

Statement

Roy Oscar Estes

My name is Roy Estes, and I am presently employed as a hanger Fitter by Brown + Root at Comanche Peak.

Between July 1980 and July 1982, I was a hanger foreman on a hanger crew.

During the time I was a Foreman, I never observed any crew members welding without proper documentation. I have never instructed one of my crew members to weld materials without proper documentation.

I have never welded lugs on stainless steel pipes without purging the pipe, or having obtained a waiver from weld engineering. To my knowledge, none of my crew members welded lugs without purging the pipe ^{without a waiver.} I also have never known any other crews to weld lugs without purging the pipe unless they obtained a waiver from the welding engineers.

I have read the foregoing statement consisting of 1 handwritten/~~typed~~ pages. I have made and initialed any necessary corrections and have signed my name in ink in the margin of each page. I swear that the foregoing statement is true and correct. Signed on 5-4-83 at 3:12pm.
(date) (time)

8410310294 830602
PDR ADOCK 05000445
Q PDR

Roy O Estes
(SIGNATURE: TYPED OR PRINTED)

Subscribed and sworn to before me this 4th day of May, 1983,
at Comanche Peak

INVESTIGATOR: H. Brooks Hill
(NAME: TYPED OR PRINTED)

WITNESS: Z. J. [Signature]
(NAME & TITLE: TYPED OR PRINTED)