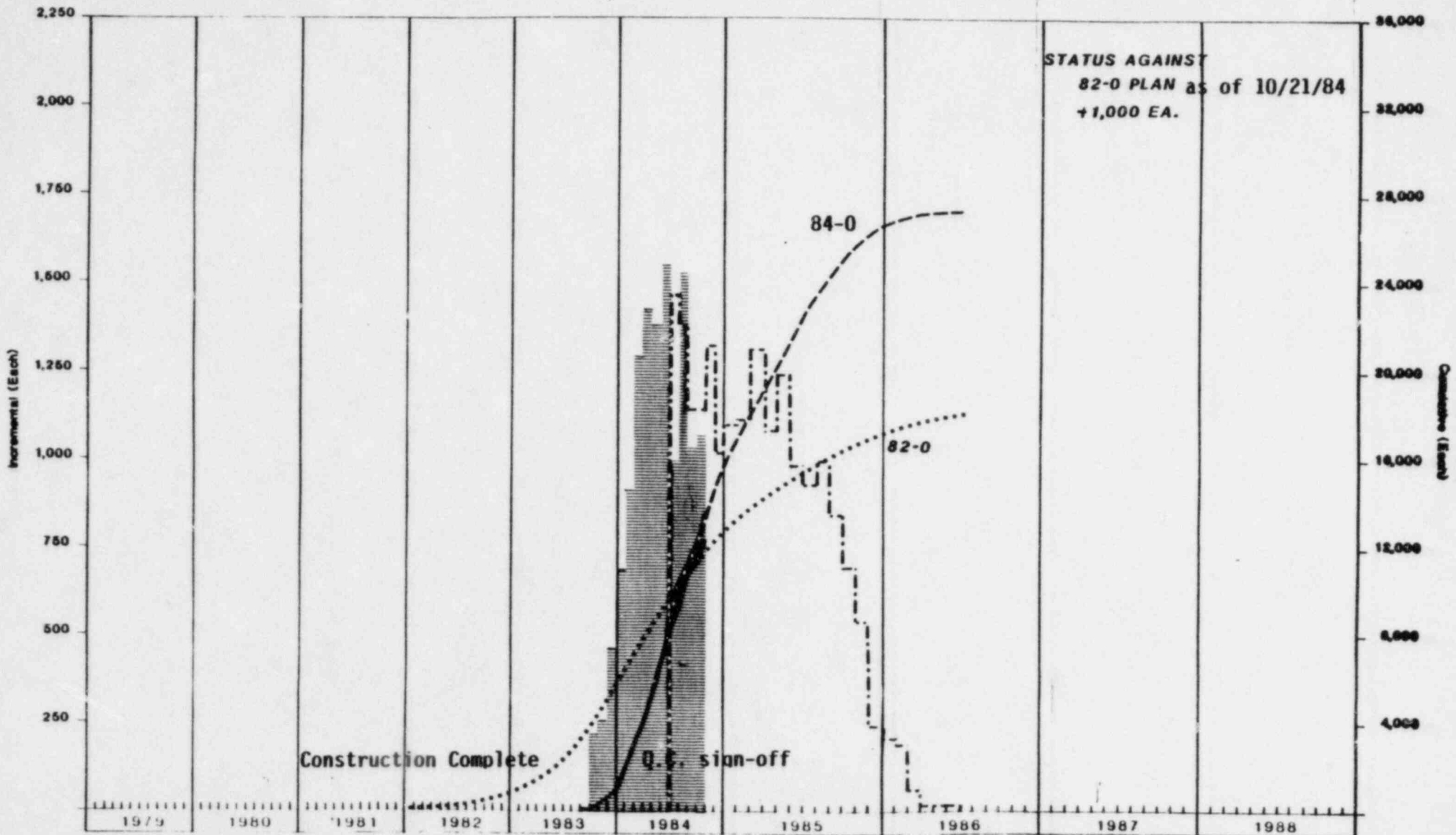
4 Week Period Ending: 10/21/84	
Total Planned:	265,691 L.F.
Planned To Date:	209,103 L.F.
Actual To Date:	201,498 L.F.



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Small Pipe - Units 1 & 2

Legend	
Scheduled	-----
Actual	—————
Planned Increment	-----
Actual Increment	-----

