	U.S. NUCLEAR REGULATORY COMMIS	I COLA					
and a	AND ANDER TO FORFORM OF	POIA - 92-76 RESPONSE TYPE					
1	RESPONSE TO FREEDOM OF	FINAL XX PARTIAL					
5 40	INFORMATION ACT (FOIA) REQUEST	MAR 1 3 1992					
		DOCKET NUMBER(S) III applicable)					
REQ	Ken Olsen						
	PART I,-AGENCY RECORDS RELEASED OR NOT LOCATE	D (See checked boxes)					
	No agency records subject to the request have been locsted.						
	No additional agency records subject to the request have been located.						
	Requested records are available through another public distribution program. See Comments section,						
	Agency records subject to the request that are identified in Appendix(es) NRC Public Document Room, 2120 L Street, N.W., Washington, DC,	are already available for public inspection and copying at th					
Х							
	The nonproprietary version of the proposal(s) that you agreed to accept in a telepilione conversal for public inspection and copying at the NRC Public Document Room, 2120 L Street, N.W., Wa	tion with a member of my staff is now being made available shington, DC, in a folder under this FOIA number.					
	pancy records subject to the request that are identified in Appendix(es) may be hoom identified in the Commants section.	inspected and copied at the NRC Local Public Document					
	Enclosed is information on how you may obtain access to and the charges for copying records to N.W., Washington, DC.	posted at the NRC Public Document Room, 2120 L Street,					
Х	Agency records subject to the request are enclosed. [Appendix A documents are	enclosed.]					
	Records subject to the request have been referred to another Federal agency(ies) for review and o						
	Fees						
	Variable to the full of the star (s) D.C. for the second to the second t						
	You will be billed by the I4RC for fees totaling \$						
	You will receive a refund from the NRC in the amount of \$						
	In view of NRC's response to this request, no further action is being taken on appeal letter dated	N					
	PART II, A -INFORMATION WITHHELD FROM PUBLIC	DISCLOSURE					
	Certain information in the requested records is being withheld from public disclosure pursuant to in Part II, B, C, and D. Any released portions of the documents for which only part of the record inspection and copying in the NRC Public Document Room, 2120 L Street, N.W., Washington, DI	Is being withheld are being made available for public					
COM	MENTS						
no M	TURE DIRECTOR DIVISION DE REEDOM DE INFORMATION AND PUBLICATIONS IERVICES Mais H. Murchy						
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APPENDIX A

RELEASE

Number	DATE	RECORDS BEING PLACED IN THE NRC PDR SUBJECT
1.	Sep '88	To J. Shepherd & Ass., subj: Professional Environmental Services 3 pages
2.	9/27/88	To R. Verellen, Dept. Social and Bealth Services, from Dr. B. Srinivasan, Wall ate Univ., subj: Upgrading 60 _{Co} gamma
		irradiation facility at the Nuclear Radiation Center - 3 pages
3.	9/29/88	Report on the Receipt of 8049 Curies of Sealed Sources of ⁶⁰ CO at Washington State University on September 29, 1988 - Author: B. Srinivasan (Note: Report completed 11/4/88) 14 pages
4.	7/28/87	Report to Northrop Corp., subj: Special Form Testing of USN 368 and AECL C-132 Capsules - Author: J. Shepherd - <u>2 pages</u>
5.	7/28/87	Special Form Certification to Northrop Corporation, Aircraft Division, subj: USN type 368 and AECL type C-132 Capsules - Author: J. Shepherd 1 page
6.	5/4/85	Survey Record - 1 page
7.	9/14/88	To Radiation Safety Office, from Marshall Scott, Washington State Univ, subj: 60 Co Sources - <u>1 page</u>
8.	9/23/88	To J. Shepherd & Assoc., from T. Tillinghast, subj: listed sources that have been smeared - $\frac{1}{2} pagc$
9.	9/23/88	To J. Shepherd & Assoc., from T. Tillinghast, subj: listed sources that have been smeared - <u>1 page</u>
10.	11/9/88	Ltr from T. Strong, Dept. of Social and Health Services, to Robert Smith, Washington State University, subj: request to cease the manufacture and distribution gas chromatographs, etc. 2 pages
11,	11/14/88	Ltr from J. Shepherd, to M. Scott, Washington State University, subj: 5000Ci source meets ANSI specification - <u>1 page</u>
12.	11/15/88	Nemo from W. Wilson, Washington State University, to Harry North, NRC, subj: copies of requested information - <u>1 copy</u>
13.	11/16/88	Morning Report - subj: State of Washington Confirmatory Order - 1 page
14.	11/18/88	Memo from W. Wilson, Washington State University, to Harry North, NRC, subj: additional documentation on $60_{\rm CO}$ – <u>1 page</u>

