ORIGINAL

UNITED STATES NUCLEAR REGULATORY COMMISSION

IN THE MATTER OF:

DOCKET NO: 50-322-0L

LONG ISLAND LIGHTING COMPANY

(Shoreham Nuclear Power Station, Unit No. 1)

LOCATION: BETHESDA, MARYLAND

PAGES: 27248 - 27444

DATE:

WEDNESDAY, FEBRAURY 13, 1985

Ald 2 copies to ASLBP, E/W-439

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NATIONWIDE COVERAGE

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2 AGBsjg	1	UNITED STATES OF AMERICA
	2	NUCLEAR REGULATORY COMMMISSION
	3	BEFORE THE ATOMIC SAFETY AND LICENSING BOARD
	4 .	
	5	In the matter of: :
	6	LONG ISLAND LIGHTING COMPANY : Docket No. 50-322-1 (OL)
	7	(Shoreham Nuclear Power Station):
	8	
	9	Nuclear Rejulatory Commission
	10	Fifth Floor Hearing Room
	11	4350 East-West Highway
	12	Bethesda, Maryland
	13	Wednesday, February 13, 1985.
	14	The hearing in the above-entitled matter was
	15	reconvened, pursuant to adjournment, at 10:30 a.m.
	16	BEFORE: .
	17	JUDGE LAWRENCE BRENNER, Chairman,
	18	Atomic Safety and Licensing Board.
	19	JUDGE PETER A. MORRIS, Member,
	20	Atomic Safety and Licensing Board.
	21	JUDGE GEORGE A. FERGUSON, Member,
	22	Atomic Safety and Licensing Board.
	23	
	24	

8020 00 02 2 AGBsjg	1	APPEARANCES: 27249
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	11	RICHARD GODDARD
	12	On behalf of Intervenor Suffolk County:
	13	ALAN DYNNER, Esq.
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	21	Special Counsel to the Governor
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	24	Room 229, State Capitol
	25	Albany, New York 12224

BOARD

CONTENTS WITNESSES DIRECT CROSS REDIRECT RECROSS EXAM George G. Dawe Edward J. Youngling) (Resumed) Jack A. Notaro by Mr. Dynner (Continued) by Mr. Perlis by Judge Ferguson by Judge Morris by Judge Brenner by Judge Morris by Mr. Ellis RECESSES: A.M. - 27298 NOON - 27336 P.M. - 27392

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mistaken impression that may have been left by statements

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1 that were made yesterday as to what the Staff's view was of

2 testing at 3300 versus 3500, and I would like to make them

3 now if I may.

4. We think the August SER speaks for itself, and it

5 is clear that if the engines were going to be qualified at

6 greater than 185 BMEP, confirmatory testing would be

7 necessary. It is also safe to say that the Staff would not

8 have permitted confirmatory testing at a nominal level below

9 those qualified loads.

10 Beyond those requirements, I would like to make

11 the following very clear:

12 The Staff did not tell LILCO to run the tests at

13 3300 rather than 3500. The Staff, to the best of my

14 knowledge, never even hinted that it would be more

15 appropriate to run the test at 3300 rather than 3500. We

16 don't believe anything in the SER was meant to be read as

intimating that the tests should be run at 3300 rather than

3500. Had LILCO expressed its desire to run the machines at

19 3500, we would have said go ahead, make the test at 3500.

20 Again, we don't feel a need to put on a witness

21 to testify to that, nor to cross-examine these gentlemen

22 because we don't believe it is relevant to the Board's

23 ruling on contentions. If the Board does believe it is

24 relevant, -- clearly what I have said doesn't qualify as

25 evidence -- we would be happy to make a witness available.

1	JUDGE BRENNER: We allowed the County to ask the
2	questions on cross-examination they asked yesterday, and I
3	will leave it at that. If you are referring to my dialogue
4	with Mr. Ellis, that's not necessarily part of this
5	particular contention. It might be, it might not be. It
6	was in the context of settlement as distinguished from
7	litigation, as I thought I emphasized yesterday. Beyond
8	that, we have other matters pending before us, the entire
9	previous record which discussed the load at 3500.
10	I also have some concern, Mr. Perlis, that your
11	statement this morning doesn't distinguish between a
12	perceived load at 3500 and an actual load at some other
13	value for a test run which, after all, is part of the
14	contention, the allegation that certain loads are not
15	properly accounted for in part because a perceived load may
16	not be the actual load.
17	JUDGE MORRIS: Mr. Perlis, you didn't mention th
18	BMEP. It wasn't clear to me whether or not the Staff eithe

JUDGE MORRIS: Mr. Perlis, you didn't mention the BMEP. It wasn't clear to me whether or not the Staff either said explicitly or implicitly that testing should be done as close to 185 as possible.

MR. PERLIS: As I understand it, the significance of the 185 level is that if the BMEP is below that level you don't need to do confirmatory testing at all. If the BMEP is above that level, and it clearly is at either 3300 or 3500, you do need to do a confirmatory test. Now the level

JUDGE BRENNER: You've got testimony from

the decision to test at 3300 rather than 3500.

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have been left that the Staff was in part responsible for

- 1 witnesses here, and if you disagree with that testimony you
- 2 have to cross-examine them. You heard what they testified
- 3 to yesterday.
- 4 MR. PERLIS: I understand that.
- 5 MR. DYNNER: Judge Brenner, I want to add if I
- 6 may two thoughts:
- 7 One is that there is testimony concerning the SER
- 8 on page 11 in the answer 11 of LILCO's testimony and that
- 9 was, as you know from my cross plan, the genesis of that
- 10 line of questioning. And I direct Mr. Perlis' attention to
- 11 that.
- 12 Secondly, you mentioned that the SER is not in
- 13 evidence.
- 14 JUDGE BRENNER: I said to my recollection it
- 15 wasn't, but it may be.
- MR. DYNNER: I don't know the answer to that, but
- 17 I would point out, as everyone knows, that pursuant to
- 18 Section 2.743G, the SER should be put in evidence by the
- 19 Staff.
- 20 JUDGE BRENNER: No, I am not going to revisit
- 21 that argument. We've discussed that many times in this
- 22 case.
- Just to summarize, in a proceeding in which what
- 24 we consider are issues in controversy, the only thing that
- 25 goes into evidence is material which the parties put in,

- l appropriately sponsored, which is material and relevant in
 - 2 the parties' view to what is in controversy. There may be
 - 3 many things in many SERs that have been issued with respect
- 4 to the Shoreham plant that are not material, and I don't sit
- 5 in my office and read SERs to determine what should go in
- 6 and what should not go in.
- 7 Parties make offers of proof and then, in the
- 8 context of motions to strike or other similar context, we
- 9 decide what comes into evidence
- 10 Many years ago the County took that side of the
- 11 argument when LILCO thought they should put the entire FSAR
- 12 into evidence, but that was, I believe, before your time on
- 13 the case, Mr. Dynner.
- 14 Why don't you proceed with your
- 15 cross-examination?
- MR. PERLIS: Excuse me, Judge Brenner. I had one
- 17 other matter, --
- JUDGE BRENNER: I'm sorry.
- MR. PERLIS: -- and this deals with the question
- 20 the Board asked yesterday as to whether we wished to submit
- 21 Mr. Hodges' testimony and affidavit.
- I have trouble answering that question because I
- 23 don't know what the Board's ultimate ruling is going to be
- 24 on what we view as the County's position that the design
- 25 basis should include either multiple operator errors or

- operator error plus single failure. In our view there are
- 2 two separate and independent issues here. One is the
- 3 adequacy of design, and the other is the adequacy of
- 4 procedures.
- 5 Mr. Hodges is the person who would address why
- 6 those are separate and why the design basis does not include
- 7 operator error on top of the single failure. If that is
- 8 still an issue in the proceeding then we certainly want
- 9 Mr. Hodges as a witness for cross-examination purposes.
- JUDGE BRENNER: I gave you my opinion as to why,
- 11 if you want to put testimony in on that subject, it should
- 12 have been focused on the diesels, and .. is testimony is too
- 13 abstract and therefore collateral.
- 14 I'm not saying there may not be some nexus
- 15 somewhere, but I distinguish the legal argument on how we
- 16 might decide ultimately the question of the single failure
- 17 criterion and the applicability or non-applicability to a
- 18 subpart of the contention from factual matters that I have
- 19 to make findings on. And I thought an easy resolution would
- 20 be for you to have it as an affidavit supporting the Staff's
- 21 position in the legal pleading.
- 22 Your legal pleading states, presumably fully and
- 23 accurately, what the Staff's position is. And to the extent
- 24 some of that position relies on things other than legal
- 25 precedent, you have the affidavit in there as support.

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1	l MR	. PERLIS:	My	problem	18	that	what	the	Staff

- 2 considers as a design basis can be viewed as a legal issue,
- 3 but it is also I believe a factual issue which may be called
- 4 into controversy in this proceeding and in that
- 5 circumstance, if there is going to be cross-examination on
- 6 it, Mr. Hodges is the witness who can address that issue.
- JUDGE BRENNER: Why don't you find out if the
- 8 parties desire to cross-examine Mr. Hodges' testimony, and
- 9 then come back to us? In my view I agree with you that the
- 10 question might not be purely legal, but it's a question
- 11 going to whether or not we should admit that subpart of the
- 12 contention as distinguished from factual information that
- 13 will help us to rule on the merits of that part or any other
- 14 part of the contention.
- No factual information is provided in Mr. Hodges'
- 16 testimony to help us decide whether the diesels are
- 17 acceptable, given the contention before us, in my view.
- MR. PERLIS: I have been informed by counsel for
- 19 Suffolk County that he does have cross-examination for
- 20 Mr. Hodges. I haven't discussed this with counsel for
- 21 LILCO, but Mr. Dynner does have some questions.
- JUDGE BRENNER: You have questions, Mr. Dynner?
- 23 Is that right?
- MR. DYNNER: Yes, sir.
- JUDGE BRENNER: Do you think Mr. Hodges'

submitting his evidence in the record as that of a witness.

JUDGE BRENNER: "Reconsider" means, I hope you

24

16 follows:

17 There has not been any motion to strike

18 Mr. Hodges' testimony. If Staff desires to put it on and at

19 least one other party desires to ask questions about it, we

20 will allow him to take the stand. But I think that

21 testimony is very poorly crafted from a procedural point of

22 view in terms of issues that are in controversy with respect

23 to the diesels.

And I am going to tell the parties now that they

25 should take care to be sure that their questions are not

(Witness Notaro) Yes, I would.

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- There is one additional procedure that I did not
- 2 give you yesterday that is significant. The title of that
- 3 procedure is the containment control emergency procedure.
- 4 The number is 29.023.03, Revision 9.
- 5 Additionally--
- 6 Q Can I just ask you, that Revision 9, has that
- 7 been approved by LILCO?
- 8 A (Witness Notaro) Yes, sir, it has.
- 9 Q And what is the approximate date of the approval?
- 10 Do you know?
- 11 A (Witness Notaro) January 29th, 1985.
- 12 Q Thank you. Go ahead, please.
- 13 A (Witness Notaro) Yesterday you asked me if the
- 14 training lesson plan had or was undergoing revision, and my
- 15 response was to the best of my knowledge that it was not.
- 16 Last evening I had the training supervisor contacted just to
- 17 verify that information, and he informed us that the
- 18 training lesson plan is currently being revised.
- 19 JUDGE BRENNER: Mr. Notaro, I wonder if you can
- 20 help me. In the procedures you did give us vesterday you
- 21 had them in different categories. I'm not sure which
- 22 category to add this procedure to.
- Is it a procedure that you have added just a
- 24 caution to, or is it just a procedure that has undergone
- 25 more changes than that, similar to the other 29 series of

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procedures, if I can call it that, Number 29?

2 WITNESS NOTARO: There were approximately three

caution statements alded as in the 29.015.01 procedure. 3

JUDGE MORRIS: Would you characterize it as an

emergency procedure or a how-to-do-it procedure? 5

6 WITNESS NOTARO: This is a symptom-oriented

7 emergency procedure.

JUDGE MORRIS: Thank you.

WITNESS DAWE: I would like to add one comment also, Judge Brenner, and that is that the characterization of procedures is really the emergency operating procedures versus the symptom operating procedures. Even the emergency 13. operating procedures were only a matter generally of adding caution notes. The emergency operating procedures are as they have always been. There are not major overhauls to any of the procedures. It is just inserting the reminder of the

WITNESS NOTARO: Judge Brenner, the change to this containment control procedure is almost identical in terms of its caution statement as the 29.023.01 control system-oriented procedure, if that's helpful.

JUDGE BRENNER: All right.

load limit on the diesel.

Just to try to make sure I understand it, if you 23 had remembered this procedure you would have included it in 24 that listing in your testimony at the top of page 25, which 25

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BY MR. DYNNER:

- 2 Q Gentlemen, on page 28 of your testimony,
- 3 Mr. Youngling, you referred to the calibration of the Weston
- 4 lock meters on the EDGs.
- 5 Do you know when the last time was that the lock
- 6 meters for EDGs 101 and 102 were calibrated, and what the
- 7 results were of that calibration?
- 8 A (Witness Youngling) Mr. Dynner, I don't know the
- 9 results for the 101 and the 102. They should have been
- 10 calibrated in approximately the fall of 1984. All three of
- 11 the diesels are on a one-year calibration interval, and the
- 12 date should have been around the fall of 1984.
- 13 Q Do you have any basis or knowledge as to your
- 14 testimony that the lock meters on 101 and 102 were measured
- 15 to perform with a higher degree of accuracy than plus or
- 16 minus 140 Kw?
- 17 A (Witness Youngling) I did not review that data,
- 18 so I cannot comment on that. However, Mr. Dawe has a
- 19 comment.
- 20 A (Witness Dawe) Mr. Dynner, I have reviewed that
- 21 calibration data, and the 101 and 102 machines on the 3000
- 22 to 4000 range were very similar within the plus or minus 70
- 23 ESRV of the 103 machine.
- 24 O And when were those calibrations made, Mr. Dawe,
- 25 approximately?

- 2 Mr. Dynner.
- 3 Q Could you briefly describe how the calibrations
- 4 are performed on these instruments?
- 5 A (Witness Youngling) The calibration is performed
- 6 in accordance with an approved station procedure,
- 7 calibration procedure for this particular instrument. A
- 8 reference standard is used from the measuring and test
- 9 equipment program, and that standard is put in parallel with
- 10 the watt meter and a current and voltage source is applied
- 11 to the loop.
- 12 In accordance with the procedure, various wattage
- 13 levels are put into the loop by the current and voltage
- 14 source and the measuring and test equipment standard is read
- 15 and compared to the watt meter on the control room panel.
- 16 That calibration is done at the major cardinal
- 17 intervals on the meter, and it is done in an increasing
- 18 direction and a decreasing direction. And on the decreasing
- 19 direction a tap is made to the watt panel mounted watt meter
- 20 being calibrated.
- I think that's a description of the procedure.
- 22 Q Could you tell me what you mean by "a tap is
- 23 made"? What do you mean by "tap"?
- 24 A (Witness Youngling) Basically what we do is, we
- 25 decreased -- once we've reached full scale we then bring the

- l instrument down to the next major cardinal division, read
- 2 the watt meter against the standard, record that data, and
- 3 then a tap is made on the watt meter to remove the
- 4 hysteresis in the loop, and a tap reading is made also.
- 5 Q You mean you tap it with your finger?
- 6 A (Witness Youngling) Yes.
- 7 Q Is the voltage level simulated?
- 8 A (Witness Youngling) I don't understand what you
- 9 mean by "simulated."
- 10 Q How do you set the voltage level?
- 11 A (Witness Youngling) With the voltage and current
- 12 source.
- 13 Let me draw a parallel. It would be, for
- 14 instance, like performing a calibration of a pressure gauge
- 15 using water. You would have one gauge that you wanted to
- 16 calibrate, and you would have a reference standard, and you
- 17 would use a hand pump to provide the pressure. All we're
- 18 doing is, instead of having a hand pump we are providing the
- 19 voltage and current source.
- 20 Q As I understand what you're saying, Mr. Youngling,
- 21 it is that you're putting in a test signal, you're not
- 22 actually measuring the watts on the bus; is that right?
- 23 A (Witness Youngling) That's right; we are putting
- 24 in the test signal, and that's quite standard procedure;
- 25 exactly.

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- Mr. Dawe reminds me that we can't get 5600 Kw on
- 2 the bus. The most important thing also to remember is that
- during the calibration we are using the potential
- 4 transformers and current transformers and the transducer
- 5 which is in the loop. So that whole loop is being
- calibrated as an entity, not only the watt meter.
- 7 (Witness Dawe) Mr. Dynner, if I might just add to
- 8 an answer I gave you earlier: September '84 was the
- 9 calibration date for the 101 and the 102 engines, for their
- 10 watt meters.
- 11 Thank you.
- 12 MR. DYNNER: Page 7, Judge Brenner.
- 13 BY MR. DYNNER:
- 14 Gentlemen, am I correct that you believe the EDGs
- 15 are capable of safe and reliable operation at 3500 Kw and at
- 16 an overload of 3900 Kw?
- (Witness Youngling) Mr. Dynner, our testimony in 17
- 18 this early part of this proceeding supports our position
- 19 that we feel that the engines are reliable for operation at
- 20 35 and 39, and we feel that upon completion of the Staff
- review of the entire DRQR effort that that opinion will be 21
- 22 sustained by the Staff also.
- 23 0 Your answer is yes?
- 24 (Witness Youngling) Yes.
- 25 Mr. Notaro, do you share that view? 0

- A (Witness Notaro) I am not the individual to provide that information, Mr. Youngling is.
- 3 Q Well, do you as an operator, and do the other
- 4 operators of the plant, basically share the view that LILCO
- 5 has put forward here concerning the capability and
- 6 reliability of the EDGs at those levels?
- 7 A (Witness Notaro) As an operator, yes, absolutely.
- 8 Q How many operators would normally be on duty
- 9 during operation of the plant at full power levels?
- 10 A (Witness Notaro) I will write a list down and
- 11 then I will give the list to you; okay?
- 12 (Pause.)
- 13. JUDGE MORRIS: Mr. Dynner, perhaps we can avoid
- 14 some potential confusion if we define what we mean by
- 15 "operators," "licensed operators," "auxiliary operators,"
- 16 "maintenance people," and what-not.
- 17 MR. DYNNER: I'm sorry; my question is unduly
- 18 vaque.
- 19 BY MR. DYNNER:
- 20 Q I'm talking about licensed operators who would be
- 21 in the control room who would have cognizance over the
- 22 diesel engines, as well as possibly having other views.
- 23 A (Witness Notaro) During normal operation there
- 24 would be one watch engineer who has the command control
- 25 function overall responsibility, and he is a senior licensed

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individual.

