Attachment

Revised Technical Specification Page

SURVEILLANCE REQUIREMENTS (Continued)

11. F* Distance is the distance of the expanded portion of a tube which provides a sufficient length of undegraded tube expansion to resist pullout of the tube from the tubesheet. The F* distance is equal to 1.54 inches plus allowance for eddy current uncertainty measurement and is measured down from the top of the tubesheet or the bottom of the roll transition, whichever is lower in elevation. The allowance for eddy current uncertainty is documented in the steam generator eddy current inspection procedure.

12. F* Tube is a tube:

- a) with degradation equal to or greater than 40% below the F* distance, and b) which has no indication of imperfections greater than or equal to 20% of nominal wall thickness within the F* distance, and c) that remains inservice.
- 13. Tube Expansion is that portion of a tube which has been increased in diameter by a rolling process such that no crevice exists between the outside diameter of the tube and the hole in the tubesheet.
- 14. Tube Support Plate Repair Limit is used for the disposition of an alloy 600 steam generator tube for continued service that is experiencing predominately axially oriented outside diameter strend corrosion cracking confined within the thickness of the tube support plates. At tube support plate intersections, the repair limit is based on maintaining steam generator tube serviceability as described below:
 - a. Steam generator tubes, whose degradation is attributed to outside diameter stress corrosion cracking within the bounds of the tube support plate with bobbin voltages less than or equal to the lower voltage repair limit [2.0 volts], will be allowed to remain in service.
 - b. Steam generator tubes, whose degradation is attributed to outside diameter stress corrosion cracking within the bounds of the tube support plate with a bobbin voltage greater than the lower voltage repair limit [2.0 volts], will be repaired or plugged except as noted in 4.4.6.4.a.14.c below.