

November 13, 1984

W3P84-3214 3-A1.16.07 A4.05

SUBJECT: WATERFORD 3 SES

ADDITIONAL INFORMATION ON BASEMAT

HAIRLINE CRACKS

Dear Mr. Crutchfield:

At a meeting on November 2, 1984 held in the USNRC offices in Bethesda, Maryland, your staff requested additional information concerning the basemat cracking at Waterford 3. The purpose of this letter is to provide the requested information.

Enclosed is Appendix No. 6 prepared by Muenow and Associates, Inc. entitled, "Cross Sections Illustrating The Most Probable Crack Depth And Orientation For Internal Discontinuities Under the RCB And Their Relationship To Cracks On The East And West Sides Of The RCB." The cross-hatch shad a areas represent the vertical face of each crack and its associated depth in feet. The "long" continuous cracks are indicated by vertical shading or cross-hatch shading from upper left to lower right. The "short" non-continuous cracks are indicated with cross-hatch shading from upper right to lower left. Over shading as shown on Crack Nos. 4 and 7 indicate two (2) cracks (one continuous and one non-continuous) in close proximity, on the order of 18 inches, to each other. The dashed cross-hatch shading on Crack No. 3 indicates Muenow and Associates, Inc. "best estimate" hypothesis for Crack No. 3 because it does not emerge on the east side of the RCB.

During the November 2, 1984 meeting your staff requested plan views for the seven (7) major cracks under the RCB both from a "conservative" and a "best estimate" perspective. After careful re-evaluation and re-analysis of the non-destructive test results it was determined that the transducer data is based on substantial and confirmed readings therefore only the "most probable" crack maps are provided. The enclosed "most probable" illustrations are considered by Muenow and Associates, Inc. to represent both the "conservative" and "best estimate" view of the crack depths and orientations.

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D. M. Crutchfield W3P84-3214 Page 2

We trust that the information provided adequately addresses your information request, however, should you have any questions or wish to discuss this matter further, please do not hesitate to contact me.

Very truly yours,

K. W. Cook by now

Nuclear Support & Licensing Manager

KWC:WAC:pc

Enclosures

cc: E. L. Blake, W. M. Stevenson, G. W. Knighton, J. H. Wilson, J. P. Knight, G. L. Constable. J. T. Collins