- 2 There is a second supervisor called a watch
- 3 supervisor. He is also a senior licensed individual.
- 4 There is a lead control room operator. His title
- 5 is "Nuclear Station Operator," and he holds a reactor
- 6 operator license.
- 7 There are two nuclear assistant station operators,
- 8 each of whom holds a reactor operator license, one of which
- 9 is required to be in the control room.
- 10 So within a control room there are up to four
- 11 licensed operators on shift each shift, three shift a day,
- 12 seven days a week.
- 13 Q So, as I understand it, there are four required to
- 14 be in the control room at all times; is that correct?
- 15 A (Witness Notaro) There are a total of five
- 16 licensed individuals. A minimum of three must be in the
- 17 control room. Three to five may be in the control room.
- 18 Q When you say "control room," are you speaking of
- 19 the actual single physical control room, and you're not
- 20 including any of the adjacent offices; is that correct?
- 21 A (Witness Notaro) I'm including the main control
- 22 room.
- 23 Q Are all three of the operators who must be in the
- 24 control room at all times authorized to take action with
- 25 respect to the EDGs?

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A	Witness	Notaro	Yes.
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- 2 Q And are all of the five operators that you have 3 mentioned trained with respect to operation of the plant 4 including the EDGs?
- 5 A (Witness Notaro) That is correct.
- Q Are the duties divided up in any way so that

 during a LOOP/LOCA event particular cognizance, let's say,

 over operation of EDGs or operation of certain pumps or

 other matters are divided up among the operators, or do they

 do that on the spot? How is that allocated?
- 11 A (Witness Notaro) There is a procedure that
 12 outlines the responsibility for control room conduct during
 13 an abnormal condition, and it specifies what each of the
 14 licensed personnel are to do.
- 15 Q Yes. Could you tell me what that procedure 16 provides in answer to my question?
- 17 A (Witness Notaro) Certainly.

The procedure indicates that the first licensed 18 operator -- that is, either the nuclear station operator or 19 the nuclear assistant station operator, the first one to the 20 reactor panel, the 603 panel, he is responsible for taking 21 care of the reactor, the immediate actions associated with a 22 scram, maintaining level within the reactor, maintaining 23 containment control, and responsible for ECCS initiation if 24 25 necessary.

Revision 7.

- Q Revision 8 is the one I have, so that would be the
- 2 latest.

- 3 A (Witness Notaro) Fine.
- 4 I would like to add one other point that I believe
- 5 is significant:
- 6 In addition to the licensed personnel that you
- 7 asked for, it is significant to note that on shift every
- 8 shift is a shift technical advisor who would also be
- 9 assisting the watch engineer in terms of evaluation of the
- 10 overall plant effect.
- 11 Q It's true, isn't it, that the main priority in a
- 12 LOOP/LOCA situation would be to cool the core; isn't that
- 13 right?
- 14 A (Witness Notaro) That's not characterized
- 15 correctly. It is always the main concern that the plant is
- 16 operated safely and placed in a safe condition from whatever
- 17 situation has arisen. The operating crew will function as a
- 18 team. The procedure is established to assure that the
- 19 members of the team are utilized efficiently to place the
- 20 plant in a safe condition if, for example, a LOOP/LOCA
- 21 occurred.
- 22 Q Well, if you are in a LOOP/LOCA condition, what is
- 23 the main priority? What's the most important thing?
- 24 A (Witness Notaro) Placing the plant in a safe
- 25 condition.

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immediate actions.

1 If I were th	e nuclear assista	ant station operator
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- 2 my prime responsibility would be to verify that a heat sink
- 3 were available, to verify AC power distribution, and to make
- 4 the announcement over the page system.
- If I were the watch supervisor, my
- 6 responsibilities would be to assure that the first two
- 7 operators were in fact performing their functions and
- 8 meeting the procedural requirements.
- 9 If I were the watch engineer, I would be
- 10 responsible for assuring that the crew, as a crew, was
- 11 functioning efficiently and correctly, and that from a big
- 12 picture standpoint the plant and the goal of placing the
- 13 plant in a safe condition are in fact being achieved.
- 14 If I were the STA, I would be evaluating what was
- 15 going on within the core, and I would be making
- 16 recommendations appropriately to the watch engineer.
- 17 O If you were the watch supervisor, you said you
- 18 were concerned principally with making sure the proper
- 19 procedures were followed?
- 20 A (Witness Notaro) One of my responsibilities as
- 21 the watch supervisor would be to assure that the two
- 22 operators who are functioning are functioning correctly, and
- 23 to pull out the procedures in support of those activities,
- 24 yes.
- 25 Q If the watch supervisor determined that the core

- l was endangered, notwithstanding the actions that had been
- 2 taken in accordance with procedures, would be ever in that
- 3 situation do something that the procedures say you shouldn't
- 4 do?
- 5 A (Witness Notaro) I'm not sure I understand your
- 6 question, Mr. Dynner.
- 7 Q Supposing that the core was not being adequately
- 8 cooled by following the procedures that were being taken;
- 9 would the watch supervisor in that situation be permitted to
- 10 put on another pump, even though putting on the other pump
- 11 might result in exceeding the EDG load level maximum?
- MR. ELLIS: I object to the question. It is a
- 13 hypothetical question for which there has been no
- 14 foundation. There is no foundation at all to say that an
- 15 additional pump was not available or had not already been
- 16 used pursuant to the regular procedures that would be
- 17 followed.
- I think the question suposes that at some point
- 19 the procedures run out, and that hasn't been established, or
- 20 that the procedures aren't adequate, and that hasn't been
- 21 established.
- JUDGE BRENNER: We'll sustain the objection.

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2	AG	Bbu	r

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BY DYNNER:

2	Q Gentlemen, do you believe that there could ever
3	be a situation in which the procedures in the plant as they
4	are now might not be prove adequate to adequately handle an
5	emergency LOOP/LOCA?
6	(Witness panel conferring.)
7	A (Witness Notaro) As an operator, I don't feel
8	that the design basis and our symptom-oriented procedures
9	will ever be tested by scenarios that have already been
10	analyzed.
11	What you are proposing is a hypothetical case far
12	beyond that premise. Within the given analysis and the
13	development of the procedures that we have in place, there
14	is no condition that we can't handle.
15	Q Could you tell me approximately how many
16	procedures are used simultaneously during a LOOP/LOCA?
17	I am talking about the primary procedures. I am
18	not talking about your list of 13 or 14 that might or might
19	not
20	A (Witness Notaro) There are approximately three
21	or four procedures that would be entered simultaneously for
22	a LOOP/LOCA condition. The initiating event of loss of site
23	power would require the operator to enter 29.015.01. The

immediate actions of that procedure would be to verify that

automatic actions which should have occurred in fact

- 1 occurred, to enter the emergency shutdown procedure,
- 2 29.010.01, and to notify the system operator that a loss of
- 3 site power had occurred.
- The emergency shutdown procedure, 29.010.01,
- 5 those immediate actions, would be directing the operator to
- 6 place the mode switch to shutdown to verify a rapid flux
- 7 decrease, to verify that control rods had inserted, and to
- 8 monitor the level within the reactor, and if the level could
- 9 not be maintained, to enter the level control procedure,
- 10 which is 29.023.01.
- 11 The operator would take the actions stipulated in
- 12 the level control procedure to restore the level to greater
- 13 than 12-1/2 inches in the reactor. When he had accomplished
- 14 that, he would then be out of level control procedure. He
- 15 would then be free to complete the subsequent actions of the
- 16 procedures that I have already mentioned.
- 17 Q What about the procedure, loss of coolant
- 18 accident coincident with a loss of offsite power, 21.015.04?
- 19 A (Witness Notaro) That procedure has been
- 20 deleted, and the reason that we deleted that procedure is
- 21 that it was a combination of the level control procedure and
- 22 the loss of offsite power procedure. So it was essentially
- 23 repeating what the two procedures already said.
- 24 Q Would the emergency diesel generator procedure,
- 25 23.307.01 also be relevant and used at that time?

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- (Witness Notaro) The procedures that would be utilized first are those emergency procedures that I have already referenced. The operator is required to take the immediate actions of those procedures first.
- When you say first, within what timeframe before 6 the operators could place their attention to other 7 procedures that are required? Do you mean within the first five minutes or the first two minutes or what?
- 9 (Witness Notaro) The plant is designed for A 10 automatic operation for the first 10 minutes. The 11 operator's functions during that time is to implement the 12 immediate actions of the emergency procedures.
- 13 So did the other procedures -- for example, main 14 control room conduct of personnel -- that procedure wouldn't come into play until after the first 10 minutes? 15
 - 16 (Witness Notaro) That procedure is an operation A 17 administrative procedure, and it is always in effect. It is 18 not a system "how to" procedure. It is more of a policy 19 procedure.
 - Q How about the loss of instrument air procedure, 20 29.016.01? Does that come into play only after the first 10 21 minutes? 22
- (Witness Notaro) It is not a matter of it coming 23 into play after the first 10 minutes. The immediate action 24 on the control room instrument air are actions that the 25

- operator would in race also be concerned with taking, and
- 2 those immediate actions are to make the announcement over
- 3 the PA system of a loss of instrument air so that any
- 4 personnel who were on breathing air would cease using the
- 5 breathing air and to dispatch an operator to try and start
- 6 operable compressors.
- 7 That constitutes the immediate actions of that
- 8 emergency procedure.
- 9 Q Do the operators during the first 10 minutes have
- 10 the capability -- not the ability but the capability -- to
- 11 place additional loads on the EDG's? Can they physically do
- 12 it, in other words?
- 13 (Witness panel conferring.)
- 14 A (Witness Notaro) The answer to that question is
- 15 yes.
- 16 A (Witness Dawe) Mr. Dynner, the answer to that
- 17 question is yes, but it depends upon the components and
- 18 plant logic, how the components would trip, what type of
- 19 lockups they have, time delays, and so forth.
- 20 Some components may be started; some components
- 21 may not be started -- or "can be" and "cannot be" is more
- 22 appropriate.
- 23 A (Witness Youngling) I would like to also add
- 24 that again the training and the procedures do not require
- 25 operator action in the first 10 minutes in response to a

(Witness Notaro) That is correct. But again he

MR. ELLIS: May I have the last question?

JUDGE BRENNER: The reactor building service

I just need to know the component.

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wouldn't.

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- water pump that is not presently automatically started but could be hooked up to the EDG 103.
- 3 MR. ELLIS: Thank you.
- JUDGE BRENNER: The one that used to be hooked up

 automatically and no longer is.
- 6 BY DYNNER:
- 7 Q Can you tell me whether once all the loads are on 8 the LOOP/LOCA that are supposed to go on -- you testified 9 earlier about the operator action to reduce those loads, shut down certain loads -- is it normal procedure that the watch engineer's permission is needed before the operators 12 can reduce or shut down certain loads?
 - A (Witness Notaro) The watch engineer is the single individual in the control room with the command control function, and his decision would be final on taking the pump and shutting it off after the operator had verified that level had in fact returned to above 12-1/2 inches and that had been confirmed on several level instruments.
- 19 Q I understand that, but would the operator have to
 20 obtain the watch engineer's permission before he shut down
 21 load?
- A (Witness Notaro) Yes, he would have to obtain the watch engineer's permission to shut off an ECCS pump that had started in response to the automatic signal.
- 25 Q Did the watch engineer -- you may have said this

- already -- is the watch engineer one of the three people
- 2 that is always required to be in the control room?
- 3 A (Witness Notaro) There is always a requirement
- 4 for a senior operator in the control room who has the
- 5 command control function. That is normally the watch
- 6 engineer.
- 7 If in the event the watch engineer went out into
- 8 the plant, the second supervisor who holds a senior operator
- 9 license would assume the command control function, such that
- 10 one supervisor with a senior operator license would always
- 11 have the command control function in the control room.
- 12 Q Is there a procedure that says if the watch
- 13 engineer leaves that whoever the senior person who is
- 14 licensed is left would be deemed the watch engineer or would
- 15 become the watch engineer at that point?
- 16 How is that handled?
- 17 A (Witness Notaro) There are operations and
- 18 administrative procedures that direct that someone in the
- 19 control room have the command control function, that either
- 20 being the watch engineer or the watch supervisor.
- JUDGE BRENNER: Mr. Notaro, the watch engineer is
- 22 a degreed engineer; that is, by education, as distinguished
- 23 from the watch supervisor, is that correct?
- 24 WITNESS NOTARO: No, sir, that is not correct,
- 25 Judge Brenner. The watch engineer is a title that the

MR. DYNNER: Page 9.

going now to --

24 wrong. There is a fourth -25 WITNESS YOUNGLING: There is a fourth pump. It

JUDGE BRENNER: I am sorry, I had the count

(Witness panel conferring.)

WITNESS NOTARO: He had sufficient capability

within the diesel limit to put the third service water pump

on, because all he needed was two service water pumps to

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safely shut down the plant.

JUDGE BRENNER: Well, as I had meant to ask you

the question, I would assume that he would have sufficient

capability to put the "d" pump on because either an "a" pump

or a "b" pump is not on.

6 WITNESS DAWE: Judge Brenner, the loads do not 7 switch back and forth between the engines.

There are three electrical buses that are completely independent of each other. The only loads in the plant that can switch back and forth are the 480-volt LPCI MG set loads. But those aren't really a switchover, because the MG sets are mechanical electrical isolators between buses. But the loads that they feed could end up on one bus or the other.

JUDGE BRENNER: I had forgotten that. I had learned that once before a long time ago in this hearing. At least I learned that most of the loads don't switch automatically.

WITNESS DAWE: In fact, Judge Brenner, the IET that was run on the 103 machine was run with the two pumps starting. So, in fact, even in the first few minutes of the event we would expect there to be room for the "d" pump even though the "c" pump were running, because that's the way we tested the engine. But the "d" pump or the "c" pump would be in full lock. And, as Mr. Notaro said, if the one

MR. DYNNER: I had asked a question about whether

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or not....

- BY MR. DYNNER:
- 3 Q It's true, isn't it, that the best reading
- 4 accuracy that can be obtained on the watt meter is 50 Kw,
- 5 assuming the operators are at normal reading distances;
- 6 isn't that right?
- 7 A (Witness Youngling) The instrument can be read to
- 8 no worse than 50 Kw. However, certain operators will read
- 9 the instrument to better than that,
- 10 Q Well, first of all, what's the diameter of this
- 11 meter, approximately?
- 12 A (Witness Youngling) It's a rectangular meter in a
- 13 vertical plane. It is not circular.
- 14 Q All right.
- 15 A (Witness Youngling) And the scale length is
- 16 approximately 5 or 6 inches. 6 inches.
- 17 Q And within that six inches there are points--
- 18 What is it; every 50 kilowatts there's a little line?
- 19 A (Witness Youngling) No; every 100 kilowatts there
- 20 is a divisional marker.
- 21 O And how much space is there between each of these
- 22 100 kilowatt markers, about?
- 23 A (Witness Youngling) About 3/8ths of one inch.
- Q Now, correct me if I'm wrong, but it's true, isn't
- 25 it, that the meter goes up to 5600 kilowatts; isn't that

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- 2 A (Witness Youngling) Yes, that is true.
- 3 Q Are some of the divisions between the 100
- 4 kilowatts smaller than others; because if you took 5600
- 5 kilowatts and the lines were 3/8-inch apart we would have a
- 6 meter that would be over 20 inches long, according to my
- 7 rough calculation.
- 8 A (Witness Youngling) No; each marker on the meter
- 9 represents 100 Kw. So there would be 56 markers on the
- 10 scale.
- 11 Q And if each marker were 3/8-inch apart from the
- 12 other marker we would have over 20 inches in length,
- 13 wouldn't we?
- 14 JUDGE BRENNER: Maybe to simply the arithmetic:
- 15 You said 5 to 6 inches before for the total length,
- 16 Mr. Youngling. And to simplify: if I assume it was
- 17 approximately between that, namely 5.6 inches, you would
- 18 have a mark every tenth of an inch. So I see something
- 19 wrong also with your number.
- 20 WITNESS YOUNGLING: You're right, Judge Brenner;
- 21 about a tenth of an inch.
- BY MR. DYNNER:
- 23 O Do you train the operators to be able to read
- 24 within 1/20th of an inch? In other words, you said some of
- 25 the operators can read better than 50 kilowatts but some of

- 1 them can't. How....
- 2 A (Witness Youngling) Those are certainly basic
- 3 skills that an operator develops through his years of
- 4 training and experience.
- 5 Q So you have some operators that can accurately
- 6 read this meter within 1/20th of an inch; is that your
- 7 testimony?
- 8 A (Witness Youngling) Yes; there are operators who
- 9 will interpret that meter in that fashion, yes.
- 10 Q That requires interpretation, doesn't it? I mean,
- 11 you can't be sure that they aren't reading anything within
- 12 that 50 kilowatts?
- 13 A (Witness Youngling) Maybe the choice of
- 14 "interpretation" is not a proper word. They will read it in
- 15 that range.
- 16 Q Just so I'm sure, there are no small markings
- 17 within the 1/10th of an inch that would get you finer than
- 18 100 kilowatt distances, is that right?
- 19 A (Witness Youngling) No, there are not. However,
- 20 the man will make a mental division of the length between,
- 21 and read from that point. And that's how he will get the
- 22 finer reading.
- 23 O How far away from the watt meter does the operator
- 24 normally stand?
- 25 A (Witness Youngling) Depending upon the height of

- 1 the operator, he could lean and get extremely close to the
- 2 meter, certainly within a foot; if he were to stand at the
- 3 end of the benchboard, three feet, two and a half feet.
- 4 Q Is the operator supposed to tap the meter before
- 5 he reads it?
- 6 A (Witness Youngling) No.
- 7 O Do you know what the total connected loads are--
- 8 Let me strike that and ask you this:
- 9 According to the FSAR -- this is page 8.3-26.
- 10 There is a listing there that shows total connected load
- 11 for the EDGs. I want you to just tell me whether the
- 12 numbers are approximately correct or not.
- 13 For EDG-101, 4539.
- 14 A (Witness Dawe) Mr. Dynner, where are you reading
- 15 these numbers from, please?
- 16 Q Page 8.3-26 of the FSAR.
- MR. ELLIS: Is that a question, Mr. Dynner?
- MR. DYNNER: Yes.
- MR. ELLIS: I object to the question, Judge
- 20 Brenner, on the grounds that it's irrelevant. These
- 21 connected loads have always been total connected loads from
- 22 previous ratings of the engine to 35, to 39. And to simply
- 23 put total connected loads in the record is irrelevant. It
- 24 has no bearing on the issue, which is the propriety of 3300
- 25 and the means that LILCO has taken to ensure that that's not

exceeded.

