

1 UNITED STATES OF AMERICA
2 NUCLEAR REGULATORY COMMISSION

3 IN THE MATTER OF:

4
5 TMI-2 LEAKAGE RATE MEETING
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20 LOCATION: BETHESDA, MD

PAGES: 1-182

21 DATE: 20 SEPTEMBER 1984
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25 RECEIVED BY: X

DATE: X

TIME: X

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1 UNITED STATES OF AMERICA
2 NUCLEAR REGULATORY COMMISSION
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4 TMI-2 LEAKAGE RATE MEETING
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7 NUCLEAR REGULATORY COMMISSION

8 ROOM P-114
9 7920 NORFOLK AVENUE
10 BETHESDA, MD

11 The Panel met, pursuant to Notice at 10:00 am.

12 NRC STAFF MEMBERS PRESENT:

13 JIM VAN VLIET, NRC BILL RUSSELL, NRC
14 BOB CAPRA, NRC JIN CHUNG, I & E
15 DON KIRKPATRICK, I & E PETE CONNOLLY, NRC
16 LOIS FINKELSTEIN, ELD

17 UTILITY REPRESENTATIVES:

18 NOMAN COLE, MPR DWIGHT HARRISON, MPR
19 PAUL DAMERELL, MPR JACK WETMORE, GPU NUCLEAR
20 ROBERT WINTER, KF&C DAVID TAYLOR, TAYLOR & ASSOC.
21 EDWIN STIER, ESQ., KF&C FRED DEVESA, KF&C

22 OTHER INTERESTED PARTIES:

23 JOANNE DOROSHOW, TMI ALERT
24 JON SEVRANSTY, UCS
25

1 Present at the meeting:

2 For the Commission:

3 Jim Van Vliet,
NRC

4 Bill Russell,
NRR

5 Bob Capra,
NRR

6 Jin Chung,
IEE

7 Don Kirkpatrick,
I and E

8 Pete Connolly,
NRC

9 Lois Finkelstein,
ELD

10

Utility Representatives:

11

Noman Cole,
MPR

12

Dwight H. Harrison,
MPR

13

Paul Damerell,
MPR

14

Jack Wetmore,
GPU Nuclear

15

16

David E. Taylor,
Taylor Associates

17

Robert Winter,
KF and C

18

Fred DeVesa,
KF and C

19

Edwin Stier, Esquire,
KF and C

20

21 Other Interested Parties:

22 Joanne Doroshow,
TMI Alert

23

Jon Sevransky, UCS

24

25

P-R-O-C-E-E-D-I-N-G-S

MR. VAN VLIET: Good morning. My name is Jim Van Vliet. I'm the NRC project manager for TMI 1. The purpose of this morning's meeting is to provide GPU Nuclear an opportunity to present certain of the technical aspects of their review of the TMI 2 leak rate pattern.

We have with us this morning people from the region who are familiar with the current status of the leak rate proceedings and much of the past activity. We don't anticipate providing you with specific comments today and certainly before we provide any comments at all on what you present to us we'll want to encompass.

I think that's all I have to say. With that, I'll turn it over to the licensee.

MR. STIER: Let me speak, since --
Pardon?

MR. VAN VLIET: You're going to have to move to the microphone.

MR. STIER: Okay.

Let me respond. As I've previously stated, my name is Edwin Stier. I'm an attorney with the firm of Kirsten, Friedman and Cherin. I'm the one who's responsible for the meeting, although it was arranged

1 through the licensee. The licensee acted as an
2 intermediary to arrange for the meeting which was at
3 my request and the licensee, GPU Nuclear, is not going
4 to participate in this discussion.

5 Jack Wetmore of GPU Nuclear is present here,
6 but his role is strictly that of an observer.

7 I have been retained to conduct an
8 independent investigation of leak rate testing at TMI
9 Unit 2. I was retained by GPU Nuclear.

10 We began our preliminary work in March of
11 1984 to collect whatever data was available in
12 preparation for an active investigation. During the
13 course of reviewing what had been collected up to that
14 point, we learned that MPR, a Washington engineering
15 firm, had done a considerable amount of work. They
16 had been retained by a New York law firm which was --
17 which had been representing GPU Nuclear in connection
18 with a criminal litigation in the middle district of
19 Pennsylvania concerning the leak rate testing at TMI
20 2.

21 We did some independent checking of our own
22 on MPR. We looked at the work product that had been
23 produced by them up to that point and we made our own
24 judgment that MPR was an independent, reputable,
25 responsible engineering firm and decided to retain

1 them to continue their work since they were no longer
2 working for the firm that had been representing GPU,
3 continue the work that they had started so that we
4 could review it and use it to the extent that we found
5 it appropriate in connection with our investigation.

6 Since that time MPR has performed a number
7 of additional efforts at our request at refining the
8 work that they had been doing before we began our
9 investigation. They have received data from Unit 2,
10 from GPU Nuclear, from the Department of Justice, the
11 NRC and we've supplied them with additional material
12 for them to review and analyze.

13 MPR has conducted no interviews and the
14 findings that they've reached up to this point, we
15 consider to be preliminary in nature.

16 At this stage, we have not made our own
17 judgment. That is my staff and I have not made our
18 own judgment about the extent to which their work will
19 be incorporated into our final report. Our report
20 will be based not only on technical analysis done by
21 MPR, but analysis done by other sources that we
22 determined appropriate in interviews, record reviews,
23 that we will do ourselves.

24 We have found that MPR's work has appeared
25 to us to have been complete and thorough and we felt

1 that it was appropriate for reasons that I will
2 indicate in just a moment. We felt that it was
3 appropriate to request or suggest to the NRC that this
4 meeting should take place so that MPR could present
5 its information, the results of its analysis for your
6 consideration.

7 The reason that I have made the request is
8 because the NRC OI presently with -- in conjunction
9 with NRR is continuing its investigation of leak rate
10 testing at TMI 2. As an important element in that
11 investigation, it is going to be necessary for NRC
12 representatives to consider plant data.

13 I think it would be beneficial to the NRC to
14 hear the results of an analysis of that data performed
15 by MPR. I think that in making your final judgments,
16 the more information you get, the more points of view
17 you receive, the better the product is going to be and
18 ultimately I think we're all interested in the NRC
19 coming up with a report that is as thorough, complete
20 and enlightened as possible.

21 I would hope that as we progress and as we
22 come up with additional information that we think is
23 relevant to this investigation, we can forward it to
24 the NRC for your consideration.

25 The areas that MPR is going to be discussing

1 this morning have to do with their analysis of leakage
2 at TMI 2 based on their review of certain information
3 such as sump starts and strip chart analysis and their
4 review of data relating to allegations that they're
5 aware of, of hydrogen or water additions to the makeup
6 tank which may have had an effect on the results of
7 leak rate testing.

8 If anybody has any questions for me at this
9 point, I'll be happy to respond. Otherwise, I'd like
10 to turn the meeting over to representatives of MPR so
11 that they can make their presentation.

12 MR. VAN VLIET: I would like to just say one
13 thing and that is that we appreciate meeting with
14 people like this so that we can understand as much
15 about a topic as possible. But everyone must always
16 keep in mind the board notification responsibilities
17 in this case in particular and I don't think that a
18 meeting like this absolves anybody from the
19 requirement to keep the boards and the commission
20 advised.

21 In this particular case, I will take the
22 transcript and the attendance list and any handouts
23 and I will make a board notification to the commission
24 at this meeting. But, in the future, each party has
25 certain responsibilities that they have to live up to.

1 MR. STIER: Norman?

2 MR. COLE: My name is Norman Cole. I am with
3 MPR Associates and what I think I'd like first to do
4 is run down through the agenda that we plan to cover
5 today and I will then pass that out so that you know
6 where we're coming from and the topics we will be
7 covering.

8 I don't know if you can all see that because
9 it's so close, if we could maybe move this out of the
10 way because the people in the back of the room will
11 not be able to see that.

12 MR. VAN VLIET: Let's see. Do you have
13 handouts?

14 MR. COLE: I only have handouts for the
15 outline. The rest of the things are on view graphs
16 you will not be able to see.

17 In all honesty, if I could sit that right
18 back and scoot it back, I think it would be better.

19 MR. VAN VLIET: Why don't you just take it
20 off the stand.

21 MR. COLE: Right. That's what I'm talking
22 about here.

23 MR. VAN VLIET: Off the record.

24 (Off the record.)

25 MR. COLE: On the record.

1 The topics that we plan to cover today in
2 our discussion and presentation, in our dealings with
3 going over and trying to determine what were the
4 actual leak rates, we ended up finding it very
5 important to define what are the terms and terminology
6 used under the various leakages or determine for the
7 reg guides, a review of the history of the leakage
8 requirements, in particular, the temperature for the
9 unidentified leakage.

10 The next area on specific issues that we
11 will cover are the RCIB tests. Then we would like to
12 discuss the actual TMI 2 leakage and we'll do it by
13 several different methods. Basically, one method is
14 by the sump collection method. There are alternate
15 methods and we use the term, "the slope and water
16 addition method."

17 Then we would like to review the time
18 periods from this analysis that show that there were
19 potential time periods of high and normal unidentified
20 leakage.

21 The other -- some other related issues
22 concerning this will be the makeup tank level
23 instrumentation that we will discuss. And finally, we
24 will discuss the allegations of water and hydrogen
25 additions and then we will try to wrap up and have any

1 questions or other things we could be of help to you
2 on in understanding how we did this analysis.

3 I would like to make a comment in regard to
4 our work. We did not base any of our work on
5 interviews or any of that type or hearsay by what
6 operators thought they did or may have thought. It's
7 solely on what we could dig out from the hard factual
8 records at the plant and so that is where we're coming
9 from.

10 So, what people have said or interviews, we
11 took no account of that. We only went back, what we
12 could find on the record, and traced back to technical
13 data and various documents.

14 Here's an outline of what we will be
15 covering today. One of the first things when we got
16 into this analysis of what the leak rates were -- one
17 of the first things obviously you do, is say, what are
18 the requirements and we went first to do the TMI tech
19 spec and I will leave you all a version of this
20 because we have not found a nice easy way to present
21 it, but it was trying to get some of the working level
22 information out. We thought, hey, we'll take this
23 with us and read at least a summary portion of it
24 because this was critical to our understanding and our
25 analysis of the terms we ended up using.

1 When we went to the TMI tech spec, one of
2 the first things in the basis under the leak rate
3 requirements was that it referred us back to the reg
4 guides, 1.45. In the text of the TMI tech spec, it
5 did have limiting conditions for operation and it did
6 set a limit for identified leakage of 10 gpm. It did
7 not set a surveillance requirement for that.

8 The one gpm leakage rate unidentified, we
9 assume based on the meeting the reg guide which was
10 referred to, we could monitor the sump. For the term
11 "intersystem leakage," there was no definition in the
12 TMI tech spec which, in there, concerning that,
13 however, it did require -- the surveillance required
14 an inventory balance test every 72 hours.

15 After reading this, we said we better go
16 back and read what the regulatory guidance that was
17 provided by the NRC. The way this chart -- and you
18 all have other times to digest this thing -- is set up
19 where the first top line concerns comments regarding
20 identified leakage. The second column or line across
21 refers to matters dealing with unidentified and the
22 third line across regards intersystem leakage and the
23 bottom is basically a series of notes.

24 I know you will have -- may have some
25 trouble. Your eyes aren't this good. I wish we all

1 were. But, I will try to encap -- try to -- so when
2 you get this and have a chance to read it in more
3 detail, you will at least understand where we are
4 coming from on the thing. You'll have a chance to
5 read this in more leisure.

6 Identified leakage, basically, as set up by
7 the reg guide, is that which is hard piped to tanks
8 and to sumps where you can actually measure and
9 quantify. Basically, this is for various pumps, valve
10 seals, and things of that nature and the reg guide
11 indicates that septical methods are usually -- pipes
12 -- it's leakage that is piped to tanks or pools where
13 -- and therefore you can call it the identified
14 leakage. That's the nominal definition.

15 Unidentified leakage they talk about is the
16 moisture removed from the atmosphere of the
17 containment. Any other leaks to containment are to be
18 known as unidentified leaks and should be collected in
19 tanks.

20 They indicate that the preferred way of
21 monitoring unidentified leaks is by the sump. The
22 punch line of both of these is that by -- there are
23 discussions on how you prescribe to monitoring. The
24 pool implies that you're measuring this type of
25 leakage at room temperature. By necessity, if you're

1 measuring in a sump, it has to be at room temperature.
2 That's the only way you can measure that type of
3 thing.

4 In -- for a thing called intersystem leakage
5 which is between passive barriers and other valves
6 such as cross steam generator or JD renewal system, for
7 example, the title of that type of leakage,
8 intersystem and the prescribed way to measure that is
9 an inventory balance test.

10 One of the things which we obviously noted
11 right of the bat when we started making this
12 comparison, there was no requirement for intersystem
13 leakage at TMI. We went through the reactive -- the
14 next thing, we said hey, listen, began to follow this
15 thing up and try to understand where the rates are
16 headed.

17 We then left it in the standard review plan.
18 The standard review plan was very consistent and for
19 all three of these terminologies going on across as
20 far as what identified leakage was, unidentified, and
21 what intersystem leakage. And the prescribed methods
22 clearly prescribed was, as far as the identified, was
23 still fight to tanks. As far as the unidentified
24 leakage, it's still leakage for the containment
25 atmosphere, and it is one of the required methods. It

1 had to be the sump level and it had to be modern.

2 As far as the intersystem leakage, the
3 prescribed manner by the NRC was that we use a
4 inventory balance test. We still tried to follow on
5 down through the path and look at the standards and
6 the specs, and the 10 standard text specs, which
7 obviously was where the TMI -- must have been where
8 the TMI text specs were provided.

9 It originated from, it didn't exactly follow
10 what the rate guys and the basis for which the basis
11 station told us to follow through on. For example,
12 the identified leakage, there was no surveillance
13 requirements. There was no intersystem leakage
14 requirements.

15 Yet, in a way there was, because we looked
16 over here and we can find an inventory balance test.
17 And the only thing we can see that was prescribed for
18 an inventory balance test was intersystem leakage. We
19 could see that the words, as far as unidentified
20 leakage, pretty much tracked what the regulatory
21 history had been up until this time.

22 However, the definitions in the words, some
23 of the definitions in the standard text spec didn't
24 quite jibe with the various other guidance the NRC had
25 put out in the past. We then said hey, let's look

1 what has happened forward to that time.

2 We then looked at the standard review plan
3 of 1981, and basically, it was still consistent with
4 the guidance that had been back passed, you know, from
5 the 1975, 1983 time period. It was still consistent.
6 It still, unidentified leakage was to be monitored by
7 the sub. Intersystem leakage was to be monitored by
8 the inventory balance test.

9 Then we went to the Instrument Society of
10 American standard, which was published in 1982. And
11 the NRC was eminently involved, and this document and
12 this document, I think, is obviously with express.
13 It's better written. But as far as we can tell, it is
14 clearly very consistent with what the standard review
15 plans and the reg guide, 1.45 put out some years ago.

16 And in this case, they clearly spell out
17 that all leakages have to be at room temperature.
18 Here again, they still define the three types of
19 leakages; unidentified, which is collected by a piping
20 system to tanks, unidentified, which is principally
21 monitored by to the sump of the containment welding.
22 Intersystem leakage is still prescribed by an
23 inventory balance test.

24 So this was the basis of we said hey,
25 knowing this is the regulatory history, we will make

1 our analysis on that basis. This does not mean, I
2 don't mean to prescribe the TMI -- followed exactly
3 like this. But I'm trying to make sure we all
4 understand how we did our analysis, and make sure
5 you'll understand what our terms meant.

6 On the reg guide, we concluded there were
7 for the total reactor coolant system leakage, it was
8 made up of three parts; the identified reactor coolant
9 system leakage, unidentified reactor coolant system
10 leakage, and intersystem leakage.

11 The first thing was what is the reactor
12 coolant system. We went to -- sorry this doesn't --
13 we went to 10 CFR 50, section 50.2B for a definition
14 of the reactor coolant system. And basically, that
15 defines the reactor coolant system as we have laid out
16 here basically as to the first isolation valve.

17 Some people, when you talk about reactor
18 coolant systems, tend to include a lot of other areas.
19 But we were trying to play it right by the book and go
20 right by the definitions. And in all honesty, when we
21 played the definitions against what you've done in the
22 new regs and the standard review plans, both before
23 and after TMI and the Instrument Society of America,
24 they all seem to hang together.

25 As for where you measure these things, if I

1 were to take the new regs -- I mean the reg guides --
2 the unidentified leakage is to be basically measured
3 in the sump. The identified leakage is to be hard
4 piped. And in TMI it was known as the reactor coolant
5 drain tank.

6 For intersystem leakage, it would be across
7 such things as from the steam -- through the steam
8 generator tubes, through some isolation valves in the
9 decay heat system, another one down through the
10 letdown cooler heat exchanger. Another area would be
11 water that leaks out via the makeup tank.

12 So in running any analysis of what the
13 inventory balance test, we used the following
14 assessment. We said the total leakage would be
15 determined by an inventory balance test. The
16 identified leakage we obtained from measurements that
17 fed from the reactor coolant drain tank. So that is
18 an input number to this inventory balance test.

19 Unidentified leakage, if you measured it
20 from the reactor building sump, plus what you had
21 measured of identified, you only had this number of
22 the test run on the inventory balance test and that
23 would leave you with one unknown, and that would give
24 you intersystem leakage.

25 The one thing I would like to insure, that

1 there's one little number, obviously a number
2 subtleties in a lot of this things. But the reg
3 guides basically prescribe that a couple ways you can
4 reclassify some of this work, the basic requirement is
5 to change leakage classifications from unidentified to
6 identified is if you know the specific location and
7 you can quantify the rate of that leak, and you know
8 that the source is not a flaw within the reactor
9 coolant system boundary; then --

10 MS. DOROSHOW: What is that from?

11 MR. COLE: I beg your pardon?

12 MS. DOROSHOW: What is that from, that
13 little block?

14 MR. COLE: Oh, this is from the reg guides.

15 Allows you, say if the guy has a small
16 instrumently of sample life, and he's began to collect
17 water in the sump, you can go in and find it and you
18 can say that is no longer unidentified, that is and
19 now can be classified as identifiedly.

20 Another thing, with the unidentified leakage
21 as collected in the sump, if there are other systems
22 such as various cooling water systems that go into the
23 containment building, that may be a source of leak.
24 It would appear that it's from the reactor coolant
25 system. But if you can show that that is not part of

1 the reactor coolant system at all, say like a building
2 cooler or chiller, water, then you do not have to
3 classify, you can just take that out of the
4 calculations all together, since it's clearly not,
5 while it's identified, it's not from the reactor
6 coolant system.

7 I don't know if you all followed all of
8 that, but that is the way you can go and change some
9 of the classifications, because that will become
10 important later on when we discuss.

11 MR. VAN VLIET: Let me check my algebra.
12 You have an inventory balance test on the right and
13 the left?

14 MR. COLE: Right. No, I have an inventory
15 balance test. That gives me, feeds in the data and I
16 get a number.

17 MR. VAN VLIET: Say if --

18 MR. COLE: That's a total -- that gives me a
19 total leakage.

20 MR. VAN VLIET: All right.

21 You subtract from that your drain tank
22 measurement and your sump measurement and that leaves
23 you with intersystem?

24 MR. COLE: Right, you got it.

25 The next thing, as far as the thing that we

1 would like to mention to you again, is after reviewing
2 the history, the regulatory history, there was an
3 unidentified leakage, and our view is pure -- by
4 necessity from the way it says you're supposed to
5 measure it, it's supposed to be measured cold.

6 And it is finally confirmed, you know,
7 clearly unambiguously stated in the document which the
8 NRC has been eminently involved with of the Instrument
9 Society of America totally states leakage rates
10 expressed and volumetric units per unit of time at 20
11 degrees C and at atmospheric pressure, or STP.

12 So from a regulatory point of view, it was
13 our conclusion that the right way to handle the
14 inventory unidentified leakage was on the basis of
15 cold.

16 Another thing that some people have
17 indicated as well, TMI was uniquely different or
18 something, that it had to be hot. That argument dealt
19 with a critical crack size. And in the FSAR, they go
20 through the analysis of the critical crack size for
21 the cold leg pipe and a reactor vessel.

22 A critical crack size is eight and a half
23 inches long. With the pipe and the vessel, it's
24 almost 11. You run through the analysis of one gpm
25 hot, which at the FSAR, it was done at 557 degrees.

1 The critical crack size was one and a half inch and 1.
2 -- about one and five eighths.

3 And you can see that this crack size that
4 would give you a one gpm leak hot, was 17 percent of a
5 critical crack, or 15 percent of a critical crack in
6 the reactor vessel. And the reason you go through
7 this type of analysis is to insure that the leak
8 rates, you can continue to use the argument of leak
9 before break.

10 In other words, you've got plenty of margin
11 between the time you began to have a leak, it is your
12 limit, and when you would really be in some kind of
13 more serious trouble.

14 When you run through the numbers on a cold
15 basis, these numbers change something, and this one
16 changes about 190 mils. and this one's slightly over
17 200 mils. And the percent differences are between the
18 crack of a one gpm cold, and the critical crack size
19 still show a very large margin, the numbers change
20 very little.

21 So irrespective of which, you take one gpm
22 hot or cold, the overall conclusion regarding a one
23 gpm minute for unidentified leak with respect to the
24 crack size, critical crack size, remains unaffected.
25 So from the critical crack size and are we have an

1 adequate margin, it's sort of a no, never mind.

2 And we were interested to find that
3 basically that NRC had also come to that same
4 conclusion. There's an NRC letter report DeYoung to
5 Dircks of November 7th, 1983. It covers the NRC
6 review of the reactor coolant system leak rate test
7 procedures at Davis-Besse and a number of other
8 plants.

9 The NRC report indicated that the NRC
10 concludes that Davis-Besse reactor coolant leak rate
11 test procedure and calculational method used in 1978
12 were sufficiently comprehensive and accurate to
13 determine the leak rates to within the applicable
14 limits.

15 One thing you should note is that Davis-
16 Besse used room temperature. It is a companion pipe
17 plan of TMI 2. They used for 8.25 balance per gallon
18 for the reactor and inventory balance. The Davis-
19 Besse FR has the exact same crack analysis that was
20 run on a hot basis, but as we ran through the numbers,
21 it's sort of a no, never mind where that critical
22 crack analysis comparisons run hot or cold.

23 The Davis-Besse reactor basically reported
24 to be okay, and I guess our analysis would confer with
25 that.

1 MR. COLE: And looking the next general
2 subject the inventory balance test that was run at
3 TMI. At TMI your inventory balance test basically
4 measured the total reactor coolant system leakage.
5 They measured identified reactor coolant system
6 leakage from the drain tanks. That was a no number.
7 I have two no numbers.

8 And in essence what they did is they
9 literally lumped unidentified and inner system leakage
10 into one term, and this, in essence, was the output of
11 the computer program at TMI. And while it was called
12 unidentified leakage at TMI, in reality if you go back
13 and look at what the new regs and everything said it
14 should -- what we should be calling it, that really,
15 in fact, was unidentified leakage plus inner system
16 leakage.

17 With regard to the test that was actually
18 run at TMI, we found that there were a number of
19 technical errors. The majority of those errors were
20 small and in most cases under most situations.

21 However, there was one major error. They
22 did not correct temperatures that was measured in
23 various place to a common temperature. What the
24 effect was on this when there was no more additions
25 were made to the makeup tank, and when the collection

1 rate in the reactor coolant drain tank was low, the
2 error, this error, has little effect.

3 However, when the reactor coolant drain tank
4 collection rate was high compared to the amount of
5 water going -- amount of water being added to the
6 makeup tank, then there was a significant effect. In
7 other words, it would clearly overstate the leak --
8 the unidentified leakage rate.

9 Likewise, when the reactor coolant drain
10 tank collection was low compared to the water that was
11 injected into the makeup tank, then there was also a
12 significant effect but to the opposite direction. It
13 would understate the leakage rate.

14 When both the reactor coolant drain tanks
15 and the amount of makeup tank of water were
16 comparable, say high, then the effect, again, was
17 small.

18 The consequence of this was that the
19 temperature effect was quite different from test to
20 test. There is a large variability in the test
21 results, and from this we can sense this would be a
22 great source of frustration to an operator trying to
23 run a test, particularly if he didn't know all the
24 intermechanics of the guts of that calculation and
25 what was making it go up or down.

1 So I could see how an operator would be very
2 frustrated in various tests that would be run using
3 this technique.

4 There was another major problem which added
5 to the -- contributed to the concern on the makeup of
6 the RCIB test, and that is the makeup tank level
7 instrumentation. There was a problem with that and we
8 would like to discuss that as a separate issue.

9 The other thing here again is the
10 unidentified leakage limit of 1 GPM that TMI would use
11 the hot basis rather than cold. And I would like to
12 say in that regard all of our analysis further on
13 today will be based on the basis that unidentified
14 leakage is cold based on our review of what the
15 regulatory history of that -- what identified leakage.
16 How it's suppose to be measured, the terms, and also
17 seeing the own internal NRC documents also indicate
18 that also come to that same conclusion.

19 The -- by the way, if anybody wants to
20 interrupt, I don't have any -- I have -- if I've said
21 something you don't quite fully understand or that
22 type of thing, do not hesitate to interrupt.

23 The next thing I would like begin to get
24 into is the actual leakages. And the first method
25 that we ended up going into was the sump because when

1 you read the reg guides, automatically you see -- if
2 you want to check what the unidentified leakage is,
3 you're automatically directed to the sump.

4 And to give you an example, we've looked at
5 it several different ways. A couple of things you
6 have to know about the TMI sump is that they are two
7 small pumps, A and B pump, that pump out, and there
8 are limit switches that start and stop. And there has
9 been a calibration number of that, and from the data
10 we had picked up, and in all honestly we had one of
11 the NRC people found the latest calibration curve, and
12 that was set at the pump out was arranged at 14
13 inches.

14 And 14 inches is equivalent when you go to
15 the prescribed -- to physically what's built there is
16 244 gallons per pump out. The -- this curve is
17 applied for the month of March of 1979. What we have
18 plotted here, and this is time and this is the number
19 of pump starts, stops and starts.

20 Each little vertical step, all right, is
21 equivalent to 244 gallons per each pump out. And we
22 have plotted the pump outs for the entire month of
23 that period. We've done it for many more months but
24 this will give you the example of what we've done.

25 Once we've obtained this type of

1 information, then we plotted the slope of what -- how
2 this increased. This gives us the rate. Also by
3 doing it this way we can see when there's some unusual
4 change rather than smearing it over a long period of
5 time.

6 By knowing the slope that represents a
7 certain leak rate. When you plot it in a -- probably
8 an easier form which you could take a look at is the 1
9 GPM unidentified leakage rate. This is the apparent
10 leakage -- unidentified leakage rate in the sump for
11 the period of March, and toward the end of the
12 accidents it's getting up close to the limit.

13 Also on subsequent charts, because I'll be
14 showing you other ones that go, remember when you get
15 a reactor coolant sump leak rate, it is not
16 automatically the reactor coolant unidentified leakage
17 rate because you could have a high number here, for
18 example, and it would still be satisfactory.

19 MR. RUSSELL: May I ask a question?

20 MR. COLE: Yes.

21 MR. RUSSELL: Did you have any period of 72-
22 hours in which you had more than 18 actuations of the
23 pump?

24 MR. COLE: Yes, we did.

25 MR. RUSSELL: That would indicate that you

1 had a complete degrade over that 72-hour period
2 granted one gallon per minute

3 MR. COLE: Right, and I've got that.

4 The -- when you take this analysis and play
5 out for a longer period of time, I'm talking about
6 from -- we took the period of October through March;
7 here's March, March time period. And I'm sorry that
8 this thing is -- we found that there were a total of
9 ten time periods over that period of October through
10 March that the sump would indicate that the apparent
11 unidentified leakage rate was in excess of 1 GPM.

12 When I say ten, this is actually -- we took
13 any ones that were close. And we examined those in
14 detail to see if they were, in fact, truly like --
15 I'll give you an example. This one that was up sky
16 high turned out to be they were flushing some reactor
17 coolant mechanisms and it had nothing to do with the
18 reactor system leak, but it shows up in the sump.

19 So you have to examine these ten times, but
20 this is a good screening process to begin to go
21 through and say here are the periods of interest that
22 we want to go back and examine in detail.

23 After we have gone and examined -- altered
24 the methods which we like to put them all together and
25 tell you our conclusions from this plus alternate

1 methods.

2 MR. KIRKPATRICK: Yes. These are based on
3 72-hour periods?

4 MR. COLE: No. This is, as I prescribed, is
5 on a sump period which is even -- the way we've done
6 it is even much more sensitive than a 72-hour period
7 because it will -- that's what I was telling you why
8 we did the slope method was to pick up any really
9 sudden change.

10 So this is more sensitive than a 72-hour
11 period.

12 MR. CAPRA: What was the source of your pump
13 starts?

14 MR. COLE: We -- that's a good question
15 because one of the reason -- we got lead off on a
16 number of blind alleys a number of times.

17 We originally went to the logs; then we
18 found that the logs. There were transcribing errors
19 so all of our data is based on the alarm collectors.

20 MR. CAPRA: Could you give me a technical
21 reason as to why you feel that is more sensitive than
22 the 72-hour period, the shorter period?

23 MR. COLE: Because you can see sudden
24 changes. This is --

25 MR. CAPRA: But you can see break points?

1 MR. COLE: Right.

2 MR. CAPRA: How do you smooth the curve
3 also?

4 MR. COLE: Well, I'll show you how the --

5 MR. HARRISON: Maybe you ought to explain
6 that in some more detail. I think there's a
7 misunderstanding about what's plotted there.

8 MR. VAN VLIET: Let me say one thing.

9 MR. COLE: Yes.

10 MR. VAN VLIET: Procedurally. When you're
11 speaking from back here, could you just identify
12 yourself for the transcriber so that we can pick it
13 up.

14 MR. HARRISON: I'm Dwight Harrison.

15 Let me explain why we finally got to this
16 kind of method. We tried a number of different
17 techniques, like taking each pump time and trying to
18 plot those, timing between each start. We found that
19 wandered around a lot; it didn't seem to be physically
20 like what we wanted on --

21 This is like an intregal curve of how much
22 water -- if you would have had a big enough bucket, it
23 would have told you how you collected water in the
24 bucket for sump. And so the rate of rising -- it's
25 like infinite long something like a level rising in a

1 sump.

2 What we found is that you can look at it
3 this way and if the characteristic of the leak, in any
4 case, suggests to you such that there's need to be a
5 curve. Apparently a lot of the leakage tends to
6 behave that way.

7 And what we did in places where they were
8 built higher, we had to go down in finer and finer
9 plots until we could get a pretty close correlation as
10 to where did the water start to appear in the sump
11 irrespective as to what kind of time period one tried
12 to use.

13 This is the nice thing about the sump. It's
14 kind of small, it's pretty sensitive, and the whole
15 sump collection it doesn't miss anything. You can't
16 be looking the other way when the water going into the
17 sump is sitting down there catching it. On some of
18 the inventory balance tests, for example, you only
19 know it when you ran the tests.

20 The sump collection, you -- it records it
21 basically for you.

22 MR. COLE: And the other thing that was
23 important to us about this was that the sump is, in
24 essence, is like it's a very rudimentary thing of
25 filling up a bucket. And we can measure the time it

1 takes to fill up a bucket to get a leak rate.

2 The second thing that's important to us was
3 the fact that we could go to a source of data that
4 didn't seem to have as much human error type thing
5 could be put into. Namely, we could go to the alarm
6 printer and get the recordings of when the pumps
7 stopped and started. And there was no one, you know,
8 you weren't depending on transcribing or people's
9 memory to incorporate that.

10 MR. CAPRA: Is there any significant period
11 of time in which the alarm printer was not available
12 during that period?

13 MR. COLE: We found some small number of
14 periods of times, and we tried to compensate for that.
15 We put in what was the rate before, and after that --
16 there were very small periods of time.

17 MR. CAPRA: Your sensitivity argument --
18 what is it that physically causes the leak rate to
19 decrease? Twice there your slope shows decreasing
20 leak rates?

21 MR. COLE: People fix something.

22 MR. HARRISON: Something changed.

23 MR. COLE: Something changed.

24 The other -- there are other ways you can go
25 at this time, and this -- another way we had seen the

1 NRC had -- and we'd seen an analysis the NRC had done
2 of the sump. And it looked like rather than a 72-hour
3 basis, but it looked like a -- NRC apparently in
4 analysis we had that was dated 1/5/84. It appeared to
5 do close to a 24-hour of what the sump leak rate was.
6 We also went and said, "hey, let us take a look at that
7 and go that method." And we did one thing that was
8 slightly different. Rather than -- we took rather
9 than an exactly 24-hour period we took the closest 24-
10 hour period where there were full pump-downs. In
11 other words, like on this particular day, and this is
12 for the latter part of March, there were a total of
13 three pump-downs and they occurred over a total of a
14 26-hour period. And so all we did by knowing that we
15 had three pump-downs multiplied by the 3 times 244 and
16 divide by the number of minutes and you will get our
17 column E.

18 That period showed that the leak rate was
19 rising. And when we got down we noticed that the NRC
20 had had a number -- I believe it was around the 20th
21 of March and this analysis was above a 1 GPM by 200.
22 And we think we know what -- where the difference was.

23 When we went back, it appeared to us, we do
24 not know this for a fact, but it appeared that they
25 must have used the, on this analysis, must have used

1 the logs. And there was a logging error that appears
2 in -- when you put the correct number of pump starts
3 and starts from the alarm printer you will find this
4 number -- both numbers come in pretty close agreement.
5 It may have been they split in the days or split them
6 differently time wise or something.

7 But when we go back to the log -- and this
8 is a very -- I think most people can follow it and see
9 the exact times coming off of the alarm printer and
10 you can pick the -- get them in round units so you get
11 full pump-downs and it's easy to see where that number
12 came from.

13 MS. DOROSHOW: Which logs are you talking
14 about that were --

15 MR. COLE: The -- I beg your pardon.

16 MR. VAN VLIET: Doroshow -- just if you
17 would identify yourself.

18 MS. DOROSHOW: Joanne Doroshow. I am asking
19 which logs --

20 MR. COLE: Let me finish and I'll show you
21 what the problem is.

22 If you've ever said, gee, how could somebody
23 miss something in transposing. Here is the alarm data
24 printer. And this just represents two hours so this
25 sheet is massive. So it's -- to me it's very easy for

1 a person to go and miss one of the logs. It turns out
2 -- here's one and here's when it stopped. But when
3 you have a long data sheet yahoo long, it's easy to see
4 how an operator miscounted such a -- and missed one of
5 these things.