## Muenow and Associates, Inc.

MATERIALS AND NONDESTRUCTIVE TESTING 3940 HUNTCLIFF DR CHARLOTTE, NORTH CAROLINA 28211 (704) 377-4041 · (704) 542-2223

APPENDIX NO. 6

CROSS SECTIONS

ILLUSTRATING THE MOST PROBABLE CRACK DEPTH

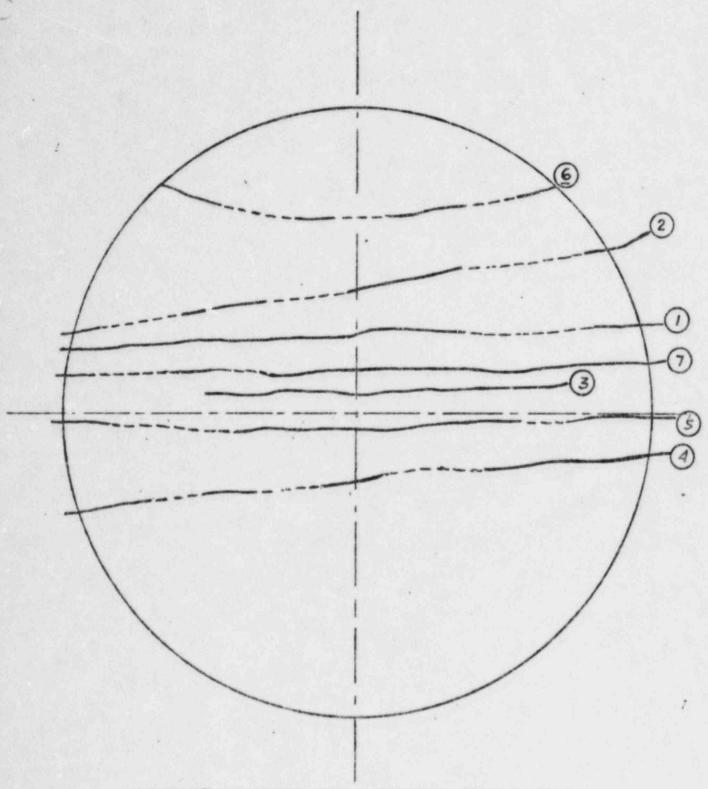
AND ORIENTATION

FOR INTERNAL DISCONTINUITIES UNDER THE RCB

AND THEIR RELATIONSHIP TO CRACKS ON THE EAST AND WEST SIDES

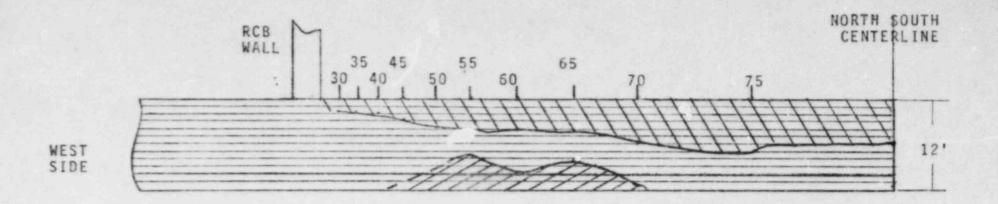
OF THE R C B

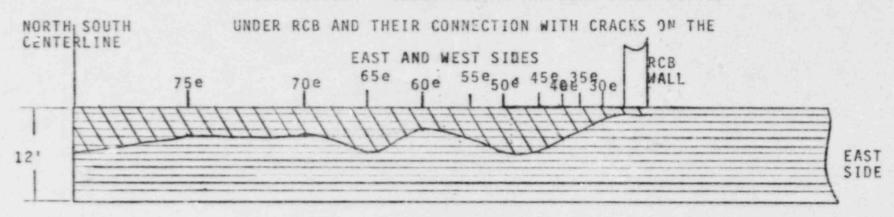




MUENOW AND ASSOICATES, INC. CHARLOTTE, NORTH CAROLINA LOUISIANA POWER AND LIGHT WATERFORD NO. 3 NONDESTRUCTIVE TEST EVALUATION OF BASE MAT CONCRETE

> CRACK DEPTH AND ORIENTATION GRAPHIC SHEET 60° TRANSDUCER



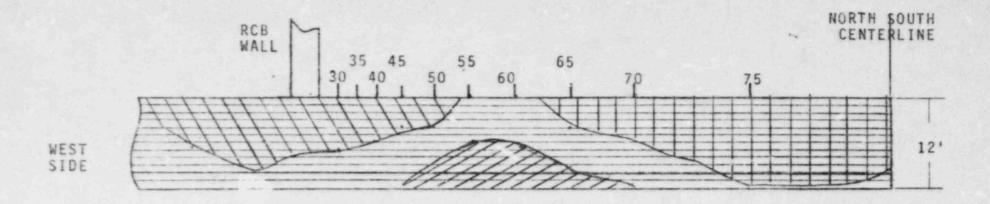


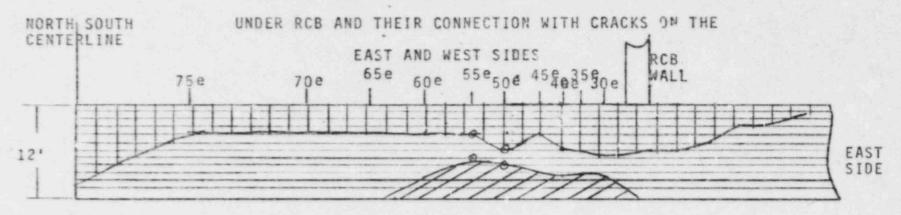
LOUISIANA POWER AND LIGHT CO. WATERFORD NO 3

Shaded areas represent vertical face of crack and depth in feet

muenow and associates, inc. charlotte, north carolina

Scale 1cm=5feet
Each horizontal line equals
one foot of depth
Darkened line at 10 feet of
depth is top of lower R/F

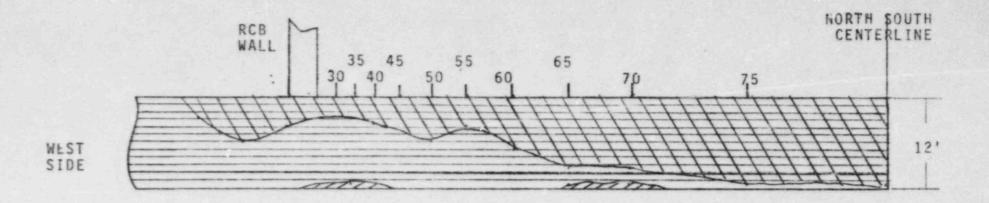


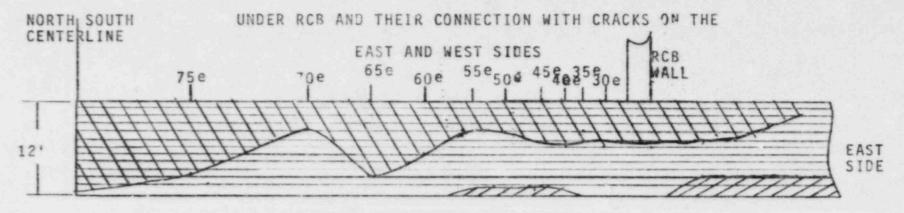


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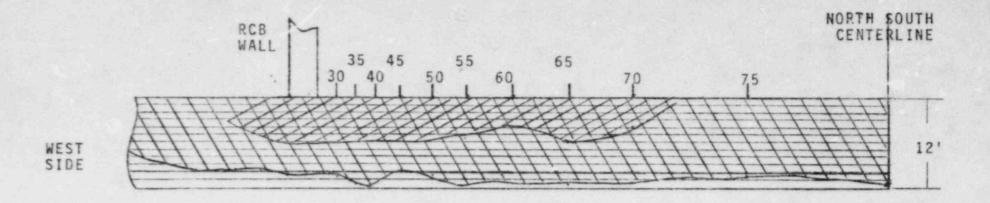