- JUDGE BRENNER: Mr. Dynner.
- 3 MR. DYNNER: Yes. I think it is relevant. The
- 4 issue that we're exploring here involves, among other
- 5 things, the issue of operator error, and therefore it
- 6 involves looking at the total connected loads to see what an
- 7 operator, or operators might do if they make one or more
- 8 errors.
- 9 MR. ELLIS: I think, Judge Brenner, that makes
- 10 clear--
- JUDGE BRENNER: Wait a minute.
- 12 (The Board conferring.)
- JUDGE BRENNER: We'll overrule the objection on
- 14 the basis that it is going to be foundation as you explore
- 15 the potential operator error.
- 16 WITNESS DAWE: As we recall the question, which we
- 17 would like repeated, there is no such number in the FSAR;
- 18 the number is wrong.
- 19 BY MR. DYNNER:
- 20 Well, look for a minute, would you, at Table
- 21 8.3.1-1 of your Revision 34.
- 22 A (Witness Dawe) The numbers that you just quoted
- 23 are not on that table, Mr. Dynner. You guoted 45 to 46
- 24 hundred Kw.
- 25 Q Yes. Looking at that portion of the FSAR, there

8020 04 09 is a heading there that says "Total Connectable Loads;" 1 AGBWrb isn't that right? 2 (Witness Dawe) That's correct. 3 4 And it's true, isn't it, that the total connectable loads as shown by that table are 4381.3 for 5 EDG-101, 4146.8 for EDG-102, and 4493.7 for EDG-103; isn't 6 7 that right? 8 A (Witness Dawe) The table says "total connectable 9 loads," which means loads that can be powered. And those numbers are correct. 10 11 And, of course, as the table also reflects, to 12 connect that load would require combinations of equipment 13 failure and operator failure; more than one of each kind, I might mention, many, many of each kind. 14 15 16 17 18 19 20 21 22 23 24

your question, the operators -- the timeframe for exceeding

3300 would be minimized as a result of having in place in

the control room four knowledgeable licensed operators.

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(Recess.)

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JUDGE BRENNER: Let's break then until 10:45.

(Witness Youngling) Mr. Dynner, we are not sure

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- 1 of the exact number. It might be 10 percent of that
- 2 number.
- But one of the things that you have to remember
- 4 about the Shoreham enunciator system is that we have in
- 5 place made some very significant human-factors changes on
- 6 our enunciator system to ensure that the higher-priority
- 7 alarms are colored different from the remainder. And we
- 8 basically have I believe two or three different colored
- 9 alarms.
- 10 Our plans right now are to make this diesel
- 11 generator alarm a red alarm, which would distinguish it from
- 12 the bulk of the alarms which are white. What I mean by
- 13 white, a white back light, so that they appear like the
- 14 lights in this room.
- 15 Q How many red alarms are there, approximately?
- 16 A (Witness Youngling) None in the area of the
- 17 diesels and none down even at that end of the panel. Most
- 18 of the red alarms are in the reactor control panel, 601
- 19 panel, and I'm going to estimate that there's approximately
- 20 20 of those.
- 21 Q Do these alarms all have audible signals as well
- 22 as visual?
- 23 A (Witness Youngling) Yes, they do. They have an
- 24 audible signal associated with their initiation as well as a
 - 25 flashing indication. However, the audible signal is

- 1 different for each section of the control panel.
- To the best of my recollection there are, I
- 3 believe, four or five different tones in the control room,
- 4 and those tones were specifically put in to aid the operator
- 5 in distinguishing where the general area of the alarm is
- 6 coming from.
- 7 Q Is the operator committed to deactivate the alarm
- 8 or enunciator?
- 9 A (Witness Youngling) I'm not sure what you mean
- 10 by "deactivate." He can acknowledge the alarm through a
- 11 series of response pushbuttons once the alarm has sounded.
- 12 Q How long does the alarm sound or flash?
- 13 A (Witness Youngling) For as long as it takes for
- 14 him to acknowledge it.
- 15 Q And once he acknowledges it, does it stop
- 16 flashing and the bells stop ringing and the whistles stop
- 17 sounding?
- 18 A (Witness Youngling) Yes, it does. The alarm
- 19 will go to a solid window configuration and the tone will
- 20 stop.
- 21 JUDGE MORRIS: Could I follow up on that,
- 22 Mr. Dynner?
- MR. DYNNER: Certainly, sir.
- 24 JUDGE MORRIS: Mr. Youngling, after
- 25 acknowledgement does the enunciator light stay on as long as

licensing proceeding that the restoration time following a loss of offsite power is short.

It is true, isn't it, that the case you are

- 1 referring to involved a request by LILCO for an exemption
- 2 from GDC-17. Isn't that right?
- 3 A (Witness Dawe) What was your question,
- 4 Mr. Dynner?
- 5 Q It is true, isn't it, that the case you are
- 6 referring to on page 37 involved a request by LILCO for an
- 7 exemption from GDC-17?
- 8 A (Witness Dawe) I think that is a reasonably
- 9 accurate characterization of the proceeding, but it has
- 10 nothing to do with the facts that were established in that
- 11 case.
- 12 Q Let's see. You agree, don't you, that the GDC-17
- 13 requires that one assumes a complete loss of offsite power
- 14 in evaluating the adequacy of the onsite AC power system,
- 15 don't you?
- 16 A (Witness Dawe) GDC-17 requires an onsite and an
- 17 offsite source of power, and the function of each is to
- 18 provide power, given the loss of the other or the absence of
- 19 the other.
- 20 Q But you didn't answer my question.
- 21 A (Witness Dawe) I believe I answered your
- 22 question. That is what GDC-17 requires.
- 23 Q I will repeat it:
- 24 It is true, isn't it, that GDC-17 requires that
- 25 in evaluating the adequacy of the onsite system that it

Does that mean that you believe that you have the

qualifications to testify as to the legal requirements of

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- 10 CFR Part 50, Appendix A?
- 2 A (Witness Dawe) It means that I believe that I am
- 3 qualified to testify as to what is required to meet the
- 4 general design criteria in a nuclear power plant.
- 5 JUDGE BRENNER: I never thought a law degree was
- 6 of particular help in understanding that particular section
- 7 of the regulations.
- 8 MR. ELLIS: I am proof of that.
- 9 JUDGE BRENNER: The point, Mr. Dynner, is you are
- 10 going to argue about what complete loss of power means and
- 11 how complete is complete, and so on, and I think that is a
- 12 subject of legal argument if you find an appropriate context
- 13 in which to make it.
- 14 MR. DYNNER: I will.
- 15 BY MR. DYNNER:
- 16 Q Gentlemen, turning for a minute back to the
- 17 cyclic or intermittent loads, can you tell me what is it
- 18 that prevents non-operating motor-operated valves from
- 19 operating during a LOOP/LOCA, if anything?
- 20 A (Witness Dawe) They don't receive signals to
- 21 operate. They would only be operated manually in subsequent
- 22 actions.
- 23 Q Are they locked out as such?
- 24 A (Witness Dawe) They are not locked out. If you
- 25 look at the FSAR, Table 8.3.1-1, you will see there is a

- 1 Footnote 11 next to them, and the footnote says they are
- 2 connected to the diesel bus, which means they are valves
- 3 that can be operated, removed manually from the control
- 4 room, but they are not valves which receive signals to
- 5 operate.
- 6 Therefore, when you compute what the diesel is
- 7 going to do in response to a LOOP/LOCA signal, those valves
- 8 are there but they don't do anything unless the operator
- 9 needs to operate that valve. But those valves are not
- 10 required for the immediate response of the plant.
- 11 Q Why would the operator need to operate those
- 12 valves at a particular time?
- 13 A (Witness Dawe) He may choose to use them in the
- 14 long term for system configuration. For example, for
- 15 hydrogen control in the containment in the long term
- 16 following a design basis loss-of-coolant accident, the
- 17 primary containment atmosphere control system may be brought
- 18 into use. The valves in that system are in that
- 19 non-operating category.
- That's a system that would be used in the
- 21 absolute worst case analytically no sooner than 16 hours by
- 22 analysis into the event. The real expected time is 48 hours
- 23 or longer before you would use that system.
- 24 Q Do any of them affect the ECCS systems?
- 25 A (Witness Dawe) Some of them are in the ECCS

- l systems, for example, the suction valves from the
- 2 suppression pool which are not automatic valves. They are
- 3 always in the position for suction.
- 4 A (Witness Youngling) I would also like to point
- 5 out that the County, in their testimony on page 10, has
- 6 included these non-operating MOVs in their determination of
- 7 the intermittent and cyclic loads and for the reasons that
- 8 Mr. Dawe has stated, it is really inappropriate to put them
- 9 in there.
- 10 Q It is true, isn't it, that given the calibrated
- 11 instrument error possibility of plus or minus 70 kilowatts
- 12 on EDG 103 that the so-called endurance run of 525 hours
- 13 conservatively should be regarded as a run at 3230
- 14 kilowatts. Don't you agree?
- 15 A (Witness Youngling) No, we disagree with that.
- 16 Q Why?
- 17 A (Witness Youngling) During the 525-hour
- 18 endurance run, the engine was operated in the range of 3300
- 19 kw, as indicated by the watt-hour meter. That meter had an
- 20 associated accuracy with it,
- 21 However, over the total range of the 525 hours,
- 22 the meter was as much in the upper part of the range as the
- 23 lower part of the range, and it is appropriate that the
- 24 kilowatt indication for that run is 3300 as indicated.
- 25 O I'm a little confused because you say it was as

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	5	referring	to as	being	below	3300?	How man	y hours	was	that
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21 A (Witness Dawe) It is a plus or a minus error
22 band for tolerance shown by calibration. At any instant in
23 time the instrument can be within that band.

When you look at the results of calibration of the performance of a meter, you find, for example, when it

- l is going upscale or coming downscale it may tend to read
- 2 high or low. At a tap value, taking the historesis out, it
- 3 tends to read more accurately than either upscale or
- 4 downscale.
- 5 Throughout the course of that test, and
- 6 particularly considering the long duration of the test and
- 7 the fact that the test was run at 3300 plus or minus 100 to
- 8 allow for variations in the grid load connected, we believe
- 9 that it is reasonable to assume that that instrument was in
- 10 the plus or minus -- it would be a mean value of 3300, as
- 11 much up, as much down at any instant and over that long
- 12 duration or longer.
- 13 That is an in-plant instrument. It is run at
- 14. 3300 indicated, and we believe that that is a valid
- 15 justification of 3300.
- 16 Q According to your own data, though, you stayed
- 17 pretty much at 3300 for most of that run, didn't you? You
- 18 didn't go up and down?
- 19 A (Witness Youngling) Yes, Mr. Dynner, during the
- 20 test the majority of the data points recorded were at 3300
- 21 KW.
- 22 However, as a result of the dynamic response of
- 23 the disel generator, there is a pulsation in the output of
- 24 the generator which corresponds to the firing of the engine
- 25 at 3.7 hertz -- 375 hertz. That has resulted in what we

- 1 call a bounce on the meter, and that bounce is approximately
- 2 60 to 100 KW, and that is the fluctuations which Mr. Dawe is
- 3 referring to.
- 4 I should also point out that that bounce
- 5 phenomena only occurs when the engine is on the grid, and
- 6 when it runs on the isochronous mode in plant we do not see
- 7 that bounce. It is a different mode of operation.
- 8 Q Is it your testimony that the so-called bounce
- 9 you are referring to meant that the readings were constantly
- 10 going up and down on the watt meter?
- 11 A (Witness Youngling) I am saying that the meter
- 12 fluctuates corresponding to the firing of the engine and,
- 13 yes, that the meter does bounce continuously when the engine
- 14 is operated on the grid.
- 15 Q During that endurance run, were the people
- 16 reading those meters the same people that would read the
- 17 meters during normal plant operation?
- 18 A (Witness Youngling) Yes. The meters were read
- 19 by control room operators.
- 20 I am curious, given the one-tenth of an inch
- 21 between each 100 kilowatts, how your operators were able to
- 22 read such values as 3326 and 3317, things like that.
- 23 Was that sort of super expert type of
- 24 interpolation or what?
- 25 A (Witness Youngling) No, it wasn't. During the

- 1 performance of the test, the operators used the control room
- 2 watt-hour meter on the panel board.
- However, we had still kept in place a secondary
- 4 measurement loop of diesel generator output power. That was
- 5 a temporary setup which we had used during the
- 6 preoperational testing that consisted of a watt-hour meter
- 7 down at the switchgear for the diesel generator output.
- 8 That watt-hour meter sent a digital pulse up to
- 9 the control room, which was counted in the process
- 10 computer. The process computer then presented to the
- 11 control room operator through a printer a kilowatt loading
- 12 on diesel generators.
- 13 This loop -- instrument loop -- and I will call
- 14 it a test loop -- as I said, was in place for the
- 15 preoperational testing. It is a loop which has a loop
- 16 accuracy of approximately .6 of 1 percent.
- 17 The control room operators, during the
- 18 performance of this test, used a control room instrument,
- 19 the normally installed panel watt meter, to run the test.
- 20 However, some of the operators chose to record the more
- 21 accurate measurement off the process computer.
- As a result, some of the measurements that you
- 23 have in the data in front of you were taken off the process
- 24 computer. The process computer is capable of recording and
- 25 providing a value for significant figures, such that you

Q Did that digital pulse -- was that hooked up

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BY	MR.	DYNNER:

- 3 Q You have testified that you did a calibration of
- 4 the watt meter on EDG 103 before the endurance run and you
- 5 found that it was -- and then after the endurance run -- and
- 6 you found that it was plus or minus 70.
- 7 And my question is: when you gave that
- 8 testimony, you were talking about the 525 hours, isn't that
- 9 right?
- 10 A (Witness Youngling) Yes, sir.
- 11 Q So my question now is -- that tells me that you
- 12 say that the plus or minus 70 instrument accuracy during the
- 13 525 hours.
- I am trying to find out whether you know what the.
- 15 instrument watt meter accuracy was on EDG 103 during the
- 16 previous 220-hour run that was with the old block.
- 17 A (Witness Youngling) We have calibration data
- 18 before and after the period, but the 220 hours was put on
- 19 the engine, and the performance of the indicator was within
- 20 at least plus or minus 60.
- MR. ELLIS: May I have that question and answer
- 22 read back, please?
- 23 (Whereupon, the reporter read the record as
- 24 requested.)
- MR. ELLIS: Thank you.

BY	BATT		TERT	ATEN	D.
DI	ME	. 1	DYN	DIE.	r :

2	Q	Gentlemen, I note that you are continuing in yo	ur
3	testimony	to view future surveillance testing as being	
4	performed	at 3300 kw, plus or minus 100.	

- Wouldn't testing the engine at 3300 plus 100

 violate the technical specification and the FSAR

 requirement of not running the engine at more than a maximum
- 9 (Witness panel conferring.)

of 3300?

- A (Witness Dawe) Mr. Dynner, again I would like to

 11 ask you to repeat the question so that I can be sure I am

 12 answering the question accurately.
- 13 Q Your testimony indicates that you still intend to
 14 test the EDGs during surveillance testing at 3300 kw, plus
 15 or minus 100.
- Wouldn't the operation of the EDGs at 3300 plus
 violate the technical specification on the qualified load
 requirement in the FSAR?
- 19 A (Witness Dawe) No, I don't believe it will. The
 20 technical specification has not been issued, so I can't
 21 quote the technical specification to you.
- The purpose for testing at 3300 plus or minus 100
 is the practicality of testing, including the ability to
 control the load as we described. When you connect to the
 grid to load the machine to 3300 kw, you cannot do that as

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a test within plant loads.

The operating procedures for testing will reflect
the continuous load of 3300. The test procedure will allow
3300 plus or minus 100 in the test for the purposes of being
able to accommodate instrument motion and ability to
actually control the diesel load on the grid.

The combination of the instructions of 3300 plus or minus 100 and the continuous load at 3300 means that the operators are trained and instructed that they don't take advantage of that plus or minus 100 to run the test higher or lower. Their test is to be run at a mean 3300. The band is necessary just to ensure that you can do the test.

Other experts, and their testimony reflects this for LILCO, have looked at that condition for the length of time testing is required and have assured us that that's acceptable for the diesel.

Q You say you can't maintain the power at exactly 3300 kw and you need to have that plus or minus 100 band when the engines are running? Is that what you are saying?

A (Witness Youngling) Mr. Dynner, our experience with operating these engines over the last several years has shown us that the response of the engine when it is hooked to the grid is such that it is very difficult to control that engine at a steady state situation. Therefore, a tolerance band must be put in place.

That is why we had tolerance band	is during the
pre-operational testing. That is why we have	ve tolerance
bands for the future. The engine is a tiny	engine attached
to a very large grid. It is very sensitive	to that grid and
will try to pick up the little fluctuations	on that grid.

A (Witness Dawe) If I could add to that answer just briefly, we are not implying that there are large load swings on the diesel and that the operator cannot control the diesel. The practicality of it is if you require the operator to test at 3300 with no control band, then any time he looked at the instrument and it read slightly above or slightly below during the duration of the technical specification testing, he would be in violation of the technical specification requirements, and that is not practically what the technical specifications are trying to do.

We are not implying large load swings. Any diesel connected to a grid, as Mr. Youngling said, is tiny relative to the number of megawatts that are being generated out on that grid and will be sensitive to it. But we are not implying large load swings within the plus or minus 100 kw. That is just the ability to run the test.

A (Witness Notaro) I would like to add that as

Mr. Dawe has stated, the operator would not produce that

tolerance band of plus or minus 100 to operate that diesel

- during the test at anything but 3300.
- When the engines are actually operating under an
- 3 actual configuration they are not attached to the grid.
- 4 Correct?

- 5 A (Witness Youngling) That is correct, yes.
- 6 Q And during that kind of situation, what kind of
- 7 fluctuation would you expect?
- 8 A (Witness Youngling) None.
- 9 Q Why do you need as large a fluctuation as plus or
- 10 minus 100? Why can't you do it 20 or 30? Is there that big
- 11 a fluctuation?
- 12 A (Witness Youngling) As I testified earlier, as a
- 13 result of our experience with running these engines over the
- 14 last several years, there are two predominant factors that
- 15 require the 100, the first being the pulsations of the
- 16 engine when connected to the grid, and the second being the
- 17 sensitivity of the engines in response to the grid.
- 18 That tolerance band is as tight as we can
- 19 practically get it. We cannot go any tighter than that.
- 20 (The panel conferring.)
- 21 I'm sorry, I said-- Mr. Dawe has shown me where
- 22 I said "pulsations of the engine." I meant pulsations of
- 23 the megawatt meter as a result of the operation of the
- 24 engine.
- 25 Q Those are one of the practical reasons that you

JUDGE BRENNER: All right.