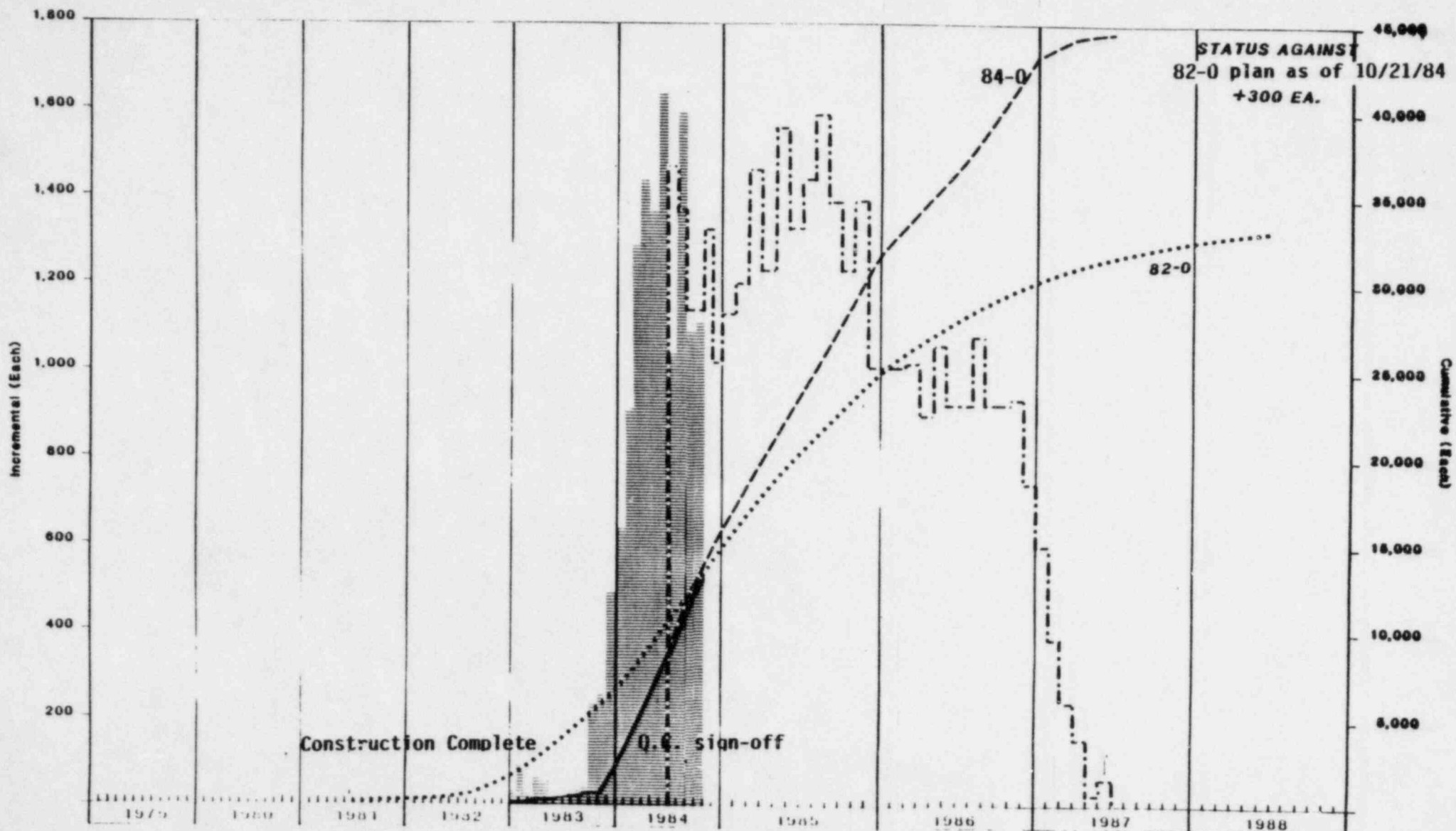
4 Week Period Ending 10/21/84	
Total Planned	427,670 L.F.
Planned To Date	219,274 L.F.
Actual To Date	212,150 L.F.



Legend	
Scheduled	-----
Actual	—————
Planned Increment	-----
Actual Increment	—————

Vogtle Electric Generating Plant
Rev. 84-0 Construction Schedule
Small Pipe Hangers - Unit 1 & Common

4 Week Period Ending: 10/21/84	
Total Planned:	27,289 Each
Planned To Date:	13,310 Each
Actual To Date:	12,786 Each



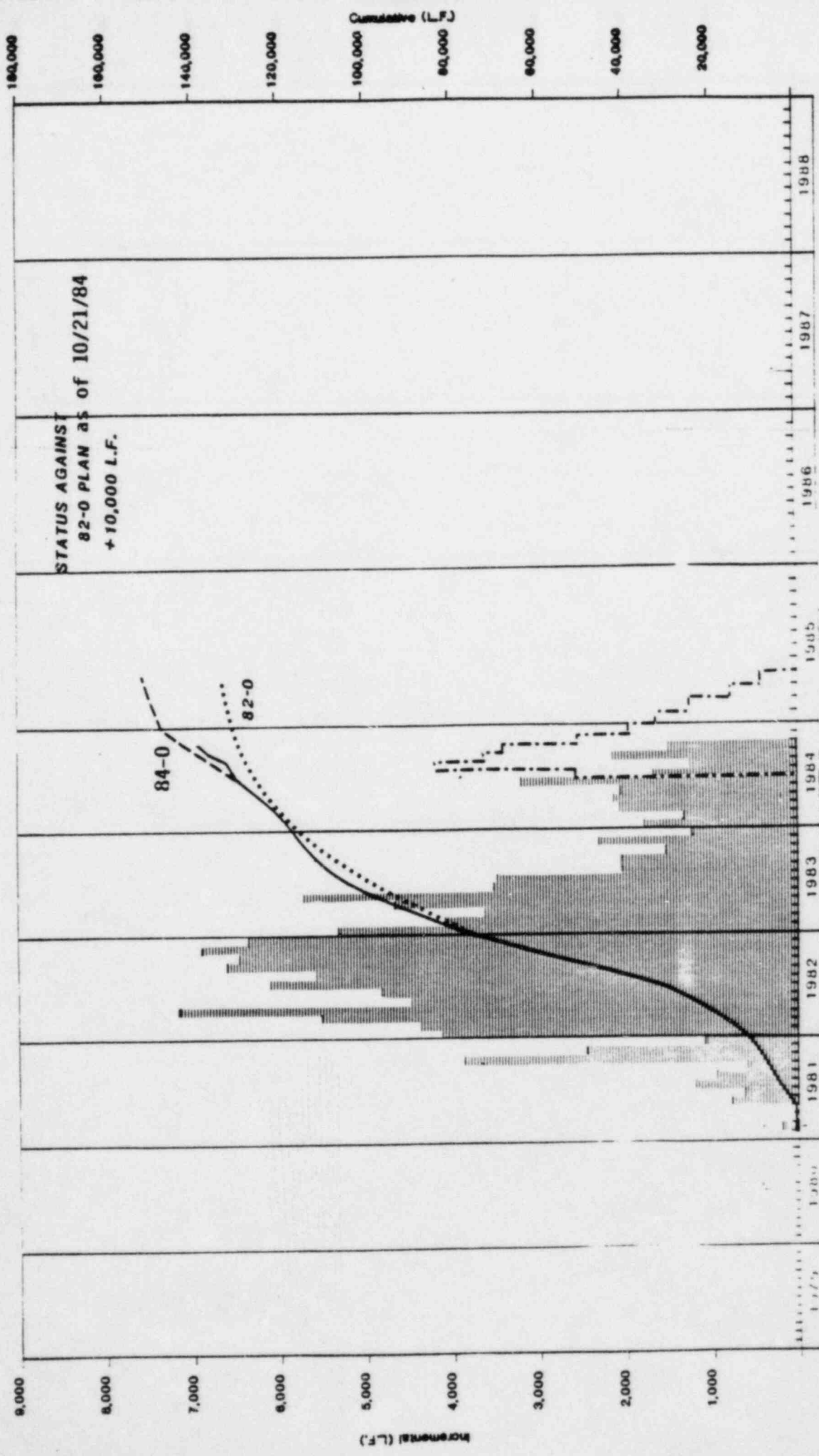
**STATUS AGAINST
82-0 plan as of 10/21/84
+300 EA.**

