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#### UNITED STATES OF AMERICA NUCLEAR REGULATORY COMMISSION

### BEFORE THE ATOMIC SAFETY AND LICENSING BOARD

In the Matter of	}	
TEXAS UTILITIES GENERATING COMPANY, et al.	) Docket	50-445-2 50-446-2
(Comanche Peak Steam Electric Station, Units 1 and 2)	)	

### CASE BRIEF IN OPPOSITION TO APPLICANT REQUEST FOR NON-DISCLOSURE OF RELEVANT LIPINSKY DOCUMENTS

In a letter to the Licensing Board dated October 18, 1984, Applicant refused to provide the parties with relevant documents regarding O.B. Cannon and J.J. Lipinsky, asserting that those documents were privileged because prepared in anticipation of litigation. (See letter to the Board, October 18, 1984) CASE opposes the assertion of privilege and requests that the Board order production of all of the withheld documents.

CASE and Applicant agree that if the materials sought represent attorney-work product then the standard to apply in deciding whether to produce them is:

A party may obtain discovery of documents and tangible things otherwise discoverable under paragraph (D)(1) of this section and prepared in anticipation of or for the hearing by or for another party's representative (including his attorney, consultant, surety, indemnitor, insurer, or agent) only upon a showing that the party seeking discovery has substantial need of the materials in the preparation of this

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case and that he is unable without undue hardship to obtain the substantial equivalent of the materials by other means. In ordering discovery of such materials when the required showing has been made, the presiding officer shall protect against disclosure of the mental impressions, conclusions, opinions, or legal theories of an attorney or other representative of a party concerning the proceeding.

10 C.F.R. §2.740(b)(2).

At the outset it is crucial to place the information being withheld into the context of the issue involved. The issue is whether, as the result of pressure brought to bear by Applicant or its counsel on Mr. Lipinsky and/or O.B. Cannon, Mr. Lipinsky modified his previously held opinions regarding the adequacy of the paint coatings, and QA/QC related to it, at CPSES. A part of that issue is whether Mr. Lipinsky had what he had indicated and believed was a reliable basis for changing his opinion. What is not at issue at this point is the adequacy of the paint coatings program as such, an issue to be fully explored in the other phase of the hearings. (It was apparently in preparation for the former issue that Mr. Lipinsky was preparing testimony.)

In summary, CASE believes that Mr. Lipinsky was pressured, coerced, or influenced into recanting and changing the conclusions that he originally reached about coatings and related quality control at Comanche Peak. In his original report of August 8, 1983 about his trip to Comanche Peak on July 26-28, 1983, Mr. Lipinsky expressed a number of serious concerns about the adequacy of the coatings quality control program at Comanche Peak. Nonetheless, over time Mr. Lipinsky recanted those concerns, ultimately culminating in an affidavit filed with the Board on September 28, 1984. CASE believes that numerous factors

point to the very real possibility that Mr. Lipinsky was improperly pressured or influenced into changing his conclusions about quality control at Comanche Peak, and indeed may have been coerced into participating in a "cover-up" of serious quality concerns.

Because CASE has a substantial need of any evidence of pressure on Mr. Lipinsky to recant the concerns that he expressed in his August 8, 1983 trip report and because any evidence of such pressure is clearly relevant to these harassment and intimidation proceedings, Applicant should be compelled to produce all of the relevant documents which it has until now withheld. The withheld information apparently contains draft testimony proposed by Applicant's counsel representing what they wanted Mr. Lipinsky to testify to regarding the adequacy of the paint coatings at CPSES; the information also apparently contains Mr. Lipinsky's reaction to that proposed testimony. Meeting notes and letters apparently further memorialize the exchanges between Mr. Lipinsky and the Applicant's counsel on exactly what Mr. Lipinsky would and would not say. Thus the withheld information will likely provide important evidence of any actual attempt to pressure Mr. Lipinsky and of any evolution of his testimony or views thereby potentially proving that such pressure had been brought to bear.

A number of factors point very strongly to the likelihood that Mr. Lipinsky was pressured, coerced or influenced into changing his appraisal of the coatings rpogram at Comanche Peak.

First, Mr. Lipinsky never undertook any audit of Comanche Peak

subsequent to the July, 1983 trip on which he based his initial trip report. At least as late as four months after that initial trip, Mr. Lipinsky noted in his "diary" (produced in discovery by O.B. Cannon) on November 17, 1983, that any full audit of coatings at Comanche Peak "would or might confirm JJL's concerns". The only "data" that Mr. Lipinsky received on the quality control program at Comanche Peak subsequent to his initial visit was the information he received during the November 10-11 meetings with Ron Tolson, John Merritt and others (meetings which took place prior to the November 17 diary entry cited above, and in which Lipinsky indicated that his concerns might be confirmed by a full audit). Nonetheless, by the time he met with NRC inspector Hawkins in January, 1944, and certainly by the time of his September, 1984 affidavit, Mr. Lipinsky, without the penefit of any new information, had reached radically different conclusions about the quality of the coatings program at Comanche Peak.

Further evidence that Mr. Lipinsky was improperly pressured into changing the conclusions that he had reached in his August 8 trip report can be found in numerous other entries in Mr. Lipinsky's diary. On a number of occasions after the November 10-11 meetings (in which his initial report was "discussed" by Tolson, Merritt and others), Lipinsky made entries in his diary which indicate that an attempt was being made to cover-up the concerns voiced in the August 8 trip report. For example, Mr. Lipinsky was clearly concerned that he might be pressured into perjuring himself: on November 14-15 he wrote at least three

times that he would not commit perjury, and felt the need to express that feeling to Norris, Roth, and Trallo. On November 17, Mr. Lipinsky wrote that O.B. Cannon President Roth was demanding that he sign a changed version of his original trip report; Lipinsky did not. In refusing to sign the modified report, Lipinsky expressed a concern that "the more JJN/RBR [Norris/Roth] talk to the utility or try to cover-up, the deeper OBC gets -- OBC could have serious problems if federal agencies perceive OBC committing fraud." (See Lipinsky 11/17 diary entry; received from Applicant in discovery) (Emphasis added)

Lipinsky further wrote on November 17 that:

JJL pointed out [to Roth] that JJL has problem in signing a changed trip report (may be thought of as fraud). RBR (Roth) became flush and said that was not fraud, but final copy of memo/trip report, and JJL was to sign the changed trip report and place a copy in the blue three ring binder today. JJL said "yes sir" but did not sign the changed trip report. JJL drafted a memo from RBR for RBR signature (telling JJL to sign the changed trip report), if RBR forces JJL to sign the changed trip report.

Lipinsky was clearly feeling pressure to cover up and ignore his concerns. The pressure he felt was so intense that he felt the need to protect himself by drafting a letter in Roth's name detailing that he had been forced to alter the report and to sign the changed copy against his will. CASE has no way of knowing to a certainty why Roth was pressuring Lipinsky -- i.e., CASE cannot be certain that Roth was himself being pressured by the Applicant or their counsel. Clearly, other correspondence between Lipinsky, O.B. Cannon, the Applicant and their counsel, and any draft testimony prepared during this period for Lipinsky will shed light on the degree to which Lipinsky was pressured and

coerced into ultimately completely recanting the very real concerns that he strongly felt after the November 10-11 meetings at Comanche Peak.

Mr. Lipinsky's diary contains numerous other indications that the recantation of his concerns was not completely voluntary, indications that will almost certainly be further evidenced if the documents that Applicant has refused to produce are in fact produced. For instance, in notes on his November 22 meeting with TUGCO attorney Nicholas Reynolds, Lipinsky wrote:

"JJL [Lipinsky] asked attorney (NSR) whose side they represented. Indications are that OBC [Cannon] is not getting all info." The next day, Lipinsky wrote that he pointed out to Trallo "that 2 out of 2 meetings were not what JJL had been led to believe — what is going on, someone is not above board." These diary entries by Lipinsky are compelling evidence that the concerns that he voiced in his August 8 trip report were recanted because he felt coerced or was in some other way influenced to change his position. (See Exhibit 1)

Additional evidence that Lipinsky was pressured into changing his story about the adequacy of coatings and related quality control at Comanche Peak lies in the fact that at the November 10-11 meetings at Comanche Peak, officiated by John Merritt and attended by Tolson, Lipinsky, Trallo, Norris and four others (see CHI Exhibit 4 of CASE's Preliminary Proposed Findings of Fact), Lipinsky said almost nothing. At that meeting, Tolson, Merrit and sometimes others characterized Lipinsky's concerns and purported to "address" them, but Lipinsky himself apparently did

not feel comfortable enough himself to say much of anything. By either his own admission or the recognition of someone else at the meeting (contained in notes appended to the diary produced by O.B. Cannon in discovery), there was a "lack of JJL talking on tape" (of the November 10-11 meeting). Those meetings could hardly have convinced Lipinsky that his concerns about coatings and quality control at Comanche Peak were unfounded.

