RELATED CORNESPONDENCE

The Light company

COCKETER

Company Houston Lighting & Power P.O. Box 1700 Houston, Texas 77001 (713) 228-9211

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October 1, 1984 CE O SEGRETAR ST-HL-AE-1138 OCKETING & SEPVI File Number: G12.13RANCH

Mr. Robert D. Martin U. S. Nuclear Regulatory Commission Regional Administrator, Region IV 611 Ryan Plaza Drive, Suite 1000 Arlington, Texas 76011

Dear Mr. Martin:

South Texas Project
Units 1 & 2

Docket Nos. STN 50-498, STN 50-499

Phase II Anchor Bolt Program

By my letter ST-HL-AE-1111, dated August 1, 1984, Houston Lighting & Power Company submitted an evaluation and a comprehensive report of the South Texas Project Phase II Anchor Bolt Program activities 1, 3, 4, 5 and 7. At that time, a 100% re-review of the Quality Verification Documentation QVD from Bostrum-Bergen had not yet been completed. Completion of this re-review was a prerequisite to the close-out of the Phase II Anchor Bolt Program activities 4, 5 and 7. That re-review has now been completed and attached is a follow-up report which provides the results.

If you have any questions regarding this matter, please contact Mr. Michael E. Powell at (713) 993-1328.

Very truly yours,

Executive Vice President

MRW/mg

Attachment:

Phase II Anchor Bolt Program - Follow-up Report on

Activities 4, 5 and 7

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cc:

Darrell G. Eisenhut, Director Division of Licensing Office of Nuclear Reactor Regulation U.S. Nuclear Regulatory Commission Washington, DC 20555

Victor Nerses, Project Manager U.S. Nuclear Regulatory Commission 7920 Norfolk Avenue Bethesda, MD 20016

D. P. Tomlinson
Resident Inspector/South Texas Project
c/o U.S. Nuclear Regulatory Commission
P. O. Box 910
Bay City, TX 77414

Dan Carpenter
Resident Inspector/South Texas Project
c/o U.S. Nuclear Regulatory Commission
P. O. Box 910
Bay City, TX 77414

M. D. Schwarz, Jr., Esquire
Baker & Botts
One Shell Plaza
Houston, TX 77002

J. R. Newman, Esquire Newman & Holtzinger, P.C. 1615 L Street N.W. Washington, DC 20036

Director, Office of Inspection and Enforcement U.S. Nuclear Regulatory Commission Washington, DC 20555

E. R. Brooks/R. L. Range Central Power & Light Company P. O. Box 2121 Corpus Christi, TX 78403

H. L. Peterson/G. Pokorny City of Austin P. O. Box 1088 Austin, TX 78767

J. B. Poston/A. vonRosenberg City Public Service Board P. O. Box 1771 San Antonio, TX 78296 Brian E. Berwick, Esquire Assistant Attorney General for the State of Texas P. O. Box 12548, Capitol Station Austin, TX 78711

Lanny Sinkin Citizens Concerned About Nuclear Power 114 W. 7th, Suite 220 Austin, TX 78701

Robert G. Perlis, Esquire Hearing Attorney Office of the Executive Legal Director U.S. Nuclear Regulatory Commission Washington, DC 20555

Charles Bechhoefer, Esquire Chairman, Atomic Safety & Licensing Board U.S. Nuclear Regulatory Commission Washington, DC 20555

Dr. James C. Lamb, III 313 Woodhaven Road Chapel Hill, NC 27514

Judge Ernest E. Hill Hill Associates 210 Montego Drive Danville, CA 94526

William S. Jordan, III, Esquire Harmon, Weiss and Jordan 2001 S Street, N.W. Suite 430 Washington, DC 20009

Citizens for Equitable Utilities, Inc. c/o Ms. Peggy Buchorn
Route 1, Box 1684
Brazoria, TX 77422

Docketing & Service Section
Office of the Secretary
U.S. Nuclear Regulatory Commission
Washington, DC 20555

. South Texas Project
Phase II Anchor Bolt Program
Follow-Up Report
Activities 4, 5 & 7

1. Purpose

This report is a follow-up to the Phase II Anchor Bolt Program, activities 4, 5 and 7 submitted to the NRC on August 1, 1984. This follow-up report summarizes the results of the re-review of the Bostrum-Bergen Quality Verification Documentation (QVD).

2. Background

During the transition from B&R to Bechtel, QVD review was identified as an area requiring special attention and included Construction QVD, Subcontractor QVD and Safety-Related Purchase Order QVD. The initial P.O. QVD review was a selection of 20% of the safety-related P.O.'s (32 of 164) for a 100% review of the specified QVD. This sample was based on (1) commodity spread, (2) suppliers known to have quality problems from Bechtel experience and (3) to support construction needs.

The 20% QVD to be reviewed was specified on the Bechtel G-321V QVD Requirements form. Due to the unavailability of record hard copies, microfilm of records were used for the review.

The initial review of the Bostrum-Bergen QVD resulted in a significant number of document deficiencies due primarily to document microfilm illegibility and unavai ability of some records.

As a result of the 20% sample Bostrum-Bergen QVD review, it was decided to expand the review to include the remaining 80% of the safety related P.O.'s and to re-review hard copies of the Bostrum-Bergen QVD..

3. Results

Hard copies of the specified Bostrum-Bergen QVD were received and subjected to a 100% review for technical adequacy. This review has now been completed. Most of the document deficiencies from the iritial review of the microfilm records have been resolved by the improved legibility of hard copies and by obtaining most of the previously missing documents. Remaining deficiencies and deficiencies found in the recently completed re-review will be closed by way of punchlists or by NCR and dispositioned under Site Procedure WPP/QCI 5.0.

Evaluation of the identified deficiencies has indicated that they are not significant and thus are not considered as reportable under 10CFR50.55(e), although the final dispositioning of the deficiencies is not yet completed. The majority of document deficiencies are in regard to further clarification of information contained on CMTRs and C of Cs and incomplete minor supporting documents.

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Considering the results of the individual reviews completed to-date, including the Bostrum-Bergen documentation, and the results of all reviews as a composite, it is concluded that the B&R procurement, material control and CMTRs for threaded fasteners/anchor bolts (Activities No. 4, 5 & 7) have been reviewed adequately to minimize the potential of future 10CFR50.55(e) or Part 21 deficiencies.