Construction Complete O.C. sign-off

**Vogtle Electric Generating Plant
Rev. 84-0 Construction Schedule
Small Pipe Hangers - Units 1 & 2**

4 Week Period Ending 10/21/84	
Total Planned	44,676 Each
Planned To Date	13,434 Each
Actual To Date	13,123 Each

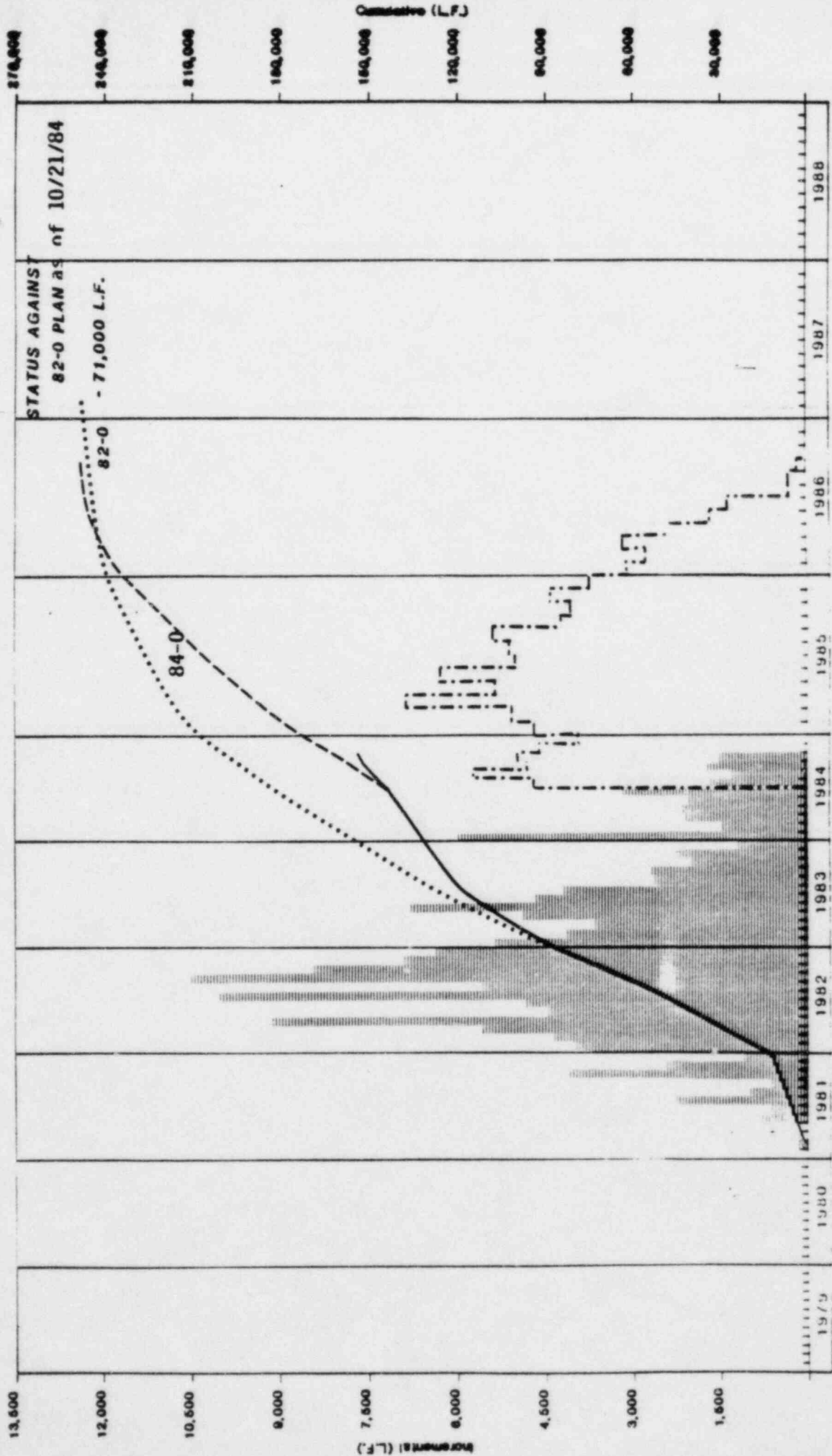
Scheduled
 Actual ———
 Planned Increment - - - -
 Actual Incremented ———