6 MS. DOROSHOW: Could you -- all right, I'm
7 just curious as to which logs you were --

8 MR. COLE: The CRO log was the one or was it
9 the --

10 MR. HARRISON: Dwight Harrison with the
11 answer to that. This -- the alarm printers -- say
12 it's its own -- the log that he's talking about is the
13 shift in daily surveillance log which is the series of
14 records that the CROs use when shipped to the basis.
15 And that included a -- they entered in that log the
16 sump levels and the number of starts since the last
17 month which put -- which leads to a mechanism to count
18 an extra start because you don't put a start and stop
19 very close to the shift change.

20 There is a possibility that the guy before
21 has counted the start and the guy after has counts the
22 start, the only way the guy would have to check that
23 would be to go back to the whole alarm entered from
24 the time before. So it's possible that he will miss
25 this and add some starts in this logging process.

1 That's why we didn't --

2 MR. COLE: Disuse it. We were not
3 interested in trying -- we were trying to avoid
4 transcribing errors and so we went back to the alarm
5 printer.

6 When you take all of the NRC data or the
7 reactor building sump, that's the 1/5/84 data and
8 compare it with our analysis here's how it compares.
9 I'm sorry that we got such a -- the solid line is the
10 NRC data and the dotted line was our technique of
11 measuring. And you can see that sometimes on a 24-
12 hour basis, like this one, it was high but you didn't
13 pick up -- the slope method did pick up a higher
14 temp period.

15 I think in most cases we were pretty much
16 together. Our numbers may have varied of what the
17 actual number -- particularly during the short leak
18 periods. The only one I see that it didn't pick up if
19 you looked at it would have been this period. But
20 what I would -- as I indicated to you earlier we would
21 like to go back and go over the temp periods.

22 So I get -- the punch line of this, our
23 technique verses what we had seen of this earlier NRC
24 looks like our technique picks up all of the same
25 things that the NRC and maybe one more. The next

1 analysis of leak rates are by alternate techniques and
2 Dwight, will you take that.

3 MR. HARRISON: Let me say what I'm going to
4 emphasize in this. One of the objectives here is to,
5 you know, is to share methods with you. So I am going
6 to emphasize pretty heavily some of the methods that
7 we used because I think that would be perhaps to the
8 most utility to you.

9 Let me say what we mean by alternate
10 methods. What we're trying to do is say is there some
11 other way that you can look at this to see what might
12 the actual leakage have been. Now, in one of the NRC
13 reports that we have available to us May of '83 the
14 NRC did look at it by two, you know, quite sensible
15 methods to look at what the actual leakage might be.
16 One of these methods was -- both of these methods were
17 really related to the reactor coolant inventory
18 balance test. One of them looked at how the makeup
19 tank level changed with time.

20 You remember in the reactor coolant system
21 there are two free surfaces basically. One is the
22 pressurizer and the other is the makeup tank. Now,
23 the reactor coolant system when you put the makeup
24 system into it as he necessarily has to do in this
25 case, the pressurizer level is controlled to a certain

1 -- it's a actively controlled level. So if you're
2 losing fluid from this combined reactor coolant system
3 and makeup system, what you see is a loss in the level
4 of the makeup tank.

5 Now, we're going to -- you're going to get
6 probably very tired of looking at makeup tank level
7 charts but let me put one up here and we can -- I
8 think you can -- you're going to have to get used to
9 them. This is a typical makeup tank level chart.
10 This particular one is in March. And what you see in
11 that case is that these particular -- this is the
12 makeup tank level going down. Here water was added.
13 Drops, water was added, drops, water was added, drops.

14 So this gives you one clue to how fast
15 you're losing water from the system. One of the
16 things is that slope of that makeup tank level. And I
17 think you'll find there is some indication that that's
18 presented to the operator. This is from a recorder
19 that sits up on a console right in front of the
20 operator and he sees this chart. And this is the
21 record of it. So that -- and that's a very sensible
22 way to do it as to how -- to some degree the operator
23 may be doing this in his head; we don't know.

24 Another method that you can look at is kind
25 of like looking at how much money your wife is

1 spending by how much money you're putting into the
2 bank account. If you can take a period of time and
3 look at how much water has been added in this period
4 of time and see that you're about the same place when
5 you started and ended, then you can get some idea of
6 how much water you have lost from the system by how
7 much water you added.

8 So conceptionally of two schemes, one is to
9 look at the slope of the makeup tank and the other one
10 to look at how much water you have added over a period
11 of time. Now that doesn't give you unidentified
12 leakage though. What that gives you is a total
13 leakage from the reactor coolant system. But as
14 Norman explained to you that's not the whole story.
15 You need to subtract from that at least what's
16 collected in the reactor coolant drain tank. So you
17 need to find out how much is going into the reactor
18 coolant drain tank. And I'll explain to you how we
19 did that.

20 We did it the same as the NRC did it. There
21 really is only source of information you can use and
22 that's what's printed out in your reactor coolant
23 inventory balance test print out. You can take those
24 numbers and you can see that they are printed out by
25 the computer. They give you reactor coolant drain

1 tank level and they give you from that an indication
2 of what the identified leakage to the drain tank is.

3 Let me launch into detail here a little
4 now into the slope method. Let me describe how we
5 applied the slope method and then I'll contrast it to
6 what we know about the method that was used by the
7 NRC. We did come up with -- we did end up with some
8 first trials as usual. We had some pit falls that we
9 -- here's this method we eventually -- and words that
10 we eventually came to.

11 The first thing we did, we went to the
12 makeup tank charts and for -- we took it on a daily
13 basis for simplicity. We selected regular slopes.
14 Well, what do I mean by a regular slope? What's a
15 regular slope? Let's go back to this one. What I
16 mean by a regular slope is more by exception than by
17 -- these are relevantly regular. That's not a regular
18 slope; that's not a regular slope. We felt very --
19 that we shouldn't use those slopes because there was
20 something else going on.

21 You've got to remember that the makeup tank
22 level does respond to things like changes in the
23 pressurizer level, changes in reactor system
24 conditions of various kinds, and it will be reflected
25 in the makeup tank. So there is lots of things to

1 make the makeup tank level move around. You've got to
2 be careful that you haven't ground those into your
3 method and you're finding out something about the
4 pressurized level change. So you try to only do the
5 ones that are regular enough. And that's the only
6 words I can think of that I could use.

7 MS. DOROSHOW: Can I ask this -- I am Joanne
8 Doroshow. When you say you did not use these regular
9 slopes because other conditions may have been
10 occurring, did you seek to determine in your analysis
11 whether the things may have been going on?

12 MR. HARRISON: Not for the selecting of this
13 out in some other cases we have looked at. It turns
14 out to be quite complicated to get all the
15 information, to find out exactly what has happened for
16 one of those -- in the chart. Many, many, many things
17 could do it. And I suppose if one wanted to spend
18 enough time and effort any one could be pretty well
19 run down but it would be a monumental undertaking it
20 truly would.

21 MS. DOROSHOW: So you're basically left with
22 having to guess what --

23 MR. HARRISON: What we're basically left
24 with doing is getting -- is picking some individual
25 slopes that appear to be regular on a day and say that

1 characterizes the day pretty well.

2 Now, what you see is, you know, the thing I
3 said on the slope thing when we were talking about it,
4 that that inherently you may miss peaks in this
5 method. You may miss something going on because it's
6 made the slope irregular. So that these alternate
7 methods they both have that problem in them, in that
8 they may miss what the sump sees. That's why we
9 believe the sump is really the best. Our first
10 discriminator for what time periods there could have
11 been a reactor coolant system leakage that was from a
12 pressure -- and it doesn't miss anything.

13 MR. RUSSELL: Bill Russell. Is your
14 objective to identify what the actual unidentified
15 leakage was from the plant and that's your basis for
16 selecting only those which are regular and
17 discriminating out from the other slopes?

18 MR. HARRISON: Yes, because -- another
19 reason is, Bill, is I can't use the irregular slope.
20 I don't know how to draw a curve.

21 MR. RUSSELL: For the purposes of
22 identifying actual leak rate could the irregular slope
23 curves indicate some activity which went on
24 intentionally during the test --

25 MR. HARRISON: Of course.

1 MR. RUSSELL: -- that would cause the change
2 in that? So if your objective is to discover
3 instances of irregular behavior that maybe your
4 operator induced, then it certainly would not be
5 prudent to throw out all of those tests which are not
6 regular?

7 MR. HARRISON: Oh, I'm not throwing out any
8 tests at all, Bill. No, this has nothing to do within
9 the balance test whatsoever.

10 MR. RUSSELL: Well, then I'm not sure I
11 understand what your objective is. Your objective is
12 to calculate as best you can what the real leak rate
13 was from the facility during that period of time.

14 MR. COLE: Correct.

15 MR. HARRISON: Right, that's, you know, what
16 we think it really is. Now, let's go back to my --
17 one of the things we did was to try to take -- we did
18 take all of the regular at any day that we could find.
19 No sense throwing out any data that you don't have to
20 but we didn't use ones that were -- that you couldn't
21 get a good slope from.

22 Now we get -- the next thing, I would -- we
23 were talking about discussing it later but I believe
24 that we'd better talk about the makeup tank while
25 we're still at the problem of this because -- at this

1 juncture because it won't make -- this won't really
2 make good sense.

3 Norman had said about the -- had talked
4 about the makeup tank instrumentation. And this is
5 the -- sometimes is referred to as the loop seal
6 problem or what have you but let's step through. How
7 do you measure the level in the makeup tank? You
8 measure the level in the makeup tank as you do with so
9 many tanks in this world. What you really do is you
10 measure the pressure difference between two legs.

11 Now ideally this shows the condition which
12 may have occurred at sometime in the plant. This is
13 -- and this is -- I think discussed at a number of
14 different places. This is not our invention by any
15 means.

16 This line is suppose to be dry. That the
17 intent of -- this line is dry. This line is filled
18 with water. And what the pressure transmitter sees is
19 the difference in the height of the water. And it --
20 if you add more water it gets a different pressure
21 signal and it reads out. This is a normal pressure
22 type level indicator.

23 Now what appears to be -- the configuration
24 of this line is quite complicated. And there are some
25 more valves and things that are simply not shown in

1 this because it gets too complicated to explain. But
2 what may have been the case at some times is that this
3 line got some water in it, the so called loop seal.

4 Now what this does is depending on where
5 this water is and what -- whether it has an elevation
6 difference between one and the other, it acts as if it
7 changes the pressure that the transmitter sees. So
8 you get the wrong level out of this thing. Now take
9 in this case what you would see is you'd think that
10 your level was lower than it actually was in this
11 case. And what this does -- you say why is this
12 important at all? So we're just worried about changes
13 in makeup tank level.

14 It appears that this thing will also screw
15 you up when the level changes. Notice what happens to
16 this thing, if I change the pressure in this tank what
17 happens is it will try to compress the amount to trap
18 part of this thing and will move this slug of water
19 around. Now it will move it in some fashion and it
20 will tend to give you the wrong answer out of the
21 changes in level.

22 MR. HARRISON: I've sufficiently confused
23 everyone. And the questions on this. It's been
24 explained, Faegre Benson report explained it, United
25 States reports have explained it. It's not a mystery.

1 There are some things I'd like to point out
2 about it, though. We were aware of this problem with
3 instrumentation. So we said well, we'd like at the
4 sloping method. The slope, you know, this has got to
5 have some effect on the slope measurement. And there
6 was also some other evidence that the operators
7 consistently -- they get the amount that they put in
8 to the make up tank from a batch controller. A
9 totally different instrument.

10 They write a number down in their log. They
11 put it 300 gallons. And sometimes you go to the make
12 up tank chart and you look at it and you find, gee,
13 it's not 300 gallons in the make up tank it's 390
14 gallons in the make up tank or 400 gallons. Is that
15 consistent with this kind of a mechanism and you say
16 yes, it is.

17 If I increased the level in this tank, I
18 increase the pressure in the tank. If I increase the
19 pressure in the tank, this goes down, delta P
20 increases so I get a larger level increased than I
21 thought I had. So I -- there is the evidence from the
22 batched addition that this kind of thing was
23 occurring. So we said, gee, that's pretty reasonable.
24 Let's go see if we can figure out how we take this
25 out. So we said, well, let's try to take it out

1 analytically. Let's try to figure out what happens.
2 And you soon come to the conclusion that you simply
3 don't have enough information. You don't know how
4 long the slug was, you don't where it was. You also
5 come to the conclusion that it depends on how much gas
6 you've trapped in here because that's the springiness
7 behind this thing. And that in turn depends on the
8 past history, what was the lowest pressure at which
9 you developed the log, what was the past history.

10 It seems to us that your chances of ever
11 unsnarling this were, you know, to say the least not
12 good. It would even be very difficult to run a test
13 with this thing to be sure that you knew where
14 everything was. So we concluded that the only way we
15 had -- we knew it appeared to be occurring and so we
16 took -- we said, well, pragmatically let's go back to
17 this batch controller, the water additions and let's
18 see if we can find when this effect occurred, find out
19 how much magnitude it is and go correct our slope
20 strip on that basis rather than just saying -- I might
21 mention that what this does, of course, is it tends to
22 accentuate the drop. It's going to get too high a
23 slope. You tend to believe you've lost more water
24 than you had because in the other direction as you
25 down in level it tends to lower the pressure in the

1 tank.

2 So what we did in conjunction with the slope
3 method is that we went back through --

4 MR. RUSSELL: Could I ask a question of the
5 previous graph please, of the previous slide for just
6 a moment?

7 While you may not know the gas volume and
8 the amount of trapped gas in the detector, you have
9 some indication the size of the gas volume in the tank
10 which is acting as a spring on the other end albeit
11 being buried by the height of the water column
12 differential is causing it, non-linear indication.

13 Did you evaluate that from the standpoint of
14 the effective gas expansion as treated as a ideal gas
15 on the top of the tank and see what kind of a change
16 in pressure you would have?

17 MR. HARRISON: We looked at some of those
18 changes in pressure. They appear to be a sufficient
19 magnitude to get you some significant changes.

20 MR. RUSSELL: Do you give any feel for what
21 kind of magnitude change you would see just do to the
22 pressure change of the gas from pumping down the tank
23 assuming that you did not have that loop sealed? I'm
24 trying to determine whether this pressure change
25 you're talking about is that significant to assume the

1 extent --

2 MR. HARRISON: Well, I think Paul has an
3 answer.

4 MR. RUSSELL: Just due to the expansion --
5 compared to the overpressure on top of the tank.

6 MR. DAMERELL: This is Paul Damerell from
7 MPR Associates. If there were no loop sealed, the
8 density of the hydrogen gas is very, very low compared
9 to the water. And the change of pressure in the tank
10 would only cause a very, very small change of the
11 density in that dry leg. So if you take away the loop
12 seal out of that figure and then you go change the
13 pressure in the tank and you're looking at your metal
14 transmitter and say what's the -- to the output of
15 that device? It's extremely small and probably
16 smaller than the resolution to that device.

17 MR. RUSSELL: I don't think you understood
18 my question. How much change would you get in the
19 pressure of the tank for just pumping down level in
20 the tank as compared to how much pressure you would
21 get in the tank associated with a hydrogen addition?

22 MR. DAMERELL: Okay.

23 MR. RUSSELL: Just try and understand the
24 effects on change and slope independent of the water
25 sluggish. Is there a small change in the pressure of

1 the tank? In other words, simply pumping down the
2 tank, if that causes a small change then the spring
3 force on the other end is going to have a relatively
4 small change. So then it becomes critical as to the
5 size of the volume. If that's not the case, then I
6 don't understand the argument that's being made.

7 MR. DAMERELL: I'll say something about
8 that. The changes in pressure you can get as to the
9 level of changes are significant enough to effect that
10 level.

11 MR. RUSSELL: What kind of change is that,
12 five pounds, ten pounds?

13 MR. DAMERELL: Well, it's --

14 MR. HARRISON: This is around 18 pounds of
15 normal --

16 MR. DAMERELL: The tank slides 100 --

17 MR. RUSSELL: Who will change 300 gallons?

18 MR. HARRISON: That's about 10 percent of
19 the volume of tank --

20 MR. DAMERELL: That's about 10 inches which
21 is about 10 percent. Say if the tank --

22 MR. HARRISON: If the tank is 80 inches, 75
23 to 80 inches, that leaves about 20 percent of -- It
24 may --

25 MR. DAMERELL: Changing the dry volume may

1 be like a third to a fourth. So you're changing the
2 absolute pressure by a third to a fourth. And the
3 absolute pressure in the tank is like 40 ESI. So
4 you'd be changing pipe 10 to 12, ESI.

5 MR. HARRISON: That's a lot of feet of
6 water.

7 MR. KIRKPATRICK: This is Kirkpatrick from
8 NRC. Also I'd like to point out that the head you get
9 from that slug is very small compared to this pressure
10 change we're talking about. You're talking about
11 maybe 10 times the pressure change. But it only takes
12 a half of a pound to lose water a foot. In this case
13 we're talking about maybe an inch. It makes a lot of
14 difference.

15 So you're talking about one percent, say, of
16 that pressure out there in that tank will represent
17 a -- what I'm saying is about one percent of the
18 pressure in the tank is all it takes to move that slug
19 a significant amount.

20 MR. HARRISON: Of course, that depends
21 entirely on what -- what it's pushing it against. It
22 also depends on what the configuration of a piping
23 system happens to be in. If this were down here and
24 this were on another level leg, it could move it and
25 not make any change at all. This is simplified from

1 what the real situation is as you're are well aware of
2 I'm sure. It's critically dependent on how much
3 you've got trapped but the configuration of the piping
4 is how much water you have, where it is. As I said we
5 kind of concluded we weren't going to ever get an
6 answer that way.

7 MR. KIRKPATRICK: But probably what really
8 happened in most cases was that the pressure change
9 overwhelms the amount of water available and after you
10 get a certain amount shipped and level to the slug
11 effect, the rest of the gas is bubbled by. And so
12 what you have is a chopped --

13 MR. HARRISON: We haven't been able to
14 establish the bubble by business. We have not been
15 able to -- If you did that then it would appear to us
16 that you wouldn't -- you'd have a constant offset and
17 not a relatively constant ratio. You'd get a
18 different answer. What it would seem like for 100
19 rather than for a 300 gallon addition.

20 We seem to get irrespective of the size.
21 There are oddball ones, obviously. But we seem to
22 fairly constant ratio and that's why I have a little
23 trouble with it being something that goes and adds a
24 thing. And I can see if you had a very tiny amount of
25 water that you get in those kind of things where it

1 would blow through and and flow by. But I don't see
2 how to get a relatively constant ratio out of that.

3 MR. HARRISON: My trouble is how we finally
4 ended up trying to get a correction --

5 MR. RUSSELL: One other question. You've
6 indicated -- or analytically why it's difficult to
7 determine the fact.

8 Did you look at the empirical approach from
9 the standpoint of known hydrogen additions and what
10 the effect was on change in level for various levels
11 in the tank when the tank may have been at the bottom
12 of the normal operating band and at the top of the
13 normal operating band to see if there's an empirical
14 estimation that could be developed?

15 MR. HARRISON: I don't know enough data to
16 do that. The hydrogen and the distance generally are
17 logged if they added hydrogen. I think there's more
18 than one that I remember that where they told us how
19 much pressure they added. That's one of the problems
20 on the whole hydrogen addition business is the guy
21 will write down added hydrogen. Well, you don't know
22 what pressure he ran the tank to, maybe he does.
23 Maybe he remembers or maybe he had some practice but
24 we don't know that. All we know is that hydrogen was
25 added at sometimes.

1 You could, I suppose, in some kind of a
2 pretty carefully controlled test. But in any test
3 what you know is the water slug that's there when you
4 ran the test. That doesn't necessarily mean that's
5 the water slug that was there at the time that the
6 plant was operated. So a little bit -- let me show
7 you what we finally concluded. We needed to do
8 something to see what we could get.

9 So what we did, as I said, was to go through
10 and to take the logged addition, take the indicated
11 tank wherever we could -- I got to caution you that as
12 we found later on that sometimes the operator said he
13 had an addition and what he really had was bleeding
14 feed. So you had to not use those because you could
15 get bad answers.

16 What we tended to find was that there was
17 some consistency within a time period. We get some
18 scattered -- it's not too well -- you can't see
19 through them. One of the problems with this --
20 frankly, I'll tell you all the problems because that's
21 one of the things we're here to do is that in this
22 time period of 2 January of '79, they didn't add very
23 much water to the plant. There wasn't a lot of water
24 addition so the data is kind of sparse. But it also
25 appears to indicate that there wasn't much effect.

1 This effect wasn't very strong. This is one --
2 sometimes there was maybe -- it looks like 10 percent
3 off then 20, a few out -- sometimes it was even below.

4 However, back here, there is also some
5 indication here that there was a very strong number.
6 After February to March, here we got another fairly
7 consistent but it's not consistent around one. It's
8 consistent up here like around 30 percent meaning
9 that -- and that's when you look at the data just to
10 compare the logs to the numbers, that's what they tend
11 to come out. The guy says I put in 300 gallons of --
12 380 gallon will show up as rise in the makeup tank.
13 So that's what we base -- when we went to the slope
14 method what we did was to go and find out on the day
15 we were taking a slope, what this air amounted to and
16 correct the slope by that amount.

17 There's a pragmatic way to take -- to not
18 just ignore the fact there was some possibility there
19 but to do it as best we could because what we were
20 after was to try to get as good an answer as we
21 thought we could get as to what the actual leakage
22 was. That's why we made that correction.

23 We can come back to the makeup tank level
24 instrumentation anytime anybody wants to because it
25 keeps reappearing in this whole thing. I guess I've

1 determined the ratios average during the day and then
2 you correct the average slope to obtain a leak break.

3 Let me show you what we get out of this.
4 This is February and March of 1979. Each of these is
5 the average of a day's worth of slopes. In some cases
6 in March this may be 10 or 15, you take all you can
7 get. This is total leakage remember. This is -- it's
8 relatively consistent but there's a data spread in
9 this thing which is about inevitable. This is what it
10 looks like for the period of October through January.
11 There -- I've got a couple of points on here that
12 we'll come back to later on because in one place in
13 going through the charts you say how did we get a
14 slope method for an hour and 40 minutes.

15 The reason I put that on is because of going
16 through the charts you can see the makeup tank level
17 chart came up to some point and then took off down.
18 The operator had written on the chart NUB 17 packing
19 blew, you've gone along and you find it blew and at
20 the end of that time they had isolated it and fixed
21 it. But if you would have -- so there are times when
22 if you look at the slope of the makeup tank it really
23 is much greater and it shows up.

24 This we'll come back to. This is a period
25 of time which turns up as low on the sump collection

1 and is one of those cases where apparently the sump is
2 showing you leakage from the reactor pump system.
3 We'll discuss that a little bit later on.

4 Let me just comment on our understanding of
5 the NRC slope method. I think I've already -- as I
6 understand it one regular slope per day was used which
7 probably isn't too bad. It's just too bad to leave
8 out data that's there and not use it. It is as you
9 saw from this other curve, it is not precise science
10 drawing in the slope. Two guys could draw in the
11 slope and get slightly different answers. There
12 wasn't any correction for the makeup tank
13 instrumentation problem. It was just -- the slope was
14 whatever the maker would assume that the makeup tank
15 level instrumentation was correct.

16 Let me now press onto the water addition
17 method if you're still with me. Now the water
18 addition method, we knew a number of things that --
19 what we did was that we selected a period that was
20 relatively steady. We selected a period of time that
21 we felt was not -- the plant wasn't maneuvering
22 because this is subject to some of the same
23 limitations as on an inventory balance test.

24 You've got to use -- you got to get the
25 plants steady to make it work very well because you

1 have to -- this is a case for example. This is a
2 typical water addition period. In this case we used a
3 five hour period. I'm sure you're -- why we used the
4 evening periods.

5 The first thing you got to do is find out
6 how many additions you have in the period. You really
7 got -- you have a CRO log which says I added so much
8 water but you find that the operators don't
9 necessarily log all the water additions. And this is
10 -- the end NRC has done a considerable study of this
11 as to how many unlog additions were put in and that
12 sort of thing.

13 Like for example in this case, when you go
14 to the CRO log in this period of time you find that
15 you can't account for these two additions. These all
16 work out nicely but there's just anything in the log
17 for those two additions. I think I have enough
18 confidence in the makeup tank chart to believe that
19 that really is a batched water addition. The batched
20 water addition of around 300 gallons is something that you
21 can pretty well believe that it's not some strange thing in
22 the plant except when the plant trips and the makeup
23 tank charts just goes berserk. It goes all over the
24 map.

25 In this case what we would have to do in

1 those cases where we tried to take periods of time
2 that didn't have unlogged additions so you didn't have
3 to mess with them. We also tried to pick these where
4 they didn't have feed and bleed operations. Because
5 feed and bleed operation was really -- feed and bleed
6 operations tend to be -- let me explain what a feed
7 and bleed operation is.

8 They add water to the system and they also
9 take and remove water from the system. Primary reason
10 being the change in borate concentration in the
11 system. Well, this type of an operation sometimes
12 they do it exactly right and get back where they were,
13 sometimes they don't. And the operator -- we try to
14 not have those kind of things.

15 But it's possible that that was a feed and
16 bleed operation. I don't know for sure. But they
17 tend to -- some of them look like that, some of them
18 look the other way around, some of them you can't find
19 at all depending on how the operator did it. So we
20 try to -- what if we did have a feed and bleed
21 operation, we try to not do addition through that in
22 the addition method because it would just confuse it.

23 We also did -- okay, that tells you how much
24 water but you do have to make some correction for the
25 beginning and end conditions just like the inventory

1 balance. You have to determine the changes in the
2 temperature and the pressurizer level and that sort of
3 thing.

4 But the beauty of the water addition method
5 is is that if you can get the time long enough and the
6 plant is in about the same condition, the water
7 additions tend to be much more important than the
8 changes in the inventory and there's difficulties in
9 knowing the right coefficients to use when the
10 temperature changes go away.

11 Basically what we use there is available to
12 plant computer printout of a 24 hour summary which
13 gives you plant conditions you need on the hour.
14 That's why in this picture it runs from hour to hour
15 because we have enough information in the file records
16 to get the average temperature, makeup tank level and
17 the pressurizer level at those times. And we also use
18 compression --

19 MR. CAPRA: Can I ask you a question?

20 Most of us we've been using the makeup tank
21 strip charts for both the protective corrections
22 that's done through timing through the makeup tank
23 strip charts --

24 MR. HARRISON: A lot. Not so readily --

25 MR. CAPRA: I guess I should have mentioned

1 that when we first started because there are
2 significant differences in --

3 MR. HARRISON: Yes, I'm glad you brought it
4 up because -- errors in the strip charts are the --
5 anybody trying to use them which end up having to do
6 when you go into one of these things, the first thing
7 you do as we talk about looking at allegations of
8 additions and what have you.

9 First thing you've got to find out is
10 whether the strip chart time is right and it often
11 wasn't. What you have to do is take things like the
12 additions and you see whether they're reasonably
13 close, take they're spacing. In this case they're
14 probably pretty close. The guys tend to log it a
15 little bit accurate -- occurred in lots of cases I
16 think I saw an NRC -- some work on that too as to how
17 late that they tended to log.

18 But we got some other clues to. Sometimes
19 they write on the chart, the timing. Sometimes they
20 -- and usually it's pretty consistent over a period of
21 time once you get a portion of the chart timed then
22 you can usually find when a man runs out of ink or the
23 paper runs out and they may get themselves off again
24 or they may have something wrong with the chart.

25 But you have to very careful of the chart

1 time -- you time it and as we will see later on that's
2 a principle way to get a -- to think something is
3 wrong when nothing is wrong. Because you're at the
4 wrong place on the chart, you've placed inventory
5 analysis doesn't always come out at the right place on
6 the chart. So we have to -- analysis.

7 MR. CAPRA: There's no theory to conclude
8 an analysis of part-time versus makeup tank time,
9 correct?

10 MR. HARRISON: Yes, as all of these are
11 corrected. We correct the gallons, you make sure that
12 you got to the right place on the chart so you don't
13 get an addition in or leave it out. It's very
14 tedious, I'll be quite frank about it. It can cause
15 you --

16 MR. RUSSELL: While we're talking -- Bill
17 Russell of the staff, we've talked a few minutes ago
18 about the accuracy of the makeup tank level from batch
19 editions for a certain quantity using the 300 gallons
20 of the -- that would indicate 380 gallons, I believe
21 is the number you mentioned.

22 We've talked about the difficulties with
23 respect to getting timings. How about the accuracy of
24 the batch editions actually made? I mean those 300
25 gallons went in indicate 390 wasn't 320 gallons that

1 went in -- you indicate 390. You said what was the
2 source of the data --

3 MR. HARRISON: That data.

4 MR. RUSSELL: -- quantity of the batch
5 edition.

6 MR. HARRISON: The data, the source of the
7 data is -- control room operator writes in the log and
8 he gets it from his batch controller and we have no
9 knowledge that that is significantly logged.

10 MR. RUSSELL: But it's the duty of the
11 operator to write in the number based on what he --

12 MR. HARRISON: That's right.

13 MR. RUSSELL: -- saw from the batch control
14 or he may have seen 275 gallons and just wrote in 300.

15 MR. HARRISON: He may have. But when you go
16 to many many additions because these ratios are based
17 on in many cases they'll be 10 or 15 additions a day.
18 And the consistency of those -- for him to do that
19 consistently, write the wrong number, I believe that
20 he rounded them off on many occasions because we have
21 found that sometimes an addition that he puts in a
22 log is, say, 300 gallons if you go to the end of the
23 -- balance test that that addition was in is recorded
24 in the test -- it may be recorded as 304 gallons, for
25 example.

1 But we're faced with the -- which one are
2 going to believe a makeup tank system that you're
3 pretty sure has got a significant potential for a
4 problem or are you going to believe the batch
5 controller. So we had to use -- we had to go to
6 either one or the other.

7 MR. RUSSELL: But you did verify that you're
8 using the batch controller as recorded by the operator
9 in log which you've indicated that there's a potential
10 for round off or --

11 MR. HARRISON: Certainly --

12 MR. RUSSELL: -- writes things down. What
13 I'm curious about is to what extent did you attempt to
14 verify the accuracy of the log data versus what was
15 printed out on the inventory test where you may have
16 had that corroborated. In other words, was it simply
17 a round off of a few gallons so it's done in -- error
18 or is it up in the range where it can be ten or more
19 percent error.

20 MR. HARRISON: I don't believe there's any
21 as much as ten. There were a number -- 2, 4, along
22 something on that order that you would find.

23 MR. RUSSELL: But from that end concluded --
24 associated with makeup tank --

25 MR. HARRISON: That's our conclusion, yes.

1 MR. CAPRA: On that same line did you
2 compare periods during when that was, when the
3 additions were made during the -- test as compared
4 where additions were made during the periods of --
5 rate tests.

6 In other words if an operator added 300
7 gallons of water and the makeup tank level indication
8 indicated 380 and that happened to be during a leak
9 rate test. If you go and look, maybe, a few hours
10 before the leak rate test or the operator added the
11 same amount of water does the makeup tank also
12 indicate 380?

13 MR. HARRISON: That's a good thought, we
14 have not done that. That was not, of course, fervent
15 to this -- as far as the -- balance test. It's a
16 separate issue. But that's a very good -- do you
17 understand me saying that?

18 MR. STIER: Why don't you explain it -- Ed
19 Stier, why don't you -- because I'm not sure --

20 MR. HARRISON: What he's saying is is there
21 a difference in or out of an inventory balance test
22 period of what the ratio of logged and unlogged
23 appears? And I'm sure what you're getting is did he
24 systematically when he did the inventory balance test
25 put in 80 gallons less than he -- put in. I think

1 that --

2 MR. CAPRA: No, 80 gallons more in --

3 MR. COLE: But the inventory balance test
4 would always come up --

5 MR. HARRISON: But his calculation uses the
6 number that he puts into it.

7 MR. CAPRA: You have to physically input
8 into the computer any additions that you have made.

9 MR. STIER: Ed Stier, as I understand his
10 question he asked whether you compared the ratio of
11 batch water edition to the -- what the strip chart
12 show both during and before and after inventory
13 balance tests. And the answer to that question is?

14 MR. HARRISON: No, I have not considered
15 that. These are just -- without reference to
16 inventory balance tests. It's just --

17 MR. RUSSELL: You don't know whether there's
18 any operator bias present?

19 MR. HARRISON: We didn't detect any operator
20 bias.

21 MR. STIER: But you didn't just look at
22 them during inventory balance or outside of an
23 independent inventory balance, that was random.

24 MR. CAPRA: It was random across-the-board
25 trying to get to, you know, what is the error factor

1 in the --

2 MR. HARRISON: Basically everyone that
3 appeared not to have some peculiarity we tried to use.
4 Some of them -- sometimes you have suspicions of them
5 that there's something -- like this -- would not use
6 that because it's very hard to define what is the top
7 and the bottom line.

8 You know, that throws out some and you may
9 have something but -- number one on methodology here
10 is to try to get the best answer we think we can get.
11 And to try to not get distorted by some of the things
12 that just -- you can look at the chart and see some of
13 the chart -- gets distorted by a number of things.
14 You try to not get those cranked into this, trying to
15 figure out what's going -- really going on.

16 MR. RUSSELL: Could you give me some feel
17 for why knowing the actual unidentified -- five years
18 after the event is perceived to be significant as
19 compared to what the team indicated to the operators
20 and how that may have biased their activities?

21 MR. CAPRA: We can't answer that question.
22 Let Ed Stier answer that.

23 MR. STIER: I had asked them to do it
24 because it was important to me to reconstruct what was
25 going on in order to try to reconstruct what their

1 perceptions were. I think we're concerned about both,
2 what they believe was happening and what was actually
3 happening. Because we can draw some inferences from
4 what were actually happening. And that is going to be
5 part of the basis in the interview process.

6 MS. DOROSHOW: Why were operator -- Joanne
7 Doroshow, why were operator and nuclear -- relevant to
8 what was actually happening?

