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ILLINOIS POWER COMPANY



CLINTON POWER STATION, P.O. BOX 678, CLINTON, ILLINOIS 61727

March 4, 1985

Docket No. 50-461

Director of Nuclear Regulation
Attention: Mr. A. Schwencer, Chief
Licensing Branch No. 2
Division of Licensing
U. S. Nuclear Regulatory Commission
Washington, D. C. 20555

Subject: Clinton Power Station Unit 1
Preservice Inspection (PSI) Program
Confirmatory Issues #67 and #68

Dear Mr. Schwencer:

Please find attached changes to the Clinton Power Station Preservice Inspection Program for your use in evaluating and resolving these confirmatory issues for our plant.

Included in this submittal are: 1) the detailed preservice inspection program dated February 1985, which replaces the previous version dated February 1982; and 2) the Class 1 and Class 2 components lists, which supercede pages 47 through 470 of our previous submittal of Volume I (Final Plan). All other previously submitted information remains unchanged.

If you have any questions on this matter, please contact us.

Sincerely yours,

A handwritten signature in dark ink, appearing to read 'F. A. Spangenberg'.

F. A. Spangenberg
Director - Nuclear Licensing
and Configuration
Nuclear Station Engineering

JLP/lrs

Attachment

cc: B. L. Siegel, NRC Clinton Licensing Project Manager
NRC Resident Office
Regional Administrator, Region III, USNRC
Illinois Department of Nuclear Safety

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AUS REV 04.2R
 AOS XLPT REV 04.2I

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL HEAT EXCHANGER B; SEE FIGURE B-1

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

		RHR HEAT EXCHANGER COMPONENTS					

---	---	SEE REMARKS	---	---	400500		SPECIFIC RHR HEAT EXCHANGER REQUIREMENTS TO BE DETERMINED LATER.

FOR INFORMATION ONLY #5

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T P S E H E I O E C G M R	REMARKS

LINE 1MS01EA-24"; FIGURE B-2							

CS.21	C-F	1-MS-37-7 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	500000		***BASIC CALIBRATION BLOCK*** 24-R0-1,218-CS-19-CLT
CS.21	C-F	1-MS-37-3-8 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	500010		CNF NO. 821175
C2.6	C-E-2	1MS07014G PIPE RESTRAINT	VT	900-4/23	500020		
CS.21	C-F	1-MS-37-3 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4 DEV 13	500040		***BASIC CALIBRATION BLOCK*** 24-R0-1,218-CS-19-CLT
LINE 1MS01EB-24"; FIGURE B-2							

CS.21	C-F	1-MS-37-5 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	500300		***BASIC CALIBRATION BLOCK*** 24-R0-1,218-CS-19-CLT
C2.6	C-E-2	1MS07038G PIPE RESTRAINT	VT	900-4/23	500320		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1MS01EB-24"; FIGURE B-2							

(CONTD)							

C5.21	C-F	1-MS-37-1 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	500340		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT

LINE 1MS01EC-24"; FIGURE B-2							

C5.21	C-F	1-MS-37-8 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	500600		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT
C2.6	C-E-2	1MS07002G PIPE RESTRAINT	VT	900-4/23	500620		
C5.21	C-F	1-MS-37-4 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	500640		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT

LINE 1MS01ED-24"; FIGURE B-2							

C5.21	C-F	1-MS-37-6 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	500900		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1MS01ED-2000 FIGURE B-2							

(CONTD)							

C2.6	C-E-2	1MS07026G PIPE RESTRAINT	VT	900-4/23	500920		
C5.21	C-F	1-MS-37-2 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4 DEV 13	500940		

BASIC CALIBRATION BLOCK
 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02FA-20"; FIGURE B-3							

C5.21	C-F	1-FW-1-13 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	510000		***BASIC CALIBRATION BLOCK*** 20-160-1.968-CS-18-CLT
C5.21	C-F	1-FW-1-8-3 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	510020		***BASIC CALIBRATION BLOCK*** 20-160-1.968-CS-18-CLT
C5.21		1-FW-1-8-2 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	510040		***BASIC CALIBRATION BLOCK*** 20-160-1.968-CS-18-CLT
C5.21	C-F	1-FW-1-12 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	510060		***BASIC CALIBRATION BLOCK*** 20-160-1.968-CS-18-CLT
LINE 1FW02FB-20"; FIGURE B-4							

C5.21	C-F	1-FW-2-13 VALVE TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 12	510500		***BASIC CALIBRATION BLOCK*** 20-160-1.968-CS-18-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02FB-20"1 FIGURE B-4							

(CONTD)							

C5.21	C-F	1-FW-2-8-2 PIPE TO TEE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 12	510520		***BASIC CALIBRATION BLOCK*** 20-160-1,968-CS-1A-CLT
C5.21	C-F	1-FW-2-8-4 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	510530		
C5.21	C-F	1-FW-2-8-3 TEE TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 12	510540		***BASIC CALIBRATION BLOCK*** 20-160-1,968-CS-1B-CLT
C5.21	C-F	1-FW-2-12 PIPE TO VALVE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 12,13	510560		***BASIC CALIBRATION BLOCK*** 20-160-1,968-CS-1B-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

SUPPRESSION POOL AND CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1SF01E-10"; FIGURE B-5							

C5.11	C-F	1-SF-3-1 VALVE TO PIPE	MT	300-1/24	520000		
C2.6	C-E-2	1SF02012R PIPE RESTRAINT	VT	900-1/49	520020		
C5.11	C-F	1-SF-3-2 PIPE TO ELBOW	MT	300-1/24	520040		
C5.11	C-F	1-SF-3-3 ELBOW TO PIPE	MT	300-1/24	520060		
C5.11	C-F	1-SF-3-4 PIPE TO VALVE	MT	300-1/24	520080		
C5.11	C-F	1-SF-3-5 VALVE TO PIPE	MT	300-1/24	520100		
C2.5	C-E-1	1-SF-3-7 PENETRATION TO PIPE	MT	300-1/24	520120		
C2.6	C-E-2	1SF02014R PIPE RESTRAINT	VT	900-1/49	520140		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

SUPPRESSION POOL AND CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G H R	REMARKS

LINE 1SF01E-10"; FIGURE B-5							

(CONTD)							

C5.11	C-F	1-SF-3-4-2 PIPE TO REDUCING ELBOW	MT	300-1/24	520160		

LINE 1SF01F-12"; FIGURE B-6							

C5.11	C-F	1-SF-3-4-3 REDUCING ELBOW TO PIPE	MT	300-1/24	520500		
C2.6	C-E-2	1SF02015G PIPE RESTRAINT	VT	900-1/49	520520		
C2.6	C-E-2	1SF02016G PIPE RESTRAINT	VT	900-1/49	520540		

LINE 1SF01G-12"; FIGURE B-7							

C5.11	C-F	1-SF-3-4-4 PIPE TO PIPE	PT	200-1/54	521000		
C5.11	C-F	?-----? PIPE TO FLANGE	PT	200-1/54	521020		

NO FLANGE BOLTING.
 BLIND FLANGE FOR HYDROSTATIC
 PRESSURE TEST ONLY. REMOVED
 FOR NORMAL PLANT OPERATION.
 IDENTIFICATION TO BE
 DETERMINED.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

SUPPRESSION POOL AND CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1SF02A-12"; FIGURE B-8							

C5.11	C-F	1-SF-1-1-2 FLANGE TO PIPE	PT	200-1/54	523000		
C2.4	C-D	1-SF-1-1-2-FB FLANGE BOLTING	VT	SEE RMKS	523020		MANUFACTURER'S RECORDS TO BE UTILIZED.
C2.6	C-E-2	1SF01002G PIPE RESTRAINT	VT	900-4/23	523040		
C2.5	C-E-1	1-SF-1-5 PENETRATION TO PIPE	PT	200-1/54	523060		
C2.5	C-E-1	1-SF-1-5-LD PENETRATION TO PIPE	PT	200-1/54	523065		
C2.5	C-E-1	1-SF-1-1-LU PENETRATION TO PIPE	PT	200-1/54	523070		
C5.11	C-F	1-SF-1-1 PIPE TO VALVE	PT	200-1/54	523080		
C5.11	C-F	1-SF-1-2 VALVE TO PIPE	PT	200-1/54	523100		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

SUPPRESSION POOL AND CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

 (CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

		LINE 1SF02A-12"; FIGURE B-8					-----

(CONTD)

C5.11	C-F	1-SF-1-3 PIPE TO VALVE	PT	200-1/54	523120		
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CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

MSIV LEAKAGE CONTROL PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 11S24A-8"; FIGURE B-9							

C5.11	C-F	1-IS-2-3-6 TRANSITION PIECE TO PIPE	MT	300-1/23	540000		
C2.6	C-E-2	11S01045X PIPE RESTRAINT	VT	900-4/23	540020		
C2.6	C-E-2	11S01003R PIPE RESTRAINT	VT	900-4/23	540030		
C2.5	C-E-1	11S01003R-WA WELDED ATTACHMENT(S)	MT	300-1/23	540040		
C5.11	C-F	1-IS-2-3-2 PIPE TO CAP	MT	300-1/23	540080		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H F I O E C G M R	REMARKS

LINE 1LP02A-12"; FIGURE B-10							

C5.11	C-F	1-LP-2-1-4 REDUCER TO PIPE	MT	300-1/23	550000		
C5.11	C-F	1-LP-2-4 PIPE TO VALVE	MT	300-1/23	550020		
C5.11	C-F	1-LP-2-5 VALVE TO PIPE	MT	300-1/23	550040		
C2.6	C-E-2	1LP04031V PIPE RESTRAINT	VT	900-4/23	550050		
C5.11	C-F	1-LP-2-6 PIPE TO VALVE	MT	300-1/23	550060		
C5.11	C-F	1-LP-2-7 VALVE TO PIPE	MT	300-1/23	550080		
C2.6	C-E-2	1LP04016X PIPE RESTRAINT	VT	900-4/23	550100		
C2.6	C-E-2	1LP04017R PIPE RESTRAINT	VT	900-4/23	550120		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1LP02A-12"; FIGURE B-10							

(CONTD)							

C5.11	C-F	1-LP-2-5B-2 PIPE TO ELBOW	MT	300-1/23	550140		
C5.11	C-F	1-LP-2-5B-3 ELBOW TO PIPE	MT	300-1/23	550160		
C5.11	C-F	1-LP-2-10A PIPE TO ELBOW	MT	300-1/23	550180		
C5.11	C-F	1-LP-2-6A-2 ELBOW TO PIPE	MT	300-1/23	550200		
C2.6	C-E-2	1LP04015V PIPE RESTRAINT	VT	900-4/23	550220		
C5.11	C-F	1-LP-2-6A-3 PIPE TO ELBOW	MT	300-1/23	550240		
C5.11	C-F	1-LP-2-10BQ1 ELBOW TO PIPE	MT	300-1/23	550260		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1LP02A-12"; FIGURE B-10							

(CONTD)							

C2.6	C-E-2	1LP04014X PIPE RESTRAINT	VT	900-4/23	550280		
C2.6	C-E-2	1LP04013X PIPE RESTRAINT	VT	900-4/23	550300		
C5.11	C-F	1-LP-2-11 PIPE TO ELBOW	MT	300-1/23	550320		
C5.11	C-F	1-LP-2-7-3 ELBOW TO PIPE	MT	300-1/23	550340		
C5.11	C-F	1-LP-2-7-4 PIPE TO ELBOW	MT	300-1/23	550360		
C5.11	C-F	1-LP-2-7-5 ELBOW TO PIPE	MT	300-1/23	550380		
C5.11	C-F	1-LP-2-1201 PIPE TO PIPE	MT	300-1/23	550400		TO BE EXAMINED ONLY IF WITHIN 36" OF A RIGID PIPE ANCHOR OR PENETRATION.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS
LINE 1LP02A-12"; FIGURE B-10							
(CONTD)							
CS.11	C-F	1-LP-2-8-6 PIPE TO PIPE	MT	300-1/23	550410		
C2.6	C-E-2	1LP04010R PIPE RESTRAINT	VT	900-4/23	550420		
C2.6	C-E-2	1LP04009X PIPE RESTRAINT	VT	900-4/23	550440		
CS.11	C-F	1-LP-2-13 PIPE TO FLANGE	MT	300-1/23	550460		
C2.4	C-D	1-LP-2-18-FB FLANGE BOLTING	VT	SEE RMKS	550480		MANUFACTURER'S RECORDS TO BE UTILIZED.
CS.11	C-F	1-LP-2-14A FLANGE TO PIPE	MT	300-1/23	550500		
C2.6	C-E-2	1LP04008R PIPE RESTRAINT	VT	900-4/23	550520		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1LP02A-12"; FIGURE B-10							

(CONTD)							

CS.11	C-F	1-LP-2-14B PIPE TO PIPE	MT	300-1/23	550540		TO BE EXAMINED ONLY IF WITHIN 36" OF A RIGID PIPE ANCHOR OR PENETRATION.
CS.11	C-F	1-LP-2-9B-2 PIPE TO TEE	MT	300-1/23	550560		
CS.11	C-F	1-LP-2-9B-3 TEE TO PIPE	MT	300-1/23	550580		
C2.6	C-E-2	1LP04006R PIPE RESTRAINT	VT	900-4/23	550600		
CS.11	C-F	1-LP-2-9B-4 PIPE TO FLANGE	MT	300-1/23	550620		
C2.4	C-D	1-LP-2-9B-4-FB FLANGE BOLTING	VT	SEE RMKS	550640		MANUFACTURER'S RECORDS TO BE UTILIZED.
CS.11	C-F	1-LP-2-10-5 FLANGE TO PIPE	MT	300-1/23	550660		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T P S E H E I O E C G M R	REMARKS

LINE 1LP02A-12"; FIGURE B-10							

(CONTD)							

C2.6	C-E-2	1LP04005X PIPE RESTRAINT	VT	900-4/23	550680		
C2.6	C-E-2	1LP04004S PIPE RESTRAINT	VT	900-4/23	550700		
C5.11	C-F	1-LP-2-10-4 PIPE TO ELBOW	MT	300-1/23	550720		
C5.11	C-F	1-LP-2-10-3 ELBOW TO PIPE	MT	300-1/23	550740		
C5.11	C-F	1-LP-2-10-2 PIPE TO ELBOW	MT	300-1/23	550760		
C5.11	C-F	1-LP-2-17 ELBOW TO PIPE	MT	300-1/23	550780		
C2.6	C-E-2	1LP04030X PIPE RESTRAINT	VT	900-4/23	550800		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1LP02A-12"; FIGURE B-10							

(CONTD)							

C2.6	C-E-2	1LP04002X PIPE RESTRAINT	VT	900-4/23	550820		
C2.6	C-E-2	1LP04003R PIPE RESTRAINT	VT	900-4/23	550840		
C5.11	C-F	1-LP-2-11-2 PIPE TO ELBOW	MT	300-1/23	550860		
C5.11	C-F	1-LP-2-18 ELBOW TO PIPE	MT	300-1/23	550880		
C5.11	C-F	1-LP-2-12-2 PIPE TO ELBOW	MT	300-1/23	550900		
C5.11	C-F	1-LP-2-1901 ELBOW TO PIPE	MT	300-1/23	550920		
C2.6	C-E-2	1LP04001R PIPE RESTRAINT	VT	900-4/23	550930		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

LOW PRESSURE COKE SPRAY PIPING (FIGURES REFERENCED BELOW)

 (CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. M. THOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
		LINE 1LP02A-12"; FIGURE B-10 -----					
		(CONTD) -----					
C2.5	C-E-1	1LP04001R-WA WELDED ATTACHMENT(S)	MT	300-1/23	550940		
C5.11	C-F	1-LP-2-13-2 PIPE TO REDUCING ELBOW	MT	300-1/23	550960		
		LINE 1LP02D-14"; FIGURE B-11 -----					
C5.11	C-F	1-LP-2-1-2 FLANGE TO PIPE	MT	300-1/23	551200		
C2.4	C-D	1-LP-2-1-2-FB FLANGE BOLTING	VT	SEE RMKS	551220		MANUFACTURER'S RECORDS TO BE UTILIZED.
C2.6	C-E-2	1LP04028V PIPE RESTRAINT	VT	900-4/23	551240		
C5.11	C-F	1-LP-2-1-3 PIPE TO REDUCER	MT	300-1/23	551260		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS

LINE 1LP02E-10"; FIGURE B-10							

C5.11	C-F	1-LP-2-2001 REDUCING ELBOW TO PIPE	MT	300-1/23	551500		
C2.6	C-E-2	1LP04035 PIPE RESTRAINT	VT	900-4/23	551510		
C5.11	C-F	1-LP-2-21 PIPE TO VALVE	MT	300-1/23	551520		
LINE 1LP18A-10"; FIGURE B-12							

C5.11	C-F	1-LP-2-15 TEE TO PIPE	MT	300-1/23	552000		
C5.11	C-F	1-LP-2-17-3 PIPE TO ELBOW	MT	300-1/23	552020		
C5.11	C-F	1-LP-2-17-2 ELBOW TO PIPE	MT	300-1/23	552040		
C5.11	C-F	1-LP-2-16 PIPE TO VALVE	MT	300-1/23	552060		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1HP02A-14"; FIGURE 8-13							

CS.21	C-F	1-HP-1-2A-2-Q1 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560000		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
C2.6	C-E-2	1HP03001V PIPE RESTRAINT	VT	900-4/23	560020		
CS.21	C-F	1-HP-1-4Q1 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	560040		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
CS.21	C-F	1-HP-1-5 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560060		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
CS.21	C-F	1-HP-1-6 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	560080		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
CS.21	C-F	1-HP-1-7 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560100		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS
LINE 1HP02A-14"; FIGURE B-13 ----- (CONTD) -----							
C2.6	C-E-2	1HP03002R PIPE RESTRAINT	VT	900-4/23	560120		
CS.21	C-F	1-HP-1-4-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	560140		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
CS.21	C-F	1-HP-1-4-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560160		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
CS.21	C-F	1-HP-1-8 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	560180		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
CS.21	C-F	1-HP-1-5-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560200		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1HP02A-14"; FIGURE B-13							

(CONTD)							

C2.6	C-E-2	1HP03004V PIPE RESTRAINT	VT	900-4/23	560220		
CS.21	C-F	1-HP-1-5-2 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560240		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION. ***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
CS.21	C-F	1-HP-1-14 PIPE TO FLANGE	MT UT45 UT45T	300-1/23 600-41/4	560260		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
C2.4	C-D	1-HP-1-14-FB FLANGE BOLTING	VT	SEE RMKS	560280		MANUFACTURER'S RECORDS TO BE UTILIZED.
CS.21	C-F	1-HP-1-15 FLANGE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560300		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
C2.6	C-E-2	1HP03005R PIPE RESTRAINT	VT	900-4/23	560320		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1HP02A-14"; FIGURE B-13							

(CONTD)							

C5.21	C-F	1-HP-1-8-8 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	560340		***BASIC CALIBRATION BLOCK*** 14-120-1,094-CS-12-CLT
C5.21	C-F	1-HP-1-8-7 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560360		***BASIC CALIBRATION BLOCK*** 14-120-1,094-CS-12-CLT
C2.6	C-E-2	1HP03006S PIPE RESTRAINT	VT	900-4/23	560380		
C2.6	C-E-2	1HP03007X PIPE RESTRAINT	VT	900-4/23	560400		
C5.21	C-F	1-HP-1-8-6 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4	560420		***BASIC CALIBRATION BLOCK*** 14-120-1,094-CS-12-CLT
C5.21	C-F	1-HP-1-8-2 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560440		***BASIC CALIBRATION BLOCK*** 14-120-1,094-CS-12-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1HP02A-14"; FIGURE 8-13							

(CONTD)							

C5.21	C-F	1-HP-1-8-3 PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4	560460		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
C5.21	C-F	1-HP-1-16 TEE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	560480		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
C5.21	C-F	1-HP-1-17 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560500		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
C5.21	C-F	1-HP-1-10-2 PIPE TO FLANGE	MT UT45 UT45T	300-1/23 600-41/4	560520		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
C2.4	C-D	1-HP-1-10-2-FB FLANGE BOLTING	VT	SEE RMKS	560540		MANUFACTURER'S RECORDS TO BE UTILIZED.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S F H E I O E C G M R	REMARKS

LINE 1HP02A-14"; FIGURE B-13							

(CONTD)							

C5.21	C-F	1-HP-1-11-5 FLANGE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560560		
							BASIC CALIBRATION BLOCK 14-120-1.094-CS-12-CLT
C2.5	C-E-1	1-HP03009RWA WELDED ATTACHMENT(S)	MT	300-1/23	560565		
C2.6	C-E-2	1HP03009R PIPE RESTRAINT	VT	900-4/23	560570		
C2.6	C-E-2	1HP03010S PIPE RESTRAINT	VT	900-4/23	560575		
C5.21	C-F	1-HP-1-11-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	560580		
							BASIC CALIBRATION BLOCK 14-120-1.094-CS-12-CLT
C5.21	C-F	1-HP-1-11-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560600		
							BASIC CALIBRATION BLOCK 14-120-1.094-CS-12-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1HP02A-14"; FIGURE B-13							

(CONTD)							

CS.21	C-F	1-HP-1-11-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	560620		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
CS.21	C-F	1-HP-1-18 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560640		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
CS.21	C-F	1-HP-1-12-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	560660		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
CS.21	C-F	1-HP-1-19 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	560680		***BASIC CALIBRATION BLOCK*** 14-120-1.094-CS-12-CLT
CS.21	C-E-1	1HP03009RWA PIPE LUGS	MT	300-1/23	560655		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1HP02A-14"; FIGURE B-13							

(CONTD)							

C2.6	C-E-2	1HP03011V PIPE RESTRAINT	VT	900-4/23	560700		
C5.21	C-F	1-HP-1-13-2 PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4	560720		***BASIC CALIBRATION BLOCK*** 10-120-1,094-CS-12-CLT

LINE 1HP02B-10"; FIGURE B-13							

C5.21	C-F	1-HP-1-13-3 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	561000		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
C5.21	C-F	1-HP-1-20 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	561020		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT

LINE 1HP02F-16"; FIGURE B-13							

C5.21	C-F	1-HP-1-2A-4 FLANGE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	561500		***BASIC CALIBRATION BLOCK*** 16-120-1.218-CS-13-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1HP02F-16"; FIGURE B-13							

(CONTD)							

C2.4	C-D	1-HP-1-2A-4-FB FLANGE BOLTING	VT	SEE RMKS	561520		MANUFACTURER'S RECORDS TO BE UTILIZED.
C2.6	C-E-2	1HP03029S PIPE RESTRAINT	VT	900-4/23	561540		
C2.6	C-E-2	1HP03028S PIPE RESTRAINT	VT	900-4/23	561560		
CS.21	C-F	1-HP-1-2A-3 PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4	561580		***BASIC CALIBRATION BLOCK*** 16-120-1.218-CS-13-CLT

LINE 1HP18A-12"; FIGURE B-14							

CS.21	C-F	1-HP-1-8-4 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	561800		***BASIC CALIBRATION BLOCK*** 12-120-1.000-CS-11-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1HP18A-12"; FIGURE B-14							

(CONTD)							

C2.6	C-E-2	1HP03008R PIPE RESTRAINT	VT	900-4/23	561820		
C5.21	C-F	1-HP-1-8-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	561840		***BASIC CALIBRATION BLOCK*** 12-120-1,000-CS-11-CLT
C5.21	C-F	1-HP-1-13 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	561860		***BASIC CALIBRATION BLOCK*** 12-120-1,000-CS-11-CLT
C5.21	C-F	1-HP-1-7-B PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4	561880		***BASIC CALIBRATION BLOCK*** 12-120-1,000-CS-11-CLT

LINE 1HP18D-10"; FIGURE B-15							

C5.21	C-F	1-HP-1-7-2 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	562200		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1HP18D-10"; FIGURE B-15							

(CONTD)							

CS.21	C-F	1-HP-1-12 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	562220		***BASIC CALIBRATION BLOCK*** 10-120-1,844-CS-7-CLT
LINE 1HP18F-12"; FIGURE B-16							

CS.21	C-F	1-HP-1-7-3 PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4	562500		***BASIC CALIBRATION BLOCK*** 12-120-1,000-CS-11-CLT
CS.21	C-F	1-HP-1-7-4 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	562520		***BASIC CALIBRATION BLOCK*** 12-120-1,000-CS-11-CLT
CS.21	C-F	1-HP-1-7-5 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	562540		***BASIC CALIBRATION BLOCK*** 12-120-1,000-CS-11-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1HP18F-12"; FIGURE B-16							

(CONTD)							

CS.21	C-F	1-HP-1-7-6 PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4	562560		***BASIC CALIBRATION BLOCK*** 12-120-1,000-CS-11-CLT
LINE 1HP19A-10"; FIGURE B-17							

CS.21	C-F	1-HP-1-7-7 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	562800		***BASIC CALIBRATION BLOCK*** 10-120-,844-CS-7-CLT
CS.21	C-F	1-HP-1-11 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	562820		***BASIC CALIBRATION BLOCK*** 10-120-,844-CS-7-CLT
CS.21	C-F	1-HP-1-10 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	562840		***BASIC CALIBRATION BLOCK*** 10-120-,844-CS-7-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

 (CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I D E C G M R	REMARKS

		LINE 1HP19A-10"; FIGURE B-17					

		(CONTD)					

C5.21	C-F	1-HP-1-9 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	562860		

BASIC CALIBRATION BLOCK
 10-120-.844-CS-7-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RHC6A-16"; FIGURE B-18							

C2.5	C-E-1	1-RH-8-29 VALVE TO PIPE	MT	300-1/23 DEV 2	570000		
C2.5	C-E-1	1-RH-8-18-7 PIPE TO TEE	MT	300-1/23	570020		
LINE 1RH01BA-20"; FIGURE B-18							

C5.11	C-F	1-RH-8-25 VALVE TO PIPE	MT	300-1/23	570400		
C2.6	C-E-2	1RH09021R PIPE RESTRAINT	VT	900-4/23	570420		
C5.11	C-F	1-RH-8-22-5 PIPE TO ELBOW	MT	300-1/23	570440		
C5.11	C-F	1-RH-8-22-4 ELBOW TO PIPE	MT	300-1/23	570460		
C5.11	C-F	1-RH-8-22-3 PIPE TO ELBOW	MT	300-1/23	570480		
C5.11	C-F	1-RH-8-22-2 ELBOW TO PIPE	MT	300-1/23	570500		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH01BA-20"; FIGURE B-18							

(CONTD)							

C2.6	C-E-2	1RH09020R PIPE RESTRAINT	VT	900-4/23	570520		
C5.11	C-F	1-RH-8-24 PIPE TO ELBOW	MT	300-1/23	570540		
C5.11	C-F	1-RH-8-21-2 ELBOW TO PIPE	MT	300-1/23	570560		
C5.11	C-F	1-RH-8-23 PIPE TO ELBOW	MT	300-1/23	570580		
C5.11	C-F	1-RH-8-18-2 ELBOW TO PIPE	MT	300-1/23	570600		
C2.6	C-E-2	1RH09019V PIPE RESTRAINT	VT	900-4/23	570620		
C5.11	C-F	1-RH-8-18-3 PIPE TO TEE	MT	300-1/23	570640		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH01BA-20"; FIGURE B-18							

(CONTD)							

C5.11	C-F	1-RH-8-18-5 TEE TO PIPE	MT	300-1/23	570660		
C5.11	C-F	1-RH-8-18-6 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4	570680		
C5.11	C-F	1-RH-8-18-8 TEE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	570700		
C5.11	C-F	1-RH-8-18-9 ELBOW TO PIPE	MT	300-1/23	570720		
C5.11	C-F	1-RH-8-18-12 PIPE TO TEE	MT	300-1/23	570740		
C5.11	C-F	1-RH-8-18-14 TEE TO PIPE	MT	300-1/23	570760		
C2.6	C-E-2	1RH09023V PIPE RESTRAINT	VT	900-4/23	570780		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH018A-20"; FIGURE B-18							

(CONTD)							

C5.11	C-F	1-RH-8-18-15 PIPE TO FLANGE	MT UT45 UT45T	300-1/23 600-41/4	570800		
							BASIC CALIBRATION BLOCK 20-X-1.186-304-8S-37-CL1
C2.4	C-D	1-RH-8-18-15-FB FLANGE BOLTING	VT	SEE RMKS	570820		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RH-8-19-2 FLANGE TO PIPE	MT	300-1/23	570840		
C5.11	C-F	1-RH-8-19-3 PIPE TO FLANGE	MT UT45 UT45T	300-1/23	570860		
C2.4	C-D	1-RH-8-19-2-FB FLANGE BOLTING	VT	SEE RMKS	570880		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RH-8-20-3 FLANGE TO PIPE	MT	300-1/23	570900		
C5.11	C-F	1-RH-8-20-2 PIPE TO FLANGE	MT	300-1/23	570920		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RH01BA-20"; FIGURE B-18							

(CONTD)							

C2.4	C-D	1-RH-8-20-2-FB FLANGE BOLTING	VT	SEE RMKS	570940		MANUFACTURER'S RECORDS TO BE UTILIZED.
LINE 1RH01BB-20"; FIGURE B-19							

C5.11	C-F	1-RH-8-13 VALVE TO PIPE	MT	300-1/23	571300		
C2.6	C-E-2	1RH09002R PIPE RESTRAINT	VT	900-4/23	571320		
C2.6	C-E-2	1RH09003R PIPE RESTRAINT	VT	900-4/23	571340		
C5.11	C-F	1-RH-8-11-5 PIPE TO ELBOW	MT	300-1/23	571360		
C5.11	C-F	1-RH-8-11-4 ELBOW TO PIPE	MT	300-1/23	571380		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH01BB-20"; FIGURE B-19							

(CONTD)							

CS.11	C-F	1-RH-8-11-3 PIPE TO ELBOW	MT	300-1/23	571400		
CS.11	C-F	1-RH-8-11-2 ELBOW TO PIPE	MT	300-1/23	571420		
CS.11	C-F	1-RH-8-12Q1 PIPE TO ELBOW	MT	300-1/23	571440		
CS.11	C-F	1-RH-8-10-2 ELBOW TO PIPE	MT	300-1/23	571460		
CS.11	C-F	1-RH-8-11 PIPE TO ELBOW	MT	300-1/23	571480		
CS.11	C-F	1-RH-8-9-10 ELBOW TO PIPE	MT	300-1/23	571500		
C2.6	C-E-2	1RH09004V PIPE RESTRAINT	VT	900-4/23	571520		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH01BB-20"1 FIGURE B-19							

(CONTD)							

C5.11	C-F	1-RH-8-9-9 PIPE TO ELBOW	MT	300-1/23	571540		
C5.11	C-F	1-RH-8-9-8 ELBOW TO PIPE	MT	300-1/23	571560		
C5.11	C-F	1-RH-8-9-5 PIPE TO TEE	MT	300-1/23	571580		
C5.11	C-F	1-RH-8-9-3 TEE TO PIPE	MT	300-1/23	571600		
C2.6	C-E-2	1RH09005V PIPE RESTRAINT	VT	900-4/23	571620		
C5.11	C-F	1-RH-8-9-2 PIPE TO FLANGE	MT	300-1/23 DEV 2	571640		
C2.4	C-D	1-RH-8-9-2-FB FLANGE BOLTING	VT	SEE RMKS	571660		MANUFACTURER'S RECORDS TO BE UTILIZED.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH01BB-20"; FIGURE B-19							

(CONTD)							

CS.11	C-F	1-RH-8-7-3 FLANGE TO PIPE	MT	300-1/23	571680		
CS.11	C-F	1-RH-8-7-2 PIPE TO FLANGE	MT	300-1/23	571700		
C2.4	C-D	1-RH-8-7-2-FB FLANGE BOLTING	VT	SEE RMKS	571720		MANUFACTURER'S RECORDS TO BE UTILIZED.
CS.11	C-F	1-RH-8-8-3 FLANGE TO PIPE	MT	300-1/23	571740		
CS.11	C-F	1-RH-8-8-2 PIPE TO FLANGE	MT	300-1/23	571760		
C2.4	C-D	1-RH-8-8-2-FB FLANGE BOLTING	VT	SEE RMKS	571780		MANUFACTURER'S RECORDS TO BE UTILIZED.