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Cable Tray - Unit 1 & Common

4 Week Period Ending	10/21/84
Total Planned	151,912 L.F.
Planned To Date	142,973 L.F.
Actual To Date	138,420 L.F.

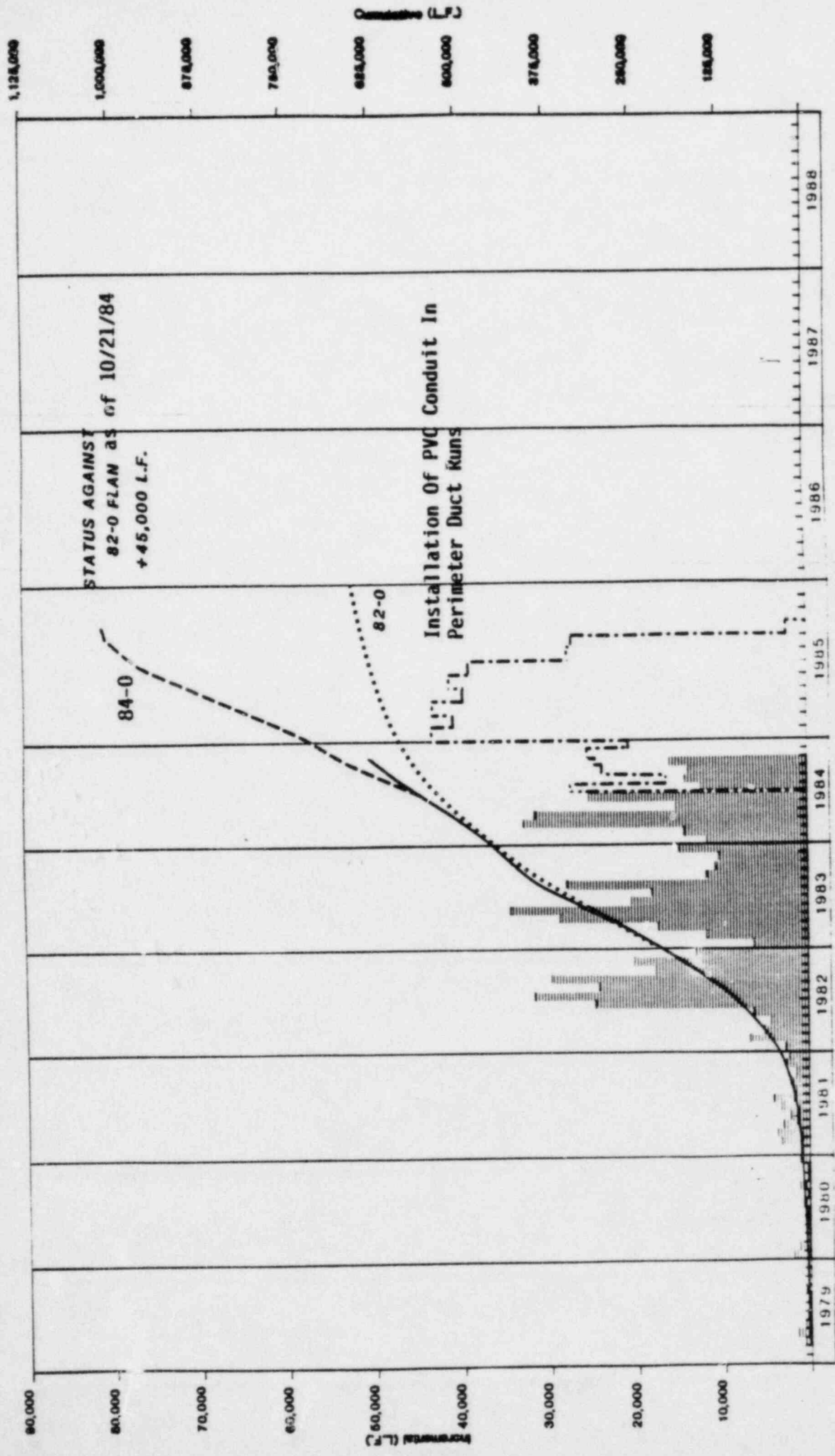
Schedule of Work
Actual Work	————
Planned Work	-----
Actual Work	▨▨▨▨



4 Week Period Ending 10/21/84	
Total Planned:	248,023 L.F.
Planned To Date:	162,883 L.F.
Actual To Date:	163,650 L.F.

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Cable Tray - Units 1 & 2

Legend	
Scheduled	-----
Actual	-----
Planned Investment	-----
Actual Investment	-----