9 MR. STIER: Well, they aren't, they're not.
10 They're high irrelevant. Of course, what you're
11 seeing here is an analysis of Nevada that is necessary
12 as a basis for conducting interviews.

13 MS. DOROSHOW: But I'm just -- just in terms
14 of some uncertainties which you've explained, would
15 operator interviews have helped him in determining in
16 more certain terms what actually was happening so that
17 your data could be more accurate?

18 MR. STIER: They may because it is one step
19 in the -- investigation. This was the first step.
20 All of your analysis of what actually going on at the
21 plant and what they perceived is going to be based not
22 only on technical analysis but on interviews. And
23 we'll probably going to have to go back and do further
24 technical analysis depending on what we hear --

25 MS. DOROSHOW: And then -- will undertake an

1 additional technical analysis after -- leave to
2 incorporate those interviews into the findings.

3 MR. CAPRA: It depends on what you find in
4 the interviews, it may or may not.

5 MR. STIER: I'll have to make that decision
6 with the report. But by the end of my investigation I
7 want to know as accurately as possible what was
8 happening, what they perceive was happening.

9 MR. HARRISON: Let me show you the results
10 of this. This, for example, is the -- this is
11 February and March. You probably forgotten what the
12 slope looks like but I'll put them both together here
13 in a minute so you won't have to do that mentally.
14 But it's -- it, again, shows a scatter but also shows
15 a relatively consistent trend.

16 This, for example, is the results that one
17 gets back in October through January. In this period
18 of time, let me emphasize again, the amount of water
19 added was small and the number of times you have an
20 opportunity to do this very well is pretty limited so
21 that's why there's -- the points are pretty sparse in
22 this case.

23 Let me comment just a minute on what we know
24 about the water addition method on the May 23rd report
25 that we have. And there, again, we -- this is as we

1 understand it. We may have the wrong slant at some
2 point but we think that in some of these totals some
3 of the water additions that some feed and bleed
4 operations were not excluded -- basically the next
5 point.

6 In the NRC's method they try to do it on a
7 24 hour basis, take a whole 24 hours and try to get
8 the beginning and ending additions and take all of the
9 additions in that day which meant they had to get both
10 the -- take everything from the log, get all the
11 unlogged ones they could find, evaluate those, get
12 them all together and then use the 24 hour summary.

13 But one of the problems was that -- it seems
14 to me and apparently is a problem, is that the feed
15 and bleed operators got included and they weren't in
16 that -- let me show you why we think there's some --
17 that things -- that that may be ending, is that
18 particular -- this is a table, water additions by the
19 operators. But this, as we understand it, is from the
20 log and we checked a number of these and this seems to
21 be -- these are additions, unlogged additions based on
22 searching the makeup tank records. It's Table 4.

23 MR. HARRISON: And these amounts are added
24 together to get a total amount of water added during
25 the day. And what we feel is not very reasonable, is

1 that you get great differences between the daily
2 amount of water added, very inconsistent. And it's
3 hard to believe that that's really the case in the
4 plant. Look at what the -- that you would have
5 variations of that amount.

6 So this doesn't look as bad but quantity-
7 wise, for example here in March, there also is a
8 substantial difference. These are pretty good but
9 there still is a significant difference step to step.
10 That's one of the reasons that we concluded we
11 couldn't take a 24-hour period. Because we couldn't
12 figure out a way to really figure out what a clean
13 feed operation was and we didn't get enough, very --
14 the operators didn't log them consistently. They
15 would log them but they may or may not be actually
16 additions.

17 Again, we then recorded additions, the
18 amount of makeup tank level change was assumed to be
19 correct. We've already talked about that.

20 And the third thing is a little more subtle
21 and it may be that we have misinterpreted what went on
22 in this. But let me go through it very briefly and
23 you can take it back and do with it as you please.
24 One of the things that it looks to us like -- here is
25 this other table which has been put together in a

1 report where the estimates were made of the unrecorded
2 water additions and their amounts.

3 In this case on March 26, and these are
4 apparently cold gallons, these are as indicated by the
5 makeup tank chart. It appears that when that number
6 gets transcribed, A-26, over to another table, because
7 in that case it was a 1,017 it went to 1,365. Which
8 meant to us that it had been converted to hot gallons.
9 But the log amount was cold gallons so hot gallons and
10 cold gallons were getting added together. Then
11 tracking this number on down, it appears that that
12 number in turn at the end gets converted to a hot
13 value and so the unlogged addition gets converted
14 twice. Where there weren't any unlogged additions,
15 obviously that isn't important. But I guess it's
16 something that you ought to be careful of.

17 Let's get off of that and let's go --

18 MR. RUSSELL: This was in May 1983 report?

19 MR. HARRISON: Right.

20 MR. RUSSELL: This is not the one that was
21 in January of '84?

22 MR. HARRISON: January '84, which we
23 received in February of '84, there wasn't anything
24 comparable to that. It consisted entirely of
25 information on specific allocations of water and

1 hydrogen additions and on a very elaborate sump
2 analysis. And those were in the form of -- they were
3 very helpful but they were -- some of them were
4 computer output where things were put on the table and
5 you have to do a little guessing as to what's really
6 met and back calculating in trying to figure out
7 exactly what happened in the course of getting to the
8 final numbers.

9 MR. COLE: The only thing of comparable
10 analysis was the --

11 MR. HARRISON: Let's look at a combined
12 combination of those slope and water additions. And
13 it's comforting to those of us that calculate numbers
14 that they come out to be roughly the same numbers.
15 That would be very disquieting.

16 This is February and March, these are the
17 slope, those are the water addition methods, those are
18 some least squares fits lines I've put into pieces to
19 give us some way to easily go to other uses further.
20 This similarly is the conditions October, November,
21 December, January. Now, this is total, remember.
22 This is not what we're trying to get to, this is not
23 unidentified.

24 We've got to get the identified leakage. I
25 won't belabor the identified leakage. What we

1 basically did was essentially the same thing that the
2 NRC did, was to take what came out of the -- the
3 electrical input balance forms prints out the drain
4 tank levels at the beginning and the end of the test.
5 So on over an hour period you get a period and it
6 does it very precisely and you get a good number to
7 what the drain tank is doing.

8 For example, this is -- the only change we
9 made is that we got concerned about the -- in the
10 inventory balance test itself there was a technical
11 error in how they put in the drain tank level a table
12 that they used to figure out the level of the volume
13 relation in the drain tank.

14 The drain tank is not a cylindrical tank, it
15 lays on it side. Consequently, the level of volume
16 relationship is not a simple relationship. And we
17 finally ended up going back and recalculating it from
18 scratch. We couldn't make to many people's numbers
19 agree within -- and we finally concluded that we would
20 just do it from scratch. So these are based on our
21 own dimensions of the tank.

22 This is the identified leakage. Now, in
23 these curves there is -- sometimes they had other --
24 particularly in this time period, the operators
25 identified some leakage, that's the little flags on

1 these. There was some leakage that they were
2 quantifying and were identifying and putting into the
3 inventory balance test. And there are daily sheets on
4 those as to what they were in most cases.

5 Now, I've got all the numbers here now to
6 get down to the answer, which is unidentified leakage,
7 or what could be unidentified leakage. Remember the
8 relationship that we put up. What we're going to want
9 to do is we're going to take the total leakage, going
10 to subtract the identified leakage and we're going to
11 get the unidentified leakage by doing that, actually
12 it's unidentified plus intersystem leakage just like
13 you would put balance --

14 This one -- let me not give you -- that one
15 is -- only when you've gotten through this one will I
16 let you go to that one. All this is is -- this is
17 February and March total leakage going up, identified
18 leakage going up as well because of the collection you
19 have to -- drain tank. The difference turns out to go
20 along here and it does take a jump around the 16th of
21 March as we'll see there with the sump and we'll
22 compare it to the sump in a minute.

23 This is this curve minus this curve. I'll
24 show you what it looks like. Here in these curves the
25 identified leakage was low and it's considerably more

1 complex in some places where you have some known
2 leakage. Total leakage, identified leakage is small,
3 unidentified leakage is here. Again, you see this
4 thing creeping up on record over one gpm.

5 This is known sump curve, the curve of sump
6 collection rate. As well as those two curves you just
7 saw, they're plotted against each other. So you can
8 see where they're similar and where they're not
9 similar. One of the -- you see this is somewhat
10 similar but these things you don't see at all.

11 You see this area in here, you see a place
12 in there, you have some piece in here. But you don't
13 have any -- we say that -- we make sure I make --
14 there than here. You don't have it in the sump then
15 we don't believe that you can have unidentified
16 leakage from the after truant pressure valve.
17 Irrespective of what this shows, all it means is that
18 whatever this was, like in this case, of whatever this
19 was, it probably wasn't from the reactor coolant
20 system because it would -- it was intersystem leakage,
21 out in the makeup system in some fashion. That's one
22 thing we've used this actual leakage for.

23 Now, let's go back and take the -- remember
24 this curve, this was a sump curve that we had which
25 had ten periods. Now, what we have done is to go into

1 each one of these periods of time, and I guess you
2 would call them "mini-slope and water addition
3 methods" if you want to look it that way, gone to the
4 makeup tank charts that go with particular periods of
5 time in the sump -- that it was collecting water at
6 these rates, to see whether the makeup tank level was
7 affected by these things. Because we felt we could
8 use this as a discriminator against those things that
9 were being collected in a sump, the one from the
10 reactor coolant system.

11 You see, you can look at it that if you
12 can't see changes in the reactor coolant system
13 inventory, say when the makeup tank level changes and
14 that sort of thing, even though you're getting liquid
15 in the sump, it shouldn't be out of the reactor
16 coolant system. There's got to be someplace else for
17 it. And in some cases you can, in fact, confirm that.
18 Some other cases you can't. But you can confirm that
19 it wasn't from the reactor coolant system.

20 You make sure everybody understands what I'm
21 saying in that case. I've got a peak in the summer,
22 water collecting in the summer. And I go look at the
23 makeup tank level and I go look at the makeup tank
24 like slope and water. And I don't see any change in
25 what's going on in the makeup tank. I don't see

1 anything that indicates I'm actually losing fluid from
2 the reactor coolant system. Yet I'm getting coolant
3 in the summer but I've now discriminated that that
4 stuff that's flowing to the sump can't be from the
5 reactor coolant system. Therefore, it can't be
6 unidentified leakage from the reactor coolant system.

7 And when you apply this test in gross as we
8 did in with this generalized thing and in detail going
9 to each individual time, what you find is a lot of
10 these peaks evaporate. They just aren't -- they just
11 have nothing happening in the reactor coolant system,
12 no loss of --. These peaks, nothing in them. This
13 one, nothing happens in the makeup system, but there's
14 also other information that indicates that that was an
15 immediate close --.

16 This is the CRDM flush, it, of course,
17 doesn't -- didn't appear. These don't appear in the
18 reactor coolant system. This one doesn't appear in
19 the -- and it almost does. It appeared just before
20 the MUV 17, and MUV 17 wouldn't have hot water in the
21 sump anyway, it's not there. This is -- and this one
22 also doesn't appear in the sump.

23 So, we went back to this thing, all we were
24 left with with out of our 10 periods, we had three of
25 them that appeared to be times when you really did

1 have something. It was coming out of the reactor
2 coolant system, it wasn't identified.

3 Now, this one, he didn't quite make it over
4 one. But, it looks like in this time period, whatever
5 this -- in this sump wasn't the reactor coolant
6 system. We don't know what that was, we have no -- we
7 didn't find no information that will tell us what that
8 was. This and definitely both of them were doing it.
9 There's quite a bit of information in this time period
10 in the logs concerning leakage of some small -- on the
11 pressurizer level control. And also, I believe, on
12 the loop flow meter, which, at this point in this
13 shutdown, the records indicate that none of those
14 valves were replaced and repaired.

15 And there is other things in the logs in
16 this time period. We made no attempt to say, "Did
17 they do it within 72 hours?" And that sort of thing.
18 That's against -- -- --. But, there is a great body
19 of information that there were some small leaks and in
20 considerable evaluation of their safety significance
21 and things in this time. We felt a little bit that --
22 I felt good about that, because it's good that you
23 knew that those leaks were there and tried not to let
24 the method show that they -- and they match up.

25 This one turns out to be a time period,

1 which had some considerable investigation in the past.
2 And is a, I think it's CAV 6, appears to be the
3 major contributor in that particular timeframe. And
4 sure enough, in that timeframe, the water collection
5 in the slump goes out that way. Makeup tank, level --
6 slow changes and it seemed to be improved reasonable
7 time order on two things. Which, again, is company
8 because it should happen that way. If your -- have
9 any validity, it ought to happen that way.

10 So, basically, what we ended up was with
11 these three time periods. And that, I guess, is a
12 punch line of our actual leakage thing. And I guess
13 that's -- the next step is up to -- --.

14 MR. CAPRA: Was your elimination of those
15 other peaks strictly due to your makeup tank level --
16 and -- indication or did you, in fact, check the
17 maintenance of --

18 MR. HARRISON: We checked --

9 MR. CAPRA: -- that time period, or maybe --

20 MR. HARRISON: Some of these other ones we
21 -- a few of them, I can't remember those two, whether
22 we could or couldn't. Just off the top of my head, I
23 didn't bring all that many notes.

24 That one, for example, yes, there are plenty
25 of records. And also, to corroborate what that

1 system's shows us. In most cases, the makeup tank
2 runs across a very sharp peak in the sump. You should
3 get a pretty definite sharp changes in the makeup
4 tank, this one is.

5 MR. CAPRA: Uh-huh.

6 MR. HARRISON: This one is classically nice,
7 it that it does what you would expect. I felt fairly
8 comfortable since these don't do that. I don't see
9 any sign that they do that. That they -- whatever
10 they were, even if we can't -- even if we have
11 somewhat ambiguous information that it might be. It
12 wasn't from the reactor coolant system, it was a leak
13 from something else.

14 MR. RUSSELL: Would you go back to the curve
15 that you had, the least squares fit of the total
16 leakage in the March timeframe?

17 MR. HARRISON: This one.

18 MR. RUSSELL: That one's the one that you
19 used for the -- in preparing to subtract out with some
20 leakage to calculate the unidentified leakage?

21 MR. HARRISON: This one.

22 MR. RUSSELL: You would look at that for 72
23 hour increments when evaluating the quality of the --.
24 That is, if I were to take different periods of time,
25 I might be able to draw different curves in, maybe,

1 some portions of the time period of using least
2 squares fit to, you have a few data points when you're
3 deriving the fit of the curve.

4 So, if you actually look at it from a
5 standpoint of, say, plotting with mine and seeing what
6 is the error band around that curve that would
7 identify apparent other areas that could, in fact, have
8 leakage approaching the one gallon per minute limit.

9 For example, if you take to about the 10th
10 of March through -- about the 20th of March where you
11 have that discontinuity of the leak rate. It would
12 appear that if you eliminate the portion prior to the
13 10th of March, you may get a different slope to that
14 curve.

15 And then, I brought to the fact that you've
16 taken it from the 1st of March through the 10th of
17 March, and you're taking a fit over 10 days that's
18 compared to taking it to a fit over 72 hours, it will
19 be interesting to see what the changes in the slope
20 are from the curve pits over the technical
21 specification time period, which was, in fact, 72
22 hours.

23 Even doing -- drawing a curve with a
24 straight edge on the --. And see, I mean, it's just
25 -- least square of strip just turns to be a

1 statistical way of getting as many points above and
2 below and assuring that you've got statistic --

3 MR. HARRISON: Even in this curve if there
4 is not this discontinuity --

5 MR. RUSSELL: No.

6 I'm concerned --

7 MR. HARRISON: -- --

8 MR. RUSSELL: -- I'm concerned that their --
9 that this continuity appeared to be one of the points
10 you said was validated.

11 MR. HARRISON: Yes.

12 MR. RUSSELL: Did you get -- you took
13 comfort from. What I'm concerned about is periods of
14 time just prior to that. And what kinds of --

15 MR. HARRISON: -- this curve -- if I --
16 because it's not the slope in this curve, it's how
17 high it is.

18 MR. RUSSELL: Oh. Also, toward the end, it
19 looked like you were creeping up with your identified
20 leakage toward one, depending upon how you draw your
21 total leakage curve, your least squares fit.

22 MR. HARRISON: Oh.

23 MR. RUSSELL: That's what you're subtracting
24 out.

25 MR. HARRISON: That's right.

1 MR. CAPRA: I think what both -- I think
2 what Bill's saying here, is that he takes the slope
3 only from 10th through the 16th, you get a
4 significantly higher slope than taking it from the
5 -- of the margin.

6 MR. COLE: It isn't the slope, unless you
7 have -- do it -- --.

8 MR. HARRISON: That's --, I understand.

9 MR. CHUNG But both of them look to us --
10 the slope and the sump are fairly well --.

11 MR. HARRISON: There's a -- now, you can
12 draw the -- I'm not sure that you can draw the curve,
13 so that you change the magnitude of all that -- . I
14 have to raise the whole curve up to make the
15 unidentified go up.

16 MR. RUSSELL: But in your calculation, you
17 used a calculated curve, which is based upon a least
18 squares fit of the data and change the timeframe that
19 you're considering data --

20 MR. HARRISON: You'll get it -- it will
21 move.

22 MR. RUSSELL: It will move.

23 Okay.

24 My question is, how much does that move, for
25 instance, over a 72 hour period? And it would appear

1 to me that that curve could be higher in absolute
2 value toward the end of the timeframe where the -- it
3 doesn't appear that there is more data slightly
4 higher.

5 MR. HARRISON: The only thing is, Bill, that
6 that particular form, if you go back and look at what
7 we -- this doesn't have the points on it, this just
8 has the --.

9 If you identify leakages pushing up pretty
10 fast in that period of time then you can change this
11 pair of -- just before the 16th a lot. And not bring
12 this up.

13 MR. RUSSELL: But if you look at what you're
14 characterizing as unidentified leakage, the concern I
15 have is that you're showing that for some reason the
16 plant's getting tighter in -- as a result of the way
17 you handled that. If you look at it from the period
18 of the 1st of March to the 16th of March, the
19 unidentified leakage is going down.

20 MR. HARRISON: Physically --

21 MR. RUSSELL: I have a hard time
22 understanding how a plant gets better with time if you
23 don't do something. So I question whether with some
24 activity going on which could account for that, or
25 whether it's some --

1 MR. HARRISON: I wouldn't --

2 MR. RUSSELL: -- not in statistics.

3 MR. HARRISON: I would not put any great
4 store in this slope. I agree with what --

5 MR. RUSSELL: That slope is directly a
6 function of using the least squares.

7 MR. HARRISON: Yes, that's right.

8 And you could draw a line --

9 MR. RUSSELL: Draw a line by --

10 MR. HARRISON: -- by I and you would get a
11 smoother curve. But it will still have the jump in
12 it.

13 MR. RUSSELL: Must be testing the advantage
14 of account of the leakage.

15 MR. HARRISON: Yes, I mean -- and we can
16 smooth the curves out. I chose to do it this way
17 because I handle the data in some fashion. I trusted
18 the -- one way to do it would be, obviously, to take
19 these and then, draw a smooth curve using these as a
20 base as you would make someplace -- mark off a little
21 smoother, it doesn't have a saw tooth.

22 MR. RUSSELL: In order to put the error
23 bands on that are impossible to identify from the
24 least squares fit, what kind of a leakage would you
25 have if you included those error bands?

1 MR. HARRISON: Well, the --

2 MR. RUSSELL: -- errors that you have more
3 cases above one.

4 MR. HARRISON: Well, it --

5 MR. RUSSELL: 85 percent confidence limit,
6 for instance. If you wanted to include all that,
7 plus, say one or one and a half standard deviations in
8 your fit.

9 MR. HARRISON: If you had to put statistics
10 on this and say that then you're obviously are going
11 to make these things quite a bit larger. I don't see
12 how that -- what that does --. You're trying to --
13 that's if you're trying to do a limiting case. What
14 we were trying to do is by what was our best estimate
15 for this, and sometimes, maybe approaching it from a
16 different step. We're trying to do -- to us, that
17 means you need the mean. You don't do error bands.

18 I've done all the stuff for some error bands
19 on these things. And frankly, it's -- as you get up
20 in here, as you would expect, you've got a substantial
21 fraction of the gpm error just on standard
22 deviation, because you're dealing with quantities which
23 are really not much better than those used on the
24 inventory balance test. In fact, they're probably
25 worse.

1 MR. RUSSELL: The only reason why I asked
2 those questions is that it appears to me that
3 the identifying leakage increases, that is, leakage
4 through the pressure of the valve. The ability to
5 calculate the unidentified leakage is a much more
6 difficult standpoint that the accuracy of measurement
7 of identifying leakage and the amount of stuff that
8 you put in, you have a small change in those numbers
9 and the accuracy of that becomes very difficult.
10 That's what derives the greater number of leak rate
11 tests --

12 MR. HARRISON: Let me ask you -- you're
13 absolutely correct. If -- as you get bigger and
14 bigger numbers to subtract to get the small number,
15 it'd be many of your -- take in this case where you're
16 up to 5 gpm for total leakage, a 10 percent error in
17 that is a half of gpm. That's -- that can wash you --
18 down here completely. This is a difficulty in these
19 things which are related to the inventory balance.
20 They get hard to get a good number as you start to
21 subtract two big numbers from each other. Engineers
22 spend a lot of time trying not to subtract two big
23 numbers.

24 MR. COLE: I guess that's why we came back
25 trying to get the -- -- leakage.

1 MR. HARRISON: This is primarily for
2 corroboration, we are off in the left field. There's
3 not something going that's not understandable.

4 MR. STIER: I'd like to add something at
5 this point to clarify what our purpose was in asking
6 for this, and what we intend to use it for. With --
7 analysis has given us a bit more focus than we had
8 before we started. I, am by no means locked into
9 excluding any particular time periods because of the
10 fact that a preliminary review of plant records might
11 suggest that there is some source for some of these
12 results other than the -- unidentified leakage. Or
13 that, calculation deficient, I'm sure, will -- these
14 -- just below one gpm.

15 Our investigation is going to be focusing on
16 time periods that have been excluded by reason of this
17 analysis, just for the very reasons that you've
18 raised. This is guidance, as far as we're concerned.

19 MR. KIRKPATRICK: Well, I -- this is
20 Kirkpatrick again. I just wanted to comment that I
21 must imply that there was some -- you're trying to
22 find the unidentified leakage, that there should be
23 some differences between your results and our
24 -- report results. And I think the accuracy of that
25 method of taking the difference between the -- what

1 you call total leakage and identify that. I think, in
2 that accuracy, you're going to find is on the order of
3 half a gpm anyway. The difference in the results is
4 that half a gpm is not surprising at all.

5 MR. CHUNG: I guess we realize the
6 differences of -- -- where we are different on these
7 other -- corrections in the same --.

8 MR. HARRISON: And if you don't make any
9 corrections on the makeup tank level instrument, I
10 think you do make -- you do -- by it with slope
11 results. And in the direction to get higher numbers,
12 at least in some time periods.

13
14 MR. KIRKPATRICK: Well, it's also part what
15 assumption you make regarding that direction. Now,
16 sometimes I think for portion -- apparently, you made
17 a proportional correction.

18 In other words, you said that if you had 300
19 gallons unit of slope -- this is a slug effect, you
20 have maybe, actually 250, and you use a linear
21 counter-direction. I think that may have been
22 appropriate in some cases. But I think in other cases
23 it would be more appropriate to use a constant shift,
24 depending on the height of that slug. Sometimes it
25 wasn't even there at all.

1 So other times it was large. When it was
2 large, a proportional correction might have been
3 correct. If it was intermediate, it would probably be
4 more like a constant shift. And if it was abstinent,
5 you wouldn't have any corrections. So that's a hard
6 thing to really get a handle on. A lot of times the
7 spikey nature of that curve, I think was really due to
8 the fact that you were having the slug effect tipping
9 back and forth depending on if the pressure is going
10 up or the pressure is going down.

11 MR. COLE: You didn't use it quite commonly.
12 Capra had constantly kept changing what the correction
13 factor is for that time period --

14 MR. HARRISON: We changed it from day to
15 day.

16 MS. DOROSHOW: When was this analysis done,
17 since February or was it prior to that?

18 MR. HARRISON: Since when? This was done
19 primarily after February, primarily. We had done
20 pieces of it. In an analysis like this you do it once
21 and then you go back and you do it again. So I would
22 say that some parts of it may have been done -- this
23 analysis, meaning this -- it would be the whole
24 thing --

25 MS. DOROSHOW: Well, how does this analysis

1 compare to what was in front of the United States
2 Attorney in February?

3 MR. COLE: I don't think he --

4 MR. HARRISON: I don't know of any
5 difference.

6 MR. DAMERELL: You didn't start with that
7 until October?

8 MR. HARRISON: No, I hadn't done that, that
9 part. As I say, parts were done and pieces were done
10 and things were redone. But I guess I'm not -- that's
11 not a very answerable question.

12 MR. COLE: Is there any information that you
13 got here that is different than what the U.S. Attorney
14 did in fact change by --

15 MR. RUSSELL: I'm still struggling with how
16 you're proposing to use the fact that actual leak ray,
17 with a few exceptions of being less than the one
18 gallon permitted leakage. Those exceptions can be
19 explained by phenomena that occurred in the plant,
20 corroborating that there was some leakage from the
21 primary system.

22 The issue that we're concerned with is
23 whether there was, in fact, manipulation of the
24 particular leak ray tests. And in that instance,
25 hydrogen additions would clearly change the slope on

1 the make-up tank strip charts.

2 There were other aberrations that you did
3 not look at. And while you may have a reasonable
4 handle on what the actual leak ray was, based upon
5 several months of calculation, that may not have been
6 available at the time.

7 And so those periods of time where you have
8 unexplained activity on make-up tank strip chart level
9 during leak ray testing, I haven't heard any technical
10 analysis of that yet.

11 MR. HARRISON: That's what -- that's a great
12 introduction to that.

13 MR. VANVLIET: There are two more sections
14 to your briefing; is that correct?

15 MR. HARRISON: Yes.

16 MR. VANVLIET: How long will they run?

17 MR. HARRISON: This can run a good -- we are
18 prepared to discuss a large number of these
19 allegations, not every one of them because there's 50
20 some of them, I suppose. But we'd like to give you a
21 sample of how we've looked at them in some detail.
22 Because -- I think it would be -- we really want to
23 compare notes. We'd like to do it so that you really
24 know what we looked at.

25 MR. VANVLIET: Well, at this point then it

1 might be appropriate to take a 40 minute lunch break
2 and reconvene at 1:00.

3 MR. RUSSELL: I'd like the staff to cut
4 theirs down somewhat because I want to talk to the
5 staff.

6 MR. VANVLIET: Shorter for the staff then.

7 MR. RUSSELL: Shorter for the staff.

8 MR. VANVLIET: Do you want us to stay here
9 now?

10 MR. RUSSELL: Yes, just stay here now.

11 I'm also interested in what are the
12 logistics with respect to being provided copies of the
13 technical analysis and materials that are being
14 presented today.

15 MR. COLE: When you get through we'll give
16 you one set of all the new graphs and a copy of the
17 chart.

18 MS. DOROSHOW: I would certainly request
19 that since this is now being made a part of public
20 record in the NICP that --

21 MR. RUSSELL: We'll also attach it to the
22 staff's meeting summary of this meeting when we get
23 the transcript back. So the transcript plus any
24 handouts at the meeting that were discussed will be a
25 part of this meeting summary and essentially noticed

1 on the meetings of parties. We will provide that to
2 the parties also.

3 MR. CAPRA: They can be bound into the
4 transcript also.

5 MR. RUSSELL: Yes, that might even be a
6 better way, to bind it into the transcript such as
7 there's not a question of documents being lost.

8 MS. DOROSHOW: Would there also be included
9 the professional qualifications?

10 MR. RUSSELL: I'm sure that would be in
11 their report when it comes in. The actual report when
12 they submit it when it's completed would identify --
13 if not, it can be obtained when we get into that phase
14 of discovery material.

15 MS. DOROSHOW: Well, I mean, just --

16 MR. STIER: We'll be happy to provide it.
17 We'll provide it now.

18 MR. VANVLIET: We'll adjourn until 1:00.

19 (Whereupon, at 12:25 p.m., the hearing was
20 recessed to reconvene at 1:00 p.m., this same day,
21 Thursday, September 20, 1984.)
22
23
24
25

A F T E R N O O N S E S S I O N

MR. RUSSELL: Why don't you go ahead and we'll just continue with your presentation and maybe get a break here. Hopefully by this time after everybody gets back here we'd like to --

MR. VAN VLIET: Let's continue with the briefing with section three.

MR. HARRISON: What I'd -- we'd like to talk about now is to discuss the questions of water additions and allegations of water additions being made during our SV tests.

I'd like to give you some feeling for what methodology we've used to look at these things and what we see in the allegations and how they stack up.

First, however, I would like to -- let's talk about water additions first. First, let's review briefly what water additions do to the reactor during inventory balance tests. Let's be sure that we -- that we're all together if we're going to talk about this.

First is the simplest thing. If you take in -- if you add water during an inventory balance test. You don't -- do not include it in the calculation -- that is you don't input it through the computer to run the calculations. You are obviously going to have a

1 significant effect on the result of the test.

2 This will be directly -- change the amount
3 of unidentified leakage changes the -- totally changes
4 the unidentified leakage. There also is in the
5 inventory balance test -- if you -- even when you make
6 an addition because the thing is -- even when you
7 include the addition in the calculation as Oman
8 discussed very early in this thing an inventory test
9 itself because of the errors in the way the thing was
10 set up it would tend to change the results of the test
11 being one of the things that caused the -- building.

12 I'm not going to talk about additions that
13 the guy properly included in the calculations and he
14 did it, but he in that process changed the result.
15 But there is no indication that he did that for any
16 particular reason. I'm not -- those are not in the
17 allegations and we're not going to talk about that.

18 But you've got to remember there is an
19 effect as well of adding water just because -- even
20 though you do everything just like the book.

21 What I'd like to go into now is -- there's
22 -- we have been given over for a couple of times a
23 number of different specific allegations that this
24 test looks like somebody added water during the test.
25 That's what I want to talk about.

1 Basically what -- the various allegations
2 we've looked at are some that originally appeared in
3 the Faegre Benson report back sometime ago. They have
4 a number of things indicated where they test -- and
5 again where they think something was where water was
6 added.

7 We have a -- the report that I keep
8 referring to in May of '83 that identifies a number of
9 water additions, like 11 identifies it now. And in
10 the material that we were given in February of '84
11 identifies a lot more something in the order of 50
12 some by now. By the time you got question marks and
13 other things here in that particular facts.

14 Obviously we can't go through each and every
15 one of those today and I don't think you want to do
16 that, but I hope to be able to tell you some -- and
17 also tell you what we get out of it as far as ones
18 that we think all the things add up and we can confirm
19 as being all additions.

20 Let's look at an allegation and let me --
21 let's look at --

22 MR. CAPRA: Let me ask you something here on
23 what you just said because apparently you're not going
24 to talk about it now. You said you did -- you were
25 not going to concern with water addition which were

1 properly made and properly accounted for.

2 The example being where the operator added
3 300 gallons and accounted for 300 gallons in the -- in
4 the computer program or imputed it into the computer,
5 yet the makeup tank level indication they have gone up
6 to 380 gallons. So it appeared that there were not 80
7 gallons unaccounted for.

8 It is something that an operator could in
9 fact see that with the makeup tank level was not
10 indicating the same amount that he had input had he
11 looked at makeup tank level at the time. Correct?

12 MR. HARRISON: That's correct if he had done
13 that. But I -- from our investigation of the air in
14 the makeup tank level that was the rule apparently.
15 Now if we have not done one for one comparison as we
16 talked about earlier, but by and large, the test --
17 they logged them out and the -- in those time periods
18 where -- we found it was effective.

19 We haven't done the tests that you've talked
20 about. I can't --

21 MR. STIER: Ed Stier. It wasn't clear to me
22 whether you were talking about the effect of the loop
23 seal or the calculation error -- what before --

24 MR. HARRISON: The calculation error.

25 MR. STIER: You were talking about the

1 calculation error? Okay. I wasn't sure if you were
2 taking about the loop seal or maybe it wasn't the loop
3 seal and it was the --

4 MR. CAPRA: We have two mistaken errors we're
5 talking about. One is the calculational error if in
6 fact what was put in at the computer was reflected in
7 the makeup tank. They both registered 380 gallons
8 there still would have in fact be an error.

9 MR. STIER: That's right. You're right.
10 That's all I wanted to as is that were two effects --
11 two errors as a result of the conditions.

12 MR. HARRISON: Let me use as an example --
13 let's look at -- see if this is at all readable. I've
14 got one slightly larger scale.

15 This is October 18, 1978, which is a period
16 when those of you that are familiar with this thing
17 are aware it was a period when there were a number of
18 tests run that were not signed, but available.

19 This is a period I'm sure you're all
20 familiar with. But I think it provides a good way to
21 get a -- into makeup tank charts and what happens.

22 In this time period there are allegations
23 for example that in this test there was a 60 gallon
24 addition at this time on the chart apparently being
25 that movement of the chart. Here is an allegation of

1 100 gallon jogged addition at this portion on the
2 chart.

3 Here are -- here is another allegation to
4 the 100 gallons that was added at this point on the
5 chart. Here is an allegation of two additions were
6 made and those were 100 gallons total. Now I think
7 you can see that -- a couple of things come out in
8 general to what the trace does a lot of movement.

9 Some things are very clear. This addition
10 -- that's probably an addition. These don't seem to
11 have quite the same shape. You are concerned that
12 those -- that those may or may not be just typical of
13 the rest of this time period.

14 Now if you look here you can see -- here the
15 inventory balance test results in this time. And in
16 here you can see that if there was an addition in this
17 thing of 60 gallons you should have had a -- roughly
18 one gpm effect in this result over this one. You
19 don't see any such thing.

20 Here you have to take 100 gallons, that
21 should be a substantial effect. That doesn't seem to
22 show up in the inventory balance test results. You
23 see a real -- you see also this -- it's a very
24 interesting one, you also see a real change in the
25 leakage in the plant if you look hard, you're talking

1 about the slope, you'll see a real change in leakage
2 in the plant about this time.

3 This might be considered a typical kind of
4 allegation that one might have to fight through. Let
5 me leave this for a minute. Let's go down -- let me
6 tell you what specific things that we tried to look
7 for when you have a specific allegation and I can try
8 to explain what those are.