LINE 1RH02AA-14"; FIGURE B-20							

CS.11	C-F	1-RH-13-4-2 FLANGE TO PIPE	MT	300-1/23	572100		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RH02AA-14"; FIGURE B-20							

(CONTD)							

C5.11	C-F	1-RH-13-2 (4") FLANGE TO PIPE	MT	300-1/23	572110		
C2.4	C-D	1-RH-13-4-2-FB FLANGE BOLTING	VT	SEE RMKS	572120		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RH-13-6 PIPE TO VALVE	MT	300-1/23	572140		
C5.11	C-F	1-RH-13-7 VALVE TO PIPE	MT	300-1/23	572160		
C2.6	C-E-2	1RH07001V PIPE RESTRAINT	VT	900-4/23	572180		
C5.11	C-F	1-RH-13-8 PIPE TO VALVE	MT	300-1/23	572200		
C5.11	C-F	1-RH-13-901 VALVE TO PIPE	MT	300-1/24	572220		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I ' O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH02AA-14"; FIGURE B-20							

(CONTD)							

CS.11	C-F	1-RH-13-9A PIPE TO ELBOW	MT	300-1/23	572230		
CS.11	C-F	1-RH-13-6-2 ELBOW TO PIPE	MT	300-1/23	572240		
CS.11	C-F	1-RH-13-6-SQ1 PIPE TO ELBOW	MT	300-1/23	572260		
CS.11	C-F	1-RH-13-6-6 ELBOW TO PIPE	MT	300-1/23	572280		
C2.6	C-E-2	1RH07003S PIPE RESTRAINT	VT	900-4/23	572300		
C2.6	C-E-2	1RH07007V PIPE RESTRAINT	VT	900-4/23	572320		
CS.11	C-F	1-RH-13-11 PIPE TO ELBOW	MT	300-1/23	572340		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH02AA-14"; FIGURE B-20							

(CONTD)							

CS.11	C-F	1-RH-13-7-2 ELBOW TO PIPE	MT	300-1/23	572360		
C2.6	C-E-2	1RH07006S PIPE RESTRAINT	VT	900-4/23	572380		
C2.6	C-E-2	1RH07011V PIPE RESTRAINT	VT	900-4/23	572400		
CS.11	C-F	1-RH-13-12 PIPE TO ELBOW	MT	300-1/23	572420		
CS.11	C-F	1-RH-13-8-7 PIPE TO PIPE	MT	300-1/23	572440		
CS.11	C-F	1-RH-13-8-6 PIPE TO ELBOW	MT	300-1/23	572460		
CS.11	C-F	1-RH-13-8-5 ELBOW TO PIPE	MT	300-1/23	572480		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH02AA-14" FIGURE B-20							

(CONTD)							

CS.11	C-F	1-RH-13-8-11 PIPE TO PIPE	MT	300-1/23	572500		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
CS.11	C-F	1-RH-13-8-4 PIPE TO ELBOW	MT	300-1/23	572520		
CS.11	C-F	1-RH-13-8-3 ELBOW TO PIPE	MT	300-1/23	572540		
CS.11	C-F	1-RH-13-8-2 PIPE TO ELBOW	MT	300-1/23 DEV 2	572560		
CS.11	C-F	1-RH-13-13 ELBOW TO PIPE	MT	300-1/23	572580		
CS.11	C-F	1-RH-13-9-5 PIPE TO ELBOW	MT	300-1/23	572600		
CS.11	C-F	1-RH-13-9-4 ELBOW TO PIPE	MT	300-1/23	572620		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH02AA-14"; FIGURE B-20							

(CONTD)							

CS.11	C-F	1-RH-13-9-3 PIPE TO ELBOW	MT	300-1/23	572640		
CS.11	C-F	1-RH-13-9-2 ELBOW TO PIPE	MT	300-1/23	572660		
CS.11	C-F	1-RH-13-1401 PIPE TO ELBOW	MT UT4S UT45T	300-1/23	572680		
CS.11	C-F	1-RH-13-10-5 ELBOW TO PIPE	MT	300-1/23	572700		
CS.11	C-F	1-RH-13-10-4 PIPE TO TEE	MT	300-1/23	572720		
CS.11	C-F	1-RH-13-10-3 TEE TO PIPE	MT	300-1/23	572740		
CS.11	C-F	1-RH-13-15 PIPE TO VALVE	MT	300-1/23	572760		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH02AA-14"; FIGURE B-20							

(CONT'D)							

C5.11	C-F	1-RH-13-10-2 TEE TO PIPE	MT	300-1/23	572780		
C2.6	C-E-2	1RH07008X PIPE RESTRAINT	VT	900-4/23	572800		
LINE 1RH02AB-14"; FIGURE B-21							

C5.11	C-F	1-RH-25-1-2 FLANGE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	573100		
C2.4	C-D	1-RH-25-1-2-FB FLANGE BOLTING	VT	SEE RMKS	573120		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RH-25-1Q1 PIPE TO VALVE	MT	300-1/23	573140		
BASIC CALIBRATION BLOCK 32-CLT							
C5.11	C-F	1-RH-25-2 VALVE TO PIPE	MT	300-1/23	573160		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH02AB-14"; FIGURE B-21							

(CONTD)							

C5.11	C-F	1-RH-25-10 PIPE TO VALVE	MT	300-1/23	573180		
C5.11	C-F	1-RH-25-11 VALVE TO PIPE	MT	300-1/23	573200		
			UT45	600-41/4	DEV 2		
			UT45T	DEV 12,16			
C5.11	C-F	1-RH-25-8-2 PIPE TO ELBOW	MT	300-1/23	573210		
C5.11	C-F	1-RH-25-8-3RW ELBOW TO PIPE	MT	300-1/23	573220		
C2.6	C-E-2	1RH08072X PIPE RESTRAINT	VT	900-4/23	573240		
C2.6	C-E-2	1RH08030X PIPE RESTRAINT	VT	900-4/23	573260		
C5.11	C-F	1-RH-25-8-4 PIPE TO ELBOW	MT	300-1/23	573280		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH02AB-14" FIGURE B-21							

(CONTD)							

C5.11	C-F	1-RH-25-8-5 ELBOW TO PIPE	MT	300-1/23	573300		
C2.6	C-E-2	1RH08029S PIPE RESTRAINT	VT	900-4/23	573320		
C2.6	C-E-2	1RH08028V PIPE RESTRAINT	VT	900-4/23	573340		
C2.6	C-E-2	1RH08027X PIPE RESTRAINT	VT	900-4/23	573360		
C5.11	C-F	1-RH-25-13 PIPE TO ELBOW	MT	300-1/23	573380		
C5.11	C-F	1-RH-25-9-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,16	573400		
C5.11	C-F	1-RH-25-13A PIPE TO PIPE	MT	300-1/23	573410		

TO BE EXAMINED ONLY IF WITHIN
 42" OF A RIGID PIPE ANCHOR OR
 PENETRATION.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH02AB-14"; FIGURE B-21							

(CONTD)							

C2.6	C-E-2	1RH08071S PIPE RESTRAINT	VT	900-4/23	573420		
C2.6	C-E-2	1RH08070S PIPE RESTRAINT	VT	900-4/23	573440		
C2.6	C-E-2	1RH08069S PIPE RESTRAINT	VT	900-4/23	573460		
C2.6	C-E-2	1RH08025V PIPE RESTRAINT	VT	900-4/23	573480		
C2.6	C-E-2	1RH08068S PIPE RESTRAINT	VT	900-4/23	573500		
C5.11	C-F	1-RH-25-14 PIPE TO ELBOW	PT	200-1/55	573540		
C5.11	C-F	1-RH-25-10-2 ELBOW TO PIPE	MT	300-1/23	573560		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH02AB-14"; FIGURE B-21							

(CONTD)							

CS.11	C-F	1-RH-25-10-3 PIPE TO ELBOW	MT	300-1/23	573580		
CS.11	C-F	1-RH-25-10-4 ELBOW TO PIPE	MT	300-1/23 DEV 2	573600		
CS.11	C-F	1-RH-25-15 PIPE TO ELBOW	MT	300-1/23 DEV 2	573620		
CS.11	C-F	1-RH-25-11-2 ELBOW TO PIPE	MT	300-1/23	573640		
C2.6	C-E-2	1RH08067X PIPE RESTRAINT	VT	900-4/23	573660		
C2.6	C-E-2	1RH08066S PIPE RESTRAINT	VT	900-4/23	573680		
C2.6	C-E-2	1RH08024S PIPE RESTRAINT	VT	900-4/23	573700		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH02AB-14"; FIGURE B-21							

(CONTD)							

CS.11	C-F	1-RH-25-11-3 PIPE TO TEE	MT	300-1/23	573720		
CS.11	C-F	1-RH-25-11-4 TEE TO PIPE	MT	300-1/23	573740		
CS.11	C-F	1-RH-25-28 PIPE TO VALVE	MT	300-1/23	573760		
CS.11	C-F	1-RH-25-11-5 TEE TO PIPE	MT	300-1/23	573780		

LINE 1RH03AA-14"; FIGURE B-22							

CS.11	C-F	1-RH-14-5-3 REDUCING ELBOW TO PIPE	MT	300-1/23	574000		
CS.11	C-F	1-RH-14-5-4 PIPE TO ELBOW	MT	300-1/23	574020		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AA-14"; FIGURE B-22							

(CONTD)							

C5.11	C-F	1-RH-14-5-5 ELBOW TO PIPE	MT	300-1/23	574040		
C5.11	C-F	1-RH-14-5-6 PIPE TO ELBOW	MT	300-1/23	574060		
C5.11	C-F	1-RH-14-5-7 ELBOW TO PIPE	MT	300-1/23 DEV 2	574080		
C2.6	C-E-2	1RH07060V PIPE RESTRAINT	VT	900-4/23	574100		
C5.11	C-F	1-RH-14-10 PIPE TO VALVE	MT	300-1/23	574120		
C5.11	C-F	1-RH-14-11 VALVE TO PIPE	MT	300-1/23 DEV 2	574140		
C2.6	C-E-2	1RH07009S PIPE RESTRAINT	VT	900-4/23	574160		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RH03AA-14"; FIGURE B-22							

(CONTD)							

C5.11	C-F	1-RH-14-6-2 PIPE TO TEE	MT	300-1/23	574180		
C5.1	C-F	1-RH-14-12 TEE TO ELBOW	MT	300-1/23 DEV 2	574200		
C5.11	C-F	1-RH-14-6-3 TEE TO VALVE	MT	300-1/23	574220		
C5.11	C-F	1-RH-14-6-4 ELBOW TO ELBOW	MT	300-1/23 DEV 2	574240		
C5.11	C-F	1-RH-14-6-5 ELBOW TO PIPE	MT	300-1/23	574260		
C5.11	C-F	1-RH-14-6-6 PIPE TO PIPE	MT	300-1/23 DEV 2	574280		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	1RH07062V PIPE RESTRAINT	VT	900-4/23	574300		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AA-14"; FIGURE B-22							

(CONTD)							

C5.11	C-F	1-RH-14-12C-Q1 PIPE TO PIPE	MT	300-1/23 DEV 2	574310		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.	C-E-2	1RH07066V PIPE RESTRAINT	VT	900-4/23	574320		
C5.11	C-F	1-RH-14-12A PIPE TO FLANGE	MT	300-1/23 DEV 2	574340		
C2.4	C-D	1-RH-14-12A-FB FLANGE BOLTING	VT	SEE RMKS	574360		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RH-14-12B FLANGE TO PIPE	MT	300-1/23 DEV 2	574380		
C5.11	C-F	1-RH-14-7-9 PIPE TO TEE	MT	300-1/23 DEV 2	574400		
C5.11	C-F	1-RH-14-7-3 TEE TO PIPE	MT UT45 UT45T	300-1/23 DEV 2	574420		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AA-14"; FIGURE B-22							

(CONTD)							

C5.11	C-F	1-RH-14-7-2 PIPE TO ELBOW	MT	300-1/23 DEV 2	574440		
C5.11	C-F	1-RH-14-13 ELBOW TO PIPE	MT	300-1/23	574460		
C2.6	C-E-2	1RH07078R PIPE RESTRAINT	VI	900-4/23	574480		
C5.11	C-F	1-RH-14-8-2 PIPE TO PIPE	MT	300-1/23	574500		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
C5.11	C-F	1-RH-14-13A PIPE TO PIPE	MT	300-1/23 DEV 2	574510		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
C5.11	C-F	1-RH-14-8-3 PIPE TO ELBOW	MT	300-1/23	574520		
C5.11	C-F	1-RH-14-14 ELBOW TO PIPE	MT	300-1/23	574540		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AA-14"; FIGURE B-22							

(CONTD)							

C2.5	C-E-1	1-RH-14-28 PENETRATION TO PIPE	MT	300-1/23	574560		
C5.11	C-F	1-RH-14-9-2 PIPE TO ELBOW	MT	300-1/23	574580		
C5.11	C-F	1-RH-14-9-3 ELBOW TO PIPE	MT	300-1/23	574600		
C5.11	C-F	1-RH-14-9-4 PIPE TO ELBOW	MT	300-1/23	574620		
C5.11	C-F	1-RH-14-15 ELBOW TO PIPE	MT	300-1/23	574640		
C2.6	C-E-2	1RH07018R PIPE RESTRAINT	VT	900-4/23	574660		
C5.11	C-F	1-RH-14-10-2 PIPE TO ELBOW	MT	300-1/23	574680		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRT PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AA-14"; FIGURE B-22							

(CONTD)							

C5.11	C-F	1-RH-14-16 ELBOW TO PIPE	MT	300-1/23 DEV 2	574700		
C2.6	C-E-2	1RH07082R PIPE RESTRAINT	VT	900-4/23	574720		
C5.11	C-F	1-RH-17-1-2 PIPE TO TEE	MT	300-1/23	574740		
C5.11	C-F	1-RH-17-1Q1 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 16	574760		
C5.11	C-F	1-RH-17-2-5 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 16	574780		***BASIC CALIBRATION BLOCK*** 32-CLT
C2.6	C-E-2	1RH07084V PIPE RESTRAINT	VT	900-4/23	574800		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
C5.11	C-F	1-RH-17-2-2 PIPE TO ELBOW	MT	300-1/23	574820		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RH03AA-14"; FIGURE B-22							

(CONTD)							

CS.11	C-F	1-RH-17-3 ELBOW TO PIPE	MT	300-1/23	574840		
CS.11	C-F	1-RH-17-3-2 PIPE TO ELBOW	MT	300-1/23	574860		
CS.11	C-F	1-RH-17-4 ELBOW TO TEE	MT	300-1/23	574880		
CS.11	C-F	1-RH-17-4-2 TEE TO PIPE	MT	300-1/23 DEV 2	574900		
C2.6	C-E-2	1RH07085C PIPE RESTRAINT	VT	900-4/23	574920		
CS.11	C-F	1-RH-17-6 PIPE TO ELBOW	MT	300-1/23	574940		
CS.11	C-F	1-RH-17-5A ELBOW TO PIPE	MT	300-1/23	574960		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AA-14"; FIGURE B-22							

(CONTD)							

CS.11	C-F	1-RH-17-7Q1 PIPE TO PIPE	MT	300-1/23	574980		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
CS.11	C-F	1-RH-17-8 PIPE TO PIPE	MT	300-1/23	575000		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	1RH07091R PIPE RESTRAINT	VT	900-4/23	575010		
C2.5	C-E-1	1RH07091R-WA WELDED ATTACHMENT(S)	MT	300-1/23	575020		
CS.11	C-F	1-RH-17-7-2 PIPE TO ELBOW	MT	300-1/23	575040		
CS.11	C-F	1-RH-17-9 ELBOW TO PIPE	MT	300-1/23	575060		
CS.11	C-F	1-RH-17-9A2 PIPE TO FLANGE	MT	300-1/23	575080		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AA-14"; FIGURE B-22							

(CONTD)							

C2.4	C-D	1-RH-17-8-2-FB FLANGE BOLTING	VT	SEE RMKS	575100		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RH-17-9-5 FLANGE TO PIPE	MT	300-1/23	575120		
C5.11	C-F	1-RH-17-9-4 PIPE TO ELBOW	MT	300-1/23	575140		
C5.11	C-F	1-RH-17-9-3Q1 ELBOW TO PIPE	MT	300-1/23	575160		
C5.11	C-F	1-RH-17-9-2 PIPE TO REDUCING ELBOW	MT	300-1/23 DEV 2	575180		
LINE 1RH03AB-14"; FIGURE B-23							

C5.11	C-F	1-RH-26-1-6 REDUCING ELBOW TO PIPE	MT	300-1/23 DEV 2	575500		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AB-14"; FIGURE B-23							

(CONTD)							

C5.11	C-F	1-RH-26-1-5 PIPE TO ELBOW	MT	300-1/23	575520		
C5.11	C-F	1-RH-26-1-4 ELBOW TO PIPE	MT	300-1/23 DEV 2	575540		
C5.11	C-F	1-RH-26-1-3 PIPE TO ELBOW	MT	300-1/23	575560		
C5.11	C-F	1-RH-26-1-2 ELBOW TO PIPE	MT	300-1/23	575580		
C2.6	C-E-2	1RH08033V PIPE RESTRAINT	VT	900-4/23	575600		
C5.11	C-F	1-RH-26-2 PIPE TO VALVE	MT	300-1/23	575620		
C5.11	C-F	1-RH-26-3 VALVE TO PIPE	MT	300-1/23	575640		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AB-14"; FIGURE B-23							

(CONTD)							

C2.6	C-E-2	1RH08032S PIPE RESTRAINT	VT	900-4/23	575660		
C5.11	C-F	1-RH-26-2-3 PIPE TO TEE	MT	300-1/23	575680		
C5.11	C-F	1-RH-26-4 TEE TO VALVE	MT	300-1/23	575700		
C5.11	C-F	1-RH-26-2-4 TEE TO ELBOW	MT	300-1/23 DEV 2	575720		
C5.11	C-F	1-RH-26-2-5 ELBOW TO PIPE	MT	300-1/23 DEV 2	575740		
C5.11	C-F	1-RH-26-2-6 PIPE TO ELBOW	MT	300-1/23	575760		
C5.11	C-F	1-RH-26-2-7 ELBOW TO PIPE	MT	300-1/23 DEV 2	575780		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I C O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AB-14"; FIGURE B-23							

(CONTD)							

C5.11	C-F	1-RH-26-5 PIPE TO PIPE	MT	300-1/23	575800		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	1RH08035X PIPE RESTRAINT	VT	900-4/23	575820		
C2.6	C-E-2	1RH08034V PIPE RESTRAINT	VT	900-4/23	575840		
C2.6	C-E-2	1RH08078S PIPE RESTRAINT	VT	900-4/23	575860		
C5.11	C-F	1-RH-26-3-8 PIPE TO PIPE	MT	300-1/23	575880		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	1RH08036X PIPE RESTRAINT	VT	900-4/23	575900		
C2.6	C-E-2	1RH08079R PIPE RESTRAINT	VT	900-4/23	575920		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AB-14"; FIGURE B-23							

(CONTD)							

C5.11	C-F	1-RH-26-6 PIPE TO FLANGE	MT	300-1/23	575940		
C2.4	C-D	1-RH-26-6-FB FLANGE BOLTING	VT	SEE RMKS	575960		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RH-26-7 FLANGE TO PIPE	MT	300-1/23 DEV 2	575980		
C2.6	C-E-2	1RH08084X PIPE RESTRAINT	VT	900-4/23	576000		
C2.4	C-E-2	1RH08080X PIPE RESTRAINT	VT	900-4/23	576020		
C2.6	C-E-2	1RH08037X PIPE RESTRAINT	VT	900-4/23	576040		
C5.11	C-F	1-RH-26-4-2 PIPE TO ELBOW	MT	300-1/23 DEV 2	576060		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AB-14"; FIGURE B-23							

(CONTD)							

C5.11	C-F	1-RH-26-4-3 ELBOW TO PIPE	MT	300-1/23 DEV 2	576080		
C5.11	C-F	1-RH-26-8 PIPE TO TEE	MT	300-1/23 DEV 2	576100		
C5.11	C-F	1-RH-26-5-3 TEE TO PIPE	MT	300-1/23	576120		
C2.6	C-E-2	1RH08038X PIPE RESTRAINT	VT	900-4/23	576140		
C5.11	C-F	1-RH-26-5-4 PIPE TO FLANGE	MT	300-1/23	576160		
C2.4	C-D	1-RH-26-5-4-FB FLANGE BOLTING	VT	SEE RMbC	576180		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RH-26-6-4 FLANGE TO PIPE	MT	300-1/23	576200		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AB-14"; FIGURE B-23							

(CONTD)							

CS,11	C-F	1-RH-26-6-3 PIPE TO ELBOW	MT	300-1/23 DEV 2	576220		
CS,11	C-F	1-RH-26-6-2 ELBOW TO PIPE	MT	300-1/23 DEV 2	576240		
C2,6	C-E-2	1RH08039V PIPE RESTRAINT	VT	900-4/23	576260		
C2,6	C-E-2	1RH08085X PIPE RESTRAINT	VT	900-4/23	576280		
CS,11	C-F	1-RH-26-9 PIPE TO TEE	MT	300-1/23 DEV 2	576300		
CS,11	C-F	1-RH-26-7-6 TEE TO ELBOW	MT	300-1/23 DEV 2	576320		
CS,11	C-F	1-RH-26-7-7 ELBOW TO ELBOW	MT	300-1/23 DEV 2	576340		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03AB-14"; FIGURE B-23							

(CONTD)							

C5.11	C-F	1-RH-26-7-8 ELBOW TO PIPE	MT	300-1/23 DEV 2	576360		
C5.11	C-F	1-RH-26-7-9 PIPE TO REDUCER	MT	300-1/23	576380		

LINE 1RH03BA-12"; FIGURE B-24							

C5.11	C-F	1-RH-17-10 REDUCING ELBOW TO PIPE	MT	300-1/23	576700		
C5.11	C-F	1-RH-17-11 PIPE TO VALVE	MT	300-1/23	576720		
C5.11	C-F	1-RH-17-12 VALVE TO PIPE	MT	300-1/23	576740		
C2.5	C-E-1	1-RH-17-16 PENETRATION TO PIPE	MT	300-1/23	576760		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH038A-12"; FIGURE B-24							

(CONTD)							

C2.5	C-E-1	1-RH-17-11A PENETRATION TO PIPE	MT	300-1/23	576770		
C5.11	C-F	1-RH-17-11-2 PIPE TO ELBOW	MT	300-1/23	576780		
C5.11	C-F	1-RH-17-1301 ELBOW TO PIPE	MT	300-1/23	576800		
C2.6	C-E-2	1RH02021R PIPE RESTRAINT	VT	900-4/23	576820		
C2.6	C-E-2	1RH02020R PIPE RESTRAINT	VT	900-4/23	576840		
C5.11	C-F	1-RH-17-12-2 PIPE TO ELBOW	MT	300-1/23	576860		
C5.11	C-F	1-RH-17-14 ELBOW TO PIPE	MT	300-1/23	576880		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03BA-12" FIGURE B-24							

(CONTD)							

C2.6	C-E-2	1RH02019V PIPE RESTRAINT	VT	900-4/23	576900		
CS.11	C-F	1-RH-17-13-6 PIPE TO ELBOW	MT	300-1/23	576920		
CS.11	C-F	1-RH-17-13-5 ELBOW TO PIPE	MT	300-1/23	576940		
CS.11	C-F	1-RH-17-13-4 PIPE TO ELBOW	MT	300-1/23	576960		
CS.11	C-F	1-RH-17-13-3 ELBOW TO TEE	MT	300-1/23	576980		
CS.11	C-F	1-RH-17-13-2 TEE TO PIPE	MT	300-1/23	577000		
CS.11	C-F	1-RH-17-15 PIPE TO VALVE	MT	300-1/23	577020		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1RH03BB-12"; FIGURE B-25							

CS,11	C-F	1-RH-26-7-10 REDUCER TO PIPE	MT	300-1/23	577300		
CS,11	C-F	1-RH-26-10 PIPE TO VALVE	MT	300-1/23	577320		
CS,11	C-F	1-RH-21-1 VALVE TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4	577340		
C2,5	C-E-1	1-RH-21-16 PENETRATION TO PIPE	MT	300-1/23	577360		
C2,6	C-E-2	1RH04037R PIPE RESTRAINT	VT	900-4/23	577380		
CS,11	C-F	1-RH-21-1-2 PIPE TO ELBOW	MT	300-1/23	577400		
CS,11	C-F	1-RH-21-2 ELBOW TO ELBOW	MT	300-1/23	577410		
CS,11	C-F	1-RH-21-2-4 ELBOW TO PIPE	MT	300-1/23	577420		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRT PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03BB-12"; FIGURE B-25							

(CONTD)							

C5.11	C-F	1-RH-21-2-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	577440		
							BASIC CALIBRATION BLOCK 30-CLT
C5.11	C-F	1-RH-21-2-2 ELBOW TO PIPE	MT	300-1/23	577460		
C2.6	C-E-2	1RH04001R PIPE RESTRAINT	VT	900-4/23	577480		
C2.6	C-E-2	1RH04033R PIPE RESTRAINT	VT	900-4/23	577500		
C2.6	C-E-2	1RH04034R PIPE RESTRAINT	VT	900-4/23	577520		
C2.6	C-E-2	1RH04004R PIPE RESTRAINT	VT	900-4/23	577540		
C5.11	C-F	1-RH-21-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	577560		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03BB-12"; FIGURE B-25							

(CONTD)							

C5.11	C-F	1-RH-21-2A-2 ELBOW TO PIPE	MT	300-1/23	577580		
C2.6	C-E-2	1RH04036R PIPE RESTRAINT	VT	900-4/23	577600		
C5.11	C-F	1-RH-21-2A-3 PIPE TO ELBOW	MT	300-1/23	577620		
C5.11	C-F	1-RH-21-3A01 ELBOW TO PIPE	MT	300-1/24	577640		
C2.6	C-E-2	1RH04006R PIPE RESTRAINT	VT	900-4/23	577680		
C2.6	C-E-2	1RH04039R PIPE RESTRAINT	VT	900-4/23	577700		
C2.6	C-E-2	1RH04040R PIPE RESTRAINT	VT	900-4/23	577720		

CLINTON POWER STATION
 PRFSERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03BB-12"; FIGURE B-25							

(CONTD)							

C2.6	C-E-2	1RH04041R PIPE RESTRAINT	VT	900-4/23	577740		
C5.11	C-F	1-RH-21-401 PIPE TO PIPE	MT	300-1/24	577760		
C2.6	C-E-2	1RH04008R PIPE RESTRAINT	VT	900-4/23	577780		
C2.6	C-E-2	1RH04034R PIPE RESTRAINT	VT	900-4/23	577800		
C2.6	C-E-2	1RH04052R PIPE RESTRAINT	VT	900-4/23	577820		
C5.11	C-F	1-RH-21-4-3 PIPE TO ELBOW	MT	300-1/23	577840		
C5.11	C-F	1-RH-21-5 ELBOW TO PIPE	MT	300-1/23	577860		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03BB-12"; FIGURE B-25							

(CONTD)							

CS.11	C-F	1-RH-21-5-7 PIPE TO ELBOW	MT	300-1/23	577880		
CS.11	C-F	1-RH-21-5-6 ELBOW TO PIPE	MT	300-1/23	577900		
CS.11	C-F	1-RH-21-5-5 PIPE TO TEE	MT	300-1/23	577920		
CS.11	C-F	1-RH-21-5A TEE TO PIPE	MT	300-1/24	577940		
CS.11	C-F	1-RH-21-7 PIPE TO VALVE	MT	300-1/23	577960		
CS.11	C-F	1-RH-21-5-3 TEE TO PIPE	MT	300-1/23	577980		
CS.11	C-F	1-RH-21-5-2 PIPE TO REDUCER	MT	300-1/23	578000		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03EA-18"; FIGURE B-22							

CS,21	C-F	1-RH-14-9 NOZZLE TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 12	578300		***BASIC CALIBRATION BLOCK*** 18-40-,562-CS-14-CLT
CS,21	C-F	1-RH-14-5-201 PIPE TO REDUCING ELBOW	MT UT45 UT45T	300-1/23 600-41/4	578320		***BASIC CALIBRATION BLOCK*** 18-40-,562-CS-14-CLT

LINE 1RH03EB-18"; FIGURE B-23							

CS,21	C-F	1-RH-26-1 NOZZLE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	578600		***BASIC CALIBRATION BLOCK*** 18-40-,562-CS-14-CLT
CS,21	C-F	1-RH-26-1-7 PIPE TO REDUCING ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	578620		***BASIC CALIBRATION BLOCK*** 18-40-,562-CS-14-CLT

LINE 1RH04A-14"; FIGURE B-26							

CS,11	C-F	1-RH-9-8-3 FLANGE TO PIPE	MT	300-1/23	579000		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04A-14"; FIGURE B-26							

(CONTD)							

C2.4	C-D	1-RH-9-8-3-FB FLANGE BOLTING	VT	SEE RMKS	579020		MANUFACTURER'S RECORDS TO BE UTILIZED.
C2.6	C-E-2	1RH11001V PIPE RESTRAINT	VT	900-4/23	579040		
C5.11	C-F	1-RH-9-8-2 PIPE TO ELBOW	MT	300-1/23	579060		
C5.11	C-F	1-RH-9-10 ELBOW TO VALVE	MT	300-1/23	579080		
C5.11	C-F	1-RH-9-11 VALVE TO PIPE	MT	300-1/23	579100		
C2.6	C-E-2	1RH11002S PIPE RESTRAINT	VT	900-4/23	579120		
C5.11	C-F	1-RH-9-12 PIPE TO VALVE	MT	300-1/23	579140		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N T O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04A-14"; FIGURE B-26							

(CONTD)							

CS.11	C-F	1-RH-9-13 VALVE TO PIPE	MT	300-1/23	579160		
C2.6	C-E-2	1RH11010R PIPE RESTRAINT	VT	900-4/23	579180		
CS.11	C-F	1-RH-9-10-3 PIPE TO ELBOW	MT	300-1/23	579200		
CS.11	C-F	1-RH-9-10-4 ELBOW TO TEE	MT UT4S UT45T	300-1/23 600-41/4 DEV 16	579220		
CS.11	C-F	1-RH-9-10-5 TEE TO PIPE	MT	300-1/23	579240		
CS.11	C-F	1-RH-9-15 PIPE TO VALVE	MT	300-1/23	579260		
CS.11	C-F	1-RH-9-16 PIPE TO VALVE	MT	300-1/23	579280		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04A-14"; FIGURE B-26							

(CONTD)							

CS.11	C-F	1-RH-9-11-7 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4 DEV 16	579300		
CS.11	C-F	1-RH-9-11-8 TEE TO ELBOW	MT	300-1/23	579320		
CS.11	C-F	1-RH-9-16A01 ELBOW TO PIPE	MT	300-1/23	579340		
C2.6	C-E-2	1RH11003V PIPE RESTRAINT	VT	900-4/23	579360		
CS.11	C-F	1-RH-9-16B01 PIPE TO ELBOW	MT	300-1/23	579380		
CS.11	C-F	1-RH-9-11-11 ELBOW TO PIPE	MT	300-1/23	579400		
C2.6	C-E-2	1RH11004X PIPE RESTRAINT	VT	900-4/23	579420		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04A-14"; FIGURE B-26							

(CONTD)							

CS.11	C-F	1-RH-9-17 PIPE TO PIPE	MT	300-1/23	579440		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	1RH11005R PIPE RESTRAINT	VT	900-4/23	579460		
CS.11	C-F	1-RH-9-12-13 PIPE TO PIPE	MT	300-1/23	579480		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
CS.11	C-F	1-RH-9-23 PIPE TO FLANGE	MT	300-1/23	579500		
C2.4	C-D	1-RH-9-23-FB FLANGE BOLTING	VT	SEE RMKS	579520		MANUFACTURER'S RECORDS TO BE UTILIZED.
CS.11	C-F	1-RH-9-24 FLANGE TO PIPE	MT	300-1/23	579540		
C2.5	C-E-1	1-RH-9-21 PENETRATION TO PIPE	MT	300-1/23	579560		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04A-14"; FIGURE B-26							

(CONTD)							

CS,11	C-F	1-RH-9-13-2 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	579580		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
CS,11	C-F	1-RH-9-13-3 PIPE TO TEE	MT	300-1/23	579600		
CS,11	C-F	1-RH-9-13-4 TEE TO PIPE	MT	300-1/23	579610		
CS,11	C-F	1-RH-9-13-5 TEE TO ELBOW	MT	300-1/23	579620		
CS,11	C-F	1-RH-9-13-7 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	579640		***BASIC CALIBRATION BLOCK*** 32-CLT
CS,11	C-F	1-RH-9-13-6 PIPE TO FLANGE	MT	300-1/23	579660		
C2.4	C-D	1-RH-9-13-6-FB FLANGE BOLTING	VT	SEE RMKS	579680		MANUFACTURER'S RECORDS TO BE UTILIZED.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04A-14"; FIGURE B-26							

(CONTD)							

CS.11	C-F	1-RH-11-1-4 FLANGE TO PIPE	MT	300-1/23	579700		
C2.6	C-E-2	1RH12002S PIPE RESTRAINT	VT	900-4/23	579720		
C2.6	C-E-2	1RH12001V PIPE RESTRAINT	VT	900-4/23	579740		
CS.11	C-F	1-RH-11-1-3 PIPE TO ELBOW	MT	300-1/23	579760		
CS.11	C-F	1-RH-11-1-2 ELBOW TO PIPE	MT	300-1/23	579780		
CS.11	C-F	1-RH-11-1 PIPE TO ELBOW	MT	300-1/23	579800		
CS.11	C-F	1-RH-11-2-2 ELBOW TO PIPE	MT	300-1/23	579820		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04A-14"; FIGURE B-26							

(CONTD)							

CS.11	C-F	1-RH-11-1A ELBOW TO PIPE	MT	300-1/23	579830		
C2.6	C-E-2	1RH12003X PIPE RESTRAINT	VT	900-4/23	579840		
C2.6	C-E-2	1RH12004R PIPE RESTRAINT	VT	900-1/49	579850		
C2.5	C-E-1	1RH12004R-WA WELDED ATTACHMENT(S)	MT	300-1/23	579860		
CS.11	C-F	1-RH-11-2 PIPE TO ELBOW	MT	300-1/23	579880		
CS.11	C-F	1-RH-11-3-2 ELBOW TO REDUCER	MT	300-1/23	579900		

LINE 1RH04D-12"; FIGURE B-27							

CS.11	C-F	1-RH-11-3-3 REDUCER TO PIPE	MT	300-1/23	580200		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04D-12"; FIGURE B-27							

(CONTD)							

CS.11	C-F	1-RH-11-3-4 PIPE TO ELBOW	MT	300-1/23	580220		
CS.11	C-F	1-RH-11-3A PIPE TO ELBOW	MT	300-1/23	580230		
CS.11	C-F	1-RH-11-3-5 ELBOW TO PIPE	MT	300-1/23	580240		
CS.11	C-F	1-RH-11-3-2 PIPE TO PIPE	MT	300-1/23	580260		
CS.11	C-F	1-RH-11-3 PIPE TO VALVE	MT	300-1/23	580280		

LINE 1RH06A-16"; FIGURE B-28							

CS.11	C-F	1-RH-8-18-4 TEE TO ELBOW	MT	300-1/23	580500		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH06A-16"; FIGURE B-28							

(CONTD)							

C5.11	C-F	1-RH-B-30Q1 ELBOW TO PIPE	MT	300-1/23	580520		
C2.6	C-E-2	?-----? PIPE RESTRAINT	VT	900-4/23	580540		
C2.6	C-E-2	?-----? PIPE RESTRAINT	VT	900-4/23	580560		
C5.11	C-F	1-RH-38-1-4Q1 PIPE TO ELBOW	MT	300-1/23	580580		
C5.11	C-F	1-RH-38-1-3 ELBOW TO PIPE	MT	300-1/23	580600		
C2.6	C-E-2	1-RH09026V PIPE RESTRAINT	VT	900-4/23	580620		
C5.11	C-F	1-RH-38-1-2 PIPE TO ELBOW	MT	300-1/23	580640		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH06A-16"; FIGURE B-28							

(CONTD)							

CS.11	C-F	1-RH-38-1-5 ELBOW TO PIPE	MT	300-1/23	580660		
CS.11	C-F	1-RH-38-1Q1 PIPE TO PIPE	MT	300-1/23	580680		TO BE EXAMINED ONLY IF WITHIN 48" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.5	C-E-1	1-RH-38-2AQ1 PENETRATION TO PIPE	MT	300-1/23	580700		
CS.11	C-F	RH-38-1D PIPE TO ELBOW	MT	300-1/23	580710		
CS.11	C-F	RH-38-1E ELBOW TO PIPE	MT	300-1/23	580730		
CS.11	C-F	1-RH-38-1F PIPE TO ELBOW	MT	300-1/23	580760		
CS.11	C-F	RH-38-1C ELBOW TO PIPE	MT	300-1/23	580770		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH06A-16"; FIGURE B-28							

(CONTD)							

CS.11	C-F	RH-38-1B BRANCH CONNECTION	MT	300-1/23	580775		
CS.11	C-F	1-RH-38-1A PIPE TO FLANGE	MT	300-1/23	580780		
C2.4	C-D	1-RH-38-2-6-FB FLANGE BOLTING	VT	SEE RMKS	580800		MANUFACTURER'S RECORDS TO BE UTILIZED.