The likelihood that Lipinsky was coerced into participating in a "cover-up" of his concerns is lent additional support by the fact that O.B. Cannon President Roth was extremely sympathetic to the concerns of TUGCO and even hostile to the concerns voiced by Lipinsky. This "motive" for Roth to cover-up is evidenced not only by the diary entries cited above, but also by Roth's own categorization of Cannon's concerns. In a November 3, 1983 meeting with Joe George, Dave Chapman, John Merritt, Billy Clements, Tony Vega, J.J. Norris and himself, Roth "apologized again for the lack of security at OBC, in that an in house memo 'leaked out' and had caused our client such consternation and new additional exposure to intervenors" (from Roth memo to file, dated 11/4/83, Exhibit 2). In a November 28, 1983 letter to Nicholas Reynolds, Roth wrote that "Cannon's posture is to support TUGCO/TUSI with whatever objective and honest effort we can render". When these professions of support for and apology to "their client" are viewed in the light of the intense pressure applied by Roth to Lipinsky to sign an altered version of his trip report, the clear inference arises that the O.B. Cannon president, the Applicant, and/or their attorneys may have been seeking to paper over and cover up Lipinsky's concerns.

Finally, support for the argument that Lipinsky was pressured into retracting his initial concerns is found in the repeated insistence by both Lipinsky and Trallo that the concerns raised in the August 8 trip report would only be either allayed or conformed if a full audit of the plant were undertaken. For example, Trallo wrote in his November 28, 1983 trip report that "Comanche Peak Site Management adequately detailed the program and controls in place, which would relieve or allay the concerns raised in the "Lipinsky Memo". (See Exhibit 4) Cannon has no pasis to confirm that these programs and commonly are in place and are being effectively implemented. Confirmation could only be provided by a detailed audic. Similarly, Lipinsky wrote in his diary on November 17 that only an audit, which would require four to five weeks could confirm or allay his initial concerns. (See also the October 28, 1983 Lipinsky letter, Exhibit 3) Nonetheless, by the time he met with NRC inspector Hawkins in January, 1984, Lipinsky was much less concerned with the adequacy of coatings at Comanche Peak than he had been only a month earlier. (CASE is also concerned about the possible inferences arising from the awarding to Lipinsky of a raise only one and one-half weeks before his crucial meeting with Hawkins (see Lipinsky's December 23, 1983 diary entry), especially when viewed in the light of Lipinsky's fear for his job only six weeks earlier. (See Lipinsky's November 14 diary entry)

Based on the documents that CASE has received thus far through discovery in these proceedings, there is simply no adequate explanation for Lipinsky's 180 degree about-face with

regard to his feelings about the adequacy of coatings and related quality control at Comanche Peak. It seems incredible that Lipinsky simply accepted the explanations given by Tolson at the November 10-11 meetings and by Brandt in his testimony. On the contrary, substantial evidence exists which gives rise to the inference that Lipinsky recanted his August 8, 1983 conclusions either because of pressure applied to him to cover up or some other reason unexplained and unimaginable. As detailed below, a substantiated belief in the likelihood of a cover-up provides a sufficient showing of necessity to require production of documents that might otherwise be undiscoverable under 10 C.F.R. \$2.740(b)(2) or Federal Rule of Civil Procedure 26(b)(3).

10 C.F.R. §2.74C(D)(2), adapted from Rule 26(D)(3) of the Federal Rules of Civil Procedure, allows discovery of trial preparation materials upon a showing by the party seeking discovery of "substantial need of the materials in the preparation of his case and that he is unable without undue nardship to obtain the substantial equivalent of the material by other means." The allegations detailed and substantiated above and in Exhibits 1-5 satisfy the requirements of this standard: Applicant should therefore be compelled to produce all of the relevant Lipinsky documents.

As a preliminary matter, CASE notes that no time need be spent on the "undue hardship" prong of this standard: CASE obviously cannot hope to obtain the substantial equivalent of the materials withheld here by other means. The contemporaneous notes and written drafts of positions taken by or proposed to Mr.

Lipinsky are the uniquely superior evidence of what transpired -possible pressure, coercion, cover-up -- and no similarly
reliable evidence exists anywhere else.

CASE's need for the withheld Lipinsky documents is apparent. If Mr. Lipinsky recanted his initial concerns about quality at Comanche Peak only because he was pressured into doing so, and only as part of a larger attempt to cover up the quality control problems at Comanche Peak, then his initial concerns still stand. Indeed, those concerns cast serious doubt over the adequacy of Comanche Peak's coatings program.1/

Claims of necessity very similar to CASE's claim in this motion have been recognized by the Federal courts as a sufficient showing of necessity to justify production of otherwise undiscoverable work-product documents. In In Re Grand Jury Subpoena Dated November 9, 1979, 484 F.Supp. 1099 (S.D.N.Y. 1980), the district court ordered defendant's lawyers to produce withheld documents which the Government (the party seeking discovery) alleged would provide evidence of a cover-up. The court characterized the Government's claim of necessity as compelling, stating that an assertion that documents sought will provide evidence of a cover-up is an even stronger claim of

This issue is not moot if, in reality, the sought after documents contain evidence of attempts (regardless of their success) by TUCGO QA management to cover up the seriousness of Lipinsky's initial concerns. On October 19, 1984 Applicant submitted to the NRC its Program Plan responding to the findings of the NRC's Technical Review Team (TRT). Mr. Ron Tolson, the very individual described by several witnesses in this proceeding as the cause of the QA deficiencies in coatings, was named as Project Leader for the resolution of all coatings problems. (See Exhibit 5)

necessity than other claims routinely accepted by courts. 484 F.Supp. at 1103. (The court in <u>In Re Grand Jury</u> applied the standard of Rule 26(b)(3) even though the case before it involved a grand jury case, not a civil suit. 484 F.Supp. at 1102)

The courts in both In Re Grand Jury Suppoena Dated November 9, 1979, 484 F.Supp. 1099, 1105 (S.D.N.Y. 1980) and In Re Grand Jury Investigation, 599 F.2d 1224, 1232 (3d Cir. 1979) recognized that a mere naked assertion of a cover-up does not constitute a sufficient showing of necessity to warrant ordering discovery of work product. However, in this proceeding, as in In Re Grand Jury Suppoena, 484 F.Supp. at 1105, a substantiated claim of a suspected cover-up has been alleged. The requirement of sunstantiation means only that the party making the assertion of cover-up substantiate its belief -- the party needn't prove its allegations in order to compel discovery. 484 F.Supp. at 1105. CASE has offered a quantum of evidence substantiating allegations of a cover-up. Attached to this brief are the October 31, 1983 memo in which Mr. Lipinsky reconfirmed his initial concerns; a November 28 memo in which Mr. Trallo emphasized that none of the concerns raised in the August 8, 1983 trip report could be completely put to rest unless a full audit was done (and none ever was done); and numerous excerpts from Lipinsky's diary which indicate that he was pressured into recanting his testimony and may have been forced to participate in a cover-up of the concerns raised in the initial report. Further, the record in these proceedings contains the August 8 trip report, a transcript of the November 10-11 meetings, the January interview of Lipinsky by Hawkins, and the September 28, 1984 affidavit of Lipinsky.

However, in view of the fact that Lipinsky ultimately recanted his initial concerns without ever performing a subsequent audit at Comanche Peak, the record completely lacks any legitimate reason for Lipinsky's shift. Indeed, the gaping lack of a legitimate explanation for Lipinsky's shift lends further support for the argument that Lipinsky was pressured or coerced into recanting and covering up.