I want to see if I understand your testimony that

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- l you also gave earlier about the pulsations on the meter in
- 2 accordance with the firing cycle of the engines.
- Now am I correct that even if you could
- 4 hypothetically read with perfect accuracy the load meter,
- 5 that is, the no-error band on the ability of an operator to
- 6 read that meter, that nevertheless there is a swing in what
- 7 the meter is accurately portraying caused by the effect of
- 8 the pulsations that you talked about of approximately plus
- 9 or minus 60? Or is it just in one direction? And do I have
- 10 that number wrong? Will you enlighten me?
- 11 WITNESS YOUNGLING: No. Judge, I think you
- 12 characterized it correctly. It is in both directions, plus
- 13 or minus, and it is a steady pulsation that is associated
- 14 with the firing of the engine. And it is predictable at its
- 15 value. And it runs approximately plus or minus 60 to 100
- 16 kw.
- 17 JUDGE BRENNER: All right.
- Now if I stood there looking at the meter for a
- 19 minute or so, would I see the meter pulsating, the
- 20 indication varying plus or minus 60, and then infer the
- 21 approximate mid-range of that? Is that the way it works?
- 22 WITNESS YOUNGLING: Yes, that's exactly the way
- 23 it works, yes.
- 24 JUDGE BRENNER: And that exists when the diesels
- 25 are being used for backup power in a plant, even though

- they are not connected to the grid? Is that correct?
- WITNESS YOUNGLING: No, it does not. It is only
- 3 during the period that the engine is operating on the grid
- 4 during the testing, surveillance testing of the engine.
- JUDGE BRENNER: Thank you. I thought that was a
- 6 distinction but that apparently doesn't exist, based on your
- 7 answer now.
- 8 WITNESS NOTARO: If I may, Judge Brenner, I would
- 9 like to add to Mr. Youngling's statement that he has read
- 10 the meter.
- I have read the meter also, and there is no
- 12 difficulty at all discerning between those 100 kilowatt
- 13 demarcations on that meter.
- 14 JUDGE BRENNER: I don't think that's in
- 15 controversy, but maybe I'm wrong. I think people are giving
- 16 you the plus or minus 100 and asking you about the
- 17 significance of that, and your ability to support other
- 18 testimony, given the plus or minus 100.
- 19 BY MR. DYNNER:
- 20 Q Gentlemen, you agree, don't you, that prior to
- 21 Revision 34, which makes the changes in the FSAR, that your
- 22 initial FSAR before this revision required that the maximum
- 23 intermittent loads in the first 60 seconds approximately
- 24 during the operation of the motor-operated valves is less
- 25 than the two-hour rating of the machine?

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situation.

And diesel 103 did enter that, but diesel 103

doesn't have all those valves on it so it's a different

Q But that isn't my question. My question is:

8020 07 09 1 AGBeb	1	Do you know whether before the revision the FSAR
	2	required that the maximum intermittent load in the first 60
	3	seconds during the operation of the motor-operated valves
	4	would be less than the short-term two-hour rating?
	5	A (Witness Dawe) I would have to look at the FSAR
	6	to see how it was rated.
	7	MR. DYNNER: I will ask someone to show that to
	8	you.
	9	(Document handed to the witness panel.)
	10	(Witness panel reviewing document.)
	11	JUDGE BRENNER: While they are looking at it,
	12	Mr. Dynner, you switched subjects at least one question
	13	earlier than I thought you would, and I hope my interruption
	14	didn't divert you, unintentionally on your part. I don't
	15	think you ever asked your last question on page 12 of the
	16	cross plan, and I held off because I thought you were going
	17	to.
	18	MR. DYNNER: I will get to that, sir. Thank
	19	you.
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But I'm correct, aren't I, that the FSAR, before

the revision, does say that those maximum intermittent loads

60 seconds, approximately, during the operation of the

diesels, with the exception of three groups of cyclic and

2 MESL.

That exclusion from the MESL results from the

discussions we had with the Staff, and is documented in the

Staff's SER of December 3rd and December 18th.

In fact, even with the cyclic loads the qualified load bounds the loads on all machines when there are added cyclic loads plus MESLs, with the one exception in our testimony that I've explained several times.

Those statements are not related to this statement, or the Jefinition of "qualified load" is really not related to the statement you're pointing me to in the FSAR. The statement that's currently in the FSAR is still a factually true statement.

BY MR. DYNNER:

Q With respect to the surveillance testing, you testified as to the need for a band of plus or minus 100 kilowatts with respect to the 3300 kilowatt test. Why can't the operator maintain a relatively constant load during the surveillance test, given the fact that operators were able to do so relatively well during the 525-hour endurance run?

A (Witness Dawe) He can, and he will, maintain a relatively constant load at a mean value of 3300. But with the instrument pulsating, as Mr. Youngling has described, we need in the tech specs 3300 plus or minus 100 simply for

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During the testing of the engine, in response to the technical specification, the pulsation effect will be in place, and the pulsations may go outside the plus or minus 100 band. It is the mean value which must remain between the plus or minus 100 band.

The reason the mean value is moving around is
because of the sensitivity of the engine in response to the
grid.

Now, in response to your question, I have never
seen that engine pulsation at 30 Kw. I wish it could be
there, but it isn't. The best I've ever seen it is 60, and
we were able to achieve that with some very fine-tuning of
the engine. But generally it is in the range of 100 Kw.

JUDGE BRENNER: If I can interject, this is maybe

where I got confused before.

I thought there were two phenomena at work, one being the sensitivity of the relatively small diesel engine to the relatively much larger grid, and the other being the pulsation effect from the diesel. And I thought the pulsation effect is caused by the firing cycle of the diesel.

Am I right so far?

15 WITNESS YOUNGLING: Yes. Let me try this, Judge-
JUDGE BRENNER: Well, let me get to my point, and

then you can include it.

Given that, I thought that firing cycle pulsation would exist even when the diesel is not being utilized in a configuration connected to the grid. And that's where I was confused before.

WITNESS YOUNGLING: As I testified earlier, the pulsations only occur when the engine is operating in a synchronous mode on the grid. There is nothing that the operator can do about the pulsations. The only way the

pulsations are always there.

What the operator can do is adjust the load in response to the grid. And that he has to do, because the engine will respond to the grid. So he will essentially adjust the mean value of the pulsating meter within the plus or minus 100 band.

JUDGE BRENNER: Could you tell me very simply and concisely what causes the pulsation to exist when it is connected to the grid, as opposed to when it's not, if in fact it's being caused by the firing cycle of the diesel engine itself?

witness youngling: Yes. When the engine is

operating isochronous, the mode -- the governor response is
in a demand mode, as I remember, and holds the engine at a
constant 60 cycles; whereas, when the engine is on the grid
it is responding to the grid which varies in frequency
slightly.

BY MR. DYNNER:

Q Is this pulsation effect when the engine is not on the grid, does this reflect itself by the trembling of the needle? Does the needle on the watt meter move around at all in response to that?

24 A (Witness Youngling) As I testified earlier, when 25 the engine is not on the grid there is no pulsation of

- 1 meter.
- 2 Q So when the engine is not on the grid there is no
- 3 trembling of the needle; isn't that correct?
- 4 A (Witness Youngling) There is no pulsation. I
- 5 don't think I'd characterize it as "trembling." But no
- 6 pulsation.
- 7 Q Well, my question was: Does the needle on the
- 8 watt meter remain exactly steady, or does it move around as
- 9 the engine is operated?
- 10 A (Witness Youngling) The meter is steady. Any
- 11 movement of the meter would be in response to a load change
- 12 on the engine.
- 13 Q Would the meter move in response to a cyclic or
- 14 intermittent load?
- 15 A (Witness Youngling) Yes.
- 16 Q So that to the extent you have a cyclic or
- 17 intermittend load that exceeded 3300, am I correct that the
- 18 alarm would go off?
- 19 A (Witness Youngling) If the kilowatt value
- 20 indicated exceeds the alarm set point the alarm will go off,
- 21 yes.
- 22 Q And what's the alarm set point?
- A (Witness Youngling) Frankly, we haven't chose a
- 24 setting for the set point yet. I have not determined where
- 25 I want to put that set point.

conflicting, they just are different in their approach. I

Q Well, which do you think is more important, making

don't think they're conflicting.

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8020 08 10 1 AGBwrb	1	27334 sure that the EDG doesn't exceed 3300 without an alarm going
	2	off, or protecting against the possibility of the alarm
	3	going off when there is just a short-term cyclic variation?
	4	A (Witness Youngling) I think they are both
	5	important. And, as I said, I haven't made up my mind yet.
	6	I'm not going to make my mind up on the stand here.
	7	MR. DYNNER: I have no further questions at this
	8	time.
	9	JUDGE BRENNER: Why don't you just shut the alarm
	10	off during surveillance testing?
	11	WITNESS YOUNGLING: We may very well do that,
	12	Judge.
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I will leave it at that.

point. I have one matter off the record.

Incidentally, we will come back at 1:35.

(Whereupon, at 12:00 p.m., the hearing was

recessed, to reconvene at 1:35 p.m., this same day.)

8020 10 01		APPERAION SPECION				
1 AGBmpb	1	AFTERNOON SESSION				
	2	(1:37 p.m.)				
	3	JUDGE BRENNER: Good afternoon. We're back on				
	4	the record.				
	5	Whereupon,				
	6	GEORGE F. DAWE,				
	7	EDWARD J. YOUNGLING,				
	8	and				
	9	JACK A. NOTARO				
	10	resumed the witness stand, and, having been previously duly				
	11	sworn, were examined and testified further as follows:				
	12	JUDGE BRENNER: We are up to the Staff's				
	13	cross-examination of LILCO's panel.				
	14	·Are you going to do it, Mr. Perlis?				
	15	CROSS-EXAMINATION				
	16	BY MR. PERLIS:				
	17	Q Good afternoon, gentlemen. My policy in asking				
	18	questions is generally the questions will be directed at the				
	19	whole panel, and feel free, whoever thinks they are best				
	20	qualified to answer the question, that is who I would like				
	21	to get the answer from.				
	22	There was testimony this morning that procedures				
	23	won't require anything from operators for the first ten				
	24	minutes. Just to clear up one little matter:				

Are the operators affirmatively told not to do

anuthing	for	ton	minutae2	
anything	IOL	ten	minutesa	

- 2 A (Witness Notaro) The operators are required --
- 3 and I believe we said this this morning -- to implement the
- 4 immediate actions during the initiation of that event.
- 5 Those immediate actions include verification of the
- 6 automatic actions and the implementation of specific
- 7 emergency procedure functions.
- 8 The plant, by design, does not require the operator to
- 9 take any action for the first ten minutes.
- 10 Q Okay.
- 11 There is no formal prohibition against their
- 12 taking any additional action within the first ten minutes?
- 13 A (Witness Notaro) No, there isn't.
- 14 Q I'd like to ask a couple of questions about the
- 15 enunciator that you gentlemen testified about earlier this
- 16 morning.
- 17 When was the decision made to put in an alarm?
- 18 MR. ELLIS: I object. I don't see how that's
- 19 relevant.
- JUDGE BRENNER: Mr. Perlis.
- 21 MR. PERLIS: I'm just curious, for the purposes
- 22 of both our testimony and the nature of the decision that
- 23 was made.
- MR. ELLIS: I don't see the relevance.
- MR. PERLIS: To go further, Judge Brenner, I'm

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measurement loop.

Well, does --

(Witness Youngling) It doesn't relate to the

meter. We will be using the CTs and the PTs and the

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JUDGE BRENNER: I see the relevancy of this one.

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see the relevancy.

- 2 (Panel conferring.)
- 3 WITNESS YOUNGLING: Mr. Perlis, I'm going to ask
- 4 you to please repeat the question.
- 5 BY MR. PERLIS:
- 6 Q As I understand the testimony this morning, the
- 7 logs that were kept during the confirmatory testing were
- 8 based on readings from two different sources. One would
- 9 have been the Watt Meter reading in the control room and the
- 10 other would have been from a computer printout that was
- 11 connected to some sort of loop output measurement, as best I
- 12 understand, that actually attached to the engines; but that
- 13 there were two different measurements, one of which was more
- 14 accurate than the other. And my question is were the
- 15 operators told which values to use in keeping the logs, and
- 16 if so, which values were they supposed to be using?
- 17 A (Witness Youngling) Yes, they were told which
- 18 indicator to use in recording the data, and that was the
- 19 panel-mounted Watt Meter.
- 20 Q Can you tell me why for some of the values, then,
- 21 they used the computer output instead of the panel reading?
- 22 A (Witness Youngling) As I testified this morning,
- 23 several of the operators chose to write down the more
- 24 accurate reading which they took off the process computer.
- During our previous testing the process computer

- had always been the instrument of record, and I feel that
- 2 the operators were sensitized to using that. And I think
- 3 some of the operators chose to use the process computer as a
- 4 more accurate measurement. However the panel meter was
- 5 chosen as the instrument of record for this test.
- Now taking the data off the process computer just
- 7 leads to more accurate data.
- 8 Q Thank you.
- 9 JUDGE BRENNER: Mr. Youngling, when the operators
- 10 made entries, written entries during the endurance test, in
- 11 which entries were taken from the process computer, did they
- 12 also look at the Weston Watt Meter to see if the approximate
- 13 value reflected there was consistent with the value they
- 14 chose to write down from the computer?
- 15 WITNESS YOUNGLING: Judge, we were not able to
- 16 survey every operator. We made an attempt to survey as many
- 17 as we could.
- 18 Our survey shows, for the ones we asked, that
- 19 they confirmed the reading on the panel-mounted Watt Meter
- 20 and then took their reading off the computer. However I was
- 21 not able to confirm that each and every operator followed
- 22 that procedure.
- 23 JUDGE BRENNER: I inferred in part from your last
- 24 answer that there are some large numbers of operators. How
- 25 many are there, approximately?

to 185 BMEP as possible based on that SER. Is that also

(Witness Youngling) In part. As I testified

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correct?

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- 1 yesterday, when we got the SER we had discussions with the
- 2 Staff, and after those discussions were concluded it was our
- 3 interpretation that we wanted to get as close to 185 as
- 4 possible, and we chose 3300 Kw.
- 5 Q I'll get to the discussions in a moment.
- 6 But can you point me to any specific portion of
- 7 the August SER which would indicate to you that the test
- 8 should be run as close to 185 BMEP as possible once you are
- 9 over that limit? Is there any portion of the SER you could
- 10 point me to?
- 11 MR. ELLIS: Judge Brenner, I object to the
- 12 question as calling for testimony that would be immaterial.
- JUDGE BRENNER: I didn't hear the last part of
- 14 your objection. Calling for testimony....
- MR. ELLIS: That is immaterial.
- JUDGE BRENNER: It may ultimately prove to be not
- 17 very important, but I am not prepared to say it is
- 18 immaterial at this time given their earlier testimony which
- 19 is on the record, and then objected, as to why they ran the
- 20 test at that load. So I will overrule the objection.
- 21 I ruled in your favor, Mr. Perlis.
- 22 MR. PERLIS: I understand that. I would just
- 23 like it put on the record that we are asking these questions
- 24 because there is material already in the record --
- 25 JUDGE BRENNER: Let's not waste time. You got
- 26 the question.

- A (Witness Youngling) You won't find a statement
- 2 in here that makes that direct statement.
- 3 However, through the discussions that we had with
- 4 the Staff and the concern of the Staff for the adequacy and
- 5 the design margin of the Phase I components, which are the
- 6 early-on problem components in the engine -- there were 16
- 7 components -- LILCO felt that the Staff was concerned about
- 8 the design margin of those components.
- 9 The 185 limit was placed by the NRC Staff, and
- 10 LILCO, as a result of those observations plus the
- 11 interaction that occurred between August and October, felt
- 12 that we needed to get as close to 185 as possible.
- 13 BY MR. PERLIS:
- 14 Q Am I correct that all the SER specifically says
- on 185 BMEP is that if you are over that level you have to
- 16 test and if you are at that level or below it you do not
- 17 have to do confirmatory testing?
- 18 A (Witness Dawe) That is not exactly true,
- 19 Mr. Perlis. It says that where the 185 BMEP criterion is
- 20 exceeded for only a brief period of time. So it is not an
- 21 absolute.
- And that is why we mentioned earlier, when we
- 23 first started discussing this with the Staff, that there was
- 24 some question perhaps that the qualified load would be
- 25 something in the range of 185 BMEP, looking like the

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without failure. A substantial portion of this load has been accumulated at loads corresponding to 185 BMEP.

"PNL has also concluded that pending the evaluation of crankshaft stresses at higher loads, 185 psig

BMEP is considered to be considered."

And during our discussions with the Staff, it was our interpretation that because of PNL's concerns as consultant to the Staff, the farther you got from 195 the

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I do know that I was involved in discussions with

the Staff relative to performing the test at a much lower

- level, which I mentioned yesterday, at a value of
- 2 approximately 2600 KW, based on the long-term loading on the
- 3 engines being at that value, which would then be consistent
- 4 with the Staff SER that on a case-by-case basis the Staff
- 5 could give approval to exceeding the 185 BMEP, which would
- 6 be consistent with having a maximum load in the 3200 to 3300
- 7 range.
- 8 And that particular approach was not acceptable
- 9 to the Staff, and we abandoned that approach.
- 10 Q I understand that, but the direct answer to my
- 11 question is you do not know of any conversations with the
- 12 Staff or its consultants where the possibility of running
- 13 the test at a level above 3300 was discussed.
- 14 Is that your testimony?
- 15 A (Witness Youngling) No, I testified that I was
- 16 not involved, but I believe others from LILCO were involved
- 17 in discussions of that matter.
- 18 Q I take it the gentlemen from LILCO who are
- 19 involved are not sitting at that table there?
- 20 A (Witness Youngling) No, they are not.
- 21 Q I would like to stay away from hearsay as much as
- 22 possible. This is the last question I am going to ask in
- 23 this area.
- 24 Those gentlemen from LILCO who did participate in
- 25 the discussions, did any of them indicate to you that the

JUDGE BRENNER: It is up to you. I was going to
wait and see where your cross-examination went to see if it
was necessary. If you know now you are going to be asking a
lot of questions about this, we will certainly do that.

23 What is the situation?

MR. PERLIS: I was only planning on askirg a few questions about this, but I have no objection to it being

Was it LILCO's position, as stated in the first

two paragraphs of the response to Question 3 in this letter

that procedures and training needed to be revised as a

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result of the change in load to 3300?

