

Nuclear Construction Division Robinson Plaza, Building 2, Suite 210 Pittsburgh, PA 15205 2NRC-4-173 (412) 787-5141 (412) 923-1960 Telecopy (412) 787-2629 October 19, 1984

United States Nuclear Regulatory Commission Region I 631 Park Avenue King of Prussia, PA 19406

ATTENTION: Mr. Richard W. Starostecki

Division of Project and Resident Programs

SUBJECT: Beaver Valley Power Station - Unit No. 2
Docket No. 50-412

USNRC IE Inspection Report No. 50-412/84-08

#### Gentlemen:

This is in response to the Item of Violation cited in Inspection No. 50-412/84-08 and listed in Appendix A (Notice of Violation) attached to your letter to Mr. E. J. Woolever, dated September 20, 1984.

### Notice of Violation:

As a result of the inspection conducted on July 16-20, 1984, and in accordance with the NRC Enforcement Policy (10CFR2, Appendix C), the following violation was identified:

10CFR Appendix B, Criterion V, requires that "Activities affecting quality shall be prescribed by documented instructions, procedures ... and shall be accomplished in accordance with these instructions, procedures ...."

Installation Specification No. 2BV-977, Addendum 4, pages 1-35, lines 14-20, requires that caps or plugs be used for sealing tubing and instrument openings to prevent entry of dirt and dust.

Contrary to the above, on July 18 and July 19, 1984, the inspector identified several instruments and tubing runs that were not plugged nor capped.

## Response:

#### Immediate Corrective Action:

DLC has covered the openings of the instrument tube connections with end caps. In addition, the mechanical contractor has replaced the taped coverings with end caps. End caps of the required sizes are available on site in adequate quantities.

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# Long Term Corrective Action:

In order to avoid similar occurrences in the future, DLC has instructed the mechanical contractor to provide retraining for designated instrumentation personnel during the week of October 15, 1984. This retraining is to stress the protection and handling requirements for instruments and instrument tubing during the construction process.

The site equipment storage monitoring program includes walkdowns to verify that openings are covered. This program will include checks to verify that end caps are in place for instrument tubing runs.

DUQUESNE LIGHT COMPANY

E I Woolever

Vice President

JS/wjs Attachment

cc: Mr. R. DeYoung, Director (3) (w/a)

Ms. M. Ley, Project Manager (w/a)

Mr. E. A. Licitra, Project Manager (w/a)

Mr. G. Walton, NRC Resident Inspector (w/a)

INPO Records Center (w/a)

NRC Document Control Desk (w/a)

SUBSCRIBED AND SWORN TO BEFORE ME THIS

1964 DAY OF October, 1984.

ANITA ELAINE REITER, NOTARY PUBLIC ROBINSON TOWNSHIP, ALLEGHENY COUNTY

MY COMMISSION EXPIRES OCTOBER 20, 1986

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COMMONWEALTH OF PENNSYLVANIA )

SS:
COUNTY OF ALLEGHENY )

> Anita Claime Keiter Notary Public

ANITA ELAINE REITER, NOTARY PUELIC ROBINSON TOWNSHIP, ALLEGHENY COUNTY MY COMMISSION EXPIRES OCTOBER 20, 1986