



# THE CLEVELAND ELECTRIC ILLUMINATING COMPANY

P.O. BOX 5000 - CLEVELAND, OHIO 44101 - TELEPHONE (216) 622-9800 - ILLUMINATING BLDG. - 55 PUBLIC SQUARE

*Serving The Best Location in the Nation*

MURRAY R. EDELMAN

VICE PRESIDENT  
NUCLEAR

February 21, 1985  
PY-CEI/NRR-0197 L

Mr. B. J. Youngblood, Chief  
Licensing Branch No. 1  
Division of Licensing  
U.S. Nuclear Regulatory Commission  
Washington, D. C. 20555

Perry Nuclear Power Plant  
Docket Nos. 50-440; 50-441  
TDI Diesel Generator  
SER Outstanding Issue 24

Dear Mr. Youngblood:

The NRC Staff has been actively involved in review of the Design Review/Quality Revalidation (DR/QR) and the Quality Revalidation Inspection Results which were provided by letters dated January 17, 1985 (PY-CEI/NRR-0156L) and February 8, 1985 (PY-CEI/NRR-0188L) respectively. This letter provides information related to questions raised by the Staff on several components purchased from TransAmerica Delaval.

The Staff has requested verification that PNPP has implemented the recommendations of the PNPP DR/QR with regard to the inspection of the main and connector push rods. All recommendations of the PNPP DR/QR on inspections of the push rods have in fact been implemented.

The Staff has also requested verification that PNPP will verify the torque on the castle nut that drives the external spline as recommended by the Owners Group in the PNPP DR/QR. This torque verification will be performed in accordance with the recommendation in the PNPP DR/QR Report.

The inspection records noted that a cylinder head (serial number A76) was reworked at TDI. The Staff desires to know if the rework on this head included "through-wall weld repairs performed from one side only," since they have concerns with this process. The rework on cylinder head A76 did not involve through-wall weld repairs performed from one side only. The head displayed pitting on the fire deck which was removed by excavating, and built back up with weld material per accepted procedures.

The Staff also inquired about the use of cylinder head C63. This head has been dispositioned as "scrap," as documented on site nonconformance OQC-1613. This head will therefore never be used at PNPP.

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Mr. B. J. Youngblood

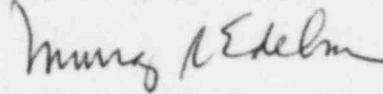
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The Cleveland Electric Illuminating Company appreciates the efforts of the NRC Staff in this area.

If there are any further questions, please feel free to call.

Very truly yours,



Murray R. Edelman  
Vice President  
Nuclear Group

MRE:njc

cc: Jay Silberg, Esq.  
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