LINE 1RH07A-16"; FIGURE B-29							

CS.11	C-F	1-RH-8-14-2 REDUCER TO PIPE	MT	300-1/23	581000		
CS.11	C-F	1-RH-8-17A PIPE TO PIPE	MT	300-1/23	581010		TO BE EXAMINED ONLY IF WITHIN 48" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	1RH09015R PIPE RESTRAINT	VT	900-4/23	581020		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH07A-16"; FIGURE B-29							

(CONTD)							

CS.11	C-F	1-RH-8-18 PIPE TO ELBOW	MT	300-1/23	581040		
CS.11	C-F	1-RH-8-15-2 ELBOW TO PIPE	MT	300-1/23	581060		
CS.11	C-F	1-RH-8-15-7 PIPE TO PIPE	MT	300-1/23	581080		TO BE EXAMINED ONLY IF WITHIN 48" OF A RIGID PIPE ANCHOR OR PENETRATION.
CS.11	C-F	1-RH-8-15-3 PIPE TO ELBOW	MT	300-1/23	581100		
CS.11	C-F	1-RH-8-15-4 ELBOW TO PIPE	MT	300-1/23	581120		
C2.6	C-E-2	1RH09016V PIPE RESTRAINT	VT	900-4/23	581140		
CS.11	C-F	1-RH-8-19Q1 PIPE TO ELBOW	MT	300-1/23	581160		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH07A-16"; FIGURE B-29							

(CONTD)							

C5.11	C-F	1-RH-8-16-3 ELBOW TO PIPE	MT	300-1/23	581180		
C2.6	C-E-2	1RH09017V PIPE RESTRAINT	VT	900-4/23	581200		
C5.11	C-F	1-RH-8-16-2 ELBOW TO PIPE	MT	300-1/23	581220		
C5.11	C-F	1-RH-8-20 ELBOW TO PIPE	MT	300-1/23	581240		
C2.6	C-E-2	1RH09018V PIPE RESTRAINT	VT	900-4/23	581260		
C5.11	C-F	1-RH-8-17-4 PIPE TO ELBOW	MT	300-1/23	581280		
C5.11	C-F	1-RH-8-17-3 ELBOW TO PIPE	MT	300-1/23	581300		

CLINTON POWER STATION
 PRESERVE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH07A-16"; FIGURE B-29							

(CONTD)							

CS.11	C-F	1-RH-8-17-2 PIPE TO ELBOW	MT	300-1/23	581320		
CS.11	C-F	1-RH-8-21 ELBOW TO VALVE	MT	300-1/23	581340		
CS.11	C-F	1-RH-8-22Q1 VALVE TO ELBOW	MT	300-1/23	581360		
CS.11	C-F	1-RH-8-22AQ1 VALVE TO ELBOW	MT	300-1/23	581370		

LINE 1RH07B-18"; FIGURE B-29							

CS.11	C-F	1-RH-8-3-4 REDUCER TO PIPE	MT	300-1/23	581700		
CS.11	C-F	1-RH-8-3-5 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4	581720		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1RH07B-18"; FIGURE B-29							

(CONTD)							

C5.11	C-F	1-RH-8-17 TEE TO PIPE	MT	300-1/23	581740		
C5.11	C-F	1-RH-8-14-3 PIPE TO REDUCER	MT	300-1/23	581760		

LINE 1RH07C-16"; FIGURE B-30							

C5.11	C-F	1-RH-8-3-3 REDUCER TO PIPE	MT	300-1/23	581900		
C2.6	C-E-2	1RH09011R PIPE RESTRAINT	VT	900-4/23	581920		TO BE EXAMINED ONLY IF WITHIN 48" OF A RIGID PIPE ANCHOR OR PENETRATION.
C5.11	C-F	1-RH-8-3-2 PIPE TO PIPE	MT	300-1/23	581940		
C5.11	C-F	1-RH-8-3A PIPE TO PIPE	MT	300-1/23	581950		TO BE EXAMINED ONLY IF WITHIN 48" OF A RIGID PIPE ANCHOR OR PENETRATION.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1RH07C-16"; FIGURE B-30							

(CONTD)							

C2.6	C-E-2	1RH09010R PIPE RESTRAINT	VT	900-4/23	581960		
C2.6	C-E-2	1RH09009G PIPE RESTRAINT	VT	900-4/23	581980		
C5.11	C-F	1-RH-8-4 PIPE TO ELBOW	MT	300-1/23	582000		
C5.11	C-F	1-RH-8-4-2 ELBOW TO PIPE	MT	300-1/23	582020		
C5.11	C-F	1-RH-8-4-7 PIPE TO PIPE	MT	300-1/23	582040		TO BE EXAMINED ONLY IF WITHIN 48" OF A RIGID PIPE ANCHOR OR PENETRATION.
C5.11	C-F	1-RH-8-4-3 PIPE TO ELBOW	MT	300-1/23	582060		
C5.11	C-F	1-RH-8-4-4 ELBOW TO PIPE	MT	300-1/23	582080		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH07C-16"; FIGURE B-30							

(CONTD)							

C5.11	C-F	1-RH-B-5 PIPE TO ELBOW	MT	300-1/23	582100		
C5.11	C-F	1-RH-B-5-2 ELBOW TO PIPE	MT	300-1/23	582120		
C2.6	C-E-2	1RH09008S PIPE RESTRAINT	VT	900-4/23	582140		
C2.6	C-E-2	1RH09007R PIPE RESTRAINT	VT	900-4/23	582160		
C5.11	C-F	1-RH-B-5A PIPE TO ELBOW	MT	300-1/23	582180		
C5.11	C-F	1-RH-B-6 ELBOW TO PIPE	MT	300-1/23	582200		
C2.6	C-E-2	1RH09006R PIPE RESTRAINT	VT	900-4/23	582220		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH07C-16"; FIGURE B-30							

(CONTD)							

CS.11	C-F	1-RH-8-6-6 PIPE TO ELBOW	MT	300-1/23	582240		
CS.11	C-F	1-RH-8-6-5 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	582260		***BASIC CALIBRATION BLOCK*** 33-CLT
CS.11	C-F	1-RH-8-6-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	582280		***BASIC CALIBRATION BLOCK*** 33-CLT
CS.11	C-F	1-RH-8-6-3 ELBOW TO TEE	MT UT45 UT45T	300-1/23 600-41/4	582300		
CS.11	C-F	1-RH-8-6-2 TEE TO PIPE	MT	300-1/23	582320		
CS.11	C-F	1-RH-8-8 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	582340		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH07C-16"; FIGURE B-30							

(CONTD)							

C5.11	C-F	1-RH-8-9 VALVE TO PIPE	MT	300-1/23	582360		
C5.11	C-F	1-RH-8-9-4 PIPE TO TEE	MT	300-1/23	582380		

LINE 1RH08A-14"; FIGURE B-31							

C5.11	C-F	1-RH-8-7 TEE TO PIPE	MT	300-1/23	582500		
C5.11	C-F	1-RH-9-1-5 PIPE TO ELBOW	MT	300-1/23	582520		CNF NO. 821013
C5.11	C-F	1-RH-9-1-4 ELBOW TO PIPE	MT	300-1/23	582540		CNF NO. 821014
C5.11	C-F	1-RH-9-1-3 PIPE TO ELBOW	MT	300-1/23	582560		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH08A-14"; FIGURE B-31							

(CONTD)							

C5.11	C-F	1-RH-9-1-2 ELBOW TO PIPE	MT	300-1/24	582580		
C2.5	C-E-1	1-RH-9-19A PENETRATION TO PIPE	MT	300-1/23	582600		
C5.11	C-F	1-RH-9-1Q1 PIPE TO ELBOW	MT	300-1/23	582620		
C5.11	C-F	1-RH-9-2-2Q2 ELBOW TO PIPE	MT	300-1/23	582640		
C5.11	C-F	1-RH-9-2-3Q2 PIPE TO ELBOW	MT	300-1/23	582660		
C5.11	C-F	1-RH-9-2-4 ELBOW TO PIPE	MT	300-1/23	582680		
C5.11	C-F	1-RH-9-2 PIPE TO VALVE	MT	300-1/23	582700		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH09B-18"; FIGURE B-32							

C5.11	C-F	1-RH-8-1 VALVE TO PIPE	MT	300-1/23	582900		
C2.6	C-E-2	1RH09014V PIPE RESTRAINT	VT	900-4/23	582920		
C5.11	C-F	RH-8-1-2R PIPE TO PIPE	MT	300-1/23 DEV 2	582930		
C5.11	C-F	1-RH-8-1-2 PIPE TO ELBOW	MT	300-1/23 DEV 2	582940		
C5.11	C-F	1-RH-8-2 ELBOW TO PIPE	MT	300-1/23 DEV 2	582960		
C2.6	C-E-2	1RH09013R PIPE RESTRAINT	VT	900-4/23	582970		
C2.5	C-E-1	1RH09031R-WA WELDED ATTACHMENT(S)	MT	300-1/23	582980		
C5.11	C-F	1-RH-8-2-2 PIPE TO ELBOW	MT	300-1/23 DEV 2	583000		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H F I D E C G M R	REMARKS

LINE 1RH09B-18"; FIGURE B-32							

(CONTD)							

CS.11	C-F	1-RH-8-2-3 ELBOW TO ELBOW	MT	300-1/23 DEV 2	583020		
CS.11	C-F	1-RH-8-2-4 ELBOW TO PIPE	MT	300-1/23 DEV 2	583040		
C2.6	C-E-2	1RH09012V PIPE RESTRAINT	VT	900-4/23	583060		
CS.11	C-F	1-RH-8-3 PIPE TO TEE	MT	300-1/23	583080		

LINE 1RH22AA-14"; FIGURE B-33							

CS.11	C-F	1-RH-13-16 PIPE TO PIPE	MT	300-1/23	583400		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	?-----? PIPE RESTRAINT	VT	900-4/23	583410		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH22AA-14"; FIGURE B-33							

(CONTD)							

C2.5	C-E-1	?-----?-WA WELDED ATTACHMENT(S)	MT	300-1/23	583420		IDENTIFICATION TO BE DETERMINED.
C5.11	C-F	1-RH-13-11-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	583440		
C5.11	C-F	1-RH-13-11-3 ELBOW TO PIPE	MT	300-1/23 DEV 2	583460		
C2.6	C-E-2	1RH07026V PIPE RESTRAINT	VT	900-4/23	583480		
C2.6	C-E-2	1RH07021V PIPE RESTRAINT	VT	900-4/23	583500		
C5.11	C-F	1-RH-13-11-4 PIPE TO ELBOW	MT	300-1/23	583520		
C5.11	C-F	1-RH-13-11-5 ELBOW TO PIPE	MT	300-1/23	583540		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1RH22AA-14"; FIGURE B-33							

(CONTD)							

C5.11	C-F	1-RH-13-17Q1 PIPE TO PIPE	MT	300-1/23	583560		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
C5.11	C-F	1-RH-13-12-6 PIPE TO ELBOW	MT	300-1/23	583580		
C5.11	C-F	1-RH-13-12-5 ELBOW TO PIPE	MT	300-1/23	583600		
C2.6	C-E-2	1RH07031C PIPE RESTRAINT	VT	900-4/23	583620		
C2.6	C-E-2	1RH07024V PIPE RESTRAINT	VT	900-4/23	583640		
C5.11	C-F	1-RH-13-12-4 PIPE TO ELBOW	MT	300-1/23	583660		
C5.11	C-F	1-RH-13-12-3 ELBOW TO PIPE	MT	300-1/23	583680		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH22AA-14"; FIGURE B-33							

(CONTD)							

C5.11	C-F	1-RH-13-12-2 PIPE TO ELBOW	MT	300-1/23	583700		
C5.11	C-F	1-RH-13-18 ELBOW TO VALVE	MT	300-1/23	583720		
C5.11	C-F	1-RH-13-19 VALVE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	583740		
C2.6	C-E-2	1RH07033V PIPE RESTRAINT	VT	900-4/23	583760		
C5.11	C-F	1-RH-13-13-8 PIPE TO TEE	MT	300-1/23	583780		
C5.11	C-F	1-RH-13-13-8Q1 TEE TO ELBOW	MT	300-1/23	583800		
C5.11	C-F	1-RH-13-13-6 ELBOW TO PIPE	MT	300-1/23 DEV 2	583820		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

N I O
 O N G T
 R S E H
 E I O E
 C G M R

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS
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 LINE 1RH22AA-14"; FIGURE B-33

(CONTD)

CS.31	C-F	1-RH-13-19B BRANCH CONNECTION TO FLANGE	MT UT45 UT45T	300-1/23 600-41/4	583830	
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CS.6	C-E-2	1RH07034C PIPE RESTRAINT	VT	900-4/23	583840	
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CS.11	C-F	1-RH-13-13-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	583860	
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CS.11	C-F	1-RH-13-13-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	583880	
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CS.11	C-F	1-RH-13-13-3 PIPE TO REDUCING ELBOW	MT	300-1/23	583900	
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 LINE 1RH22AB-14"; FIGURE B-34

CS.11	C-F	1-RH-25-16 PIPE TO PIPE	MT	300-1/23	584200	
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CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH22AB-14"; FIGURE B-34							

(CONTD)							

C2.6	C-E-2	1RH08023R PIPE RESTRAINT	VT	900-4/23	584210		
C2.5	C-E-1	1RH08023R-WA WELDED ATTACHMENT(S)	MT	300-1/23	584220		
C2.6	C-E-2	1RH08065S PIPE RESTRAINT	VT	900-4/23	584240		
C2.6	C-E-2	1RH08064X PIPE RESTRAINT	VT	900-4/23	584260		
C5.11	C-F	1-RH-25-12-2 PIPE TO ELBOW	MT	300-1/23	584280		
C5.11	C-F	1-RH-25-17 ELBOW TO PIPE	MT	300-1/23	584300		
C2.6	C-E-2	1RH08063R PIPE RESTRAINT	VT	900-4/23	584320		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH22AB-14"; FIGURE B-34							

(CONTD)							

C5.11	C-F	1-RH-25-13-2 PIPE TO ELBOW	MT	300-1/23	584340		
C5.11	C-F	1-RH-25-13-3 ELBOW TO PIPE	MT	300-1/23	584360		
C5.11	C-F	1-RH-25-18 PIPE TO PIPE	MT	300-1/23	584380		TO BE EXAMINED ONLY IF WITHIN 42" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	1RH08062X PIPE RESTRAINT	VT	900-4/23	584400		
C2.6	C-E-2	1RH08061X PIPE RESTRAINT	VT	900-4/23	584420		
C5.11	C-F	1-RH-25-14-4 PIPE TO ELBOW	MT	300-1/23	584440		
C5.11	C-F	1-RH-25-14-3 ELBOW TO PIPE	MT	300-1/23	584460		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH22AB-14"; FIGURE B-34							

(CONTD)							

C2.6	C-E-2	1RH08019V PIPE RESTRAINT	VT	900-4/23	584480		
C2.6	C-E-2	1RH08058S PIPE RESTRAINT	VT	900-4/23	584500		
C5.11	C-F	1-RH-25-14-2 PIPE TO ELBOW	MT	300-1/23	584520		
C5.11	C-F	1-RH-25-19 ELBOW TO PIPE	MT	300-1/23	584540		
C2.6	C-E-2	1RH08053S PIPE RESTRAINT	VT	900-4/23	584560		
C2.6	C-E-2	1RH08055S PIPE RESTRAINT	VT	900-4/23	584580		
C5.11	C-F	1-RH-25-15-2 PIPE TO ELBOW	MT	300-1/23	584600		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH22AB-14"; FIGURE B-34							

(CONTD)							

CS.11	C-F	1-RH-25-20 ELBOW TO VALVE	MT	300-1/23	584620		
CS.11	C-F	1-RH-25-21 VALVE TO PIPE	MT	300-1/23	584640		
CS.11	C-F	1-RH-25-16-8Q1 PIPE TO TEE	MT	300-1/23	584660		
CS.11	C-F	1-RH-25-16-7 TEE TO ELBOW	MT	300-1/23	584680		
CS.11	C-F	1-RH-25-16-6 ELBOW TO PIPE	MT	300-1/23	584700		
C2.6	C-E-2	?-----? PIPE RESTRAINT	VT	900-4/23	584720		IDENTIFICATION TO BE DETERMINED.
CS.31	C-F	1-RH-25-21A 8-IN. BRANCH CONNECTION	MT	300-1/23	584730		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH22AB-14"; FIGURE B-34							

(CONTD)							

C2.6	C-E-2	1RH08013C PIPE RESTRAINT	VT	900-4/23	584740		
C5.11	C-F	1-RH-25-16-5 PIPE TO ELBOW	MT	300-1/23	584760		
C5.11	C-F	1-RH-25-16-4 ELBOW TO PIPE	MT	300-1/23	584780		
C5.11	C-F	1-RH-25-16-3 PIPE TO ELBOW	MT	300-1.23	584800		

LINE 1RH22BA-18"; FIGURE B-33							

C5.21	C-F	1-RH-13-13-2 REDUCING ELBOW TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4	585000		
C5.21	C-F	1-RH-13-20 PIPE TO NOZZLE	MT UT45 UT45T	300-1/23 600-41/4	585020		

BASIC CALIBRATION BLOCK
 18-40-.562-CS-14-CL1

BASIC CALIBRATION BLOCK
 18-40-.562-CS-14-CL1

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH2288-18"; FIGURE B-34							

C5.21	C-F	1-RH-25-16-2 REDUCING ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	585300		***BASIC CALIBRATION BLOCK*** 18-40-,562-CS-14-CLT
C5.21	C-F	1-RH-25-22 PIPE TO NOZZLE	MT UT45 UT45T	300-1/23 600-41/4	585320		***BASIC CALIBRATION BLOCK*** 18-40-,562-CS-14-CLT
LINE 1RH29A-8"; FIGURE B-35							

C5.11	C-F	1-RH-4-1A-2 PIPE TO ELBOW	MT	300-1/23	585500		
C5.11	C-F	1-RH-4-1A-3 ELBOW TO PIPE	MT	300-1/23	585520		
C5.11	C-F	1-RH-4-1A-4 PIPE TO FLANGE	MT UT45 UT45T	300-1/23 600-41/4	585540		***BASIC CALIBRATION BLOCK*** 8-80-,500-CS-4-CLT
C2.4	C-D	1-RH-4-1A-4-FB FLANGE BOLTING	VT	SEE RMKS	585560		MANUFACTURER'S RECORDS TO BE UTILIZED.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH29A-8"; FIGURE B-35							

(CONTD)							

C5.11	C-F	1-RH-4-1B-2 FLANGE TO PIPE	MT	300-1/23	585580		
C5.11	C-F	1-RH-4-1B-3 PIPE TO FLANGE	MT	300-1/23	585600		
C2.4	C-D	1-RH-4-1B-3-FB FLANGE BOLTING	VT	SEE RHKS	585620		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RH-4-1-4 FLANGE TO PIPE	MT	300-1/23	585640		
C5.11	C-F	1-RH-4-1-3 PIPE TO ELBOW	MT	300-1/23	585660		
C5.11	C-F	1-RH-4-1-2 ELBOW TO PIPE	MT	300-1/23	585680		
C2.6	C-E-2	1RH14007S PIPE RESTRAINT	VT	900-4/23	585700		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH29A-8"; FIGURE B-35							

(CONTD)							

C2.6	C-E-2	1RH14006S PIPE RESTRAINT	VT	900-4/23	585720		
C5.11	C-F	1-RH-4-1 PIPE TO TEE	MT	300-1/23	585740		

LINE 1RH29BA-8"; FIGURE B-36							

C5.11	C-F	1-RH-4-2-4 PIPE TO TEE	MT	300-1/23	586000		
C5.11	C-F	1-RH-4-2-3 PIPE TO ELBOW	MT	300-1/23	586020		
C5.11	C-F	1-RH-4-2-2 ELBOW TO PIPE	MT	300-1/23	586040		
C5.11	C-F	1-RH-4-2 PIPE TO ELBOW	MT	300-1/23	586060		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

N I O
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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS

LINE 1RH298A-8"; FIGURE B-36						

(CONTD)						

C5.11	C-F	1-RH-4-3-3 ELBOW TO PIPE	MT	300-1/23	586080	
C2.6	C-E-2	1RH14002R PIPE TO REDUCER	VT	900-4/23	586100	
C5.11	C-F	1-RH-4-3-2 PIPE TO ELBOW	MT	300-1/23	586120	
C5.11	C-F	1-RH-4-3Q1 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	586140	***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT
C5.11	C-F	1-RH-4-4-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	586160	***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT
C5.11	C-F	1-RH-4-4 ELBOW TO PIPE	MT	300-1/23	586180	

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH298A-8"; FIGURE B-36							

(CONTD)							

C2.5	C-E-1	1-RH-4-12 PENETRATION TO PIPE	MT	300-1/23	586200		
C5.11	C-F	1-RH-4-4A PIPE TO PIPE	MT	300-1/23	586210		TO BE EXAMINED ONLY IF WITHIN 24" OF A RIGID PIPE ANCHOR OR PENETRATION.
C5.11	C-F	1-RH-4-5-2 PIPE TO ELBOW	MT	300-1/23	586220		
C5.11	C-F	1-RH-4-5-3 ELBOW TO PIPE	MT	300-1/23	586240		
C5.11	C-F	1-RH-4-5-4 PIPE TO ELBOW	MT	300-1/23	586260		
C5.11	C-F	1-RH-4-5-5 ELBOW TO PIPE	MT	300-1/23	586280		
C2.6	C-E-2	1RH07043V PIPE RESTRAINT	VT	900-4/23	586300		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH298A-8"; FIGURE B-36							

(CONTD)							

C2.6	C-E-2	1RH07064S PIPE RESTRAINT	VT	900-4/23	586320		
C2.6	C-E-2	1RH07065S PIPE RESTRAINT	VT	900-4/23	586340		
CS.11	C-F	1-RH-4-5-6Q1 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	586360		
							BASIC CALIBRATION BLOCK 8-80-,500-CS-4-CLT
CS.11	C-F	1-RH-4-5-7 ELBOW TO PIPE	MT	300-1/23	586380		
C2.6	C-E-2	?-----? PIPE RESTRAINT	VT	900-4/23	586400		IDENTIFICATION TO BE DETERMINED.
CS.11	C-F	1-RH-4-5-8 PIPE TO ELBOW	MT	300-1/23	586420		
CS.11	C-F	1-RH-4-5-9 ELBOW TO PIPE	MT	300-1/23	586440		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1RH29BA-8"; FIGURE B-36							

(CONTD)							

C5.11	C-F	1-RH-4-5 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	586460		
							BASIC CALIBRATION BLOCK 8-80-,500-CS-4-CLT
C5.11	C-F	1-RH-13-25 VALVE TO PIPE	MT	300-1/23	586480		
C2.6	C-E-2	1RH07053V PIPE RESTRAINT	VT	900-4/23	586500		
C5.11	C-F	1-RH-13-14-3 PIPE TO TEE	MT	300-1/23	586520		
C5.11	C-F	1-RH-13-14-4 TEE TO PIPE	MT	300-1/23	586540		
C5.11	C-F	1-RH-13-14-5Q1 PIPE TO ELBOW	MT	300-1/23	586560		
C5.11	C-F	1-RH-13-14-6 ELBOW TO PIPE	MT	300-1/23	586580		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

 (CONTD)

N I O
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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS

LINE 1RH298A-8"; FIGURE B-36						

(CONTD)						

C5.11	C-F	1-RH-13-14-7 PIPE TO REDUCER	MT	300-1/23	586600	

LINE 1RH298B-8"; FIGURE B-37						

C5.11	C-F	1-RH-4-2-5 TEE TO PIPE	MT	300-1/23	586900	
C5.11	C-F	1-RH-4-2-6 PIPE TO ELBOW	MT	300-1/23	586920	
C5.11	C-F	1-RH-4-2-7 ELBOW TO PIPE	MT	300-1/23	586940	
C5.11	C-F	1-RH-4-6 PIPE TO ELBOW	MT	300-1/23	586960	
C5.11	C-F	1-RH-4-6-2 ELBOW TO PIPE	MT	300-1/23	586980	

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. MTHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
LINE 1RH298B-8"; FIGURE B-37							
(CONTD)							
C2.6	C-E-2	1RH14002R PIPE RESTRAINT	VT	900-4/23	587000		
C5.11	C-F	1-RH-4-6-2A PIPE TO ELBOW	MT	300-1/23	587020		
C5.11	C-F	1-RH-4-7 ELBOW TO PIPE	MT	300-1/23	587040		
C5.11	C-F	1-RH-4-7-2 PIPE TO ELBOW	MT	300-1/23	587060		
C5.11	C-F	1-RH-4-8 ELBOW TO PIPE	MT	300-1/23	587080		
C2.5	C-E-1	1-RH-4-10 PENETRATION TO PIPE	MT	300-1/23	587100		
C5.11	C-F	1-RH-4-8A PIPE TO PENETRATION	MT	300-1/23	587110		TO BE EXAMINED ONLY IF WITHIN 24" OF A RIGID PIPE ANCHOR OR PENETRATION.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SHRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH2988-8"; FIGURE B-37							

(CONTD)							

CS.11	C-F	1-RH-4-8-2 PIPE TO ELBOW	MT	300-1/24	587120		
CS.11	C-F	1-RH-4-8-3 ELBOW TO PIPE	MT	300-1/23	587140		
CS.11	C-F	1-RH-4-8-4 PIPE TO ELBOW	MT	300-1/23	587160		
CS.11	C-F	1-RH-4-8-5 ELBOW TO PIPE	MT	300-1/23	587180		
C2.6	C-E-2	1RH08001V PIPE RESTRAINT	VT	900-4/23	587200		
CS.11	C-F	1-RH-4-8-6 PIPE TO ELBOW	MT	300-1/23	587220		
CS.11	C-F	1-RH-4-8-7 ELBOW TO PIPE	MT	300-1/23	587240		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH29BB-8"; FIGURE B-37							

(CONTD)							

C2.6	C-E-2	1RH08009S PIPE RESTRAINT	VT	900-4/23	587260		
C2.6	C-E-2	1RH08008S PIPE RESTRAINT	VT	900-4/23	587280		
C5.11	C-F	1-RH-4-8-8 PIPE TO ELBOW	MT	300-1/23	587300		
C5.11	C-F	1-RH-4-8-9 ELBOW TO PIPE	MT	300-1/23	587320		
C5.11	C-F	1-RH-4-9 PIPE TO VALVE	MT	300-1/23	587340		
C5.11	C-F	1-RH-25-23 VALVE TO PIPE	MT	300-1/23	587360		
C2.6	C-E-2	1RH08005V PIPE RESTRAINT	VT	900-4/23	587380		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1RH29BB-8"; FIGURE B-37							

(CONTD)							

C5.11	C-F	1-RH-25-17-2 PIPE TO TEE	MT	300-1/23 DEV 2	587400		
C5.11	C-F	1-RH-25-17-401 TEE TO PIPE	MT	300-1/23 DEV 2	587420		
C2.6	C-E-2	1RH08015S PIPE RESTRAINT	VT	900-4/23	587440		
C5.11	C-F	1-RH-25-17-5 PIPE TO ELBOW	MT	300-1/23	587460		
C5.11	C-F	1-RH-25-17-6 ELBOW TO PIPE	MT	300-1/23	587480		
C5.11	C-F	1-RH-25-17-7 PIPE TO REDUCER	MT	300-1/23	587500		

LINE 1RH29CA-6"; FIGURE B-38							

C5.11	C-F	1-RH-13-14-2 TEE TO PIPE	MT	300-1/23	587800		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G Y R S E H E I O E C G M R	REMARKS

LINE 1RH29CA-6"; FIGURE B-38							

(CONTD)							

CS.11	C-F	1-RH-13-24 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	587820		
LINE 1RH29CB-6"; FIGURE B-39							

CS.11	C-F	1-RH-25-17-301 TEE TO PIPE	MT	300-1/23	588000		
CS.11	C-F	1-RH-25-26 PIPE TO VALVE	MT	300-1/23	588020		
LINE 1RH29DA-6"; FIGURE B-38							

CS.11	C-F	1-RH-13-23 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	588200		
CS.11	C-F	1-RH-13-13-14 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	588220		
CS.11	C-F	1-RH-13-13-13Q2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	588240		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH29DA-6"; FIGURE B-38							

(CONTD)							

C2.6	C-E-2	1RH07044C PIPE RESTRAINT	VT	900-4/23	588260		
C5.11	C-F	1-RH-13-13-12 PIPE TO BRANCH CONNECTION	MT	300-1/23	588280		

LINE 1RH29DB-6"; FIGURE B-39							

C5.11	C-F	1-RH-25-27 VALVE TO PIPE	MT	300-1/23	588500		
C5.11	C-F	1-RH-25-16-15 PIPE TO ELBOW	MT	300-1/23	588520		
C5.11	C-F	1-RH-25-16-14 ELBOW TO PIPE	MT	300-1/23	588540		
C2.6	C-E-2	1RH08018S PIPE RESTRAINT	VT	900-4/23	588560		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH29DB-6"; FIGURE B-39							

(CONTD)							

C5.11	C-F	1-RH-25-16-13 REDUCER TO PIPE	MT	300-1/23	588580		

LINE 1RH29EA-14"; FIGURE B-38							

C5.11	C-F	1-RH-13-13-10 REDUCER TO TEE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12	588800		
C5.31	C-F	1-RH-13-13-16 6-IN. BRANCH CONNECTION	MT	300-1/23	588820		
C5.11	C-F	1-RH-13-13-9 PIPE TO TEE	MT	300-1/23 DEV 2	588840		

LINE 1RH29EB-14"; FIGURE B-39							

C5.11	C-F	1-RH-25-16-11 REDUCER TO PIPE	MT	300-1/23	589000		
C5.31	C-F	1-RH-25-16-20 6-IN. BRANCH CONNECTION	MT	300-1/23	589020		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH29EB-14"; FIGURE B-39							

(CONTD)							

C2.6	C-E-2	1RH08018S PIPE RESTRAINT	VT	900-4/23	589040		
C2.6	C-E-2	1RH08017S PIPE RESTRAINT	VT	900-4/23	589060		
C5.11	C-F	1-RH-25-16-10 PIPE TO TEE	MT	300-1/23 DEV 2	589080		

LINE 1RH29FA-6"; FIGURE B-38							

C5.11	C-F	1-RH-13-14-8 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	589300		
C5.11	C-F	1-RH-13-22 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	589320		

LINE 1RH29FB-6"; FIGURE B-39							

C5.11	C-F	1-RH-25-17-8 REDUCER TO PIPE	MT	300-1/23	589500		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI C. TGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH29FB-6"; FIGURE B-39							

(CONTD)							

CS.11	C-F	1-RH-25-24 PIPE TO VALVE	MT	300-1/23	589520		
LINE 1RH29GA-6"; FIGURE B-38							

CS.11	C-F	1-RH-13-21 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	589700		
CS.11	C-F	1-RH-13-13-11 PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4	589720		
LINE 1RH29GB-6"; FIGURE B-39							

CS.11	C-F	1-RH-25-25 VALVE TO PIPE	MT	300-1/23 DEV 2	589900		
CS.11	C-F	1-RH-25-16-12 PIPE TO REDUCER	MT	300-1/23	589920		
LINE 1RH30AA-8"; FIGURE B-40							

CS.11	C-F	1-RH-13-19A BRANCH CONNECTION TO PIPE	MT	300-1/23	590100		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONT'D)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1RH30AA-8"; FIGURE B-40							

(CONT'D)							

C5.11	C-F	1-RH-13-19B PIPE TO FLANGE	MT	300-1/23	590120		
C2.4	C-D	1-RH-13-19B-FB FLANGE BOLTING	VT	SEE RMKS	590140		MANUFACTURER'S RECORDS TO BE UTILIZED.

LINE 1RH30AB-8"; FIGURE B-41							

C5.11	C-F	1-RH-25-21B BRANCH CONNECTION TO PIPE	MT	300-1/23	590300		
C5.11	C-F	1-RH-25-21C PIPE TO FLANGE	MT	300-1/23	590330		
C2.4	C-D	1-RH-25-21B-FB FLANGE BOLTING	VT	SEE RMKS	590340		MANUFACTURER'S RECORDS TO BE UTILIZED.

LINE 1RH30BA-12"; FIGURE B-42							

C5.11	C-F	1-RH-22-1-3 FLANGE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	590500		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH30BA-12"; FIGURE B-42							

(CONTD)							

C2.4	C-D	1-RH-22-1-3-FB FLANGE BOLTING	VT	SEE RMKS	590520		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RH-22-1-2 PIPE TO ELBOW	MT	300-1/23	590540		
C5.11	C-F	1-RH-22-1 ELBOW TO PIPE	MT	300-1/23 DEV 2	590560		
C5.11	C-F	1-RH-22-2-2 PIPE TO ELBOW	MT	300-1/23 DEV 2	590580		
C5.11	C-F	1-RH-22-2-3 ELBOW TO PIPE	MT	300-1/23	590600		
C5.11	C-F	1-RH-22-2-4 PIPE TO PIPE	MT	300-1/23	590620		TO BE EXAMINED ONLY IF WITHIN 36" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	?-----? PIPE RESTRAINT	VT	900-4/23	590640		IDENTIFICATION TO BE DETERMINED.

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 PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH30BA-12"1 FIGURE B-42							

(CONTD)							

C2,6	C-E-2	?-----? PIPE RESTRAINT	VT	900-4/23	590660		IDENTIFICATION TO BE DETERMINED.
C2,6	C-E-2	1RH07051C PIPE RESTRAINT	VT	900-4/23	590670		
C2,5	C-E-1	1RH07051C-WA WELDED ATTACHMENT(S)	MT	300-1/23	590680		
C5,11	C-F	1-RH-22-2Q1 PIPE TO PIPE	MT	300-1/23	590700		TO BE EXAMINED ONLY IF WITHIN 36" OF A RIGID PIPE ANCHOR OR PENETRATION.
C5,11	C-F	1-RH-22-3-4 PIPE TO ELBOW	MT	300-1/23	590720		
C5,11	C-F	1-RH-22-3-3 ELBOW TO PIPE	MT	300-1/23	590740		
C5,11	C-F	1-RH-22-3-2 PIPE TO ELBOW	MT	300-1/23	590760		

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH30BA-12"; FIGURE B-42							

(CONTD)							

C5.11	C-F	1-RH-22-3 ELBOW TO PIPE	RT	300-1/23	590780		
C5.11	C-F	1-RH-22-4-2 PIPE TO ELBOW	MT	300-1/23	590800		

LINE 1RH30BB-12"; FIGURE B-43							

C5.11	C-F	1-RH-28-1-7 FLANGE TO PIPE	MT	300-1/23	591000		
C2.4	C-D	1-RH-28-1-7-FB FLANGE BOLTING	VT	SEE RMKS	591020		MANUFACTURER'S RECORDS TO BE UTILIZED.
C2.6	C-E-2	1RH08012S PIPE RESTRAINT	VT	900-4/23	591040		
C5.11	C-F	1-RH-28-1-4 PIPE TO PIPE	MT	300-1/23	591060		TO BE EXAMINED ONLY IF WITHIN 36" OF A RIGID PIPE ANCHOR OR PENETRATION.

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH3088-12"; FIGURE B-43							

(CONTD)							

C2.6	C-E-2	1RH08011C PIPE RESTRAINT	VT	900-4/23	591080		
CS.11	C-F	1-RH-28-1-3 PIPE TO ELBOW	MT	300-1/23	591100		
CS.11	C-F	1-RH-28-1-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 12,16	591120		
C2.6	C-E-2	1RH08043S PIPE RESTRAINT	VT	900-4/23	591140		
C2.6	C-E-2	1RH08010S PIPE RESTRAINT	VT	900-4/23	591160		
CS.11	C-F	1-RH-28-1 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,16	591180		
CS.11	C-F	1-RH-28-1A ELBOW TO PIPE	MT	300-1/23	591200		

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH30BB-12"; FIGURE B-43							

(CONTD)							

C2.6	C-E-2	1RH08026X PIPE RESTRAINT	VT	900-4/23	591220		
C5.11	C-F	1-RH-28-1B PIPE TO PIPE	MT	300-1/23	591240		TO BE EXAMINED ONLY IF WITHIN 36" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	1RH08007V PIPE RESTRAINT	VT	900-4/23	591250		
C2.5	C-E-1	1RH08007V-WA WELDED ATTACHMENT(S)	MT	300-1/23	591260		
C5.11	C-F	1-RH-28-2 PIPE TO PIPE	MT	300-1/23	591280		TO BE EXAMINED ONLY IF WITHIN 36" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	1RH08022X PIPE RESTRAINT	VT	900-4/23	591300		
C5.11	C-F	1-RH-28-3 PIPE TO ELBOW	MT	300-1/23	591320		

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 PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH30CA-12"; FIGURE B-42							

C5,21	C-F	1-RH-22-6-3 PIPE TO PIPE	PT UT45 UT45T	200-1/55 600-41/4	591600		TO BE EXAMINED ONLY IF WITHIN 36" OF A RIGID PIPE ANCHOR OR PENETRATION. ***BASIC CALIBRATION BLOCK*** 12-X-.625-SS-9-CLT
C2,6	C-E-2	1RH29003G PIPE RESTRAINT	VT	900-4/23	591620		
C5,21	C-F	?-----? PIPE TO PIPE	PT UT45 UT45T	200-1/54 600-41/4	591630		TO BE EXAMINED ONLY IF WITHIN 36" OF A RIGID PIPE ANCHOR OR PENETRATION. ***BASIC CALIBRATION BLOCK*** 12-X-.625-SS-9-CLT TO BE DETERMINED LATER
C5,21	C-F	1-RH-22-6-2 PIPE TO FLANGE	PT UT45 UT45T	200-1/54 600-41/4	591640		***BASIC CALIBRATION BLOCK*** 12-X-.625-SS-9-CLT
C2,4	C-D	1-RH-22-6-2-FB FLANGE BOLTING	VT	SEE RMKS	591660		MANUFACTURER'S RECORDS TO BE UTILIZED.

