October 23, 1984

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#### UNITED STATES OF AMERICA NUCLEAR REGULATORY COMMISSION

### BEFORE THE ATOMIC SAFETY AND LICENSING BOARD

In the Matter of	)
THE STATE OF THE S	) Docket Nos. 50-445 and O
TEXAS UTILITIES ELECTRIC COMPANY, et al.	) 50-446
	) (Application for Operating
(Comanche Peak Steam Electric Station, Units 1 and 2)	) Licenses)

### APPLICANTS' RESPONSE TO BOARD REQUEST FOR INFORMATION REGARDING CINCHING DOWN U-BOLTS

On October 18, 1984, Judge Bloch telephoned Applicants requesting that they provide the raw data supporting Table 2 ("Observations of Torques in U-Bolts") in the affidavit of Robert C. Iotti and John C. Finneran, Jr. appended to Applicants' Motion for Summary Disposition of CASE's Allegations Regarding Cinching Down of U-Bolts (June 29, 1984). While Judge Bloch did not specify at that time a date by which such information should be supplied, in the October 18, 1984 Memorandum and Order documenting the call (mailed by the NRC on October 19 and received by Applicants on October 22), Judge Bloch directed Applicants to provide such information by October 23, 1984.

Applicants have been able to assemble such information in this short period and append it hereto. However, Applicants request that in the future, should there be some urgent need to provide information on an extremely expedited

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schedule, Applicants be given as much notice as possible and some explanation of the basis for the expedited schedule.\*

Respectfully submitted,

Malcolm H. Philips, Jr.

Bishop, Liberman, Cook, Purcell & Reynolds 1200 Seventeenth Street, N.W. Washington, D.C. 20036 (202)857-9829

<sup>\*</sup> With regard to instant requests for information, in that Applicants have yet to respond to CASE's answer on the issue of cinching down U-bolts, the urgency of the schedule established is unclear.

Building	Hanger Number	Pipe Size	Torque-Average (ft-1bs)
Amactor Building, Unit 2	HD-507-2	3/4	5
Reactor Building, Unit 2	HD-507-1	3/4	5
Reactor Building, Unit 2	HD-964-2	3/4	8.5
Reactor Building, Unit 2	HD-995-3-102	3/4	4
Safeguard, Unit 2	HD-548-1289	1	5.5
Reactor Building, Unit 2	HD-507-;	1	5
Reactor Building, Unit 2	HD-551-RB-2-71	2	17.5
Reactor Building, Unit 2	HD-551-RB-2-70	2	20
Reactor Building, Unit 2	HD-827-25K2	2	4.5
Reactor Building, Unit 2	HD-827-25K2	2	8
Reactor Building, Unit 2	HD-827-24K2	2	10
Reactor Building, Unit 2	HD-827-28K2	2	5
Reactor Building, Unit 2	HD-827-27K2	2	5
Reactor Building, Unit 2	HD-827-26K2	2	5
Reactor Building, Unit 2	-0-827-29K2	2	5.5
Reactor Building, Unit 2	HD-507-107-R2-2	2	4.5

Building	Hanger Number	Pipe Size	Torque-Average (ft-1bs)
Reactor Building, Unit 2	HD-507-121	2	5.5
Reactor Building, Unit 2	HD-507-108-R8-2	2	7.5
Reactor Building, Unit 2	HD-507-105	2	4.5
Reactor Building, Unit 2	HD-507-109-RB-2	2	5
Safeguard, Unit 2	CS2-202-402-S52R	3	22.5
Reactor Building, Unit 2	CS2-079-410-C42S	3	12.5
Reactor Building, Unit 2	CT2-053-444-C62K	3	12.5
Reactor Building, Unit 2	CT2-053-444-C62K	3	10.0
Safeguard, Unit 2	CS2-318-700-S53R	3	15
Safeguard, Unit 2	CS2-014-401-S52K	3	25
Safeguard, Unit 2	CS2-920-703-S53R	3	20
Reactor Building, Unit 2	002-046-404-C56R	3	9
Reactor Building, Unit 2	CC2-207-420-C53R	3	26.5
Reactor Building, Unit 2	CT2-053-402-C62S	3	25
Reactor Building, Unit 2	WP2-001-415-C46	3	22
Reactor Building, Unit 2	WP2-001-426-C46R	3	30
Reactor Building, Unit 2	002-109-433-C43R	3	21.5