- MR. ELLIS: I object to the question insofar as
- 3 it mischaracterizes what the first two paragraphs said. His
- 4 original question did not characterize those two
- 5 paragraphs.
- 5 JUDGE BRENNER: Forget about this whole letter.
- 7 Let's just take it as a direct question to the witnesses as
- 8 to their position.
- 9 MR. ELLIS: I agree with that.
- MR. PERLIS: That is fine with me.
- 11 WITNESS DAWE: When this letter was written, that
- 12 was a statement, a factual statement, that procedures and
- 13 training are used or would be used to prevent operators from
- 14 unnecessarily loading the diesels above the qualified load.
- That was not, to my knowledge -- and I assisted
- 16 in preparing this letter -- a statement that a massive new
- 17 procedural or massive new training program was needed. Just
- 18 as the tech specs needed to be changed to reflect the 3300,
- 19 so did the procedures and training program need to be
- 20 modified to reflect the 3300.
- 21 There were always procedures and training for the
- 22 operators for the operation of these diesels. Prior to this
- 23 the number was 35 as opposed to 33.
- 24 BY MR. PERLIS:
- 25 Q First of all, just so we are clear on this, what

Let me try and make the question clearer.

revision of the procedures or training program?

(Witness Dawe) Yes.

Did any of you gentlemen participate in the

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2		JUDGE B	RENNER:	Mr.	Perlis,	I wonder	if I	could
3	make a	suggestion,	or at	least	ask you	something	for	you to
4	conside	er.						

5 Is that really what you want to know, because 6 that may or may not take a long explanation? Or don't you 7 really know what you started to ask earlier, which is what changes -- what have they implemented generally with respect 8 9 to procedures and the training program that gives them 10 assurance that operators will not erroneously load the 11 diesels over the qualified load of 3300 kw? MR. PERLIS: That is certainly where I'm trying 12

13 to get.

14 JUDGE BRENNER: Why don't we direct that question
15 to the witnesses, and then if you need to back up to your

MR. PERLIS: That's fine.

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JUDGE BRENNER: Could you answer the question I

just asked?

earlier question, I will certainly let you.

WITNESS NOTARO: The procedures were modified to add caution statements in the confines of the emergency procedures that I discussed this morning. And I believe it is important to note that in modifying these procedures, we evaluated not only the immediate actions but also subsequent actions.

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2	initially is to verify that the automatic actions have
3	occurred as they should have. That would include all of the
4	loading that is contained within the MESLs. Once that has
5	been completed and the immediate actions for the concurrent
6	emergency procedures have been completed, then the operator

The "immediate actions" of these procedures

7 would go to the subsequent actions of those procedures, and

8 possibly into the system procedures.

Contained within the subsequent actions of those procedures, cautions have now been added which will identify for the operator the maximum load that is allowed to be on the diesel prior to him starting one of the discretionary 13 loads that is called for in the subsequent action steps.

So it was an evaluation of the emergency procedures, the system procedures, the immediate actions, and the placing of caution statements as appropriate.

17 0 Could you describe--

18 I'm sorry, did you want to add something,

19 Mr. Dawe?

20 A (Witness Dawe) I would just add two things: 21 The procedures were also evaluated to be sure 22 that the steps could be taken, and the caution statements 23 were placed in at 50 kw increments, at the next lower 50, which also assists the operator. 24

25 Could you describe for me how this evaluation 0

8020 12 03 1 AGBeb	1	process was performed?
	2	(Witness panel conferring.)
	3	A (Witness Notaro) The review of the procedures
	4	was essentially the responsibility of the plant staff, and
	5	specifically the Operations Section within the plant staff,
	6	so those engineers that are responsible for directing the
	7	operation of all the equipment in the station and are
	8	responsible for the development and implementation of the
	9	operating procedures were responsible for reviewing
	10	procedures that we had been discussing, and revising them t
	11	reflect the 3300 load limit.
	12	In addition, the Staff did come up and visit and
	13.	review those documents, and their comments have been
	14	incorporated into the revisions of the procedures.
	15	The procedures were reviewed by the Review of
	16	Operations Committee, and we took those procedures down to
	17	the Limerick simulator and tested them on the Limerick
	18	simulator.
	19	Q When did you take them down to the simulator?
	20	A (Witness Notaro) Approximately the 30th or 31st
	21	of January, the end of the month.
	22	O And who took them down to the simulator?

A (Witness Notaro) I did, along with the training

25 Q Okay.

24 supervisor, Mr. Rottkamp.

- Now I believe you have testified that the most
- 2 recent revisions of those procedures were made some time in
- 3 late January. When were the cautions and the other
- 4 revisions that you gentlemen have talked about put into the
- 5 procedures? Was that also in late January, or was that at
- 6 some other time?
- 7 MR. ELLIS: Objection. Relevancy.
- 8 MR. PERLIS: Your Honor, if I may be allowed to
- 9 follow this line for a very short time I will be able to
- 10 demonstrate the relevance.
- JUDGE BRENNER: Is there a reason why you can't
- 12 tell me now why it's relevant?
- MR. PERLIS: There's two things. First of all,
- 14 the procedures and training that I believe they are talking
- 15 about are not the ones that were given to the Staff that
- 16 were used to write the Staff testimony, so I would like to
- 17 establish when these procedures were submitted.
- 18 Secondly, there is a statement in the testimony
- 19 where both Mr. Notaro and Mr. Youngling have testified that
- 20 the procedures and training give ample assurance that the
- 21 operators will not load the diesel generators above the
- 22 qualified load of 3300 kw. That statement was written
- 23 before the end of January when I've just been told that the
- 24 training program was revised, and certainly it was written
- 25 before the last procedural revision was made.

1	I	would	then	like	to	inquire	into	the	basis	0

- 2 that statement.
- MR. ELLIS: Judge Brenner, I don't have any
- 4 problem with either of those two points. If he would ask
- 5 them directly whether they were submitted prior to the
- 6 Staff's testimony, I would like to have that answer on the
- 7 record myself.
- 8 Secondly, with respect to his second point, I
- 9 would be delighted to have him ask that directly as well.
- 10 JUDGE BRENNER: Since there appears to be
- 11 uncommon agreement here, given the fact that the predicate
- 12 was an objection, why don't we proceed that way?
- 13 Back up, and I think perhaps you can get at these
- 14 more directly, Mr. Perlis.
- MR. PERLIS: Let me ask it directly then.
- 16 BY MR. PERLIS:
- 17 Q Are the revisions to the procedures that you're
- 18 talking about, that you were talking about to Mr. Dynner
- 19 yesterday that you were relying upon for safe operation of
- 20 the plant, were those revisions made after your testimony
- 21 was filed on January 15th?
- 22 A (Witness Dawe) Some of them, that's the case. I
- 23 would have to go back and make a line-by-line comparison.
- 24 Part of our errata was to change the revision
- 25 number in our testimony. The procedures that are in our

1	testimony,	my	recollection	is	that	they	were	submitted	four

- 2 or five days before the Staff -- maybe as much as a week
- 3 before the Staff filed its testimony, to the Staff.
- In either case, our testimony is accurate because
- 5 we believe that was true about both sets of procedures and
- 6 believe the difference is mainly in form. For example, the
- 7 earlier procedures had the caution statements but my
- 8 recollection is the caution statements in some cases were
- 9 generic, beginning a series of steps, and much of it I think
- 10 is subjective.
- 11 But in response to some of the Staff review
- 12 comments the cautions were taken from being generic in front
- 13 of a series of action statements and a specific caution
- 14 statement was written for each action statement. And the
- 15 caution previously, rather than specifying the value above
- 16 which the diesel could not be indicating to add the new
- 17 component, relied on the value in the table, and we
- 18 eliminated that mental calculation by the operator.
- 19 But the testimony is true for either set of
- 20 procedures, in our mind, but it is now based on the latest
- 21 set of procedures.
- 22 Q Well, what training were you talking about?
- 23 And I would like to direct this to Mr. Notaro and
- 24 Mr. Youngling, and then you can answer later, Mr. Dawe, but
- 25 only because they are the two that sponsored this answer in

(Witness Notaro) At that time, as I have just

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- 1 stated, training based upon required reading, and that the
- 2 lesson plan, the formally structured lesson plan was to be
- 3 developed.
- 4 Q Would you agree as a general rule that a formally
- 5 structured lesson plan is needed for adequate training?
- 6 A (Witness Notaro) I believe that required
- 7 reading, as is stated in our FSAR, is an acceptable method
- 8 for conducting training, as is also a crew meeting, a shift
- 9 meeting, a section meeting, and formal classroom training
- 10 and simulator training.
- 11 Q I don't think that answers my question.
- 12 Is your statement then no, you do not believe a
- 13 formal lesson plan is necessary in order to develop adequate
- 14 training?
- 15 A (Winness Notaro) My answer is that we initiated
- 16 training by an acceptable method, and we had every intention
- 17 of developing a formal lesson plan to be conducted in a
- 18 classroom structure, but that the training for that 3300 was
- 19 initiated using the required reading technique.
- 20 Q Has LILCO now developed lesson plans for this
- 21 training?
- 22 A (Witness Notaro) Yes, a lesson plan has been
- 23 developed.
- 24 Q Has LILCO developed a task analysis for actions
- 25 to be taken by operators with respect to the qualified load

- 1 rating?
- 2 MR. ELLIS: Objection. This is beyond the scope
- 3 of the contention. There is nothing in the contention about
- 4 a task analysis.
- 5 MR. PERLIS: Your Honor, if I may, there is
- 6 something in the contention and something in the testimony
- 7 about adequate procedures and training, and I think a task
- 8 analysis is a part of adequate training.
- 9 JUDGE BRENNER: I don't even know what it is, but
- 10 I'll give you the benefit of the doubt, that you want to
- 11 explore it as part of training.
- 12 WITNESS NOTARO: I'm sorry, could you please
- 13 repeat the question?
- JUDGE BRENNER: The objection is overruled.
- MR. PERLIS: Yes.
- 16 BY MR. PERLIS:
- 17 Q Has LILCO developed a task analysis for actions
- 18 to be taken by operators with respect to the 3300 load?
- 19 A (Witness Notaro) LILCO has conducted a job
- 20 analysis. That job analysis I believe has been submitted to
- 21 the Staff. We have not, at the time of the job analysis,
- 22 completed a task analysis and one of the basis for not
- 23 completing that task analysis is that there were no meter
- 24 indiction changes, light indication changes, control switch
- 25 indications or position changes such that a task analysis

- 1 was not required.
- We did complete the job analysis and to the best
- 3 of my knowledge, that job analysis was submitted to the
- 4 Staff.
- 5 Q Do you recall when that might have been submitted
- 6 to the Staff? An approximate time is fine.
- 7 A (Witness Notaro) I believe the end of the month.
- 8 Q This is of January?
- 9 A (Witness Notaro) Yes, the end of January. I
- 10 believe that was the date. I'm not sure.
- 11 Q Do I take it from your testimony then--
- 12 I'm sorry, Mr. Youngling, did you want to add
- 13 something?
- 14 . A (Witness Youngling) Yes, I wanted to add that as
 - 15 Mr. Notaro has pointed out, there have been no changes in
 - 16 the implementing tools, that is, the position switches, the
 - 17 meter indications, and so forth.
 - As the Staff is also aware, we are committed to
 - 19 do a long-term design review for the Shoreham control room
 - 20 and the diesel generators will be considered in part of that
 - 21 review just as they were going to be before.
 - 22 Q Let me first ask you is it then your testimony
 - 23 that you do not intend to develop a task analysis?
 - JUDGE BRENNER: I guess since you've asked about
- 25 it again I had better find out what a task analysis is.

task analysis are irrelevant to this contention.

MR. DYNNER: If I may be heard on this?

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3020 12 12 AGBeb	1	JUDGE BRENNER: I am going to overrule the
Adbeb	2	objection. Does that help save you some trouble?
	3	MR. DYNNER: It certainly does. Thank you.
	4	JUDGE BRENNER: We will overrule it, maybe on the
	5	merits. Your witnesses have stated and might continue to
	6	state why they don't believe a task analysis or studies like
	7	that is necessary. And your testimony was very eloquent
	8	also, Mr. Ellis. But that doesn't make it irrelevant to
	9	questions going towards training and procedures.
	10	MR. ELLIS: I appreciate the comment. Mine was
	11	not intended as testimony; mine was intended as argument,
	12	which I don't think was anything further than what the
	13	witnesses had indicated.
	14	JUDGE BRENNER: I agree with you on that last
	15	point. The only reason I put it the way I did is to
	16	emphasize that it is something we can evaluate on the
	17	merits.
	18	BY MR. PERLIS:
	19	Q Let me ask this question:
	20	Is it fair to say that a task analysis includes a
	21	systematic evaluation of operator actions required to
	22	accomplish specified actions over various periods of time as
	23	an event takes place?
	24	
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the emergency shutdown procedure and the level control

included the containment control procedure in your answer,

My first question is: Should you also have

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procedure.

and, if not, why not?

hand out a copy if you need it.

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specific containment control procedure. I would be happy to

"Do not start an MSIV leakage control

8020 13 05 1 AGBmpb	1	put this letter in along with Mr. Clifford's testimony, so
	2	won't be offering it as an exhibit right now. We will be
	3	putting it in the record later.
	4	JUDGE BRENNER: Did you tell the parties that
	5	that was part of your testimony?
	6	MR. PERLIS: I told them after the luncheon
	7	break, yes, we would be offering it as part of our
	8	testimony. It is referenced in Mr. Clifford's testimony.
	9	BY MR. PERLIS:
	10	Q In the portion entitled Request for Additional
	11	Information, Shoreham Nuclear Power Plant, Emergency Diesel
	12	Generator Loadings -
	13	A (Witness Notaro) I'm sorry, could you tell me
	14	where it is you are reading from?
	15	Q Yes, it is the attachment to the letter from
	16	Mr. Schwencer which starts on the first page immediately
	17	following that letter.
	18	I would like to refer you to question 1C under
	19	the heading "General", and that question is:
	20	"What evaluations have been performed to
	21	determine the operators' capacity to manage the
	22	necessary procedures, including correctly
	23	prioritizing procedures and actions?"
	24	I would like you to answer that question,

please.

A (Witness Notaro) The answer to that question i
that we have conducted a job analysis of the procedures in
question. That job analysis, as I stated, I believe has
been submitted to the Staff. And we brought those
procedures the training supervisor, Mr. Rottkamp, and
myself to the Limerick simulator to review their
application in a simulated fashion

In addition to that I would like to add that these procedures again are the same procedures that have been in place for some time, that the operators have been dealing with for some time; and that the additions are the inclusion of the appropriate caution statements that reflect the 3300 loading.

JUDGE BRENNER: Mr. Notaro, are you saying that those evaluations -- for example running the procedures on the Limerick simulator -- were performed prior to the revisions that added the caution statements?

WITNESS NOTARO: The conduct of the procedures at the simulator by Mr. Rottkamp and myself included the new caution statements. The operator training that has been going on for years now included the procedures as they existed so that the operator familiarity with implementation of this group of procedures is not one that is new or that has changed significantly as a result of this 3300 load limit.

1	BY MR. PERLIS:
2	Q Just out of curiosity, do you intend on doing any
3	simulator training with respect to the 3300 EDG loads with
4	any of the other operators who did not go down to the
5	Limerick simulator?
6	A (Witness Notaro) Absolutely. As part of the
7	normal operator requalification program that every licensed
8	operator at Shoreham is required to complete, each of our
9	licensed operators will go to the Limerick simulator a
0	minimum of two times every year.
1	This simulator training will be initiated in the
2	first quarter of '85 for the first crew, and training on the
3	simulator relative to the 3300 caution statements which have
4	been added will be conducted for all operators who hold
5	their license at Shoreham.
6	Q All right. I would like to turn your attention
7 -	now to page 2 of the request for additional information.
8	JUDGE BRENNER: Mr. Perlis, if you are just going
9	to ask questions
10	MR. PERLIS: A very few more.
1	JUDGE BRENNER: You didn't let me finish my

thought. I wasn't going to tell you you are asking too 22

23 many.

Why don't you just ask the question? I don't 24

have to refer to a letter from somebody to somebody which 25

WITNESS NOTARO: To respond to your question,

Mr. Perlis, the procedure prior to the revision had a

different table in the back which listed all loads. That

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table has been deleted and a new table now exists.

- 2 That new table lists only loads which by design
- 3 do not start. In addition, the procedure itself now gives a
- 4 priority listing for the loads that are required. The loads
- 5 which are off are not needed.
- 6 BY MR. PERLIS:
- 7 Q How is he supposed to manage for loads which he
- 8 turns off, just the parameters that might tell him to later
- 9 turn it back on?
- 10 A (Witness Notaro) If he were to take a piece of
- 11 equipment off of import -- example, if he were to shut off a
- 12 core spray pump, he would have a white light indicated on
- 13 the main control board in the area of the core spray
- 14 system. That light would be indicating to him that he has
- 15 taken off a piece of equipment which had received an auto
- 16 signal to start predicated on the LOCA and that he has taken
- 17 manual action to override that start signal, thereby having
- 18 to know that for it to restart he would have to take manual
- 19 action again.
- 20 Another example is to override signals on the
- 21 service water system, which would also be indicated by a
- 22 white light on the main control room saying that the
- 23 operator has in fact taken a manual action.
- In addition to that, the operator is required to
- 25 log all significant events, and this obviously would be

8020 13 10 1 AGBbur 1 considered a significant event, in the control room log, so that he has a record of the actions that he has taken. 14.

2 action be noted in a log? What's the lead time before it

3 would be written down?

emergency director.

A (Witness Notaro) Which action are you asking me

5 for?

Q I believe you just testified about actions related to operating equipment, both turning off and turning on certain pieces of equipment. Those actions would be logged down someplace. What's the time frame for logging them?

A (Witness Notaro) The actions that I just referred to would have automatic indication on the control boards.

In addition, he would be required to put them in the log.

As I testified this morning, we are talking about not an individual operator but a crew, a team effort. We're talking about operators who have very defined responsibilities for implementing specific actions, we're talking about supervisors who are specifically responsible for assuring that the operators are implementing properly. We have a shift technical advisor who is sitting there to monitor and to make recommendations. And we have the watch engineer also in this condition obviously functioning as the

So the requirements for documentation are not ones that would be dissipated or fall through the cracks, if you will; it's something that would be monitored, identified and

logg	ed	properl	y.
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- 2 Also, in this condition we would be under a
- 3 requirement to notify the NRC within one hour. The
- 4 information contained, or developed from the scenario would
- 5 be tracked very, very closely and, in my opinion, very
- 6 quickly.
- 7 Q I hate to push you further than that, but can you
- 8 give me a rough estimate as to how long it would take once
- 9 an action is made, for that action to be noted in the logs?
- 10 Are you talking about immediate jotting down in the log
- 11 books? Is this something that they have to do every so
- 12 often?
- 13 A (Witness Notaro) I would bound that number at 15
- 14 minutes. And the reason I would bound it at 15 minutes is
- 15 predicated on the requirement for notification of offsite
- 16 agencies in the event of an emergency, and once that
- 17 emergency has been classified there is only 15 minutes
- 18 within which we have to respond to certain groups.
- 19 So that information would certainly be recorded in
- 20 that time frame.
- 21 Q Am I correct that manual loading and unloading
- 22 actions would be taking place, if they take place, outside
- 23 of the control room?
- MR. ELLIS: Objection, again as to relevancy.
- 25 There's no showing anywhere that any of the changes have

the main control room available to him.