LINE 1RH30CB-12"; FIGURE B-44							

C5,21	C-F	1-RH-28-6-2 PIPE TO PIPE	PT UT45 UT45T	200-1/55 600-31/11	591900		TO BE EXAMINED ONLY IF WITHIN 36" OF A RIGID PIPE ANCHOR OR PENETRATION. ***BASIC CALIBRATION BLOCK*** 12-X-.625-SS-9-CLT TO BE DETERMINED LATER

CLINTON POWER STATION
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH30CB-12"; FIGURE B-44							

(CONTD)							

C5.21	C-F	1-RH-28-6-2A PIPE TO PIPE	PT UT45 UT45T	200-1/55 600-41/4	591910		TO BE EXAMINED ONLY IF WITHIN 36" OF A RIGID PIPE ANCHOR OR PENETRATION. ***BASIC CALIBRATION BLOCK*** 12-X-.625-SS-9-CLT TO BE DETERMINED LATER
C2.6	C-E-2	?-----? PIPE RESTRAINT	VT	900-4/23	591920		IDENTIFICATION TO BE DETERMINED.
C5.21	C-F	1-RH-28-6-3 PIPE TO FLANGE	PT UT45 UT45T	200-1/55 600-41/4	591940		***BASIC CALIBRATION BLOCK*** 12-X-.625-SS-9-CLT
C2.4	C-D	1-RH-28-6-3-FB FLANGE BOLTING	VT	SEE RMKS	591960		MANUFACTURER'S RECORDS TO BE UTILIZED.

LINE 1RH30DA-12"; FIGURE B-42							

C5.21	C-F	1-RH-22-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	592100		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH30DA-12"; FIGURE B-42							

C5.21	C-F	1-RH-22-4B PIPE TO PIPE	MT	300-1/23	592110		

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 PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RH30DA-12"; FIGURE B-42							

C2.5	C-E-1	1-RH-22-6 PENETRATION TO PIPE	MT	300-1/23	592120		
C5.21	C-F	1-RH-22-5-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	592140		***BASIC CALIBRATION BLOCK*** 12-80-.688-CS-20-CLT
C5.21	C-F	1-RH-22-5 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	592160		***BASIC CALIBRATION BLOCK*** 12-80-.688-CS-20-CLT
C2.6	C-E-2	1RH29002G PIPE RESTRAINT	VT	900-4/23	592180		
LINE 1RH30DB-12"; FIGURE B-44							

C5.21	C-F	1-RH-28-4-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	592500		***BASIC CALIBRATION BLOCK*** 12-80-.688-CS-20-CLT
C2.5	C-E-1	1-RH-28-6 PENETRATION TO PIPE	MT	300-1/23	592520		

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RH30DB-12"; FIGURE B-44							

(CONTD)							

C2.6	C-E-2	1RH28001G PIPE RESTRAINT	VT	900-4/23	592540		
C5.21	C-F	1-RH-28-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	592560		***BASIC CALIBRATION BLOCK*** 12-80-,688-CS-20-CLT
C5.21	C-F	1-RH-28-5 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	592580		***BASIC CALIBRATION BLOCK*** 12-80-,688-CS-20-CLT
C2.6	C-E-2	?-----? PIPE RESTRAINT	VT	900-4/23	592600		IDENTIFICATION TO BE DETERMINED.

LINE 1RH37AA-12"; FIGURE B-45							

C5.11	C-F	1-RH-17-4-3 TEE TO ELBOW	MT	300-1/23	592800		

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(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH37AA-12"; FIGURE B-45							

(CONTD)							

CS.11	C-F	1-RH-17-4-4 ELBOW TO PIPE	MT	300-1/23	592820		
CS.11	C-F	1-RH-17-4-5 PIPE TO ELBOW	MT	300-1/23	592840		
CS.11	C-F	1-RH-17-4-6 ELBOW TO PIPE	MT	300-1/23	592860		
CS.11	C-F	1-RH-17-4-7 PIPE TO ELBOW	MT	300-1/23	592880		
CS.11	C-F	1-RH-17-4-8 ELBOW TO PIPE	MT	300-1/23	592900		
CS.11	C-F	1-RH-17-5 PIPE TO VALVE	MT	300-1/23	592920		

LINE 1RH09B-18"; FIGURE B-32							

C2.6	C-E-2	1RH09013R PIPE RESTRAINT	VT	900-4/23	592970		

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH38AA-14"; FIGURE B-46							

CS.11	C-F	1-RH-17-1-3 TEE TO PIPE	MT	300-1/23	593100		
CS.11	C-F	1-RH-17-1-4 PIPE TO ELBOW	MT	300-1/23	593120		
CS.11	C-F	1-RH-17-1-5 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12	593140		***BASIC CALIBRATION BLOCK*** 32-CLT
CS.11	C-F	1-RH-17-2 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	593160		***BASIC CALIBRATION BLOCK*** 32-CLT

LINE 1RH38AB-14"; FIGURE B-47							

CS.11	C-F	1-RH-26-5-2 TEE TO PIPE	MT	300-1/23	593400		
CS.11	C-F	1-RH-26-11 PIPE TO VALVE	MT	300-1/23	593420		

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH39A-14"; FIGURE B-26							

CS.11	C-F	1-RH-9-13-4 TEE TO PIPE	MT	300-1/23	593600		
C2.6	C-E-2	1RH12005R PIPE RESTRAINT	VT	900-4/23	593610		
CS.11	C-F	1-RH-9-18 PIPE TO VALVE	MT	300-1/23	593620		

LINE 1RH40AA-10"; FIGURE B-48							

CS.11	C-F	1-RH-14-7-4 TEE TO PIPE	MT	300-1/23	593900		
CS.11	C-F	1-RH-14-7-5 PIPE TO ELBOW	MT	300-1/23	593920		
CS.11	C-F	1-RH-14-7-6 ELBOW TO PIPE	MT	300-1/23 DEV 2	593940		
CS.11	C-F	1-RH-14-7-7 PIPE TO ELBOW	MT	300-1/23	593960		

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH40AA-10"; FIGURE B-48							

(CONTD)							

C5.11	C-F	1-RH-14-7-8 ELBOW TO PIPE	MT	300-1/23	593980		
C5.11	C-F	1-RH-14-17 PIPE TO PIPE	MT	300-1/23	594000		TO BE EXAMINED ONLY IF WITHIN 30" OF A RIGID PIPE ANCHOR OR PENETRATION.
C5.11	C-F	1-RH-14-11-6 PIPE TO PIPE	MT	300-1/23	594020		
C2.6	C-E-2	1RH07070V PIPE RESTRAINT	VT	900-4/23	594030		
C2.5	C-E-1	1RH07070V-WA WELDED ATTACHMENT(S)	MT	300-1/23	594040		
C2.6	C-E-2	?-----? PIPE RESTRAINT	VT	900-4/23	594060		IDENTIFICATION TO BE DETERMINED.
C5.11	C-F	1-RH-14-11-5 PIPE TO ELBOW	MT	300-1/23 DEV 2	594080		

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH40AA-10"; FIGURE B-48							

(CONTD)							

C5.11	C-F	1-RH-14-11-4 ELBOW TO PIPE	MT	300-1/23	594100		
C5.11	C-F	1-RH-14-19 PIPE TO VALVE	MT	300-1/23	594120		

LINE 1RH40AB-10"; FIGURE B-49							

C5.11	C-F	1-RH-26-7-5 TEE TO PIPE	MT	300-1/23	594400		
C5.11	C-F	1-RH-26-7-4 PIPE TO ELBOW	MT	300-1/23	594420		
C5.11	C-F	1-RH-26-7-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	594440		
C5.11	C-F	1-RH-26-7-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	594460		

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1RH40AB-10"; FIGURE B-49							

(CONTD)							

CS.11	C-F	1-RH-26-29 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4	594480		
C2.6	C-E-2	1RH08040X PIPE RESTRAINT	VT	900-4/23	594500		
CS.11	C-F	1-RH-27-1-5 PIPE TO ELBOW	MT	300-1/23	594520		
CS.11	C-F	1-RH-27-1-4 ELBOW TO PIPE	MT	300-1/23	594540		
C2.6	C-E-2	1RH08041Y PIPE RESTRAINT	VT	900-4/23	594560		
CS.11	C-F	1-RH-27-1Q2 PIPE TO VALVE	MT	300-1/23	594580		

LINE 1RH40BA-10"; FIGURE B-50							

CS.21	C-F	1-RH-14-20 VALVE TO PIPE	MT UT45 UT45	300-1/23 600-41/4 DEV 10,12	594800		

BASIC CALIBRATION BLOCK
 10-160-1.125-CS-B-CLT

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RH40BA-10" FIGURE B-50							

(CONTD)							

CS.21	C-F	1-RH-14-21 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10,12	594820		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	1-RH-14-22 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10,12	594840		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	1-RH-14-13-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	594860		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	1-RH-14-13-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	594880		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C2.6	C-E-2	?-----? PIPE RESTRAINT	VT	900-4/23	594900		IDENTIFICATION TO BE DETERMINED.

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH40BA-10"; FIGURE B-50							

(CONTD)							

C2.6	C-E-2	?-----? PIPE RESTRAINT	VT	900-4/23	594920		IDENTIFICATION TO BE DETERMINED.
C5.21	C-F	1-RH-14-13-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	594940		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C5.21	C-F	1-RH-14-23 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	594960		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C2.6	C-E-2	1RH07076ER PIPE RESTRAINT	VT	900-4/23	594980		
C2.5	C-E-1	1-RH-14-30 PIPE TO PENETRATION	MT	300-1/23	595000		
C5.21	C-F	1-RH-14-24 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	595020		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT

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 PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS
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LINE 1RH408A-10" FIGURE B-50

(CONTD)

C5.21	C-F	1-RH-14-15-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595040	***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C2.6	C-E-2	?-----? PIPE RESTRAINT	VT	900-4/23	595060	IDENTIFICATION TO BE DETERMINED.
C5.21	C-F	1-RH-14-15-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	595080	***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C5.21	C-F	1-RH-14-25 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595100	***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C5.21	C-F	1-RH-14-16-12 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595120	TO BE EXAMINED ONLY IF WITHIN 30" OF A RIGID PIPE ANCHOR OR PENETRATION. ***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH408A-10" FIGURE B-50							

(CONTD)							

CS.21	C-F	1-RH-14-16-8Q1 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	595140		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	1-RH-14-16-7 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595160		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	1-RH-14-16-6 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4	595180		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	1-RH-14-16-2 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595200		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	1-RH-14-26 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	595220		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	M I D O N G T R S E H E I O E C G W R	REMARKS

LINE 1RH408A-10"; FIGURE B-50							

(CONTD)							

CS.21	C-F	1-RH-14-26A ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595230		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	?-----? ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595240		IDENTIFICATION TO BE DETERMINED. ***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	1-FW-1-8-4 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4	595260		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT

LINE 1RH408B-10"; FIGURE B-51							

CS.21	C-F	1-RH-27-3 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595500		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS
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LINE 1RH40BB-10" FIGURE B-51

(CONTD)

C5.21	C-F	1-RH-27-4Q1 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	595520	***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C5.21	C-F	1-RH-27-5Q1 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595540	***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C2.6	C-E-2	1RH08088S PIPE RESTRAINT	VT	900-4/23	595560	
C5.21	C-F	1-RH-27-3-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	595580	***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C5.21	C-F	1-RH-27-3-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 12,13	595600	***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH408B-10"; FIGURE B-51							

(CONTD)							

C2.6	C-E-2	1RH08042X PIPE RESTRAINT	VT	900-4/23	595620		
C5.21	C-F	1-RH-27-3-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 12,13	595640		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C5.21	C-F	1-RH-27-4-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595660		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C2.6	C-E-2	1RH08044V PIPE RESTRAINT	VT	900-4/23	595680		
C5.21	C-F	1-RH-27-4-5 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	595700		TO BE EXAMINED ONLY IF WITHIN 30" OF A RIGID PIPE ANCHOR OR PENETRATION. ***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1RH40BB-10"; FIGURE B-51							

(CONTD)							

C2.5	C-E-1	1-RH-27-6 PENETRATION TO PIPE	MT	300-1/23	595720		
C5.21	C-F	1-RH-27-7 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	595740		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C5.21	C-F	1-RH-27-5-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595760		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C5.21	C-F	1-RH-27-5-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	595780		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
C5.21	C-F	1-RH-27-5-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595800		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMRER	REMARKS
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 LINE 1RH40BB-10"; FIGURE B-51

(CONTD)

CS.21	C-F	1-RH-27-8 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4	595820	***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	1-RH-27-6-5Q1 TEE TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4	595840	***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	1-RH-27-6-6 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 DEV 2 600-41/4	595860	***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	1-RH-27-6-7 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595880	***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	1-RH-27-6-8 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	595900	***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH40BB-10"; FIGURE B-51							

(CONTD)							

CS.21	C-F	1-RH-27-6-9 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	595920		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT
CS.21	C-F	1-RH-27-9 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4	595940		***BASIC CALIBRATION BLOCK*** 10-160-1.125-CS-8-CLT

LINE 1RH50AA-10"; FIGURE B-52							

CS.11	C-F	1-RH-16-1 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	596300		
CS.11	C-F	1-RH-16-1-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	596320		
CS.11	C-F	1-RH-16-1-3 ELBOW TO PIPE	MT	300-1/23	596340		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS

LINE 1RH50AA-10"; FIGURE B-52						

(CONTD)						

C2.6	C-E-2	1RH02019V PIPE RESTRAINT	VT	900-4/23	596360	
C2.6	C-E-2	1RH02018S PIPE RESTRAINT	VT	900-4/23	596370	
C2.5	C-E-1	1RH02018S-WA WELDED ATTACHMENT(9)	MT	300-1/23	596380	
CS.11	C-F	1-RH-16-1-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	596400	
CS.11	C-F	1-RH-16-2 ELBOW TO PIPE	MT	300-1/23	596420	
CS.11	C-F	1-RH-16-2-2 PIPE TO ELBOW	MT	300-1/23	596430	
C2.6	C-E-2	1RH02016R PIPE TO REDUCER	VT	900-1/49	596435	

CLINTON POWER STATION
PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH50AA-10"; FIGURE B-52							

(CONTD)							

C2.6	C-E-2	1RH02015S PIPE RESTRAINT	VT	900-4/23	596460		
C5.11	C-F	1-RH-16-2BQ1 PIPE TO ELBOW	MT	300-1/23	596480		
C5.11	C-F	1-RH-16-2E PIPE TO PIPE	MT	300-1/23	596490		
C5.11	C-F	1-RH-16-2-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	596500		
C5.11	C-F	1-RH-16-2-4 PIPE TO ELBOW	MT	300-1/23	596520		
C2.6	C-E-2	1RH02013S PIPE RESTRAINT	VT	900-4/23	596540		
C5.11	C-F	1-RH-16-2-5 ELBOW TO PIPE	MT	300-1/23	596560		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH50AA-10" FIGURE B-52							

(CONTD)							

C2.6	C-E-2	1RH02014S PIPE RESTRAINT	VT	900-4/23	596580		
C2.6	C-E-2	1-RH-16-2C PIPE TO PIPE	VT	900-1/49	596590		
C5.11	C-F	1-RH-16-3 PIPE TO ELBOW	MT	300-1/23	596600		
C5.11	C-F	1-RH-16-3-2 ELBOW TO PIPE	MT	300-1/23	596620		
C2.6	C-E-2	1RH02012V PIPE RESTRAINT	VT	900-4/23	596640		
C5.11	C-F	1-RH-16-3-3Q1 PIPE TO TEE	MT	300-1/23	596660		
C5.11	C-F	1-RH-16-4Q1 TEE TO PIPE	MT	300-1/23	596680		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH50AA-10"; FIGURE B-52							

(CONTD)							

C2.6	C-E-2	1RH02011R PIPE RESTRAINT	VT	900-4/23	596700		
C2.6	C-E-2	1RH02010S PIPE RESTRAINT	VT	900-4/23	596720		
C2.6	C-E-2	1RH02009R PIPE RESTRAINT	VT	900-4/23	596760		
C5.11	C-F	1-RH-16-9 PIPE TO PIPE	MT	300-1/23	596780		TO BE EXAMINED ONLY IF WITHIN 30" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	1RH02008S PIPE RESTRAINT	VT	900-4/23	596800		
C2.6	C-E-2	1RH02007R PIPE RESTRAINT	VT	900-4/23	596840		
C5.11	C-F	1-RH-16-10 PIPE TO PIPE	MT	300-1/23	596860		TO BE EXAMINED ONLY IF WITHIN 30" OF A RIGID PIPE ANCHOR OR PENETRATION.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS

LINE 1RH50AA-10" FIGURE B-52						

(CONTD)						

CS.11	C-F	1-RH-16-8-13 PIPE TO PIPE	MT	300-1/23	596900	TO BE EXAMINED ONLY IF WITHIN 30" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	1RH02006S PIPE RESTRAINT	VT	900-4/23	596920	
CS.11	C-F	1-RH-16-11 PIPE TO ELBOW	MT	300-1/23	596940	
CS.11	C-F	1-RH-16-9-4 ELBOW TO PIPE	MT	300-1/23	596960	
C2.6	C-E-2	1RH02005R PIPE RESTRAINT	VT	900-4/23	596980	
CS.11	C-F	1-RH-16-9-301 PIPE TO ELBOW	MT	300-1/23	597000	
CS.11	C-F	1-RH-16-9-2 ELBOW TO PIPE	MT	300-1/23	597020	

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH50AA-10"; FIGURE B-52							

(CONTD)							

C5.11	C-F	1-RH-16-12 PIPE TO ELBOW	MT	300-1/23	597040		
C5.11	C-F	1-RH-16-10-2 ELBOW TO PIPE	MT	300-1/23	597060		
C2.6	C-E-2	1RH02004V PIPE RESTRAINT	VT	900-4/23	597080		
C5.11	C-F	1-RH-16-10-3 PIPE TO ELBOW	MT	300-1/23	597100		
C5.11	C-F	1-RH-16-10-4 ELBOW TO PIPE	MT	300-1/23	597120		
C5.11	C-F	1-RH-16-10-5 PIPE TO ELBOW	MT	300-1/23	597140		
C5.11	C-F	1-RH-16-13 ELBOW TO PIPE	MT	300-1/23	597160		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBR	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH50AA-10"; FIGURE B-52							

(CONTD)							

C5.11	C-F	1-RH-16-11-3 PIPE TO PIPE	MT	300-1/23	597170		TO BE EXAMINED ONLY IF WITHIN 30" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	1RH02002X PIPE RESTRAINT	VT	900-4/23	597180		
C2.6	C-E-2	1RH02003X PIPE RESTRAINT	VT	900-4/23	597200		
C2.6	C-E-2	1RH02001V PIPE RESTRAINT	VT	900-4/23	597210		
C2.5	C-E-1	1RH02001V-WA WELDED ATTACHMENT(S)	MT	300-1/23	597220		
C5.11	C-F	1-RH-16-11-2 PIPE TO ELBOW	MT	300-1/23	597240		
C5.11	C-F	1-RH-16-14 ELBOW TO PIPE	MT	300-1/23	597260		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1RH50AA-10"; FIGURE B-52							

(CONTD)							

C5.11	C-F	1-RH-16-12-3 PIPE TO ELBOW	MT	300-1/23	597280		
C5.11	C-F	1-RH-16-12-2 ELBOW TO PIPE	MT	300-1/23	597300		
C2.6	C-E-2	1RH21001A PIPE RESTRAINT	VT	900-4/23	597310		
C2.5	C-E-1	1RH21001A-WA WELDED ATTACHMENT(S)	MT	300-1/23	597320		
C5.11	C-F	1-RH-16-15 PIPE TO VALVE	MT	300-1/23	597340		

LINE 1RH50AD-10"; FIGURE B-53							

C5.11	C-F	1-RH-21-8 ELBOW TO PIPE	MT	300-1/23	597600		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH50AB-10"; FIGURE B-53							

(CONTD)							

C2.6	C-E-2	1RH04020S PIPE RESTRAINT	VT	900-4/23	597620		
C2.6	C-E-2	1RH04021R PIPE RESTRAINT	VT	900-4/23	597640		
C5.11	C-F	1-RH-21-7-3 PIPE TO ELBOW	MT	300-1/23	597660		
C5.11	C-F	1-RH-21-7-4 ELBOW TO PIPE	MT	300-1/23	597680		
C5.11	C-F	1-RH-21-7-5 PIPE TO ELBOW	MT	300-1/23	597700		
C5.11	C-F	1-RH-21-7-6 ELBOW TO PIPE	MT	300-1/23	597720		
C2.6	C-E-2	1RH04022X PIPE RESTRAINT	VT	900-4/23	597740		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS

LINE 1RH50AB-10"; FIGURE B-53						

(CONTD)						

C5.11	C-F	1-RH-21-9 PIPE TO PIPE	MT	300-1/23	597760	TO BE EXAMINED ONLY IF WITHIN 30" OF A RIGID PIPE ANCHOR OR PENETRATION.
C2.6	C-E-2	1RH04023R PIPE RESTRAINT	VT	900-4/23	597780	
C5.11	C-F	1-RH-21-8-7 PIPE TO ELBOW	MT	300-1/23	597800	
C5.11	C-F	1-RH-21-8-10 ELBOW TO PIPE	MT	300-1/23	597820	
C5.11	C-F	1-RH-21-9-2 PIPE TO TEE	MT	300-1/23	597840	
C5.11	C-F	1-RH-21-11 TEE TO PIPE	MT	300-1/23	597860	
C5.11	C-F	1-RH-21-10-2 PIPE TO ELBOW	MT	300-1/23	597880	

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 PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
LINE 1RH50AB-10" FIGURE B-53							
(CONTD)							
CS.11	C-F	1-RH-21-10-3 ELBOW TO ELBOW	MT	300-1/23	597900		
CS.11	C-F	1-RH-21-10-4 ELBOW TO PIPE	MT	300-1/23	597920		
C2.6	C-E-2	1RH04026X PIPE RESTRAINT	VT	900-4/23	597940		
CS.11	C-F	1-RH-21-14 PIPE TO ELBOW	MT	300-1/23	597960		
CS.11	C-F	1-RH-21-11-2 ELBOW TO PIPE	MT	300-1/23	597980		
C2.6	C-E-2	1RH04027R PIPE RESTRAINT	VT	900-4/23	598000		
CS.11	C-F	1-RH-21-11-3 PIPE TO ELBOW	MT	300-1/23	598020		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
		LINE 1RH50AB-10"; FIGURE B-53					
		(CONTD)					
C5.11	C-F	1-RH-21-11-4 ELBOW TO PIPE	MT	300-1/23	598040		
C5.11	C-F	1-RH-21-11-5 PIPE TO ELBOW	MT	300-1/23	598060		
C5.11	C-F	1-RH-21-11-6 ELBOW TO PIPE	MT	300-1/23	598080		
C2.6	C-E-2	1RH04028R PIPE RESTRAINT	VT	900-4/23	598100		
C5.11	C-F	1-RH-21-15 PIPE TO ELBOW	MT	300-1/23	598120		
C5.11	C-F	1-RH-30-1-2 ELBOW TO PIPE	MT	300-1/23	598140		
C5.11	C-F	1-RH-30-1-3 PIPE TO ELBOW	MT	300-1/23	598160		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1RH50AB-10"; FIGURE B-53							

(CONTD)							

C5.11	C-F	1-RH-30-1 ELBOW TO PIPE	MT	300-1/23	598180		
C2.6	C-E-2	1RH22001A PIPE RESTRAINT	VT	900-4/23	598190		
C2.5	C-E-1	1RH22001A-WA WELDED ATTACHMENT(S)	MT	300-1/23	598200		
C5.11	C-F	1-RH-30-2-5 PIPE TO PIPE	MT	300-1/23	598220		TO BE EXAMINED ONLY IF WITHIN 30" OF A RIGID PIPE ANCHOR OR PENETRATION.
C5.11	C-F	1-RH-30-2 PIPE TO VALVE	MT	300-1/23	598240		

LINE 1RH50GB-10"; FIGURE B-53							

C5.21	C-F	1-RH-21-6 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	598500		

BASIC CALIBRATION BLOCK
 10-80-.594-CS-5-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHCET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH50GB-10"; FIGURE B-53							

(CONTD)							

C2.6	C-E-2	1RH04018G PIPE RESTRAINT	VT	900-4/23	598520		
C2.6	C-E-2	1RH04017S PIPE RESTRAINT	VT	900-4/23	598540		
C2.6	C-E-2	1RH04019S PIPE RESTRAINT	VT	900-4/23	598560		
C5.21	C-F	1-RH-21-6-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	598580		***BASIC CALIBRATION BLOCK*** 10-80-.594-CS-5-CLT
C5.21	C-F	1-RH-21-6-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	598600		***BASIC CALIBRATION BLOCK*** 10-80-.594-CS-5-CLT
C5.21	C-F	1-RH-21-6-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	598620		***BASIC CALIBRATION BLOCK*** 10-80-.594-CS-5-CLT

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 PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RH50GB-10"; FIGURE B-53							

(CONTD)							

CS.21	C-F	1-RH-21-6-5 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	598640		***BASIC CALIBRATION BLOCK*** 10-80-.594-CS-5-CLT
CS.21	C-F	1-RH-21-6-6 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	598660		***BASIC CALIBRATION BLOCK*** 10-80-.594-CS-5-CLT

LINE 1RH51CA-10"; FIGURE B-54							

CS.11	C-F	1-RH-16-3-4 TEE TO PIPE	MT	300-1/23	598900		
CS.11	C-F	1-RH-16-5 PIPE TO ELBOW	MT	300-1/23	598920		
CS.11	C-F	1-RH-16-4-2 ELBOW TO PIPE	MT	300-1/23	598940		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
		LINE 1RH51CA-1.7; FIGURE B-54					
		(CONTD)					
C5.11	C-F	1-RH-16-4-3 PIPE TO ELBOW	MT	300-1/23	598960		
C5.11	C-F	1-RH-16-4-4 ELBOW TO PIPE	MT	300-1/23	598980		
C5.11	C-F	1-RH-16-4-5 PIPE TO ELBOW	MT	300-1/23	599000		
C5.11	C-F	1-RH-16-6 ELBOW TO PIPE	MT	300-1/23	599020		
C2.6	C-E-2	1RH02023A PIPE RESTRAINT	VT	900-4/23	599040		
C5.11	C-F	1-RH-16-5-2 PIPE TO ELBOW	MT	300-1/23	599060		
C5.11	C-F	1-RH-16-5-3 ELBOW TO PIPE	MT	300-1/23	599080		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RHS1CA-10"; FIGURE B-54							

(CONTD)							

CS.11	C-F	1-RH-16-7Q1 PIPE TO VALVE	MT	300-1/23	599100		

LINE 1RHS1CB-10"; FIGURE B-55							

CS.11	C-F	1-RH-21-9-3 TEE TO PIPE	MT	300-1/23	599300		
CS.11	C-F	1-RH-21-9-4 PIPE TO ELBOW	MT	300-1/23	599320		
CS.11	C-F	1-RH-21-11A ELBOW TO PIPE	MT	300-1/23	599340		
C2.5	C-E-1	?-----? PENETRATION TO PIPE	MT	300-1/23	599360		IDENTIFICATION TO BE DETERMINED.
CS.11	C-F	1-RH-21-9A-6 PIPE TO ELBOW	MT	300-1/23	599380		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH51CB-10"; FIGURE B-55							

(CONTD)							

C5.11	C-F	1-RH-21-9A-7 ELBOW TO PIPE	MT	300-1/23	599400		
C5.11	C-F	1-RH-21-13 PIPE TO VALVE	MT	300-1/23	599420		
LINE 1RH97A-10"; FIGURE B-56							

C5.11	C-F	1-RH-9-10-6 TEE TO PIPE	MT	300-1/23	599600		
C5.11	C-F	1-RH-9-10-7 PIPE TO ELBOW	MT	300-1/23	599620		
C5.11	C-F	1-RH-9-10-8 ELBOW TO PIPE	MT	300-1/23	599640		
C5.11	C-F	1-RH-9-10-9 PIPE TO FLANGE	MT	300-1/23	599660		

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH97A-10"; FIGURE B-56							

(CONTD)							

C2.4	C-D	1-RH-9-10-9-FB FLANGE BOLTING	VT	SEE RMKS	599680		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RH-9-11-3 FLANGE TO PIPE	MT	300-1/23	599700		
C5.11	C-F	1-RH-9-11-4 PIPE TO ELBOW	MT UT45T UT45T	300-1/23 600-41/4	599720		
C5.11	C-F	1-RH-9-11-5 ELBOW TO PIPE	MT	300-1/23	599740		
C5.11	C-F	1-RH-9-11-6 PIPE TO TEE	MT	300-1/23	599760		

CLINTON POWER STATION
PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI03A-6"; FIGURE B-57							
C2.4	C-D	1-RI-8-1-2FB FLANGE BOLTING	VT	SEE RMKS	610000		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RI-8-1-2 FLANGE TO PIPE	MT	300-1/23	610020		
C5.11	C-F	1-RI-8-1-3 PIPE TO ELBOW	MT	300-1/23	610040		
C5.11	C-F	1-RI-8-1-4 ELBOW TO PIPE	MT	300-1/23	610060		
C5.11	C-F	1-RI-8-1-5 PIPE TO FLANGE	MT	300-1/23	610080		
C2.4	C-D	1-RI-8-1-5FB FLANGE BOLTING	VT	SEE RMKS	610100		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RI-8-2-2 FLANGE TO PIPE	MT	300-1/23	610120		
C5.11	C-F	1-RI-8-2-3 PIPE TO FLANGE	MT	300-1/23	610140		

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CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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 C G M S

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS

LINE 1RI03A-6"; FIGURE B-57						

(CONTD)						

C2.4	C-D	1-R1-8-2-3FB FLANGE BOLTING	VT	900-1/49	610160	MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-R1-8-3-2 FLANGE TO PIPE	MT	300-1/23	610180	
C2.6	C-E-2	1RI080013R PIPE RESTRAINT	VT	900-4/23	610200	
C2.6	C-E-2	1RI080012S PIPE RESTRAINT	VT	900-4/23	610220	
C5.11	C-F	1-R1-8-3-3 PIPE TO ELBOW	MT	300-1/23	610240	
C5.11	C-F	1-R1-8-3-4 ELBOW TO PIPE	MT	300-1/23	610260	
C5.11	C-F	1-R1-8-1 PIPE TO ELBOW	MT	300-1/23	610280	

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI03A-6"; FIGURE B-57							

(CONTD)							

C5.11	C-F	1-FI-8-4-2 ELBOW TO PIPE	MT	300-1/23 DEV 2	610300		
C2.6	C-E-2	1RI08010S PIPE RESTRAINT	VT	900-4/23	610320		
C2.6	C-E-2	1RI08011X PIPE RESTRAINT	VT	900-4/23	610340		
C5.11	C-F	1-RI-8-4-3 PIPE TO ELBOW	MT	300-1/23	610360		
C5.11	C-F	1-RI-8-2 ELBOW TO PIPE	MT	300-1/23	610380		
C2.6	C-E-2	1RI03009R PIPE RESTRAINT	VT	900-4/23	610400		
C2.6	C-E-2	1RI03008R PIPE RESTRAINT	VT	900-4/23	610420		

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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI03A-6"; FIGURE B-57							

(CONTD)							

C2.6	C-E-2	1-RI-8-5-3 PIPE TO PIPE	VT	900-1/49	610430		
C5.11	C-F	1-RI-8-5-2 PIPE TO ELBOW	MT	300-1/23	610440		
C5.11	C-F	1-RI-8-3 ELBOW TO PIPE	MT	300-1/23	610460		
C5.11	C-F	1-RI-9-1-2 PIPE TO ELBOW	MT	300-1/23	610480		
C5.11	C-F	1-RI-9-1 ELBOW TO PIPE	MT	300-1/23	610500		
C2.6	C-E-2	1RI08006X PIPE RESTRAINT	VT	900-4/23	610520		
C2.6	C-E-2	1RI08005X PIPE RESTRAINT	VT	900-4/23	610540		

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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1R103A-6"; FIGURE B-57							

(CONTD)							

C2.6	C-E-2	1R108004X PIPE RESTRAINT	VT	900-4/23	610560		
C2.6	C-E-2	1R108003R PIPE RESTRAINT	VT	900-4/23	610570		
C2.5	C-E-1	1R108003RWA WELDED ATTACHMENT(S)	MT	300-1/23	610580		
CS.11	C-F	1-R1-9-2-L PIPE TO ELBOW	MT	300-1/23	610600		
CS.11	C-F	1-R1-9-2 ELBOW TO PIPE	MT	300-1/23	610620		
CS.11	C-F	1-R1-9-2-3 ELBOW TO PIPE	MT	300-1/23	610630		
C2.6	C-E-2	1R108002X PIPE RESTRAINT	VT	900-4/23	610640		

CLINTON POWER STATION
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RI03A-6" FIGURE B-57							

(CONTD)							

C5.11	C-F	1-RI-9-2A PIPE TO FLANGE	MT	300-1/23	610660		
C2.4	C-D	1-RI-9-2A-FB FLANGE BOLTING	VT	SEE RMKS	610680		MANUFACTURER'S RECORDS TO BE UTILIZED.
C5.11	C-F	1-RI-9-2B FLANGE TO PIPE	MT	300-1/23	610700		
C2.6	C-E-2	1RI08001R PIPE RESTRAINT	VT	900-4/23	610720		
C5.11	C-F	1-RH-9-4-3 PIPE TO TEE	MT	300-1/23	610740		
C5.11	C-F	1-RI-9-4-2 TEE TO PIPE	MT	300-1/23	610760		
C5.11	C-F	1-RI-9-3 PIPE TO VALVE	MT	300-1/23	610780		

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 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1R104B-8"; FIGURE B-58							

C5.11	C-F	1-RI-2-1 VALVE TO PIPE	MT	300-1/23	611000		
C2.6	C-E-2	1R102001R PIPE RESTRAINT	VT	900-4/23	611020		
C2.6	C-E-2	1R102013X PIPE RESTRAINT	VT	900-4/23	611040		
C5.11	C-F	1-RI-2-1-5 PIPE TO TEE	MT	300-1/23	611060		
C5.11	C-F	1-RI-2-1A PIPE TO TEE	MT	300-1/23	611070		
C5.11	C-F	1-RI-2-1-4 TEE TO PIPE	MT	300-1/23	611080		
C5.11	C-F	1-RI-2-1-3 PIPE TO REDUCER	MT	300-1/23	611100		
LINE 1R107A-12"; FIGURE B-59							

C2.4	C-D	1-RI-3-1A-8-FB FLANGE BOLTING	VT	SEE RMKS	611200		MANUFACTURER'S RECORDS TO BE UTILIZED.