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RECORDS BEING PLACED IN THE NRC PDR

Number DATE SUBJECT

- 15. 11/23/83 Ltr from T. Strong, Dept. of Social and Health Service, to V. Miller, NRC, subject: technical assistance requested in the evaluation of of old sealed sources - 3 pages plus telecopy transmittal
- 16. 12/5/88 Memo from Dr. Scrinivasan, Radiation Safety Office, Washington State University, to Dr. T. Okita, Radiation Safety Committee, subj: Fred Miller's memorandum of 12/1/88, to you on the receipt of sealed sources and my analysis of Mr. Miller's concerns - 9 pages
- 17. NOTICE TO EMPLOYEES (State of Washington) subj: standards for protection against radiation hazards - 1 page
- 18. 2/10/89 Memo from Bill Wilson, Washington State University, to David Barbee, Gary S. Collins and B. Srinivasan, subj: Synopsis of current status of the Co source deliverations - 2 pages
- 19. 3/3/89 Ltr from Dr. Kobert Smith, Washington State University, to Arden C. Scrogbe. Dept. of Social and Health Service, subj: concern about communication and cooperation in the RSO + 2 pages
- 20. 3/10/89 Ltr from W. Wilson, Washington State University, to Alexander Adams, Jr. NRC, subj: Wilson announcing his retirement due to poor health -1 page
 - 3/9/89 Enclosure: Memo from B.11 Wilson, Washington State University, to David Barbee, R.V. Smith & Reastor Sefeguards Committee, subj: My retirement and its impact on the Radiation Center - 13 pages
- 21. 4/7/89 Memo from T. Okita, Chairperson, RSC, to Don Elting and the Radiation Safety Office Staff, su j: directing all correspondence through normal channels - 1 page
- 22. 5/16/89 Ltr from V. Miller, State Agreement- Program, to T. Strong, Dept. of Social and Health Services, subj: responding to a request on technical assistance on the irradiator sources - 1 page
 - 5/8/89 Enclosure: Memo from C. Miller, NRC, to V. Miller, State Agreements Program, subj. State Licensed Byproduct Material in a Research Reactor Pool - 2 pages
 - 12/15/88 Memo from R. Cunningham, NRC, to V. Miller, State Agreements Program, subj: Request from Washington Regarding Evaluation of Irradiator Sources - 2 pages
 - 8/18/88 Memo from D. Crutchfield, NRC, to S. Ebneter, etal, subj: License Condition for Byproduct Materia¹ to be Irradiated in a non-power Reactor 2 pages

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DATE

Number

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RELEASE

RECORDS BEING PLACED IN THE NRC PDR SUBJECT

3/3/88 Memo from D. Crutchfield, NRC, to F. Congel, RI, subjoct: Regulatory Responsibilities for Byproduct materials in Non-Power Reactors - 2 pages

23. 6/15/89 Ltr from R. Scarano, RV, to W. Wilson, Washington State University, subj: NRC Inspection - 1 page

> Enclosure: Inspection conducted by North, Johnson, Garcia, RV, May 24-26, 1989 - Inspection Report 50-27/89-01, Docket 50-27, License R-76 - 7 pages

To: J. L. Shepherd & Associates 1010 Arroyo Street San Fernando, California 91340 (318) 898-2361

For: Professional E. ironmental Services

SCOPE OF WORK

 Relocate 24 Northrop ⁶⁰Co sources from J. L. Shepherd's facility in San Fernando, California to the Washington State University's (WSU) Nuclear Radiation facility in Pullman, Washington (Suspense Date: 30 September 1988).

 Prepare additional 5000 Cu ⁶⁰Co source for WSU as specified in Attachment 1. Relocate this source from General Electric's Nuclear Center (Pleasanton, California) to WSU's Nuclear Radiation facility in Pullman, WA (Suspense Date: 30 September 1988).