9 The first problem is you've got to find the
10 test on the makeup chart and you've got to -- as we
11 talked about earlier you need to time the chart, find
12 where it is. And there are several ways that you can
13 do that.

14 One of them is to compare the time of logged
15 additions because they have a certain spacing in the
16 log and you can match them up. And once you get a
17 period of time going you can get a pretty good timing
18 of the chart.

19 Sometimes they mark the chart. Sometimes
20 they mark the chart, sometimes they have a day to mark
21 the chart at a certain time. And you can use that to
22 get the thing timed.

23 Sometimes there are other logged events.
24 Sometimes that you can -- like a reactor trip or
25 something of that nature.

1 And the last thing you can do is compare the
2 values of the makeup tank level trays. Let me use a
3 more colored thing here -- to see whether you're
4 really getting the right -- this is a little bigger
5 scale in the same time period.

6 But you feel pretty sure that you've got
7 this one timed reasonably well because the makeup tank
8 levels in these tests match up with the trace and that
9 generally is fairly unique. I don't think you could
10 find another time period that those would match up.

11 So that's your first thing that you've got
12 to do. Then we always -- then we tried to see whether
13 the trace fluctuations were typical of that particular
14 day. As we saw on that other chart, traces tend to
15 fluctuate and for example here's a period in March and
16 all sorts of fluctuations in this time period as to
17 what's happening.

18 And one of the tests that we thought was
19 necessary was whether the kind of fluctuation that we
20 were looking at was unique or whether it was spread
21 out over the whole period. Whether it occurred
22 earlier or later in the day as well on the basis that
23 it's unlikely that the same kind of manipulation would
24 be done exactly the same way.

25 Basically what kind of trace fluctuations

1 are occurring, then compare the rate of the makeup
2 tank level change during the test and the slope of the
3 tracer to what was happening before and after.

4 And I think here and back to this maybe it
5 has to say that the apparent slope that these are
6 getting you out of this is pretty reasonable. It's
7 hard to believe that whatever -- that if anything was
8 done that it could end up that it matched this slope
9 with these points.

10 You see it doesn't look like this is -- this
11 has effected those particular -- for this -- by that
12 test. We also needed to look whether the plant was in
13 steady state because obviously the reactical inventory
14 balance test is going to do -- give you unreliable
15 answers in -- if in fact the plant isn't in steady
16 state.

17 One of the things you can do is you go to
18 the log. If their start up was in progress and in the
19 process of pulling rods and if you see the makeup tank
20 trace is wandering around, you're pretty sure that
21 they weren't really in a period of steady state.

22 And you can also look at the reactical
23 inventory balance test form gives you the beginning
24 and ending parameters -- I think I pressurize a lot of
25 old makeup tanks -- temperatures and you can look at

1 those and if you see large changes in those parameters
2 -- say you see a six or eight degree in average
3 temperature between the beginning and end of the test,
4 the plant isn't in steady state and the prospect of
5 the makeup tank trace showing you very much under
6 those conditions is pretty slim.

7 That's basically our methodology if you want
8 to call it a methodology -- is just looking at -- and
9 look at the reasonable most of the results.

10 Let me give you some feeling for parameter
11 fluctuations too because we've talked about them
12 before, but typically a swing in average -- typical
13 parameter variations in this plant would be -- for
14 average temperature over three to six-tenths of a
15 degree.

16 Now that in itself is the order of an inch
17 or two -- one of those fine graduations -- an inch or
18 two in makeup tank level. Pressure 20 to 40 pounds
19 about a half to one makeup tank level. Pressurizer
20 level typically moved around by about one to three
21 inches not PSI, I'm sorry.

22 And there again is about another inch. So
23 it's -- with these things moving through typical kinds
24 of variations the makeup tank level is also going to
25 move through kinds of variations. So you are getting

1 down to where when you start to try to discriminate an
2 inch or two which is like 60 or even 60 to 90 gallons
3 of something happening in a makeup tank you're
4 stretching the ability of the system to discriminate
5 this kind of an event.

6 It just is very difficult to pick it out
7 unless it extends over a long enough time with some
8 other characteristic that you can hang your hat on.

9 Let's go to specifics if you will permit me.
10 Particularly with respect to this reasonableness. This
11 -- this for example is a cable which appeared in the
12 May NRC report which lists 11 specific allegations of
13 weeks of manipulation.

14 And one of the things that strikes you
15 immediately when you look at this is the last column.
16 In the last column if you say, "all right, let's
17 assume -- let's assume it really happened. Let's
18 assume that they actually did what they said they did
19 -- what the allegation says they're doing."

20 Six hundred and some gallons added.

21 It said a corrected leak rate was 11 gpm --
22 that's, you know, not a reasonable result. You don't
23 really believe that there was that kind of a leak.
24 Similarly this one -- the subject read this one. Now
25 let's take a look at what happened on those, why that

1 -- what might have been the problem with that
2 allegation on running clear to that which incidentally
3 does not appear in the later one.

4 I'm going to show you this so we can bring
5 in -- if you take it for the chart time you put on
6 here where the test occurred and you plot the makeup
7 tank level. It said it was there and there and here
8 was an addition. If you really had that that wouldn't
9 -- you'd have a makeup tank levels would be like this
10 and this.

11 You don't have that. You find by timing the
12 chart that actually you're over here and this addition
13 didn't occur during that time period.

14 Now in that chart that I showed you -- that
15 list of ten things.

16 MR. CAPRA: One other comment here to -- you
17 have made reference to this May '83 report on several
18 occasions. You do realize that the NRC knows that
19 there are significant errors in that particular report
20 and does not report that to be the truth.

21 MR. HARRISON: Okay.

22 MR. COLE: Can I -- caused by anything. In
23 the last Hayes report, Hayes?

24 MR. STIER: Hayes.

25 MR. HARRISON: -- on page 14 they talk about

1 10 allegations and the only part allege water
2 additions and the only parts we could correlate with
3 anything -- we said, "Geez, they must be going back to
4 this report."

5 And so we thought you were -- you all had
6 gone back and were -- had gone back and were going
7 back --

8 MR. RUSSELL: Let me take a break for a
9 minute so that you understand what the difference is.
10 The recent Office of Investigation report addressed
11 matters in evidence that was gathered by the staff as
12 compared to evidence and information which was
13 gathered in the Grand Jury and evaluated by members of
14 the staff who were on detail to the Justice
15 Department.

16 So when you talk about NRC reports what you
17 have been talking about is reports that were generated
18 by members of the NRC staff for the Justice Department
19 as a part of that proceeding.

20 The information that was addressed in the
21 August 16th, 1984 report was information that was
22 gathered prior to turning the case over to the Justice
23 Department, plus some work that was gathered as a
24 result of the commission redirecting the staff to
25 reopen the case along with a history of what happened

1 during that period of time.

2 The analysis that you've mentioned earlier,
3 the January 1984 analysis, is an analysis that was
4 performed for the U.S. Attorney by a member of the
5 staff who was not able to address that or discuss that
6 with any other member of the staff because of the
7 limitations imposed as a result of the Grand Jury
8 secrecy and as a result of letters which he received
9 and directions he received as to what he could discuss
10 technically.

11 We today, the staff at NRC, do not have a
12 complete copy of the January 5, 1984 report. We have
13 portions of it, we have portions that have been
14 blanked out because release of that information could
15 result in a compromise of Grand Jury secrecy by way of
16 identifying documents which were subpoenaed by the
17 Grand Jury.

18 Now that report was provided as a part of
19 pre-trial discovery under order from the court. It is
20 that same court that has not agreed to give us the
21 Grand Jury materials. That is why we've made the
22 request to chief GPU to identify all documents
23 obtained in the part of discovery. And to have those
24 documents placed on the record so that all parties
25 have access to the same information because we do not

1 have that today.

2 We have only recently, within this week,
3 obtained a partial markup of that report.

4 MR. COLE: Of which one, sir?

5 MR. RUSSELL: The January 1984.

6 MR. CAPRA: And that was based on materials
7 which we had received from GPU --

8 MR. RUSSELL: The --

9 MR. CAPRA: -- the documents, I believe,
10 that we have gotten that -- outside of the Grand --
11 outside of documents that were subpoenaed by the Grand
12 Jury.

13 MR. RUSSELL: It was furthered complicated
14 in the documents which were provided toward the end of
15 the plea agreement were not analogue from the
16 standpoint there had already been an agreement to a
17 guilty plea by that time.

18 And they were no longer maintaining accurate
19 records of what documents were turned over. So the
20 first confirmation that we had that you had, in fact,
21 obtained the complete January 5, 1984 report was
22 today.

23 We didn't know that you had even received
24 that report even though we know portions of it were
25 discussed, and there were other pieces of the

1 analogues that were discussed earlier. And that you
2 had made a presentation to the U.S. Attorney in the
3 February 1984 timeframe.

4 MR. COLE: And it was given to us, I mean,
5 with no restraints.

6 MR. RUSSELL: No --

7 MR. CAPRA: We understand that.

8 MR. RUSSELL: And rightly it should have
9 been as a result of the pre-trial discovery. There
10 was no question that it should have been turned over,
11 we just didn't know for sure whether it had.

12 And the staff at NRC was not involved in
13 that except if they were on detail to the Justice
14 Department, and they were sworn to secrecy. So that
15 the staff did not have this -- this information. And
16 you're saying in the earlier transcript today, the NRC
17 evaluation, you're talking about individuals at the
18 NRC who are on detail to the Justice Department who
19 performed these analyses.

20 The work that we've done has been based upon
21 the materials provided by OI, which is back in the
22 1980 timeframe, Arkin's Report, and the things that
23 are documented August 16, 1984, OI Investigation
24 Report. Plus the Faegre Benson Report, and basically
25 that information that which is documented in new regs

1 680 supplement file.

2 Which gets to the point of why we're
3 discussing this stuff now because we have, separate
4 from the restart proceeding, activities going on with
5 respect to individual operators under the terms and
6 conditions of their license, under part 55 of the
7 NRC's regulations.

8 The staff position on TMI-2 leak rate and
9 TMI-1 leak rate is as it's stated in new reqs 16,
10 supplement five.

11 So that there was a question as to
12 additional investigation of being done, or additional
13 review that's being done, are review and evaluation is
14 for the purposes of part 55, licensing concerns. We
15 are not performing in a further review as it alleged
16 to part 50 in the TMI 1 restart procedures.

17 MR. COLE: So you understand where we were
18 coming from on the water additions when we read the
19 August 15 -- paper. We're back to where we were
20 arguing about the additions of the -- in the May '83
21 report, and maybe we misread it when we saw the ten.

22 But does that look like analogous with a
23 ten?

24 MR. RUSSELL: Because that's exactly what
25 you were reading. You were reading information that

1 you may have seen before as a result of your support
2 to the company in trial and discovery.

3 But we did not have access to the new
4 information that was being generated.

5 MR. COLE: Bill, let's get to the bottom
6 line.

7 We can go down through these ten and tell
8 you -- if it's of interest to you, we can go down the
9 chart, you know, blow by blow and tell you what we
10 think of each of the ten.

11 We can go down through the other
12 allegations, and the other things, that we received at
13 the -- what we call the January 5th report. We can go
14 down through those four allegations --

15 MR. RUSSELL: Through sump?

16 MR. COLE: And then we can go through the
17 hydrogen additions, the same type of thing, if that
18 would be of a benefit to you.

19 If it's not going to be of benefit to you,
20 I'm sure you and we have other better things to do.

21 MR. RUSSELL: What would be of benefit is
22 your review, if it was strictly focused on addressing
23 allegations as to fair to looking at the data yourself
24 for you to make a determination as to whether water
25 additions had been made, or hydrogen additions had

1 been made.

2 I'm interested in your analysis of what
3 activities were going on at that time, rather than
4 your comments on analysis which we admit contains
5 errors, we know that, there has been subsequent work
6 done on that. We now have access to some of that
7 subsequent work.

8 And so what I'd be interested in, and what I
9 think you should be interested in for the purposes of
10 conducting your own investigation, is what do you
11 believe to be factual with respect to potential
12 manipulation during tests through either the vehicle
13 of water addition, or hydrogen addition. Which ones
14 were you able to confirm, or not, if I go back to the
15 words that were used in your TMI Unit 1 leak rate
16 categories.

17 So rather than an approach that would say,
18 this is what you said, we think that's wrong, I'm not
19 interested in it. Tell me what you think is right
20 about when these events may have occurred.

21 Or if you conclude that none of it ever
22 occurred.

23 MR. CAPRA: I'd be interested in that also.

24 MR. COLE: We can give you -- we can take
25 all the allegations that we have found, all right. We

1 can try and go through them one by one --

2 MR. HARRISON: Let me suggest that I go
3 through -- certainly there's a minimum. The ones that
4 we think are concurrently confirmed. Let's do that,
5 and then -- because I think that's -- well, if that's
6 what you want.

7 MR. RUSSELL: The other thing that we want
8 to come back to is the question that Bob Capra asked
9 earlier, and that is a water addition that was made
10 during a test that was logged could have the same
11 effect on leak rate.

12 If we use your 300 gallon water addition
13 example, it would cause an 80 gallon change in makeup
14 tank level.

15 If you properly log 300 gallons on the leak
16 ray test, but the makeup tank went up 380 gallons, you
17 have an 80 gallon discrepancy over one hour. That's
18 greater than a one gallon per minute leak rate
19 difference.

20 And if that individual was aware of the
21 effect of adding to the makeup tank, and seeing a
22 greater increase than was actually recorded that
23 information could be used to, in effect, manipulate
24 the leak rate test results by virtue of taking action.
25 And while it wasn't explicitly prohibited, he was

1 taking advantage of circumstances he'd seen.

2 And so the fact that you have excluded those
3 because he simply logged it, if he had logged 380
4 which is what the makeup tank did, he probably
5 wouldn't be as concerned.

6 But if he had, in fact, logged 300, which
7 was the input, I would be more concerned about that
8 particular case. And I understand that you didn't
9 look at those.

10 MR. DAMERELL: Paul Damerell from MPR
11 speaking.

12 Just to try to clarify what you're pointing
13 out there. The effect that that difference would have
14 would be only related to the amount of water addition
15 which was in excess of the normal loss in level during
16 the one-hour test.

17 In other words, if he had a total leak rate
18 five gpm over a one-hour test he would have lost 300
19 gallons. And that would have been over stated by the
20 makeup tank level.

21 If he would have added 300 gallons and wrote
22 it down as 300 gallons, it would have brought that
23 error on it exactly back to zero.

24 MR. RUSSELL: I agree.

25 MR. DAMERELL: So the addition is only the

1 amount of water addition in excess of the normal
2 decline in the makeup tank.

3 MR. RUSSELL: It would be less significant
4 when the leak rate, toward the end of March, was near
5 five gallons a minute --

6 MR. DAMERELL: That's right.

7 MR. RUSSELL: -- than it would have been
8 back in the October timeframe --

9 MR. DAMERELL: That's right.

10 MR. RUSSELL: -- on the order of one gallon
11 per minute.

12 I used an example for illustrative purposes
13 of assuming no leak rate, and I agree that there would
14 be a change.

15 But in any event you're maximum change for
16 that 80 gallons would be like 1.2 gallons difference,
17 80 gallons over 60 minutes.

18 And if you had an actual leak rate of five
19 gallons per minute instead of, say, 1.2 you'd see
20 about one-fifth of that. Something on the order of .2
21 to .3 gallon per minute change as the result of the 80
22 gallon recorded --

23 MR. DAMERELL: I believe if the actual leak
24 rate was five gpm it would come up to zero because the
25 makeup tank would have been brought back to exactly

1 the level it was when the test started and taken care
2 of it -- you don't divide by five, you get rid of it.
3 If you add the amount of water that's equal to the
4 decline in level during the test, then the error goes
5 away completely.

6 In fact, if you don't add enough water to
7 bring it back to the level he started at at the test
8 you still have the same error working, you know,
9 against you to give you a larger total leak rate
10 your adding water helped to reduce that.

11 MR. RUSSELL: That would be the case from --

12 MR. HARRISON: Yeah --

13 MR. RUSSELL: I have to think about that for
14 a minute.

15 MR. HARRISON: Yeah, think about that.

16 MR. KIRKPATRICK: It's a little unfair when
17 you're beginning to make your own calculations, and
18 corrections.

19 Or are they correct as the drain tank
20 leaking because they did not correct it.

21 MR. HARRISON: Yeah, that's correct.

22 MR. KIRKPATRICK: They had to add water.

23 MR. HARRISON: Do you want to look at a
24 confirmed addition from the -- 11th of February 1978,
25 CRO log says at 1825 he logged that he added 300

1 gallons.

2 If you put this -- get this timed on the
3 chart -- I'm sorry, but this particular one is very
4 bad.

5 MR. KIRKPATRICK: That's no problem.

6 MR. HARRISON: If you do a chart time,
7 that's over here that obviously isn't right.

8 You put it in here and you find his addition
9 occurs in here, and you have to conclude that they
10 really did add water in the middle of the test.

11 MR. COLE: Was that logged or unlogged?

12 MR. HARRISON: That was logged.

13 MR. COLE: So you logged it in.

14 MR. HARRISON: And in your -- just by the
15 different times on the RCIB test, you would say, that
16 particular one has been around a long time. That's a
17 little bit easier to verify that one.

18 MR. SEVRANSTY: I'm sorry, could you go over
19 that?

20 MR. HARRISON: Well, in this case you have a
21 situation where the CRO has logged an addition, which
22 by the timing of the inventory balance test should
23 have been in the inventory balance test. He's written
24 down that at 18:25, he put in 300 gallons.

25 You go to the chart, you find where the test

1 was conducted, find what the makeup tank levels were
2 and it matches and it fits the chart and it appears to
3 be a -- this is not very clear, but it appears to be a
4 relativity sharp addition. There's not a lot of
5 confusion.

6 MR. SEVRANSTY: So it's just the magnitude
7 of the graph?

8 MR. HARRISON: Yes.

9 In fact, that these match up are the facts
10 that you have an independent -- that he says, he did
11 it and he wrote it down -- and he just didn't put it
12 in the calculation.

13 MR. SEVRANSTY: He didn't put it in the
14 calculation?

15 MR. CONNOLLY: If he had not made that
16 calculation that the -- when the --

17 MR. HARRISON: Gee, I think in that case
18 that -- I would -- I tended not do that, let me tell
19 you why in that particular test. That particular test
20 had some other particularities.

21 In that particular test, the level
22 in the reactor collant drain tank went down. And
23 levels and reactor collant drain tanks should not go
24 down unless somebody made them go down. And for that
25 reason, I think it's probably to go recalculate that

1 test. That's probably not a valid test, for some
2 other reason that we aren't too sure about.

3 MR. KIRKPATRICK: I think when you see the
4 drain tank going down at the same time you see the
5 makeup tank going up, that probably went directly from
6 the drain tank to the makeup tank.

7 MR. HARRISON: Can they do that on TMI 2?

8 MR. KIRKPATRICK: They can on 1, I'm not
9 sure on 2.

10 MR. HARRISON: I know that's come up before,
11 and I think that TMI 1 there were some instances of
12 that. Now, I'm kind of skeptical of that because
13 it's -- the guy doesn't have much control over the
14 quality and what's in the drain tank. And pumping it
15 back into the system.

16 If I was an operator, I wouldn't do it. But
17 -- and I don't know how the valve lineup would have to
18 be in order to accomplish that.

19 MR. COLE: I'm not certain about 2 and how
20 he did that, but I didn't think you could on 2. I'm
21 not positive.

22 MR. HARRISON: So the wrapup on this one is,
23 yes, it works like he -- he logged it and did it, but
24 the test has some particularities, which I think you
25 have to keep in mind.

1 MR. RUSSELL: In what count?

2 MR. HARRISON: On January 13th.

3 MR. COLE: In the subsequent report that you
4 would rest the issue on whether that is physically
5 possible based upon boundary arrangement, whether it
6 is or is not covered by procedure, except that we do
7 have evidence that there was another heater on.

8 MR. STIER: We will -- I think that's
9 nothing -- worry about it, I'll look into it.

10 MR. HARRISON: January 13th, now, if you can
11 remember, January 13th -- from back on what we did on
12 the actual leakage, January 13th, should be a period
13 where it was probably -- the -- inventory balance test
14 should have been giving numbers like 1.

15 So I'll point that out because it is -- in
16 this test, the control and operators log says that at
17 10 o'clock that he had 117 gallons. And the test time
18 is 9:37 and 10:37. If you go to the makeup tank level
19 chart, you can place the thing on the chart reasonably
20 well. And that's a -- conceive a small jump, which
21 appears to be the 117 gallons.

22 I have no reason to disbelieve the operators
23 logging of the event. He just didn't put it into the
24 calculation. So in that case --

25 MR. COLE: He logged it, but he didn't

1 include it in the calculation.

2 MR. HARRISON: So we had to conclude that
3 that was a confirmed addition. That appears to be
4 pretty much as is. I didn't have these in this
5 order.

6 MR. COLE: This is the 23rd of February,
7 where the operator says, in his log again, he logs --
8 at 11:35, he logged that he put in 150 gallons. When
9 you get this thing around it fixed in time, it appears
10 to be here, was his actual probable test period.

11 And you can find, what appears to be
12 addition. My suspicion is, based on this, that this
13 may well have been a feed and bleed operation, where
14 he logged in his addition. But it clearly appears
15 that he did do something in the middle of his test,
16 just the way he logged it.

17 MR. HARRISON: Just a minute, I've got to
18 find one, they're not in your order. I'm sorry, I do
19 not believe that I have with me the other one that
20 I've been able to confirm, which is February 12th. I
21 thought I did, but I don't seem to have it.

22 It hours different from the others in that
23 it doesn't appear -- there's nothing appears on the
24 log, it appears so clearly. I'm sorry, I just didn't
25 bring everything that I possibly had. I don't have

1 that particular view graph with me.

2 But there is another one that we've been
3 able to confirm. Basically, we've been able to confirm
4 these four. The other ones, we've had a variety of
5 problems with, in that basically along the lines
6 of the fluctuations are -- appears to be other places
7 on that trace a fluctuation that appears to be
8 alledged as a variation appears other places.

9 There's one where there was some confusion
10 as to whether it was on daylight saving time or
11 standard time. There's a number where the plant
12 didn't seem to be in steady state at all.

13 There's a number -- there is also another
14 period of time in December where there is kind of an
15 unusual situation, December, January. Let me show
16 you, for example. Here is a -- here is a test which
17 appears as an allegation as, gee, there's something
18 wrong because the makeup tank went up instead of down
19 on the course of this test.

20 And this is because of a particularity in
21 the sytem in that -- in that there's two level
22 transducers. And over this period of time, one of the
23 transducers was not behaving properly. In that one of
24 the transducers goes to the inventory balance test and
25 one of the transducers goes to this makeup chart.

1 So what you see here is when the operator
2 switched from one instrument to the other. So at this
3 time, his chart was on the good instrument. You can
4 see what the quote "bad instrument" was doing. And
5 you can easily see that being off of this line in that
6 period of time is a -- .

7 So you can't tell very much about -- this
8 doesn't appear to be -- this appears to be a natural
9 result on being -- being with these inventory balance
10 test on the -- on the other transducer.

11 Surely you have problems with allegations
12 like this, which are, in this case, the operator did
13 switch his transducer, so that he had it on the good
14 transducer to run the test.

15 But this trace is now so confused that you
16 can't tell much of anything from the makeup tank chart
17 as to what happened. So you have to -- this is one of
18 the allegation that -- you know, a 100 gallons
19 sometime in this -- I don't know how to deal with
20 that one. I don't believe that could be confirmed
21 from that kind of a chart.

22 MR. CAPRA: You should also still have the
23 beginning and an ending printouts of what makeup tank
24 level actually was on the computer printout sheet
25 itself.

1 MR. HARRISON: That's right. That's what --

2 MR. CAPRA: And then you attempt to try to
3 correlate that --

4 MR. HARRISON: That's what the dots -- if
5 you look at the dots, in this case, you would say in
6 this terrace here's the good instrument. And those
7 dots match up reasonably well with the slope. It
8 doesn't look like those are out of line with what you
9 would have gotten if you'd have the rest of the thing
10 on here.

11 So it's pretty hard to conclude anything
12 -- happening in that one. Plus this slope is
13 essentially continuance through this thing, which
14 means that it's unlikely to add any water to it.

15 That's just a summary of some of the
16 problems in trying to set up -- take any one test and
17 say, did anything add up. Sometimes you can find
18 something and sometimes you can't.

19 MR. CAPRA: You said, one of the things that
20 you discounted was when strange oscillations or
21 whatever, happened to the makeup tank level during
22 periods which leak ray test was known to have occurred
23 when he looked back a few years ahead of that makeup
24 tank trace or behind that makeup tank trace, ahead or
25 behind in time, similar traces were also evident, you

1 tended to discount those.

2 At some period, many of these test were run
3 back to back. So it would not seem to me to be
4 strange that you would have similar hooks, bumps and
5 jiggles on that makeup tank level.

6 If, in fact, the leak ray tests were also
7 being done and water or hydrogen additions were made
8 during this period of time. Just because it doesn't
9 have a hard computer printout that says there was a
10 leak ray test being done during that period of time, I
11 would not discount the leak ray record that you have.

12 MR. HARRISON: Except the following Bob.

13 Consider it this way.

14 These the methods some of the suppose I were
15 to jog in a 100 gallons, into my test. Not put it in
16 the calculation but put it into the makeup tank. I've
17 got a hundred gallons and it's gonna show higher in my
18 makeup tank, and I'm gonna convert it to hot and I'm
19 gonna make you know two GPM change in my unidentified
20 leakage.

21 But I get in it or not. Now if my
22 unidentifiable actual unidentified leakage is of the
23 order of half a GPM or three-tenths of a GPM , and
24 that's what the average of my variability is coming
25 out with it would seem like I wouldn't need to do

1 that, I wouldn't be running back to back tests that I
2 did this in without getting good tests, which I would
3 have saved.

4 That's the other side of the argument. I
5 mean these things are so effective. If you start
6 talking putting a hundred gallons in and not recording
7 it, or sixty gallon in, it changes the thing directly
8 by -- more than that amount, why he would do that back
9 to back. Now look at it this way, now here this is
10 right on your question.

11 Here's an allegation that this is where the
12 tests come in once you time it. Here is an allegation
13 that there is a jogged edition. You do see a little
14 rise in this thing. You go over here and you see a
15 little rise in this one and you also see a little rise
16 in this one. And if you're depending on what you
17 might -- you may include this one you see a little
18 rise in this one.

19 That's what I see and you can't rule out the
20 fact that the guy was running a test here and here and
21 there, but if he really were putting in that kind of
22 water it would seem to me that he would have gotten a
23 good test, and put it in.

24 MR. COLE: But Dwight, before the
25 allegation there is a period where there is a good

1 test so why would he run it again. Why would he
2 inject water again?

3 MR. HARRISON: I can't speculate
4 on why the operator would be --

5 MR. CAPRA: Well just because the operator
6 got a good test does not mean he waited to start
7 another one. You have many periods where there is
8 back to back tests that have been saved. So why
9 didn't he run another one right away if he just had a
10 good one?

11 MR. STIER: Good point.

12 MR. VAN VLIET: On the scope of your review,
13 is your review to look at every allegation? Or is
14 your review to look at every calculation?

15 MR. HARRISON: We have looked at every
16 calculation in March, and we have looked at all the
17 allegation before that time at this point. If Mr.
18 Stier may ask us to do something else. Or more on
19 that as to date that is what we have done. Because
20 after all a whole lot of people have all gone through
21 and looked at these traces, a number of times.

22 Faegre and Benson looked at every trace.
23 Your staff members have looked at every trace. Other
24 people and we also have it sometimes we can go back
25 and look at the other ones. But I would hope that

1 most of the questionable ones are out on the table at
2 this juncture.

3 MR. RUSSELL: Let me ask the question a
4 little bit differently. Mr. Hartman indicated that he
5 was involved and admitted performing some
6 manipulations of leak ray test. And when you looked
7 at the records for those tests which were performed by
8 Mr. Hartman to see if you could corroborate with these
9 policies, his statements which he made concerning his
10 own activities?

11 MR. HARRISON: We have not investigated any
12 tests on the basis of any particular person being
13 involved in that. Mr. Stier may ask that.

14 MR. STIER: That's a phase that we are just
15 beginning. We have gone through records and sorted
16 them out and by individual and by shift, and we are
17 going to be requesting further analysis --

18 MR. RUSSELL: Well it would seem to me that
19 the valid test of your analytical work and some of the
20 explanations that you have made if, in fact, you were
21 to look at these specific cases when Mr. Hartman was
22 on watch for periods when he signed the leak ray test
23 base upon his statements concerning what was being
24 done to get good leak rays.

25 If your analysis shows that there are no

1 valid tests, or none that you can confirm and yet he
2 has admitted doing these things then that would raise
3 questions about the ability to rule these out based
4 upon the analysis method that you use.

5 MR. CAPRA: In addition, there are, of
6 course, other individuals who have also claimed the
7 same thing. And let me point out Billy just -- Billy
8 said --

9 MR. HARRISON: He's going at it from one
10 direction and we are coming at it from the other
11 direction in that this -- but let me say first about
12 job additions before we get to much farther. If there
13 is, I in my opinion no way to tell from the make up
14 tank level chart whether or not somebody jogged water
15 in. If he put it in in increments of the order 20 or
16 20 gallons is like a half of one of these that a third
17 of one of these. There's no way in my opinion to tell
18 from this one way or the other.

19 MR. STIER: Let me indicate why it is like
20 this.

21 MR. HARRISON: There's misconceptions as to
22 why we claiming --

23 MR. COLE: We weren't looking at the claim
24 we look at that tape here. And you say that is jogged
25 addition.

1 MR. HARRISON: We can't confirm that it is a
2 jogged addition.

3 MR. COLE: Just the raw facts --

4 MR. HARRISON: I am saying that it can't
5 be a jogged addition.

6 MR. COLE: -- it's 0800 of the morning that
7 I put in X amount of gallons. Hey, we have no way to
8 repute that.

9 MR. STIER: Let me ask you, let me tell you
10 why I asked them to do this. I asked them to go
11 through this analysis to find out how many they could
12 confirm so that I would know which ones on the basis
13 of their examination I could be sure, more sure than
14 on the basis of any other evidence that I know of.

15 Those were water additions, I didn't do that
16 for the purpose of excluding any possible water
17 additions. Just because they say they can't confirm
18 doesn't mean that I don't believe it happened during
19 that time or we won't find some evidence that it did
20 in fact happen during a time when they simply can't
21 confirm it on the basis of what they have done.

22 This process has been one of trying to
23 identify lead information rather than excluding the
24 possibility that something happened during those
25 times.

1 MR. VAN VLIET: Let me get back to the
2 fundamentals a minute. He mentioned a number of times
3 I think that adding a 100 gallons or 150 gallons would
4 have a major change on your unidentified leakage, but
5 doesn't that really effect total leakage, identified
6 or unidentified? And if a guy has very high
7 identified leakage at that point may not have such a
8 large effect; is that true?

9 MR. HARRISON: But if he has a high
10 identified leakage he will since the identified
11 leakage is coming from his system he must have a total
12 leakage which is just as high. Right?

13 So then he pyramids that on top of that he
14 gets more total leakage if he reduces his total
15 leakage by adding water is what he does. He produces
16 total leakage. His identified leakage stays the same
17 because he can't -- the drain tank is still collecting
18 it at the same rate. So we've reduced -- the
19 difference that we took between the -- because the
20 inventory balance test works just like the things we
21 looked at.

22 The identified leakage is staying the same,
23 you are reducing the total leakage and your
24 unidentified leakage rose down.

25 MR. VAN VLIET: But doesn't that have

1 something to do that I guess it is the way you look at
2 it, but doesn't it have something to do with the
3 temperature involved and the temperature correction?
4 Or your tanks? I think where we let off this morning
5 you had no idea of knowing what is going to happen
6 because of the temperature -- is up.

7 All I am saying is --

8 MR. COLE: There are two temperature
9 corrections whether they are hot or cold, but it isn't
10 uniformly handle the temperatures of the drain tank,
11 the make up tank, and so depending on exactly which
12 will be or whether you were --

13 MR. VAN VLIET: What I am saying is I don't
14 think you can give too much weight to the argument
15 that he may not have added it because if he had it
16 would have had a significant effect.

17 MR. DAMERELL: Paul Damerell, from MPRP, and
18 I think we can make the following statement: If an
19 operator did sneak in on the order of 90 to 100
20 gallons during the test and did not enter in the
21 calculation he'll get an answer and it's about 2 GPM's
22 lower then if he did not sneak in 90 to 100 gallons
23 during the test. Regardless of how much identified
24 leakage or other things that occurred during the test
25 that has -- of those other things that occurred during

1 the test.

2 If he successfully -- if he did that or if
3 he did not do that, that causes a difference in 2
4 GPM's regardless of identified leakage that we can
5 make that statement.

6 MR. RUSSELL: How much variability did you
7 see in the calculated result in all the tests that
8 were run? What was the normal distribution of test
9 results?

10 MR. STIER: Of the ones that were recorded?

11 MR. RUSSELL: The ones that were reported
12 plus any others. They were throwing alot away. Two
13 various individuals have testified to various numbers
14 but a swing of one to two GPM, at least in my
15 recollection that was not very unusual during this
16 period of time. And such that somebody wants to
17 hedge his bet putting in 60 gallons might give him
18 one, 120 gallons might give him two, depending upon
19 what the last one was that he ran, if it was a
20 relatively large number and he wanted to throw this
21 out.

22 Your behavior is very much subject of what
23 you saw and what you perceived as compared to this
24 more precise calculation of what was happening.

25 And that is why I said I didn't want to

1 focus so much on what the actual leak rate was doing
2 in the plant but what were the operators seeing and
3 what may have been their motivations based upon what
4 they saw?

5 MR. COLE: But don't you believe the fact
6 that an operator knowing this there must be something
7 wrong with this test the way it is raised up and down.
8 I look and we don't have any leakage in the sump if he
9 did that.

10 And I have no leakage in the other plant.
11 My credibility on the test, mentally I would, you
12 know, I don't know what I would believe about the
13 test. So it swings me all over the place because of
14 some of these other facts and the temperature
15 corrections are not, -- so you can't get major swings
16 without having major leaks. That's the thing that is
17 very frustrating.

