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EVENT DESCRIPTION:

The neutron flux increases approximately eleven decades from source level to full power operation. The neutron detector channels are arranged into three groups of instruments to monitor neutron flux over this wide range. These are a) two source range detectors (startup channels), b) three dual range detectors (wide range logarithmic channels and linear power range channels), and c) three power range detectors (linear power range).

The startup and wide range logarithmic instruments are used primarily to bring the reactor into the power range. One of the parameters displayed on the Reactor Control Board for the startup and wide range logarithmic channels is rate of change of neutron flux. On January 26, 1985, at approximately 1455 hours, a scram occurred on scram channels "A" and "C" neutron flux rate of change high from the wide range channels. There was deviation and fluctuation on the analog indication for the startup channels and wide range logarithmic channels. The neutron , recorder measured a large transient.

Readings from the recorder, NR-1131/1131-1, indicated that the reactor was scrammed by the Plant Protective System (PPS) due to a neutron flux rate of change greater than five decades per minute as measured by the wide range nuclear channels.

The cause of the transient was immediately found to be a welding machine in close proximity to the flux detectors. At the time of the scram, the welding machine was started using the high frequency start normally used to initiate gas tungsten arc welding. The high frequency (400 Hz) created an electromagnetic field that affected the flux detector wires nearby.

ANALYSIS OF EVENT:

The reactor has been shutdown for control rod drive testing and refurbishment. All thirty-seven of the control rods in the reactor core were fully inserted.

Although the automatic actuation of the PPS scram circuitry was not a result of a change in core reactivity, the PPS action was conservative and functioned as designed.

CAUSE DESCRIPTION:

The scram occurred as a result of a welding machine being started using the high frequency start normally used in gas tungsten arc welding. The welding machine was in close proximity to the neutron flux detectors. An electromagnetic field was created which affected the flux detector wires nearby, resulting in a reading of greater than five decades per minute.

4RC Form 388A 9-831	LICENSEE EVENT REPORT (LER) TEXT CONTINUATION APPROVED ONE NO. 3150-01 EXPIRES #/31/85							
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The welding machine was turned off, and the erratic indication stopped.

All welding machines used in the plant have had the high frequency start disarmed.

Procedure revisions will be implemented to ensure that the high frequency start will be disarmed prior to use in the Reactor Building during reactor startup or power operation.

No further corrective action is anticipated or required.

Laurie S. McKitrick

Techical Services Technician

Roger a. Heller for Jim Eggebroten

Technical Services Engineering Supervisor

Licensing Review By:

Duane L. Eye for Jim Gramling

Nuclear Licensing-Operations Supervisor

Affullin C. H. Fuller

Station Manager

I. W. Gahm Manager, Nuclear Production



Public Service Company of Colorado

16805 WCR 19 1/2, Platteville, Colorado 80651

February 25, 1985 Fort St. Vrain Unit #1 P-85062

Mr. Robert Martin, Regional Administrator Reactor Project Branch 1 Region IV Nuclear Regulatory Commission 611 Ryan Plaza Drive, Suite 1000 Arlington, Texas 76011

ATTN: Mr. E. H. Johnson

E I C MAR - 1 1985

Docket Number 50-267

REFERENCE: Facility Operating License Number DPR-34

Dear Mr. Martin:

Enclosed please find a copy of Licensee Event Report Number 50-267/85-001, Final, submitted per the requirements of 10 CFR 50.73(a)(2)(iv).

Sincerely,

Alfulla for

J. W. Gahm Manager, Nuclear Production

JWG:dr

Enclosure

cc: Director, MIPC

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