

QUALITY ASSURANCE PROGRAM APPROVAL
FOR RADIOACTIVE MATERIAL PACKAGES

0854

REVISION NUMBER

0

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974, as amended, and Title 10, Code of Federal Regulations, Chapter 1, Part 71, and in reliance on statements and representations heretofore made in Item 5 by the person named in Item 2, the Quality Assurance Program identified in Item 5 is hereby approved. This approval is issued to satisfy the requirements of Section 71.101 of 10 CFR Part 71. This approval is subject to all applicable rules, regulations, and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

2. NAME

X-Cel NDE, Inc.

STREET ADDRESS

P.O. Box 12910

CITY

Odessa

STATE

TX

ZIP CODE

79768-2910

3. EXPIRATION DATE

May 31, 2001

4. DOCKET NUMBER

71-0854

5. QUALITY ASSURANCE PROGRAM APPLICATION DATE(S)

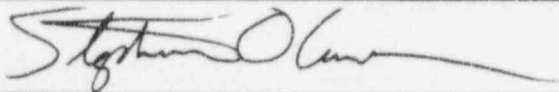
May 2, 1996

6. CONDITIONS

1. Activities authorized by this approval: procurement, maintenance, repair, and use to be executed with regard to transportation packaging for radioactive materials in special form. All other activities (i.e., design, fabrication, assembly, testing, and modification) shall be satisfied by obtaining certifications from packaging suppliers that these activities were conducted in accordance with an NRC-approved Quality Assurance Program. It shall remain the responsibility of the Quality Assurance Program holder that all transportation activities meet the requirements of 10 CFR § 71.101.
2. Records shall be maintained in accordance with the provisions of 10 CFR Part 71. Specifically:
 - a. Records of each shipment of licensed material shall be maintained for three years after that shipment [10 CFR § 71.91(a)].
 - b. Records providing evidence of packaging quality shall be maintained for three years after the life of the packaging [10 CFR § 71.91(c)].
 - c. Records describing activities affecting packaging quality shall be maintained for three years after this Quality Assurance Program Approval is terminated (10 CFR § 71.135).

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PDR ADOCK 07100854
C PDR

FOR THE U.S. NUCLEAR REGULATORY COMMISSION



for JOHN P. JANKOVICH, SECTION LEADER
TRANSPORTATION AND STORAGE INSPECTION SECTION
SPENT FUEL PROJECT OFFICE, NMSS

June 5, 1996

DATE