

ENCLOSURE 1

NOTICE OF VIOLATION

Virginia Electric and Power Company
Surry Units 1 and 2

Docket Nos. 50-280 and 50-281
License Nos. DPR-32 and DPR-37

The following violations were identified during an inspection conducted on June 3-30, 1984. The Severity Levels were assigned in accordance with the NRC Enforcement Policy (10 CFR Part 2, Appendix C).

Technical Specification 6.4.A.7 requires that detailed written procedures with appropriate check-off lists and instructions shall be provided for preventative or corrective maintenance operations on safety related equipment.

Contrary to the above requirement, the corrective maintenance procedure (electrical) for safety related motor operated valves, EMP-C-MOV-50, "Torque Switch Adjustments", did not contain appropriate instructions for setting or adjusting the Limitorque (SMB-000) double torque switch on the Unit 1 and 2 service water (SW) motor operated valves SW-MOV-103A through D and SW-MOV-203A through D, which supply water to the recirculation spray heat exchangers during accident conditions. EMP-C-MOV-50 did not provide instructions for mid-positioning or manually declutching the MOV before setting or adjusting the torque switches, which apparently resulted in the incorrect torque switch settings on SW-MOV-203D observed by the inspector on June 5, 1984.

This is a Severity Level IV violation (Supplement I), and applies to both units.

Pursuant to 10 CFR 2.201, you are required to submit to this office within 30 days of the date of this Notice, a written statement or explanation in reply, including: (1) admission or denial of the alleged violations; (2) the reasons for the violations if admitted; (3) the corrective steps which have been taken and the results achieved; (4) corrective steps which will be taken to avoid further violations; and (5) the date when full compliance will be achieved.

Security or safeguards information should be submitted as an enclosure to facilitate withholding it from public disclosure as required by 10 CFR 2.790(d) or 10 CFR 73.21.

JUL 27 1984

Date: _____

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