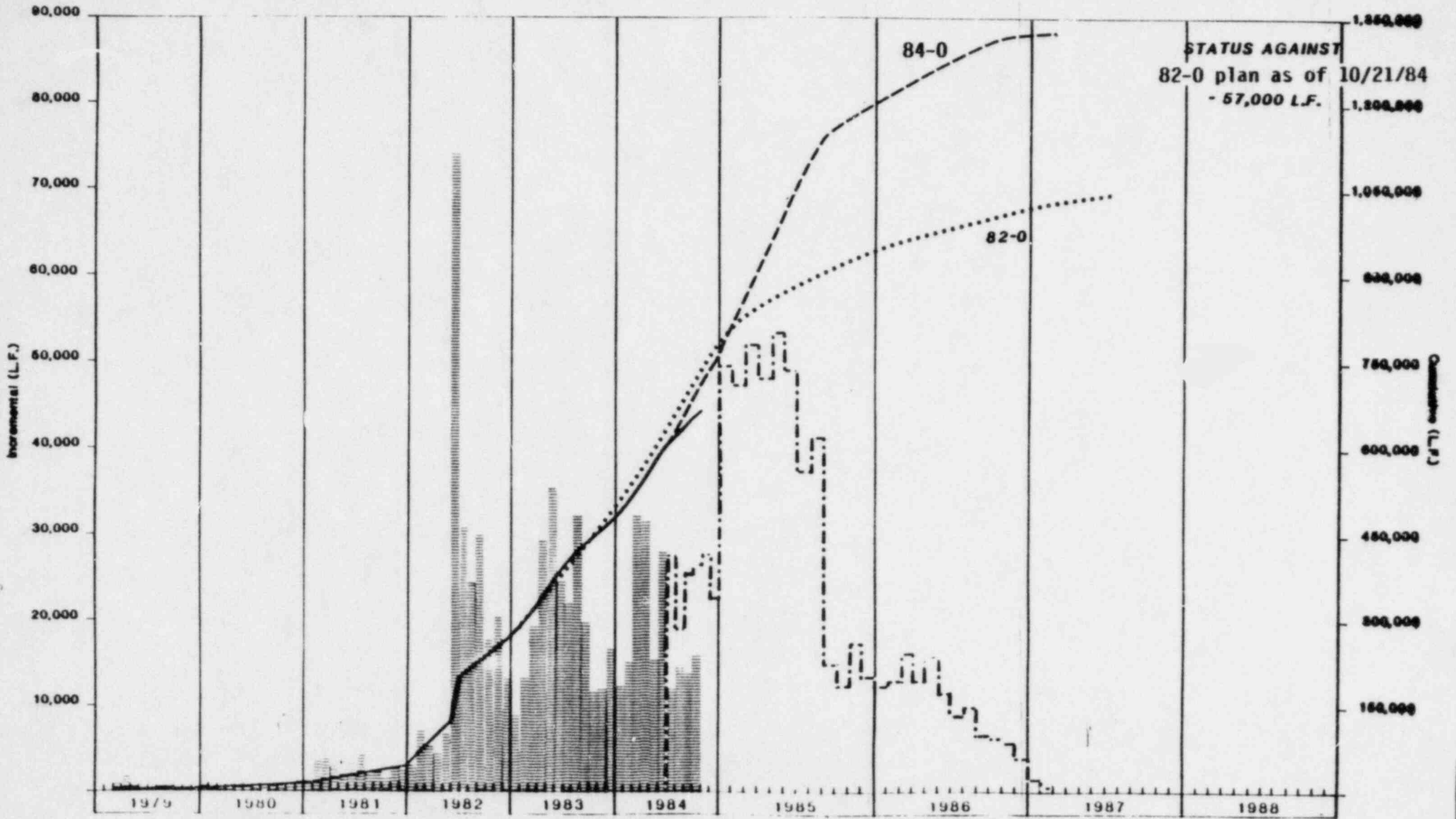


Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Conduit - Unit 1 & Common

Legend

Scheduled	-----
Actual	—————
Planned Increment	▨▨▨▨▨
Actual Increment	▨▨▨▨▨

4 Week Period Ending	10/21/84
Total Planned	1,014,367 L.F.
Planned To Date	663,554 L.F.
Actual To Date	627,488 L.F.

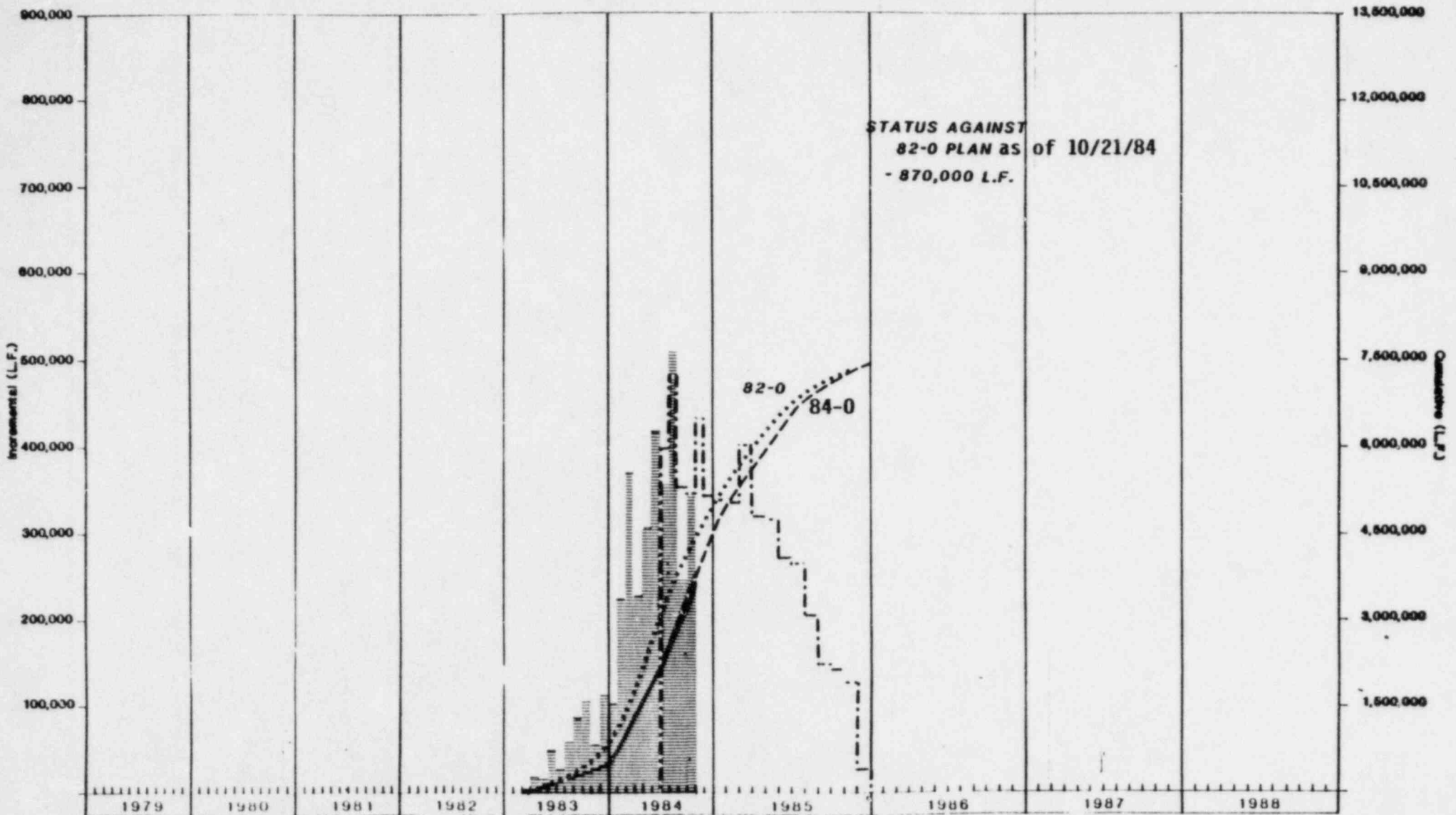


STATUS AGAINST
82-0 plan as of 10/21/84
- 57,000 L.F.

Vogtle Electric Generating Plant
Rev. 84-0 Construction Schedule
Conduit - Units 1 & 2

Legend	
Scheduled	-----
Actual	—————
Planned Increment	- - - - -
Actual Increment