Building	Hanger Number	Pipe Size	Torque-Average (ft-1bs)
Reactor Building, Unit 2	WP2-030-422-C46R	3	30
Reactor Bullding, Unit 2	CS2-079-411-C42K	3	25
Reactor Building, Unit 2	CC2-190-401-C52R	4	25
Reactor Building, Unit 2	MS2-150-450-C52K	4	25
Safeguard, Unit 2	AF2-096-410-533K	4	35
Safeguard, Unit 2	AF2-103-441-S53K	4	20
Safeguard, Unit 2	AF2-099-419-533K	4	12.5
Safeguard, Unit 2	AF2-099-419-\$33K	4	30
Reactor Building, Unit 2	SI 2-306-425-C42K	4	33.5
Safeguard, Unit 2	AF2-102-423-S53S	4	23.5
Safeguard, Unit 2	AF2-102-422-S53K	4	52.5
Safeguard, Unit 2	BR2-018-415-S43R	4	50
Safeguard, Unit 2	BR2-018-417-543K	4	33
Safeguard, Unit 2	CT2-021-405-S32K	4	44.5
Safeguard, Unit 2	WP2-226-428-S36R	4	35
Safeguard, Unit 2	WP2-226-414-S36R	4	22.5
Safeguard, Unit 2	WP2-225-439-S26R	4	21.5
Safeguard, Unit 2	WP2-226-407-S26R	4	40
Safeguard, Unit 2	SI 2-044-431-S22R	4	28
Reactor Building, Unit 2	CC2-193-424-C52R	4	41.5

Building	Hanger Number	Pipe Size	Torque-Average (ft-1bs)
Reactor Building, Unit 2	CC2-193-423-C52R	4	15
Reactor Building, Unit 2	MS2-151-442-C52K	4	13.5
Reactor Building, Unit 2	MS2-151-419-C52R	4	40
Reactor Building, Unit 2	MS2-151-440-C52K	4	27.5
Reactor Building, Unit 2	MS2-151-411-C52R	4	7.5
Reactor Building, Unit 2	SI 2-306-425-C42K	4	25.5
Reactor Building, Unit 2	SI 2-306-423-C42R	4	60
Reactor Building, Unit 2	SI 2-306-401-C42R	4	35
Reactor Building, Unit 2	S12-306-421-C42R	4	22.5
Reactor Building, Unit 2	V02-053-403-C46R	4	12.5
Reactor Building, Unit 2	S12-306-402-C42R	4	27.5
Reactor Building, Unit 2	S12-306-418-C42R	4	50
Safeguard, Unit 2	CT2-021-404-\$32R	4	18.5
Safeguard, Unit 2	CS2-326-410-S56R	6	24.5
Safeguard, Unit 2	CS2-326-401-S56R	6	22
Safeguard, Unit 2	FP-790-9.35	6	42.5
Safeguard, Unit 2	FP-790-9.351	6	25

Building	Hanger Number	Pipe Size	Torque-Average (ft-1bs)
Safeguard, Unit 2	FP-790-9-352	6	25
Safeguard, Unit 2	FP-790-9.353	6	35
Safeguard, Unit 2	FP-790-9.354	6	20
Safeguard, Unit 2	FP-790-9.355	6	20
Safeguard, Unit 2	FP-790-1051	6	20
Safeguard, Unit 2	FP-790-1052	6	35
Safeguard, Unit 2	FP-790-1151	6	22.5
Safeguard, Unit 2	FP-790-1152	6	10
Reactor Building, Unit 2	CC2-246-419-C53R	6	10
Reactor Building, Unit 2	CC2-246-423-C53R	6	10
Reactor Building, Unit 2	SI 2-171-401-C42R	6	52.5
Reactor Building, Unit 2	SI 2-101-408-C41R	6	75
Safeguard, Unit 2	CS2-063-416-S22R	8	17.5
Safeguard, Unit 2	CS2-063-417-S22K	8	35.5
Safeguard, Unit 2	S12-037-402-S22R	8	42.5
Safeguard, Unit 2	RH2-056-401-S22R	8	55
Safeguard, Unit 2	RH2-028-403-\$32R	8	15
Safeguard, Unit 2	FP-810-125	9	57.5
Safeguard, Unit 2	FP-810-12.55	8	40
Safeguard, Unit 2	FP-810-1351	8	17.5
Safeguard, Unit 2	FP-810-1352	8	22.5