Finally, CASE does not concede that the documents withheld by Applicant are either privileged or contain attorney work product prepared in anticipation of litigation. Indeed, without seeing those documents, CASE cannot be sure what they contain. There is substantial evidence that the drafts of testimony and other documents likely contain proof of improper pressure on Mr. Lipinsky to recant his story; evidence of this improper pressure is not "privileged attorney work product."2/

Even if the Board does find that the documents do contain privileged work product, CASE has demonstrated its substantial need for those documents. Lastly, if the Board is reluctant to

<sup>2/</sup> Consumers Power Co. (Midland Plant, Units 1 and 2), ALAB-691, 16 N.R.C. 897, 917 (1982), cited by Applicant as justification for withholding the relevant Lipinsky documents does not control this case. First, Consumers dealt with the possible discoverability of ordinary drafts of testimony. However, the Lipinsky drafts were very unlike the typical draft testimony case. Here the focus is on the possibility that those drafts will point to pressure and coercion of Mr. Lipinsky to change his original story. The documents sought are sought precisely to show that the ultimate testimony was coerced and thus unreliable, not to probe attorney thought processes. Second, though Consumers addressed the possibility that drafts of testimony might be privileged from discovery, it did not reach the merits of that question. The Board in Consumers decided only that counsel who asserted the privilege could not be censured for making that assertion, it did not decide whether the drafts were in fact privileged.

allow CASE to view the documents in their entirety without first ascertaining their contents, CASE urges the Board to view those documents in camera to determine whether they contain evidence of pressure and cover-up. If they do, then Applicant should be denied its assertion of privilege.

For all of the above reasons, CASE requests that the Board order production of all of the withheld documents.

Respectfully submitted,

NTHONY Z. ROISMAN

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(202) 463-8600

Counsel for CASE

November Oct





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October November 1983 Friday 11 17 83 ENTRY CONTINUED FROM PREVIOUS PAGE - IL POINTED OUT THAT IL HAS PROBLEM IN SIGNIFICE A CHANGESTRIP REYORT (MAY LE THOUGHT OF AS FRAUS) - RER ECTAME FLUGH AND SAID THIS WAS NOT FRANCE AT FINAL COPY OF MEMOITRIP REPORT AND IS TO SIGN THE CHALGED TRIP REPORT AND PLACE A DOPY IN THE ELUT THREE RING BINDER TOWNY - ILL SMO YES SIR BUT NO NOT SIGN THE LHANGED TRIP REPORT - IL PRAFTED A MEMO HOM RED FOR P.BE SIGNATURE (TELLING DE TO SIEN CHANGED TRIP REPORT) IF REA FOLLES JUL TO SIGN THE CHANGED TRIP REPORT THE DISCUSSED - : YES WHO ARE THE TRIP REPORT (NO HAMES - NOT SPECIFIES) BUT I'L WAS CONROCKED THAT NIKE NOT THINK THAT JIL KELUSED IN FO. FUN BRISKILL - SELCHO HAND IN EO. INDIENTES THAT IN DIVIDENT IN MENO PRISHILL MESTO DISTRIBUTING HE REYERT IN BAY VITY REK CONCERNED THAT IF NRC WHATS REWOLK THEN UTILITY WILL GO AFTER OBE - HE PCINITED OUT REPORT DIDN'S CAUSE POOR WORK & NRC SHOULD CLEHR WE LITHE IS NRC INVESTIGATION SHOULD UNFINE QUICERNE)
RER KLED WHAT WOULD IL SAY UNDOR CROSS REAMIN. ALOUT HOW TUGED EXPLANAD HWM CENCERAS - DE SMO IF UTILITY DOING WHAT THEY DLAIM AND JIL COULD NOT PROVE ONE WAY OR THE OTHER THEN CONCERNS LOOULD BE MITIGATED - COTH RER & WE FELT UTILITY I HOULD HAVE PERMITTED JULIMEN AND IT TO PUT MATER TO BED - LIL INDICATED THAT ENGED ON IMPRESSIONS BOTH WE AND MEM FIRST THAT AN AWIT WOULD MIGHT CENTILM JK CONCEXNS - KEK ASKED HOW LONG FOR AU MODIT & WE REPLIED 4-5 WEEKS . 1.82 WANTED TO KNOW HOW JIL COULD MAKE JAHRENEWTS IN LEPERT AFTER 3 DAYS BUT NEWS 4-5 WLEKS DE DE THILD LEVIEW. JIL REPLIED FOR A GOOD OBJECTIVE ACUIT THATS! HOW LONG IT WOULD THERE. \* T. CONN. W JIN ( = 1113 HES LET 11/17) TEAMS CRIPTE NOT RE'U TET A COLLIN MYM (= 116 HAN EST 11/17) WOULD QUIT BEFORE

GOING HACK TO DU ACRIT & COLHIZON - DUDAT NEED

COURT OF COUNTY OF THE PORT OF THE PROPERTY OF THE COUNTY OF THE PROPERTY OF T

ALL THE HARGE THAT USL EXPOST TO FLOW 1347 REPORT

November

November . January 1984 February March . Sat. / Sun. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 16 19 20 21 27 23 24 75 26 27 28 \$ 6 7 8 9 10 11 12 13 14 15 16 17 10 19 20 21 22 23 24 25 26 27 28 29 \$ EDISONES LET) 11 | U/B COMI. WAS M - DN CALLED AIM AT HOME & ADVISED THAT COPY OF JL AFRATE WI JUN POL MOLEY \$ 2 1108 HOO (EST) 11/18/83 T. CEUN. W/RER - ASECO LIL IF JIL HAD FILLIMED GOING THROUGH THE TRANSPAYED JUL RETLIED NO , ENLY ON PE #2 & FOUND MISTING WHEN TO MERRIT COMPARED TO THE PES - ROR STATED LIN THERED TO LINERING AND LIL (LINE D.Q.) NELT TOUSDAY Li ( Maa 183) TO GC OFFE MEMO WI TUG OC WASHINGTON BASED A MORNEYS # 21126 HZO (EST) IT/18/25 COMM. WI ZAT - This OFF, REL TO CALL MERKET AND EXPLAIN THAT AT THIS TIME A MITE. IS NOT APPROPRIATE

11 19 \$20 13 STPEND = SEVEN (7) HOURS ON GOING OVER THES AND TRANSCRIPTS

13

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1.7

November November 1983 December Monday \$ 0845 HED (BT) 11/21/33 PROVIDE RAT MARKED UP COPY OF TRANSCRIPT FEIPLAIN THAT THERE ARE ALDT OF CHANGE / MISTALES / ALDITIONS; ALSO MOVING RAT THAT WE (KEK ; RAT) SHOULD GO OVER HUNDITAGES DIS HOUMINGES ON TESTIFYING AS A CASE OR SOARD WITHER \$0405 HEY (BT) WAIRS ROX LEFT MEDDAGE WEEF TALK OF JULY LIN WING TO WARM. THIS WEEK-PLANS WEGATED HELP . J. R. R. ON TRANSPORT AN NEEDED - HAVE DEF ABOUT ON THUCKIFT AFTER LUNION MUSSAGE FROM S.M. (IN HOLBION & 1805HES EST 11/41/83) JIM ON WAY TO AIRPORT TO WASH DE TO TUGED ATTORNEY - JIL ASKED RAT WHATS UP & RAT BAID THAT MITS. WAS TO HAVE BEEN CANCELED 2 1315 INCE. (EST) & 21/83 CONN. W/RER & RAT - JUL TO MEET LIN AT DEBEVOR & LEIGERMAN 1200 17 TO SIF WASHINGTON SC AT 0930 MES ON 0/20/43 TO WEE NICK REYNOLDS - REK, KAT, & LIL TO GET TOGETHER AFTER STAFF ON 11/21/83 = 1330 HES (ETT) 11/21/83 CONUL. W/ PAT RE: RAT WOLD NOT SIGH THE CHANGED TRUP REPORT W/O MORE INFO.; PURPOSE OF MIG. WITUGED ATTORNEY - NOT SUKE; WE FEEL O THAT JIN ACTIVITIES MAY OF COUNTEX PRODUCTIVE - KAT AGREED; UIL ALSO ADVUED RAT THAT PRETTY MUCH EVERYONE WAS ABONKE (il see of d.p. sironthis WRITE LETTER TO L.A. IN RESPONDE TO ARTICLES & INFO. LA S'ENT WIL = 1630 163 (EST) 11 &1 83 MTG. W/ REC ; PAT RT: PURPOSE OF MB. ON 11/22/13 W/ AFRENEY ARR DITTED THAT 1/2 to 2/3 OF TIME WOULD BE BEING ING ATTRUCY OF TO SPETS ALSO REL WAIT ONLY ALL RESPONSE IF AS FED MODUL RELEASING TRIP REPORT TO E. MOUSER (LL EXPLANED THAT UL SID NOT LECAL - DOLLA'T BELIEVE E MOUSER PROVIDED WICKPY BUT ENDOUSER WOULD HAVE BEN ONLY INDIVIDUAL) KER INSTRUCTED DE TO SAY "NO" AND DON'T ELABORATE OF EXPLAIN BOUT E'NOUSE . ME ENDED = 1720 His.

