

ENCLOSURE 1

NOTICE OF VIOLATION

Georgia Power Company  
Vogtle

Docket Nos. 50-424 and 50-425  
License Nos. CPPR-108 and CPPR-109

The following violation was identified during an inspection conducted on July 16 - 20, 1984. The Severity Level was assigned in accordance with the NRC Enforcement Policy (10 CFR Part 2, Appendix C).

10 CFR 50, Appendix B, Criterion V, as implemented by PSAR Chapter 17, Section 17.1.5, requires that activities affecting quality be accomplished in accordance with instructions, procedures, and drawings.

Vogtle pipe hanger inspection procedure states that bolt threads shall be upset after installation when single nut is used. Vogtle design drawing No. AX2D11F001, Rev. 16; and AWS D1.1-75, Structural Welding Code, provide acceptance criteria in terms of welded studs installation and tolerance.

Contrary to the above, between July 16 - 20, 1984, activities affecting quality were not being accomplished in accordance with documented procedures and drawings in that a reinspection of four installed hangers and structural steel beams revealed the following discrepancies from the documented requirements.

- (1) Hanger No. V1-1206-007-H052, Revision 1, in the containment spray system, bolt threads were not upset after installation when single nut was used. (Unit 1 only)
- (2) The spacing of the welded studs on top of the steel beam in the control building did not meet design drawing (AX2D11F001, Revision 16) requirements. (Unit 2 only)

This is a Severity Level V violation (Supplement II).

Pursuant to 10 CFR 2.201, you are required to submit to this office within 30 days of the date of this Notice, a written statement or explanation in reply, including: (1) admission or denial of the alleged violation; (2) the reasons for the violation if admitted; (3) the corrective steps which have been taken and the results achieved; (4) corrective steps which will be taken to avoid further violations; and (5) the date when full compliance will be achieved.

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Security or safeguards information should be submitted as an enclosure to facilitate withholding it from public disclosure as required by 10 CFR 2.790(d) or 10 CFR 73.21.

Date:     AUG 6 1984