Building	Hanger Number	Pipe Size	Torque-Average (ft-1bs)
Safeguard, Unit 2	FP-810-14S	8	31
Safeguard, Unit 2	FP-810-11S	9	27.5
Safeguard, Unit 2	FP-810-10S	8	8
Safeguard, Unit 2	FP-810-9.5S	9	28
Safeguard, Unit 2	FP-810-9S	8	51.5
Reactor Building, Unit 2	S12-087-406-C42R	8	40
Reactor Building, Unit 2	SI 2-087-409-C42R	8	70
Reactor Building, Unit 2	SI 2-087-405-C42R	8	55
Reactor Building, Unit 2	SI 2-088-410-C42I	8	46
Turbine Building, Unit 2	HD-2-055-407-T45S	10	10
Turbine Building, Unit 2	HD-2-055-409-T45S	10	21,5
Safeguard, Unit 2	CT2-011-403-S22R	10	21
Safeguard, Unit 2	CT2-012-410-522K	10	37.5
Safeguard, Unit 2	CT2-083-418-S36R	10	83
Safeguard, Unit 2	CT2-083-417-S36K	10	57
Safeguard, Unit 2	CT2-017-440-536K	10	31
Reactor Building, Unit 2	\$12-010-403-046\$	10	20
Reactor Building, Unit 2	SI 2-015-409-C42R	10	45
Reactor Building, Unit 2	SI 2-103-403-C42R	10	37.5

Building	Hanger Number	Pipe Size	Torque-Average (ft-lbs)
Reactor Building, Unit 2	SI 2-103-403-C42R	10	72.5
Safeguard, Unit 2	RH2-058-402-S22R	10	50
Safeguard, Unit 2	RH2-058-402-S22R	10	47.5
Safeguard, Unit 2	RH2-058-401-S22R	10	. 62.5
Turbine Building, Unit 2	HD-2-318-404-T45S	12	48.5
Turbine Building, Unit 2	EX2-030-404-T45S	12	26
Turbine Building, Unit 2	002-042-439-T150	12	57.5
Turbine Building, Unit 2	∞2-042-438-T150	12	85
Turbine Building, Unit 2	HD2-318-401-T45\$	12	65
Turbine Building, Unit 2	HD2-323-403-T45S	12	41
Safeguard, Unit 2	CC2-159-407-S53R	12	87
Reactor Building, Unit 2	RC2-115-430-C56R	12	40
Turbine Building, Unit 2	EX2-002-401-T45S	14	19.5
Turbine Building, Unit 2	MS2-098-402-T45S	14	95
Turbine Building, Unit 2	Tw2-099-402-T350	14	47.5
Turbine Building, Unit 2	EX2-004-401-T45S	14	57.5
Turbine Building, Unit 2	HD2-044-402-T35S	16	27.5

	Hanger Number	Pipe Size	Torque-Average (ft-1bs)
Turbine Building, Unit 2	HD2-045-405-T35S	16	125
Turbine Building, Unit 2	HD2-009-401-T35S	16	75
Turbine Building, Unit 2	VD2-072-402-T350	16	112.5
Turbine Building, Unit 2	HD2-045-401-T15R	16	69
Turbine Building, Unit 2	HD2-044-406-T15R	16	69
Turbine Building Unit 2	HD2-044-405-T15R	16	72.5
Furbine Building Unit 2	HD2-314-401-T45S	16	72.5
Safeguard, Unit 2	CT2-013-414-532K	16	126
Safeguard, Unit 2	CT2-013-418-S33R	16	67.5
Safeguard, Unit 2	SI 2-076-404-S22K	16	25
Safeguard, Unit 2	CT2-025-405-S22K	16	85
Safeguard, Unit 2	CT2-025-405-S22K	16	95
Safeguard, Unit 2	CC2-031-406-S43K	18	117
afeguard, Unit 2	CC2-068-407-S3%	18	57.5
iafeguard, Unit 2	CC2-068-402-S33S	18	35
Turbine Building,	FW2-001-408-T45R	20	65
Furbine Building, Unit 2	Fw2-001-408-T45R	20	108
Turbine Building, Unit 2	VD2-073-402-T35S	24	85