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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI07A-12"; FIGURE B-59							

(CONTD)							

C5.11	C-F	1-RI-3-1A-8Q1 FLANGE TO REDUCER	MT	300-1/23	611220		
C5.11	C-F	1-RI-3-1A-7 REDUCER TO PIPE	MT	300-1/23	611240		
C5.11	C-F	1-RI-3-1A-6 PIPE TO TEE	MT	300-1/23	611260		

LINE 1RI08A-12"; FIGURE B-60							

C5.11	C-F	1-RI-3-1A-2 CAP TO PIPE	MT	300-1/23	611500		
C2.6	C-E-2	1RI03013S PIPE RESTRAINT	VT	900-4/23	611520		
C2.6	C-E-2	1RI03012S PIPE RESTRAINT	VT	900-4/23	611540		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI08A-12"; FIGURE B-60							

(CONTD)							

C5.11	C-F	1-RI-3-1A-3 PIPE TO TEE	MT	300-1/23	611560		
C5.11	C-F	1-RI-3-1A-4 TEE TO PIPE	MT	300-1/23	611580		
C2.6	C-E-2	1RI03006X PIPE RESTRAINT	VT	900-4/23	611600		
C2.6	C-E-2	1RI03005X PIPE RESTRAINT	VT	900-4/23	611620		
C5.11	C-F	1-RI-3-1A-5 PIPE TO ELBOW	MT	300-1/23	611640		
C5.11	C-F	1-RI-3-1A ELBOW TO PIPE	MT	300-1/23	611660		
C2.6	C-E-2	1RI03003X PIPE RESTRAINT	VT	900-4/23	611680		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1RI08A-12"; FIGURE B-60							

(CONTD)							

C5.11	C-F	1-RI-3-1B-2 PIPE TO TEE	MT	300-1/23	611700		
C5.11	C-F	1-RI-3-1B TEE TO PIPE	MT	300-1/23	611720		
C5.11	C-F	1-RI-4-1-2Q1 PIPE TO ELBOW	MT	300-1/23	611740		
C5.11	C-F	1-RI-4-1 ELBOW TO PIPE	MT	300-1/23	611760		
C5.11	C-F	1-RI-4-1AQ1 ELBOW TO PIPE	MT	300-1/23	611770		
C2.6	C-E-2	1RI03008S PIPE RESTRAINT	VT	900-4/23	611780		
C2.6	C-E-2	1RI03007X PIPE RESTRAINT	VT	900-4/23	611800		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS
LINE 1RI08A-12"; FIGURE B-60						
(CONTD)						
C2.6	C-E-2	1RI03002X PIPE RESTRAINT	VT	900-4/23	611820	
C5.11	C-F	1-RI-4-2-2Q1 PIPE TO ELBOW	MT	300-1/23	611840	
C5.11	C-F	1-RI-4-2-3 ELBOW TO PIPE	MT	300-1/23	611860	
C2.6	C-E-2	1RI03001V PIPE RESTRAINT	VT	900-4/23	611880	
C5.11	C-F	1-RI-4-2 PIPE TO VALVE	MT	300-1/23	611900	
C5.11	C-F	1-RI-4-3 VALVE TO ELBOW	MT	300-1/23	611920	
C5.11	C-F	1-RI-4-4 ELBOW TO ELBOW	MT	300-1/23	611940	

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI08A-12"; FIGURE B-60							

(CONTD)							

C5.11	C-F	1-RI-4-5 ELRCW TO PIPE	MT	300-1/23	611960		
C5.11	C-F	1-RI-4-6Q1 PIPE TO VALVE	MT	300-1/23	611980		

LINE 1RI08B-12"; FIGURE B-61							

C5.21	C-F	1-RI-4-7-2 FLANGE TO PIPE	PT UT0L UT0W UT45 UT45T UT60	200-1/55 800-77/0	612300		
C2.4	C-D	1-RI-4-7-2-FB FLANGE BOLTING	VT	SEE RMKS	612310		***BASIC CALIBRATION BLOCK*** 12-X-.625-SS-9-CLT MANUFACTURER'S RECORDS TO BE UTILIZED.
C2.6	C-E-2	1RI04003G PIPE RESTRAINT	VT	900-4/23	612320		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI08C-12"; FIGURE B-62							

CS.21	C-F	1-RI-4-7Q1 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	612500		***BASIC CALIBRATION BLOCK*** 12-80-.688-CS-20-CLT
C2.5	C-E-1	1-RI-4-7B PENETRATION TO PIPE	MT	300-1/23	612520		
C2.6	C-E-2	1RI04001G PIPE RESTRAINT	VT	900-4/23	612540		
CS.21	C-F	1-RI-4-5-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	612560		***BASIC CALIBRATION BLOCK*** 12-80-.688-CS-20-CLT
CS.21	C-F	1-RI-4-8 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	612580		***BASIC CALIBRATION BLOCK*** 12-80-.688-CS-20-CLT
C2.6	C-E-2	1RI04002G PIPE RESTRAINT	VT	900-4/23	612600		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS

LINE 1RI08C-12"; FIGURE B-62						

(CONTD)						

C5.21	C-F	1-RI-4-6-2 PIPE TO FLANGE	MT UT45 UT45T	300-1/23 600-41/4	612620	
						BASIC CALIBRATION BLOCK 12-80-.688-CS-20-CLT
C2.4	C-D	1-RI-4-6-2FB FLANGE BOLTING	VT	SEE RMKS	612640	MANUFACTURER'S RECORDS TO BE UTILIZED.

LINE 1RI43A-8"; FIGURE B-63						

C5.11	C-F	1-RI-3-18-3 TEE TO PIPE	MT	300-1/23	613000	
C2.6	C-E-2	1RI03004V PIPE RESTRAINT	VT	900-4/23	613010	
C2.5	C-E-1	1RI03004V-WA WELDED ATTACHMENT(S)	MT	300-1/23	613020	
C5.11	C-F	1-RI-13-18-4 PIPE TO FLANGE	MT	300-1/23	613040	

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI43A-8"; FIGURE B-63							

(CONTD)							

C2.4	C-D	1-RI-3-1B-4FB FLANGE BOLTING	VT	SEE RMKS	613060		MANUFACTURER'S RECORDS TO BE UTILIZED.
CS.11	C-F	1-RI-3-2-2 FLANGE TO PIPE	MT	300-1/23	613080		
CS.11	C-F	1-RI-3-2-3 PIPE TO FLANGE	MT	300-1/23	613100		
C2.4	C-D	1-RI-3-2-3FB FLANGE BOLTING	VT	SEE RMKS	613120		MANUFACTURER'S RECORDS TO BE UTILIZED.
CS.11	C-F	1-RI-3-3-5 FLANGE TO PIPE	MT	300-1/23	613140		
C2.6	C-E-2	1RI03009S PIPE RESTRAINT	VT	900-4/23	613160		
CS.11	C-F	1-RI-3-3-4 PIPE TO ELBOW	MT	300-1/23	613180		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI43A-8"; FIGURE B-63							

(CONTD)							

CS.11	C-F	1-RI-3-3-3 ELBOW TO PIPE	MT	300-1/23	613200		
C2.6	C-E-2	1RI03011S PIPE RESTRAINT	VT	900-4/23	613220		
CS.11	C-F	1-RI-3-3-2 PIPE TO ELBOW	MT	300-1/23	613240		
CS.11	C-F	?-----? ELBOW TO PIPE	MT	300-1/23	613260		IDENTIFICATION TO BE DETERMINED.

LINE 1RI69A-10"; FIGURE B-64							

CS.21	C-F	1-RI-2-4-7 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	613500		
C2.6	C-E-2	1RI02008S PIPE RESTRAINT	VT	900-4/23	613520		***BASIC CALIBRATION BLOCK*** 10-80-,594-CS-5-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI69A-10"; FIGURE B-64							

(CONTD)							

C2,6	C-E-2	1RI02009X PIPE RESTRAINT	VT	900-4/23	13540		
C5,21	C-F	1-RI-2-4-8 PIPE TO CAP	MT UT45 UT45T	300-1/23 600-41/4	613560		

BASIC CALIBRATION BLOCK
 10-80-.594-CS-5-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

DRYWELL CHILLED WATER PIPING (FIGURES REFERENCED BELOW)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS

LINE 1VP02BA-10"; FIGURE B-65						

CS.11	C-F	1-VP-7-401 VALVE TO PIPE	MT	300-1/23	620000	

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

DRYWELL CHILLED WATER PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S F H E I O E C G M R	REMARKS

LINE 1VP02BA-10"; FIGURE B-65							

CS.11	C-F	1-VP-7-4Q1 VALVE TO PIPE	MT	300-1/23	620000		
C2.5	C-E-1	1-VP-7-4A PENETRATION TO PIPE	MT	300-1/23	620020		
CS.11	C-F	1-VP-7-3-2 PIPE TO ELBOW	MT	300-1/23	620040		
CS.11	C-F	1-VP-7-3-3 ELBOW TO PIPE	MT	300-1/23	620060		
CS.11	C-F	1-VP-7-5 PIPE TO ELBOW	MT	300-1/23	620080		
CS.11	C-F	1-VP-7-4-2 ELBOW TO PIPE	MT	300-1/23	620100		
C2.6	C-E-2	1VP0S001R PIPE RESTRAINT	VT	900-4/23	620120		
CS.11	C-F	1-VP-7-4-3 PIPE TO ELBOW	MT	300-1/23	620140		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

DRYWELL CHILLED WATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O F C G M R	REMARKS

LINE 1VP02BA-10"; FIGURE B-65							

(CONTD)							

CS,11	C-F	1-VP-7-4-4 ELBOW TO ELBOW	MT	300-1/23	620160		
CS,11	C-F	1-VP-7-4-5 ELBOW TO PIPE	MT	300-1/23	620180		
CS,11	C-F	1-VP-7-6 PIPE TO PIPE	MT	300-1/23	620200		TO BE EXAMINED ONLY IF WITHIN 30" OF A RIGID PIPE ANCHOR OR PENETRATION. WELD NUMBER IDEN- TIFICATION TO BE VERIFIED.
CS,11	C-F	1-VP-750-5 PIPE TO PIPE	MT	300-1/23	620220		IDENTIFICATION TO BE DETERMINED. TO BE EXAMINED ONLY IF WITHIN 30" OF A RIGID PIPE ANCHOR OR PENETRATION.
CS,11	C-F	1-VP-750-3-5 PIPE TO ELBOW	MT	300-1/23	620240		IDENTIFICATION TO BE DETERMINED.
CS,11	C-F	1-VP-750-3-6 ELBOW TO PIPE	MT	300-1/23	620260		IDENTIFICATION TO BE DETERMINED.
CS,11	C-F	1-VP-750-6 PIPE TO VALVE	MT	300-1/23	620280		IDENTIFICATION TO BE DETERMINED.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

DRYWELL CHILLED WATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

		LINE 1VP02BB-10"; FIGURE B-66					

C5.11	C-F	1-VP-6-101 VALVE TO PIPE	MT	300-1/23	621000		
C2.5	C-E-1	1-VP-6-1B PENETRATION TO PIPE	MT	300-1/23	621020		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS

LINE 1VP0288-10"; FIGURE B-66						

C2.5	C-E-1	1-VP-6-1C PIPE TO PIPE	MT	300-1/24	621030	

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

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DRYWELL CHILLED WATER PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1VP0288-10"; FIGURE B-66							

CS.11	C-F	1-VP-6-1-2 PIPE TO ELBOW	MT	300-1/23	621040		
CS.11	C-F	1-VP-6-2 ELBOW TO PIPE	MT	300-1/23	621060		
C2.6	C-E-2	1VP02003R PIPE RESTRAINT	VT	900-4/23	621080		
C2.6	C-E-2	1VP02002S PIPE RESTRAINT	VT	900-4/23	621100		
C2.6	C-E-2	1VP02001S PIPE RESTRAINT	VT	900-4/23	621120		
CS.11	C-F	1-VP-6-2-3 PIPE TO ELBOW	MT	300-1/23	621140		
CS.11	C-F	1-VP-6-2-2 ELBOW TO PIPE	MT	300-1/24	621160		
CS.11	C-F	1-VP-6-3 PIPE TO PIPE	MT	300-1/23	621180		

TO BE EXAMINED ONLY IF WITHIN
 30" OF A RIGID PIPE ANCHOR OR
 PENETRATION.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

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DRYWELL CHILLED WATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1VP02BB-10"; FIGURE B-66							

(CONTD)							

CS.11	C-F	1-VP-6-3BQ3 PIPE TO PIPE	MT	300-1/23	621190		
C2.5	C-E-1	1-VP-750-1 PENETRATION TO PIPE	MT	300-1/23	621200		
CS.11	C-F	1-VP-750-1-1 PIPE TO ELBOW	MT	300-1/23	621220		
CS.11	C-F	1-VP-750-1-2 ELBOW TO PIPE	MT	300-1/23	621240		
CS.11	C-F	1-VP-750-2 PIPE TO VALVE	MT	300-1/23	621260		

LINE 1VP03DA-10"; FIGURE B-67							

CS.11	C-F	1-VP-750-8 VALVE TO PIPE	MT	300-1/23	621500		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

DRYWELL CHILLED WATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I D E C G M R	REMARKS

LINE 1VP03DA-10"; FIGURE B-67							

(CONTD)							

CS.11	C-F	1-VP-750-4-8 PIPE TO ELBOW	MT	300-1/23	621520		
CS.11	C-F	1-VP-750-4-7 ELBOW TO PIPE	MT	300-1/23	621540		
C2.5	C-E-1	1-VP-750-7 PIPE TO PENETRATION	MT	300-1/23	621560		
CS.11	C-F	1-VP-7-6 PIPE TO PIPE	MT	300-1/23	621580		TO BE EXAMINED ONLY IF WITHIN 30" OF A RIGID PIPE ANCHOR OR PENETRATION. WELD NUMBER IDEN- TIFICATION TO BE VERIFIED.
CS.11	C-F	1-VP-7-2-5 PIPE TO ELBOW	MT	300-1/23	621600		
CS.11	C-F	1-VP-7-2-4 ELBOW TO ELBOW	VT	900-4/23	621620		
CS.11	C-F	1-VP-7-2-3 ELBOW TO PIPE	MT	300-1/23	621640		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

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DRYWELL CHILLED WATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M P	REMARKS

LINE 1VP03DA-10"; FIGURE B-67							

(CONTD)							

C2.6	C-E-2	1VP08001R PIPE RESTRAINT	VT	900-4/23	621660		
C5.11	C-F	1-VP-7-2-2 PIPE TO ELBOW	MT	300-1/23	621680		
C5.11	C-F	1-VP-7-2 ELBOW TO PIPE	MT	300-1/23	621700		
LINE 1VP02BA-10"; FIGURE B-65							

C5.11	C-F	1-VP-7-3 PIPE TO PIPE	MT	300-1/23	621710		
LINE 1VP03DA-10"; FIGURE B-67							

C5.11	C-F	1-VP-7-1-3 PIPE TO ELBOW	MT	300-1/23	621720		
C5.11	C-F	1-VP-7-1-2 ELBOW TO PIPE	MT	300-1/23	621740		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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DRYWELL CHILLED WATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1VP03DA-10"; FIGURE B-67							

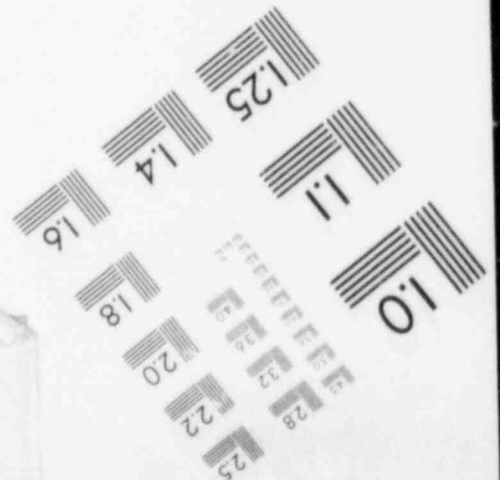
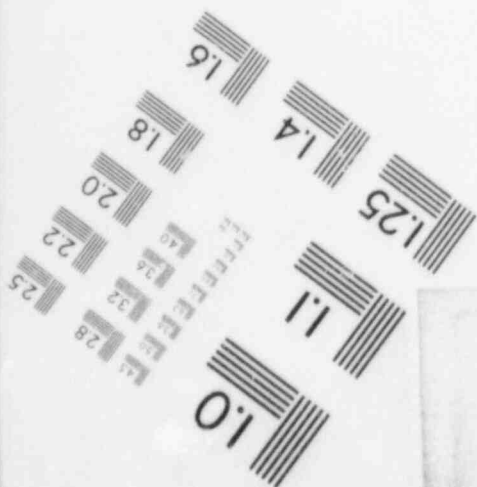
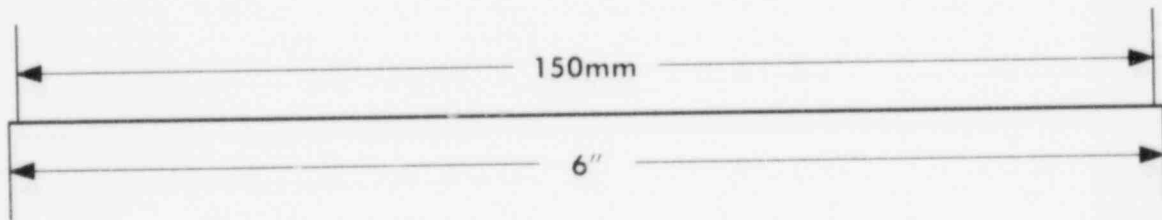
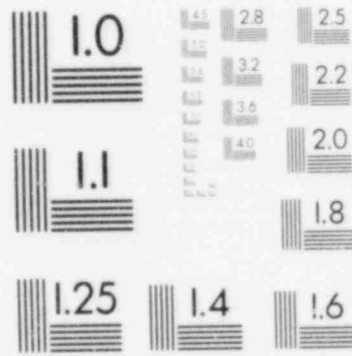
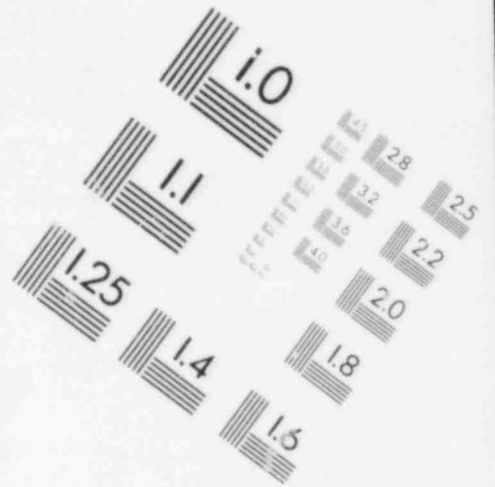
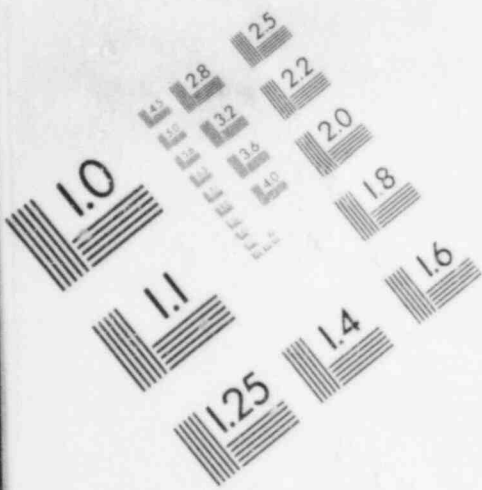
(CONTD)							

CS.11	C-F	1-VP-7-1A PIPE TO PENETRATION		300-1/23	621760		
CS.11	C-F	1-VP-7-1 PIPE TO VALVE	MT	300-1/23	621780		

LINE 1VP03DB-10"; FIGURE B-68							

CS.11	C-F	VP-750-4 VALVE TO PIPE	MT	300-1/23	622000		IDENTIFICATION TO BE DETERMINED.
CS.11	C-F	VP-750-2-4 PIPE TO ELBOW	MT	300-1/23	622020		IDENTIFICATION TO BE DETERMINED.
CS.11	C-F	VP-750-2-3 ELBOW TO PIPE	MT	300-1/23	622040		IDENTIFICATION TO BE DETERMINED.
C2.5	C-E-1	VP-750-3 PENETRATION TO PIPE	MT	300-1/23	622060		IDENTIFICATION TO BE DETERMINED.

IMAGE EVALUATION
TEST TARGET (MT-3)



CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

DRYWELL CHILLED WATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1VP03DB-10"; FIGURE B-6B							

(CONTD)							

C5.11	C-F	1-VP-6-6 PIPE TO PIPE	MT	300-1/23	622080		TO BE EXAMINED ONLY IF WITHIN 30" OF A RIGID PIPE ANCHOR OR PENETRATION.
C5.11	C-F	1-VP-6-4-2 PIPE TO ELBOW	MT	300-1/23	622100		
C5.11	C-F	1-VP-6-4-3 ELBOW TO PIPE	MT	300-1/23	622120		
C2.6	C-E-2	1VP04002S PIPE RESTRAINT	VT	900-4/23	622140		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMRER	N I O O N G T R S E H E I O E C G M R	REMARKS
		LINE 1VP03DB-10"; FIGURE B-68					
C2.6	C-E-2	1-VP-6-S PIPE RESTRAINT	VT	900-1/49	622150		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

DRYWELL CHILLED WATER PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS

LINE 1VP03DB-10"; FIGURE B-68							

C2.6	C-E-2	1VP04003S PIPE RESTRAINT	VT	900-4/23	622160		
C2.6	C-E-2	1VP04001R PIPE RESTRAINT	VT	900-4/23	622180		
C5.11	C-F	1-VP-6-5 PIPE TO ELBOW	MT	300-1/23	622200		
LINE 1VP028A-10"; FIGURE B-65							

C2.6	C-E-2	1-VP-5A01 PIPE TO ELBOW	VT	900-1/49	622210		
LINE 1VP03DB-10"; FIGURE B-68							

C5.11	C-F	1-VP-6-3-2 ELBOW TO PIPE	MT	300-1/23	622220		
C2.5	C-E-1	1-VP-6-4B PENETRATION TO PIPE	MT	300-1/23	622240		
C5.11	C-F	1-VP-6-4 PIPE TO VALVE	MT	300-1/23	622260		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PUMP A; FIGURE B-69

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

PUMP CASING WELDS							
C3.1	C-F	RHR-A-1 SHELL TO LOWER FLANGE	MT	300-1/23	800100		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-A-2 SHELL TO UPPER FLANGE	MT	300-1/23	800120		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-A-3 FLANGE TO INLET	MT	300-1/23	800140		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-A-4 INLET TO SHELL	MT	300-1/23	800160		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-A-5 SHELL TO OUTLET	MT	300-1/23	800180		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-A-6 OUTLET TO FLANGE	MT	300-1/23	800200		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PUMP A; FIGURE B-69

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

BOLTING							

C3.2	C-D	MAIN FLANGE STUDS	VT	SEE RMKS	800220		MANUFACTURER'S RECORDS TO BE UTILIZED.
C3.4	C-E-2	ANCHOR BOLTING	VT	900-4/23	800240		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PUMP B; FIGURE B-69

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
----- PUMP CASING WELDS -----							
C3.1	C-F	RHR-B-1 SHELL TO LOWER FLANGE	MT	300-1/23	800500		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-B-2 SHELL TO UPPER FLANGE	MT	300-1/23	800520		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-B-3 FLANGE TO INLET	MT	300-1/23	800540		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-B-4 INLET TO SHELL	MT	300-1/23	800560		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-B-5 SHELL TO OUTLET	MT	300-1/23	800580		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-B-6 OUTLET TO FLANGE	MT	300-1/23	800600		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PUMP B; FIGURE B-69

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
		BOLTING					
C3.2	C-D	MAIN FLANGE STUDS	VT	SEE RMKS	800620		MANUFACTURER'S RECORDS TO BE UTILIZED.
C3.4	C-E-2	ANCHOR BOLTING	VT	900-4/23	800640		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PUMP C2 FIGURE 8-69

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G H R	REMARKS

PUMP CASING WELDS							

C3.1	C-F	RHR-C-1 SHELL TO LOWER FLANGE	MT	300-1/23	801100		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-C-2 SHELL TO UPPER FLANGE	MT	300-1/23	801120		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-C-3 FLANGE TO INLET	MT	300-1/23	801140		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-C-4 INLET TO SHELL	MT	300-1/23	801160		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-C-5 SHELL TO OUTLET	MT	300-1/23	801180		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	RHR-C-6 OUTLET TO FLANGE	MT	300-1/23	801200		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL PUMP C; FIGURE B-69

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
		BOLTING					
C3.2	C-D	MAIN FLANGE STUDS	VT	SEE RMKS	801220		MANUFACTURER'S RECORDS TO BE UTILIZED.
C3.4	C-E-2	ANCHOR BOLTING	VT	900-4/23	801240		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

RESIDUAL HEAT REMOVAL WATER LEG PUMP; FIGURE B-70

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I D E C G M R	REMARKS
		BOLTING					
C3.4	C-E-2	ANCHOR BOLTING	VT	900-4/23	801300		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

LOW PRESSURE CORE SPRAY PUMP; FIGURE B-71

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

PUMP CASING WELDS							

C3.1	C-F	LPCS-1 SHELL TO LOWER FLANGE	MT	300-1/23	801500		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	LPCS-2 SHELL TO UPPER FLANGE	MT	300-1/23	801520		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	LPCS-3 FLANGE TO INLET	MT	300-1/23	801540		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	LPCS-4 INLET TO SHELL	MT	300-1/23	801560		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	LPCS-5 SHELL TO OUTLET	MT	300-1/23	801580		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	LPCS-6 OUTLET TO FLANGE	MT	300-1/23	801600		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

LOW PRESSURE CORE SPRAY PUMP; FIGURE B-71

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
		BOLTING					
C3.2	C-D	MAIN FLANGE STUDS	VT	SEE RMKS	801620		MANUFACTURER'S RECORDS TO BE UTILIZED.
C3.4	C-E-2	ANCHOR BOLTING	VT	900-4/23	801640		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

LOW PRESSURE CORE SPRAY WATER LEG PUMP; FIGURE B-72

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS
		BOLTING					
C3.4	C-E-2	ANCHOR BOLTING	VT	900-4/23	802000		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

 HIGH PRESSURE CORE SPRAY PUMP; FIGURE B-73

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

PUMP CASING WELDS -----							
C3.1	C-F	HPCS-1 SHELL TO LOWER FLANGE	MT	300-1/23	802500		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	HPCS-2 SHELL TO UPPER FLANGE	MT	300-1/23	802520		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	HPCS-3 FLANGE TO INLET	MT	300-1/23	802540		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	HPCS-4 INLET TO SHELL	MT	300-1/23	802560		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	HPCS-5 SHELL TO OUTLET	MT	300-1/23	802580		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.
C3.1	C-F	HPCS-6 OUTLET TO FLANGE	MT	300-1/23	802600		MANUFACTURER'S RECORDS TO BE UTILIZED FOR PRESERVICE VOLUMETRIC REQUIREMENTS. MT TO BE PERFORMED AS A BASELINE FOR ISI WORK.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY PUMP; FIGURE B-73

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
		BOLTING					
C3.2	C-D	MAIN FLANGE STUDS	VT	SEE RMKS	802620		MANUFACTURER'S RECORDS TO BE UTILIZED.
C3.4	C-E-2	ANCHOR BOLTING	VT	900-4/23	802640		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

HIGH PRESSURE CORE SPRAY WATER LEG PUMP; FIGURE B-74

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
		BOLTING -----					
C3.4	C-E-2	ANCHOR BOLTING	VT	900-4/23	803000		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

REACTOR CORE ISOLATION COOLING PUMP; FIGURE B-75

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

		PUMP COMPONENTS					

---	---	SEE REMARKS	---	---	804500		SPECIFIC PUMP REQUIREMENTS TO BE DETERMINED LATER.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

REACTOR CORE ISOLATION COOLING WATER LEG PUMP; FIGURE R-76

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS
		BOLTING					
C3.4	C-E-2	ANCHOR BOLTING	VT	900-9/23	805000		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

STANDBY LIQUID CONTROL PUMP A; FIGURE B-77

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

PUMP COMPONENTS							

---	---	SEE REMARKS	---	---	805500		SPECIFIC PUMP REQUIREMENTS TO BE DETERMINED LATER.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

STANDRY LIQUID CONTROL PUMP B; FIGURE B-77

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

		PUMP COMPONENTS					

---	---	SEE REMARKS	---	---	806000		SPECIFIC PUMP REQUIPEMENTS TO BE DETERMINED LATER.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 2 COMPONENTS

VALVES

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

VALVE COMPONENTS -----							
---	---	SEE REMARKS	---	---	850000		SPECIFIC VALVE REQUIRMENTS TO BE DETERMINED LATER.

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SWRI DIV 17 C-330

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SWRI DIV 17 C-330

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CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-A-24"; FIGURE A-4							

89.11	B-J	1-MS-A-1 SAFE-END TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	100000		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.11	B-J	1-MS-A-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	100060		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-A-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	100080		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-A-2-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	100100		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-A-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	100120		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-A-3-LUD LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	100140		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

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CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-A-24"; FIGURE A-4							

(CONTD)							

B9.11	B-J	1-MS-A-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	100160		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT
B9.11	B-J	1-MS-A-4 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 13	100220		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT
B9.31	B-J	1-MS-A-4/1-RI-04A-R" 8-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4 DEV 20	100260		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT
B4.10	B-K-2	1-MS-A-4PR-1 PIPE RESTRAINT	VT	900-4/23	100280		
B4.10	B-K-2	1-MS-A-4PR-2 PIPE RESTRAINT	VT	900-4/23	100300		
B9.11	B-J	1-MS-A-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 13	100340		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1MS-A-24"; FIGURE A-4							

(CONTD)							

B9.12	B-J	1-MS-A-5-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	100360		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.12	B-J	1-MS-A-5-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	100380		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.12	B-J	1-MS-A-6-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	100400		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.12	B-J	1-MS-A-6-LUD LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	100420		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.11	B-J	1-MS-A-6 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	100440		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-A-24"; FIGURE A-4							

(CONTD)							

84.10	B-K-2	1-MS-A-6PR-1 PIPE RESTRAINT	VT	900-4/23	100480		
84.10	B-K-2	1-MS-A-6PR-2 PIPE RESTRAINT	VT	900-4/23	100500		
89.31	B-J	1-MS-A-6/ASA 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	100520		***BASIC CALIBRATION BLOCK*** 24-R0-1.218-CS-19-CLT
89.31	B-J	1-MS-A-6/ASB 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4 DEV 20	100540		***BASIC CALIBRATION BLOCK*** 24-R0-1.218-CS-19-CLT
84.10	B-K-2	1-MS-A-6PR-3 PIPE RESTRAINT	VT	900-4/23	100560		
84.10	B-K-2	1-MS-A-6PR-4 PIPE RESTRAINT	VT	900-4/23	100580		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-A-24"; FIGURE A-4							

(CONTD)							

B9.11	B-J	1-MS-A-7 PIPE TO ELBOW	MT MT UT45 UT45T MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 12,16 300-1/23 600-41/4	100620		
B9.12	B-J	1-MS-A-7-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	100640		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.12	B-J	1-MS-A-7-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	100660		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B4.10	B-K-2	1-MS-A-7PR PIPE RESTRAINT	VT	900-4/23	100670		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B4.9	B-K-1	1-MS-A-7-WA WELDED ATTACHMENT(S)	PT	200-1/55	100680		

CLINTON POWER STATION
 PRESERVE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
LINE 1MS-A-24"; FIGURE A-4							
(CONTD)							
89.12	B-J	1-MS-A-8-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1-23 600-41-4 DEV 13	100700		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-A-8-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	100720		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.11	B-J	1-MS-A-8 ELBOW TO VALVE	MT UT45 UT45T	300-1-23 600-41-4	100740		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.11	B-J	1-MS-A-9 VALVE TO PIPE	MT UT45 UT45T	300-1-23 600-41-4	100760		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
84.9	B-K-1	1-MS-A-10 PIPE TO PENETRATION	MT	300-1-23	100800		FEASIBILITY OF UT TO BE EVALUATED. ***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-A-24"; FIGURE A-4							

(CONTD)							

89.11	B-J	1-MS-A-11 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	100840		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

LINE 1MS-ASA-10"; FIGURE A-4							

89.11	B-J	1-MS-ASA-1 BRANCH CONNECTION TO FLANGE	PT UT45 UT45T	200-1/55 600-41/4	101000		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

84.12	B-G-2	1-MS-ASA-1-FB FLANGE BOLTING	VT	900-1/49	101020		

LINE 1MS-ASB-10"; FIGURE A-4							

89.11	B-J	1-MS-ASB-1 BRANCH CONNECTION TO FLANGE	PT UT45 UT45T	200-1/55 600-41/4	101200		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-ASB-10"; FIGURE A-4							

(CONTD)							

84.12	B-G-2	1-MS-ASB-1-FB FLANGE BOLTING	VT	900-1/49	101220		

LINE 1MS-B-24"; FIGURE A-5							

89.11	B-J	1-MS-B-1 SAFE-END TO PIPE	MT UT45 UT45T	300-1/23 600-42/4	101400		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.11	B-J	1-MS-B-2 PIPE TO ELBOW	MT UT45 UT45T UT45	300-1/23 DEV 2 600-41/4 DEV 12,16 600-41/4	101460		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-B-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	101480		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1MS-B-24"; FIGURE A-5							

(CONTD)							

89.12	B-J	1-MS-B-2-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	101500		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-B-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	101520		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-B-3-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	101540		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.11	B-J	1-MS-B-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	101560		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.11	B-J	1-MS-B-4 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	101620		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T P S E H E I O E C G M R	REMARKS
LINE 1MS-B-24"; FIGURE A-5							
(CONTD)							
84.10	B-K-2	1-MS-B-4PR-1 PIPE RESTRAINT	VT	900-4/23	101640		
84.10	B-K-2	1-MS-B-4PR-2 PIPE RESTRAINT	VT	900-4/23	101660		
84.10	B-K-2	1-MS-B-4PR-3 PIPE RESTRAINT	VT	900-4/23	101680		
89.11	B-J	1-MS-B-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	101720		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-B-5-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	101740		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-B-5-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	101760		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-B-24"; FIGURE A-5							

(CONTD)							

B9.12	B-J	1-MS-B-6-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	101780		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.12	B-J	1-MS-B-6-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	101800		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.11	B-J	1-MS-B-6 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	101820		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B4.10	B-K-2	1-MS-B-6PR-1 PIPE RESTRAINT	VT	900-4/23	101860		
B9.31	B-J	1-MS-B-6/BSA 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	101860		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-B-24" FIGURE A-5							

(CONTD)							

B9.31	B-J	1-MS-B-6/BSB 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	101900		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.31	B-J	1-MS-B-6/BSC 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	101920		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B4.10	B-K-2	1-MS-H-6PR-2 PIPE RESTRAINT	VT	900-4/23	101940		
B9.31	B-J	1-MS-B-6/BSD 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	101960		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B4.10	B-K-2	1-MS-H-6PR-3 PIPE RESTRAINT	VT	900-4/23	101980		
B9.31	B-J	1-MS-H-6/BSE 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	102000		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O U N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-B-24"; FIGURE A-5							

(CONTD)							

84.10	B-K-2	1-MS-B-6PR-4 PIPE RESTRAINT	VT	900-4/23	102020		
89.11	B-J	1-MS-B-8 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	102120		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-R-8-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	102140		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-R-8-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	102160		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
84.10	B-K-2	1-MS-13-8PR PIPE RESTRAINT	VT	900-4/23	102170		
84.9	B-K-1	1-MS-B-8-WA WELDED ATTACHMENT(S)	MT	300-1/23	102180		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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LINE 1MS-B-24"; FIGURE A-5							

(CONTD)							

89.12	B-J	1-MS-B-9-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	102200		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-B-9-LUD LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	102220		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.11	B-J	1-MS-B-9 ELBOW TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	102240		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.11	B-J	1-MS-B-10 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	102260		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
84.9	B-K-1	1-MS-B-11 PIPE TO PENETRATION	MT	300-1/23	102300		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-B-24"; FIGURE A-5							

(CONTD)							

89.11	B-J	1-MS-B-12 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	102340		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

LINE 1MS-BSA-10"; FIGURE A-5							

89.11	B-J	1-MS-BSA-1 BRANCH CONNECTION TO FLANGE	PT UT45 UT45T	200-1/55 600-41/4	102600		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

84.12	B-G-2	1-MS-BSA-1-FB FLANGE BOLTING	VT	900-1/49	102620		

LINE 1MS-BSB-10"; FIGURE A-5							

89.11	B-J	1-MS-BSB-1 BRANCH CONNECTION TO FLANGE	PT UT45 UT45T	200-1/55 600-41/4	102800		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-BSB-10"; FIGURE A-5							

(CONTD)							

84.12	B-G-2	1-MS-BSB-1-FB FLANGE BOLTING	VT	900-1/49	102820		

LINE 1MS-BSC-10"; FIGURE A-5							

89.11	B-J	1-MS-BSC-1 BRANCH CONNECTION TO FLANGE	PT UT45 UT45T	200-1/55 600-41/4	103000		
BASIC CALIBRATION BLOCK TO BE DETERMINED LATER							
84.12	B-G-2	1-MS-BSC-1-FB FLANGE BOLTING	VT	900-1/49	103020		

LINE 1MS-BSD-10"; FIGURE A-5							

89.11	B-J	1-MS-BSD-1 BRANCH CONNECTION TO FLANGE	PT UT45 UT45T	200-1/55 600-41/4	103200		
BASIC CALIBRATION BLOCK TO BE DETERMINED LATER							
84.12	B-G-2	1-MS-BSD-1-FB FLANGE BOLTING	VT	900-1/49	103220		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-BSE-10"; FIGURE A-5							

B9.11	B-J	1-MS-BSE-1 BRANCH CONNECTION TO FLANGE	PT UT45 UT45T	200-1/55 600-41/4	103400		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B4.12	B-G-2	1-MS-BSE-1-FB FLANGE BOLTING	VT	900-1/49	103420		
LINE 1MS-C-24"; FIGURE A-6							