SPECIFICATION OF TASKS

- Quality Assurance/Certifications for Source Tests and Transfers.
 - A. Contractor will obtain the following documentation at the stages of the relocation process listed below:
 - a. Prior to shipment from J. L. Shepherd's facility (San Fernando, California):
 - i) Cask Certification
 - 11) Overpack Certification
 - 111) Removable Concamination Survey Results -Cask Exterior
 - iv) Shipping Papers/Shipper Certification
 - V) Exclusive Use Vehicle Survey/Driver Instructions (if needed)
 - b. Prior to shipment from General Electric's Nuclear Center (Pleasanton, CA) to Washington State Universi-'ty (Pullman, WA):
 - 1) Special Form Certification (new 5K Ci source)
 - ii) Leak/Wipe Test Certifications (all sources)
 - iii) Removable Contamination Survey Results -Cask Interior

iv) Repovable Contamination Survey Results -Cask Exterior (just prior to placement in overpack)

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- v) Shipping Papers/Shipper Certification
- vi) Exclusive Use Vehicle Survey/Driver Instructions (if needed)
- c. Prior to WSU's placement of sources into their nuclear pool:
 - Shipping Papers/Shipper Certification (signed receipts)
 - ii) Pool Water Activity Results
- d. After WSU's placement of sources into their nuclear pool:
 - i) Pool Water Activity Results
- B. Quality Assurance (QA) documentation will be provided to Northrop Corporation (Attention: Cary F. Serio, Director-Environmental Management) no later than 30 September 1988.
- 2. Shipmont of Sources

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A. Sources will be shipped in two phases:

Phase I -- The Shepherd facility (San Fernando, CA) to GE Nuclear Center (Pleasanton, CA) during the week of 12 September 1988.

Phase II -- GE Nuclear Center (Pleasanton, CA) to WSU Nuclear Radiation Center (Pullman, WA) during the week of 19 September 1988.

- B. Sources will be shipped in compliance with all federal, state, and local regulations (e.g., DOT, NRC, etc.)
- C. Shipment of sources will be conducted in the most direct manner available. Exclusive shipment will be utilized if possible (Preferred route in Phase I shipment is I-5(N) -- I-580(W) -- Hwy. 84(S); Phase II route is I-5(N) --I-84(E) -- I-82(E) -- I-395(N) -- Hwy. 26(E)).
- D. Transportation companies will meet applicable regulations to transport radioactive matarials (° Co = 9000 Cu). Vehicles will be properly marked according to DOT specifications.

- E. Transportation carrier will have a minimum of \$1M in liability insurance.
- F. Contractor will ensure shipping receipts for all sources are signed by General Electric and WSU officials and returned to Northrop Corporation no later than 30 September 1988.
- G. Contractor will alert Northrop Corporation immediately in the event a deviation from the planned schedule of transportation route occurs.
- 3. Contingency Plan
 - A. Contractor will develop contingency plan in the event any of the Northrop Co sources is tested and found to be leaking.
 - B. Northrop will be notified immediately if this contingency plan is enacted.
- 4. Points of Contact
 - A. Northrop Corporation One Northrop Avenue (Org. 118/52) Hawthorne, CA 90250 Attn: Norman L. Sealander (213) 332-1255 Alternate Contact: George Cozens (Org. 135/65) (213) 332-1415
 - B. J. L. Shepherd & Associates 1010 Arroyo Street San Fernando, CA 91340 Attn: Joe Shepherd (818) 898-2361
 - C. General Elect.ic Vallecitos Nuclear Center Vallecitos Ruad Pleasanton, CA 94566 Attn: Tedd Tillinghast (415) 862-4396
 - D. Washington State University Radiation Safety Office Nuclear Center Fullman, WA 99184-1300 Attn: Marshall Scott (509) 335-7058 or 8641 (Home) (509) 332-4529

ULLMAN, WASHINGTON 99164-1302

RADIATION SAFETY OFFICE

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(509)335-8916

September 27, 1988

Mr. Robert Verellen Department of Social and Health Services Radiation Control Section Thurston Airdustrial Center Building 5, LE-13 Olympia, WA 98504