January 1984 November Tuesday 19 20 21 22 23 24 25 26 27 28 29 \$ 0620 HES - 0930MG (BT) 11/2 /13

TENEZ TO TUGER AFFICE FROM PHOLI.

. 4.

\$ 0930 HES & = 1710 HAS (EST) 11/22/83 MTG. (WOCK THROUGH LUNCH) NICK S. REINGLIS (LIC. PROCESS), ELL HORN (LIC. AIRSONES) RICK WALKER (LANGER A TORNEY) UNVIO EN APMANS (TUGGO GAMED (RICK WALKER & BULL HERE! LEFT MITE = 1415 MES +. CHAPMAN LEFT ASTER = 1630MES ALUE NUR NET. EAME IN = 1430 HES) THINGS MEAN EVERLY THINK THEY LUD UP TO CLE GOING TO CP(HESSI) SITE JUHO IL PALELD WITH AND WHAT WAS SAID, IF IL OFFITAD PERSONNE DOS - NO THEKEN MOUT POSSIBLE MY THOUGH; ILL TRIP REPORT; I'M MITE & COLUST WINKE; ILL CONN. WHELLIS; I'L BACKGROUND; MISC. ITMS IS WELL AS CLACK ECCUMIENT ( C.A.) ILUMO

2 1715 HRS to = 21 20 HFS TLAVEL FROM TUGGE ATTOR WITH OFFICE TO PHILL .

= 2150 HES. T.COULL. W/RATE PAT HOME DATTERANY WANTS WE ; WH TO GO & TESTIFY AS A TEHM

WILL IGINED OUT THAT OLD WANTED TO GO IS LOAD WITHES -NOR ASKED IF OBE DOULD GO AS FUNCE WITH THE

3) DOSSIBILITY OF EMOUSER RELIVING REPORT - NORIOST YES OR ALD AS PER HER -- UL EXPLANED

1) IJL KSKED ATTERNEY (NIVR) WHESE SING THEY REPRESENTED INDICATIONS ARE THAT CHE IS NOT GETTING ALL INFO

DIN WO MAYOF ATTOCHEY WHIST WE TO PERFORM MUSIT

-THE PACTOR AND MEN RELUCTABLE

( APPARENTLY MAI RES GONDES TO CHAPMAN MEMO IN ATTERNEY POSLESION - HOW, KER INDICATED THAT AUSPONSES NOT SENT (1) LER HOMEDORITION NOTE & ME WELLY STAMMEN IN WHITERARY

@ DIL HAT PROBLEM W/ WIN OFFERING "HELP" TO KICK WALKER OU LABOR MATTERS & & CHAPMING ON EXPERT WITHESSES - JULYOL. NOT BEING ASKETS

I WE WANTE TO ELLOW WHAT QUAIFIE JUN TO MAKE STATE MODITS ON ANSI, OPE OF PRACTICES, REMEANING BEHIND ALL HOME & SIMIEM EN E - WHAT IS AN UP TO?

OF NIK HELEN HE COT HAD AN ALLENEY WILLIAM NOT PLUMSON THAT II TOGIL TO HITE TRANSCLIBED 13) AISK SIMU THE SHOWS HAVE BEEST KINETED PRIOR POSITE TRIP DIO OF 11/2/38 ENTRY

November October November 1983 December Wednesday = 0830HES (EXT) 11/24/83 DL POINTED OUT TO RAT THAT 2 OUT OF & MTES! NOT WHAT ILL HATE BED! LED IN BELIEVE - WHAT IS GOING BU, S'EMEDINE IS NOT ABOUT BOAK) \$ 1050HC (437) 11/23/23 UNTIL = 1340HC (CET) MTG. W RBK, RAT, WW, 5'IK (S'EN MOTES) ALL DISCUSSED O MITE. WHAT WAS SAIN AND DISCUSSIES AT MITE WY (6) GO IN DEPTH ON HAU'T DISMORTEMENT AND RAMIPRATIONS - GOTH REEGERS POINTED OUT TO JUN THAT ORE USAPHER WITH AND SATISFIES MILL ANG I LOQUIREMENTS (3) 60 IN DEYTH ON PEDS & BULS OF AND ORC MUDIT I AGE TO OALL NOW TO KSYURE THAT JUL HTS NO A RESULT OF MIG. AXT TO GRILL AND IS WILLING TO PREFORM AN DONE WOULD MYEAR AS THEO THEE WITHER IF ARE 3) OLE WHATT A WILD HARMLETS ? ( FROM WIN) DEC TO CONTENT BUT WHIT TWO WAY STREET WY TIKED /TUSIZ. (4) BE TO OF FIX HODIT HEMIL BOSE IS AND WILL CONTINUE TO BE OBJETIVE ( TOTHE LINE OF CEMMUNICATION DE WOODEN REALANTING LE # 123/23 MOON KAVIED DI'L (A MOCHEY) INTERVIEW AND PUMMINY THINESTS ON MERKYIED IN PUMPER OUT TO LING KAT THAT MIRD. IN INTERVIEWS WAS INTERVENTE IN SOME MEAS AND JOE MISLETTING. & 1500 MED (RST) REE INTERMED RAT / JUN / EUL PHAT REK THREED BY NOW AND NOW WYDER OF IGINATE OF Dit HEND THAT UN HENED-UP (ALSO WHATED HIL COPIES) - NOR DAIN TO KEE THAT WE MENTO ON HILL -ABR CENTRALD THAT JIL HIM NO AKE TO GRINU -RER ALSO SHIN THAT OBE NOT SHOW ENGLED AT LETER TWICE - REK S'HIN PIRME CONVERNATION WENT WELL

Monday

(JJL HAD POINTED OUT TO RAT EARLIER TO THAT JJL WOULD NOT BE ABLE TO

PROVIDE F. HAWKING WOPELIFICS

F. HAWKING SHOULD CHECK OUT)

BUT DULY SUGGEST AREAS WITD WAICH

January 1984 February March November

SWITWIFS SWIWIFS TUESday

Tuesday

WOQSOHEE' (EST) II A 83 T.COM. D NSR

[TUGCD ATTOCNEY) LEFT MESSAGE

1

T. COULD NOT BE ABLE TO PROVIDE ONLY AROTT OR AVENUES FOR F. HAWKING TO PURSON

AVENUES FOR F. HAWKING TO PURSON

TO PURS

T. COND. W/NJZ (TUGCO ATTORNEY) & F. HAWKING (NRC) = 1550 HER.

EXPLAINED TO F. HAWKING THAT NSA REPRESENTS JIL ON THIS

EXPLAINED TO F. HAWKING THAT ASK REPRESENTS JIL ON THIS

ITOM - ALSO EXPLAIN TO F. HAWKING THAT JIL BASES MEMO W/O

TUGCO'S BIDE OF STORY AND THAT IF TUGCO IS BOING ALL

TUGCO'S BIDE OF STORY AND THAT IF TUGCO IS BOING ALL

THAT THEY (TUGCO) SAYS THEN JIL'S CONCERNS WOULD BE

MITIGATED (JLL CAN NOT PROVE ONE WAY OR THE

MITIGATED (JLL CAN NOT PROVE ONE WAY OR THE

OTHER) - AGREED TO MEET IN CHICAGO

(NSB TO ARRY. & 400PM IN CHICAGO)

ADVISO RBR ON STATUS (RBR MENTIONED TWICE
TODAY JUL WOLFLOAD) WINGR & NRC
ADVISO RAT ON S'TATUS WINGR & NRC

DURING T. CONIL WW. CZEROTAR SHE MENTIONED
THAT LADAMS (HER SISTER) THERED WHERE
ON C.P. & JUL SITUATION

December Monday TOUR ENTRIES FOR 12/7/83 FIRST MISTAKENLY ENTERED UNDER WRONG IM) T. CONU. W/ NSR (OFFICE) TWICE # I LEFT MESS AGE W/MS. READ - JL RER'D NOR LETTER OF 14/3 AND WOULD MEET NSR'PLANE Q O'HARE (NSR HAS ROOM @ HILTON AS WELL AS FLIGHT RES. FOR EVE. 12/1) HE LEFT MESSAGE PER F.H. REQUEST ADVISE JIN ON NOR LETTER OF 12/3/33 - SEND COPY WY TEXAS NEWS PAPER ARTICLES GIVE RBR COPY OF NURR LETTER & NEWS PAPER ACT. T. COUNT . W | E. MOUSER (SAI) E MOUSER HAD TALESD WA. WALKER & IC TO TESTIFY AT DULIHAM HERRILL - E.M. COULDN'T RECOL IF JA CANE COPY OF TRIP REPORT TO E.M .-SEE NOTES - NOTE NOT CLEME & AS A REDUCT WELL DESTROYED