In addition, he has the major equipment that would make up that cumulative load in front of him in the main control room.

So the answer is, He would know. 24

25 0 Thank you.

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(Witness Notaro) Yes, I am.

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17 Q You say it "may be done?"

A (Witness Notaro) After the initial co-license examination program, then the Staff comes out and does reviews and evaluations of the requalification program itself. And that's done on an annual basis.

22 Ω That has to do with requalification, is that

23 correct?

24 A (Witness Notaro) That's requalification training 25 of previously licensed operators.

grading. So there are at least four or five external

organizacione in dodrezon co ene bedir evaluacion or en

- 2 training organization doing the training of the licensed
- 3 operators.
- 4 Q Well, that's the point I'd like to be sure we got
- 5 in the record, namely, that not only do we spend a lot of
- 6 time developing a training program, there are independent
- 7 reviewers to be certain that that training is, in fact,
- 8 certified by disinterested individuals. And your testimony
- 9 is that that is true, based on what you have just said; is
- 10 that correct?
- 11 A (Witness Notaro) That's absolutely correct, sir.
- 12 A (Witness Youngling) Judge Ferguson, I'd like to
- 13 add that on the Nuclear Review Board we do have expertise
- 14 familiar with nuclear training; in fact, this gentleman has
- 15 been in training since I've know him in the late sixties:
- 16 he has always been involved in training; if not longer than
- 17 that. So he has considerable background in nuclear
- 18 training.
- 19 Well, my point wasn't so much the length of time,
- 20 but the fact that they were independent.
- 21 A (Witness Youngling) Yes. And he is an
- 22 independent consultant of the Nuclear Review Board, an
- 23 outside consultant.
- 24 C Following that with another line of questioning
- 25 that has to do with certification: Earlier today we spoke,

- or talked about a kilowatt meter on the control panel, a
- watt meter I think we called it. And I think you,
- 3 Mr. Youngling, indicated that that watt meter was
- 4 calibrated. And I think your testimony indicates that in
- 5 fact that particular watt meter for EDG-103 was calibrated
- 6 at least four times since October of '82. And I believe you
- 7 said this morning that the way that's calibrated is that you
- 8 compare it against a standard; is that correct?
- 9 (Witness Youngling) Yes, sir.
- 10 Could you tell me a little bit about that
- 11 standard; that is to say, how do you know it's a standard;
- 12 how do you convince yourself that in fact is is a standard?
- 13 (Witness Youngling) The standard is a field A
- standard. 'It is a multi-amp device. I don't remember the 14
- 15 model number.
- 16 Maybe we can short circuit that.
- 17 I assume it's another meter of some kind.
- (Witness Youngling) Yes, sir, it is. 18 A
- And my question is, What confidence can we have in 19
- 20 that meter?
- 21 (Witness Youngling) I was going to get to the
- 22 point that the standard is calibrated and is traceable to
- 23 NBS, as are all our standards in the plant.
- 24 Sticking with you, Mr. Youngling, just for a
- 25 moment, I want to try to understand just a little better.

9	1	The	auxiliary	instrumentation	circuit	that	yo

- 2 indicated contained, I believe you said a watt-hour meter
- 3 together with a process computer. And it was this auxiliary
- 4 instrumentation loop that gave you the most accurate
- 5 readings of the EDG loads.
- 6 Is that a correct understanding?
- 7 A (Witness Youngling) Yes, that loop consisted of
- 8 the instrumentation that you mentioned. Its accuracy, of
- 9 all the loops that we've used to measure the diesels, is the
- 10 highest degree of accuracy; yes.
- 11 Q Did I correctly state what you stated, namely,
- 12 that that particular loop contained a watt-hour meter?
- 13 A (Witness Youngling) Yes, it's a watt-hour meter,
- 14 very similar to what you have in your house.
- 15 Q And was it by some procedure through your computer
- programming that you were able to convert that to a reading
- 17 that you could compare to the watt meter on a control panel?
- 18 A (Witness Youngling) Yes; basically the watt-hour
- 19 meter is equipped with a digital pulse output which we can
- 20 then put into a subroutine that is run in the process
- 21 computer, and we can count the pulses over a period of time
- 22 and come up with the kilowatt loading over a defined period
- 23 of time, and, therefore, the kilowatt load.
- 24 Q You have used the words "process computer" a
- 25 number of times. Tell me just a word about what you mean by

- a process computer.
- 2 A (Witness Youngling) The plant has a number of
- 3 computers. One of the computers is called the process
- 4 computer. It's used to monitor the nuclear process, to
- 5 provide alarms, and it has additional capability which we
- 6 used in this particular case.
- 7 Q I understand. Let me ask a very simple question.
- 8 Why did you choose to go that route, namely, to
- 9 some way differentiate, if I may use that word, watt-hours
- 10 into watts?
- 11 A (Witness Youngling) Into what? I'm sorry.
- 12 Q You're comparing by a computer procedure
- 13 watt-hours with watts; right? You're taking the watt-hour
- 14 meter reading, and somehow you're changing that to a watt
- 15 reading; is that correct?
- 16 A (Witness Youngling) Yes.
- 17 Q I guess my question is, Why do you choose to go
- 18 that way?
- 19 A (Witness Youngling) What we're trying to do is to
- 20 provide the operator an output in kilowatts; okay? Whereas
- 21 the watt-hour meter is an integrated amount of kilowatts
- 22 produced.
- 23 O I understand that.
- 24 A (Witness Youngling) All we're doing is doing a
- 25 simple division process and providing him with a mean value

- over a defined period of time; in this particular case it's
- 2 three minutes.
- 3 Q I think I understand that.
- A But, again, my question that I do not think you've
- 5 answered yet, is: Why did you decide to measure this, or
- 6 use in your auxiliary instrument loop a watt-hour meter?
- 7 A (Witness Youngling) I'm sorry. The watt-hour
- 8 meter, in our search for as accurate an instrument as
- 9 possible to use during the pre-op program, was selected as
- 10 the best device that we could use to measure the diesel
- 11 generator load.
- 12 During the pre-op test program we had some
- 13 extremely tight tolerances on the testing, especially at the
- 14 3900 level. And, therefore, we wanted to go out and come
- 15 up with the most accurate device that we could for that
- 16 special testing.
- 17 Q And you're saying, in effect, that a watt-hour
- 18 meter is more accurate than a watt meter; is that what
- 19 you're saying?
- 20 A (Witness Youngling) No; what I'm saying is, the
- 21 application of the watt-hour meter in the loop that we chose
- 22 to use it in produced a more accurate loop than the panel
- 23 meter, which is the normal operating instrumentation on the
- 24 diesel.
- 25 However, the watt-hour meter special test loop

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1 AGBwrb	1	would not be suitable for normal plant operation because it
	2	is not seismically qualified.
	. 3	Q Well, that's another matter that I don't think we
	4	need to get into.
	5	It still is eluding me, why the watt-hour meter.
	6	You have made the statement that in the auxiliary
	7	instrument loop that's the most accurate meter that you
	8	found to use. And I still don't understand why.
	9	A (Witness Youngling) The watt-hour meter uses as
	10	its input CTs and PTs, potential transformers and current
	11	transformers. So the watt-hour meter uses these input
	12	devices. So does the panel meter.
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18 an oscillation of the indicator on the meter?

(Witness Youngling) Yes, sir. 19 A

20 0 Okay.

Could you tell me what rate this indicator on the 21 meter is oscillating at? 22

23 (Witness Youngling) It is oscillating at the frequency of the firing of the engine. That's 3.75 hertz. 24

25 2 Is it that frequency that we see -- Is that the

- 1 frequency that determines the outer limits on the error in
- 2 the meter reading? Is that the 50 or 70 kw that we've been
- 3 talking out, or is it something different?
- 4 A (Witness Youngling) No, it is independent. The
- 5 limits of accuracy of the meter, the 2 percent of full-scale
- 6 accurancy of the meter is inherent in the meter design and
- 7 manufacture.
- 8 Q I understood that but what-- At least in my mind
- 9 I am looking at a meter and I see the needle bouncing or
- 10 oscillating, and what I'm trying to clarify now in my
- 11 thinking is whether or not the range over which that meter
- 12 is oscillating is the 50 or 70 kilowatts caused by the 2.75
- 13 -- 3.75 -- I'm sorry -- cycle pulsing that you just referred
- 14 to, or is it something else that we should be thinking
- 15 about?
- 16 Is my confusion clear?
- 17 A (Witness Youngling) Our calibrations of the
- 18 meter have shown us that the meter is accurate to a level of
- 19 plus or minus 60 to 70 kw. It just so happens that the
- 20 amount of oscillation due to the firing of the engine is
- 21 approximately 60 to 100 kw. The numbers are very similar
- 22 but they are independent processes. They are independent of
- 23 one another.
- 24 Q I see.
- 25 So there is an uncertainty in the actual load of,

Just to make sure I have the correct picture in

my mind, as I'm looking at that meter do I actually see a

24

can adjust the loading on the engine.

And how often does he look at the watt meter?

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(Witness Notaro) The operator, by his training

- 1 and his qualification, is always required to continuously
- 2 evaluate all instrumentation for associated equipment that
- 3 was operating. Any evaluation based upon changes or
- 4 changing conditions is not something that would be done
- 5 unilaterally without the knowledge of the other people on
- 6 that team.
- 7 The operator are a cohesive unit. They function
- 8 as a team, as a crew. The command control function as a
- 9 basis from the watt engineer assures that this group
- 10 functions as a team, and the operator, by his training and
- 11 qualifications, would always go back and continuously
- 12 evaluate what was happening not only to the diesels but to
- 13 all of the appropriate equipment that was required to
- 14 mitigate any abnormal condition.
- 15 So the answer to your question is that they will
- 16 continuously be evaluating what those meter reading
- 17 indications are.
- 18 Q On a different subject, namely the February 5th
- 19 letter from Mr. Schwencer to Mr. Leonard, you may have told
- 20 us already but I would like maybe to repeat a summary of
- 21 where does LILCO stand in answering this letter?
- 22 A (Witness Notaro) That response is currently
- 23 going together formally by letter. The information in terms
- 24 of the revision and the modifications to those procedures
- 25 was submitted to the Staff previously.

1	Again	the	information	that	is	contained	in	those
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- 2 revisions in our opinion is more format than content or
- 3 substantial change. The indication for the cautions are
- 4 given in the emergency procedure to function as a guide to
- 5 the operators. The information is not really required in
- 6 our opinion as we have modified it. It is more to address
- 7 the Staff concerns.
- 8 That information is going to be submitted either
- 9 by the end of this week or early next week, to the best of
- 10 my knowledge right now.
- 11 Q Does that depend on your availability?
- 12 A (Witness Notaro) To some extent, Judge.
- 13 Q Is it LILCO's position that they will be
- 14 completely responsible to everything in this letter?
- 15 A (Witness Notaro) It is our opinion that we have
- 16 been very responsive to the requirements requested of this
- 17 letter. There are interpretations that obviously I cannot
- 18 answer based upon the Staff review, but it is our position
- 19 that we have been very responsive to the requests that have
- 20 been made in this letter.
- 21 Q Is it true that nothing has been identified where
- 22 there is a difference of opinion?
- 23 A (Witness Notaro) There is a difference of
- 24 opinion, Judge Morris, on the task analysis. And to
- 25 reiterate, it was our position that a job analysis be

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- performed, and we did perform the job analysis.
- 2 And it was also our opinion that the task
- 3 analysis piece of that was not required at this time because
- 4 the information that was contained in the changes to the
- 5 format, the caution statement that provided only redundant
- 6 information, did not really change any of the meters or the
- 7 switches or the indicating lights such that the equipment
- 8 that has always been there, the equipment that the operator
- 9 has always been trained on, always been responsible to
- 10 operate, has not in fact changed.
- 11 Therefore,--
- 12 Q Excuse me. In fact, his task has not changed.
- 13 Is that correct?
- 14 A (Witness Notaro) In our opinion, his task has
- 15 not changed at all.
- And additionally, we have to perform complete
- 17 0700 review of the control room and during that timeframe,
- 18 the diesels will be included as part of that review.
- 19 Q Are there any other items?
- 20 A (Witness Youngling) Yes, Judge. Let me just add
- 21 something to Mr. Notaro's testimony.
- The 0700 that he was referring to is the NUREG
- 23 0700 detailed control room design review. Also another
- 24 item of discussion with the Staff deals with some procedural
- 25 formatting changes, but there is not an unwillingness to

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	2	forth. We are in a dialogue on that.
	3	Q Anything else?
	4	A (Witness Youngling) No. No, there is nothing
	5	else, Judge, that we are aware of.
	6	A (Witness Notaro) That we're aware of.
	7	Q Could you briefly describe the difference between
	8	a job analysis and a task analysis?
	9	A (Witness Notaro) The job analysis, Judge Morris,
	10	was conducted by means of placing the procedures that the
	11	operator would be required to go through and to evaluate the
	12	steps in those procedures that the operator would be
	13	required to accomplish, and evaluate the effectiveness or
	14	the capability of the operator to perform those steps
	15	required in those procedures. That was in fact done,
	16	Q And that's a judgment of somebody by reading the
	17	procedure?
	18	A (Witness Notaro) That was an evaluation
	19	performed by an individual reviewing the group of procedures
	20	required to perform the functions necessary following the
	21	scenarios.
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and there are six crews. So it is a six-week rotation.

next six weeks, and then they would start to go to the

simulator to start their simulator training.

If it starts this week, they would go on for the

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- 1 Q And looking at the emergency procedure that
- 2 Mr. Perlis asked you about as an example; that is, the
- 3 containment control emergency procedure, I see that the
- 4 cautions to which you referred are worded to the effect "Do
- 5 not start a particular piece of equipment," the equipment of
- 6 interest at that point in the procedure, "if the associated
- 7 emergency diesel load is above..., " and then whatever level
- 8 would be appropriate, given the load or the equipment.
- 9 I understand these cautions are before entries
- 10 into the other procedure, or at least in some cases if not
- li all cases.
- Now, what tells the operator what the associated
- 13 emergency diesel generator is? Which one among the three?
- . 14 A (Witness Notaro) Judge Brenner, the operator is
 - 15 trained and licensed. By his training and his
 - 16 qualification, he knows what RHR pump is associated with
 - 17 what diesel.
 - 18 A (Witness Youngling) Judge, maybe I can add to
 - 19 that.
- 20 With the three diesels, basically what we have is
- 21 the 101 is the A diecel, and the corresponding equipment
- 22 with the A designator is on the A diesel -- the B, and so
- 23 forth. The C and the D are basically on the middle engine,
- 24 the 103 engine.
- So there is correspondence in the numbers as well

8020 16 03 AGBbur 1 as the operator's training and knowledge of the plant. 2 Are there any important exceptions to that 3 numbering scheme, numbering and lettering scheme? (Witness Youngling) Important exceptions? To 4 5 the best of my knowledge, there are no exceptions, no. 6 (Witness Notaro) And if I may add something, 7 Judge Brenner, I know from firsthand experience, because I 8 just finished taking my annual requalification exam, one of 9 the objectives of the training program is to know that information from memory. 10 11 (Witness Youngling) Judge? 12 I am sorry, go ahead. 0 13 (Witness Youngling) Maybe I could just add one 14 more thing. 15 Above the pump switch is a number, POO3A. That 16 is an RHR pump, meaning A, 101 engine. 17 All right. I knew the equipment for the particular switches were labeled. I didn't know there was a 18 19 particular scheme organizing the labels for each equipment 20 to a particular diesel, and you have answered that now, also. 21 22 You mentioned -- I think it was you, Mr. Notaro, 23 that the recent revisions to the procedures, to include 24 these caution statements, were checked out on the

simulator. I bel. you said the Limerick simulator, is

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- that right?
- 2 A (Witness Notaro) Yes, sir, that is correct.
- 3 Q I am trying to find out how that would work, and
- 4 I will give you the context.
- 5 Would that simulator simulate the diesel
- 6 arrangements at Shoreham?
- 7 A (Witness Notaro) The Limerick simulator has four
- 8 emergency diesel generators. Shoreham has three emergency
- 9 diesel generators.
- 10 When we went to the simulator, we took the fourth
- 11 diesel generator to pull to lock, so that it would not
- 12 function at all. We ran the LOOP procedure, the LOOP/LOCA
- 13 procedure, a LOOP/ATWS procedure, and had the diesels, the
- 14. three remaining diesels respond.
- We have been using the Limerick simulator for
- 16 almost four years now, and the familiarity and the closeness
- 17 of the simulator to Shoreham is something that we have been
- 18 working with for a number of years. It is not something
- 19 that is skewed or has to go through a long evaluation or
- 20 analysis process.
- 21 Q All right, but I wanted to focus on just the
- 22 diesel setup.
- 23 Are you telling me that the Limerick simulator
- 24 has the same diesel setup as each unit of the Limerick
- 25 plant?

Q But wouldn't the "associated diesel" be different in some cases when -- that is, you are starting a particular piece of equipment, say the A RHR pump. That might be associated with the 101 diesel at Shoreham, but a particular RHR pump might not be associated with the same sequencing diesel at Limerick.