4 Week Period Ending 10/21/84	
Total Planned	1,328,817 L.F.
Planned To Date	712,932 L.F.
Actual To Date	670,787 L.F.

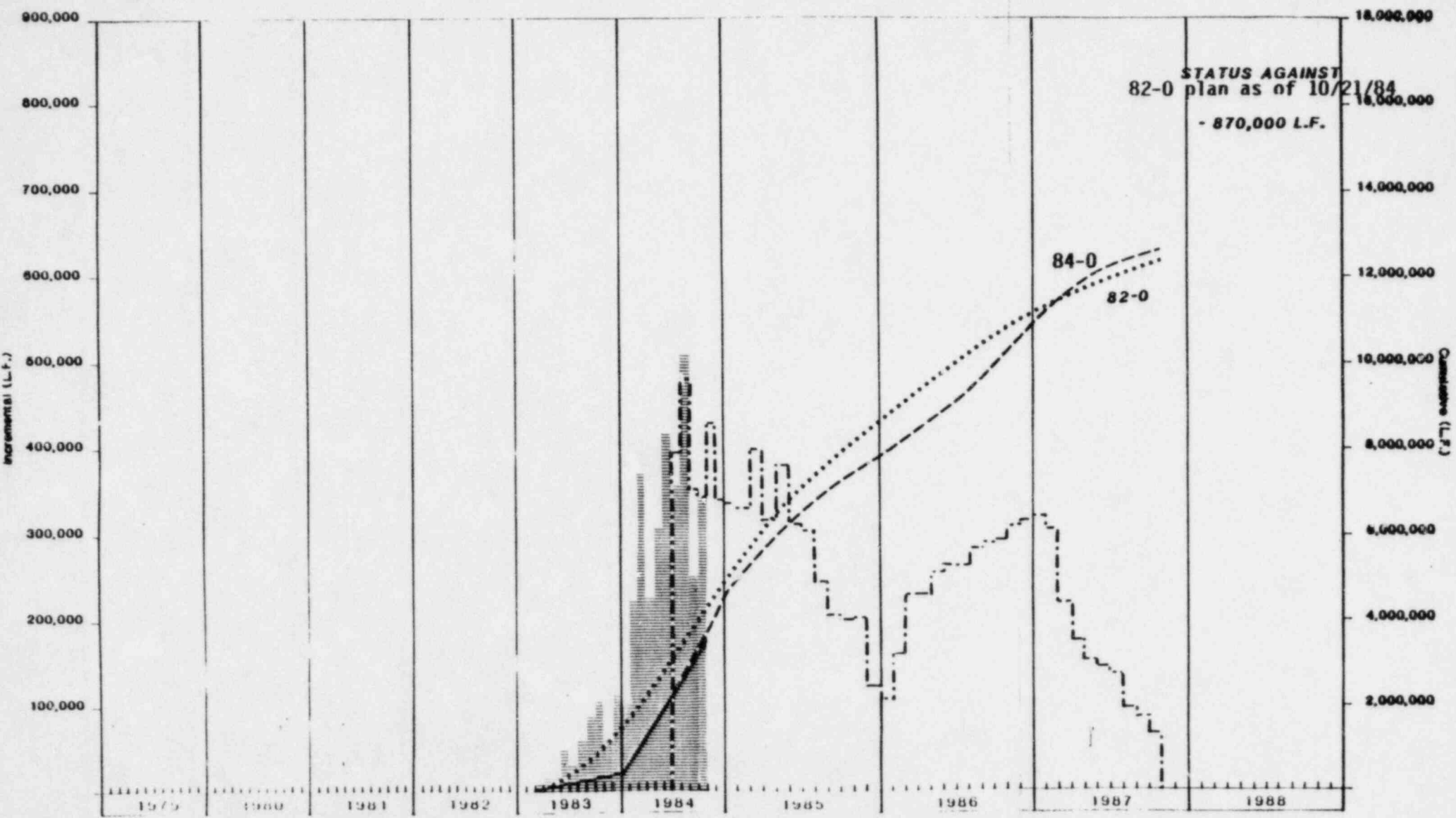


STATUS AGAINST
82-0 PLAN as of 10/21/84
- 870,000 L.F.

Legend	
Scheduled	-----
Actual	—————
Planned Increment	▨▨▨▨▨
Actual Increment	▨▨▨▨▨

Vogtle Electric Generating Plant
Rev. 84-0 Construction Schedule
Wire & Cable - Unit 1 & Common

4 Week Period Ending: 10/21/84	
Total Planned:	7,484,200 L.F.
Planned To Date:	3,725,456 L.F.
Actual To Date:	3,629,931 L.F.