November

December 1983 January 1984

Wednesday 12/5/83 RER CALLED JJL INIO RER OFFICE & HAD JJL REXD & COMMOUT ON INFO. SENT TO OBC (JL) BY NUT. R. ALSO ARR WENT OVER INTO. FOR JL TO EPHARICE(SP?) WHEN WINRC (RBA LATER TOLD JL TO GIVE NER THE ARTICLE) 15/5/83T. CONAL. WIF.H. (NRC) O'HARE HILTON RM 2115 5-9 PM (PHOULDN'E TAKE MORE THAN (- 2 HRS.) ASKED - UL TO CALL NOR 12/7/83 MESCAGE FROM MR. HORIU (202-857-9837) THAT THE ME IN CHICAGO TRIED TO CALL & WAS CAMERLED 147/83 20900 (EST) T. CONU. W/ F.H. (NIRC) LEFT MESSACE MTG. POST PONES (NRC ATTORNEYS HTT) PROBLEM WY KOR BETHE Q MTC.) 14/7/83 =0935 (EST) T.COUN. WY WM. HORID (202-857-9837) NRC HATE PROBLEM
FROM A POLICY STANDPOINT WY ALL
ATTORNEY BEING PRESENT DURING AN INTERVIEW 12/7/83 = 0940 (EST) LEFT MESSAGE (CHIENDS MES. CANCELED -NRC HAD PROBLEM W/ ATTOCHEY BETWEE PRESENT) FOR JUL 12/7/83 INTORM RAT ON MIG. STATUS 12/7/83 MEKED TOD TO RELY MERSILE TORER

December 1983 January 1984

December

December December 1983 January 1984 November Friday = 3 HES. START AFTIEN OF TRANSCRIPT ON 11/10/11/20 ME

T. CONN. W/ MUR SEL LEFT MESSALE THAT JIL RESCHEDULE - MISK OR SE. WILL CALL BACK TO AESCHEDULE

T. CONN W/ JJN (1219 HES. EST) TOLD JUN IN OBC FLORIDA OFFICE - ALL CALLED OBE FLA. OFFICE AND LEFT MESSAGE

T. CONH. W/ RER (OBE FLA. OFFICE # 1230 HTM EST)

CO OVER NISE T. CONH. OF 12/8/83 (ELECTT 6,7;8)

T. CONH. W/ N SR (1511 HTM. EST) MAYE MTG. TO 12/24/83 @ 0930HR IN WACH , D.C.

December November December 1983 January 1984

Friday

February March April December

SMINTES SMINTES SMINTES TUESday

TUESday

T. CONN. WE.KENP R. CONFRA

INVALED OF FLT & ARRIVAL TIMES TO CHICAGO ON 1/4/4

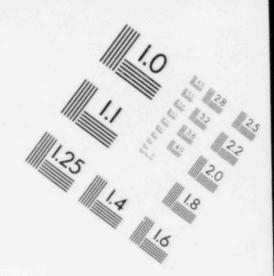
T. CONN. W. HAWKING (1/20 HES) ADVISE ON FLT.

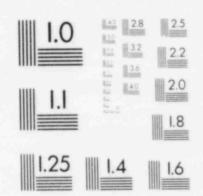
Times

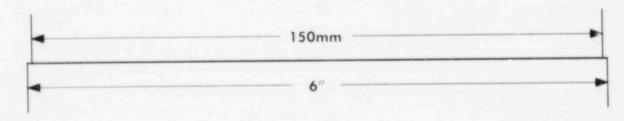
December December 1983 January 1984 Wednesday LI. FOR WASH. DC @ OGROMES =940 HER (BST) MTG. WM. WATKINS, N.S. KEYNOLDS & E. REMP (SE) WORK THROUGH LUNCH MIL ENDED AT =/500HES (BST) - GO OVER PRAFT OF TESTIMONY - EXPAND & ELABORATE ON DRAFT OF TESTIMONY - DIFEUSS WILL QUAL TO THE TIPY - DIL NOT COMFORTMENE STATING THAT WIN IS AN EXPERT ON NUCLEME WOLK - NSR 70 CONTRET REL FIREHAPS GO W/ RAT (JK HAW NO PROBLEM W/RAT) - DIFENSED TRIP REPORT CHANGED BY ABR - DISCUSSED NEW MITTER & HETELLE FOLKET - JUL ADVISED ALSK THAT JUL HAS OF INVOICE ON CP QUALITY BUT WOULD PRETEX NOT TO DISCUES OTHER THANK THOCK OPILIOUS ALROHOY EXPRESSED IN 8/8/13 TRIP REPORT & 1540 HER (EST) T.CONN. WRAT ERIETLY

REVIEW W/RAT MTG. W/N. O.R. & MW.

## TEST TARGET (MT-3)

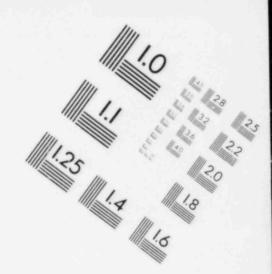


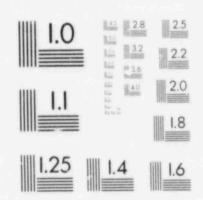


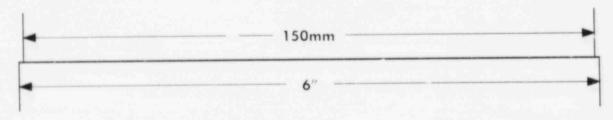


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# IMAGE EVALUATION TEST TARGET (MT-3)







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December

November

December 1983 January 1984

Friday

6 7 8 7 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 26 29 30

20940 HRS (EST) 12/25/88 CONN. WYRER

RE: NEW DRAFT OF JJL TESTIMONY DID

NOT ARRIVE; RBR WENT. OVER JJL

PENFORMANCE MIRRISAL - ONLY MEGATIVE

COMMENT WAS THAT DI SHOULD DO A

BETTEL JOB ON SETTIME DEADLINES I THAT

JJL EMOULD KNOW EXACTLY WHAT EVEYOUE

IS DONG IN JJL'S DEST., JJL ADVISED

RBR THAT DEADLINES QAN BE SET MET

BUT DAY TO DAY I RULH ITEMS WOULD SUFFER

(RBR SAID THAT HE WANTS DEMOLINES I

CURRIUT WORK NOT TO SUFFER); JJL

SALARY TO IMC. 2 K /YR ALSO IC PORTION

FOR '85 SHOULD BE Z 5.5 K

DID NOT ARRIVE - COPY TO BE SENT TO JUL C/O MR; HEE E.A. GULLEDGE

## OLIVER B. CANNON & SON. INC. Exhibt #2

#### DEPARTMENTAL CORRESPONDENCE

			DATE_	No	November 4,		1983	
SUBJECT	Meeting TUSI - Dallas Headquarters	- Wednesday	11/3/83	3 - RE:	COMANCHE	PEAK	COATINGS	
то	File	cc: JJNo	orris, RA	Trallo				
FROM	RERoth							

Joe George, Vice President - TUSI

Dave Chapman, Corporate QA Manager - TUGO

John Merritt, Jr., Assistant Project
General Manager - TUSI

Billy R. Clements, Vice President-Operations TUGO

Teny Vega, QA Manager to Chapman - TUG3

R. B. Roth & J. J. Norris - O. B. Cannon & Son, Inc.

- Session started at 3:00 p.m. and was principally on clients reaction to August 8, 1983 Joe Lipinsky trip report. In general, with only a three day site visit in July, 1983, certain of the positions taken by Joe, and stated as 'factual', would have taken weeks of close examination and evaluation, according to the clients people.
- RBR apologized again for the lack of security at OBC, in that an in house memo 'leaked out' and had caused our client such consternation and now additional exposure to intervenors.
- 3. In answer to RER specific questions, Billy Clements said that site Q. C. reports directly to him, also, contrary to Lipinsky memo, site QA Manager, Telsen, reports to him and not to Production. Dave Chapman readily confirmed this. Further, Teulson is a TUCO man and not Brown & Root.
- 4. Joe George is Vice President and has complete charge of C. Peak. He emphasized that Brown & Root, currently are essentially Labor Brokers and he is calling the shots. Hence; as suggested by Lipinsky memo, whether Brown & Root would be receptive to, or responsive to a Cannon audit and/or the findings thereof is a mute point with TUSI.
- 5. JJNorris raised point of writing NCR's, or the lack thereof, and Clements and Dave Chapman responded that nothing in 10CFR50 requires "NCR". TUCO cleeted to have 'unsatisfactory reports' as their mechanism for identifying construction or equipment deficiencies.