24 Isn't that right?

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In other words, the goal of the procedure -- let

- 1 me give you the overview. I don't want to get too enmeshed
- 2 in the detail at the beginning. If it is necessary, we will
- 3 get to that.
- 4 But the object is to see if operators are
- 5 verifying that the load does not go over 3300 as the
- 6 procedure calls for particular equipment to be added at the
- 7 option of the operator.
- B Did you check out the procedures for that
- 9 purpose, or did you only stop after the first 10 minutes for
- 10 automatic use?
- 11 A (Witness Notaro) Judge Brenner, the reality of
- 12 testing these procedures was such that we never came
- 13 anywhere near the load limit on the diesels, that water was
- 14 returned so quickly by the equipment that the operator's
- 15 action is actually to remove load, and he never comes close
- 16 to exceeding a load limit. That is how quickly the unit
- 17 responds and the equipment responds.
- 18 Q So in terms of the simulator, you never got to
- 19 the point of seeing how an operator would react in checking
- 20 out the caution statement not to exceed a load?
- 21 A (Witness Notaro) No, I think in utilizing the
- 22 simulator, Judge Brenner, we saw that the actual response to
- 23 the plant, much like the response in the IET, is such that
- 24 the loading would be nowhere near the limit and that the
- 25 operator would actually be taking initial steps to reduce

- load and that he would not be worried about the caution
- 2 statements because he would not be near the load limit.
- I think that is what we saw at the simulator,
- 4 sir.
- 5 Q I am trying to understand why you went back to
- 6 the simulator just for the purpose of checking out the
- 7 changes to this 3300 qualified load because what you are
- 8 telling me is everything was the same as your previous
- 9 checkouts.
- 10 A (Witness Notaro) We wanted to verify, based upon
- 11 the Staff concern. We believed that there was no problem
- 12 whatsoever in the operator managing these procedures. We
- 13 had not seen a problem in the operator managing these
- 14 procedures in the past.
- 15 Based upon the Staff-generated concern, we wanted
- 16 to verify that what we believed to be the case was in fact
- 17 still the case. What we found was that what we believed to
- 18 be the case is in fact the case. The operator will have no
- 19 problem whatsoever managing the procedures.
- 20 (Pause.)
- Judge Brenner, may I add one more thing to try
- 22 and clarify what I have said?
- 23 O Yes.
- 24 A (Witness Notaro) We found in running these
- 25 procedures at the simulator that it caused no difficulty or

17 Could you enlighten me on that?

18 A (Witness Notaro) Judge Brenner, I agree with
19 what you have just said.

20 Q Well, I am just asking a question, but go ahead.

21 A (Witness Notaro) That has been our position,

22 also, and that is why we conducted the job analysis and not

23 the task analysis.

24 Q I suppose one could suggest that one thing that
25 would be observed would be the operator with responsibility

- for adding a particular piece of equipment, checking with
- 2 the operator, who might not be the same person, with
- 3 responsibility for the load distribution and asking what the
- 4 load meter indicates.
- 5 Would that be about it?
- 6 A (Witness Notaro) We believe that we accomplished
- 7 that by doing the job analysis and going through the
- 8 individual procedures, and we believe that the job analysis
- 9 accomplished that function.
- 10 And, yes, I agree that that could be one of the
- 11 things that could be evaluated, and that is why we went
- 12 ahead and evaluated it.
- 13 .Q How does the operator assure that the load is not
- 14 above a certain value?
- I know ultimately you are saying somebody is
- 16 checking the watt meter, but as a practical matter, they
- 17 might not be the same operators involved. That is, one has
- 18 responsibility for determining whether to manually add a
- 19 particular piece of equipment, while there might be another
- 20 operator with responsibility for monitoring the load.
- Is that correct, or is it some other scheme?
- 22 A (Witness Notaro) This is quite similar to, I
- 23 believe, what I said this morning in terms of the team
- 24 concept. We are talking about direct communication here.
- 25 We are talking about individuals in that control room who

8020 16 10 1 AGBbur	1	are working as a very closely knit qualified group, and an
	2	individual with coordination responsibility analyzing what
	3	the group as a whole is doing, and we are talking about
	4	direct communication amongst these people.
	5	Q I am trying to recall and this may be
	6	repetitive to your testimony earlier today.
	7	I know you testified that the watch engineer, who
	8	is in effect a shift supervisor, has to approve shutting off
	9	equipment. I don't recall, and therefore I am asking you
	10	now: who has to approve adding equipment on?
	11	A (Witness Notaro) The watch engineer in that
	12	command control function would be responsible, as directed
	13	by procedure for approving the removal of ECCS equipment.
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The communication is not something whereby an

- 2 individual must stop and wait. This is routine
- 3 communication that is a portion of the required training
- 4 program and it is something that is constantly grilled. And
- 5 one of the reasons that we go to the simulator is so that
- 6 the crew can function as a crew, integrate and communicate.
- 7 And that functioning is such that the crew itself is
- 8 developing that communication capability. It's not
- 9 something that is directed specifically by a procedure
- 10 statement.
- 11 Q Maybe I didn't ask it clearly enough:
- 12 Can any operator add load to the diesel generator
- 13 once that individual operator is satisfied that the load
- 14 would not go above 3200 Kw or, more specifically, that that
- 15 operator is satisfied that the caution statement in a
- 16 procedure is not violated or does somebody have to approve
- 17 adding the load?
- 18 (The witness panel conferring.)
- 19 A (Witness Notaro) The operator, after verifying
- 20 that the load would not be exceeded, can add the load. By
- 21 his training he would be communicating the fact that he was
- 22 adding the load.
- 23 Additionally, the procedures requiring the watch
- 24 engineer approval are only related to the removal of ECCS
- 25 equipment, which is specifically the core spray pumps, the

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RHR pumps and the like.

2 Q Is there a reason for not requiring approval by 3 the watch engineer to add loads as further assurance that 4 the 3300 Kw load limit would not be violated?

A (Witness Notaro) It's not required, predicated on the fact that the personnel we're talking about now are all licensed individuals and we do want the watch engineer to assure that he has the command control function and the big picture and not to be bogged down in a particular event or detail. So it's not specifically written in a procedure.

Again, that's certainly not to say that there isn't constant communication between all of these people for all of the actions that are going on in the control room.

15 Q Okay.

Now the individual operator . working through an emergency procedure and he wants to add a piece of equipment but he needs to check out whether or not the caution statement is violated. How does he do that?

A (Witness Notaro) I will make the assumption that the operator who wants to add the piece of equipment is not the operator who is responsible -- as I talked about this morning -- for verifying the AC loads. That operator would identify that he wanted to add a piece of equipment. The second operator, who is verifying the AC distribution, would

Board have been in a control room but the record isn't going

to bevery helped by your description. But it is a finite-

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8020 17 04 1 AGBagb	1	sized room.	1
	2	(Laughter.)	
	3	That's a big help, too.	
	4	MR. DYNNER: That makes it clear, your Honor	
	5	JUDGE BRENNER: I'll let you straighten it u	po
	6	follow-up, Mr. Dynner, since you're so interested.	
	7	It's a distance that is easily traversed and	i
	8	fact the operators can well I'll stop there. That's	wh
	9	you're saying.	
	10	WITNESS NOTARO: That's correct.	
	11	BY JUDGE BRENNER:	
	12	Q Changing subjects, looking at page 19 of you	r
	13	testimony, you discuss the IET on that page and in the	
	14	paragraph that begins near the bottom of that page you	
	15	state:	
	16	"Although the IET cannot simulate	
	17	exactly the conditions that will exist following	
	18	a LOCA, it does result in the full sequencing of	
	19	loads, particularly in the short-term, before an	
	20	operator would be expected to start responding to	
	21	particular symptoms from a particular accident	
	22	sequence."	
	23	I know you have testified about this subject	
	24	already but I'm not clear as to exactly what you mean by	У

25 "full sequencing of loads." Can you tell me?

A (Witness Dawe) What we are referring to there,

2 Judge Brenner, is the bus program and load sequencing

3 programs of the plant in that all of the automatic equipment

4 that responds to the loss of off-site power and the LOCA

5 signals of the plant are predetermined to operate in a

6 certain time sequence, and all of that automated equipment

7 is included in the MESL.

And by running the IET, which is initiated in certain portions of it anyway with both the introduction of a loss of off-site power signal and a LOCA signal, then the plant goes through that bus program and so in the following of the bus program and the load sequence programs then what happens in the IET is identical to what happens in the LOOP/LOCA event.

The concept of responding after that time to particular symptoms of a particular accident sequence was a reference to the removal of equipment or the selection of other equipment if the automatic equipment failed and didn't manually restart when the operator tried to start it; there could be that type. But because it sequences all of the automatic equipment, which is the MESL equipment then it represents the post-LOCA situation.

Q If you had a situation occur at the plant where you had a LOCA without a loss of off-site power, and I would further postulate that the operators determined that in

- 1 order to control the plant with greater margin, say,
- 2 added -- were using all equipment which -- not all equipment
- 3 but a sufficient number of equipment such that if the
- 4 diesels had been operating the diesel limit of 3300 Kw would
- 5 be violated, although at that point it's not because you're
- 6 not relying on the diesels. Then in that LOCA sequence at
- 7 that point you do in fact suffer a loss of off-site power.
- 8 What happens to that load which would have been
- 9 the manually added load to the diesels?
- 10 A (Witness Youngling) In the situation that you
- 11 have hypothesized what would happen is you would sustain the
- 12 loss of off-site power, the bus would strip and go through
- 13 its loading sequence and the loads, as defined in the MESL,
- 14 would then resequence onto the bus as a LOOP/LOCA.
- 15 Q I have just one other small area -- it might be,
- 16 Mr. Youngling, that I should more properly save this for
- 17 when you appear in your future life as a member witness of
- 18 another panel, but I'll ask it now because I'm frankly not
- 19 sure what it might turn out to be pertinent to in the end.
- 20 But you have indicated that you are going to be
- 21 conducting surveillance testing under the qualified load
- 22 concept. Can you just very briefly tell me what that future
- 23 surveillance testing would be; that is, if you were given
- 24 permission to rely on the TDI diesels under the qualified
- 25 load concept, what the surveillance testing would consist

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2	A (Witness Youngling) Judge, the surveillance
3	testing would be defined in the technical specifications.
4	Those specifications would generally follow the pattern of
5	the BWR standard technical specifications which are written
6	generally in response to Regulatory Guide 1.108.
7	The kinds of tests that we would be doing would
8	include a monthly test whereby the engine would be loaded to
9	its qualified load and held for one hour. During that
0	period the test would be run at a load of 3300 plus or minus
1	100 Kw.
2	There are also a set of tests that have to be run
3	each refueling outage, every 18 months. Those tests
4 .	generally deal with transients on the engine: load
5	sequencing, much like in a LOCA, a LOOP/LOCA; load rejection
6	tests. But in addition there is a load carrying capability
7	test where the engine has to operate for 24 hours and will,
8	under our new technical specifications, at a load of 3300 Kw
9	plus or minus 100. Those are generally the specifications.
0	Now there is some discussion as to the kinds of
1	starts to be put on the engine that the Staff is concerned
2	about, and they may be factored in the tech specs also: the
3	rapid start versus the slow start. But that has nothing to

25 Q It happens that I have the Reg. Guide in front of

do with the 3300 loading.

8020 17 08 27415 me which you referenced, 1.108, and I certainly don't 1 AGBagb 1 2 pretend to know everything that's in it -- I have not even read it carefully recently -- but as I recall it, and a 3 glance has confirmed, that the periodic testing it talks 4 5 about -- and you said that's monthly, right? 6 A (Witness Youngling) Possibly, yes. 7 Did you say monthly? Maybe I misheard. 8 A (Witness Youngling) Yes, monthly. Monthly is the normal surveillance test. 9 10 Right. Okay. I think the Reg. Guide just says 0 11 periodic. (Witness Youngling) Yes. 12 A 13 0 All right. 14 Doesn't it talk about a 22-hour test and then at 15 two hours, at what I would call short-term or overload? 16 (Witness Youngling) Yes. The Regulatory Guide A 17 does talk about that concept of 22 hours at the continuous rating and two hours at the short term. However, the 18 concept of the qualified load defined in the SER will now 19 replace that requirement such that the engine is run for a 20 full 24 hours at the qualified load. 21 That's why I got confused for a minute when you 22 23 said you would do the testing much in accordance with 24 Reg. Guide 1.108.

We're going to be getting testimony, partly from

1 LILCO and partly from the Staff -- we have received it in

2 prefiled form and it's going to be presented at the hearing

3 -- that even if there is loading above the 3300 for some of

4 the reasons alleged in the County's contention, such as

5 intermittent and cyclic loads and load meter error inherent

6 in the meter and so on, that such short-term operation at

7 those levels postulated over 3300 should not be of concern

8 for the reasons given by these other witnesses who are

9 concerned with things such as the crankshafts and the

10 blocks.

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And in order to know how to evaluate that testimony in the end and, since LILCO is one of the sponsors of similar testimony -- and, in fact, we know from the legal arguments on the motions to strike that LILCO may intend to argue positions similar to what I just referred -- I want to know whether you are giving any consideration to running the short-term test, that is, the two hours of the monthly 24 hours, at a load over 1300, notwithstanding the qualified load concept?

A (Witness Youngling) No, we are not. The guidance in the Staff SER specifically talks about developing technical specifications to insure that the qualified load is not exceeded during the periodic testing. We have talked with the Staff and we have their concurrence relative to the plus or minus 100 as a deviation from that.

(The witness panel conferring.)

- A (Witness Youngling) Judge Morris, what I'd like
- 2 to do is go down each one of the five items that are listed
- 3 there on page 13 of the Staff testimony.
- 4 Q That would be fine.
- 5 A (Witness Youngling) Item one deals with load
- 6 spikes equivalent to 3900 due to sequence starting of large
- 7 pumps in the first 30 to 60 seconds of a LOOP/LOCA event.
- 8 (The witness panel conferring.)
- 9 In one of our SNRC letters, I believe it was
- 10 1104, that we discussed earlier this afternoon, we talked of
- 11 the concept of in-rush current to the engine during the
- 12 sequencing of the large 4KV equipment onto the bus. And
- 13 during that we were able to show that that sequencing
- 14 operation does not adversely affect the engine.
- 15 Q What's the time duration of such in-rush?
- 16 A (Witness Dawe) Judge, the 30 to 60 seconds in
- 17 this number one, I think, is certainly misleading. They're
- 18 not, I don't believe, saying that the machine is going to
- 19 look as though it's operating at 3900 Kw for a continuous
- 20 period of time of 30 to 60 seconds in length. They're
- 21 simply quoting that that's the timeframe after automatic
- 22 diesel start in which the initial large loads come on during
- 23 the sequencing.
- 24 Physical phenomena such as in-rush current is
- 25 fractions of a second and we don't really agree that there

- 1 is a loading of 3900 Kw from that effect. And certainly it
- 2 should not be read to say from 30 to 60 seconds operation at
- 3 3900 Kw.
- 4 Q We could skip number two, Mr. Youngling, if
- 5 you're ready to go on. I believe we have heard enough on
- 6 that one.
- 7 A (Witness Youngling) The statement that the Staff
- 8 makes in item number three regarding the value of 3300 after
- 9 the first few minutes in response to a LOOP/LOCA is
- 10 consistent with the MESL evaluation which shows that the
- 11 MESL's are below 3300. We believe that those values will
- 12 even be lower in actuality than the MESL's that we have
- 13 stated in our testimony as a result of the conservatisms
- 14 that we have been talking about over the last two days and
- 15 as further confirmed by the integrated electrical test.
- 16 Item four deals with results from an operator
- 17 error during the first hour of the LOOP/LOCA event.
- 18 (The witness panel conferring.)
- 19 A (Witness Dawe) With respect to number four,
- 20 Judge Morris, they have quoted a LOOP/LOCA event in the
- 21 first hour with 38- to 3900 Kw for times of 40 to 60
- 22 minutes. My understanding is that that was what they used
- 23 for the evaluation in their testimony but we do not agree
- 24 with those numbers.
- 25 For the LOOP/LOCA event, if you refer to our

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1 comment.

- 2 Q Fine. Thank you.
- 3 JUDGE BRENNER: That's all we have at this time.
- 4 We can go to LILCO for its redirect.
- 5 REDIRECT EXAMINATION
- 6 BY MR. ELLIS:
- 7 Q Gentlemen, the pulsing that has been referred to
- 8 in testimony, that pulsing exists during actual conditions
- 9 in a LOOP/LOCA?
- 10 A (Witness Youngling) No, it does not.
- 11 Q Is the pulsing that you have referred to in your
- 12 testimony additive to the plus or minus 60 to 70 Kw
- 13 instrument accuracy?
- 14 A (Witness Youngling) No, it is not.
- 15 Q Are you able to read plus or minus 50 on the
- 16 meter, 50 Kw?
- 17 A (Witness Youngling) Yes, you can.
- 18 Q And can the operators read plus or minus 50 Kw on
- 19 the meter?
- 20 A (Witness Notaro) Yes, we can.
- 21 Q And did you take that into account in your review
- 22 and revision of any operator procedures designed to insure
- 23 that the qualified load of 3300 is not exceeded?
- 24 A (Witness Notaro) Yes, we took that into
- 25 consideration and the indications for maximum load that is

- 1 contained within those caution statements are actually
- 2 placed at the lower bound 50-Kw reading associated with the
- 3 load that is being placed on.
- 4 In addition, the caution statements are strictly
- 5 guides for the operator to use during the event, and they
- 6 are actually providing simply redundant information as the
- 7 indication for control on the loading is bounded by the
- 8 automatic actions for loads included in the MESL's which the
- 9 operator would accomplish by accomplishing the immediate
- 10 actions and making that verification that those automatic
- 11 loads had in fact come on and performed their function
- 12 properly. So the caution statements are simply providing
- 13 additional redundant information.
- 14 . Q Mr. Youngling, there is reference in your earlier
- 15 testimony in response to questions by several counsel on the
- 16 220 hours in the endurance run -- Strike that, let me begin
- 17 again.
- The 220 hours, Mr. Youngling, that you referred
- 19 to as having been completed before the 525 hour endurance
- 20 run, some portion of that was conducted with the watt hour
- 21 test loop meter with an accuracy of .6 percent, is that
- 22 right?
- 23 A (Witness Youngling) Yes, it was.
- 24 Q Is that .6 percent accuracy better than the plus
- 25 or minus 60 to 70 Kw associated with the standard plant

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8	0	2	0	1	9	0	1
1			AG	B	eb		

1	You'll see there on page 10 an answer to the	
-	question concerning what a 3300 Kw technical specification	n
3	limit on the deisel means. Mr. Knox makes the following	
4	statement:	
5	"If 3300 is exceeded at any time.by any	
6	amount, the as ociated technical speci-	
7	fication action will require the plant	
8	to be shut down with a subsequent analysis	
9	and inspection performed to demonstrate	
0	the capability of the deisel generator	
1	before continued plant operation would	
2	be allowed."	
3	Do you see that, sir?	
4	A (Witness Youngling) Yes, I do.	
5	Q Do you gentlemen agree with that?	
6	A (Witness Youngling) No, we do not.	
7	MR. DYNNER: Objection. I don't think this is	
8	appropriate for a redirect examination since these witness	ses
9	have not been examined in cross-examination on this subject	ct
0	matter or on Mr. Knox's testimony or on what Mr. Knox is	
1	talking about here.	
2	JUDGE BRENNER: I asked him about that subject	