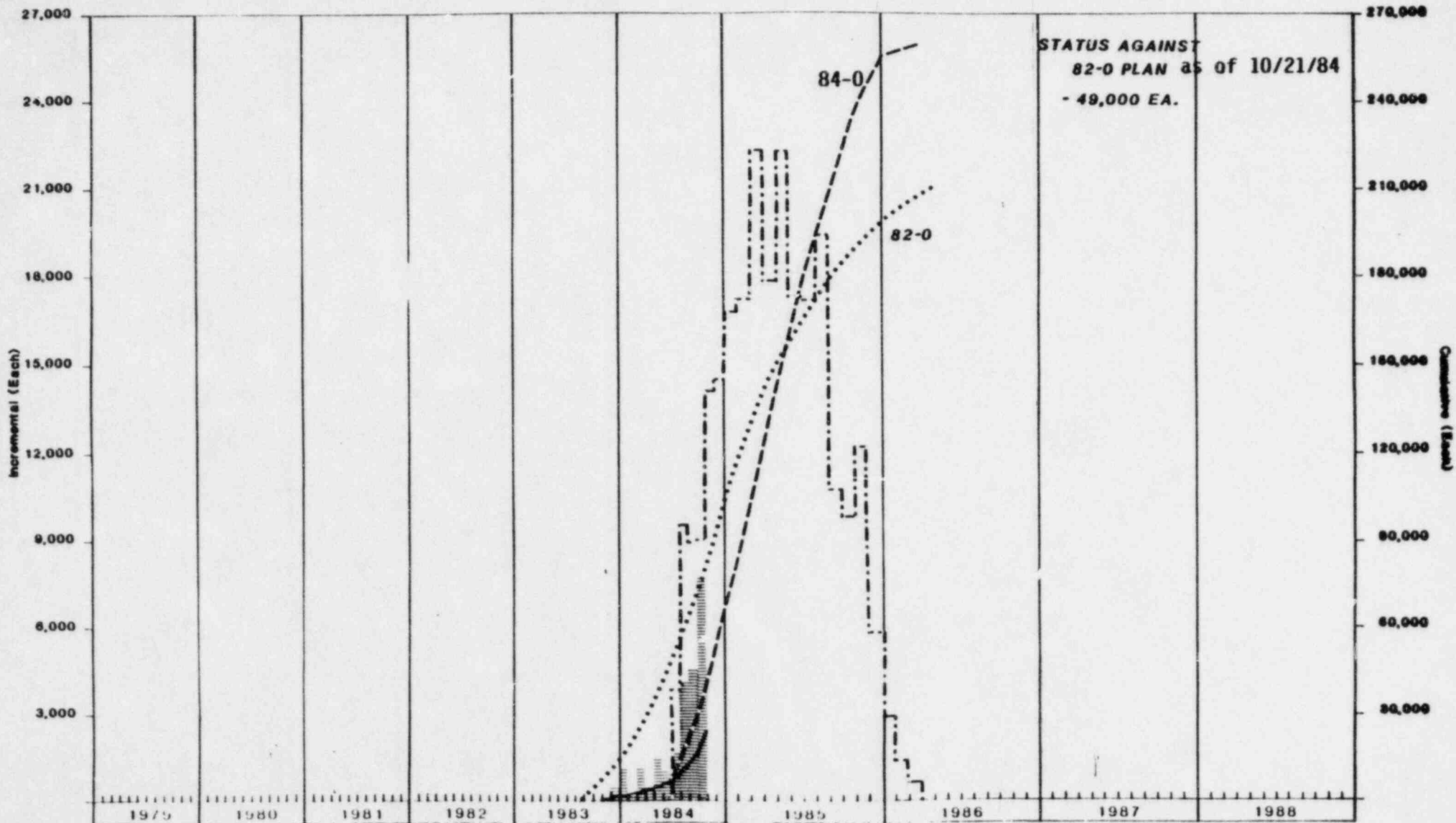


Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Wire & Cable - Units 1 & 2

Legend

Scheduled	-----
Actual	—————
Planned Increment	-----
Actual Increment	—————

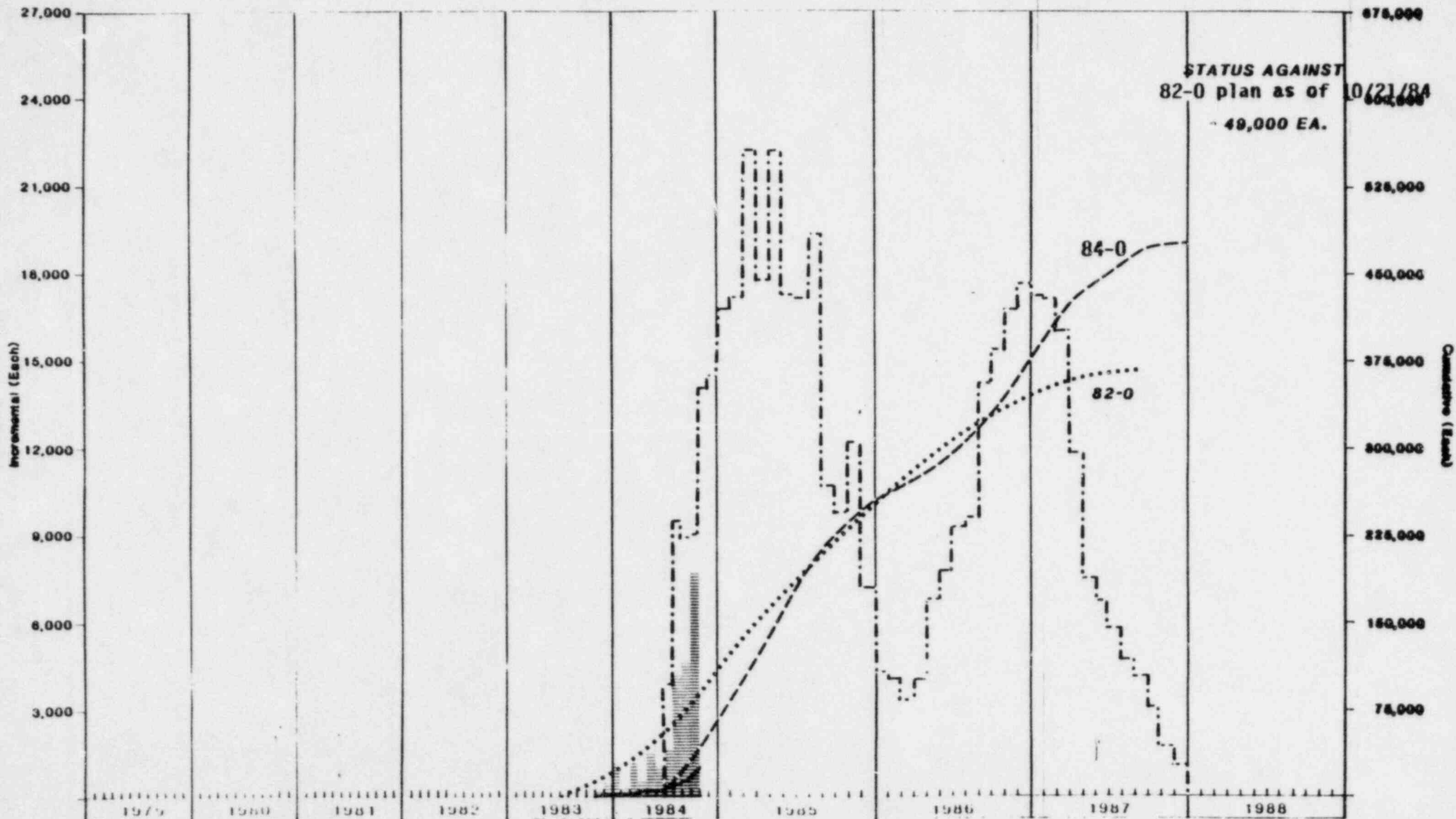
4 Week Period Ending: 10/21/84	
Total Planned	12,848,300 L.F.
Planned To Date	3,726,468 L.F.
Actual To Date	3,629,931 L.F.



Legend	
Scheduled	-----
Actual	—————
Planned Increment	- - - - -
Actual Increment

Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Terminations - Unit 1 & Common

4 Week Period Ending 10/21/84	
Total Planned:	260,000 Each
Planned To Date:	37,206 Each
Actual To Date:	24,002 Each



Vogtle Electric Generating Plant
 Rev. 84-0 Construction Schedule
 Terminations - Units 1 & 2

Legend	
Scheduled	-----
Actual	—————
Planned Incremental	- · - · - · -
Actual Incremental	·····

4 Week Period Ending	10/21/84
Total Planned	467,384 Each
Planned To Date:	37,206 Each
Actual To Date:	24,002 Each

MEETING SUMMARY DISTRIBUTION

Docket No(s): 50-424/425

NRC PDR

Local PDR

NSIC

PRC System

LB #4 r/f

Attorney, OELD

E. Adensam

Project Manager M. Miller

Licensing Assistant M. Duncan

NRC PARTICIPANTS

M. Miller

E. Adensam

R. Hartfield

V. Rogge

W. Sanders

W. Rankin

M. Sinkule

Certified By

Angela Hatton

bcc: Applicant & Service List