18 MR. RUSSELL: I don't disagree with that
19 but that's not the principle issue of concern.

20 MR. COLE: I understand that.

21 MR. DAMERELL: Just answer.

22 MR. COLE: However he got there the accuracy
23 of what he tells us of what went on is much more
24 significant than how he got there.

25 MR. DAMERELL: Just answer your point, Bill,

1 as if -- speaking. I think you are right in the sense
2 that maybe there could be some tests in that
3 distribution where a guy snuck in 90 gallons or a 100
4 gallons and we could not disprove that on the basis
5 of the analysis. We can just confirm specific
6 allegations. We can't disprove that somebody would
7 stand up and say that on some of these cases.

8 But I think the point was the statement was
9 somehow made to try to key this to identify leakage
10 and to somehow say that no, this thing isn't very
11 effective at times. And I think we all need the
12 statement that this is a very effective way if a guy
13 would have done this to perfect the test. And indeed
14 he would have expect the leak ray to come way down if
15 a person could have done this.

16 But you know I think we wanted to link that
17 statement.

18 MR. KIRKPATRICK: Well also to get back to
19 this variation. You -- fluctuations here show
20 where temperatures 30 to 60 pressures 18 to 36 and
21 pressurize the level 20 to 40. You ought to be
22 expected a variation of over a gallon a minute,
23 wouldn't you?

24 MR. HARRISON: I'm not sure on this basis
25 you would have expected that much. These are -- that

1 would assume that the that these were not properly
2 compensated for in the test and the test does
3 compensate for the movement.

4 MR. DAMERELL: The purpose of the procedure
5 is to account for changes in his inventory due to
6 changes in pressurizer level, due to changes in
7 temperature and things like that. But I think it
8 wasn't perfect but the purpose of running the RCIB
9 test and the way it was run in having those equations
10 -- there, that measured temperature and measured
11 pressurizer level was to account for those changes
12 that occurred during the test.

13 MR. HARRISON: Yeah, we have looked at what
14 the TMI 2 inventory balanced test accuracy would be.
15 We've done considerable work in that area. We think
16 it was pertinent to this discussion. But, Paul, you
17 might tell them to what sort of -- we would have
18 expected this one hour test on about a two signal
19 basis, we thought. It would be like seven tenths of a
20 GPM, plus --.

21 MR. KIRKPATRICK: Before we get away from
22 this I would like to comment on one thing. You
23 mentioned that the it sounds like right here assuming
24 that the data was taken simultaneously because you say
25 that you know you doubt that a fluctuation. You are

1 aware that the data was taken over a time period that
2 is small -- a time period large compared to a
3 fluctuation or of the order of magnitude of the
4 fluctuation.

5 In other words, the data wasn't taken
6 simultaneously?

7 MR. DAMERELL: Yeah, we looked at that and
8 also we have been able to come up with some estimates
9 of the inaccuracy of the results of procedure due to
10 that particular effect. And their -- they add -- they
11 look at -- you can slice it in several different ways.

12 You can look at contributions to the
13 accuracy of the test due to instrument errors and look
14 at contributions to inaccuracy of the test due to
15 method errors in the test, like they didn't account
16 for pressure, for example.

17 Then you can look at contributions due to
18 uncertainty due to this effect of oscillations which
19 came into play because the measurements were not taken
20 precisely at the same time and on kind of a ballpark
21 kind of field on the instrument errors you get an
22 number on the order of, I think it's .7 GPMs on the
23 two single basis. In terms of the method errors you
24 get a number if you exclude the temperature
25 compensations which were systematic and not random.

1 If you get a number that's on the order of 1
2 GPM or so and on the oscillation effect I believe you
3 got a number which is smaller than the instrument
4 errors -- half GPM and .4 GPM's. So those get all
5 combined together in some -- way to give you a
6 total error which is in excess of one or two GPM's.

7 MR. HARRISON: You should be careful when we
8 say error you mean, variability from the true value.

9 Is there anything more that we want to
10 discuss about the water additions? Have I given you
11 some feeling for our concerns with the allegations and
12 what how we looked at them and told you what ones we
13 think that we can confirm as having occurred as far as
14 water additions?

15 Let's talk about hydrogen. Mr. Capra?

16 MR. CAPRA: I may be wrong in going back and
17 looking through the data, but I certainly thought
18 there were more than four logged water additions during
19 periods of leak ray tests that were not included in
20 the computer calculations.

21 MR. HARRISON: No, our review has to bear
22 witness on this log. There was some things for the
23 log's were incorrect and when you go to the charts you
24 conclude that the guy put into his log that he added
25 water 18:30 and he really added it at 17:30 because

1 when you go place it on the chart it doesn't -- it
2 doesn't play, it doesn't -- see if I can find that
3 particular one.

4 MR. CAPRA: I think that gets back to one of
5 my other questions that I asked originally. Will, in
6 fact, your report have your best estimate, best
7 estimate of strip time chart versus real time, for the
8 entire period evaluated?

9 MR. HARRISON: You would have had to have
10 done that to begin with in order to evaluate these.

11 MR. CAPRA: In an effect, yes it will.

12 MR. DAMERELL: Damerell, from MPR speaking.

13 It may not be in a form where you can
14 compare it against the table if you tabulated that.
15 Because we have done that for each individual analysis
16 but we haven't pulled that off as a separate issue
17 on this day it was the chart time error and on this
18 day it was a chart time error.

19 MR. RUSSELL: Could we have done something
20 like that where you could compare each --

21 MR. DAMERELL: We have included it in our
22 analyses.

23 MR. HARRISON: Could you clarify something
24 for the record because I am getting the impression
25 that there was some substantial variability on the

1 chart, but it is not clear whether on a given chart
2 where there is not an action taken such as putting ink
3 in the pen or some other way of manipulating the
4 chart. If that chart runs continuous for 8 or 9 days
5 once you establish chart time that time should be
6 consistent throughout that period unless something
7 happens.

8 The computer also prints out in time. So
9 unless there is something wrong with the charts speed
10 mechanism or there is some other explainable failure,
11 why are we going back and rebracketing around tests
12 and re-validating bases on particular test rather than
13 excepting the chart time once it is validate and going
14 from there.

15 MR. HARRISON: Well let me, -- for some
16 periods of time that works but they did apparently
17 have trouble with the -- We can find some places
18 where we can see chart runs where they turned the
19 paper, we can also see where some places where it
20 appears the paper drive was getting sick, so you can
21 do that as a first guess but then you gotta go in and
22 be pretty sure because they throw you one every now
23 and then.

24 And every once in awhile they'll even --
25 they'll tell you that they did that and sometimes they

1 won't tell you that they did that. Sometimes the pen
2 will run out of ink and will start up again and you
3 got to be careful when that happens.

4 By and large you are right. It is fairly
5 consistent over some period of time. But we found
6 that you don't want to bet on that. You want to look
7 at each one and do as good a job that you can.

8 Because it does tend to change.

9 MR. CAPRA: But periods where your not
10 talking about minutes and errors you are talking about
11 hours and hours and errors.

12 MR. HARRISON: There was one time when they
13 had a.m. and p.m. mixed up and they were 12 hours off,
14 for some period of time. It is very confusing to try
15 and work with that particular period.

16 Alot of there -- quite a bit of time they
17 were 4 and 6 hours off. And you say why would the
18 operators put up with that and the operator didn't --
19 he probably could hardly see this time down there on
20 this thing, and he just wants to see what it is right
21 now. So it is not too surprising you might take kind
22 of a -- you might not even notice it for a period of
23 time that it was off.

24 This is a particular example, one of the
25 things that you mentioned, for example, a CRO log says

1 that at 18:30 he added 200 gallons of water and 18:30
2 would be just before the end of this test. Well, you
3 get this chart time, then you can find this addition
4 and you look at this and say 18:30, he must have
5 really been at 17:30, he must have been over here. He
6 must have written it down an hour off.

7 Because otherwise it doesn't make any sense.
8 And you look at the log and you find, sure enough,
9 there isn't an entry before this before 17:30 and it
10 looks like he just read the clock wrong and wrote it
11 down wrong. So that basis even though the log says
12 that he added water and it should have been in here,
13 he looked at the strip chart and you say, if he had
14 added 200 gallons in this thing just before the end,
15 this thing would have been over here and this level
16 would have had to have been up.

17 I couldn't confirm that addition for that
18 reason. It looked like a logging error.

19 MR. HARRISON: Does that clarify? That's
20 why the numbers match up. I think there's some other
21 ones. I know that one in particular. But those who
22 with -- we looked at the ones where the -- there's one
23 of daylight saving time there.

24 Where -- where -- if I can find it here.
25 Where the computer was still printing out -- all these

1 were printing out times. Here, CRO log says very
2 clearly that at 0211 I had 330 gallons. The test was
3 run here from 0132 to 21 -- that would be ten minutes
4 before the end of the test.

5 You would've added water. You go to the
6 strip chart and you find that they change from
7 daylight saving -- standard to daylight time. And
8 that the computer was still running on old time.

9 And the guy was logging in new time. So, in
10 fact, when the computer said he was on -- well, from
11 the computer time's standpoint, the CRO put the water
12 in evidently at 3:11 and not 2:11, it was outside the
13 end of the test.

14 So, even though the log say he had water
15 during the test, this peculiar clue -- and the guy
16 moved his chart back too. And he wrote on it daylight
17 saving to eastern standard time.

18 That's kind of fluky thing, but I think
19 everyone's got to be -- you got to work at everyone
20 and not just take what the log says That's why I
21 think some of those other numbers came up.

22 Because of that -- for the reason. You got
23 to not just take what the log says. You got to go
24 look and see whether that really happened.

25 MR. RUSSELL: So, how many total tests did

1 you review in detail to end up with your four that
2 were confirmed?

3 MR. HARRISON: Well, we certainly reviewed
4 55. And we reviewed any of those in March that were
5 not a subject of allegation. I would guess probably
6 75 to 80 tests had been -- we have made these -- made
7 these particular kinds of comparisons.

8 And tried to place the thing on the chart
9 and see what was -- see what was happening. That's
10 probably 40 percent, I would guess, of the test, with
11 around 160, 170 tests.

12 MR. CAPRA: Was the -- an appendix to the
13 reporter included in your report?

14 MR. HARRISON: On the results of those would
15 be.

16 MR. CAPRA: No.

17 I mean the actual strip charts that you
18 used. The things that you've just shown today for
19 each of those tests.

20 MR. COLE: You're saying you would like for
21 each -- each one we looked at, put the strip charts of
22 our analysis in. You're asking --

23 MR. CAPRA: No.

24 I'm asking you if we had not planned to put
25 those --

1 MR. HARRISON: We had --

2 MR. COLE: We had --

3 MR. HARRISON: Because of the tremendous
4 volume involved.

5 MR. COLE: We may make that an appendix or
6 something.

7 MR. STIER: It's -- it's unclear to me, at
8 this point, what I'm going to need for our report or
9 at the beginning stages of the investigation.

10 As a matter of fact, there are going to be
11 periods of time that I'm going to ask them to go back
12 and look at strip charts again.

13 If they've looked at them before and if they
14 haven't looked at them before, and I'm going to ask
15 them specifically to look at certain -- certain test
16 periods when -- from other evidence I believe that
17 there's some reason to question whether there was any
18 up at the manipulate tests during that period.

19 So, we suggest the first pass through by --
20 by MPR. And some difficult, from my perspective at
21 this point, to tell you what I'm going to ask to be
22 included in the forms would depend on -- on what we
23 turn up in the investigation.

24 MR. RUSSELL: Let me identify a difficulty
25 we had in reviewing the last report as related to the

1 generic coating you would use for disregarding some
2 test.

3 A strip chart with an engineer's notation on
4 it in handwriting is to one, he rejected that. If you
5 identify the test time under with the points before
6 and after -- a picture being worth a 1,000 words is
7 much better than saying, couldn't confirm through
8 independent means and using that as a basis for
9 disregarding a half of dozen tests.

10 MR. COLE: You have referred the --
11 somewhere. We may have the written words, saying we
12 disregarded test C. Figured -- compressed to C --

13 MR. RUSSELL: If you use the technique as
14 you have shown today --

15 MR. COLE: This technique that we have used
16 --

17 MR. RUSSELL: That raw data being available
18 when -- for each test that you say that you have
19 looked at --

20 MR. COLE: Right.

21 MR. RUSSELL: -- and projected, you have
22 this kind of a figure.

23 MR. COLE: Yes, we have.

24 MR. RUSSELL: That information, which would
25 collaborate the strip time you use against the logs of

1 the charts, et cetera. It's all in one place. That
2 can be audited, we can agree or disagree on what the
3 fact are, based upon that.

4 I would have some degree of difficulty
5 reviewing the statements that say we could collaborate
6 this by independent means. Therefore we don't think
7 it happened.

8 MR. COLE: You've got to understand, we went
9 to each one of these charts. And we put that section
10 of the chart under the microscope as so as you speak.

11 MR. CAPRA: Well, that does what Bill was
12 saying. That we believe if --

13 MR. COLE: It would be helpful that it would
14 show more credence and more --

15 MR. RUSSELL: Because some of the predicted
16 problems. For instance, I can understand the
17 rationality if someone explains it, but the time was
18 off or the addition was made afterward and this is the
19 only place that this particular set of circumstances
20 fit. And this is the rational way it happened. When
21 you see that you see the picture that is much clearer
22 than when you simply say the times were wrong.

23 And you know -- there's nothing to either
24 agree or disagree on because words can be used to
25 portray different pictures.

1 MR. COLE: Our words were really based on
2 what we had pulled off those charts. I think Dwight
3 Harrison and -- hadn't lost its hindsight.

4 MR. HARRISON: I have.

5 MR. CAPRA: I think we've been this enough.
6 That we know without -- without the hard evidence,
7 certain reasonable men disagree on these things.

8 MR. STIER: We'll keep that in mind when we
9 prepare this.

10 MR. HARRISON: Let's a --

11 MR. RUSSELL: The other thing that I would
12 suggest is some type of an effort to try and validate
13 the analysis method with respect to statements which
14 have been made by operators.

15 Our operators have publicly admitted their
16 activities associated with manipulation. If you're
17 unable to discover any cases of that with this
18 methodology, then either the operators that were doing
19 it understood the records that would be left behind
20 and were smart enough to make small additions, jot
21 things in, whatever. Or there's some flaw in the
22 analysis methodology that we're using. And we're not
23 able to reproduce it.

24 MR. COLE: Well, there's another
25 possibility.

1 MR. RUSSELL: Or a combination of both --

2 MR. COLE: The guy who thought it like him,
3 hydrogen addition would have an affect, but if the
4 loop seal problem wasn't really accurate for that day
5 -- the makeup tank, hydrogen wouldn't affect it.

6 So it can be a very random -- more random
7 things. So you may thought he was cheating or doing
8 something, where in fact he really wasn't. As we've
9 looked at some of these things and we kept looking for
10 that.

11 MR. KIRKPATRICK: But a 100 gallons --
12 you're the one that pointed out a 100 gallons is awful
13 hard to stay on that chart. When you consider the
14 fact that that things gone up to about five inches all
15 the time, and a 100 gallon is maybe three inches.

16 MR. HARRISON: Particularly if you were to
17 put it in. And a few steps -- there's enough of it
18 just simply will not describe.

19 MR. COLE: And I assume you all will have
20 oral discussions with the people to find out if they
21 ever did such, but if they said he had put it in by
22 the normal method. Now, putting in a 100 gallons all
23 at one clip -- I think he would see that.

24 Maybe not at one time, but over a period of
25 time if you don't work a lot of it, it should be

1 showing.

2 MR. HARRISON: It should show up at slope
3 offset, is what should really happen. You ought --
4 you ought to be able to see --

5 MR. KIRKPATRICK: If something else isn't
6 going on as you've pointed out --

7 MR. HARRISON: Yeah.

8 But when something else is going on it can
9 be very -

10 MR. KIRKPATRICK: You can't get out of that
11 pressurizer level staying constant. You can't cast
12 aside the fact that the temperature didn't change
13 during that time. So they allowed a slope level
14 change in that makeup tank that accounted for by other
15 reasons other than this water leaked out.

16 MR. COLE: Well, I think you're also
17 defining why you went back to the sump to find out
18 what the actual leakage was.

19 MR. CAPRA: You also mentioned the switch in
20 the level transmitter. And you happened to show a
21 period where one of the level transmitters oscillated
22 significantly.

23 For other periods in time, I believe, where
24 one level transmitter read higher than the other
25 transmitter, they didn't necessarily always read the

1 same. Would you evaluate periods were the level
2 transmitter made -- may have been fed to the --
3 transmitted input for the computer was base^d on the
4 lower one at the beginning of the test and the middle
5 of the test, shifted to the higher one during the
6 latter half of the test?

7 MR. HARRISON: We have looked for it and
8 something like that. We had not been able to find any
9 places where there was an obvious shift in the test in
10 these where there was a large oscillation.

11 In that case, the large oscillation is up at
12 around a different level on -- than the other unit.
13 And we did -- have very carefully gone over all the
14 strip charts where that was a problem.

15 And we have been unable to find any place
16 where the operator didn't took that action. Where he
17 basically started out on the -- started out on the low
18 one and ended up on a high on.

19 MR. VAN VLIET: Is -- the strip chart
20 recorder is independent though of the computer, is it
21 not?

22 MR. HARRISON: It's taking the other -- it's
23 taking one level instrument and the computer is
24 getting the other one. And the operator has a
25 separate switch from one way to change a selector

1 switch -- one that he had going to his strip chart
2 record goes to the computer, and vice versa.

3 That's why you get this jump we saw on the
4 thing. Those do, many cases, line up with a -- in the
5 inventory balance test. I mean, they -- there are
6 time when they don't, but they do line up with an
7 inventory, the one hour ones many times do.

8 MR. CAPRA: In fact that there are -- they
9 feed one piece of computer and one feeds the makeup
10 tank, if you look makeup tank level you would actually
11 see opposite effect, it looked like you went from a
12 higher level to a lower level.

13 MR. HARRISON: I think the outstanding
14 feature is the big oscillation on the bad transducer
15 which makes -- chart reading very difficult, it
16 probably makes the test result itself and certainly
17 adds to variability of what the guy got out of the
18 inventory balance test because of the number of tests
19 where you can find that he didn't shift and these
20 points would be strange locations.

21 MR. VANVLIET: Are we ready to move on to --
22 conditions?

23 MR. HARRISON: I think we've taken enough
24 about hydrogen and the makeup and that we are aware of
25 how -- I don't have to berate how somebody might affect

1 the makeup level indication by changing pressure in
2 the makeup tank, adds pressure to the makeup -- adds
3 hydrogen to the makeup tank it appears that he could
4 in fact even raise the indicated level.

5 Now in the case of -- there are -- Benson
6 went through and searched the logs and came up with
7 about 10 tests which they are logged hydrogen
8 conditions and we have gone through those tests in
9 some detail and of those tests we have found two which
10 appear to have a very, you know, confirmable effect,
11 not -- I assume that when a guy has added -- a log
12 that he has added hydrogen, he really did, so there
13 is no question of confirming if he had hydrogen or
14 not, I can't.

15 But in this case for example, this is one of
16 15th of February which appears to have a -- you can't
17 read it on this particular copy but someone has
18 written on the chart "pressurized makeup tank" at this
19 particular time and there is a definite offset and a
20 slope between here, between this side and this side of
21 the chart and he has evidently pressurized it enough
22 to change the level. We have to say that our
23 confirmed hydrogen addition and the interesting thing
24 about that, is that if you remember in the TMI 1 there
25 was one we mentioned one confirmed where again where

1 the operator wrote "added hydrogen." He had a very
2 similar offset in the slope changing the pressure in
3 the tank so I felt pretty comfortable that that one,
4 you know, occurred just as indicated, there was no
5 reason to disbelieve that I should take another one.

6 MR. RUSSELL: Do you know from the log
7 how much hydrogen was added to get that kind of an
8 offset?

9 MR. HARRISON: There are a few times when
10 they get a pressure that they want to, some places
11 they say added some number of pounds but the problem
12 is that some of those don't seem to give any -- don't
13 seem to have any consistent effect on what happened.
14 This is on the 17th of February. This one is not so
15 -- not so obvious but does appear the test occurred
16 here to here, it does appear that there is a
17 reasonably offset in slope at that particular time and
18 that is about two inches and that's getting down to
19 about one's ability that they see anything, you get
20 around to about two inches. Besides, I've completed
21 the tests, that's a confirmed hydrogen condition
22 addition in my lexicon of which there was some affect.

23 Now let's look at 2-14, in this case the AO
24 log says, -- Benson says that the AO log says they
25 added hydrogen at 2130 in this thing and to fix to

1 move the time over 2130, the computer says this time
2 was over 2136 so the -- this addition could well be in
3 there. In this case I can't find it -- I can't -- I
4 have very difficulty concluding that as a hydrogen
5 addition compared to the rest of the trace was and I
6 say that there probably isn't a hydrogen addition in
7 there but it doesn't seem to be any effect on that
8 hydrogen addition.

9 MR. RUSSELL: Unless you take and you draw
10 the curve of, say, an hour after the test, deleted the
11 the test and find that you do have an offset during
12 the period the time you tested, it does appear to be a
13 change in slope.

14 MR. HARRISON: There is a, consistently, in
15 all these traces, there is a peculiarity which I
16 suspect has something to do with the makeup tank --
17 these traces tend to do this a little bit and what
18 offset would you put on this, Bill?

19 MR. RUSSELL: An inch, a inch and a half.

20 MR. HARRISON: That's the dilemma, at some
21 point it becomes impossible in my estimation to
22 discriminate what -- could be an affect.

23 MR. KIRKPATRICK: I think the peculiarity
24 you're talking about is that the -- is resuming its
25 original position when it -- above.

1 MR. HARRISON: Plus also you're fractional
2 change in volume as you increase the volume in the
3 tank becomes less per inch as you get the thing
4 bigger. You would expect, theoretically at least,
5 expect the trace not to be linear, that's one of the
6 things wrong with the linear thing.

7 MR. KIRKPATRICK: -- you're saying that the
8 area is not level, it's not constantly tight?

9 MR. HARRISON: No that the volume you are
10 expanding -- as the tank gets more and more volume by
11 changing the level an inch, it expands, it changes the
12 pressure in the tank less so just a little bit of pre-
13 volume in the tank and I change the level an inch and
14 it makes a lot of difference in the pressure --

15 MR. KIRKPATRICK: I don't suppose you are a
16 part of the --

17 MR. HARRISON: -- so you would expect some
18 kind of nonlinearity in that. I guess if one did a
19 doctoral thesis on this you might be well be able
20 to figure that out.

21 MR. KIRKPATRICK: I'm not sure the NRC wants
22 to -- it.

23 MR. CAPRA: I take it from what you just
24 said, you would not put that in -- classify it as an
25 confirmed hydrogen addition even though it was during

1 the period of the pre-trial logged in the log.

2 MR. HARRISON: It's only my terminology. I
3 would call it confirmed hydrogen addition. For one,
4 it appeared it had not significant thing, it wasn't an
5 effective hydrogen addition.

6 MR. COLE: That's what I was talking about
7 when a guy says, yeah, I knew it was effective but
8 when you go look and see it and affected it we can't
9 find where it really affected the place there --

10 MR. HARRISON: Here's another --

11 MR. CAPRA: Operators were also well aware
12 that the fact was not necessarily consistent with,
13 well, I don't know.

14 MR. COLE: It's a --

15 MR. RUSSELL: There's quite a bit of
16 testimony both ways and in sometimes it would help you
17 and sometimes it wouldn't. The fact that the hydrogen
18 was not consistent based upon --

19 MR. COLE: I guess the more we see the more
20 we would say that the evidence would also indicate
21 that.

22 MR. RUSSELL: -- testimony taken to by one
23 case --

24 MR. HARRISON: Bill, here's another one
25 where yeah that might be -- that might be very embryo

1 of a hydrogen affect but you look at the rest of the
2 trace around it and you see lots of motions which are
3 the same -- are as the same order as this but -- and
4 it makes it, I'd have to say I can't say it's not a
5 hydrogen addition but on the other hand it certainly
6 was particularly effective.

7 MR. KIRKPATRICK: Is that a lot of water
8 addition?

9 MR. HARRISON: Right here?

10 MR. KIRKPATRICK: The first and second
11 break.

12 MR. HARRISON: Yeah, okay, I see it right
13 there and this was the hydrogen addition.

14 MR. STIER: The question is what that --

15 MR. KIRKPATRICK: That answer would be 200
16 gallons. Is that entered in your calculations?

17 MR. HARRISON: Yes. That one was apparently
18 not too far off except this trace is distorted in here
19 of whether there is -- sometimes these things get
20 rounded off at the tops rather peculiarly and it makes
21 it difficult to -- we try to consistently stem these
22 things and use the vertical distance because it's
23 trying to get --

24 MR. COLE: He actually made the line --

25 MR. HARRISON: -- it seemed two variable.

1 Sometimes each would bend over and try to get mostly
2 what the offset was from the addition to try to --
3 because there seemed to be some things that were
4 not --

5 MR. RUSSELL: Did you look at the instrument
6 response characteristic to see if there was
7 significant damping in the instrument based upon -- or
8 some kind of delay that would be a smoother function
9 for a big -- valve. Because that gives the
10 characteristic of damp response right there --

11 MR. HARRISON: This one doesn't.

12 MR. RUSSELL: I don't know whether there is
13 any characteristic in that particular instance..

14 MR. DAMERELL: Yes, you didn't particularly
15 look at that but these times they look extremely sharp
16 on this strip but it is really several minutes. And
17 your typical instrument usually can respond in a
18 fraction of a second and electronically they may be
19 only damp to like on the order of a second --
20 something like that. So although we didn't look at
21 it, you know, a typical instrument of the --

22 MR. RUSSELL: Unless you've got some
23 mechanical binding in the instrument.

24 MR. DAMERELL: Yes, usually that doesn't
25 affect the response time though, that they give you a

1 sticktion type effect where it will stick some place
2 where it shouldn't be.

3 MR. HARRISON: So far the ones that have
4 been pointed out and are logged, I can get two that
5 have a significant affect. They seem to affect -- out
6 of the roughly ten that you confirmed
7 -- of the ten that you confirmed from the logs
8 probably happened.

9 Now, five of those occurred back in the time
10 period -- of course, you will remember back to our
11 curve of the ratio of indicated occurred back before
12 February, back in the time period when there wasn't --
13 where the amount of the ratio was about one where
14 there wasn't too much air, which is what you would
15 expect.

16 I, in addition, wouldn't admit it
17 particularly effective in doing anything when the
18 effect on the makeup tank level was not high.

19 Do you remember the curve that we had of the
20 ratios and how it tended to be around 1.3 or so in a
21 period from about February to March but in the period
22 before January along in October -- late October,
23 November, December, January, it was wandering right
24 around one and that would be apparently a time when
25 they wouldn't be expected. As a matter of fact, I

1 found no indication in those that I can attribute to
2 hydrogen --

3 MR. COLE: But that's why there are only two
4 of those; right?

5 MR. HARRISON: There are only two of those.
6 Let me say as far as unlogged hydrogen additions, I
7 quite frankly -- I don't think you can -- you might
8 find some, like that four-inch one, that you'd be
9 willing to say, "I really think that that could well
10 be a hydrogen addition".

11 Short of that, trying to find a small
12 hydrogen addition and discriminate it from, say, a
13 water addition or just a change in pressurizer levels
14 as far as that goes. I just don't think it is
15 possible to do that.

16 MR. CAPRA: When you were doing these
17 analyses did you try to look at other plant variables
18 to see what their effect was on makeup tank levels?
19 For example, ships being ICS'd from modern to manual,
20 keeping pressurizers spray in auto versus manual to
21 help you try to screen out some of the significant
22 makeup tank characteristics from other --

23 MR. HARRISON: I have not tried the auto to
24 manual tank. Dr. Chung has mentioned that to me
25 previously. He thought that there tended to be some

1 correlation with that. I have not done that.

2 We have, of course, looked at some of these
3 from the standpoint of what kind of -- both of these
4 in-water additions. One of the things that I have
5 indicated in the methodology. We'll look at the end
6 of the current balance test and you look at the
7 beginning and ending conditions in that if you find,
8 for example, a pressurizer's level changed a large
9 amount in the course of the test you try to make at
10 least some compensation that was in the same direction
11 that the makeup tank level had to go, which is a
12 reasonable thing.

13 It is conceivable that you could try to go
14 -- we did not try to go to pressurizer level charts
15 per se and try to match them up with the tension for
16 the times not being -- getting chart times to match
17 up. We felt that that was probably not practical. It
18 could conceivably could be if it was important enough
19 on any one test but to try to do very many that way is
20 probably very, very difficult, to make sure that your
21 pressurizer chart and your makeup tank chart are, in
22 fact, on the same time. Because the pressurizer
23 doesn't have any very good indicators. On the makeup
24 time charts you can get it time pretty well because
25 you've got the logged additions that you can work

1 with.

2 In a pressurizer you've got to find some
3 other things to work with on it. The pressurizer
4 charts that I've seen are not very good scale and they
5 run pretty much the same for long, long periods.

6 I've looked at a few of them and I'm not
7 sure it's practical.

8 MR. CAPRA: Yes, the reason I had asked you
9 is just to see if you would look at other things in
10 order to help understand what some of the traces were
11 on makeup tank levels so I can understand some of
12 those strange things that go on.

13 MR. COLE: These traces, from the traces
14 I've seen at other plants, traces like these makeup
15 tank --

16 MR. CAPRA: To tell you the truth, I don't
17 think I've ever studied another makeup tank level in
18 another plant.

19 MR. COLE: I don't think anybody has studied
20 makeup tank levels on other plants, do they excite
21 you?

22 MR. HARRISON: These look a lot like TMI-
23 1's, I know that.

24 MR. CAPRA: Yes, well, you know, outside of
25 TMI-1s --

1 MR. COLE: I think all of them, they go
2 through -- it is the bumps and grinds of those
3 indications are not typical of that. I have not seen
4 one that's nice and flat and straight but maybe there
5 is one.

6 MR. HARRISON: Is there anything -- that's
7 all I've really got to say on hydrogen additions. Is
8 there anything else that we could add to our
9 discussion that's --. We appreciate your suggestions
10 on what's needed in the final report.

11 MR. CONNOLLY: Did your analysis determine
12 if any unrecorded hydrogen additions were made during
13 that test?

14 MR. HARRISON: We, as I said, I found no
15 unrecorded hydrogen additions that things like
16 confirmed or unconfirmed hydrogen just -- principally
17 because the ones -- even the ones we know about are so
18 tenuous and so small, it's probably indistinct, that I
19 just don't think that it is possible to find an
20 unlogged hydrogen addition without any ambiguity.

21 There is just too many flat spots -- the
22 ones that we knew about have a fairly distinctive
23 character in this case. There are lots of places on
24 lots of traces that have that flattening and it is
25 hard to believe that all of those are hydrogen

1 additions or which ones are and which aren't.

2 MR. CONNOLLY: If we would not be able to
3 differentiate the particular signature for a hydrogen
4 addition then it's --

5 MR. HARRISON: I don't think -- in this
6 case, that the ones that we know about seem to be a
7 simple offset of the slope -- some kind of a --
8 something related to how -- presumably to how fast he
9 added the hydrogen to the system.

10 In the addition of hydrogen, there are a
11 number of things that we don't know. We don't know
12 whether he always added the same amount, he always
13 added it at the same rate, did he have some rules that
14 he used? We don't know whether it was a consistent-
15 type operation anyway, whether we're looking for that
16 system -- trace of that substance.

17 I think it is very humble idea that people
18 are going to get to it.

19 MR. COLE: We've looked at an awful lot of
20 traces and we haven't been able to say, that's the
21 hydrogen addition, that's the one.

22 MR. RUSSELL: Of the 75 or so traces you
23 have looked at, have those traces all been laid out on
24 the standpoint of correct chart find versus point
25 identified at the makeup tank level from the computer

1 sheets from the beginning of the test to the end of
2 the test are a fraction of more than what we've seen
3 today?

4 MR. HARRISON: Yes.

5 MR. RUSSELL: And that's 75 -- that's
6 approximately half?

7 MR. COLE: That's in order of magnitude.

8 MR. RUSSELL: All of the tests were done
9 during a time the plant was operated.

10 You say that in looking at those half and
11 that half, particular in the later timeframe of
12 February and March, you did not see any traces where
13 there were distinct offsets in --

14 MR. COLE: You should say, you know, hey,
15 we're merely putting in the time. We could stand up
16 just off that.

17 That date alone we could not.

18 MR. CAPRA: That also excludes that fairly
19 large body, though, that we talked about earlier of
20 logged water additions in which a logged amount and
21 the amount in the -- we can give you in the -- in the
22 computer printout -- was not looked at in detail.

23 MR. DAMERELL: I think we've dutifully
24 recorded that in another sequence. It is something
25 else.

1 MR. STIER: That's a good point.

2 MR. RUSSELL: One other comment -- things
3 were -- slow approach. We went through a lot of
4 analysis this morning that identified what you felt
5 was the best estimate, the actual leak rate in the
6 facility during the period of time.

7 MR. COLE: By that method.

8 MR. RUSSELL: By that method.

9 By other methods you took a least squares
10 strip and you said, "This is what we think has
11 happened". Based upon all of the evidence that you
12 can generate in your best answer.

13 If you plotted that leak rate that
14 is associated with your best estimate of what we was
15 really happening -- on the curves for the leak rate
16 tests during the period of time in which you have data
17 or have you just eyeballed it in each case to see if
18 it was straight. Because if you plot your best
19 estimate of what that slope is and you find out that
20 the slope tails off and the slope is substantially
21 different from that that may be an indication to you
22 that something was being done during that test that
23 maybe needs to be explored.

24 In other words, if yours sloped during the
25 period of time that says you have an identified or a

1 total leak rate of five gallons per minute, that
2 happens to be during a period of time when you know
3 that the actual -- or your best estimate leak rate was
4 posted six gallons a minute, you would wonder what was
5 going on. There may be a flattening of the curve.
6 You're marked one eyeball drawing a straight line is
7 not the line that you just characterized based upon
8 all of this other analysis that was done.

9 How much deviation do you see between the
10 slope and draw and what you've calculated to be the
11 case to remember -- recognizing yours may be a five or
12 seven day average to refer to the 72 hour average.