Meeting TUSI - Dallas Headquarters Page 2

- 6. RBRoth asked further who has responsibilities for generating QCP's, QAP's and QIP's and Chapman answered, TUGO, through Toulson's group. Jack added that he was present, when JJLipinsky met with Toulson and Toulson's remark about 'not his concern' related to the Plant Licensing Procedure and not to JJLipinkys's voicing his view of the quality of work and inspection at the site.
- 7. RBRoth suggested that to further address Cannon and TUSI concerns on the Class I coatings, and recognizing its been three months or better since Cannon made any actual site inspections, that Cannon set up a Taskforce Group, to visit the site ASAP and take whatever time is required to come up with a realistic overview of the coatings effort, especially since the retro-fit program was effected around the first of September.
- 8. All ogreed we were thanked for coming to Dallas on short notice and the meeting adjourned.
- 9. RBRoth to set up the Paskforce Group, to commence site visit November 9, 1983.

(R)

/s

#### DEPARTMENTAL CORRESPONDENCE

	DATEOctober 28, 1983	-
SJECT	Texas Utilities Services - Letter dated October 27, 1983	_
	R. B. Roth	_
MC	J. Lipinsky	_

 In addition to the individuals identified in the subject trip report, the writer met with a number of the coating quality control inspectors.

These individuals were: Lanette Adams
Dave Ambrose

Gary Corrigan
Joe Deshanbo (sp?)
Margaret Lucke
Evert Mouser
Casandra Owen

Note: The writer met other inspectors but cannot recall the individual names.

The writer discussed job status, project conditions, work activities and other miscellaneous items with the above individuals. The writer has either employed or worked with the above listed individuals on one or more nuclear projects.

- 2. As stated repeatedly by the writer, a thorough review/audit would be required to provide specifics on the six items listed by D. N. Chapman. However, the following explanation is provided for each item as listed by D. N. Chapman.
  - A. Material Storage the writer observed that the coating material is mixed, and set on pick up pallets outside Containment. None of the material had tags attached (status or mix information), and there is no apparent control on how long mixed material sits on the pallets.
  - B. Workmanship at the time of the writer's visit the applicator qualification program was being administered by production personnel with no inspection or monitoring of the qualification process (befor during or after) by quality control. This information was provided to the writer by Mark Wells of site engineering and quality control.

With regard to the quality of the work, the writer observed numerous areas of in place work which by appearance was less than the quality of work put in place by Cannon on nuclear and non-nuclear projects.

To: R. B. Roth Rc: Texas Utilities Services Letter Dated 10/27/83 October 28, 1983 Page 2 Additionally, the writer was informed on more than one occasion by engineering and/or production that a low percentage of the individuals (34 out of 452 individuals) employed as painters were no any good as painters. C. Compliance with ANSI Requirements - the writer only briefly examined the report format utilized on site. However, indications were that all of the required data was not included on the inspection reports. Also, ANSI has requirements for applicator qualification (in addition there are forms to be completed), meterial storage, tagging, and manufacturers' instructions, to name a few. "Possibly" coating integrity - see Item B and k on page 4 . E. Possible document deficiencies - see Item C above P. Morale problems - bused on conversation with various inspection personnel, including those individuals listed in number leabove, the writer concluded that the inspection personnel on the project were not satisfied with their jobs. To the writer's knowledge, J. Deshanbo, E. Mouser, C. Owen and H. Williams are no longer on the project site es of October 31, 1983. As indicated in the subject trip report, when the writer advised R. Tolse that 'preliminary assessment by J. J. Lipinsky, that Comanche Peak has problems in arcas of material storage, werkmanship (quality of work and painter qualification and indoctrination), not satisfying ANSP requirements and possible coating integrity', he (k. Tolson) replied "That's not my job or concern". The items indicated, with the possible exception of coating integrity (and that is debatable) deal, at least in the writer opinion, with quality related matters and R. Tolson, the QA Manager state "That is not his job or comm". Therefore, the writer would be inclined to believe that k. Tolson was indicating that he (R. Tolson) was not con-C. Brandt and R. Tolson mentioned T. Killer specifically when the writer advised them (C. Brand: and R. Tolson) that approximately nine former Cannon employees (inspectors) were or are employed on the project. 5. The writer was referring to issues raised in Item 2 above. 6. See item 2B above. In the writer's opinion and apparently in the opinion of those individual at the meeting of July 28, 1983 (see page 2) this was the situation. As result of this a get together was planned to bring the Quality Control Inspectors and foremen together. However, this was later cancelled, based on follow-up conversations with the site personnel

October 28, 1983 Page 3

- 8. Apparently, the air compressors or air supply lines were not providing clean (water and oil free) air, and up to half the shift, approximately five hours, was utilized to make the air quality acceptable.
- 9. Zimmer has problems related to coatings as a result of placing more emphasis on production than they (Zimmer) did on quality. It is the writer's opinion that this appears to be a hang-up at Comanche Peak.
- 10. The writer based this statement on conversations with inspection staff in what appeared to be poor instructions in the procedures (though the writer cannot recall specifics), coupled with the number of changes to the specifications (most of which catered toward relieving requirements on areas or items where requirements could not be satisfied.

The implications of the writer's statement is that somewhere down the road, another set of eyes may or may not concur with my assessment.

- 11. See Item 2 above.
- 12. As a result of the retings attended by the writer, the site management people (R. Tolson) declined the offer of Cannon to perform an in-depth audit that would have either confirmed or satisfied the concerns I raised.
- 13. The writer based this on conversations with site inspection personnel and the apparently disinterested attitude of R. Tolson, when advised of potential coating quality problems.
- 14. See Item 2F above.
- 15. The writer is unable to recall the names of inspection personnel encoun while in the field. However, two of the topics frequently discussed we the quality of work and where employment possibilities may currently ex
- 16. There is an honest internal disagreement in the manner in which ANSI re quirements impact the cost of a project and the quality of the work.
- 17. See Item 12 above.
- 18. The writer based this observation on previous work experience, and suggests that the coating manufacturer be contacted to confirm same.

Note: Power grinding on isolated areas of one square foot or less should not be a problem.

19. Again, the writer based this observation on previous work experience and suggests that the coating manufacturer be contacted. However, old Phenoline #305 (one year or more, with weld fume accumulation) may not

October 28, 1983 Page 4

#### 19. - continued

be adequately cleaned and provide sufficient intercoat adhesion by solvent wiping.

20. The writer's speciality is Quality Assurance/Quality Control, as these terms deal with coatings and the writer's offer of an in-depth audit (in order to confirm or allay quality concerns) was repeatedly rejected.

Also see Items 3 and 12.

21. Based on the writer's observations on site and my past Nuclear site experience, the work observed in place appears questionable with regard to quality. (Again, an in-depth audit/review may resolve this issue.)

Also, any attempt by Cannon or any qualified professional applicator to salvage "in place work", may not be practical or realistic. Certainly, isolated areas may prove acceptable and perhaps complete rooms may be okay. However, realistically and from a cost/effective viewpoint, "rework" is more logical considering production effort and the attendent documentation.

22. 'See Item 21 above.

Additionally, the retrofit program may well resolve the writer's concerr but I have not reviewed the adequacy or results of the retrofit program. Realizing that the writer is not familiar with the results of the retrof program, I cannot comment one way or the other on the acceptability of t retrofit program.

- 23. The writer distributed the trip report to K. B. koth and J. J. Norris, c or sround August 8, 1983.
- 24. The writer did discuss the subject matter in my trip report with E. Nous Field Coatings Quality Control Supervisor, on subsequent trips to the project site.

