Docket No. 50-352

Philadelphia Electric Company
ATTN: Mr. John S. Kemper
Vice President
Engineering and Research
2301 Market Street
Philadelphia, Pennsylvania 19101

Gentlemen:

Subject: Inspection No. 50-352/84-29

This refers to the routine safety inspection conducted by Mr. H. Kerch of this office on June 25 - July 20, 1984, at Limerick Nuclear Generating Station, Limerick, Pennsylvania, of activities authorized by NRC License No. CPPR-106 and to the discussions of our findings held by Mr. Kerch with Mr. J. Corcoran of your staff at the conclusion of the inspection.

Areas examined during this inspection are described in the NRC Region I Inspection Report which is enclosed with this letter. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. In addition, our NRC NDE Mobile Van was also brought to your site and used by the inspector to make certain independent measurements.

Based on the results of this inspection, it appears that certain of your activities were not conducted in accordance with NRC requirements and your Final Safety Analysis Report commitments, as set forth in the Notice of Violation, Appendix A, and the Notice of Deviation, Appendix B, enclosed herewith. The violations have been categorized by severity level in accordance with the revised NRC Enforcement Policy (10 CFR 2, Appendix C) published in the Federal Register Notice (49 FR 8583) dated March 8, 1984. You are required to respond to this letter and in preparing your response, you should follow the instructions in Appendices A and B.

In accordance with 10 CFR 2.790(a), a copy of this letter and the enclosure will be placed in the NRC Public Document Room unless you notify this office, by telephone, within ten days of the date of this letter and submit written application to withhold information contained therein within thirty days of the date of this letter. Such application must be consistent with the requirements of 2.790(b)(1). The telephone notification of your intent to request withholding, or any request for an extension of the 10-day period which you believe necessary, should be made to the Supervisor, Files, Mail and Records, USNRC Region I, at (215) 337-5223.

8410260247 841004 PDR ADOCK 05000352 Q PDR

OFFICIAL RECORD COPY

DL50-352/84-29 - 0001.0.0 09/18/84

The responses directed by this letter and the accompanying notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

Your cooperation with us in this matter is appreciated.

Sincerely,

Original Signed By:

Thomas T. Martin, Director Division of Engineering and Technical Programs

toward & Ebreter

Enclosures:

Appendix A, Notice of Violation
 Appendix B, Notice of Deviation

3. NRC Region I Inspection Report Number 50-352/84-29

cc w/encls:

V. S. Boyer, Senior Vice President, Nuclear Power Troy B. Conner, Jr., Esquire Eugene J. Bradley, Esquire, Assistant General Counsel Limerick Hearing Service List Public Document Room (PDR) Local Public Document Room (LPDR) Nuclear Safety Information Center (NSIC) NRC Resident Inspector Commonwealth of Pennsylvania

bcc w/encls:

Region I Docket Room (with concurrences)
Senior Operations Officer (w/o encls)
J. Gutierrez, RI
R. Gallo, DPRP Section Chief #2A
L. Briggs, DETP

RI:DETP RI:DETP RI:DETP RI:DETP RI:DETP Kerch/mjd Harris Campbell Durr Ebneter 9/19/84 9/19/84 9/19/84 9/19/84

OFFICIAL RECORD COPY

DL50-352/84-29 - 0002.0.0 09/18/84