Subject: Upgrading ⁶⁰Co gamma irradiation facility at the Nuclear Radiation Center

Dear Mr. Verrellen:

I am writing this letter as a follow up of our telephone conversation yesterday at which time I informed you that I have resumed the position of Director of the Radiation Safety Office starting September 19, 1988. On September 22, 1988 I was informed that WSU will be receiving a shipment of about 8200 curies of 60Co (scaled sources) from J.L. Shepherd and Associates in California, during the week of September 26. This shipment, I believe, is a gift to WSU from Northrop corporation. General Electric and J.L. Shepherd, all three firms in California, in order to upgrade the ⁶⁰Co gamma irradiation facility at the Nuclear Radiation Center. You may recall that the present source strength in the facility is about 1200 curies which yields a gamma dose-rate of about 1700 rads/minute in the closest position of irradiation and about 500 rads/minute in the most used position. Many researchers find the available dose-rate to be inadequate and require a stronger source. Hence the need to upgrade the facility.

Mr. Marshall Scott of the Mcclear Radiation Center has been co-cordinating the efforts towards the upgrading work. In the rest of the letter, I will summarize the information provided by him to me during the period September 22-29. Marshall Scott informs me that similar work was performed about 20 years ago when the ⁶⁰Co irradiation facility was upgraded to a total of about 17,700 curies and he participated in that work. Therefore the planned work now is based upon a successful operation before.

1. WSU will receive 27 individual sources of ⁶⁰Co all in sealed form amounting to a total activity of 8200 Ci. These are listed below:

a.	12 USNC type 368 sources,	17 Ci each
b.	12 AECL type C-132 sources.	75 Ci each
c.	1 AECL stick type source	1400 Ci each
d.	1 annular type source MOdel 1099,	700 Ci each
e.	1 GE source	5000 Ci each

The eract amounts in these sources at the time of receipt will be known when we receive the shipping papers. I presume that the 8200 Ci estimate is likely to be the upper limit of the shipment. Please note that our radioactive materials license WN-COO3-1 allows us to possess 20,000 curies of ⁶⁰Co (item 8H).

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2. The sources will be shipped from General Electric's Nuclear Center in Pleasanton. CA. to WSU possibly as an exclusive shipment.

3. Upon arrival of the shipment, the cask (about 6000 lbs in weight), containing the sources will be surveyed, with monitors and swipes. The truck used in the shipment will also be surveyed before it is released.

4. The cask will be lowered into the bottom of the pool of the nuclear reactor and the sources removed using "long" tools which reach to the bottom.

5. The sources will be store, at the bottom of the pool until the time they are loaded into a new irradiator assembly. Again Marshall Scott is co-cordinating the work on the design and construction of the irradiator facility. This irradiator will be situated at the bottom of the pool as before. Please note that the new irradiator is expected to have a maximum source strength of about 9400 Ci (i.e. 8200 Ci new + 1200 old) which is about one-half of our possession limit as well as about one-half of the maximum loading of 17,700 Ci of the irradiator 20 years ago.

6. The empty cask will be removed from the pool, monitored. cleaned and monitored (with wipes and instruments) again beforreturn shipment to General Electric.

7. The personnel involved in monitoring, and unloading work will wear film badges, ring badges and also pocket dosimeters.

8. Wipes will be counted in the liquid scintillation counter. Instrument surveys will be carried out using the portable monitors available to the reactor operations group.

9. The pool water will be analyzed at the end of 24 hours to verify that the placement of new sealed sources has not contributed to any enhancement to the 60 Co activity of the pool water. Following this work, pool water will be analyzed once a week for 2 months to ascertain that sources are not leaking. If all results are satisfactory, then pool water analysis will be carried out once in six months as required for testing sealed sources. Note that the maximum activity of 60 Co in the pool water observed by us in the past is 3.4 x 10⁻⁵ µCi/ml and typically it is at least 10 to 100 times lower.

Please call me at (509) 335-8916 if you have any questions to be answered by this office in connection with the upgrading the 60 Co irradiation facility.

Kind regards.

Sincerely,

B. Juis

Dr. B. Srinivasan Director, Radiation Safety

BS:jd

cc: Professor T. Okita. Chairman. Radiation Safety Committee Professor D. Earbee. Director. Nuclear Radiation Center