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Dated: October 31, 1983

Joseph Lipineky

# OLIVER B. CANNON & SON. INC.

Exhibt #4

### DEPARTMENTAL CORRESPONDENCE

	DATE November 28, 1983
1.3301 - Coatings Overview Task Group Report	
coort B. Roth	
tiph A. Trallo	

#### :. Background:

Cont. on Personnel Concerned:
Robert B. Roth - President and Chief Executive Officer
Ralph A. Trallo - Vice President Nuclear Services
John J. Norris - Vice President and Project Account Manager
John J. Lipinsky - Corporate Quality Assurance Director
M. Keith Michels - Corporate Quality Assurance Lead Auditor

On November 4, 1983 a Cannon Task Group consisting of the writer, J. J. Norris, J. J. Lipinsky, and M. Keith Michels was established to perform follow-up evaluation of items previously addressed within the scope provided under our Consulting Services Contract. with this client.

This follow-up was to be in accordance with guidelines set forth in departmental correspondence from Robert B. Roth to the writer<sup>2</sup> and the principle purpose detailed was to evaluate the nuclear coatings retrofit program at Comanche Peak. Key areas included:

Material Storage and Control

Painter mechanic qualification/documentation

Working relationship between Production/Inspection

Status and adequacy of documentation/traceability

Implementation of coatings retrofit effort, see "Painting Minutes of Meeting", pages 1 to 4, dated 3/15/83, as prepared by R. M. Kissinger, Project Civil Engineer

Compliance of Nuclear coatings to Project Specifications requirements

Overview as to adequacy of current safety-related coatings in place, as per proper Industry practice, etc.

<sup>-</sup> TUGO Purchase Order No. CPF-15245 Departmental correspondence R. B. Roth to R. A. Trallo, 11-4-83

OLIVER B. CANNON & SON, INC.

H-8301 - Coatings Overview Task Group Report TO: Robert B. Roth November 28, 1983 Page Two

#### II. Preliminary Preparation:

The writer discussed the operation and purpose of the Cannon Task Group with the other participants. A point of departure schedule was established in accordance with Robert B. Roth's memo guidelines, and preliminary checklists were prepared to facilitate orderly progression and review. The intent was to have OBC QA Services (Lipinsky and Michels) and J. J. Norris (Account Manager) onsite for whatever time was required to complete the necessary reviews. R. A. Trallo was to visit the site to perform an overall evaluation as to the effectiveness of the Cannon Task Group activities. Commencement dates for site activities were: November 9, 1983, J. J. Norris, J. J. Lipinsky and M. Keith Michels onsite to begin preliminary reviews; November 10, 1983, the writer onsite to insure effective implementation of the Cannon Task Group activities.

#### III. Task Group Activities:

On November 8, 1983 I called John Merritt to advise him that Oliver B. Cannon personnel would be onsite November 9, 1983, and requested that he have available the following information for review:

Organizational chart with names and titles of individuals and positions filled

Copy of current revision of the QA Program

Complete cooperation with various onsite departments, organizations and individuals

List of names of all inspection personnel and level of certification

List of names and positions of production personnel (foremen and above)

List of certified painters and systems for which the painters are qualified

<sup>3. &</sup>quot;JJL and MKM Commonde Peak Trip Plan" (4 Pages)

OLIVER B. CANNON & SON. INC.

H-8301 - Coatings Overview Task Group Report TO: Robert B. Roth November 28, 1983 Page Three

#### III. Task Group Activities: (continued)

Liason or interface person for quality assurance, quality control, production, and other departments in order to expedite and aid in the performance of this review

Mr. Merritt requested that any reviews conducted by OBC were to be performed on a joint basis (ie. QA and Accout Management).

Cannon personnel were onsite the morning of November 9, 1983. At that time J. J. Lipinsky gave a copy of the preliminary review checklist to John Merritt. J. J. Norris and John Merritt discussed the checklist and Mr. Merritt requested a "kick off" meeting prior to any formal reviews or implementation of Cannon Task Group activities.

It became evident that the scope of the Cannon Task Group activities which had been previously outlined<sup>2</sup>; were not coincident with that perceived by TUGO. Mr. Merritt requested a review meeting to discuss the concerns of the "Lipinsky Memo" and based on the outcome of that meeting TUGO would re-define the scope of the Cannon Task Group activities. The review meeting was held commencing Thursday, AM, November 10, 1983, with John Merritt chairing.

Mr. Ron Tolson, Construction QA Supervisor, started the discussion. In essence the "Lipinsky Memo" was used as an agenda, and each memo paragraph, or statement, was discussed and clarified. The meeting was recorded and the transcript has been distributed for comment. It became evident that certain statements in the trip memo were incorrectly stated or misinterpreted. This was principally due to the organizational structure at Comanche Peak. (ie. A management team consisting of individual's employed by different organizations.)

<sup>2. -</sup> Departmental correspondence R. B. Roth to R. A. Trallo, 11-4-83
3. "JJL and MKM Comanche Peak Trip Plan" (4 Pages)

<sup>4. -</sup> Trip Report (JJL to RBR) 8-8-83

<sup>5. - &</sup>quot;Lipinsky Memo Meeting on November 10 and November 11, 1983"

OLIVER B. CANNON & SON, INC.

H-8301 - Coatings Overview Task Group Report TO: Robert B. Roth November 28, 1983 Page Four

Mr. Tolson explained the operational roles of the individuals involved on the Comanche Peak Team, along with their proper titles, responsibilities, and lines of reporting.

Concerns raised in the "Lipinsky Memo" were for the most part, based on observations and discussions between Joe Lipinsky and site personnel. At face value this "information," would be the cause for raising concerns regarding the site coating activity. Throughout the course of the November 10 meeting, it was evident that lite QA Management at Comanche Peak was not interested in further audits, or program reviews, since they have been subject to numerous outside and internal reviews and audits in the past several years. These constant and sometimes redundant reviews, compounded by the apparent personnel matters, resulted in short or clipped responses, which could readily be misinterpreted.

Regarding areas of coatings material handling, personnel qualifications, non-conformances, and quality responsibility, Mr. Tolson discussed the current procedures and controls in effect at Comanche Peak. This detailed information not readily available to Joe Lipinsky during his site visit of July 26, 27, 28th, 1983, and on which visit he based his August 8, 1983 trip report to Robert B. Roth.

Comanche Peak Management stated that they do not feel they have a problem in the areas of concern, as raised in the "Lipinsky Memo." A detailed indepth audit was not agreed to. However, a review of specific items could be scheduled, or program "paper" be made available for review, at Cannon's request. After consideration the Cannon Tank Group decided that a limited review was unwarranted, since it would not provide sufficient support to a statistical extrapolation as to the entire coatings programs' effectiveness.

Detailed discussion and information is provided in the notes of the November 10 and November 11 meetings. (Reference footnote 5.)

<sup>4. -</sup> Trip Report (JJL to RBR) 8-8-83

OLIVER B. CANNON & SON. INC.

H-8301 - Coatings Overview Task Group Report TO: Robert B. Roth November 28, 1983 Page Five

#### IV. Conclusion:

The Cannon Task Group did not perform the total overview function as originally scoped by Robert B. Roth. This was due to the request of our client to explore and review the "Lipinsky Memo" in further detail, paragraph by paragraph.

The site meetings of November 10 and 11, 1983 resulted in the following:

The concerns raised in the "Lipinsky Memo" were based on limited information and observations which were neither investigated nor discussed in sufficient detail, during his site visit, to either allay or to confirm.

Comanche Peak Site Management adequately detailed the programs and controls in place, which would relieve or allay the concerns raised in the "Lipinsky Memo." Cannon has no basis to confirm that these programs and controls are in place and are being effectively implemented. Confirmation could only be provided by a detailed audit. Such an audit could be redundant and certainly time consuming. Further, TUGO has neither requested same, nor is it required by the referenced Purchase of Services Agreement.

Based on the information provided by the Comanche Peak Site Organization we can assume that our concerns are unfounded, however, affirmation could only be finalized by further effort.