13 MR. HARRISON: We have not done that
14 specific thing. One of the things that we have done,
15 though, -- as I mentioned, is that we have always
16 looked at the slopes before and after and during the
17 test right at that time period to see whether the
18 slope given in the inventory balance test, whether it
19 was reasonable or unreasonable. If it appears that it
20 was unreasonable why is there --

21 MR. RUSSELL: If we go back to the chart you
22 put on earlier this morning, over a period of time of
23 a few days, based upon how you've interpreted the
24 data, you see quite a significant difference in your
25 leak rate.

1 So did you use the technique of a least
2 squares fit to try and identify what you thought was
3 your best estimate of total leak rate leakage into the
4 drain tank than what I thought identified leakage was.

5 MR. HARRISON: We had a --

6 MR. RUSSELL: During this particular test --
7 that would give you information as to what you think
8 the makeup tank level should be doing, what kind of a
9 slope should it have?

10 It's off that calculation, a rejection
11 hypothesis --

12 MR. HARRISON: We can do that but I believe
13 that it is better to take the slopes before and after
14 and compare them because they are much closer to the
15 time of what you are doing.

16 MR. RUSSELL: I think they are just as
17 quick.

18 MR. HARRISON: We can certainly do the other
19 but I believe that in comparison with the general
20 timeframe that you are in, which is equivalent, as a
21 matter of fact, it is an equivalent tank as far as the
22 slope is concerned.

23 MR. STIER: I take it that you are talking
24 about looking for an affect on -- within a period of
25 the test itself.

1 MR. RUSSELL: Considering what the slope is
2 during that period compared to what you felt the best
3 estimate of what the actual leakage was at that time.

4 MR. COLE: I think he is gong back to the
5 individual slopes --

6 MR. RUSSELL: You're right.

7 MR. COLE: What -- of the individual slopes.
8 How is that compared to what the RCIB tests.

9 MR. RUSSELL: That's correct.

10 MR. STIER: What happened during that test
11 period.

12 MR. RUSSELL: You've taken the time to
13 calculate and then you smooth it all out by taking the
14 least squares curve --. You calculated all of this
15 data but then you smoothed it out and then you sort of
16 didn't use it again.

17 All I am saying is, now that you've got all
18 of that data calculated, if you compare those
19 calculations from other methods to the slope that you
20 then feel is appropriate, how does that compare to a
21 numerical analysis, how does it benchmark against what
22 you were seeing from drain rate into the -- the rate
23 into the drain tank versus other indicators. Is all
24 this data consistent when you look at it on a small
25 segment of time as compared to when you were averaging

1 it over four or five days.

2
3 MR. RUSSELL: Because NRC is the best I know
4 of right now. We did not use a smoothing technique.
5 We tended to concentrate on all the data that was
6 available at that timeframe, the kinds of things the
7 operator would have been seeing. What is the rate of
8 stuff going into the drain tank which you now have
9 calculated? What is the rate of water addition? All
10 the other techniques we discussed, if it's on a much
11 more compressed timeframe. Particularly, from the time
12 of one ship or a day as he may recall what his
13 experience was on his previous ship. And whether there
14 aren't sufficient perturbations in the system over a
15 two week period of time and yet in some cases you have
16 data averaged over that two week period.

17 MR. STIER: Well, I've -- I had the same --
18 Excuse me, Norman.

19 I had the same question. The purpose of
20 this analysis over the entire period of operation was
21 to try to give us large chunks of time, period in
22 which problems were likely to have occurred in
23 administering leak ray tests. Among things that I
24 have asked MPR to do during those specific period --
25 and I think we have identified ten of them -- is go

1 back and not average out the results during those
2 periods. I was concerned about the same thing.

3 And so we're going to be focusing in much
4 greater depth on smaller periods of time and hopefully
5 come up with the kind of thing we are asking about.

6 I agree with you there's a danger in
7 averaging too much because you're talking about what a
8 guy was looking at at the time you had finished with
9 the test not what the situation was over an extended
10 period of time.

11 MR. COLE: What do you hope to get from
12 that just to make sure I understand where you're
13 headed on that. What are you trying to get out of it?

14 MR. RUSSELL: For example, if the slope that
15 you see on the strip chart --

16 MR. COLE: Right.

17 MR. RUSSELL: -- appears to be different
18 even though it is the best estimate of what you can
19 draw.

20 Let's say the slope is indicating a makeup
21 rate of 3 gallons a minute, based upon other
22 information, do you believe that that slope at that
23 time for your total leakage should have been 4 gallons
24 a minute based upon the rate of water going other
25 places and other analysis over that period of time?

1 All it says is that the slope was possibly
2 changed somehow during that period of time.

3 MR. COLE: Take a cut at and see what --
4 flush this out.

5 MR. RUSSELL: It may very well be that the
6 other data is consistent with the slope that you're
7 seeing and if the lines you've drawn are consistent.

8 But because those curves do have the
9 appearance of some non-linearity because there is an
10 awful lot of noise on them from the standpoint of
11 oscillations about whatever the mean value of the
12 slope is, then there's a construction technique on a
13 piece of graph paper.

14 If you can bench mark the accuracy of that
15 slope, with the other data which based upon this
16 morning's presentation looks like you've already
17 calculated it all, you calculated the slopes.

18 My question is how close does the calculated
19 data compare to the lines that were drawn by the
20 engineer on the --

21 MR. VAN VLIET: Are there any other
22 questions?

23 MR. RUSSELL: Do you have a feel for what
24 your estimated schedule is for completing --

25 MR. STIER: If I had one I'd be wrong.

1 I'm always wrong in making these estimates.
2 We anticipate beginning our interviews within the next
3 week. How long it takes depends on the degree of
4 cooperation we get and other variables.

5 We expect to interview, perhaps, as many as
6 80 people. And I would think that the interview
7 process including memorializing statements in sworn
8 question and answer form would take a couple of months
9 to complete. After that we'll have to prepare our
10 report.

11 Now, of course, during the same period that
12 we're conducting interviews, we're doing further
13 document analysis. And the -- will be doing strip
14 analysis for us. We may have other consultants doing
15 other analytical work, depends on what we come up with
16 during the interview process.

17 MR. RUSSELL: Do you have an estimation as
18 to schedule completion date for this phase -- analysis
19 from the standpoint of when the report can be
20 available documenting information that's been
21 presented today? Would that be held, for instance,
22 until the end of your interviews to incorporating
23 subsequent analysis or is there a report based on
24 what's completed now and then a supplement addressing
25 additional analysis later or you haven't decided?

1 MR. STIER: They'll be preparing a
2 preliminary report up to --

3 MR. COLE: It will not have such things as
4 we discussed today.

5 MR. STIER: Right, we didn't intend to
6 include all the details that you --

7 MR. COLE: -- we have had today, we were
8 hoping to begin something like this this month.

9 MR. STIER: Right.

10 MR. COLE: And what we've done --

11 MR. RUSSELL: Let me make sure that another
12 ground rule is understood.

13 MR. COLE: Let me ask you if you've got a
14 report before I get through. We haven't crossed the
15 bridge of putting in everyone of those charts, those
16 charts like you asked -- why you --

17 MR. RUSSELL: I understand that. But I'm
18 not -- we haven't decided yet on the scope of the
19 staff review, your technical analysis or even your
20 investigation. There are different ways of
21 approaching it.

22 If our independent conclusions are similar
23 to yours, we may do it in a fashion similar to what
24 was done on your evaluation of TMI 1 -- That is, you
25 compare the end conclusions. If they appear to be

1 consistent, then you don't have a need to go into some
2 of the details.

3 So, some of the questions that I was asking
4 were questions about the analysis technique you used.
5 I don't intend those questions or any of the questions
6 from the staff to be direction to you as to how you
7 want to do your technical work. Because we have not
8 yet decided upon how we would proceed in our own
9 review.

10 It may very well be that we will decide to
11 do our own work independent of yours. From that
12 standpoint, I think today's meeting was useful to an
13 understanding of what you've done and where your
14 analysis results are similar to ours or in some cases
15 are different from what's been done already.

16 So, I certainly would not treat this in a
17 context of a typical meeting with the staff on a
18 submittal that you're going to be making and say these
19 are the things we're going to be modifying the report.
20 This is your own technical --

21 MR. COLE: Right.

22 MR. RUSSELL: -- evaluation to support your
23 investigation which is independent. And the purpose
24 of the meeting as as a dialogue.

25 MR. COLE: We've been trying to tell you

1 what we have done. The report will reflect basically
2 that. We're not trying to just answer your questions.

3 MR. STIER: Questions raised, I think, have
4 been very helpful in assisting me in making my
5 judgments about what I will want from MPR and what I
6 ought to include in the report, have been very
7 helpful.

8 MR. RUSSELL: I think the other perception
9 is that it's more probable that there will be
10 differences in the conclusions in this case than the
11 outcome on the TMI 1 case where the conclusions were
12 fairly consistent.

13 In this case we also have other evidence
14 which we may not be able to develop by way of
15 technical analysis from the part of statements by
16 operators that they did, in fact, manipulate these
17 tests so --

18 MR. COLE: Bill, there's one thing you
19 weren't here when we went through. And it really
20 would have been -- well, unfortunate, is how we got to
21 where we are, terminology is and some of the
22 inconsistencies that we run through.

23 It's in your TMI 1 -- except that it's not
24 new there. That chart and how we -- the basis for the
25 temperatures and we showed the terminology. Because,

1 in fact, just as we've pointed out, that the inventory
2 balance test came a -- well it called it unidentified
3 leakage. It was, in fact, for your regs unidentified
4 leakage plus intersystem leakage. There are some
5 subtleties like that.

6 MR. CAPRA: But that's not new information.

7 MR. COLE: Read it somewhere.

8 MR. CAPRA: I don't think -- what I'm trying
9 to say is, I don't think Bill missed anything by that
10 because I think he is well aware of that rationale
11 also.

12 MR. VAN VLIET: And you will be providing us
13 with a set of your view graphs?

14 MR. HARRISON: Yes.

15 I do have one request but I guess I would
16 like to address it to you, Jack, and maybe you can
17 follow up with Ernie Blake to find out where it is.
18 It is documentation which may have been prepared by
19 NRC staff members in support of the Justice Department
20 as a part of indictment subsequent preparation for
21 trial, that that document which you've received as a
22 result of discovery be identified and that
23 arrangements have been made to place that on the
24 docket by serving it on the parties so that their
25 questions about what the staff can address or not

1 address based upon the court orders with respect to
2 release of grand jury materials are able to be
3 separated.

4 That is, we've got an order from the court
5 that says, participate, give out the stuff for
6 discovery and we can use that as a basis for what
7 subject matters can or cannot be discussed. That
8 would make it probably the most straight forward
9 mechanism and it would also provide the information to
10 the parties that are not here at this time.

11 MR. STIER: Well, in all likelihood I have
12 control over whatever material that is. I'll make
13 sure that you get it, right away.

14 MR. RUSSELL: If there are no other
15 questions I thank you for coming in.

16 MR. STIER: Thank you very much.

17 (Whereupon, at 3:03 p.m., the hearing was
18 concluded.)
19
20
21
22
23
24
25

1 CERTIFICATE OF PROCEEDINGS:
2

3 This is to certify that the attached proceedings,
4 IN THE MATTER OF:

5 TMI-2 LEAKAGE RATE MEETING
6

7 DATE: 20 SEPTEMBER 1984

8 PLACE: 7920 NORFOLK AVENUE, BETHESDA, MD
9

10
11 were held as herein appears and that this is the original
12 transcript for the file of the Commission.
13
14
15
16

17 REPORTER: JOHN E. CRASS

18 SIGNED: John Crass

19 TRANSCRIBER: Neal R. Gross

20 SIGNED: Neal R. Gross
21
22
23
24
25

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OUTLINE OF TMI-2 LEAKAGE RATE MEETING
SEPTEMBER 20, 1984

I. INTRODUCTION

A. DEFINITION OF TERMS, TERMINOLOGY

0 LEAKAGE TERMS

0 RCS SYSTEM

B. HOW VARIOUS LEAKAGE WAS TO BE DETERMINED PER REG.
GUIDES

C. REVIEW OF HISTORY OF LEAKAGE REQUIREMENT

0 TEMPERATURE FOR UNIDENTIFIED LEAKAGE

II. SPECIFIC ISSUES

A. TMI-2 RCIB TEST

B. ACTUAL LEAKAGE AT TMI-2

1. RATE OF COLLECTION IN RB SUMP

(A) MPR METHOD

o ALARM PRINTER

o SUMP PUMP DOWN AND VOLUME

(B) ALTERNATE SUMP EVALUATIONS

2. ALTERNATE METHODS

(A) SLOPE METHOD USED BY MPR

o COMPARISON TO NRC SLOPE METHOD

(B) WATER ADDITION METHOD USED BY MPR

o COMPARISON TO NRC SLOPE METHOD

(C) DETERMINATION OF IDENTIFIED LEAKAGE

o COMPARISON TO NRC METHOD

(D) COMPARISON OF RESULTS OF ALTERNATE METHODS TO RB SUMP RESULTS

3. REVIEW OF PERIODS OF POTENTIALLY HIGHER THAN NORMAL UNIDENTIFIED LEAKAGE

C. OTHER RELATED ISSUES

1. MAKEUP TANK LEVEL INSTRUMENTATION PROBLEM

III. ALLEGATIONS OF WATER AND HYDROGEN ADDITIONS

0 SOURCES OF ALLEGATIONS

0 OCTOBER 18, 1978 (AS AN ILLUSTRATION OF SOME
OF TECHNICAL CONSIDERATIONS IN EVALUATING
ALLEGATIONS)

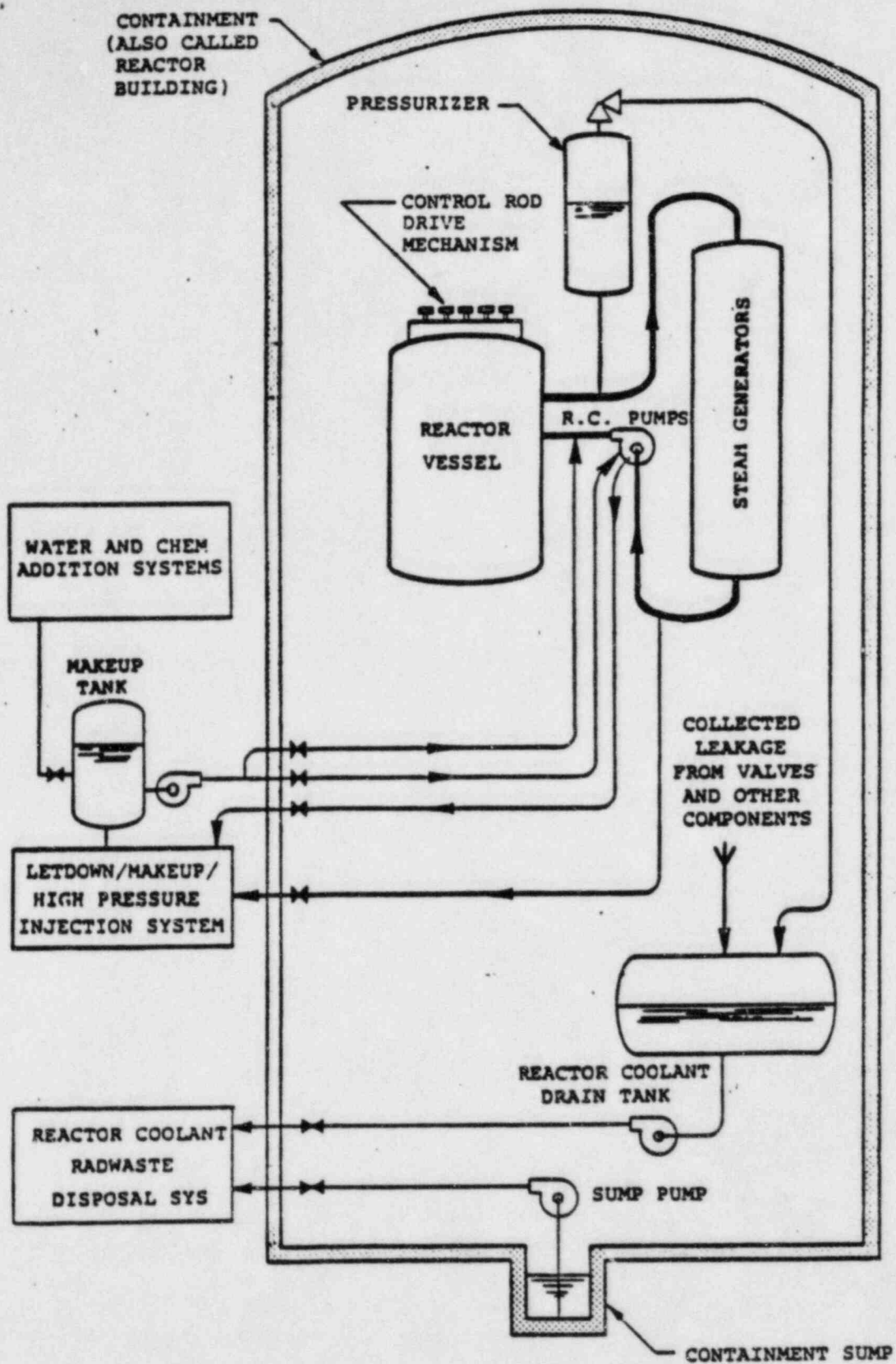
A. WATER ADDITIONS

B. HYDROGEN ADDITIONS

IV. SUMMARY

$$\text{TOTAL LEAKAGE} = \text{IDENTIFIED RCS LEAKAGE} + \text{UNIDENTIFIED RCS LEAKAGE} + \text{INTERSYSTEM LEAKAGE FROM RCS}$$

* RCS - REACTOR COOLANT SYSTEM



SIMPLIFIED REACTOR COOLANT SYSTEM

CONTAINMENT
(ALSO CALLED
REACTOR
BUILDING)

PRESSURIZER

CONTROL ROD
DRIVE
MECHANISM

REACTOR
VESSEL

R.C. PUMPS

STEAM GENERATORS

WATER AND CHEM
ADDITION SYSTEMS

MAKEUP
TANK

LETDOWN/MAKEUP/
HIGH PRESSURE
INJECTION SYSTEM

REACTOR COOLANT
RADWASTE
DISPOSAL SYS

COLLECTED
LEAKAGE
FROM VALVES
AND OTHER
COMPONENTS

"IDENTIFIED"
LEAKAGE
MEASURED
HERE

REACTOR COOLANT
DRAIN TANK

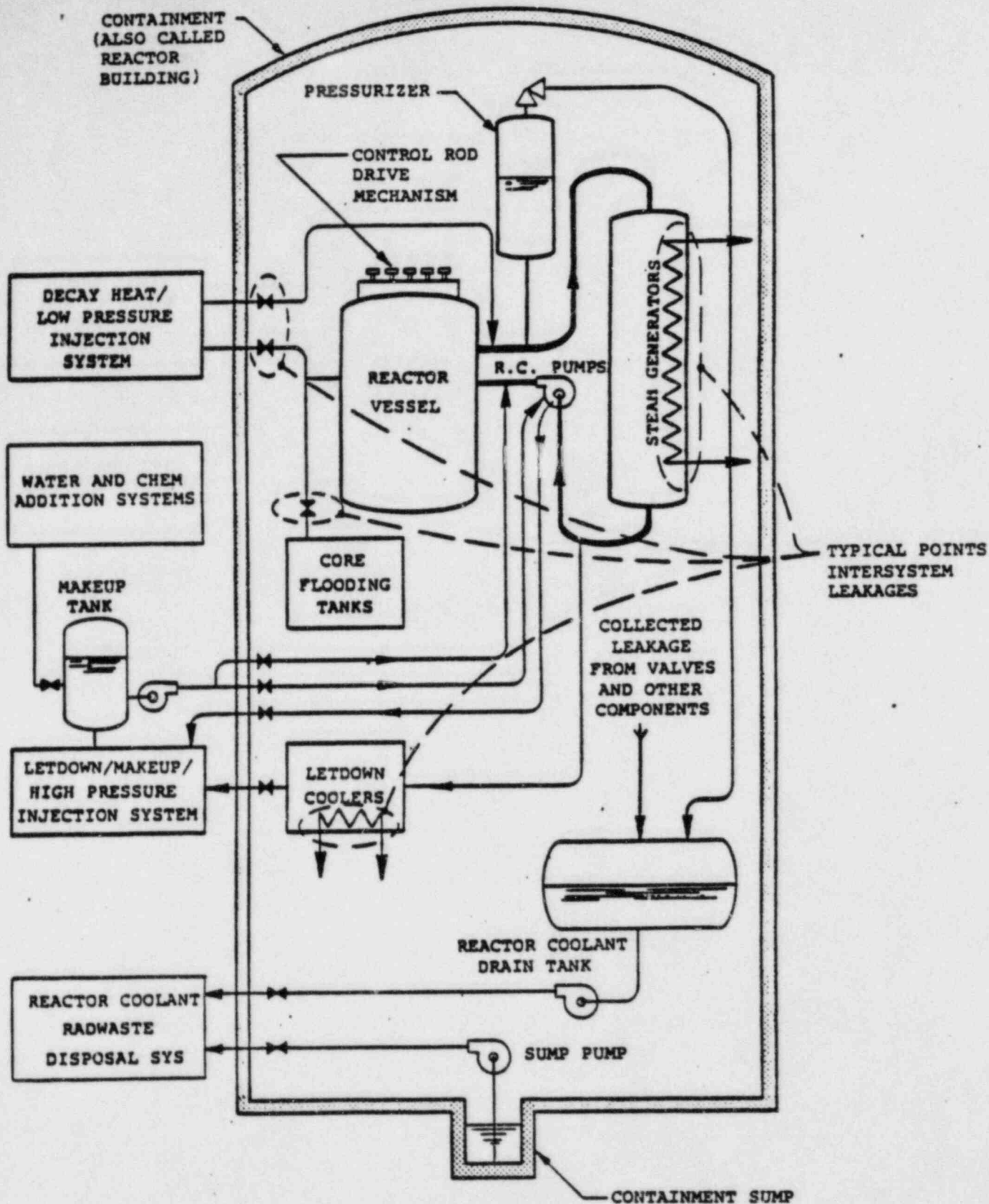
SUMP PUMP

CONTAINMENT SUMP

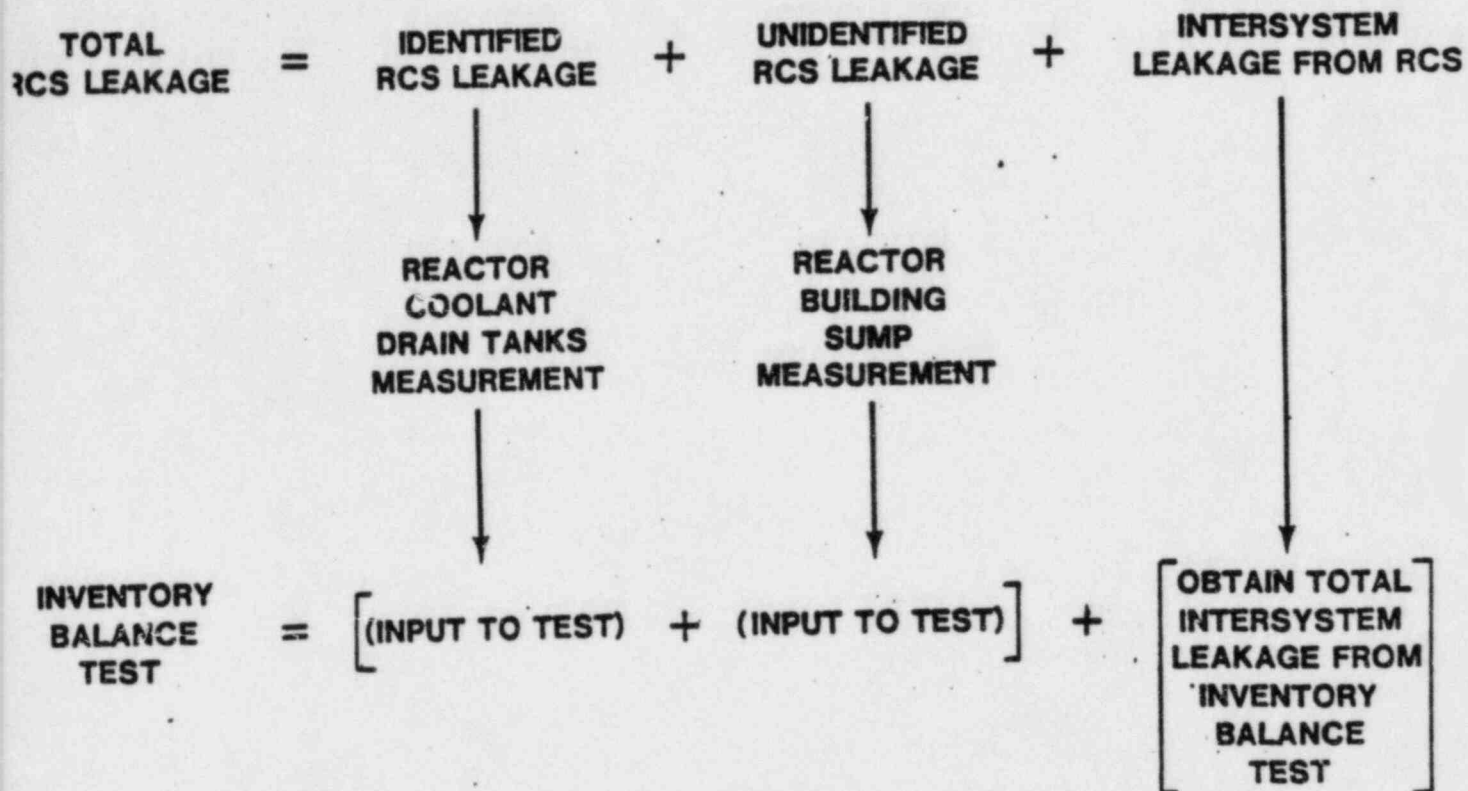
"UNIDENTIFIED" LEAKAGE
MEASURED HERE
(REG. GUIDE 1.45)

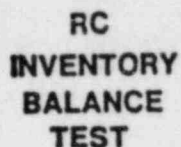
SIMPLIFIED REACTOR COOLANT SYSTEM WHERE
VARIOUS TYPES OF LEAKAGE IS MEASURED

MPR ASSOCIATES
F-80-87-2
2-10-84



SIMPLIFIED REACTOR COOLANT SYSTEM SHOWING
TYPICAL POINTS OF INTERSYSTEM LEAKAGE





- SOURCE SPECIFICALLY LOCATED AND THE RATE QUANTIFIED
- SOURCE KNOWN NOT TO BE FROM A FLAW IN RCPB

TEMPERATURE FOR EVALUATING UNIDENTIFIED LEAK RATE

BACKGROUND

° AS DESCRIBED REG GUIDE 1.45 AS WELL AS NRC STANDARD REVIEW PLAN (NUREG-75/087, 11/24/75), THE GPM LIMIT ON "UNIDENTIFIED" LEAKAGE IS BASED REACTOR BUILDING SUMP COLLECTION

° REACTOR BUILDING SUMP COLLECTIONS ARE NECESSARILY AT NORMAL ATMOSPHERIC CONDITIONS

Detector Sensitivity

early warning signal is necessary to permit proper evaluation of all unidentified leakage.

Therefore, an

Industry practice has shown that water flow rate changes of from 0.5 to 1.0 gpm can readily be detected in containment sumps by monitoring changes in sump water level, in flow rate, or in the operating frequency of pumps. Sumps and tanks used to collect unidentified leakage and air cooler condensate should be instrumented to alarm for increases of from 0.5 to 1.0 gpm in the normal flow rates. This sensitivity would provide an acceptable performance for detecting increases in unidentified liquid leakage by this method.

° INTERESTING TO NOTE INSTRUMENT SOCIETY OF AMERICA, ISA-567.03 OF 1982, "STANDARD FOR LIGHT WATER REACTOR PRESSURE BOUNDARY LEAK DETECTION" WHICH NRC PARTICIPATED IN PREPARATION, STATES THAT LEAKAGE RATE IS "EXPRESSED IN VOLUMETRIC UNITS PER UNIT OF TIME AT 20°G AND ONE ATMOSPHERIC PRESSURE" (I.E., ROOM TEMPERATURE CONDITIONS).

CONCLUSION

IN VIEW OF THE ABOVE, THESE EVALUATIONS OF "UNIDENTIFIED LEAK RATE" ARE BASED ON ROOM TEMPERATURE CONDITIONS.

CRITICAL CRACK SIZE AND 1 GPM UNIDENTIFIED LEAKAGE
FSAR SECTION 5.2.7.4

Crack Location	Critical Crack Size	UNIDENTIFIED LEAKAGE			
		1 gpm - Hot (557°F) in FSAR		1 gpm - Cold per Nu Reg	
		Crack Size	% of Critical Crack Size	Crack Size	% of Critical Crack Size
old Leg Piping	8.7" long	1.5"	17%	1.69"	19%
Reactor Vessel	10.9" long	1.625"	15%	1.83"	17%

NOTES

Regardless of whether 1 gpm Unidentified Leak Rate is Hot or Cold, the overall conclusions regarding the 1 gpm limit for Unidentified Leakage with respect to the critical Crack Size, remains unaffected (e.g., plenty of margin between 1 gpm crack size and critical crack size).

Page 5.2-16: In establishing a maximum unidentified leakage, the following criteria are considered:

1. The magnitude of the leakage should be well below the leakage associated with a crack of critical size.
2. The magnitude should be well within the capability of the normal makeup system.
3. The magnitude should be sufficiently large to allow for ease of detection within a reasonable period of time.
4. Offsite releases should be within 10 CFR 20 limits.

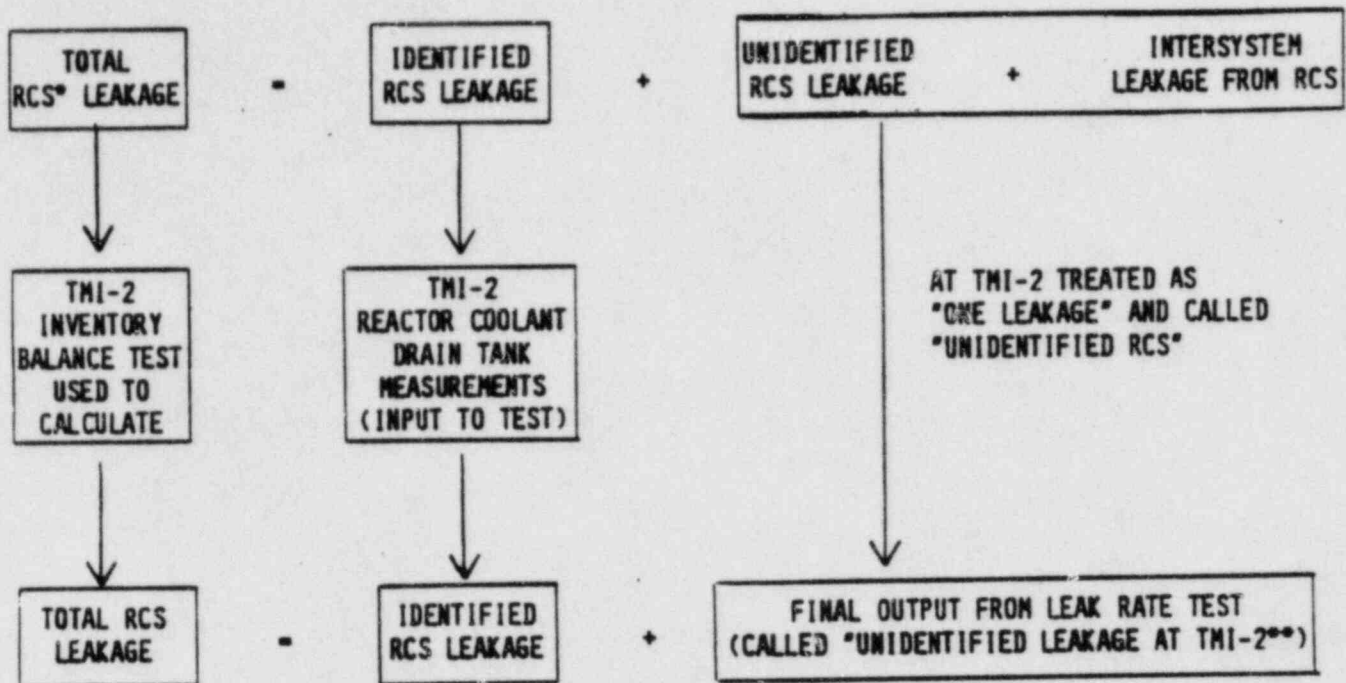
Accordingly, a 1 gpm leak was selected as the maximum allowable unidentified leakage rate. This value is well below the leakage associated with a crack of critical size. It can be detected within a reasonable period of time as discussed previously. It is believed that continued operation at this level for some period of time to allow for corrective action will not jeopardize plant safety nor will external releases exceed 10 CFR 20 limits. Details concerning continued operation at this level are discussed extensively in Technical Specification 3.1.6.

RCIB/TEMPERATURE

NRC LETTER REPORT (DeYOUNG TO DIRCKS) OF NOVEMBER 7, 1983 COVERS NRC'S REVIEW OF RCS LEAK RATE TEST PROCEDURES AT DAVIS-BESSE ET AL. THE NRC REPORTS INDICATE THAT THE NRC CONCLUDES THAT DAVIS-BESSE RCS LEAK RATE TEST PROCEDURES AND CALCULATIONAL METHOD USED IN 1978 WERE SUFFICIENTLY COMPREHENSIVE AND ACCURATE TO DETERMINE THE LEAK RATES TO WITHIN THE APPLICABLE LIMITS.

SPECIAL NOTES

1. DAVIS-BESSE USED ~ ROOM TEMPERATURE FOR THE 1 GPM UNIDENTIFIED LEAKAGE LIMIT (E.G., 8.25 LB/GAL) IN RCIB TEST.
2. DAVIS-BESSE FSAR HAS SAME CRITICAL CRACK SIZE ANALYSIS AS TMI-2.
3. DAVIS-BESSE'S RCIB TEST PROCEDURE BASICALLY OK'D BY NRC, IN SUBJECT REPORT.