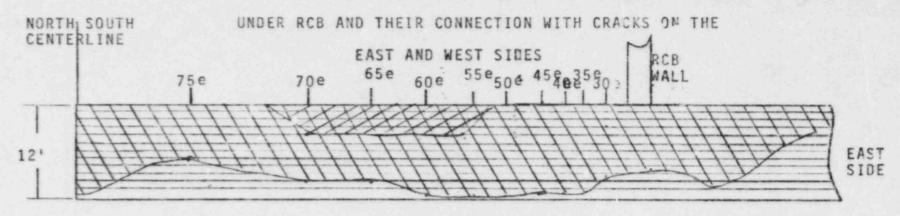


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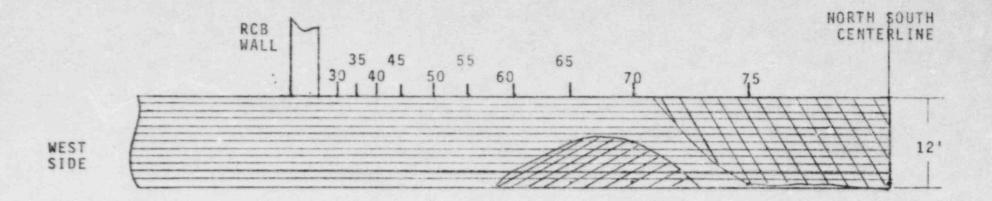


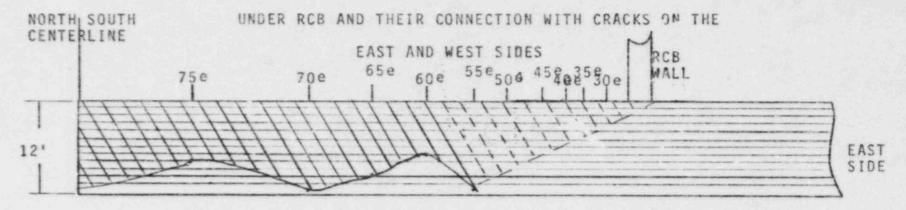
LOUISIANA POWER AND LIGHT CO. WATERFORD NO 3

Shaded areas represent vertical face of crack and depth in feet

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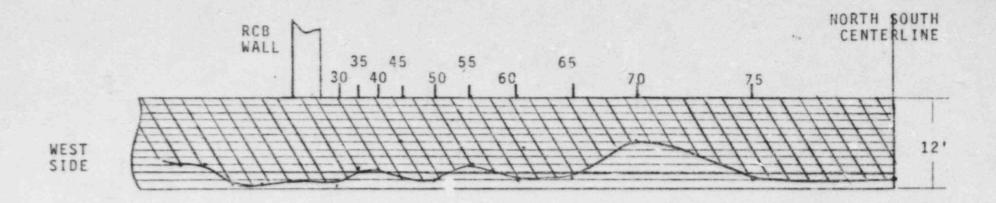


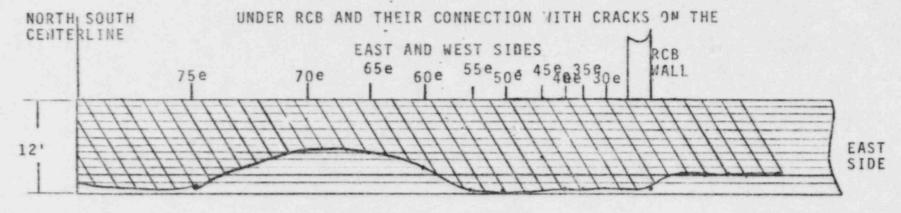


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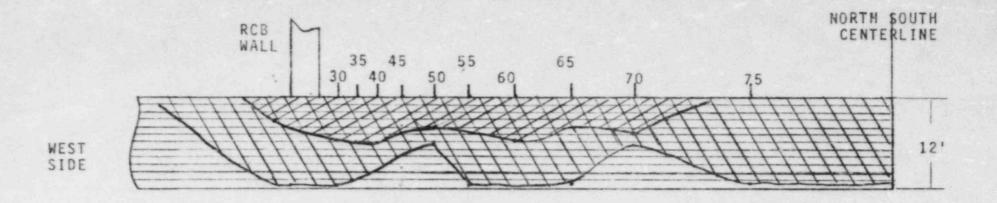


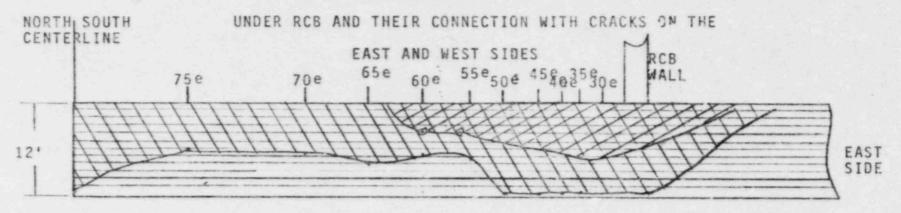
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