B9.11	B-J	1-MS-C-1 SAFE-END TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	103600		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.11	B-J	1-MS-C-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	103660		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.12	B-J	1-MS-C-2-LDI LONG SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	103680		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-C-24"; FIGURE A-6							

(CONTD)							

B9.12	B-J	1-MS-C-2-L00 LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	103700		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.12	B-J	1-MS-C-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	103720		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.12	B-J	1-MS-C-3-LU0 LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	103740		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.11	B-J	1-MS-C-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	103760		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.11	B-J	1-MS-C-4 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	103820		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-C-24"; FIGURE A-6							

(CONTD)							

84.10	B-K-2	1-MS-C-4PR-1 PIPE RESTRAINT	VT	900-4/23	103860		
84.10	B-K-2	1-MS-C-4PR-2 PIPE RESTRAINT	VT	900-4/23	103880		
84.10	B-K-2	1-MS-C-4PR-3 PIPE RESTRAINT	VT	900-4/23	103900		
89.11	B-J	1-MS-C-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	103940		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-C-5-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	103960		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-C-5-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	103980		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-C-24"; FIGURE A-6							

(CONTD)							

89.12	B-J	1-MS-C-6-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	104000		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-C-6-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	104020		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.11	B-J	1-MS-C-6 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	104040		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
84.10	B-K-2	1-MS-C-6PR-1 PIPE RESTRAINT	VT	900-4/23	104080		
89.31	B-J	1-MS-C-6/CSA 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	104100		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-C-24" FIGURE A-6							

(CONTD)							

B9.31	B-J	1-MS-C-6/CSB 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	104120		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.31	B-J	1-MS-C-6/CSC 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	104140		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B4.10	B-K-2	1-MS-C-6PR-2 PIPE RESTRAINT	VT	900-4/23	104160		
B9.31	B-J	1-MS-C-6/CSD 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	104180		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.31	B-J	1-MS-C-6/CSE 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	104200		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-C-24"; FIGURE A-6							

(CONTD)							

84.10	B-K-2	1-MS-C-6PR-3 PIPE RESTRAINT	VT	900-4/23	104220		
89.31	B-J	1-MS-C-6/CSF 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	104240		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
84.10	B-K-2	1-MS-C-6PR-4 PIPE RESTRAINT	VT	900-4/23	104260		
89.11	B-J	1-MS-C-7 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	104300		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.11	B-J	1-MS-C-8 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	104360		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-C-8-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	104380		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
PRESERVICE EXAMINATION PLAN
CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
LINE 1MS-C-24"; FIGURE A-6							
(CONTD)							
B9.12	B-J	1-MS-C-8-LD0 LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	104400		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT
B4.9	B-K-1	1-MS-C-8-WA WELDED ATTACHMENT(S)	PT	300-1/23	104440		
B4.10	B-K-2	1-MS-C-8PR PIPE RESTRAINT	VT	900-4/23	104450		
B9.12	B-J	1-MS-C-9-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	104460		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT
B9.12	B-J	1-MS-C-9-LU0 LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	104480		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT
B9.11	B-J	1-MS-C-9 ELBOW TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	104500		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-C-24"; FIGURE A-6							

(CONTD)							

89.11	B-J	1-MS-C-10 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	104520		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
84.9	B-K-1	1-MS-C-11 PIPE TO PENETRATION	MT	300-1/23	104560		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-MS-C-12 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	104600		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
LINE 1MS-CSA-10"; FIGURE A-6							

89.11	B-J	1-MS-CSA-1 BRANCH CONNECTION TO FLANGE	MT UT45 UT45T	300-1/23 600-41/4	104800		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-CSA-10"; FIGURE A-6							

(CONTD)							

B4.12	B-G-2	1-MS-CSA-1-FB FLANGE BOLTING	VT	900-1/49	104820		

LINE 1MS-CSB-10"; FIGURE A-6							

B9.11	B-J	1-MS-CSB-1 BRANCH CONNECTION TO FLANGE	PT UT45 UT45T	200-1/55 600-41/4	105000		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B4.12	B-G-2	1-MS-CSB-1-FB FLANGE BOLTING	VT	900-1/49	105020		

LINE 1MS-CSC-10"; FIGURE A-6							

B9.11	B-J	1-MS-CSC-1 BRANCH CONNECTION TO FLANGE	PT UT45 UT45T	200-1/55 600-41/4	105200		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B4.12	B-G-2	1-MS-CSC-1-FB FLANGE BOLTING	VT	900-1/49	105220		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-CSD-10"; FIGURE A-6 -----							
89.11	B-J	1-MS-CSD-1 BRANCH CONNECTION TO FLANGE	MT UT45 UT45T	300-1/23 600-41/4	105400		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
84.12	B-G-2	1-MS-CSD-1-FB FLANGE BOLTING	VT	900-1/49	105420		
LINE 1MS-CSE-10"; FIGURE A-6 -----							
89.11	B-J	1-MS-CSE-1 BRANCH CONNECTION TO FLANGE	MT UT45 UT45T	300-1/23 600-41/4	105600		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
84.12	B-G-2	1-MS-CSE-1-FB FLANGE BOLTING	VT	900-1/49	105620		
LINE 1MS-CSF-10"; FIGURE A-6 -----							
89.11	B-J	1-MS-CSF-1 BRANCH CONNECTION TO FLANGE	MT UT45 UT45T	300-1/23 600-41/4	105800		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-CSF-10"; FIGURE A-6							

(CONTD)							

B4.12	B-G-2	1-MS-CSF-1-FB FLANGE BOLTING	VT	900-1/49	105820		

LINE 1MS-D-24"; FIGURE A-7							

B9.11	B-J	1-MS-D-1 SAFE-END TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	106000		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT
B9.11	B-J	1-MS-D-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106060		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT
B9.12	B-J	1-MS-D-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106080		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT
B9.12	B-J	1-MS-D-2-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106100		***BASIC CALIBRATION BLOCK*** 24-80-1,218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-D-24"; FIGURE A-7							

(CONTD)							

89.12	B-J	1-MS-D-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106120		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-D-3-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106140		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.11	B-J	1-MS-D-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	106160		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.11	B-J	1-MS-D-4 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	106220		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
84.10	B-K-2	1-MS-D-4PR-1 PIPE RESTRAINT	VT	900-4/23	106260		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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LINE 1MS-D-24"; FIGURE A-7							

(CONTD)							

84.10	B-K-2	1-MS-D-4PR-2 PIPE RESTRAINT	VT	900-4/23	106280		
89.11	B-J	1-MS-D-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106320		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-D-5-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106340		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-D-5-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106360		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-D-6-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106380		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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LINE 1MS-D-24"; FIGURE A-7							

(CONTD)							

B9.12	B-J	1-MS-D-6-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELROW	MT UT45 UT45T	300-1/23 600-41/4	106400		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.12	B-J	1-MS-D-6 ELROW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	106420		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B4.10	B-K-2	1-MS-D-6PR-1 PIPE RESTRAINT	VT	900-4/23	106460		
B4.10	B-K-2	1-MS-D-6PR-2 PIPE RESTRAINT	VT	900-4/23	106480		
B9.31	B-J	1-MS-D-6/DSA 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	106500		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.31	B-J	1-MS-D-6/DSB 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 600-41/4	106520		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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LINE 1MS-D-24"; FIGURE A-7							

(CONTD)							

B9.31	B-J	1-MS-D-6/DSC 10-IN. BRANCH CONNECTION	MT UT45 UT45T	300-1/23 DEV 2 600-41/4	106540		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B4.10	B-K-2	1-MS-D-6PR-3 PIPE RESTRAINT	VT	900-4/23	106560		
B4.10	B-K-2	1-MS-D-6PR-4 PIPE RESTRAINT	VT	900-4/23	106580		
B9.11	B-J	1-MS-D-7 PIPE 10 ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106620		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
B9.12	B-J	1-MS-D-7-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106640		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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LINE 1MS-D-24"; FIGURE A-7							

(CONTD)							

89.12	B-J	1-MS-D-7-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106660		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
84.10	B-K-2	1-MS-D-7PR PIPE RESTRAINT	VT	900-4/23	106670		
84.9	B-K-1	1-MS-D-7-WA WELDED ATTACHMENT(S)	MT	300-1/24	106680		
89.12	B-J	1-MS-D-8-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106700		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.12	B-J	1-MS-D-8-LUD LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	MT UT45 UT45T	300-1/23 600-41/4	106720		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
89.11	B-J	1-MS-D-8 ELBOW TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	106740		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1MS-D-24"; FIGURE A-7							

(CONTD)							

89.11	B-J	1-MS-D-9 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	106760		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
84.9	6-K-1	1-MS-D-10 PIPE TO PENETRATION	MT	300-1/23	106790		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-MS-D-11 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	106840		***BASIC CALIBRATION BLOCK*** 24-80-1.218-CS-19-CLT
LINE 1MS-DSA-10"; FIGURE A-7							

89.11	B-J	1-MS-DSA-1 BRANCH CONNECTION TO FLANGE	MT UT45 UT45T	300-1/23 600-41/4	107000		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-DSA-10"; FIGURE A-7							

(CONTD)							

84.12	B-G-2	1-MS-DSA-1-FB FLANGE BOLTING	VT	900-1/49	107020		

LINE 1MS-DSB-10"; FIGURE A-7							

89.11	B-J	1-MS-DSB-1 BRANCH CONNECTION TO FLANGE	PT UT45 UT45T	200-1/55 600-41/4	107200		

84.12	B-G-2	1-MS-DSB-1-FB FLANGE BOLTING	VT	900-1/49	107220		

LINE 1MS-DSC-10"; FIGURE A-7							

89.11	B-J	1-MS-DSC-1 BRANCH CONNECTION TO FLANGE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4	107400		

BASIC CALIBRATION BLOCK
 TO BE DETERMINED LATER

BASIC CALIBRATION BLOCK
 TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

MAIN STEAM PIPING (FIGURES REFERENCED BELOW)

 (CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1MS-DSC-10"; FIGURE A-7							

(CONTD)

B4.12	B-G-2	1-MS-DSC-1-FB FLANGE BOLTING	VT	900-1/49	107420		
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CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02GA-18"; FIGURE A-8							

89.11	B-J	1-FW-1-5 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	111000		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT
84.10	B-K-2	1FW02014G PIPE RESTRAINT	VT	900-4/23	111020		
89.11	B-J	1-FW-1-3-6 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	111040		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT
89.11	B-J	1-FW-1-3-5 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	111060		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT
84.10	B-K-2	1FW02001S PIPE RESTRAINT	VT	900-4/23	111080		
89.11	B-J	1-FW-1-3-4 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4	111100		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02GA-18"; FIGURE A-8							

(CONTD)							

89.11	B-J	1-FW-1-3-3 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	111120		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT
89.11	B-J	1-FW-1-3-2 PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4 DEV 12	111140		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT

LINE 1FW02GB-18"; FIGURE A-9							

89.11	B-J	1-FW-2-5 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	111300		***BASIC CALIBRATION BLOCK*** 18-160-1.781-CS-17-CLT
84.10	B-K-2	1FW01014G PIPE RESTRAINT	VT	900-4/23	111310		
89.11	B-J	1-FW-2-3-6 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	111320		***BASIC CALIBRATION BLOCK*** 18-160-1.781-CS-17-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02GB-18"; FIGURE A-9							

(CONTD)							

B9.11	B-J	1-FW-2-3-5 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	111340		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT
B4.10	H-K-2	1FW01001S PIPE RESTRAINT	VT	900-4/23	111360		
B9.11	H-J	1-FW-2-3-4 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4	111380		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT
B9.11	H-J	1-FW-2-3-3 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	111400		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT
B9.11	B-J	1-FW-2-3-2 PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4	111420		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I C O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02HA-12"; FIGURE A-10							

B9.11	B-J	1-FW-1-6 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	111700		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B4.10	B-K-2	1FW02003V PIPE RESTRAINT	VT	900-4/23	111720		
B9.11	B-J	1-FW-1-4-2 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	111730		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B4.10	B-K-2	1FW02005X PIPE RESTRAINT	VT	900-4/23	111740		
B4.10	B-K-2	1FW02004S PIPE RESTRAINT	VT	900-4/23	111760		
B4.10	B-K-2	1FW02007S PIPE RESTRAINT	VT	900-4/23	111780		
B9.11	B-J	1-FW-1-7Q2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	111800		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02HA-12"; FIGURE A-10							

(CONTD)							

B9.11	B-J	1-FW-1-5-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4	111820		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B4.10	B-K-2	1FW02008C PIPE RESTRAINT	VT	900-4/23	111840		
B9.11	B-J	1-FW-1-5-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	111860		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B9.11	B-J	1-FW-1-8RL ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	111880		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B4.10	B-K-2	1FW02006S PIPE RESTRAINT	VT	900-4/23	111900		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02HA-12"; FIGURE A-10							

(CONTD)							

89.11	B-J	1-FW-1-6-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	111920		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-FW-1-6-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	111940		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-FW-1-9 PIPE TO SAFE-END	MT UT45 UT45T	300-1/23 700-8/0	111960		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

LINE 1FW02HB-12"; FIGURE A-11							

89.11	B-J	1-FW-2-6Q2 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	112300		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02MB-12"; FIGURE A-11							

(CONTD)							

84.10	B-K-2	1FW01003V PIPE RESTRAINT	VT	900-4/23	112320		
84.10	B-K-2	1FW01005X PIPE RESTRAINT	VT	900-4/23	112340		
84.10	B-K-2	1FW01004S PIPE RESTRAINT	VT	900-4/23	112360		
84.10	B-K-2	1FW01007S PIPE RESTRAINT	VT	900-4/23	112380		
89.11	B-J	1-FW-2-7Q1 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 DEV 2 600-41/4	112400		
89.11	B-J	1-FW-2-5-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	112420		

BASIC CALIBRATION BLOCK
 12-100-.844-CS-10-CLT

BASIC CALIBRATION BLOCK
 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02HB-12" FIGURE A-11							

(CONTD)							

84.10	B-K-2	1FW01008C PIPE RESTRAINT	VT	900-4/23	112440		
89.11	B-J	1-FW-2-5-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	112460		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-FW-2-8 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	112480		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
84.10	B-K-2	1FW01006S PIPE RESTRAINT	VT	900-4/23	112500		
89.11	B-J	1-FW-2-6-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	112520		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-FW-2-6-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	112540		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMRER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02HB-12"; FIGURE A-11							

(CONTD)							

89.11	B-J	1-FW-2-9 PIPE TO SAFE-END	MT UT45 UT45T	300-1/23 600-41/4	112560		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT

LINE 1FW02HC-12"; FIGURE A-12							

89.11	B-J	1-FW-1-3-7 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	112800		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
84.10	B-K-2	1FW02013V PIPE RESTRAINT	VT	900-4/23	112820		
89.11	B-J	1-FW-1-3-8 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	112840		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
89.11	B-J	1-FW-1-3-9 ELBOW TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	112860		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1FW02HC-12"1 FIGURE A-12							

(CONTD)							

89.11	H-J	1-FW-1-3-10 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	112880		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
84.10	H-K-2	1FW02012S PIPE RESTRAINT	VT	900-4/23	112900		
89.11	H-J	1-FW-1-3-11 PIPE TO ELBOW	PT MT UT45 UT45T	200-1/55 300-1/23 600-41/4	112920		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
89.11	H-J	1-FW-1-10 ELBOW TO PIPE	MT UT45 UT45T UT60	300-1/23 600-41/4	112940		THE 45 AND 60 DEGREE INDICA- TIONS ARE FROM A SINGLE WELD INCLUSION AND ARE ALLOWABLE IN ACCORDANCE WITH IWB 3514-2. ***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
84.10	H-K-2	1FW02010S PIPE RESTRAINT	VT	900-4/23	112960		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02HC-12" FIGURE A-12							

(CONTD)							

84.10	B-K-2	1FW02011S PIPE RESTRAINT	VT	900-4/23	112980		
84.10	B-K-2	1FW02009C PIPE RESTRAINT	VT	900-4/23	113000		
84.9	B-K-1	1-FW-1-7-5Q1 THRU 8Q1 LUG	MT	300-1/23	113010		
89.11	B-J	1-FW-1-7-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	113020		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-FW-1-7-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	113040		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-FW-1-11 PIPE TO SAFE-END	MT UT45 UT45T	300-1/23 DEV 2 600-41/4	113060		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02HD-12"; FIGURE A-13							

89.11	B-J	1-FW-2-3-7 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	113300		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
84.10	B-K-2	1FW01013V PIPE RESTRAINT	VT	900-4/23	113320		
89.11	B-J	1-FW-2-3-8 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	113340		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-FW-2-3-9 ELBOW TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	113360		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-FW-2-3-10 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	113380		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
84.10	B-K-2	1FW01012S PIPE RESTRAINT	VT	900-4/23	113400		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02HD-12"; FIGURE A-13							

(CONTD)							

B9.11	H-J	1-FW-2-3-11 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	113420		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B9.11	B-J	1-FW-2-10 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	113440		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B4.10	B-K-2	1FW01010S PIPE RESTRAINT	VT	900-4/23	113460		
B4.10	B-K-2	1FW01011X PIPE RESTRAINT	VT	900-4/23	113480		
B4.10	B-K-2	1FW01009C PIPE RESTRAINT	VT	900-4/23	113500		
B4.9	B-K-1	1FW01009C-WA WELDED ATTACHMENT(S)	MT	300-1/23	113520		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1FW02HD-12"; FIGURE A-13							

(CONTD)							

89.11	B-J	1-FW-2-7-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	113540		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-FW-2-7-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	113560		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-FW-2-11 PIPE TO SAFE-END	MT UT45 UT45T	300-1/23 600-41/4	113580		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

LINE 1FW02JA-18"; FIGURE A-14							

89.11	B-J	1-FW-1-1-2 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	113800		***BASIC CALIBRATION BLOCK*** 18-160-1.781-CS-17-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02JA-18"; FIGURE A-14							

(CONTD)							

89.11	B-J	1-FW-1-2 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	113820		***BASIC CALIBRATION BLOCK*** 18-160-1.781-CS-17-CLT
89.11	B-J	1-FW-1-3 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	113840		***BASIC CALIBRATION BLOCK*** 18-160-1.781-CS-17-CLT
84.10	B-K-2	1FW02015G PIPE RESTRAINT	VT	900-4/23	113860		
89.11	B-J	1-FW-1-4 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	113880		***BASIC CALIBRATION BLOCK*** 18-160-1.781-CS-17-CLT
LINE 1FW02JB-18"; FIGURE A-15							

89.11	B-J	1-FW-2-1-2 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	114000		***BASIC CALIBRATION BLOCK*** 18-160-1.781-CS-17-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02JB-18"; FIGURE A-15							

(CONTD)							

89.11	B-J	1-FW-2-2 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	114020		***BASIC CALIBRATION BLOCK*** 18-160-1.781-CS-17-CLT
89.11	B-J	1-FW-2-3 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	114040		***BASIC CALIBRATION BLOCK*** 18-160-1.781-CS-17-CLT
84.10	B-K-2	1FW01015G PIPE RESTRAINT	VT	900-4/23	114060		
89.11	B-J	1-FW-2-4 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	114080		***BASIC CALIBRATION BLOCK*** 18-160-1.781-CS-17-CLT

LINE 1FW02KA-20"; FIGURE A-16							

89.11	B-J	1-FW-1-1 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12	114300		***BASIC CALIBRATION BLOCK*** 20-160-1.968-CS-18-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1FW02KA-20"; FIGURE A-16							

(CONTD)							

84.9	B-K-1	1-FW-1-1-6 PENETRATION TO PIPE	MT UT	300-1/24 SEE RMKS	114320		FEASIBILITY OF UT TO BE EVALUATED. ***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-FW-1-1-3 PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4	114340		***BASIC CALIBRATION BLOCK*** 20-160-1,968-CS-18-CLT

LINE 1FW02KB-20"; FIGURE A-17							

89.11	B-J	1-FW-2-1 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	114600		***BASIC CALIBRATION BLOCK*** 20-160-1,968-CS-18-CLT
84.9	B-K-1	1-FW-2-1-6 PENETRATION TO PIPE	MT	300-1/23	114620		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

FEEDWATER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

		LINE 1FW02KB-20"; FIGURE A-17					

(CONTD)

89.11	B-J	1-FW-2-1-3 PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4	114640		Y ***BASIC CALIBRATION BLOCK*** 20-160-1,968-CS-18-CLT
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CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

NUCLEAR BOILER PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE INB01A-4"; FIGURE A-18							

89.11	B-J	?-----? FLANGE TO PIPE	MT UT45 UT45T	300-1/24 600-41/1	120000		IDENTIFICATION TO BE DETERMINED. ***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
84.12	B-G-2	?-----?-FB FLANGE BOLTING	VT	900-1/49	120020		IDENTIFICATION TO BE DETERMINED.
89.11	B-J	?-----? PIPE TO ELBOW	MT UT45 UT45T	300-1/24 600-41/1	120040		IDENTIFICATION TO BE DETERMINED. ***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
89.11	R-J	1-NB-1-1 ELBOW TO PIPE	MT UT45 UT45T	300-1/24 600-41/1	120060		***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
89.11	B-J	?-----? PIPE TO ELBOW	MT UT45 UT45T	300-1/24 600-41/1	120080		IDENTIFICATION TO BE DETERMINED. ***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
89.11	B-J	?-----? ELBOW TO PIPE	MT UT45 UT45T	300-1/24 600-41/1	120100		IDENTIFICATION TO BE DETERMINED. ***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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NUCLEAR BOILER PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1NB01A-4"J FIGURE A-18							

(CONTD)							

89.11	B-J	?-----? PIPE TO ELBOW	MT UT45 UT45T	300-1/24 600-41/1	120120		IDENTIFICATION TO BE DETERMINED. ***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
89.11	B-J	?-----? ELBOW TO PIPE	MT UT45 UT45T	300-1/24 600-41/1	120140		IDENTIFICATION TO BE DETERMINED. ***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
89.11	B-J	?-----? PIPE TO ELBOW	MT UT45 UT45T	300-1/24 600-41/1	120160		IDENTIFICATION TO BE DETERMINED. ***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
89.11	B-J	?-----? ELBOW TO REDUCER	MT UT45 UT45T	300-1/24 600-41/1	120180		IDENTIFICATION TO BE DETERMINED. ***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AM-16"; FIGURE A-19							

89.11	B-J	1-RR-AM-1 CROSS TO PIPE	PT UT45 UT45T UT45TAN UT45TBM UTOL UT45T	200-1/55 600-31/11 DEV 5 800-77/0	130000		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AM-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV 5	130020		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.31	B-J	1-RR-AM-1/AB 10-IN. BRANCH CONNECTION	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV 5,11	130040		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.10	B-K-2	1-RR-AM-1PR-1 PIPE RESTRAINT	VT	900-4/23	130060		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.31	B-J	1-RR-AM-1/AA 10-IN. BRANCH CONNECTION	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 11	130100		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AM-16"; FIGURE A-19							

(CONTD)							

B9.12	B-J	1-RR-AM-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11	130120		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.11	B-J	1-RR-AM-2 PIPE TO CAP	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 10,11	130140		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.11	B-J	1-RR-AM-3 CROSS TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	130160		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.12	B-J	1-RR-AM-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV 5	130180		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
LINE 1RR-AM-16"; FIGURE A-19							
(CONTD)							
B9.31	B-J	1-RR-AM-3/AD 10-IN. BRANCH CONNECTION	PT UT45 UT45T UT4TAN UT60	200-1/55 600-31/11 DEV'S 5 11	130200		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B4.10	B-K-2	1-RR-AM-3PR-1 PIPE RESTRAINT	VT	900-4/23	130220		
B9.31	B-J	1-RR-AM-3/AE 10-IN. BRANCH CONNECTION	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 11	130260		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.12	B-J	1-RR-AM-4-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 10	130280		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AM-16"; FIGURE A-19							

(CONTD)							

89.11	B-J	1-RR-AM-4 PIPE TO CAP	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 11	130300		
BASIC CALIBRATION BLOCK TO BE DETERMINED LATER							

LINE 1RR-AA-10"; FIGURE A-19							

89.11	B-J	1-RR-AA-A1 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130390		
89.11	B-J	1-RR-AA-A1-LD LONGITUDINAL SEAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130395		
89.11	B-J	1-RR-AA-1 PIPE TO PIPE	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130400		
BASIC CALIBRATION BLOCK TO BE DETERMINED LATER							

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AA-10"; FIGURE A-19							

(CONTD)							

89.12	B-J	1-RR-AA-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130420		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AA-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130440		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-AA-2 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130460		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AA-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130480		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RR-AA-10"; FIGURE A-19							

(CONTD)							

89.12	B-J	1-RR-AA-2-LDO LONG, SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130500		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AA-3-LUI LONG, SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130520		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AA-3-LUD LONG, SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130540		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-AA-3 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130560		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SHRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RR-AA-10"; FIGURE A-19							

(CONTD)							

89.12	B-J	1-RR-AA-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130580		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
89.12	B-J	1-RR-AA-4-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130600		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
89.11	B-J	1-RR-AA-4 PIPE TO SAFE-END	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130620		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
LINE 1RR-AB-10"; FIGURE A-19							

89.11	B-J	1-RR-AB-A1 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130700		

CLINTON POWER STATION
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AB-10"; FIGURE A-19							

(CONTD)							

89.11	B-J	1-RR-AB-A1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130750		
89.11	B-J	1-RR-AB-1 PIPE TO PIPE	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130800		

LINE 1RR-AA-10"; FIGURE A-19							

89.11	B-J	1-AB-1-LU BRANCH CONNECTION TO PIPE	PT UT0L UT45 UT45T UT60	200-1/55 800-77/0	130810		

LINE 1RR-AB-10"; FIGURE A-19							

89.12	B-J	1-RR-AB-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130820		

BASIC CALIBRATION BLOCK
 TO BE DETERMINED LATER

BASIC CALIBRATION BLOCK
 TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1RR-AB-10"; FIGURE A-19							

(CONTD)							

89.12	B-J	1-RR-AB-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130840		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-AB-2 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130860		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AB-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130880		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AB-2-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	130900		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AB-10"; FIGURE A-19							

(CONTD)							

89.12	B-J	1-RR-AB-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	130920		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AB-3-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9	130940		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-AB-3 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 11	130960		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AB-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 10, 11	130980		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AB-10"; FIGURE A-19							

(CONTD)							

B9.12	B-J	1-RR-AB-4-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	131000		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
B9.11	B-J	1-RR-AB-4 PIPE TO SAFE-END	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	131020		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
LINE 1RR-AC-10"; FIGURE A-19							

B9.11	B-J	1-RR-AC-A1 REDUCER TO PIPE	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	131060		
B9.11	B-J	1-RR-AC-A1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	131080		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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LINE 1RR-AC-10"; FIGURE A-19							

(CONTD)							

B9.11	B-J	1-RR-AC-1 PIPE TO PIPE	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	131120		

LINE 1RR-AA-10"; FIGURE A-19							

B9.11	B-J	1-AC-1-LU BRANCH CONNECTION TO PIPE	PT UT0L UT45 UT45T UT60	200-1/55 800-77/0	131130		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

LINE 1RR-AC-10"; FIGURE A-19							

B9.12	B-J	1-RR-AC-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	131140		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AC-10"; FIGURE A-19							

(CONTD)							

B9.12	B-J	1-RR-AC-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 10	131160		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.11	B-J	1-RR-AC-2 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	131180		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.12	B-J	1-RR-AC-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 8	131200		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.12	B-J	1-RR-AC-2-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	131220		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AC-10"; FIGURE A-19							

(CONTD)							

B9.12	B-J	1-RR-AC-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT4S UT4ST UT4STAN UT4STBM	200-1/55 600-31/11 DEV'S 5 8 9	131240		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.12	B-J	1-RR-AC-3-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT4S UT4ST UT4STAN UT4STBM	200-1/55 600-31/11 DEV'S 5 8 9	131260		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.11	B-J	1-RR-AC-3 ELBOW TO PIPE	PT UT4S UT4ST UT4STAN UT4STBM	200-1/55 600-31/11 DEV'S 5 9	131280		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.12	B-J	1-RR-AC-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT4S UT4ST UT4STAN UT4STBM	200-1/55 600-31/11 DEV'S 5 9 10	131300		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AC-10"; FIGURE A-19							

(CONTD)							

B9.12	B-J	1-RR-AC-4-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 8 9	131320		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
B9.11	B-J	1-RR-AC-4 PIPE TO SAFE-END	PT UT45 UT45T UT45TAN UT60	200-1/55 600-31/11 DEV'S 5 9	131340		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER

LINE 1RR-AD-10"; FIGURE A-19							

B9.11	B-J	1-RR-AD-A1 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9	131380		
B9.11	B-J	1-RR-AD-A1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 8 9	131400		

CLINTON POWER STATION
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AD-10"; FIGURE A-19							

(CONTD)							

89.11	B-J	1-RR-AD-1 PIPE TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9	131440		
89.12	B-J	1-RR-AD-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 8 9	131460		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
LINE 1RR-AA-10"; FIGURE A-19							

89.11	B-J	1-AD-1-LU BRANCH CONNECTION TO PIPE	PT UT0L UT45 UT45T UT60	200-1/55 800-77/0	131465		
LINE 1RR-AD-10"; FIGURE A-19							

89.12	B-J	1-RR-AD-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 8 9	131480		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AD-10"; FIGURE A-19							

(CONTD)							

89,11	B-J	1-RR-AD-2 PIPE TO ELBOW	PT UT0L UT45 UT45T UT60	200-1/54 800-77/0	131500		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
89,12	B-J	1-RR-AD-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 8 9	131520		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
89,12	B-J	1-RR-AD-2-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 8 9	131540		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
89,12	B-J	1-RR-AD-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 8 9	131560		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D U N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AD-10"; FIGURE A-19							

(CONTD)							

89.12	B-J	1-RR-AD-3-LUD LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN 8 UT45TBM 9	200-1/55 600-31/11 DEV'S 5	131580		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-AD-3 ELBOW TO PIPE	PT UT45 UT45T UT45TAN 8 UT45TBM 9	200-1/55 600-31/11 DEV'S 5	131600		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AD-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN 8 UT45TBM 9	200-1/55 600-31/11 DEV'S 5	131620		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AD-4-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN 6,8 UT45TBM 9	200-1/55 600-31/11 DEV'S 5	131640		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AD-10"; FIGURE A-19							

(CONTD)							

89.11	B-J	1-RR-AD-4 PIPE TO SAFE-END	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 11	131660		
LINE 1RR-AA-10"; FIGURE A-19							

89.11	B-J	1-AE-1-LU BRANCH CONNECTION TO PIPE	PT UT0L UT45 UT45T UT60	200-1/55 800-77/0	131665		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
LINE 1RR-AE-10"; FIGURE A-19							

89.11	B-J	1-RR-AE-A1 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 10 11	131700		
89.11	B-J	1-RR-AE-A1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	131760		

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RR-AE-10"; FIGURE A-19							

(CONTD)							

B9.11	B-J	1-RR-AE-1 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	131800		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.12	B-J	1-RR-AE-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	131820		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.12	B-J	1-RR-AE-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	131840		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.11	B-J	1-RR-AE-2 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11 11	131860		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AE-10"; FIGURE A-19							

(CONTD)							

89.12	B-J	1-RR-AE-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	131880		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AE-2-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	131900		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AE-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	131920		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-AE-3-LUD LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	131940		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AE-10"; FIGURE A-19							

(CONTD)							

B9.11	B-J	1-RR-AE-3 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11	131960		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.12	B-J	1-RR-AE-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 c 10	131980		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.12	B-J	1-RR-AE-4-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	132000		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.11	B-J	1-RR-AE-4 PIPE TO SAFE-END	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9	132020		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O U N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BM-16"; FIGURE A-20							

89.11	B-J	1-RR-BM-1 CROSS TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	132200		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-BM-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	132220		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.31	B-J	1-RR-BM-1/BG 10-IN. BRANCH CONNECTION	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11	132240		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
84.10	B-K-2	1-RR-BM-1PR-1 PIPE RESTRAINT	VT	900-4/23	132260		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
84.9	B-K-1	1-RR-BM-1PR-1-WA WELDED ATTACHMENT(S)	PT	200-1/54	132280		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BM-16"; FIGURE A-20							

(CONTD)							

89.31	B-J	1-RR-BM-1/BF 10-IN. BRANCH CONNECTION	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11	132300		***BASIC CALIRRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-BM-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 10 11	132320		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-BM-2 PIPE TO CAP	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11	132340		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-BM-3 CROSS TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	132360		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BM-16"; FIGURE A-20							

(CONTD)							

B9.12	B-J	1-RR-BM-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	132380		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.31	B-J	1-RR-BM-3/BJ 10-IN. BRANCH CONNECTION	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11	132400		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B4.10	B-K-2	1-RR-BM-3PR-1 PIPE RESTRAINT	VT	900-4/23	132420		
B4.9	B-K-1	1-RR-BM-3PR-1-WA WELDED ATTACHMENT(S)	PT	200-1/54	132440		
B9.31	B-J	1-RR-BM-3/BK 10-IN. BRANCH CONNECTION	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11	132460		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BM-16"; FIGURE A-20							

(CONTD)							

89.12	B-J	1-RR-BM-4-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 10 11	132480		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
89.11	B-J	1-RR-BM-4 PIPE TO CAP	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11	132500		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER

LINE 1RR-BF-10"; FIGURE A-20							

89.11	B-J	1-RR-BF-A1 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11	132600		
89.11	B-J	1-RR-BF-A1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 10 11	132650		

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BF-10"; FIGURE A-20							

(CONTD)							

89.11	B-J	1-9R-BF-1 PIPE TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 10 11	132700		
BASIC CALIBRATION BLOCK TO BE DETERMINED LATER							
LINE 1RR-AA-10"; FIGURE A-19							

89.11	B-J	1-BF-1-LU BRANCH CONNECTION TO PIPE	PT UT0L UT45 UT45T UT60	200-1/55 800-77/0	132710		
LINE 1RR-BF-10"; FIGURE A-20							

89.12	B-J	1-RR-BF-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9	132720		
BASIC CALIBRATION BLOCK TO BE DETERMINED LATER							

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LTNE 1RR-BF-10"; FIGURE A-20							

(CONTD)							

89.12	B-J	1-RR-BF-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	132740		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-BF-2 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	132760		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-BF-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 10 11	132780		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-BF-2-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	132800		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CAIGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SNRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BF-10"; FIGURE A-20							

(CONTD)							

89.12	B-J	1-RR-BF-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 600-31/11 9 10	132820		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-BF-3-LUD LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9	132840		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-BF-3 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9	132860		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-BF-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9	132880		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BF-10"; FIGURE A-20							

(CONTD)							

B9.12	B-J	1-RR-BF-4-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9	132900		
B9.11	B-J	1-RR-BF-4 PIPE TO SAFE-END	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9	132920		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
LINE 1RR-BG-10"; FIGURE A-20							

B9.11	B-J	1-RR-BG-A1 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9	132940		
B9.11	B-J	1-RR-BG-A1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9	132960		

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BG-10"; FIGURE A-20							

(CONTD)							

89.11	B-J	1-RR-BG-1 PIPE TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9	133100		

LINE 1RR-AA-10"; FIGURE A-19							

89.11	B-J	1-BG-1-LU BRANCH CONNECTION TO PIPE	PT UT0L UT45 UT45T UT60	200-1/55 800-77/0	133110		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

LINE 1RR-BG-10"; FIGURE A-20							

89.12	B-J	1-RR-BG-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	133120		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BG-10"; FIGURE A-20							

(CONTD)							

89.12	B-J	1-RR-BG-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	133140		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-BG-2 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	133160		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-BG-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	133180		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-BG-2-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	133200		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BG-10"; FIGURE A-20							

(CONTD)							

89.12	B-J	1-RR-BG-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	133220		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-BG-3-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	133240		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-BG-3 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11	133260		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-BG-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	133280		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BG-10"; FIGURE A-20							

(CONTD)							

B9.12	B-J	1-RR-BG-4-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 9 10	133300		
B9.11	B-J	1-RR-BG-4 PIPE TO SAFE-END	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11	133320		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
LINE 1RR-BH-10"; FIGURE A-20							