Ralph A. Trallo

HAT: jr

# OLIVER B. CANNON & SON. INC.

## DEPARTMENTAL CORRESPONDENCE

	. DATE November 4. 1983
SUBJECT Job 118301-Coatings Overview Task	Group Cappen to Tues
TO R. A. Trallo I I No.	Comanche Peak
R. A. Trallo, J. J. Norris, J. J	Lipinsky, K. Michels cc: APMc, Acct File
ROM R. B. Roth	MAL, ACEL PIE

- 1. As a follow-up to our Consulting Services Contract over the past summer, for this client, I am assigning this Cannon Task Force to perform a Nuclear Coatings overview at the Comanche Peak Nuclear Plant, being constructed by Texas Utilities Services, Inc. at Glen Rose, Texas
- 2. Task Force to be:

R. A. Trallo - Vice President - Nuclear Services

J. J. Norris - Vice President Houston Operations

J. J. Lipinsky - Corporate QA/QC

K. Michels - Lead Corporate Auditor

- 3. Site effort to commence, Wednesday morning, November 9, 1983. Jack, Joe and Keith to report on Wednesday. Ralph may not be able to schedule till later in the week. There is no established time limit. I suspect from three to five days may be necessary, but the best judgment of our senior managers involved will so ascertain. Ralph is designated as Task Force Leader.
- 4. Principal purpose is to evaluate the Nuclear Coatings Retrofit Program that has been in effect over the last 3 to 4 months. Key areas would include:

Material Storage and Control

Painter mechanic qualification/documentation

Working relationship between Production/Inspection

Status and adequacy of documentation/traceability

Implementation of coatings retrofit effort, see "Painting Minutes of Meeting", pages 1 to 4, dated 8/15/83, as prepared by R. M. Kissinger, Project Civil Engineer

Compliance of Nuclear coatings to Project Specifications re-

Overview as to adequacy of current safety-related contings in place, as per proper Industry practice, etc.

To: R. A. Trallo, J. J. Norris, J. J. Lipinsky, K. Michels Re: Job H8301 - Task Group

November 4, 1983 Page 2

 Separate individual and objective reports are due to Task Leader and his composite report shall be submitted to my office within five working days after site assignment.

Ralph is further charged with the security of the reports/observations given to him and his composite report shall be directed to me, and no other copies issued or distributed.

- 6. I shall then communicate the results of our effort to TUSI.
- All costs and expenses involved shall be submitted in separate expense envelopes, with appropriate receipts and clearly marked with Job #H8301.
- 8. Any questions or clarifications to the above shall be addressed to my attention.

R. B. Roth

#### JJL & MIM COMMICHE PEAK TRIP

NEED:

Organizational chart with names and titles of individuals and positions filled

Copy of current revision of the QA Program

Complete cooperation with various on site departments, organizations and individuals

List of names of all inspection personnel and level of certification

List of names and positions of production personnel (foremen and above)

List of certified painters and systems for which the painters are qualified

Gene Ciane — Require liason or interface person for quality assurance, quality control, production, and other departments in order to expedite and aid in the performance of this review

DAY #1

Review QA Program in general

Review QC Procedures and how those procedures related to the QA Program

Go over QC Procedure numbering sequence

Review site organization and responsibilities (both individual and company)

Review Retrofit program (why implemented, still on-going-why? why nut?, what has been accomplished to date)

Tour Site (containment, paint shop, warehouse, calibration lab, etc.)

NOTE: Badge HKM as time allows

DAY #2

Non-Confirming Conditions

Review existing NCR's

Review procedure for unsatisfactory reports to determine adequacy

Review procedure for NCR to determine adequacy

Review logs for NCR and unsatisfactory report

Review status tag procedure and logs

Review NCR and/or unsatisfactory coordinator status

Procedure and Specification Revision Control

Review system and procedure for changes to specification and procedures

Review controls - assure that only most current revisions of specification and procedures are utilized

Examine on site situation to determine sequence of work activities

DAY # 3&4

Material Storage

Review procurement documents

Review receiving procedures and records

Review personnel qualifications for receiving personnel

Review product certification

Examine reject and hold areas (review tagging procedures and logs)

Examine facilities (take representative batches and determine if procedure followed)

Review warehousing records

Examine facilities and check calibration of recording thermographs (examine certificates of compliance for instruments, calibration records for instruments, personnel for individuals performing calibrations)

Determine traceability of material from receiving to in place work from warehousing records and daily reports (also going backwards from in place work) DAY #5 Personnel Qualifications

Painter Qualifications

Review indoctrination and training program

Observe (if possible) class room session and field qualifications

Review documentation on personnel qualifications

Inspector Qualifications

Review indoctrination and training program

Review personnel qualification with regard to level of certification

Review documentation on personnel qualifications

Auditor Qualifications

Review personnel qualifications for auditors
Review documentation on personnel qualifications

Audits

Review audits of the coating operation

DAY #6 Calibration

Review calibration logs

Review certificates of compliance for test instruments

Review traceability of instruments to NBS

Review training and qualification of calibration personnel

Review documentation of personnel qualifications

DAY #7 & 9 Daily Inspection Reports

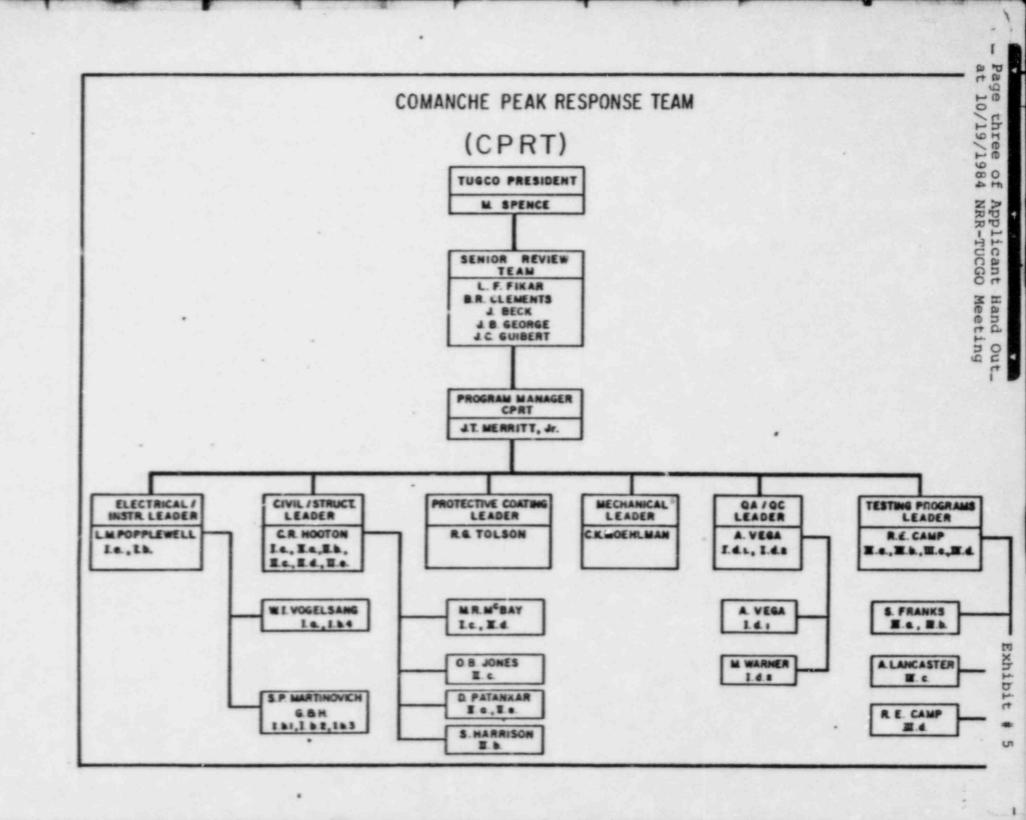
Review adequacy of daily inspection reports (compared to information required by AMSI)

Determine traceability of records for representative areas and/or items

DAY #9 & 10 Wrap up and tie together items that were examined earlier.

NOTE:

The above schedule is tentative in nature and is not meant to be all inclusive. Areas or questions raised during the review will be pursued until a response is provided.



#### UNITED STATES OF AMERICA NUCLEAR REGULATORY COMMISSION

#### BEFORE THE ATOMIC SAFETY AND LICENSING BOARD

In the Matter of	. )	
TEXAS UTILITIES GENERATING	;	
COMPANY, et al.	) Docke	50-445-2 50-446-2
(Comanche Peak Steam Electric Station, Units 1 and 2)	}	

#### CERTIFICATE OF SERVICE

By my signature below, I hereby certify that true and correct copies of CASE's Brief in Opposition to Applicant Request for Non-Disclosure of Relevant Lipinsky Documents, have been sent to the names listed below this 26th day of October, 1984, by: Express mail where indicated by \*; Handdelivery where indicated by \*\*; and First Class Mail unless otherwise indicated.

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