JUDGE BRENNER: I asked him about that subject
matter. I don't know if I was the only one, but I did. I
asked him what that limit meant -- In fact, other persons
ahead of me had asked him --

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	마이에서 하는 것이 있다. 아이에 가장 하면 하는 아이를 다 하고 있다면 하다는 것이 없는 것이 없는 것이 없다.
2	JUDGE BRENNER: Even if that had not been the
3	case we might have allowed it under the approach that we
4	have taken before of where we can get rebuttal of witnesses
5	matched up. And remember that's what the Board likes about
6	the procedure of putting witnesses for different parties
7	together, so that when we don't follow that procedure we
8	like to be able to at least accomodate that approach. Where
9	it becomes extensive and then that causes potentially
10	prejudicial problems to other parties there are several
11	means of adjusting t that also.
12	BY MR. ELLIS:
13	Q Mr. Youngling, did you want to continue with your
14	answer?
15	A (Witness Youngling) That is the first time that
16	we have seen such a position from the NRC Staff relative to
17	exceedance of the 3300 load during surveillance testing. We
18	had discussions with the Staff personnel and had agreement
19	that we would perform the surveillance testing at 3300 plus
20	or minus 100 as we have discussed this afternoon.
21	In addition, the requirment for plant shutdown or
22	the basis of a situation with one deisel generator is
23	certainly outside the norm of the limiting conditions for

operation for deisel generators that are presently in place

where I can have one deisel generator out of service

- 1 for up to 72 hours before I have to take actions with the
- 2 plant to shut down the plant. And for those reasons we feel
- 3 that those requirements are certainly inconsistent.
- 4 Q Do you have any indication from the Staff
- 5 concerning the testimony that you have given that the
- 6 surveillance testing that you have described can be
- 7 conductive permissivly at 3300 plus or minus 100?
- 8 A (Witness Youngling) Yes, we have had
- 9 conversations with the Staff people and LILCO that the
- 10 surveillance testing could be performed at 3300 plus or
- 11 minus 100.
- 12 Q Can you tell me who those conversations were
- 13 with?
- 14 A . (Witness Youngling) Yes, members of LILCO have
- 15 talked with Dr. Berlinger at the NRC Staff as well as the
- 16 project manager, Mr. Caruso.
- JUDGE BRENNER: Mr. Youngling -- I'm sorry, were
- 18 you going to continue to ask questions on that same subject,
- 19 Mr. Ellis?
- MR. ELLIS: Related to tech specs but I think not
- 21 directly related to Staff approval or concurrence in the
- 22 plus or minus 100.
- JUDGE BPENNER: I suppose I'll learn more when
- 24 Mr. Knox takes the stand. I think you have assumed in your
- 25 answers, Mr. Youngling, that the portions of Mr. Knox's

- 1 testimony to which your Counsel directed you was related to
- 2 surveillance testing. Am I right so far?
- 3 A (Witness Youngling) Yes. As we have testified,
- 4 during the response to a LOOP/LOCA event we will not go
- 5 above 3300.
- 6 JUDGE BRENNER: What if -- What if type questions
- 7 give me trouble but we'll find out more from Mr. Knox --
- 8 What if what he's talking about there is not limited to or
- 9 not applied to surveillance testing, would that kind of
- 10 specification make sense to you?
- 11 WITNESS DAWE: In that case, Judge Brenner,
- 12 we've had a LOOP or a LOOP/LOCA and the plant is shut down
- 13 and we must re-evaluate before we can start up anyway. But
- 14 we really don't believe in either of those events we are
- 15 going above 3300. That statement that the tech specs would
- 16 require us to shut down the plant at any time if we exceed
- 17 it by any amount is only an inconsistency with respect to
- 18 surveillance testing, otherwise we are shut down.
- 19 BY MR. ELLIS:
- 20 One of you gentlemen testified earlier today, I
- 21 believe, that one of the practical reasons for a plus or
- 22 minus 100 range for the surveillance testing was that a
- 23 resident inspector might find the plant in violation of the
- 24 tech specs or procedures if he saw the meter above 3300.
- 25 Would the LILCO operators themselves have any responsibility

- 1 in this connection?
- 2 A (Witness Notaro) Yes, sir. They would. And
- 3 they would themselves, with or without an inspector in the
- 4 control room, declare that that deisel had failed its
- 5 surveillance test if that limit was only 3300 and it
- 6 exceeded 3300 and they would be required to do so.
- 7 Q Mr. Dawe, Mr. Dynner asked you a question
- 8 concerning the testimony of the panel on page 37 relating to
- 9 the low power licensing proceedings. Specifically, this
- 10 statement on page 37 that in the low power licensing
- 11 proceeding, off-site power has been shown to or reliable and
- 12 restoration time following its loss is short. And in
- 13 response to the question by Mr. Dynner I believe you
- 14 indicated to him that factual testimony did not have
- 15 anything to do with the context of the hearing, am I
- 16 correct?
- 17 A (Witness Dawe) Yes, you are correct. I stated
- 18 that.
- 19 Q What did you mean by that?
- 20 A (Witness Dawe) I simply meant that our testimony
- 21 at that point states two salient facts for what we were
- 22 discussing at this point in our testimony. First it shows
- 23 that off-site power has been shown to be reliable, which the
- 24 facts of that evidence showed, and it states that the
- 25 restoration time is short. And we have demonstrated through

our testimony and evidence then that the restoration time 1

- was under 30 minutes from various power sources around Long 2
- Island surrounding the plant geographically as well as power 3
- sources on-site. But even without the power sources on-site 4
- 5 that the time frames were very short and that was discussed
- 6 in a proceeding that was conducted with respect to an
- 7 exemption request but the facts exist whether you are
- talking about that or this. 8
- 9 And in our testimony at that point those facts
- 10 are used just to put into context what the requirements for
- 11 the diesel generator are.
- 12 Mr. Dawe, I think Mr. Dynner asked you also in
- 13 connection with the total connected loads and in your answer
- you indicated that there would have to be combinations of 14
- 15 equipment failures and operator errors, many of each kind.
- 16 Am I correct?
- (Witness Dawe) Yes, that was my testimony. 17
- 18 0 Is that within the regulatory design basis of the
- plant and if not, why not? 19
- (Witness Dawe) That would not be within the 20
- regulatory design basis of the plant. The design basis is 21
- to -- on top of the initiating event and all of its 22
- consequences -- be able to accept a single failure and all 23
- of its consequences. Any one load or group of loads in the 24
- 25 connectable but not connected category to remain connected

- 1 would require failure of the automatic trips, which are
- 2 safety-related trip devices, or operator error to bring
- 3 additional loads on when they should not be added.
- 4 The plant is designed to accept the loss of the
- 5 deisel generator. There are three, we require two. If for
- 6 whatever reason I have lost that deisel generator the
- 7 regulatory design basis does not require the loss of another
- 8 deisel. If I assume the loss of the deisel for equipment, I
- 9 do not have to assume loss of equipment for an operator
- 10 error concurrently.
- Il Further, the plant having been able to withstand
- 12 that, need not be designed on a regulatory basis for further
- 13 equipment failure or further operator errors on top of the
- 14 already failed equipment.
- 15 Q By "the already failed equipment," what are you
- 16 referring to?
- 17 A (Witness Dawe) I could be referring to any
- 18 equipment but in applying the single failure criterion for
- 19 an initiating event I must find the worst failure for the
- 20 LOOP/LOCA, that is the failure of a diesel.
- 21 O In testifying that you do not have to design the
- 22 plant to accept a failure beyond the failure of the first
- 23 diesel, can you elaborate what that means, that you don't
- 24 have to design the plant for more than that?
- 25 A (Witness Dawe) I designed the plant with

8020 19 08 redundancy to accept failure of equipment on top of the AGBeb initiating event. In my design with the three diesels I can accept the failure of one diesel, whether that failure is due to equipment failure of the diesel or its support equipment or whether that failure is due to an operator error.

in one place as a response to all of the cross-examination

was that I think there may be ultimately. When I go through

all of the testimony, every piece may be possible to put

together. But I think we have had a lot of

JUDGE BRENNER: Isn't it in their testimony in

MR. ELLIS: Judge, I guess the judgment I made

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that has occurred.

essentially that form, also?

load the diesels above the qualified load in the accident

scenarios that are covered in the testimony?

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have seen the licensed operators at Shoreham utilize those

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1	same	procedures	minus	the	caution	statement	for	a	number	of

- 2 years and be licensed and tested by the NRC Staff with their
- 3 capability to use and management those procedures.
- So I disagree with it completely.
- When you said you verified this both at the simulator and in watching the Shoreham operators, what are you saying you verified?
 - A (Witness Notaro) I verified the manageability of those procedures, and the operators are not going to be confused. They are not going to be misled. They are going to handle those procedures just fine, and we are never going to approach that load level. This is not a concern.
 - A (Witness Dawe) I would add to that answer one point, that if you consider the LOOP/LOCA, as you did, and when you look at the IET and the knowledge of the equipment that was operated during the IET -- and that is included in the MESL -- and then look at the equipment that remains for operator discretionary operation, there is no single load out there that could possibly bring you from the IET levels to even approach the 3300 qualified load, let alone exceed it.
- 22 Q Mr. Notaro, also on page 7, do you see the
 23 testimony at the bottom by Messrs. Eckengrove and Clifford
 24 concerning actions of operators outside the control room?
 25 My question to you is: do you agree with that?

- A (Witness Notaro) I do not agree with that. I
- 2 have so stated that during my testimony today.
- 3 The operator that would function outside would
- 4 not function without direction from the main control room.
- 5 This isn't anything that is related to 3300. This is normal
- 6 plant operations.
- 7 A field operator will take directions from the
- 8 main control room. It will not cause delay. It will not
- 9 cause confusion. It will not cause the operator operating
- 10 the main control room to approach or be concerned about the
- 11 3300 load, not now nor in the past.
- 12 Q Gentlemen, yesterday in response to Mr. Dynner's
- 13 questions on system procedures, you indicated that the
- 14 caution not to exceed 3300 was not required in those system
- 15 procedures, in your opinion.
- 16 Will you explain, please, why that is the case?
- 17 A (Witness Notaro) I am sorry, could you please
- 18 say that again?
- 19 Q Yes. In response to questions from Mr. Dynner
- 20 yesterday on the systems procedures, you indicated that the
- 21 caution not to exceed 3300 was, in your opinion, not
- 22 required for those systems procedures.
- Would you explain, please, why you think that is
- 24 not the case?
- 25 MR. DYNNER: Objection. I think it is a

IMAGE EVALUATION TEST TARGET (MT-3) 2.2 2.0 1.25 1.6 150mm

- 1 mischaracterization. As I recall the witnesses' testimony,
- 2 they said that they were in the process of reviewing those
- 3 13 or 14 in order to make a determination to add a caution
- 4 or not.
- JUDGE BRENNER: My recollection is that the
- 6 testimony is somewhere in between the two positions, but I
- 7 think we can avoid all that and have it asked directly.
- 8 MR. ELLIS: I will rephrase it, Judge Brenner, to
- 9 avoid that.
- 10 BY MR. ELLIS:
- 11 Q Mr. Notaro, in your opinion, is it necessary to
- 12 insert cautions not to exceed 3300 in the system procedures
- 13 that you described yesterday?
- 14 A (Witness Notaro) It is my opinion that it is not
- 15 necessary. The cautions would be used to guide operators
- 16 during the event. They don't need to have the specific
- 17 system procedures contain the same redundant caution. The
- 18 caution that is controlling the loading is placed right
- 19 upfront in the loss of offsite power procedure in a
- 20 subsequent action.
- 21 It is also included in the other emergency
- 22 procedures, as we have stated today, going through the
- 23 procedures during the discussion with Mr. Dynner on the
- 24 question on what procedures would be used during a LOOP/LOCA
- 25 event.

I was going to ask you at the end of the day.

MR. DYNNER: Yes, thank you.

tomorrow, then maybe I can either -- I could have the

JUDGE BRENNER: I didn't forget that

MR. ELLIS: If we are soing to come back

JUDGE BRENNER: Yes, I realized that you might.

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possibility.

- l benefit of having one last look, if I may, Judge Brenner.
- JUDGE BRENNER: Yes. You can ask some questions
- 3 now and then have that benefit or take that benefit now,
- 4 whatever you prefer.
- 5 MR. ELLIS: I will go ahead and finish a couple
- 6 that I have here if I may.
- JUDGE BRENNER: All right.
- BY MR. ELLIS:
- 9 O Mr. Dawe and Mr. Youngling, you were asked a
- 10 number of questions by Mr. Dynner concerning the Question
- 11 and Answer 19 on pages 19 and 20 of the County testimony.
- In the final statement in that answer, the County
- 13 concludes that the peak load might well be 128 KW higher
- 14 than LILCO has specified.
- 15 So that the record is clear, do you agree with
- 16 that conclusion?
- 17 A (Witness Dawe) No, we do not agree with that
- 18 conclusion.
- In addition to our disagreement with the apparent
- 20 way they arrived at it, we just do not believe that the peak
- 21 loads will be as large as the calculated MESL load on the
- 22 basis of the empirical data obtained in the plant from the
- 23 IET and from the measured loads.
- 24 Q Mr. Dawe, you were also asked by Mr. Dynner
- 25 whether the load was reduced from the MESL by any automatic

- action that does not require operator action, and you listed
- 2 a number of such loads.
- In any event, do you expect in an actual
- 4 LOOP/LOCA to be at or near the MESL?
- 5 A (Witness Dawe) No, sir, we do not.
- 6 MR. ELLIS: Judge Brenner, I might be able to cut
- 7 a few more, so maybe if I finish in the morning I will be
- 8 even more expeditious.
- 9 JUDGE BRENNER: All right. We will adjourn in a
- 10 moment and resume at 9:00 o'clock tomorrow morning.
- Il Just as an advance courtesy to the parties, I
- 12 want to let you know what the Board is contemplating in the
- 13 event that we do not complete the hearing in the three days
- 14 that we have scheduled for next week, and I think -- in
- 15 fact, I know one of our previous written orders indicated
- 16 that we would resume the hearing again, if necessary, on
- 17 March 5th, and we plan to do that in New York, particularly
- 18 in the Court of Claims at Hauppauge.
- Judge Morris said if necessary, and I think I
- 20 have said that three or four times myself. We won't go if
- 21 we don't have to.
- 22 But that would be the schedule, and as a further
- 23 detail, given some change in the airplane schedule, we would
- 24 probably pick up after lunch rather than starting at 10:30.
- MR. ELLIS: Judge Brenner, I just wanted to be

- l clear that I understand the future because we have got a
- 2 witness coming from Germany, and so forth.
- 3 It is my understanding that following the LILCO
- 4 load panel we will have the County load panel, followed by
- 5 the Staff witnesses on the load, but not the PNL panel, and
- 6 following that we will then go to the LILCO panel on
- 7 crankshafts, is that correct -- or blocks. I beg your
- 8 pardon. I think you wanted to go to the blocks first so
- 9 that you could start the findings schedule on the block --
- 10 is my recollection.
- 11 We just want to try to zero in on Dr. Pischinger
- 12 to the extent that we can.
- JUDGE BRENNER: Once we had the change in
- 14 schedule requested by the Staff -- and you have phrased the
- 15 first part of the schedule correctly, Mr. Ellis -- as a
- 16 footnote, the Staff certainly added to my confusion at first
- 17 by requesting their schedule change, which we granted, and
- 18 then coming in with testimony labeled load contention, with
- 19 the very witness at our desk that we shifted around.
- 20 But after I read all the testimony, I think I
- 21 figured out what they meant. In any event, you have got the
- 22 sequence right except that I haven't thought through nor
- 23 discussed with the Board members the distinction between the
- 24 crankshaft testimony and the cylinder block testimony as to
- 25 what sequence to take that in.

- And why don't you think about it some more and
- 2 talk to the parties and then let us know, and you can let us
- 3 know next week.
- 4 MR. ELLIS: I think our preference would be to do
- 5 the block first so that we could trigger the findings
- 6 schedule, but I will discuss it with the parties.
- 7 And I guess if we have three days scheduled next
- 8 week, if it looks like we are close, it sure would be nice
- 9 to finish without having to go to New York for one day or
- 10 something. But I guess it is nothing we can predict or plan
- 11 really right now.
- 12 JDGE BRENNER: I can agree with your statement.
- MR. ELLIS: All aspects of it, I am sure.
- MR. DYNNER: If you are as quick as I was, it
- 15 will help.
- MR. ELLIS: I am going to make a real effort.
- JUDGE BRENNER: Take some time to discuss
- 18 settlement possibilities with your people, also.
- MR. ELLIS: Yes, Judge. We took what you said to
- 20 heart, quite seriously, and I did precisely what you have
- 21 instructed me to do, and we will follow up, I can assure
- 22 you.
- I have some ideas about the finding schedules and
- 24 adjustment to the recent adjustments, and we can talk about
- 25 the details probably next week.

*	Let me just tell you what I had in mind. What
2	had in mind was we could start a regular findings schedule
3	on the load issues as soon as we finish those issues and
4	then coordinate the schedules such that whenever we finish
5	the remaining issues; that is, the block and the crankshaft
6	issues, set an accelerated schedule for those issues such
7	that all the issues would still be filed at the same time.
8	In other words, start looking on the load issues, but you

In other words, start looking on the load issues, but you

won't have to file it as a separate finding. 10 Then when we finish the other part, that would be 11 on the accelerated schedule that we have warned people about 12 for a long time now, and I think an accelerated schedule would not be unjustified, given the extent of the testimony 13

15 earlier.

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But the reason I think we had better have it all filed together is -- particularly the way the Staff's testimony is organized. There is some overlap now, and it is not as easy to pigeonhole things as I thought it would be.

that we are going to get now compared to what we have had

That is just something that has occurred to me. Some of you or all of you may have reasons as to why it wouldn't work. I mention it now so you can consider that possibility.

25 JUDGE BRENNER: All right, let's adjourn now

CERTIFICATE OF OFFICIAL REPORTER

This is to certify that the attached proceedings before the UNITED STATES NUCLEAR REGULATORY COMMISSION in the matter of:

NAME OF PROCEEDING: LONG ISLAND LIGHTING COMPANY

(Shoreham Nuclear Power Station, Unit No. 1)

DOCKET NO.:

50-322-OL

PLACE:

BETHESDA, MARYLAND

DATE:

WEDNESDAY, FEBRUARY 13, 1985

were held as herein appears, and that this is the original transcript thereof for the file of the United States Nuclear Regulatory Commission.

(TYPED) ANNE G. BLOOM

Official Reporter ACE-FEDERAL REPORTERS, INC. Reporter's Affiliation

(sigt) anne & Bloom