B9.11	B-J	1-RR-BH-A1 REDUCER TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11	133400		
B9.11	B-J	1-RR-BH-A1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 10 11	133450		

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WEL NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RR-BH-10"; FIGURE A-20							

(CONTD)							

89.11	B-J	1-RR-BH-1 PIPE TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 11	133500		
89.12	B-J	1-RR-BH-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV'S 5 10 11	133520		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
LINE 1RR-AA-10"; FIGURE A-19							

89.11	B-J	1-RH-1-LU BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 9,10	133530		
LINE 1RR-BH-10"; FIGURE A-20							

89.12	B-J	1-RR-BH-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	133540		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BH-10"; FIGURE A-20							

(CONTD)							

89.11	B-J	1-RR-BH-2 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	133560		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
89.12	B-J	1-RR-BH-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	133580		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
89.12	B-J	1-RR-BH-2-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10,11	133600		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BH-10"; FIGURE A-20							

(CONTD)							

89.12	B-J	1-RR-BH-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	133620		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
89.12	B-J	1-RR-BH-3-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	133640		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
89.11	B-J	1-RR-BH-3 ELBOW TO PIPE	PT UT45 UT45T UT45TAN YT45TBM	200-1/55 600-31/11 DEVS 9,11	133660		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BH-10"; FIGURE A-20							

(CONTD)							

B9.12	B-J	1-RR-BH-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	133680		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
B9.12	B-J	1-RR-BH-4-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10,11	133700		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
B9.11	B-J	1-RR-BH-4 PIPE TO SAFE-END	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	133720		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BJ-10"; FIGURE A-20							

B9.11	B-J	1-RR-BJ-A1 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	133800		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
B9.11	B-J	1-RR-BJ-A1-LD LONGITUDINAL SFAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	133850		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
B9.11	B-J	1-RR-BJ-1 PIPE TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	133900		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
B9.12	B-J	1-RR-BJ-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	133920		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SHRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-AA-10"; FIGURE A-19							
89.11	B-J	1-BJ-1-LU BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	133930		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
LINE 1RR-BJ-10"; FIGURE A-20							
89.12	B-J	1-RR-BJ-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	133940		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
89.11	B-J	1-RR-BJ-2 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	133960		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

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(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BJ-10"; FIGURE A-20							

(CONTD)							

89.12	B-J	1-RR-BJ-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	133980		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
89.12	B-J	1-RR-BJ-2-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	134000		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
89.12	B-J	1-RR-BJ-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	134020		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

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(CONTD)

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LINE 1RR-BJ-10"; FIGURE A-20							

(CONTD)							

B9.12	B-J	1-RR-BJ-3-LUO LONG. SEAM UPSTREAM ON OUTSIDE REND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	134040		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
B9.11	B-J	1-RR-BJ-3 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	134060		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
B9.12	B-J	1-RR-BJ-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	134080		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BJ-10"; FIGURE A-20							

(CONTD)							

B9.12	B-J	1-RR-BJ-4-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	134100		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
B9.11	B-J	1-RR-BJ-4 PIPE TO SAFE-END	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	134120		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

LINE 1RR-BK-10"; FIGURE A-20							

B9.11	B-J	1-RR-BK-A1 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	134200		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

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LINE 1RR-BK-10"; FIGURE A-20							

(CONTD)							

89.11	B-J	1-RR-BK-A1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	134250		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
89.11	B-J	1-RR-BK-1 PIPE TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	134300		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
89.12	B-J	1-RR-BK-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	134320		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

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(CONTD)

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LINE 1RR-AA-10"; FIGURE A-19							
89.11	B-J	1-HK-1-LU BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	134330		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
LINE 1RR-BK-10"; FIGURE A-20							
89.12	B-J	1-RR-BK-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	134340		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
89.11	B-J	1-RR-BK-2 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	134360		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

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(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RR-BK-10"; FIGURE A-20							

(CONTD)							

89.12	B-J	1-RR-BK-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	134380		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
89.12	B-J	1-RR-BK-2-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	134400		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
89.12	B-J	1-RR-BK-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	134420		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1RR-BK-10"; FIGURE A-20							

(CONTD)							

89,12	B-J	1-RR-BK-3-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	134440		***BASIC CALIBRATION BLOCK*** 10-X-,740-SS-22-CLT 10-X-,740-SS-22-CLT
89,11	B-J	1-RR-BK-3 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	134460		***BASIC CALIBRATION BLOCK*** 10-X-,740-SS-22-CLT 10-X-,740-SS-22-CLT
89,12	B-J	1-RR-BK-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	134480		***BASIC CALIBRATION BLOCK*** 10-X-,740-SS-22-CLT 10-X-,740-SS-22-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-BK-10"; FIGURE A-20							

(CONTD)							

B9.12	B-J	1-RR-BK-4-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,9, 10	134500		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT
B9.11	B-J	1-RR-BK-4 PIPE TO SAFE-END	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	134520		***BASIC CALIBRATION BLOCK*** 10-X-.740-SS-22-CLT 10-X-.740-SS-22-CLT

LINE 1RR-A-20"; FIGURE A-21							

B9.11	B-J	1-RR-A-1 SAFE-END TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	134700		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

CLINTON POWER STATION
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-A-20"; FIGURE A-21							

(CONTD)							

89.12	B-J	1-RR-A-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	134720		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-A-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	134740		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.11	B-J	1-RR-A-2 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	134760		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-A-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	134780		NO EXAMINATION DUE TO INACCESSIBILITY. ***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-A-20"; FIGURE A-21							

(CONTD)							

89.12	B-J	1-RR-A-2-LD0 LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	134800		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-A-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	134820		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-A-3-LUD LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	134840		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.11	B-J	1-RR-A-3 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	134860		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I D E C G M R	REMARKS

LINE 1RR-A-20"; FIGURE A-21							

(CONTD)							

89.12	B-J	1-RR-A-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	134880		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-A-4-LU LONGITUDINAL SEAM UPSTREAM	PT	200-1/55	134900		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-A-4 PIPE TO PIPE	PT	200-1/55	134920		TO BE EXAMINED ONLY IF WITHIN 60" OF A RIGID PIPE ANCHOR OR PENETRATION. ***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

LINE 1RR-AA-10"; FIGURE A-19							

89.11	B-J	1-A-4A-LD BRANCH CONNECTION TO PIPE	PT	200-1/55	134930		

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-A-20"; FIGURE A-21							
89.12	B-J	1-RR-A-4-LD LONGITUDINAL SEAM DOWNSTREAM	PT	200-1/55	134940		

LINE 1RR-AA-10"; FIGURE A-19							
89.11	B-J	1-A-4A-LU BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	134950		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

LINE 1RR-A-20"; FIGURE A-21							
84.10	B-K-2	1-RR-A-4PR-1 PIPE RESTRAINT	VT	900-4/23	134960		
84.9	B-K-1	1-RR-A-PR-1-WA WELDED ATTACHMENT(S)	PT	200-1/55	134980		
89.12	B-J	1-RR-A-5-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	135000		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H F I D E C G M R	REMARKS

LINE 1RR-A-20"; FIGURE A-21							

(CONTD)							

B9.12	B-J	1-RR-A-4A LONGITUDINAL SEAM UPSTREAM	PT	200-1/55	135010		
B9.11	B-J	1-RR-A-5 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	135020		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.12	B-J	1-RR-A-5-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	135040		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.12	B-J	1-RR-A-5-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	135060		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
LINE 1RR-A-20; FIGURE A-21							
(CONTD)							
89.12	B-J	1-RR-A-6-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT	200-1/55	135080		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-A-6-LUD LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT	200-1/55	135100		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-A-6 ELBOW TO VALVE	PT	200-1/55	135120		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	H-J	1-RR-A-7 VALVE TO PIPE	PT	200-1/55	135140		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-A-7-LD LONGITUDINAL SEAM DOWNSTREAM	PT	200-1/55	135160		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-A-20"; FIGURE A-21							

(CONTD)							

89.31	B-J	1-RR-A-7/CRW 4-IN. BRANCH CONNECTION	PT	200-1/55	135180		***BASIC CALIBRATION BLOCK*** 20-X-1,186-304-SS-37-CLT
89.31	B-J	1-RR-A-7/1RT01E8-4" 4-IN. BRANCH CONNECTION	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	135200		***BASIC CALIBRATION BLOCK*** 20-X-1,186-304-SS-37-CLT
89.12	B-J	1-RR-A-8-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	135220		***BASIC CALIBRATION BLOCK*** 20-X-1,186-304-SS-37-CLT
89.11	B-J	1-RR-A-8 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	135240		***BASIC CALIBRATION BLOCK*** 20-X-1,186-304-SS-37-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O U N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-A-20" FIGURE A-21							

(CONTD)							

89.12	B-J	1-RR-A-8-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	135260		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-88-37-CLT
89.12	B-J	1-RR-A-8-LDD LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	135280		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-88-37-CLT
89.12	B-J	1-RR-A-9-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT	200-1/55	135300		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-A-9-LUD LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT	200-1/55	135320		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS
LINE 1RR-A-20*1 FIGURE A-21							
(CONTD)							
89.11	B-J	1-RR-A-9 ELBOW TO PUMP	PT	200-1/55	135340		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-A-10 PUMP TO PIPE	PT	200-1/55	135360		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-A-10-LD LONGITUDINAL SEAM DOWNSTREAM	PT	200-1/55	135380		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.31	B-J	1-RR-A-10/DRW 4-IN. BRANCH CONNECTION	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	135400		***BASIC CALIBRATION BLOCK*** 20-X-1,186-304-SS-37-CLT
89.12	B-J	1-RR-A-11-LU LONGITUDINAL SEAM UPSTREAM	PT	200-1/55	135420		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T P S E H E I O E C G M R	REMARKS

LINE 1RR-A-20* ² FIGURE A-21							

(CONTD)							

89.11	B-J	1-RR-A-11 PIPE TO VALVE	PT	200-1/55	135440		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
89.11	B-J	1-RR-A-12 VALVE TO PIPE	PT	200-1/55	135460		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
89.12	B-J	1-RR-A-12-LD LONGITUDINAL SEAM DOWNSTREAM	PT	200-1/55	135480		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
89.12	B-J	1-RR-A-13-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45THM	200-1/55	135500 600-31/11 DEVS 5,10		
							BASIC CALIBRATION BLOCK 20-X-1.186-304-SS-37-CLT
89.11	B-J	1-RR-A-13 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45THM	200-1/55	135520 600-31/11 DEVS 5,10		
							BASIC CALIBRATION BLOCK 20-X-1.186-304-SS-37-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS
		LINE 1RR-A-20"; FIGURE A-21					
		(CONTD)					
B9.12	B-J	1-RR-A-13-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	135540		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.12	B-J	1-RR-A-13-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	135560		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.12	B-J	1-RR-A-14-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	135580		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.12	B-J	1-RR-A-14-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	135600		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G I R S E H E I O E C G M R	REMARKS

LINE 1RR-A-20"7 FIGURE A-21							

(CONTD)							

B9.11	B-J	1-RR-A-14 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	135620		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.12	B-J	1-RR-A-14-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	135640		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.12	B-J	1-RR-A-15-LU LONGITUDINAL SEAM UPSTREAM	PT	200-1/55	135660		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.11	B-J	1-RR-A-15 PIPE TO VALVE	PT	200-1/55	135680		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-A-20"; FIGURE A-21							

(CONTD)							

89.11	B-J	1-RR-A-16 VALVE TO PIPE	PT	200-1/55	135700		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
89.12	B-J	1-RR-A-16-LD LONGITUDINAL SEAM DOWNSTREAM	PT	200-1/55	135720		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
89.12	B-J	1-RR-A-17-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	135740		
							BASIC CALIBRATION BLOCK 20-X-1.186-304-SS-37-CLT
89.11	B-J	1-RR-A-17 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,15	135760		
							BASIC CALIBRATION BLOCK 20-X-1.186-304-SS-37-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-A-20"; FIGURE A-21							

(CONTD)							

89.12	B-J	1-RR-A-17-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	135780		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-A-17-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	135800		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-A-18-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	135820		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-A-18-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	135840		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

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CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-A-20"; FIGURE A-21							

(CONTD)							

89.11	B-J	1-RR-A-18 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	135860		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-A-18-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	135880		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-A-19-LU LONGITUDINAL SEAM UPSTREAM	PT	200-1/55	135900		
89.11	B-J	1-RR-A-19 PIPE TO CROSS	PT	200-1/55	135920		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-A-20 CROSS TO REDUCER	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	135940		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I U E C G M R	REMARKS

LINE 1RR-A-CRW-4"; FIGURE A-21							

B9.11	H-J	1-RR-A-CRW-1 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 16, 18	136200		
B9.11	H-J	1-RR-A-CRW-2 PIPE TO FLANGE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 16, 18	136220		***BASIC CALIBRATION BLOCK*** 4-80S-.337-SS-2 CLT
B4.12	B-G-2	1-RR-A-CRW-2-FB FLANGE BOLTING	Vİ	900-1/49	136240		***BASIC CALIBRATION BLOCK*** 4-80S-.337-SS-2 CLT
LINE 1RR-A-DRW-4"; FIGURE A-21							

B9.11	B-J	1-RR-A-DRW-1 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 16, 18	136400		***BASIC CALIBRATION BLOCK*** 4-80S-.337-SS-2 CLT

CLINTON POWER STATION
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RR-A-DRW-4"; FIGURE A-21							

(CONTD)							

B9.11	B-J	1-RR-A-DRW-2 PIPE TO FLANGE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 16, 18	136420		***BASIC CALIBRATION BLOCK*** 4-80S-.337-SS-2 CLT
B4.12	B-G-2	1-RR-A-DRW-2-FB FLANGE BOLTING	VT	900-1/49	136440		

LINE 1RR-B-20"; FIGURE A-22							

B9.11	B-J	1-RR-B-1 SAFE-END TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	136600		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.12	B-J	1-RR-B-1-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	136620		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-20"; FIGURE A-22							

(CONTD)							

89.12	B-J	1-RR-B-2-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	136640		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.11	B-J	1-RR-B-2 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	136660		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-B-2-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT0L UT45 UT45T UT60	200-1/55	136680		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-B-2-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	136700		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-20"; FIGURE A-22							

(CONTD)							

B9.12	B-J	1-RR-B-3-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	136720		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.12	B-J	1-RR-B-3-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	136740		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.11	B-J	1-RR-B-3 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	136760		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.12	B-J	1-RR-B-3-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	136780		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-20"; FIGURE A-22							

(CONTD)							

B9.12	B-J	1-RR-B-4-LU LONGITUDINAL SEAM UPSTREAM	PT	200-1/55	136800		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.11	B-J	1-RR-B-4 PIPE TO PIPE	PT	200-1/55	136820		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.12	B-J	1-RR-B-4-LD LONGITUDINAL SEAM DOWNSTREAM	PT	200-1/55	136840		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B4.10	B-K-2	1-RR-B-4PR-1 PIPE RESTRAINT	VT	900-4/23	136860		
B4.9	B-K-1	1-RR-B-4PR-1-WA WELDED ATTACHMENT(S)	PT	200-1/55	136880		
B9.12	B-J	1-RR-B-5-LU LONGITUDINAL SEAM UPSTREAM	PT	200-1/55	136900		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-20"; FIGURE A-22							

(CONTD)							

89.11	B-J	1-RR-B-5 PIPE TO TEE	PT	200-1/55	136920		
							BASIC CALIBRATION BLOCK TO BE DETERMINED LATER
89.11	B-J	1-RR-B-6 TEE TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	137020		
							BASIC CALIBRATION BLOCK 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-B-6-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	137040		
							BASIC CALIBRATION BLOCK 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-B-7-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	137060		
							BASIC CALIBRATION BLOCK 20-X-1.186-304-SS-37-CLT

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 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-20"; FIGURE A-22							

(CONTD)							

89.11	B-J	1-RR-B-7 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	137080		
							BASIC CALIBRATION BLOCK 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-B-7-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	137100		
							BASIC CALIBRATION BLOCK 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-B-7-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	137120		
							BASIC CALIBRATION BLOCK 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-B-8-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT	200-1/55	137140		

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 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-20"; FIGURE A-22							

(CONTD)							

B9.12	B-J	1-RR-B-8-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT	200-1/55	137160		
B9.11	B-J	1-RR-B-8 ELBOW TO VALVE	PT	200-1/55	137180		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.11	B-J	1-RR-B-9 VALVE TO PIPE	PT	200-1/55	137200		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.12	B-J	1-RR-B-9-LD LONGITUDINAL SEAM DOWNSTREAM	PT	200-1/55	137220		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.31	B-J	1-RR-B-9/CRW 4-IN. BRANCH CONNECTION	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	137240		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-98-37-CLT

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 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-20"; FIGURE A-22							

(CONTD)							

B9.31	B-J	1-RR-B-9/1RT01EA-4" 4-IN. BRANCH CONNECTION	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	137260		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.12	B-J	1-RR-B-10-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	137280		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.11	B-J	1-RR-B-10 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,11	137300		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
B9.12	B-J	1-RR-B-10-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	137320		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-20"; FIGURE A-22							

(CONTD)							

89.12	B-J	1-RR-B-10-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5, 10,11	137340		***BASIC CALIBRATION BLOCK*** 20-X-1,186-304-SS-37-CLT
89.12	B-J	1-RR-B-11-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT	200-1/55	137360		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-B-11-LUD LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT	200-1/55	137380		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-B-11 ELBOW TO PUMP	PT	200-1/55	137400		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-B-12 PUMP TO PIPE	PT	200-1/55	137420		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-20"; FIGURE A-22							

(CONTD)							

B9.12	B-J	1-RR-B-12-LD LONGITUDINAL SEAM DOWNSTREAM	PT	200-1/55	137440		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.31	B-J	1-RR-B-12/DRW 4-IN. BRANCH CONNECTION	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	137460		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-S8-37-CLT
B9.12	B-J	1-RR-B-13-LU LONGITUDINAL SEAM UPSTREAM	PT	200-1/55	137480		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.11	B-J	1-RR-B-13 PIPE TO VALVE	PT	200-1/55	137500		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B9.11	B-J	1-RR-B-14 VALVE TO PIPE	PT	200-1/55	137520		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-20"; FIGURE A-22							

(CONTD)							

89.12	B-J	1-RR-B-14-LD LONGITUDINAL SEAM DOWNSTREAM	PT	200-1/55	137540		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-B-15-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	137560		***BASIC CALIBRATION BLOCK*** 20-X-1,186-304-SS-37-CLT
89.11	B-J	1-RR-B-15 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	137580		***BASIC CALIBRATION BLOCK*** 20-X-1,186-304-SS-37-CLT
89.12	B-J	1-RR-B-15-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	137600		***BASIC CALIBRATION BLOCK*** 20-X-1,186-304-SS-37-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-20"; FIGURE A-22							

(CONTD)							

89.12	B-J	1-RR-B-15-LDO LONG. SEAM DOWNSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	137620		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-B-16-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	137640		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.12	B-J	1-RR-B-16-LUO LONG. SEAM UPSTREAM ON OUTSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	137660		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT
89.11	B-J	1-RR-B-16 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	137680		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

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 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-20"V FIGURE A-22							

(CONTD)							

89.12	B-J	1-RR-B-16-LD LONGITUDINAL SEAM DOWNSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	137700		***BASIC CALIBRATION BLOCK*** 20-X-1.186-300-SS-37-CLT
89.12	B-J	1-RR-B-17-LU LONGITUDINAL SEAM UPSTREAM	PT	200-1/55	137720		
89.11	B-J	1-RR-B-17 PIPE TO VALVE	PT	200-1/55	137740		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-B-18 VALVE TO PIPE	PT	200-1/55	137760		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-B-18-LD LONGITUDINAL SEAM DOWNSTREAM	PT	200-1/55	137780		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RR-B-20"; FIGURE A-22							

(CONTD)							

89.12	B-J	1-RR-B-19-LU LONGITUDINAL SEAM UPSTREAM	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	137800		***BASIC CALIBRATION BLOCK*** 20-X-1,186-304-SS-37-CLT
89.11	B-J	1-RR-B-19 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 5	137820		***BASIC CALIBRATION BLOCK*** 20-X-1,186-304-SS-37-CLT
89.12	B-J	1-RR-B-19-LDI LONG. SEAM DOWNSTREAM ON INSIDE BEND OF ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 5,10	137840		***BASIC CALIBRATION BLOCK*** 20-X-1,186-304-SS-37-CLT
89.12	B-J	1-RR-B-20-LUI LONG. SEAM UPSTREAM ON INSIDE BEND OF ELBOW	PT	200-1/55	137880		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-20"; FIGURE A-22							

(CONTD)							

89.11	B-J	1-RR-B-20 ELBOW TO PIPE	PT	200-1/55	137920		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-B-20-LD LONGITUDINAL SEAM DOWNSTREAM	PT	200-1/55	137940		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.12	B-J	1-RR-B-21-LU LONGITUDINAL SEAM UPSTREAM	PT	200-1/55	137960		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-B-21 PIPE TO CROSS	PT	200-1/55	137980		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
89.11	B-J	1-RR-B-22 CROSS TO REDUCER	MT UT45 UT45T UT45TAN UT45TBM	300-1/23 600-31/11 DEV 5	138000		***BASIC CALIBRATION BLOCK*** 20-X-1.186-304-SS-37-CLT

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REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RR-B-CRW-4"; FIGURE A-22							

89.11	B-J	1-RR-B-CRW-1 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 16, 18	138200		***BASIC CALIBRATION BLOCK*** 4-808-.337-SS-2 CLT
89.11	B-J	1-RR-B-CRW-2 PIPE TO FLANGE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 16, 18	138220		***BASIC CALIBRATION BLOCK*** 4-808-.337-SS-2 CLT
84.12	B-G-2	1-RR-B-CRW-2-FB FLANGE BOLTING	VT	900-1/49	138240		

LINE 1RR-B-DRW-4"; FIGURE A-22							

89.11	B-J	1-RR-B-DRW-1 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 16, 18	138400		***BASIC CALIBRATION BLOCK*** 4-808-.337-SS-2 CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR RECIRCULATION PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

		LINE 1RR-B-DRW-4"; FIGURE A-22					

(CONTD)							

89.11	B-J	1-RR-B-DRW-2 PIPE TO FLANGE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEVS 16, 18	138420		
84.12	B-G-2	1-RR-B-DRW-2-FB FLANGE BOLTING	VT	900-1/49	138440		

BASIC CALIBRATION BLOCK
 4-809-.337-SS-2 CLT

CLINTON POWER STATION
PRESERVICE EXAMINATION PLAN
CLASS 1 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1LP02B-10"; FIGURE A-23							

B9.11	B-J	1-LP-1-1 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	141000		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
B4.9	B-K-1	1-LP-1-1A PENETRATION TO PIPE	MT	300-1/23	141020		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
B4.10	B-K-2	1LP02001G PIPE RESTRAINT	VT	900-4/23	141040		
B9.11	B-J	1-LP-1-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	141060		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
B9.11	B-J	1-LP-1-2-2 ELBOW TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	141070		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
B9.11	B-J	1-LP-1-2-3 ELBOW TO PIPE	PT MT UT45 UT45T	200-1/55 300-1/23 600-41/4	141080		LIMITED MT DUE TO PROXIMITY OF I-BEAM. SUPPLEMENTAL PT EXAMINATION PERFORMED. ***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1LP02B-10"; FIGURE A-23							

(CONTD)							

B4.10	B-K-2	1LP0200252 PIPE RESTRAINT	VT	900-4/23	141090		
B9.11	B-J	1-LP-1-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	141100		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
B9.11	B-J	1-LP-1-3-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	141120		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
B4.10	B-K-2	1LP02002S PIPE RESTRAINT	VT	900-4/23	141140		
B9.11	B-J	1-LP-1-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	141160		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
B9.11	B-J	1-LP-1-4-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	141180		THE 45 DEGREE INDICATIONS ARE GEOMETRIC REFLECTORS FROM THE ROOT. ***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1LP02B-10"; FIGURE A-23							

(CONTD)							

84.10	B-K-2	1LP02004V PIPE RESTRAINT	VT	900-4/23	141200		
89.11	B-J	1-LP-1-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	141220		
89.11	B-J	1-LP-1-5-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	141240		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
89.11	B-J	1-LP-1-6 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	141260		THE 45 DEGREE INDICATIONS ARE GEOMETRIC REFLECTIONS FROM THE ROOT. ***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
89.11	B-J	1-LP-1-6-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	141280		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
							THE 45 DEGREE INDICATION NO. 6 IS GEOMETRIC REFLECTOR FROM THE ROOT. ***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1LP02B-10"; FIGURE A-23							

(CONTD)							

84.9	B-K-1	1-LP-1-7A PENETRATION TO PIPE	MT	300-1/24	141300		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
84.10	B-K-2	1LP01006G PIPE RESTRAINT	VT	900-4/23	141310		
89.11	B-J	1-LP-1-7 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	141320		THE 45 DEGREE INDICATIONS ARE GEOMETRIC REFLECTORS FROM THE WELD ROOT. ***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
89.11	B-J	1-LP-1-7-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	141340		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
89.11	B-J	1-LP-1-7-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	141360		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1LP02B-10"; FIGURE A-23							

(CONTD)							

B9.11	B-J	1-LP-1-7-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	141380		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
B9.11	B-J	1-LP-1-8 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	141400		THE 45 DEGREE INDICATION IS A GEOMETRIC REFLECTOR FROM THE WELD ROOT. NO UT FROM THE DOWNSTREAM SIDE DUE TO VALVE CONFIGURATION. ***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
B9.11	B-J	1-LP-1-9 VALVE TO PIPE.	MT UT45 UT45T	300-1/23 600-41/4	141420		THE 45 DEGREE INDICATIONS ARE GEOMETRIC REFLECTORS FROM THE WELD ROOT. NO UT FROM THE UPSTREAM SIDE DUE TO VALVE CONFIGURATION. ***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
B4.10	B-K-2	1LP01005C PIPE RESTRAINT	VT	900-4/23	141440		
B9.11	B-J	1-LP-1-10 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	141460		NO UT FROM THE DOWNSTREAM SIDE DUE TO VALVE CONFIGURATION. ***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1LP02B-10"; FIGURE A-23							

(CONTD)							

89.11	B-J	1-LP-1-11 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	141480		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
89.11	B-J	1-LP-1-9-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	141500		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
89.11	B-J	1-LP-1-9-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	141520		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
89.11	B-J	1-LP-1-9-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	141540		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
89.11	B-J	1-LP-1-9-5 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	141560		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1LP02B-10"; FIGURE A-23							

(CONTD)							

B9.11	B-J	1-LP1-9-14 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	141570		
BASIC CALIBRATION BLOCK 10-100-.719-CS-6-CLT							
B4.10	B-K-2	1LP01003X PIPE RESTRAINT	VT	900-1/49	141580		
B4.10	B-K-2	1LP01002X PIPE RESTRAINT	VT	900-1/49	141600		
B4.10	B-K-2	1LP01001C PIPE RESTRAINT	VT	900-1/49	141620		
B4.9	B-K-1	1LP01001C-WA WELDED ATTACHMENT(S)	MT	300-1/23	141640		
B9.11	B-J	1-LP-1-12 PIPE TO REDUCING ELBOW	MT UT45 UT45T	300-1/23 600-41/4	141660		

BASIC CALIBRATION BLOCK
 10-100-.719-CS-6-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

LOW PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
-----							-----
LINE 1LP02C-12"; FIGURE A-23							-----
B9.11	B-J	1-LP-1-13 REDUCING ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	141900		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
B9.11	B-J	1-LP-1-14 PIPE TO SAFE-END	MT UT45 UT45T	300-1/23 600-41/4	141920		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT

CLINTON POWER STATION
PRESERVICE EXAMINATION PLAN
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HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1HP02C-10"; FIGURE A-24							

B9.11	B-J	1-HP-5-1 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	151000		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
B4.9	B-J	1-HP-5-2A PENETRATION TO PIPE	MT	300-1/23	151020		
B9.11	B-J	1-HP-5-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	151040		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
B9.11	B-J	1-HP-5-2-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	151060		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
B4.10	B-K-2	1HP02002A PIPE RESTRAINT	VT	900-1/49	151080		
B9.11	B-J	1-HP-5-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	151100		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1HP02C-10"; FIGURE A-24							

(CONTD)							

B9.11	B-J	1-HP-5-3-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	151120		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
B9.11	B-J	1-HP-5-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	151140		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
B9.11	B-J	1-HP-5-4-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	151160		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
B4.10	B-K-2	1HP02001R PIPE RESTRAINT	VT	900-1/49	151160		
B9.11	B-J	1-HP-5-4-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	151200		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1HP02C-10"; FIGURE A-24							

(CONTD)							

89.11	B-J	1-HP-5-4-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	151220		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
89.11	B-J	1-HP-5-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	151240		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
89.11	B-J	1-HP-5-5-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	151260		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
89.11	B-J	1-HP-5-6 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	151280		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
89.11	B-J	1-HP-5-6-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	151300		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1HP02C-10"; FIGURE A-24							

(CONTD)							

84.9	B-K-1	1-HP-5-7A PENETRATION TO PIPE	MT	300-1/23	151320		
84.10	B-K-2	1HP01006G PIPE RESTRAINT	VT	900-1/49	151340		
89.11	B-J	1-HP-5-7Q1 PIPE TO ELBOW	PT UT45 UT45T	200-1/55 600-41/4	151360		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
89.11	B-J	1-HP-5-7-2Q1 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	151380		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
89.11	B-J	1-HP-5-7-3Q1 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	151400		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
89.11	B-J	1-HP-5-7-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	151420		***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS

LINE 1HP02C-10"; FIGURE A-24						

(CONTD)						

89.11	B-J	1-HP-5-8 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	151440	***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
89.11	B-J	1-HP-5-9 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	151460	***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT
84.10	B-K-2	1HP0100SC PIPE RESTRAINT	VT	900-1/49	151470	
89.11	B-J	1-HP-5-10 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	151480	***BASIC CALIBRATION BLOCK*** 10-120-.844-CS-7-CLT

LINE 1HP02D-10"; FIGURE A-25						

89.11	B-J	1-HP-5-11 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	151600	***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1HP02D-10"; FIGURE A-25							

(CONTD)							

89.11	B-J	1-HP-5-9-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	151620		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
89.11	B-J	1-HP-5-9-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	151640		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
89.11	B-J	1-HP-5-9-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	151660		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
89.11	B-J	1-HP-5-9-5 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	151680		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
84.10	B-K-2	1HP01002X PIPE RESTRAINT	VT	900-1/49	151700		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1HP02D-10"; FIGURE A-25							

(CONTD)							

84.10	B-K-2	1HP01003X PIPE RESTRAINT	VT	900-4/23	151720		
84.10	B-K-2	1HP01001C PIPE RESTRAINT	VT	900-1/49	151740		
84.9	B-K-1	1HP01001C-WA PIPE RESTRAINT	MT	300-1/23	151750		
89.11	B-J	1-HP-5-12 PIPE TO REDUCING ELBOW	MT UT45 UT45T	300-1/23 600-41/4	151760		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT

LINE 1HP02E-12"; FIGURE A-25							

89.11	B-J	1-HP-5-13 REDUCING ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	152000		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

HIGH PRESSURE CORE SPRAY PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G Y R S E H E I D E C G M R	REMARKS

		LINE 1HP02E-12"; FIGURE A-25					

(CONTD)

B9.11	B-J	1-HP-5-14 PIPE TO SAFE-END	MT UT45 UT45T	300-1/23 600-41/4	152020		
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BASIC CALIBRATION BLOCK
 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS
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LINE 1RH03CA-12"; FIGURE A-26							-----
89.11	B-J	1-RH-18-1A VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161000		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
84.9	B-K-1	1-RH-18-18 PENETRATION TO PIPE	MT	300-1/23	161020		
89.11	B-J	1-RH-18-1-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	161040		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-18-1-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161060		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-18-2 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	161080		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-18-3 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161100		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03CA-12"; FIGURE A-26							

(CONTD)							

B4.10	B-K-2	1RH01004V PIPE RESTRAINT	VT	900-1/49	161120		
B9.11	B-J	1-RH-18-2-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	161140		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B9.11	B-J	1-RH-18-2-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161160		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B9.11	B-J	1-RH-18-4 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	161180		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B9.11	B-J	1-RH-18-5 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161200		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03CA-12"; FIGURE A-26							

(CONTD)							

89.11	B-J	1-RH-18-3-6 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	161220		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-18-3-5 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161240		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
84.10	B-K-2	1RH01003S PIPE RESTRAINT	VT	900-1/49	161260		
84.10	B-K-2	1RH01002S PIPE RESTRAINT	VT	900-1/49	161280		
89.11	B-J	1-RH-18-3-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	161300		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-18-3-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161320		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
PRESERVICE EXAMINATION PLAN
CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RH03CA-12"; FIGURE A-26							

(CONTD)							

89.11	B-J	1-RH-18-3-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	161340		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-18-6 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161360		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
84.10	B-K-2	1RH01001C PIPE RESTRAINT	VT	900-1/49	161380		
84.9	B-K-1	1RH01001C-WA WELDED ATTACHMENT(S)	MT	300-1/23	161400		
89.11	B-J	1-RH-18-4-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	161420		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

LINE 1RH03CB-12"; FIGURE A-27							

89.11	B-J	1-RH-23-1 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161600		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03CB-12"; FIGURE A-27							

(CONTD)							

89.11	B-J	1-RH-23-1A-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	161620		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
89.11	B-J	1-RH-23-1A-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161640		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
89.11	B-J	1-RH-23-1A-9 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161650		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
89.11	B-J	1-RH-23-1A-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	161660		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
89.11	B-J	1-RH-23-1A ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161680		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03CB-12"; FIGURE A-27							

(CONTD)							

89.11	B-J	1-RH-23-1-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	161700		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-23-1-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161720		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
84.10	B-K-2	1RH04014R PIPE RESTRAINT	VT	900-1/49	161740		
89.11	B-J	1-RH-23-1-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	161760		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-23-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161780		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03CB-12"; FIGURE A-27							

(CONTD)							

84.10	B-K-2	1RH04016V PIPE RESTRAINT	VT	900-1/49	161800		
89.11	B-J	1-RH-23-2-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 13	161820		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-23-2-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 13	161840		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-23-2-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 13	161860		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-23-3A ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 13	161880		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03CB-12"; FIGURE A-27							

(CONTD)							

89.11	B-J	1-RH-23-3-8 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161890		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
84.9	B-K-1	1-RH-23-3B PENETRATION TO PIPE	MT	300-1/23	161900		
89.11	B-J	1-RH-23-3-4Q1 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	161920		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
89.11	B-J	1-RH-23-3-3Q1 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	161940		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
84.10	B-K-2	1RH03006V PIPE RESTRAINT	VT	900-1/49	161960		
89.11	B-J	1-RH-23-3-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	161980		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03CB-12"; FIGURE A-27							

(CONTD)							

89.11	H-J	1-RH-23-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	162000		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-23-5 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	162020		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-23-6 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	162040		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
84.10	B-K-2	1RH03005C PIPE RESTRAINT	VT	900-1/49	162060		
89.11	B-J	1-RH-23-5-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	162080		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03CB-12"; FIGURE A-27							

(CONTD)							

89.11	R-J	1-RH-23-7 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/7	162100		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	R-J	1-RH-23-6-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	162120		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	R-J	1-RH-23-6-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	162140		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	R-J	1-RH-23-6-5 PIPE TO PIPE	MT UT45 UT45T	300-1/24 600-41/1	162160		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	R-J	1-RH-23-6-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	162180		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03CR-12"; FIGURE A-27							

(CONTD)							

B9.11	B-J	1-RH-23-6-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	162200		
							BASIC CALIBRATION BLOCK 12-100-.844-CS-10-CLT
B4.10	B-K-2	1RH03003S PIPE RESTRAINT	VT	900-1/49	162220		
B4.10	B-K-2	1RH03002S PIPE RESTRAINT	VT	900-1/49	162240		
B9.11	B-J	1-RH-23-8 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	162260		
							BASIC CALIBRATION BLOCK 12-100-.844-CS-10-CLT
B9.11	B-J	1-RH-23-9 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	162280		
							BASIC CALIBRATION BLOCK 12-100-.844-CS-10-CLT
B4.10	B-K-2	1RH03001C PIPE RESTRAINT	VT	900-1/49	162300		