* RCS - REACTOR COOLANT SYSTEM

** "UNIDENTIFIED LEAKAGE" USED BY TMI-2 WAS, IN FACT, UNIDENTIFIED LEAKAGE PLUS INTERSYSTEM LEAKAGE.

TMI-2 RCIB TEST

A. A NUMBER OF TECHNICAL ERRORS

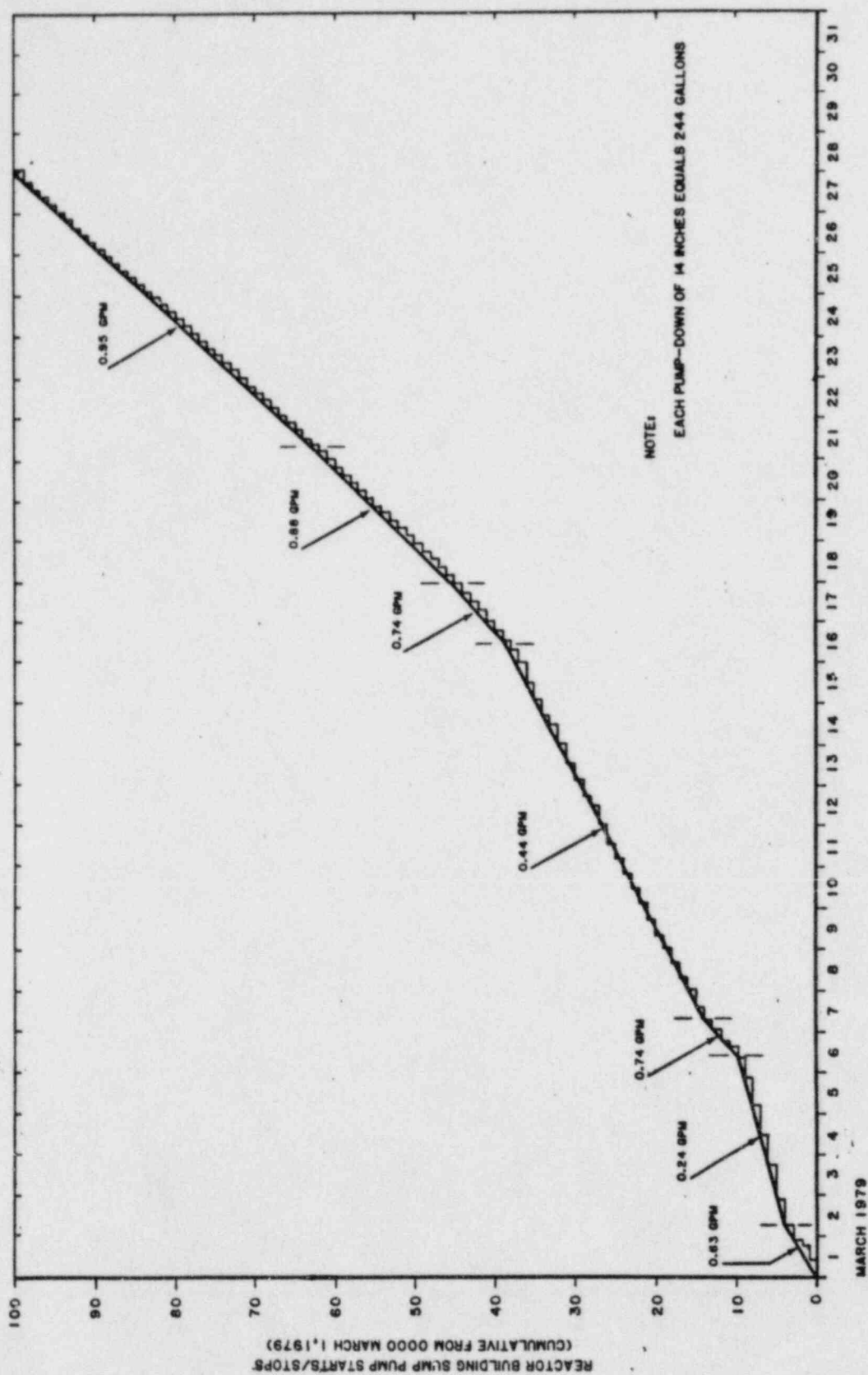
- 0 MAJORITY OF ERRORS - SMALL EFFECT ON RESULTS IN MOST ACTUAL CASES

B. ONE MAJOR ERROR - NOT CORRECTED TO COMMON TEMPERATURES

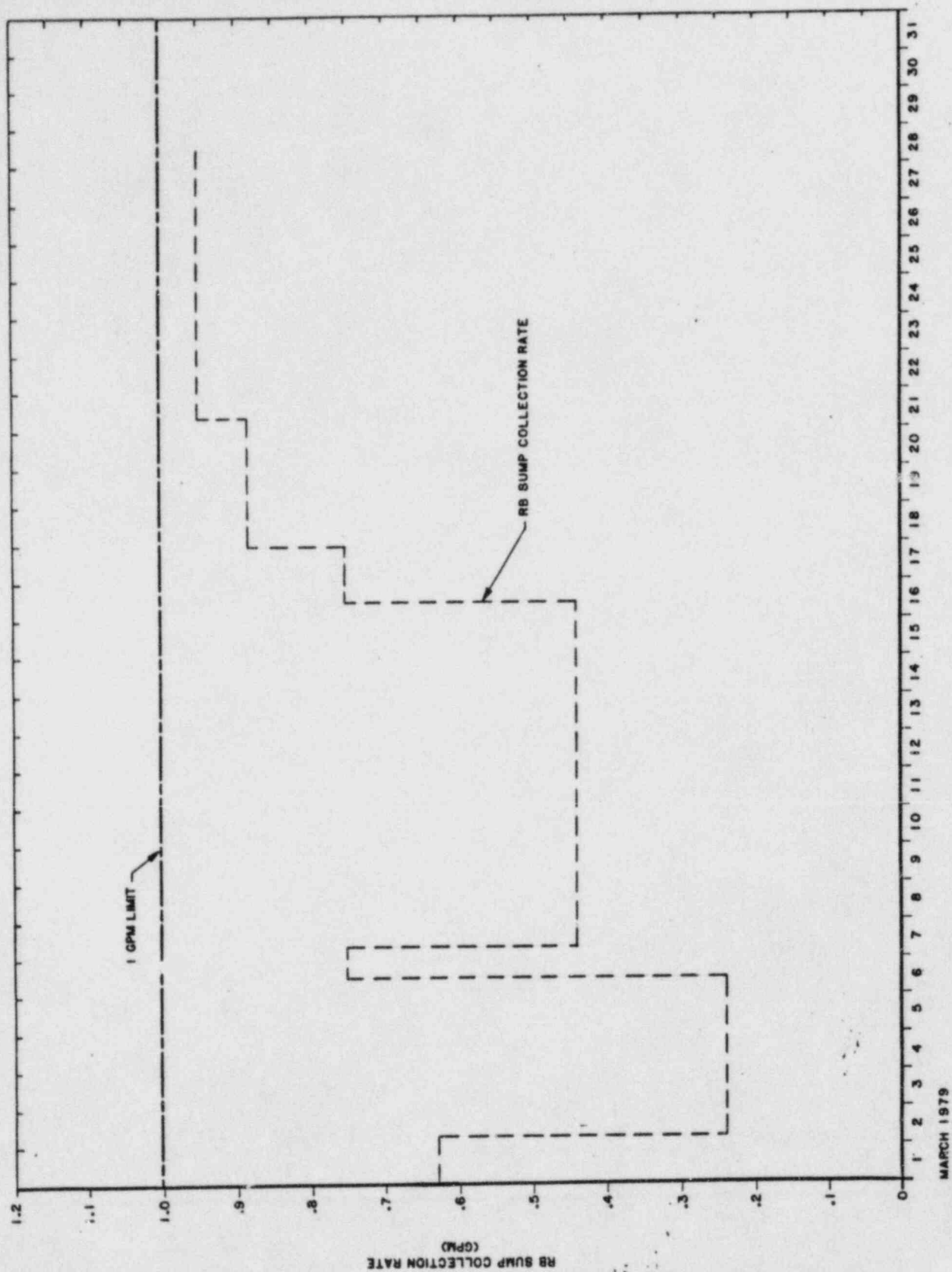
1. WHEN NO WATER ADDITIONS WERE MADE TO MAKEUP TANKS AND WHEN COLLECTION RATE IN RCDT WAS LOW - ERRORS HAD LITTLE EFFECT.
2. WHEN RCDT COLLECTION WAS HIGH COMPARED TO THE AMOUNT OF MAKEUP TANK WATER ADDITIONS, THEN THERE WAS A SIGNIFICANT EFFECT (I.E., IT WOULD OVERSTATE UNIDENTIFIED LEAKAGE).
3. WHEN RCDT COLLECTION WAS LOW COMPARED TO THE AMOUNT OF MAKEUP TANK WATER ADDITIONS, THEN THERE WAS A SIGNIFICANT EFFECT (I.E., IT WOULD UNDER-STATE UNIDENTIFIED LEAKAGE).
4. WHEN BOTH RCDT COLLECTION AND THE AMOUNT OF MAKEUP TANK WATER ADDITIONS WERE COMPARABLE, THEN THE EFFECT WAS SMALL.
5. CONSEQUENTLY, THE TEMPERATURE EFFECT WAS QUITE DIFFERENT FROM TEST TO TEST - LARGE VARIABILITY IN TEST RESULTS.

C. MAJOR PROBLEM - MAKEUP TANK LEVEL INSTRUMENTATION

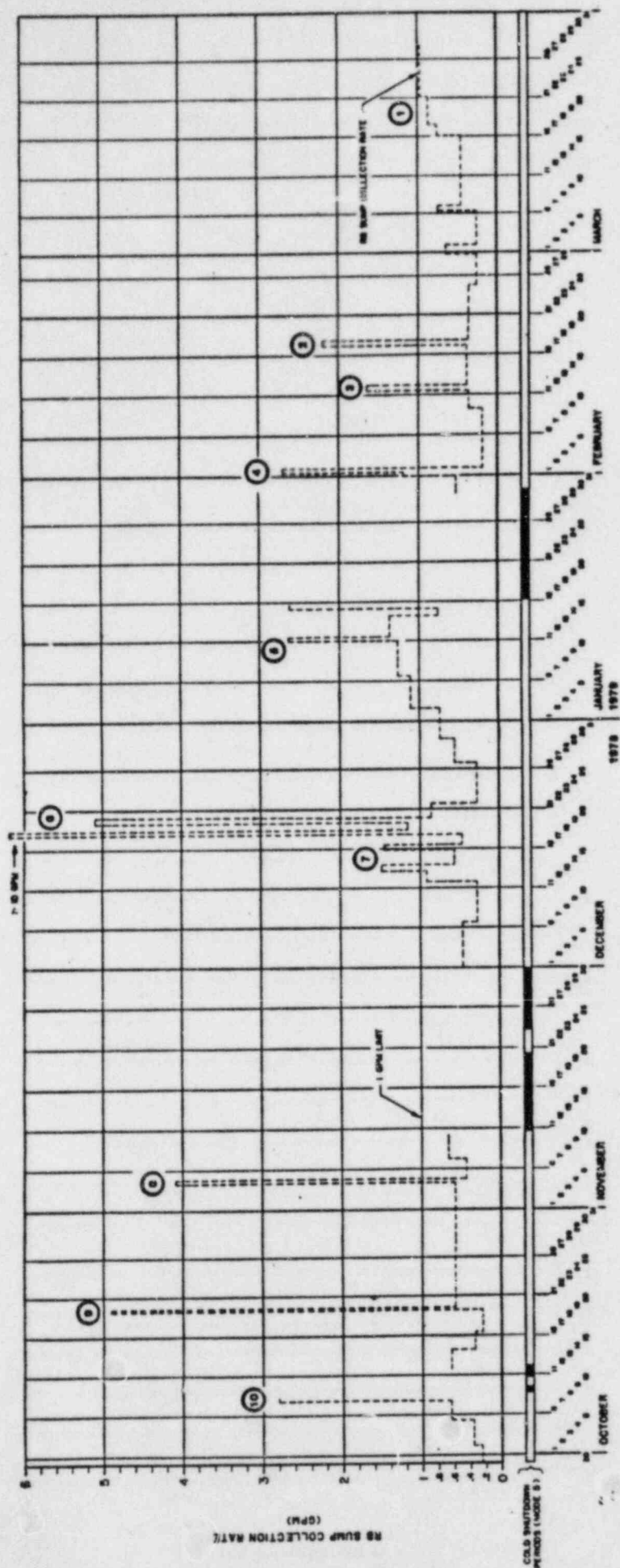
- D. UNIDENTIFIED LEAKAGE LIMIT OF 1 GPM WAS BASED ON HOT RATHER THAN COLD CONDITIONS.



TMI-2
REACTOR BUILDING SUMP PUMP STARTS/STOPS
FROM ALARM PRINTOUT
(MARCH 1979)



TMI-2
RB SUMP COLLECTION RATE
BASED ON ALARM PRINTOUT
(MARCH 1979)



TM-2
RS SLUMP COLLECTION RATE
BASED ON ALARM PAYOUT
(OCTOBER 1978 THROUGH MARCH 1979)

Table 1

APPARENT UNIDENTIFIED LEAKAGE RATE AT TH1-2 FOR LAST HALF OF MARCH 1979,
BASED ON REACTOR BUILDING SUMP DATA

(Daily Average Leakage Data Based on the Full Sump Pump-Downs.
Therefore used closest daily period to cover the full pump-downs of sump --
e.g. daily periods for full pump-downs of sump vary between approximately
21 hours to 27 hours - see Column C below.)

Both Our and NRC's Data Based on: (1) Standard atmospheric conditions (68° and 1 atmosphere)
(2) A Sump Pump-Down of 14" is equal to 244.347 gallons.

A	B	C	D	E = D x 244.347 ÷ C	F
Date	Time of RB Sump Pump Start for "Pump-Down" (Computer Printout)	Daily Hours in Time Period for Full Sump Pump-Down	Number Pump Starts In Time Period (Number of Pump-Downs) (244.347 gallon/ Pump-Down)	Apparent Unidentified Leakage From RB Sump gpm	NRC Daily Sump Data - 1/5/84 gpm
March 12, 1979	1:49 13:26 19:36	26 hr.-23 min. (1583 min.)	3	.463	.51
March 13, 1979	4:12 13:47	20 hr.-59 min. (1259 min.)	2	.3881	.39
March 14, 1979	1:11 13:00 19:17	27 hr.-0 min. (1620 min.)	3	.4524	.53
March 15, 1979	4:11 14:45	21 hr.-21 min. (1281 min.)	2	.3815	.43
March 16, 1979	1:32 9:30 15:44 21:10	25 hr.-0 min. (1500 min.)	4	.6516	.59
March 17, 1979	2:32 8:15 14:19 19:58	22 hr.-32 min. (1352 min.)	4	.7229	.72
March 18, 1979	00:56 5:40 10:21 15:27 19:50	23 hr.-6 min. (1386 min.)	5	.8815	.87
March 19, 1979	00:02 4:21 8:45 13:26 18:03 22:19	26 hr.-41 min. (1601 min.)	6	.9157	.91
March 20, 1979	2:43 7:04 11:46 16:33 21:01	22 hr.-38 min. (1358 min.)	5	.8997	1.02 * (See Note)
March 21, 1979	1:21 5:38 9:55 14:40 19:14 23:23	22 hr.-2 min. (1322 min.)	5	.9242	.81
March 22, 1979	3:36 7:44 12:25 17:09 21:30	22 hr.-7 min. (1327 min.)	5	.9207	.93

Table 1
(Continued)

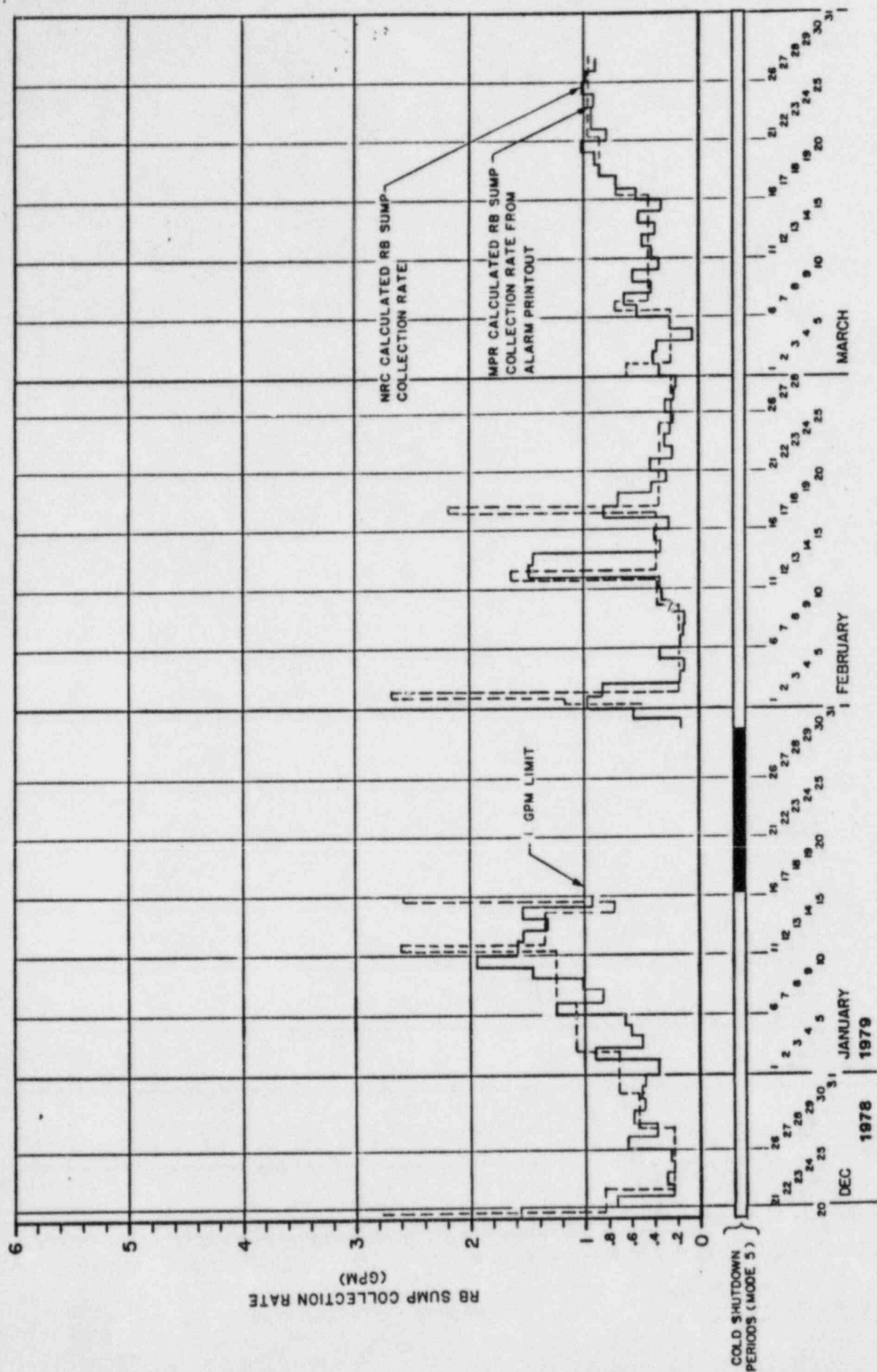
A	B	C	D	E = D x 244.347 + C	F
Date	Time of RB Sump Pump Start for "Pump-Down" (Computer Printout)	Daily Hours in Time Period for Full Sump Pump-Down	Number Pump Starts in Time Period (Number of Pump-Downs) (244.347 gallon/Pump-Down)	Apparent Unidentified Leakage From RB Sump gpm	NRC Daily Sump Data - 1/5/84 gpm
March 22, 1979	21:30	<u>25 hr.-52 min.</u> (1552 min.)	6	.9446	.93
March 23, 1979	1:57				
	6:06				
	10:17				
	14:58				
	19:04	<u>25 hr.-26 min.</u> (1526 min.)	6	.9607	.92
	23:22				
March 24, 1979	3:45				
	8:02				
	12:31				
	16:50	<u>24 hr.-14 min.</u> (1474 min.)	6	.9946	1.03 * (See Note)
	20:59				
March 25, 1979	00:48				
	4:39				
	8:41				
	12:49	<u>21 hr.-50 min.</u> (1310 min.)	5	.9326	.97
	17:01				
	21:13				
March 26, 1979	1:22				
	5:35				
	9:46	<u>26 hr.-4 min.</u> (1564 min.)	6	.9373	.90
	14:04				
	18:24				
	23:12				
March 27, 1979	3:28				
	7:40				
	11:59				
	16:53				
	21:17				
March 28, 1979	01:16				

Note

* We believe that the NRC unidentified leak rate from the sump data for these two days is in error due to overcounting the number of sump pump starts for these days. Specifically, the automatic recording of the sump pump starts on the computer shows 5 rather than the 6 starts used by the NRC in their calculations for March 20 and it shows 6 rather than the 7 starts the NRC used in their calculations for March 25, 1979. Accordingly, when these two corrections are made, the NRC sump data shows that the unidentified leakage was less than 1 gpm.

06:47:47	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	-777.7
06:47:52	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	.0
06:48:12	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	-777.7
06:48:17	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	.0
06:48:47	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	-777.7
06:48:52	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	.0
06:58:57	NORM	0096	COND IWL LVL (IN H2O)	-777.7
06:59:12	LOW	0096	COND IWL LVL (IN H2O)	22.92
07:00:12	NORM	0096	COND IWL LVL (IN H2O)	22.44
07:10:12	LOW	0096	COND IWL LVL (IN H2O)	23.10
07:10:27	NORM	0096	COND IWL LVL (IN H2O)	22.44
07:12:52	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	22.97
07:13:02	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	.0
07:13:17	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	-777.7
07:13:27	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	.0
07:18:38	CONT	2738	D-G ROOM AIR CPRSR DF-P-2A	-777.7
07:21:27	LOW	0096	COND IWL LVL (IN H2O)	10081
07:22:20	CONT	2738	D-G ROOM AIR CPRSR DF-P-2A	22.42
07:24:47	CONT	2727	RB SUMP PUMP MDL-P-2B	TRIP
07:25:52	CONT	3137	500 KV MH XFMR BKR B2-02	ON
07:25:53	CONT	3137	500 KV MH XFMR BKR B2-02	TRIP
07:26:11	CONT	3137	500 KV MH XFMR BKR B2-02	10081
07:26:13	CONT	3137	500 KV MH XFMR BKR B2-02	TRIP
07:26:19	CONT	2727	RB SUMP PUMP MDL-P-2B	10081
07:36:17	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	OFF
07:36:22	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	.0
07:49:51	CONT	2740	D-G ROOM AIR CPRSR DF-P-2C	-777.7
07:54:10	CONT	2740	D-G ROOM AIR CPRSR DF-P-2C	10081
08:21:53	BAD	1643	FWP 1B OUTBD BRG(C)	TRIP
08:21:53	BAD	1644	FWP 1B TIR BRG	-777.7
08:22:53	NORM	1643	FWP 1B OUTBD BRG(C)	-777.7
08:22:53	NORM	1644	FWP 1B TIR BRG	2.2
08:32:52	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	3.2
08:37:20	CONT	2757	13STG FDM HTR A LVL LOW	.0
08:38:36	BAD	0572	RP INT RANGE N14 LVL (LOG AMPS)	LOW
08:38:36	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	-77.77
08:39:08	NORM	0572	RP INT RANGE N14 LVL (LOG AMPS)	-777.7
08:39:36	BAD	0572	RP INT RANGE N14 LVL (LOG AMPS)	-11.03
08:40:06	NORM	0572	RP INT RANGE N14 LVL (LOG AMPS)	-77.77
08:41:00	CONT	2757	13STG FDM HTR A LVL LOW	-11.03
08:41:06	BAD	0572	RP INT RANGE N14 LVL (LOG AMPS)	10081
08:41:51	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	-77.77
08:42:08	NORM	0572	RP INT RANGE N14 LVL (LOG AMPS)	.0
08:42:14	CONT	2769	13STG FDM HTR A LVL HIGH	-11.03
08:42:35	CONT	2731	13STG FDM HTR A LVL TRIP	HIGH
08:42:38	BAD	0572	RP INT RANGE N14 LVL (LOG AMPS)	TRIP
08:45:02	CONT	2782	HTR DRAIN TK LVL HIGH	-77.77
08:47:27	NORM	0096	COND IWL LVL (IN H2O)	10081
08:47:42	LOW	0096	COND IWL LVL (IN H2O)	22.91
08:48:06	NORM	0572	RP INT RANGE N14 LVL (LOG AMPS)	22.33
08:48:36	BAD	0572	RP INT RANGE N14 LVL (LOG AMPS)	-11.00
08:49:36	NORM	0572	RP INT RANGE N14 LVL (LOG AMPS)	-77.77
08:50:12	NORM	0096	COND IWL LVL (IN H2O)	-11.03
08:50:36	BAD	0572	RP INT RANGE N14 LVL (LOG AMPS)	22.97
08:51:57	LOW	0096	COND IWL LVL (IN H2O)	-77.77
08:52:12	NORM	0096	COND IWL LVL (IN H2O)	22.36

06:47:42	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	NOISE
06:47:47	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	-777.7
06:47:52	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	.0
06:48:12	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	-777.7
06:48:17	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	.0
06:48:47	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	-777.7
06:48:52	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	.0
06:58:57	NORM	0096	COND IML LVL (IN H2O)	-777.7
06:59:12	LOW	0096	COND IML LVL (IN H2O)	22.92
07:00:12	NORM	0096	COND IML LVL (IN H2O)	22.44
07:10:12	LOW	0096	COND IML LVL (IN H2O)	23.10
07:10:27	NORM	0096	COND IML LVL (IN H2O)	22.44
07:12:52	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	22.97
07:13:02	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	.0
07:13:17	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	-777.7
07:13:27	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	.0
07:18:38	CONT	2738	D-G ROOM AIR CPRSR DF-P-2A	-777.7
07:21:27	LOW	0096	COND IML LVL (IN H2O)	NOISE
07:22:20	CONT	2738	D-G ROOM AIR CPRSR DF-P-2A	22.42
07:24:47	CONT	2727	RB SUMP PUMP IML-P-2B	TRIP
07:25:52	CONT	3137	500 KV MHI XFMR BKR B2-02	ON
07:25:53	CONT	3137	500 KV MHI XFMR BKR B2-02	TRIP
07:26:11	CONT	3137	500 KV MHI XFMR BKR B2-02	NOISE
07:26:13	CONT	3137	500 KV MHI XFMR BKR B2-02	TRIP
07:26:19	CONT	2727	RB SUMP PUMP IML-P-2B	NOISE
07:36:17	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	OFF
07:36:22	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	.0
07:49:51	CONT	2740	D-G ROOM AIR CPRSR DF-P-2C	-777.7
07:54:10	CONT	2740	D-G ROOM AIR CPRSR DF-P-2C	NOISE
08:21:53	BAD	1643	FWP 1B OUTBD BRG(C)	TRIP
08:21:53	BAD	1644	FWP 1B TMR BRG	-777.7
08:22:53	NORM	1643	FWP 1B OUTBD BRG(C)	-777.7
08:22:53	NORM	1644	FWP 1B TMR BRG	2.2
08:32:52	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	3.2
08:37:20	CONT	2757	13STG FDM HTR A LVL LOW	.0
08:38:36	BAD	0572	RP INT RANGE HI4 LVL (LOG AMPS)	LOW
08:38:36	BAD	0028	8STG HTRA TO MD TK FL(KLB/H)	-77.77
08:39:08	NORM	0572	RP INT RANGE HI4 LVL (LOG AMPS)	-777.7
08:39:36	BAD	0572	RP INT RANGE HI4 LVL (LOG AMPS)	-11.03
08:40:06	NORM	0572	RP INT RANGE HI4 LVL (LOG AMPS)	-77.77
08:41:00	CONT	2757	13STG FDM HTR A LVL LOW	-11.03
08:41:06	BAD	0572	RP INT RANGE HI4 LVL (LOG AMPS)	NOISE
08:41:51	NORM	0028	8STG HTRA TO MD TK FL(KLB/H)	-77.77
08:42:08	NORM	0572	RP INT RANGE HI4 LVL (LOG AMPS)	.0
08:42:14	CONT	2769	13STG FDM HTR A LVL HIGH	-11.03
08:42:35	CONT	2781	13STG FDM HTR A LVL TRIP	HIGH
08:42:38	BAD	0572	RP INT RANGE HI4 LVL (LOG AMPS)	TRIP
08:45:02	CONT	2782	HTR DRAIN TK LVL HIGH	-77.77
08:47:27	NORM	0096	COND IML LVL (IN H2O)	NOISE
08:47:42	LOW	0096	COND IML LVL (IN H2O)	22.91
08:48:06	NORM	0572	RP INT RANGE HI4 LVL (LOG AMPS)	22.38
08:48:36	BAD	0572	RP INT RANGE HI4 LVL (LOG AMPS)	-11.00
08:49:36	NORM	0572	RP INT RANGE HI4 LVL (LOG AMPS)	-77.77
08:50:12	NORM	0096	COND IML LVL (IN H2O)	-11.03
08:50:36	BAD	0572	RP INT RANGE HI4 LVL (LOG AMPS)	22.97
08:51:57	LOW	0096	COND IML LVL (IN H2O)	-77.77
08:52:12	NORM	0096	COND IML LVL (IN H2O)	22.36



TMI-2
COMPARISON OF NRC CALCULATED
RB SUMP COLLECTION RATE TO
MPR CALCULATED RATE
BASED ON ALARM PRINTOUT
(DECEMBER 1978 THROUGH MARCH 1979)

ALTERNATE METHODS OF ESTIMATING UNIDENTIFIED LEAKAGE

RELATED TO RCIB TEST

UNIDENTIFIED = TOTAL - IDENTIFIED

SLOPE METHOD TO GET TOTAL LEAKAGE

- SELECTED REGULAR PERIODS
- DETERMINED SLOPE
- CORRECTED FOR MAKEUP TANK INSTRUMENT ERROR

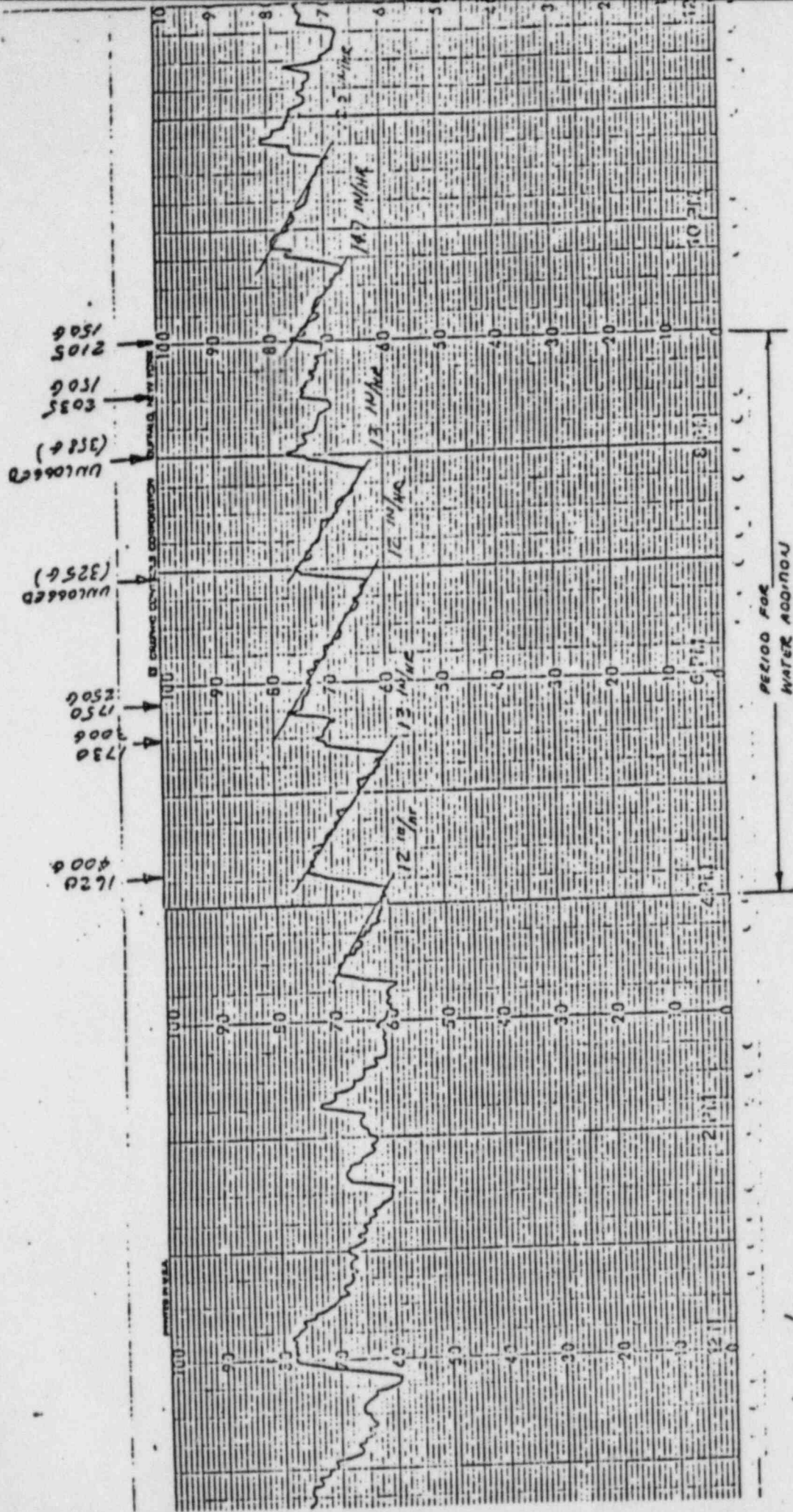
WATER ADDITION METHOD TO GET TOTAL LEAKAGE

- SELECT REGULAR PERIODS
- DETERMINED ADDITIONS AND CORRECTED FOR
MAKEUP TANK INSTRUMENT ERROR
- USED HOURLY COMPUTER LOG TO CORRECT FOR
CHANGES IN SYSTEM CONDITIONS