		Pipe Size	Torque-Average (ft-1bs)
Turbine Building, Unit 2	FW2-004-401-T35S	24	35
Turbine Building, Unit 2	FW2-004-402-T35S	24	34
Turbine Building, Unit 2	FW2-009-404-T35S	24	43.5
Turbine Building, Unit 2	HD2-068-401-T15S	24	67.5
Turbine Building, Unit 2	EX2-009-405-T45S	24	40
Turbine Building, Unit 2	002-032-403-T450	24	30
Safeguard, Unit 2	CC2-028-412-S33R	24	62.5
Safeguard, Unit 2	CC2-028-412-S33R	24	65
Turbine Building, Unit 2	MS2-033-001-T44S	26	22
Turbine Building, Unit 2	HD2-016-405-T35R	30	112.5
Turbine Building, Unit 2	CO2-010-402-T450	30	105
Turbine Building, Unit 2	HD2-016-404-T35R	30	89
Turbine Building, Unit 2	EX2-012-402-T45S	30	55
Furbine Building, Unit 2	VD2-071-402-T350	40	61
Turbine Building,	VD2-070-403-T35D	40	82.5

# UNITED STATES OF AMERICA NUCLEAR REGULATORY COMMISSION

## BEFORE THE ATOMIC SAFETY AND LICENSING BOARD

TEXAS UTILITIES ELECTRIC

COMPANY, et al.

(Comanche Peak Steam Electric Station, Units 1 and 2)

Docket Nos. 50-445 and 50-446

(Application for Operating Licenses)

### CERTIFICATE OF SERVICE

I hereby certify that copies of "Applicants' Response to Board Request for Information Regarding Cinching Down U-Bolts", in the above-captioned matter was served upon the following persons by express delivery (\*), or deposit in the United States mail, first class, postage prepaid, this 23rd day of October, 1984, or by hand delivery (\*\*) on the 24th day of October, 1984.

\*\*Peter B. Bloch, Esq.
Chairman, Atomic Safety and
Licensing Board
U.S. Nuclear Regulatory
Commission
Washington, D.C. 20555

\* Dr. Walter H. Jordan 881 West Outer Drive Oak Ridge, Tennessee 37830

\* Dr. Kenneth A. McCollom Dean, Division of Engineering Architecture and Technology Oklahoma State University Stillwater, Oklahoma 74074

Chairman, Atomic Safety and Licensing Board Panel U.S. Nuclear Regulatory Commission Washington, D.C. 20555 Chairman, Atomic Safety and Licensing Appeal Panel U.S. Nuclear Regulatory Commission Washington, D.C. 20555

Mr. William L. Clements
Docketing & Service Branch
U.S. Nuclear Regulatory
Commission
Washington, D.C. 20555

\*\*Stuart A. Treby, Esq.
Office of the Executive
Legal Director
U.S. Nuclear Regulatory
Commission
7735 Old Georgetown Road
Room 10117
Bethesda, Maryland 20814

Mr. John Collins
Regional Administrator,
Region IV
U.S. Nuclear Regulatory
Commission
611 Ryan Plaza Drive
Suite 1000
Arlington, Texas 76011

Renea Hicks, Esq.
Assistant Attorney General
Environmental Protection
Division
P.O. Box 12548
Capitol Station
Austin, Texas 78711

- \*\*Ellen Ginsberg, Esquire
  Atomic Safety and Licensing
  Board Panel
  U.S. Nuclear Regulatory
  Commission
  Washington, D.C. 20555
- \* Mrs. Juanita Ellis President, CASE 1426 South Polk Street Dallas, Texas 75224

Lanny A. Sinkin 114 W. 7th Street Suite 220 Austin, Texas 78701

cc: John W. Beck Robert Wooldridge, Esq.