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RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1RH03CB-12"; FIGURE A-27							

(CONTD)							

84.9	B-K-1	1RH03001C-WA WELDED ATTACHMENT(S)	MT	300-1/23	162320		
89.11	B-J	1-RH-23-7-2 PIPE TO REDUCING ELBOW	MT UT45 UT45T	300-1/23 600-41/4	162340		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
LINE 1RH03DA-10"; FIGURE A-26							

89.11	B-J	1-RH-18-4-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	162600		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
89.11	B-J	1-RH-18-7 PIPE TO SAFE-END	MT UT45 UT45T	300-1/23 700-8/0	162620		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
LINE 1RH03DB-10"; FIGURE A-27							

89.11	B-J	1-RH-23-7-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	162700		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH03DB-10"; FIGURE A-27							

(CONTD)							

89.11	B-J	1-RH-23-10 PIPE TO SAFE-END	MT UT45 UT45T	300-1/23 600-41/4	162720		***BASIC CALIBRATION BLOCK*** 10-100-,719-CS-6-CLT

LINE 1RH04B-12"; FIGURE A-28							

89.11	B-J	1-RH-12-1 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163000		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
84.9	B-K-1	1-RH-12-17 PENETRATION TO PIPE	MT	300-1/23	163020		
84.10	B-K-2	1RH06001R PIPE RESTRAINT	VT	900-1/49	163040		
89.11	B-J	1-RH-12-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	163060		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E T O E C G H R	REMARKS
LINE 1RH04B-12"; FIGURE A-28 ----- (CONTD) -----							
89.11	R-J	1-RH-12-2-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163080		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
89.11	R-J	1-RH-12-2-3Q1 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	163100		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
89.11	R-J	1-RH-12-2-4Q1 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163120		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
89.11	R-J	1-RH-12-2-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 12	163140		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT
89.11	R-J	1-RH-12-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163160		***BASIC CALIBRATION BLOCK*** 12-100-,844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RH046-12"; FIGURE A-28							

(CONTD)							

89.11	H-J	1-RH-12-3-6 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163180		
84.10	H-K-2	1RH06003R PIPE RESTRAINT	VT	900-1/49	163200		
84.10	H-K-2	1RH06013R PIPE RESTRAINT	VT	900-1/49	163220		
84.10	H-K-2	1RH06014R PIPE RESTRAINT	VT	900-1/49	163240		
84.10	H-K-2	1RH06015R PIPE RESTRAINT	VT	900-1/49	163280		
84.10	H-K-2	1RH06016R PIPE RESTRAINT	VT	900-1/49	163300		
84.10	H-K-2	1RH06017R PIPE RESTRAINT	VT	900-1/49	163320		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1RH04B-12"; FIGURE A-28							

(CONTD)							

89.11	B-J	1-RH-12-4Q1 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163340		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	R-J	1-RH-12-4-B PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163350		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
84.10	B-K-2	1RH06018R PIPE RESTRAINT	VT	900-1/49	163360		
84.10	B-K-2	1RH06019R PIPE RESTRAINT	VT	900-1/49	163400		
84.10	B-K-2	1RH06020R PIPE RESTRAINT	VT	900-1/49	163420		
89.11	B-J	1-RH-12-4A PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163440		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04B-12"; FIGURE A-28							

(CONTD)							

84.10	B-K-2	1RH06007R PIPE RESTRAINT	VT	900-1/49	163460		
89.11	B-J	1-RH-12-4A-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	163480		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-4A-5 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	163500		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-4A-6 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	163520		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-5 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163540		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O D N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04B-12"; FIGURE A-28							

(CONTD)							

89.11	R-J	1-RH-12-5-8 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	163550		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	R-J	1-RH-12-5-7 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163555		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
84.10	B-K-2	1RH06006S PIPE RESTRAINT	VT	900-1/49	163560		
89.11	B-J	1-RH-12-5-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	163580		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-5-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163600		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04B-12"; FIGURE A-2B							

(CONTD)							

89.11	B-J	1-RH-12-6 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	163620		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-6-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163640		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-6-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	163660		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-6-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163680		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
84.10	B-K-2	1RH06008R PIPE RESTRAINT	VT	900-1/49	163700		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04B-12"; FIGURE A-28							

(CONTD)							

84.10	B-K-2	1RH06009X PIPE RESTRAINT	VT	900-1/49	163720		
89.11	B-J	1-RH-12-6-5 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163740		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-6-6 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	163760		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-7 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163780		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
84.10	B-K-2	1RH06010C PIPE RESTRAINT	VT	900-1/49	163800		
89.11	B-J	1-RH-12-7-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	163820		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G H R	REMARKS

LINE 1RH04B-12"; FIGURE A-28							

(CONTD)							

B9.11	B-J	1-RH-12-7-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163840		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B4.10	B-K-2	1RH06011X PIPE RESTRAINT	VT	900-1/49	163860		
B9.11	B-J	1-RH-12-7-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	163880		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B9.11	B-J	1-RH-12-8 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163900		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B4.10	B-K-2	1RH06012R PIPE RESTRAINT	VT	900-1/49	163920		
B9.11	B-J	1-RH-12-8-7 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163930		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM, METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04B-12"; FIGURE A-28							

(CONTD)							

89.11	B-J	1-RH-12-8-2 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163940		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-8-8 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163950		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-8-3 PIPE TO ELBOW	MT UT60 UT45T	300-1/23 600-41/4	163960		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-8-6 ELBOW TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	163970		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-9 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	163980		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04B-12"; FIGURE A-2B							

(CONTD)							

B4.9	B-K-1	1-RH-12-19 PENETRATION TO PIPE	MT	300-1/23	164000		
B9.11	B-J	1-RH-12-9-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	164020		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B9.11	B-J	1-RH-12-10Q1 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	164040		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B4.10	B-K-2	1RH05005V PIPE RESTRAINT	VT	900-1/49	164060		
B9.11	B-J	1-RH-12-10-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	164080		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
B9.11	B-J	1-RH-12-10-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	164100		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04B-12"; FIGURE A-28							

(CONTD)							

84.10	B-K-2	1RH050049 PIPE RESTRAINT	VT	900-1/49	164120		
89.11	B-J	1-RH-12-11 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	164140		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-11-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	164160		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-12 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	164180		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-1301 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	164200		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04B-12"; FIGURE A-28							

(CONTD)							

89.11	B-J	1-RH-12-12-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	164220		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-12-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	164240		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
84.10	B-K-2	1RH05002S PIPE RESTRAINT	VT	900-1/49	164260		
84.10	B-K-2	1RH05003S PIPE RESTRAINT	VT	900-1/49	164280		
89.11	B-J	1-RH-12-14 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	164300		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT
89.11	B-J	1-RH-12-15 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	164320		***BASIC CALIBRAYION BLOCK*** 12-100-.844-CS-10-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH04B-12"; FIGURE A-28							

(CONTD)							

84.10	B-K-2	1RH05001C PIPE RESTRAINT	VT	900-1/49	164340		
84.9	B-K-1	1RH05001C-WA WELDED ATTACHMENT(S)	MT	300-1/23	164360		
89.11	B-J	1-RH-12-13-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	164380		***BASIC CALIBRATION BLOCK*** 12-100-.844-CS-10-CLT

LINE 1RH04C-10"; FIGURE A-28							

89.11	B-J	1-RH-12-13-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	164500		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT
89.11	B-J	1-RH-12-16 PIPE TO SAFE-END	MT UT45 UT45T	300-1/23 600-41/4	164520		***BASIC CALIBRATION BLOCK*** 10-100-.719-CS-6-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH09A-18"; FIGURE A-29							

B9.11	B-J	1-RH-20-5 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	165000		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT
B9.11	B-J	1-RH-20-4 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	165020		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT
B9.11	B-J	1-RH-20-3 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	165040		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT
B4.10	B-K-2	?-----? PIPE RESTRAINT	VT	900-1/49	165060		IDENTIFICATION TO BE DETERMINED.
B9.11	B-J	1-RH-20-2-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 12,13	165080		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT
B9.11	B-J	1-RH-20-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	165100		***BASIC CALIBRATION BLOCK*** 18-100-1.156-CS-15-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH09A-18"; FIGURE A-29							

(CONTD)							

B4.10	B-K-2	1RH34006S PIPE RESTRAINT	VT	900-1/49	165120		
B4.9	B-K-1	1-RH-20-1-4 PENETRATION TO PIPE	MT	300-1/23	165140		
B9.11	B-J	1-RH-20-1 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	165160		***BASIC CALIBRATION BLOCK*** 18-100-1,156-CS-15-CLT

LINE 1RH09C-18"; FIGURE A-29							

B9.11	B-J	1-RH-20-7 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	165300		***BASIC CALIBRATION BLOCK*** 18-X-1,000-SS-16-CLT
B9.11	B-J	1-RH-20-4-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	165320		***BASIC CALIBRATION BLOCK*** 18-X-1,000-SS-16-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH09C-18"; FIGURE A-29							

(CONTD)							

B9.11	B-J	1-RH-20-4-3 ELBOW TO PIPE	PT UT45 UT45T	200-1/55 600-41/4	165340		
							BASIC CALIBRATION BLOCK 18-X-1,000-SS-16-CLT
B4.10	B-K-2	1RH34001C PIPE RESTRAINT	VT	900-1/49	165360		
B4.9	B-K-1	1RH34001C-WA WELDED ATTACHMENT(S)	MT	300-1/23	165380		
B4.10	B-K-2	1RH34002S PIPE RESTRAINT	VT	900-1/49	165400		
B4.10	B-K-2	1RH34003S PIPE RESTRAINT	VT	900-1/49	165420		
B9.11	B-J	1-RH-20-6 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	165440		
							BASIC CALIBRATION BLOCK 18-X-1,000-SS-16-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RH46B-4"; FIGURE A-30							

89.11	B-J	1-RH-37-6 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	165700		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
84.10	B-K-2	1RH23007V PIPE RESTRAINT	VT	900-1/49	165720		
89.11	B-J	1-RH-37-4-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	165740		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RH-37-4-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	165760		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RH-37-4-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	165780		***BASIC CALIPRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RH-37-4-2Q1 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	165800		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

RESIDUAL HEAT REMOVAL PIPING (FIGURES REFERENCED BELOW)

 (CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

		LINE 1RH46B-4"; FIGURE A-30					-----

(CONTD)

89.11	B-J	1-RH-37-7Q1 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	165820		
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BASIC CALIBRATION BLOCK
 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RT01AA-4"; FIGURE A-31							

89.11	B-J	1-RT-36-5 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	171020		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RT-36-1-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	171040		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RT-36-1-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	171060		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
84.10	B-K-2	1RT01002S PIPE RESTRAINT	VT	900-1/49	171080		
89.11	B-J	1-RT-36-1-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	171100		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RT-36-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	171120		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RT01AA-4"; FIGURE A-31							

(CONTD)							

84.10	B-K-2	1RT01004V PIPE RESTRAINT	VT	900-1/49	171140		
89.11	B-J	1-RT-35-1 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10,12	171160		
84.10	B-K-2	?-----? PIPE RESTRAINT	VT	900-1/49	171180		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
84.10	B-K-2	?-----? PIPE RESTRAINT	VT	900-1/49	171200		IDENTIFICATION TO BE DETERMINED.
84.10	B-K-2	1RT01007R PIPE RESTRAINT	VT	900-1/49	171210		
84.10	B-K-2	1RT01008R PIPE RESTRAINT	VT	900-1/49	171220		
89.11	B-J	1-RT-35-2-6 PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	171260		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G Y R S E H E I O E C G M R	REMARKS

LINE 1RT01AB-4"; FIGURE A-32							

89.11	B-J	1-RT-36-2 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	171500		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RT-36-2-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	171520		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RT-36-2-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	171540		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RT-36-2-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	171560		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RT-36-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	171580		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE "9T01AB-4"; FIGURE A-32							

(CONTD)							

B4.10	B-K-2	1RT01014V PIPE RESTRAINT	VT	900-1/49	171600		
B4.10	B-K-2	1RT01013R PIPE RESTRAINT	VT	900-1/49	171620		
B4.10	B-K-2	1RT01011R PIPE RESTRAINT	VT	900-1/49	171640		
B9.11	B-J	1-RT-35-3 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	171660		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
B4.10	B-K-2	1RT01010R PIPE RESTRAINT	VT	900-1/49	171680		
B9.11	B-J	1-RT-35-2 PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4	171700		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RT01B-6"; FIGURE A-33							

89.11	B-J	1-RT-35-2-7 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	171800		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-35-2-8 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4	171820		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-35-2-10 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	171840		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-35-2-9 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4	171860		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-34-3 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172000		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RT018-6"; FIGURE A-33							

(CONTD)							

89.11	B-J	1-RT-34-3-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	172020		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-34-3-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172040		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
84.10	B-K-2	1RT01018R PIPE RESTRAINT	VT	900-1/49	172060		
89.11	B-J	1-RT-34-3-2 PIPE TO ELBOW	MT UT0L UT45 UT45T	300-1/23 600-41/4	172080		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-34-4 ELBOW TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	172090		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RT01B-6"; FIGURE A-33							

(CONTD)							

89.11	B-J	1-RT-34-2C-Q1 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172100		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-34-2B-Q2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	172110		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-34-2A ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172115		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-34-2-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	172120		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
LINE 1RT01B-6"; FIGURE A-33							
(CONTD)							
89.11	B-J	1-RT-34-2-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172140		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-34-2 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	172160		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-34-1 VALVE TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 12,16	172180		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-34-1-5 PIPE TO TEE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 12,16	172200		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-34-1-4 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172220		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O G N G T R S E H E I O E C G M R	REMARKS

LINE 1RT01B-6"; FIGURE A-33							

(CONTD)							

89.11	B-J	1-RT-34-1-3 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172240		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-34-1-2U PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4	172250		
89.11	B-J	1-RT-33-3 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4	172260		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-33-2-6 TEE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172280		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-33-2R-6 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	172300		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RT01B-6"; FIGURE A-33							

(CONTD)							

B9.11	B-J	1-RT-33-2R-5 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172320		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
B9.11	B-J	1-RT-33-2R-4 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	172340		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
B9.11	B-J	1-RT-33-2R-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172360		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
B9.11	B-J	1-RT-33-2-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	172380		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
B9.11	B-J	1RT-33-2-4Q1 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172400		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RT01B-6"; FIGURE A-33							

(CONTD)							

B9.11	B-J	1-RT-33-2-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-4 1/4	172420		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
B9.11	B-J	1-RT-33-2-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-4 1/4	172440		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
B4.10	B-K-2	1RT01025S PIPE RESTRAINT	VT	900-1/49	172460		
B4.10	B-K-2	1RT01024S PIPE RESTRAINT	VT	900-1/49	172480		
B9.11	B-J	1-RT-33-2 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-4 1/4	172500		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
B9.11	B-J	1-RT-33-1 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-4 1/4	172520		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RT01B-6"; FIGURE A-33							

(CONTD)							

89.11	B-J	1-RT-33-1-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	172540		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-33-1-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172560		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
84.10	B-K-2	1RT01026R PIPE RESTRAINT	VT	900-1/49	172580		
89.11	B-J	1-RT-31-4 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	172600		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RT-31-3 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172620		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RT01B-6" FIGURE A-33							

(CONTD)							

B9.11	B-J	1-RT-31-2-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172640		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
B9.11	B-J	1-RT-31-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	172660		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
B4.10	B-K-2	1RT01027R PIPE RESTRAINT	VT	900-1/49	172680		
B4.10	B-K-2	1RT01028X PIPE RESTRAINT	VT	900-1/49	172700		
B4.9	B-K-1	1-RT-31-6 PENETRATION TO PIPE	MT	300-1/23	172720		
B9.11	B-J	1-RT-31-1 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	172740		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RT01EA-4"; FIGURE A-31							

89.31	B-J	1-RT-36-7 BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11	173000		***BASIC CALIBRATION BLOCK*** 4-80S-.337-SS-2 CLT
89.11	B-J	1-RT-36-4-3 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11	173020		***BASIC CALIBRATION BLOCK*** 4-80S-.337-SS-2 CLT
89.11	B-J	1-RT-36-4-2 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11	173040		***BASIC CALIBRATION BLOCK*** 4-80S-.337-SS-2 CLT
89.11	B-J	1-RT-36-6 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	173060		***BASIC CALIBRATION BLOCK*** 4-80S-.337-SS-2 CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RT01EB-4"; FIGURE A-32							

89.31	B-J	1-RT-36-1A BRANCH CONNECTION TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11	173400		***BASIC CALIBRATION BLOCK*** 4-808-.337-SS-2 CLT
89.11	B-J	1-RT-36-3-3 PIPE TO ELBOW	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11	173420		***BASIC CALIBRATION BLOCK*** 4-808-.337-SS-2 CLT
89.11	B-J	1-RT-36-3-2 ELBOW TO PIPE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11	173440		***BASIC CALIBRATION BLOCK*** 4-808-.337-SS-2 CLT
89.11	B-J	1-RT-36-1B PIPE TO VALVE	PT UT45 UT45T UT45TAN UT45TBM	200-1/55 600-31/11 DEV 10	173460		***BASIC CALIBRATION BLOCK*** 4-808-.337-SS-2 CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RT28A-3"; FIGURE A-34							

B9.21	B-J	1-RT-37-5-2 PIPE TO ELBOW	MT	300-1/23	173600		
B9.21	B-J	1-RT-37-5-3 ELBOW TO PIPE	MT	300-1/23	173620		
B9.21	B-J	1-RT-37-6A PIPE TO PIPE	MT	300-1/23	173640		
B9.21	B-J	1-RT-37-5A-4 PIPE TO ELBOW	MT	300-1/23	173660		
B9.21	B-J	1-RT-37-5A-5 ELBOW TO PIPE	MT	300-1/23	173670		
B9.21	B-J	1-RT-37-5-6Q1 PIPE TO ELBOW	MT	300-1/23	173680		
B9.21	B-J	1-RT-37-5E-Q1 ELBOW TO PIPE	MT	300-1/23	173700		
B9.21	B-J	1-RT-37-5B-Q1 PIPE TO ELBOW	MT	300-1/23	173720		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RT28A-3"; FIGURE A-34							

(CONTD)							

89.21	B-J	1-RT-37-5A-8RI ELBOW TO PIPE	MT	300-1/23	173740		
89.21	B-J	1-RT-37-5C PIPE TO ELBOW	MT	300-1/23	173760		
89.21	B-J	1-RT-37-5D-Q1 ELBOW TO PIPE	MT	300-1/23	173780		
89.21	B-J	1-RT-37-2C-Q1 PIPE TO ELBOW	MT	300-1/23	173800		
89.21	B-J	1-RT-37-3 ELBOW TO PIPE	MT	300-1/23	173820		
84.10	B-K-2	1RT01034R PIPE RESTRAINT	VT	900-4/23	173840		
89.21	B-J	1-RT-37-2D-Q1 PIPE TO ELBOW	MT	300-1/23	173860		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SFCT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RT28A-3"; FIGURE A-34							

(CONTD)							

B9.21	B-J	1-RT-37-2A-3 ELBOW TO PIPE	MT	300-1/23	173880		
B9.21	B-J	1-RT-37-1A-Q1 PIPE TO ELBOW	MT	300-1/23	173900		
B9.21	B-J	1-RT-37-1-2Q1 ELBOW TO TEE	MT	300-1/23	173920		
B9.21	B-J	1-RT-37-1-2Q1 PIPE TO ELBOW	MT	300-1/23	173940		
B9.21	B-J	1-RT-37-1-3 TEE TO PIPE	MT	300-1/23	173960		
B9.21	B-J	1-RT-37-1B PIPE TO TEE	MT	300-1/23	173980		
B9.21	B-J	1-RT-37-1C TEE TO PIPE	MT	300-1/23	174000		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

LINE 1RT28A-3"; FIGURE A-34							

(CONTD)							

B9.21	B-J	1-RT-37-2A PIPE TO VALVE	MT	300-1/23	174020		
B9.21	B-J	1-RT-37-1 VALVE TO PIPE	MT	300-1/23	174040		

LINE 1RT28B-3"; FIGURE A-35							

B9.21	B-J	1-RT-37-2 TEE TO PIPE	MT	300-1/23	174300		
B9.21	B-J	1-RT-37-3-2 PIPE TO ELBOW	MT	300-1/23	174320		
B9.21	B-J	1-RT-37-3-3 ELBOW TO PIPE	MT	300-1/23	174340		
B9.21	B-J	1-RT-37-3-4 PIPE TO ELBOW	MT	300-1/23	174360		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR WATER CLEAN-UP PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RT28B-3"; FIGURE A-35							

(CONTD)							

89,21	B-J	1-RT-37-3-5 ELBOW TO PIPE	MT	300-1/23	174380		
84,10	B-K-2	1RT01033V PIPE RESTRAINT	VT	900-4/23	174400		
89,21	B-J	1-RT-37-3 PIPE TO VALVE	MT	300-1/23	174420		
89,21	B-J	1-RT-37-4 VALVE TO PIPE	MT	300-1/23	174440		
89,21	B-J	1-RT-37-4-3 PIPE TO ELBOW	MT	300-1/23	174460		
89,21	B-J	1-RT-37-4-2 ELBOW TO PIPE	MT	300-1/23	174480		
89,21	B-J	1-RT-33-4 PIPE TO TEE	MT	300-1/23	174500		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI03B-6"; FIGURE A-36							

89.11	B-J	1-RI-13-12 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	180000		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RI-13-6-2 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	180020		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RI-13-6-3 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	180040		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
89.11	B-J	1-RI-13-6-4 PIPE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4 DEV 12,13	180060		***BASIC CALIBRATION BLOCK*** 6-120-.562-CS-3-CLT
LINE 1RI03C-4"; FIGURE A-37							

89.11	B-J	1-RI-13-6-5Q3 REDUCER TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	180200		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI03C-4"; FIGURE A-37							

(CONTD)							

B9.11	B-J	1-RI-13-7 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	180220		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
B9.11	B-J	1-RI-13-8 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10,12	180240		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
B4.9	B-K-1	1-MC-42-A PENETRATION TO PIPE	MT	300-1/23	180260		
B4.10	B-K-2	1RT10013G PIPE RESTRAINT	VT	900-1/49	180280		
B9.11	B-J	1-RI-13-8A PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	180300		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
B9.11	B-J	1-RI-13-10 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	180320		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI03C-4"; FIGURE A-37							

(CONTD)							

89.11	B-J	1-RI-13-8-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	180340		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-13-8-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/24 600-41/4	180360		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-13-11 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	180380		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-13-9-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	180400		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
84.10	B-K-2	1RI10012S PIPE RESTRAINT	VT	900-1/49	180420		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI03C-4"; FIGURE A-37							

(CONTD)							

B4.10	B-K-2	1RI10011V PIPE RESTRAINT	VT	900-4/23	180430		
B4.9	B-K-1	1RI1011V-WA WELDED ATTACHMENT(S)	MT	300-1/23	180440		
							BASIC CALIBRATION BLOCK 4-120-.438-CS-1-CLT
B9.11	B-J	1-RI-14-1Q1 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	180460		
							BASIC CALIBRATION BLOCK 4-120-.438-CS-1-CLT
B9.11	B-J	1-RI-14-1-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4	180480		
							BASIC CALIBRATION BLOCK 4-120-.438-CS-1-CLT
B4.10	B-K-2	1RI10010S PIPE RESTRAINT	VT	900-1/49	180500		
B4.10	B-K-2	1RI10009S PIPE RESTRAINT	VT	900-1/49	180520		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI03C-4"; FIGURE A-37							

(CONTD)							

89.11	B-J	1-RI-14-1-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 DEV 2 600-41/4	180540		***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
89.11	B-J	1-RI-14-1-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 10,12	180560		***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
84.10	B-K-2	1RI10008S PIPE RESTRAINT	VT	900-1/49	180580		
84.10	B-K-2	1RI10009S PIPE RESTRAINT	VT	900-1/49	180600		
84.10	B-K-2	1RI10006S PIPE RESTRAINT	VT	900-1/49	180610		
84.9	B-K-1	1RI10006S-WA WELDED ATTACHMENT(S)	MT	300-1/23	180620		

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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LINE 1RI03C-4"; FIGURE A-37							

(CONTD)							

89.11	B-J	1-RI-14-1-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 10,12	180640		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-14-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	180660		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
84.10	B-K-2	1RI10005S PIPE RESTRAINT	VT	900-1/49	180680		
89.11	B-J	1-RI-14-2-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	180700		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-14-2-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	180720		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI03C-4"; FIGURE A-37							

(CONTD)							

B4.10	B-K-2	1RI10004S PIPE RESTRAINT	VT	900-1/49	180740		
B9.11	B-J	1-RI-14-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	180760		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
B9.11	B-J	1-RI-14-3-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 10,12	180780		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
B4.10	B-K-2	1RI1000R PIPE RESTRAINT	VT	900-1/49	180800		
B9.11	B-J	1-RI-14-3-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 10	180820		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI03C-4"; FIGURE A-37							

(CONTD)							

89.11	B-J	1-RI-14-3-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4 DEV 10	180840		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
84.10	B-K-2	1RI10002X PIPE RESTRAINT	VT	900-1/49	180860		
89.11	B-J	1-RI-14-3-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	180880		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-14-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	180900		NO EXAMINATION DUE TO INACCESSIBILITY. ***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
84.9	B-K-1	1-RI-14-5B PENETRATION TO PIPE	MT	300-1/23	180920		

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 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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LINE 1RI03C-4"; FIGURE A-37							

(CONTD)							

89.11	B-J	1-RI-14-4-2 PIPE TO FLANGE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	180940		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
84.12	B-G-2	1-RI-14-4-2FB FLANGE BOLTING	VT	900-1/49	180960		
89.11	B-J	1-RI-14-5-6Q2 FLANGE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	180980		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-14-5-5Q2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	181000		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-14-5-4Q1 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	181020		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI03C-4"; FIGURE A-37							

(CONTD)							

89.11	B-J	1-RI-14-5-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	181040		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-14-5-2Q1 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	181060		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-14-5A PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	181080		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-14-6-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	181100		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-14-6-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	181120		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I D E C G M R	REMARKS

LINE 1RI03C-4"; FIGURE A-37							

(CONTD)							

89.11	B-J	1-RI-14-6-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	181140		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-14-6 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	181160		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-14-7-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10,12	181180		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-14-7-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10,12	181200		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-14-7-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10,12	181220		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI03C-4"; FIGURE A-37							

(CONTD)							

B9.11	B-J	1-RI-14-7-5 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10,12	181240		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
B9.11	B-J	1-RI-14-7-6 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10,12	181260		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
B9.11	B-J	1-RI-14-7 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	181280		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
B9.11	B-J	1-RI-14-8 VALVE TO REDUCER	MT UT45 UT45T	300-1/23 600-41/4	181300		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
B9.11	B-J	1-RI-14-8-2Q1 REDUCER TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	181320		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI04A-8"; FIGURE A-3B -----							
89.11	B-J	1-RI-1-1 BRANCH CONNECTION TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	181500		***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT
84.10	B-K-2	1RI01001C PIPE RESTRAINT	VT	900-1/49	181520		
84.10	B-K-2	1RI01002S PIPE RESTRAINT	VT	900-1/49	181540		
84.10	B-K-2	RI01003S PIPE RESTRAINT	VT	900-1/49	181560		
89.11	B-J	1-RI-1-1-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	181580		***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT
89.11	B-J	1-RI-1-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	181600		***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	M I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI04A-8"; FIGURE A-38							

(CONTD)							

84.10	B-K-2	1RI01006C PIPE RESTRAINT	VT	900-1/49	181610		
84.9	B-K-1	1RI01006CWA WELDED ATTACHMENT(S)	MT	300-1/23	181620		
84.10	B-K-2	1RI01007S PIPE RESTRAINT	VT	900-1/49	181640		
84.10	B-K-2	1RI01008S PIPE RESTRAINT	VT	900-1/49	181660		
89.11	B-J	1-RI-1-2-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	181680		
89.11	B-J	1-RI-1-3 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	181700		

BASIC CALIBRATION BLOCK
 8-80-,500-CS-4-CLT

BASIC CALIBRATION BLOCK
 8-80-,500-CS-4-CLT

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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
LINE 1RI04A-8"; FIGURE A-38							
(CONTD)							
84.10	B-K-2	1RI01009S PIPE RESTRAINT	VT	900-1/49	181720		
84.10	B-K-2	1RI01010S PIPE RESTRAINT	VT	900-1/49	181740		
89.11	B-J	1-RI-1-3-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	181760		***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT
89.11	B-J	1-RI-1-3-2Q1 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	181780		***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT
89.11	B-J	1-RI-1-4 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	181800		***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT
89.11	B-J	1-RI-1-5 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	181820		***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT

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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

LINE 1RI04A-8"; FIGURE A-38							

(CONTD)							

89.11	H-J	1-RI-4-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	181840		***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT
89.11	B-J	1-RI-1-6Q1 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	181860		***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT
89.11	B-J	1-RI-1-5-2Q1 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	181880		***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT
89.11	B-J	1-RI-1-7 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	181900		***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT
84.10	B-K-2	1RI01011R PIPE RESTRAINT	VT	900-1/49	181920		

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 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G Y R S E H E I O E C G M R	REMARKS

LINE 1RI04A-8"; FIGURE A-38							

(CONTD)							

84.9	B-K-1	?-----? PENETRATION TO PIPE	MT	300-1/23	181940		
89.11	B-J	1-RI-1-9 PIPE TO VALVE	MT UT45 UT45T	300-1/23 600-41/4	181960		

LINE 1RI29A-4"; FIGURE A-39							

89.11	B-J	1-RI-13-1 VALVE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	182020		***BASIC CALIBRATION BLOCK*** 8-80-.500-CS-4-CLT
89.11	B-J	1-RI-13-1-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	182040		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
89.11	B-J	1-RI-13-1-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	182060		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

BASIC CALIBRATION BLOCK 4-120-.438-CS-1-CLT							

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS
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LINE 1RI29A-4"; FIGURE A-39

(CONTD)

89.11	B-J	1-RI-13-2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	182080	***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
89.11	B-J	1-RI-13-2-2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	182100	***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
89.11	B-J	1-RI-13-2-2B ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	182110	
84.10	B-K-2	1RI02310A PIPE RESTRAINT	VT	900-1/49	182120	
84.9	B-K-1	1-RI-AB0111A PENETRATION TO PIPE	MT	300-1/23	182140	
89.11	B-J	1-RI-13-3Q2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	182160	***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

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ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	REMARKS

LINE 1RI29A-4"; FIGURE A-39						

(CONTD)						

B9.11	B-J	1-RI-13-3A ELBOW TO PIPE	MT UT45 UT45T	300-1/23 DEV 2 600-41/4	182180	***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
B4.10	B-K-2	1RI08017S PIPE RESTRAINT	VT	900-1/49	182200	
B9.11	B-J	1-RI-13-3-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10,12	182220	***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
B9.11	B-J	1-RI-13-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	182240	***BASIC CALIBRATION BLOCK*** 4-120-,438-CS-1-CLT
B9.11	H-J	1-RI-12-4-2 PIPE TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	182250	
B4.10	B-K-2	1RI08016R PIPE RESTRAINT	VT	900-1/49	182260	

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
LINE 1R129A-4"; FIGURE A-39							
(CONTD)							
B4.10	B-K-2	1RI08015X PIPE RESTRAINT	VT	900-1/49	182280		
B4.10	B-K-2	1RI08014V PIPE RESTRAINT	VT	900-1/49	182300		
B9.11	B-J	1-RI-13-4-3 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4 DEV 10	182320		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
B9.11	B-J	1-RI-13-4-4 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	182340		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
B9.11	H-J	1-RI-13-5Q2 PIPE TO ELBOW	MT UT45 UT45T	300-1/23 600-41/4	182360		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT
B9.11	B-J	1-RI-13-5-AQ2 ELBOW TO PIPE	MT UT45 UT45T	300-1/23 600-41/4	182380		***BASIC CALIBRATION BLOCK*** 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR CORE ISOLATION COOLING PIPING (FIGURES REFERENCED BELOW)

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS

		LINE 1RI29A-4"; FIGURE A-39					

(CONTD)

89.11	B-J	1-RI-13-6 PIPE TO TEE	MT UT45 UT45T	300-1/23 600-41/4 DEV 10,12	182400		
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BASIC CALIBRATION BLOCK
 4-120-.438-CS-1-CLT

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR RECIRCULATION PUMP A; FIGURE A-40

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
----- BOLTING -----							
85.2	B-G-1	CASING STUDS; NOS. 1 THRU 16	MT UT0	300-2/32 600-14/14	200100		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
85.3	B-G-1	CASING NUTS, WASHERS, LIGAMENTS	VT	900-1/49	200120		
85.9	B-G-2	SEAL BOLTING	VT	900-1/49	200140		EXISTENCE OF PRESSURE RETAINING BOLTING TO BE DETERMINED.
----- SUPPORT COMPONENTS -----							
85.4	B-K-1	SHOCK SUPPRESSOR LUGS; NOS. 1 THRU 4	UT/PT/MT	SEE RMKS	200160		FEASIBILITY OF UT TO BE EVALUATED. SURFACE EXAMINATION TO BE PERFORMED IF UT IS NOT FEASIBLE. ***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
85.5	B-K-2	SUPPORT COMPONENTS	VT	900-4/23	200180		
----- PUMP CASING -----							
85.6	B-L-1	PUMP CASING WELDS	---	SEE RMKS.	200200		THE RECIRCULATION PUMPS DO NOT CONTAIN CASING WELDS.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
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REACTOR RECIRCULATION PUMP A; FIGURE A-40

(CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
		PUMP CASING					
		(CONTD)					
B5.7	B-L-2	PUMP CASING INTERNAL SURFACES	VT	SEE RMKS	200220		MANUFACTURER'S RECORDS TO BE UTILIZED.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR RECIRCULATION PUMP B; FIGURE A-40

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I O E C G M R	REMARKS
<u>BOLTING</u>							
85.2	B-G-1	CASING STUDS; NOS. 1 THRU 16	MT UT0	300-2/32 600-14/14	200500		***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
85.3	B-G-1	CASING NUTS, WASHERS, LIGAMENTS	VT	900-1/49	200520		
85.9	B-G-2	SEAL BOLTING	VT	900-1/49	200540		EXISTENCE OF PRESSURE RETAINING BOLTING TO BE DETERMINED.
<u>SUPPORT COMPONENTS</u>							
85.4	B-K-1	SHOCK SUPPRESSOR LUGS; NOS. 1 THRU 4	UT/PT/MT	SEE RMKS	200560		FEASIBILITY OF UT TO BE EVALUATED. SURFACE EXAMINATION TO BE PERFORMED IF UT IS NOT FEASIBLE. ***BASIC CALIBRATION BLOCK*** TO BE DETERMINED LATER
85.5	B-K-2	SUPPORT COMPONENTS	VT	900-1/49	200580		
<u>PUMP CASING</u>							
85.6	B-L-1	PUMP CASING WELDS	---	SEE RMKS	200600		THE RECIRCULATION PUMPS DO NOT CONTAIN CASING WELDS.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

REACTOR RECIRCULATION PUMP B; FIGURE A-40

 (CONTD)

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I D O N G T R S E H E I O E C G M R	REMARKS

		PUMP CASING					-----

		(CONTD)					

B5.7	B-L-2	PUMP CASING INTERNAL SURFACES	VT	SEE RMKS	200620		MANUFACTURER'S RECORDS TO BE UTILIZED.

CLINTON POWER STATION
 PRESERVICE EXAMINATION PLAN
 CLASS 1 COMPONENTS

VALVES

ASME SECT XI ITEM NO	ASME SECT XI CATGY	WELD NUMBER AND/OR EXAMINATION AREA IDENTIFICATION	EXAM. METHOD	SWRI PROCEDURE NO./REV.	SUMMARY SHEET NUMBER	N I O O N G T R S E H E I D E C G M R	REMARKS

VALVE COMPONENTS							

---	---	SEE REMARKS	---	---	250000		SPECIFIC VALVE REQUIREMENTS TO BE DETERMINED LATER.