TOTAL LEAKAGE RATES COMBINED TO GET A COMPOSITE BEST ESTIMATE

IDENTIFIED LEAKAGE

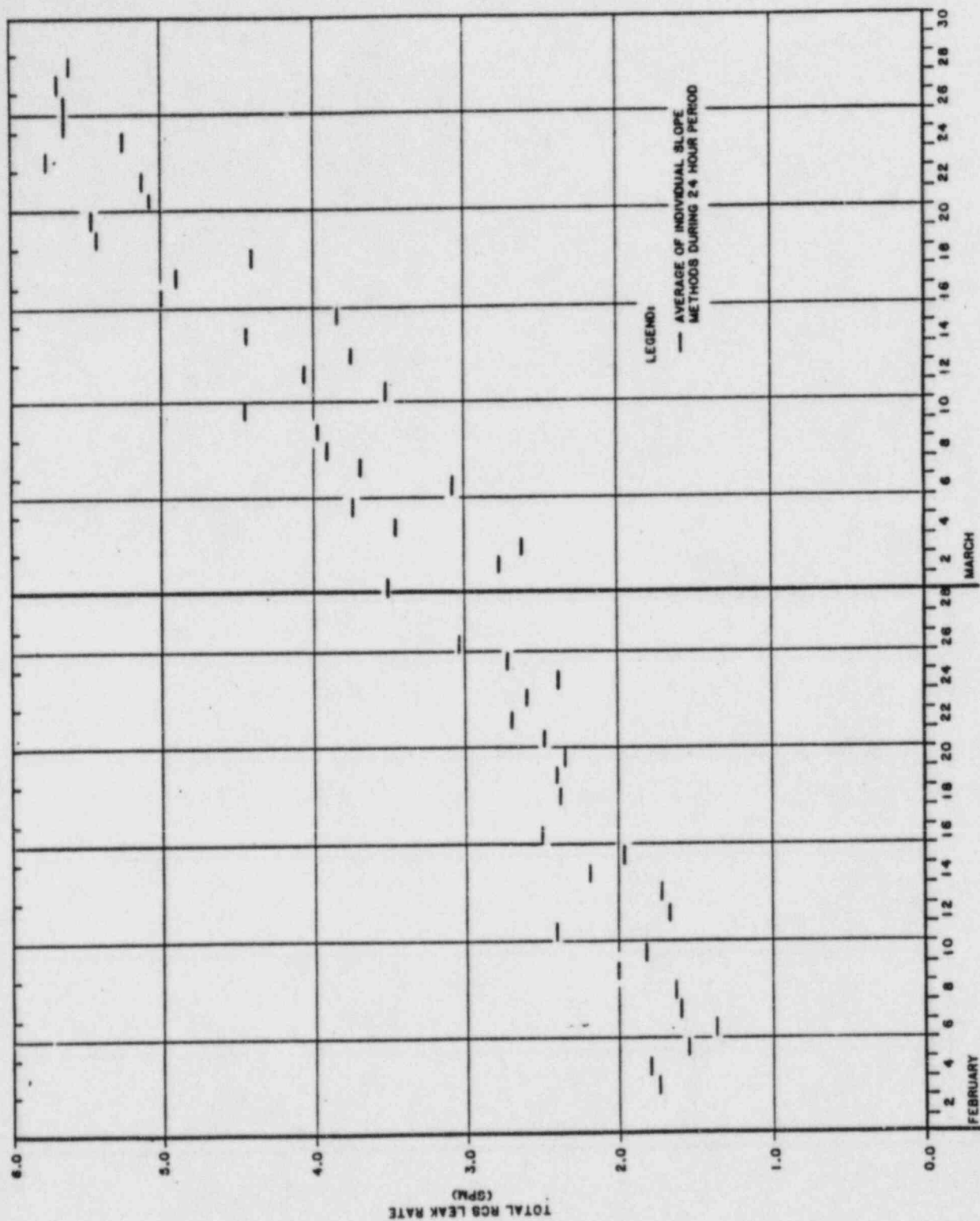
- FROM RCIB PRINTOUTS OF RCDT LEVEL
- INDEPENDENT LEVEL/VOLUME RELATIONSHIP USED



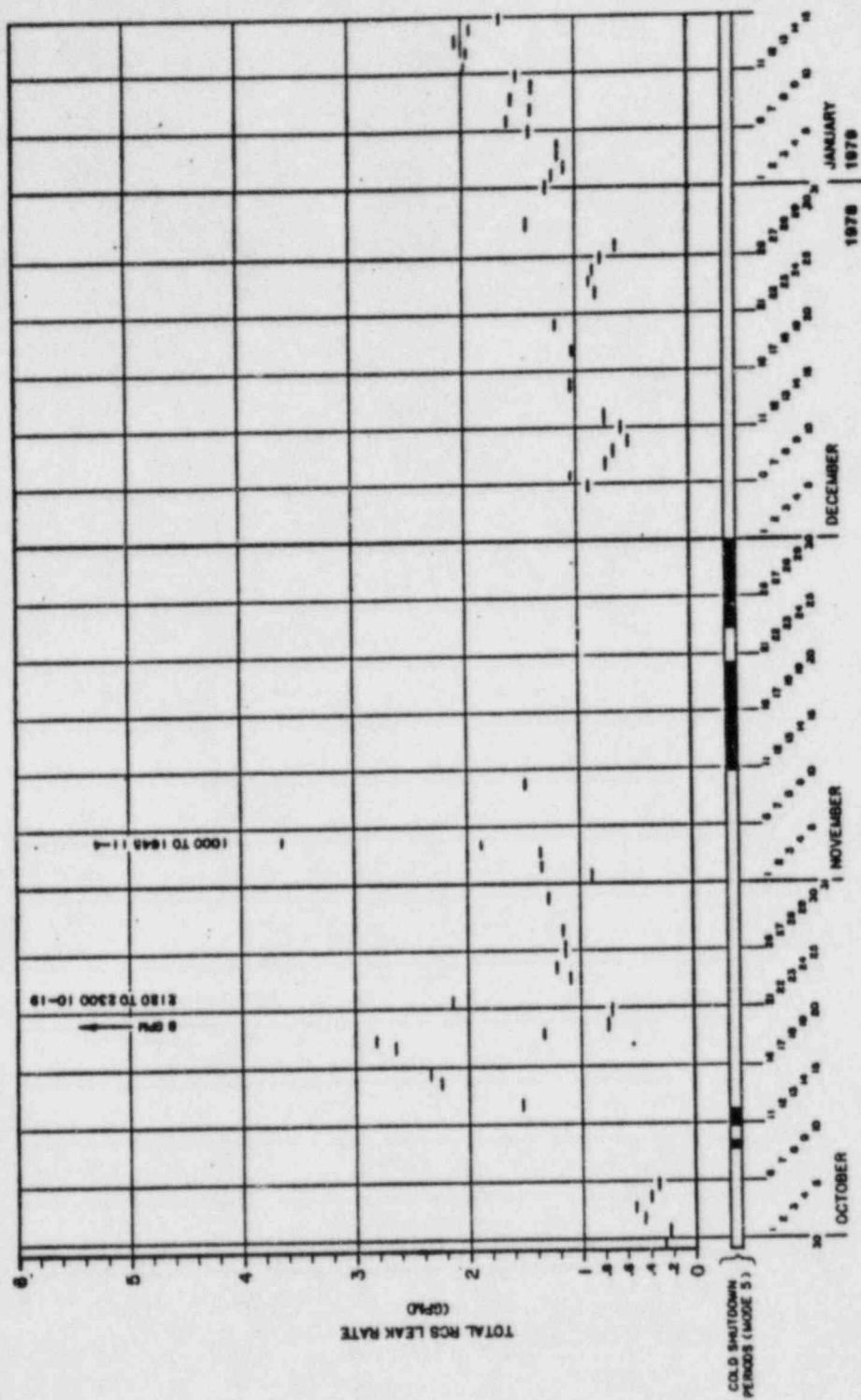
3/19/79

"SLOPE" METHOD

- SELECT "REGULAR" SLOPES
- AVERAGE ALL AVAILABLE
- DETERMINE RATIOS OF INDICATED TO LOGGED
ADDITION
- AVERAGE ALL AVAILABLE
- CORRECT AVERAGE SLOPE BY AVERAGE RATIO
TO OBTAIN LEAK RATE



TM-2
ESTIMATE OF TOTAL RCS LEAK RATE BASED ON RATE
OF MAKEUP TANK LEVEL CHANGE "SLOPE" METHOD
(FEBRUARY AND MARCH 1979)



LEGEND:

- AVERAGE OF INDIVIDUAL SLOPE METHODS DURING 24 HOURS PERIOD
- ESTIMATE OF TOTAL RCS LEAK RATE BASED ON RATE OF MAKEUP TANK LEVEL CHANGE - SLOPE METHOD

TM-2
 ESTIMATE OF TOTAL RCS LEAK RATE
 BASED ON RATE OF MAKEUP TANK
 LEVEL CHANGE - SLOPE METHOD
 (OCTOBER 1978 THROUGH MID-JANUARY 1979)

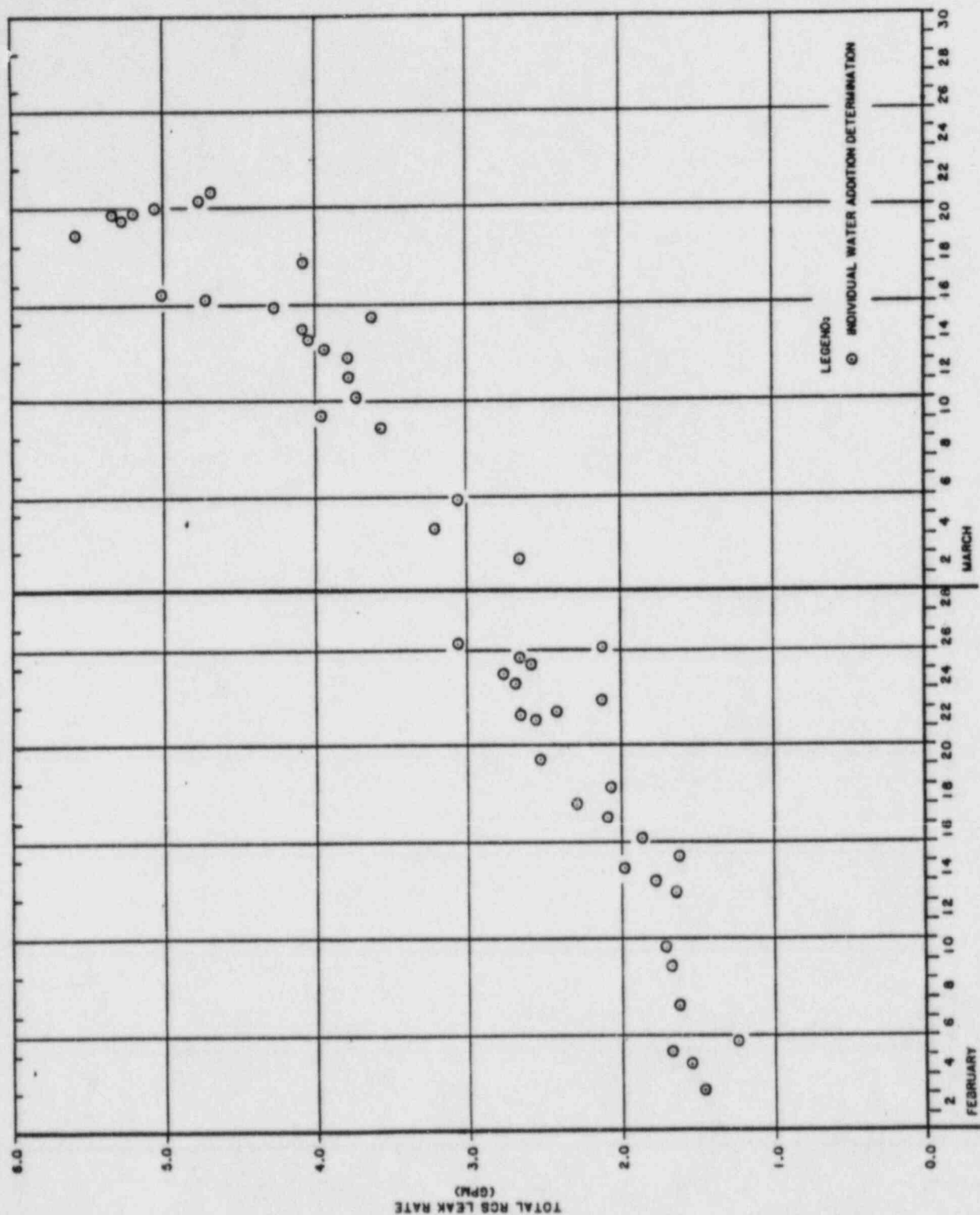
NRC'S "SLOPE" METHOD
(MAY 23, 1983)

- ° ONE REGULAR SLOPE PER DAY

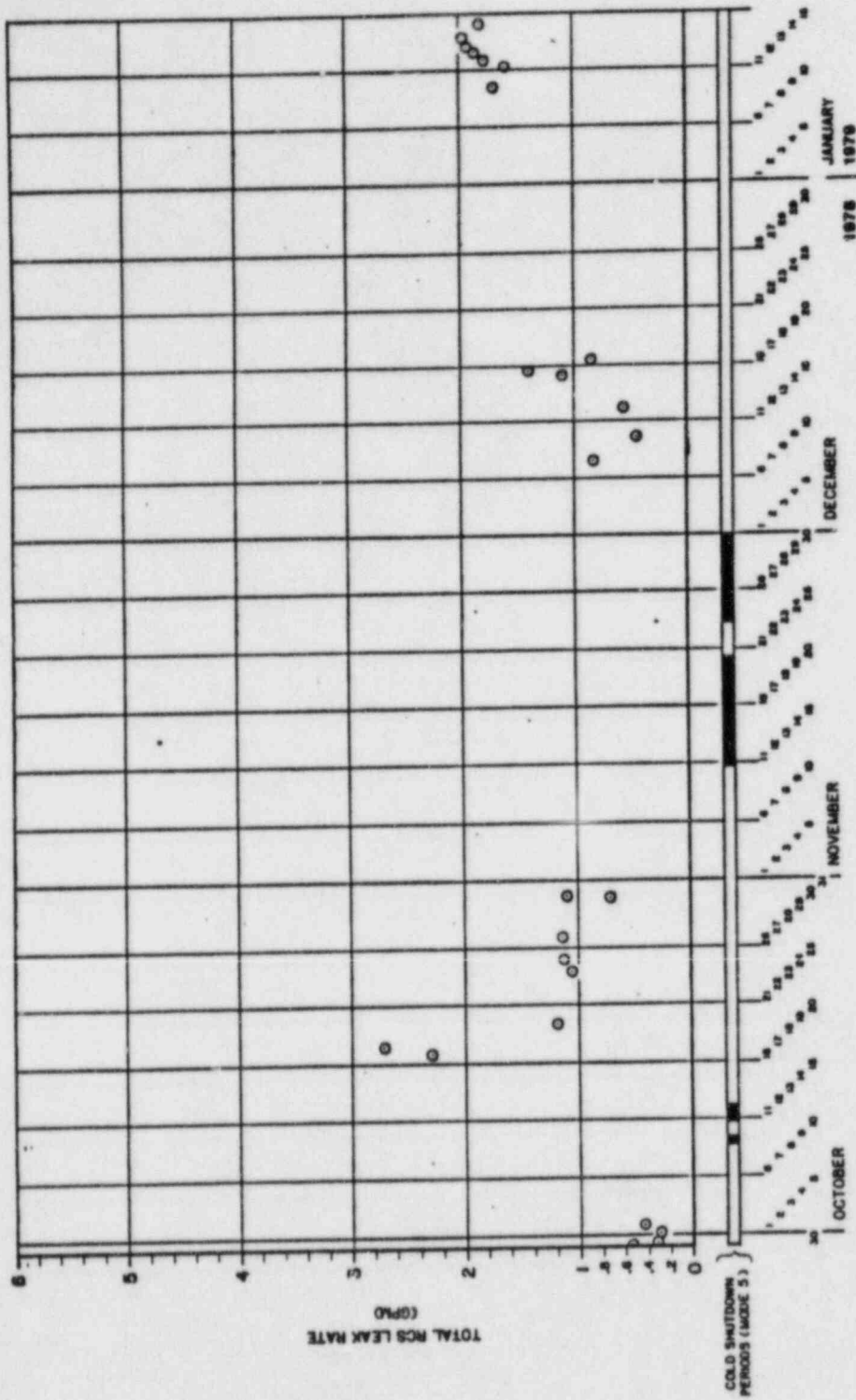
- ° NO CORRECTION FOR MAKEUP TANK INSTRUMENTATION
PROBLEM

"WATER ADDITION"

- ° SELECT STEADY PERIOD
- ° IDENTIFY ADDITIONS
 - CRO LOG
 - UNLOGGED
- ° DETERMINE BEGINNING AND END CONDITIONS
- ° DETERMINE INVENTORY CHANGE
- ° LEAK RATE = ADDITIONS + INVENTORY CHANGE



TMI-2
ESTIMATE OF TOTAL RCS LEAK RATE BASED ON
SUMMATION OF WATER ADDED "WATER ADDITION" METHOD
(FEBRUARY AND MARCH 1979)



LEGEND:
 ○ INDIVIDUAL WATER ADDITION DETERMINATION

TMI-2
 ESTIMATE OF TOTAL RCS LEAK RATE
 BASED ON SUMMATION OF WATER ADDED
 "WATER ADDITION" METHOD
 (OCTOBER 1978 THROUGH MID-JANUARY 1979)

NRC'S "WATER ADDITION" METHOD

MAY 23, 1983)

- ° SOME FEED & BLEED OPERATIONS NOT EXCLUDED
- ° UNRECORDED ADDITIONS ASSUME NO ERROR IN MAKEUP
TANK LEVEL INSTRUMENT
- ° UNRECORDED ADDITIONS CONVERTED TO RC TEMPERATURE
TWICE

WATER ADDITIONS BY THE OPERATORS IN GALLONS

.	DATE	CRO LOG		MUT SEARCH		TOTAL AMOUNT
		NO.	AMOUNT	NO.	AMOUNT	
19	12/06/78	8	2400	0	0	2400
30	12/07/78	7	694	0	0	694
31	12/08/78	4	900	1	331	1231
32	12/09/78	1	400	0	0	400
33	12/10/78	3	300	0	0	300
34	12/11/78	2	400	1	455	855
35	12/12/78	13	3480	0	0	3480
36	12/13/78	8	344	0	0	344
37	12/14/78	3	1100	2	1449	2549
38	12/15/78	4	1300	0	0	1300
39	12/16/78	2	600	0	0	600
30	12/17/78	3	1561	0	0	1561
31	12/18/78	0	0	0	0	0
32	12/19/78	2	1400	0	0	1400
33	12/20/78	1	450	0	0	450
34	12/21/78	0	0	0	0	0
35	12/24/78	11	2605	1	331	2936
36	12/25/78	4	1400	0	0	1400
37	12/26/78	8	2024	0	0	2024
38	12/27/78	9	1600	0	0	1600
39	12/31/78	12	3595	0	0	3595
70	01/01/79	7	1850	0	0	1850
71	01/02/79	4	1650	0	0	1650
72	01/03/79	7	2186	0	0	2186

TABLE 4

WATER ADDITIONS BY THE OPERATORS IN GALLONS

NO.	DATE	CRO LOG		MUT SEARCH		TOTAL AMOUNT
		NO.	AMOUNT	NO.	AMOUNT	
97	02/22/79	15	3818	0	0	3818
98	02/23/79	14	3500	0	0	3500
99	02/24/79	14	3462	1	372	3834
100	02/25/79	13	4315	0	0	4315
101	02/27/79	16	3612	0	0	3612
102	02/28/79	18	4267	0	0	4267
103	03/01/79	17	3416	0	0	3416
104	03/02/79	18	4430	0	0	4430
105	03/03/79	19	3914	1	331	4245
106	03/04/79	18	3849	1	331	4180
107	03/08/79	25	5678	2	661	6339
108	03/09/79	20	5585	0	0	5585
109	03/10/79	20	5399	2	538	5937
110	03/11/79	20	5018	2	828	5846
111	03/12/79	20	4760	4	1323	6083
112	03/13/79	25	5641	1	372	6013
113	03/14/79	25	6117	0	0	6117
114	03/15/79	19	5463	2	1159	6622
115	03/16/79	22	5425	1	869	6294
116	03/17/79	24	7372	2	620	7992
117	03/18/79	25	6883	0	0	6883
118	03/19/79	24	5627	4	1863	7490
119	03/20/79	29	7252	3	1448	8700
120	03/21/79	30	7713	2	538	8251

WATER ADDITIONS BY THE OPERATORS IN GALLONS

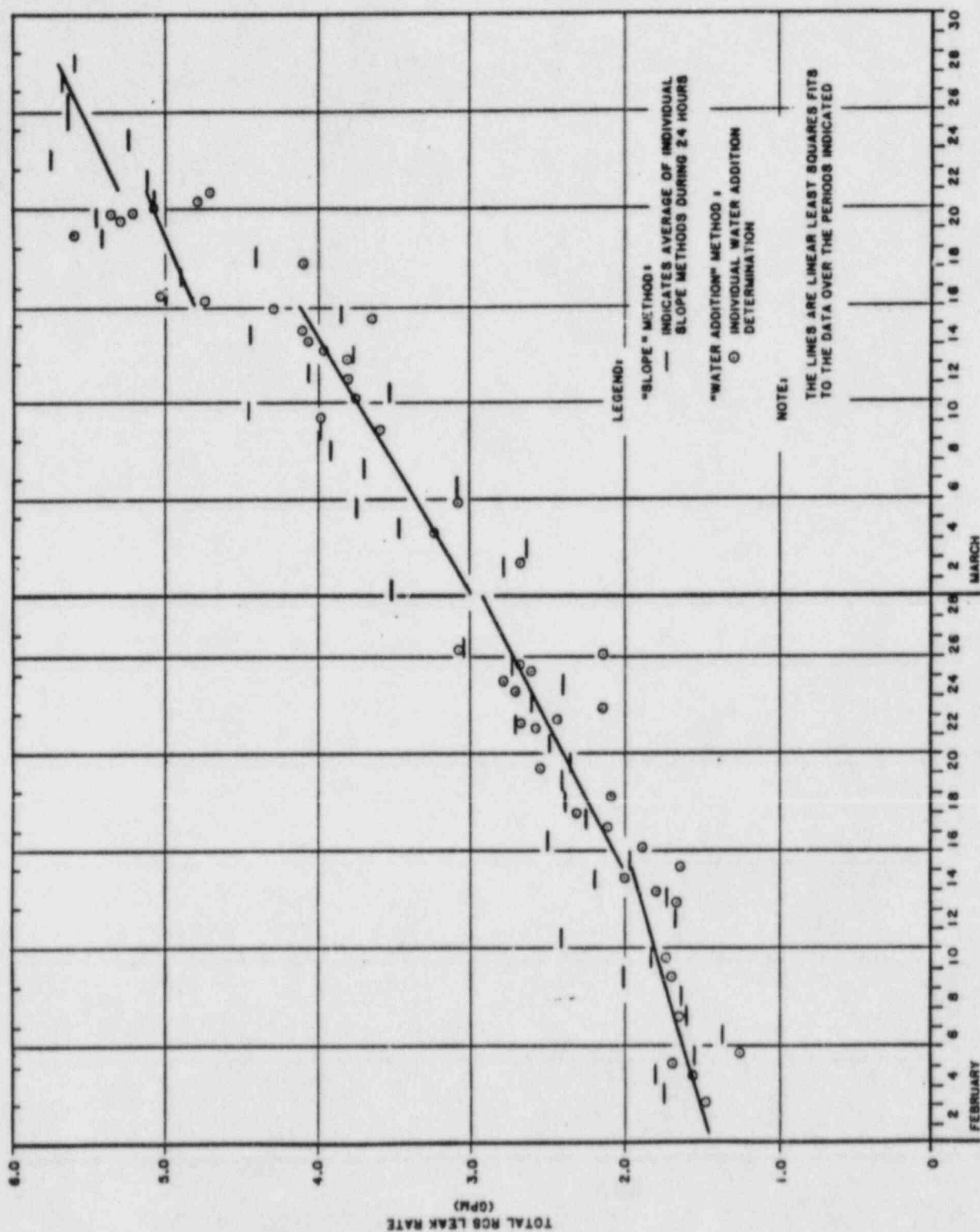
NO.	DATE	CRO LOG		MUT SEARCH		TOTAL AMOUNT
		NO.	AMOUNT	NO.	AMOUNT	
121	03/22/79	25	7099	5	1736	8835
122	03/23/79	25	7900	4	1489	9389
123	03/24/79	30	8750	2	413	9163
124	03/25/79	18	6507	3	1324	7831
125	03/26/79	24	7650	4	1365	9015
126	03/27/79	21	7500	1	414	7914

UNRECORDED WATER ADDITIONS IDENTIFIED BY MAKE-UP TANK CHANGES

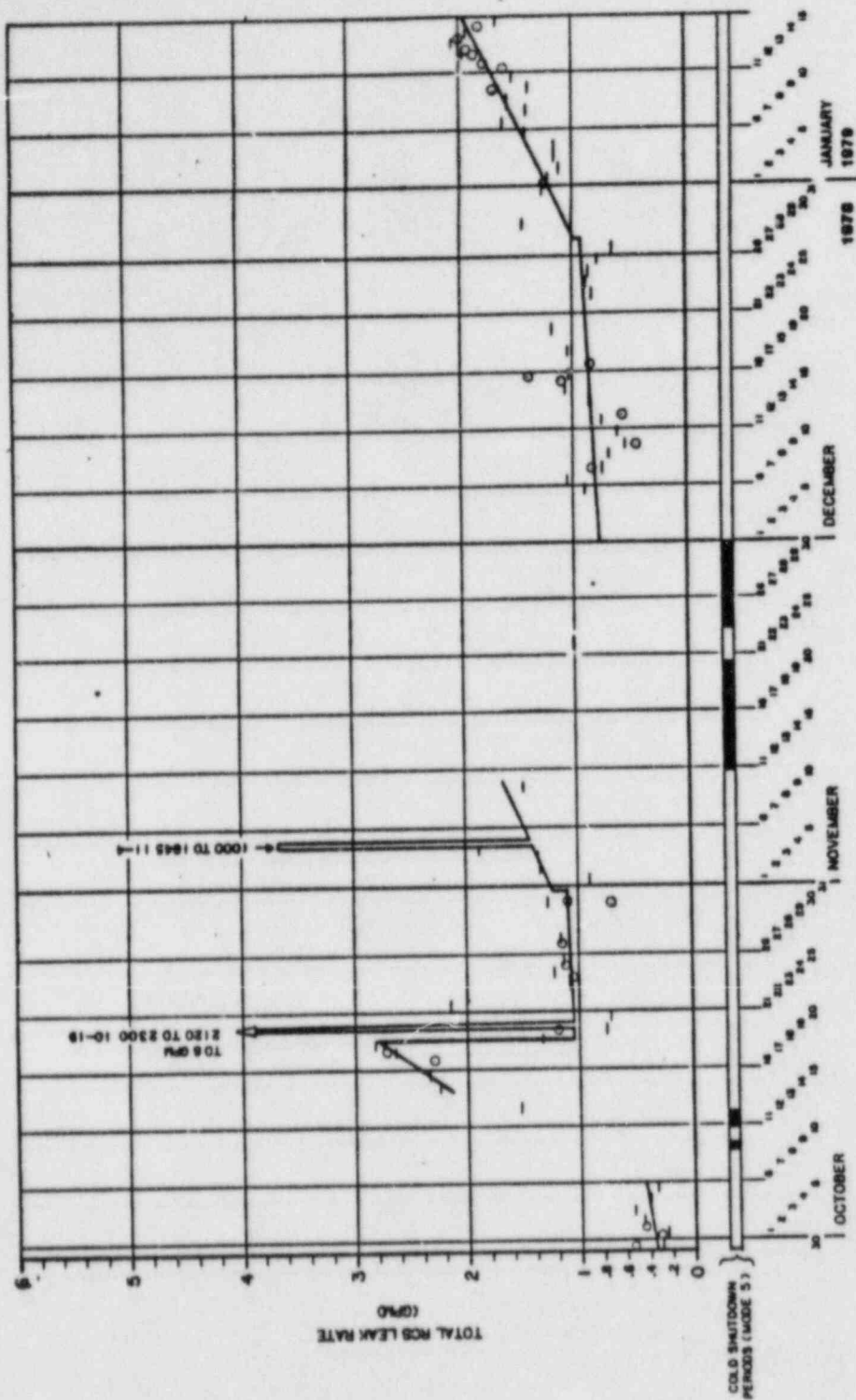
	DATE	TIME	STARTING LEVEL(In)	ENDING LEVEL(In)	COLD WATER ADDED (gal)	
					146	
	3/23/79	0550	59	66	216	1109
	3/23/79	0610	64	74	308	
	3/23/79	0930	65	76	339	
0	3/24/79	0225	79	82	92	308
1	3/24/79	0910	75	82	216	
2	3/25/79	0050	80	90	308	186
3	3/25/79	0355	66	77	339	
4	3/25/79	0730	67	78	339	
5	3/26/79	0420	70	78	246	1017
6	3/26/79	0455	68	75	216	
	3/26/79	0715	70	76	185	
8	3/26/79	1420	60	72	370	
9	3/27/79	0315	68	78	308	

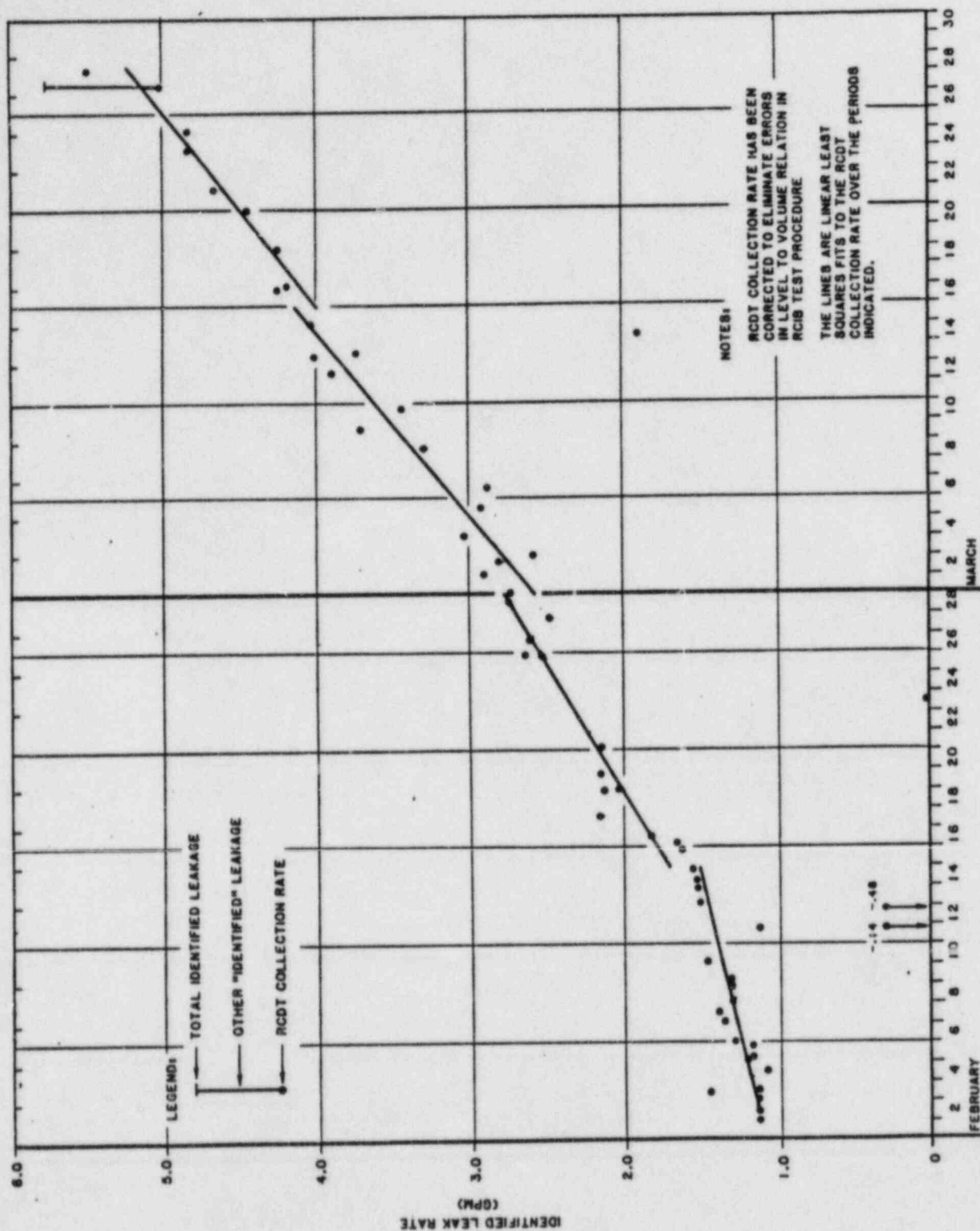
TOTAL REACTOR COOLANT SYSTEM LEAK RATES
Three Mile Island Unit 2

DATE	LENGTH (Hr)	WATER ADDED (gal)		RCS PRESS (psig)	AUG TEMP (F)	PZR LEVEL (in)	MUT LEVEL (in)	TOTAL LEAK RATE (gpm)
3\16\79	24	6081	INITIAL	2171	581.63	229	70	5.86
			FINAL	2161	581.38	228	63	
3\19\79	24	7690	INITIAL	2172	581.00	224	73	7.10
			FINAL	2172	580.88	226	74	
3\20\79	23	8300	INITIAL	2172	580.88	226	74	8.33
			FINAL	2173	580.88	222	67	
3\21\79	24	8251	INITIAL	2173	580.88	222	67	7.56
			FINAL	2168	581.00	209	77	
3\22\79	25	8685	INITIAL	2168	581.00	209	77	7.82
			FINAL	2170	581.00	225	69	
3\23\79	24	9639	INITIAL	2170	581.00	225	69	8.99
			FINAL	2169	581.63	234	67	
3\24\79	24	9163	INITIAL	2169	581.63	234	67	8.22
			FINAL	2169	581.88	231	80	
3\25\79	23	7531	INITIAL	2169	581.88	231	80	7.70
			FINAL	2170	581.62	233	66	
3\26\79	25	9315	INITIAL	2170	581.62	233	66	8.30
			FINAL	2169	581.00	224	69	
3\27\79	24	7194	INITIAL	2169	581.00	224	69	6.57
			FINAL	2160	580.88	228	72	

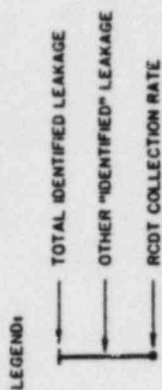
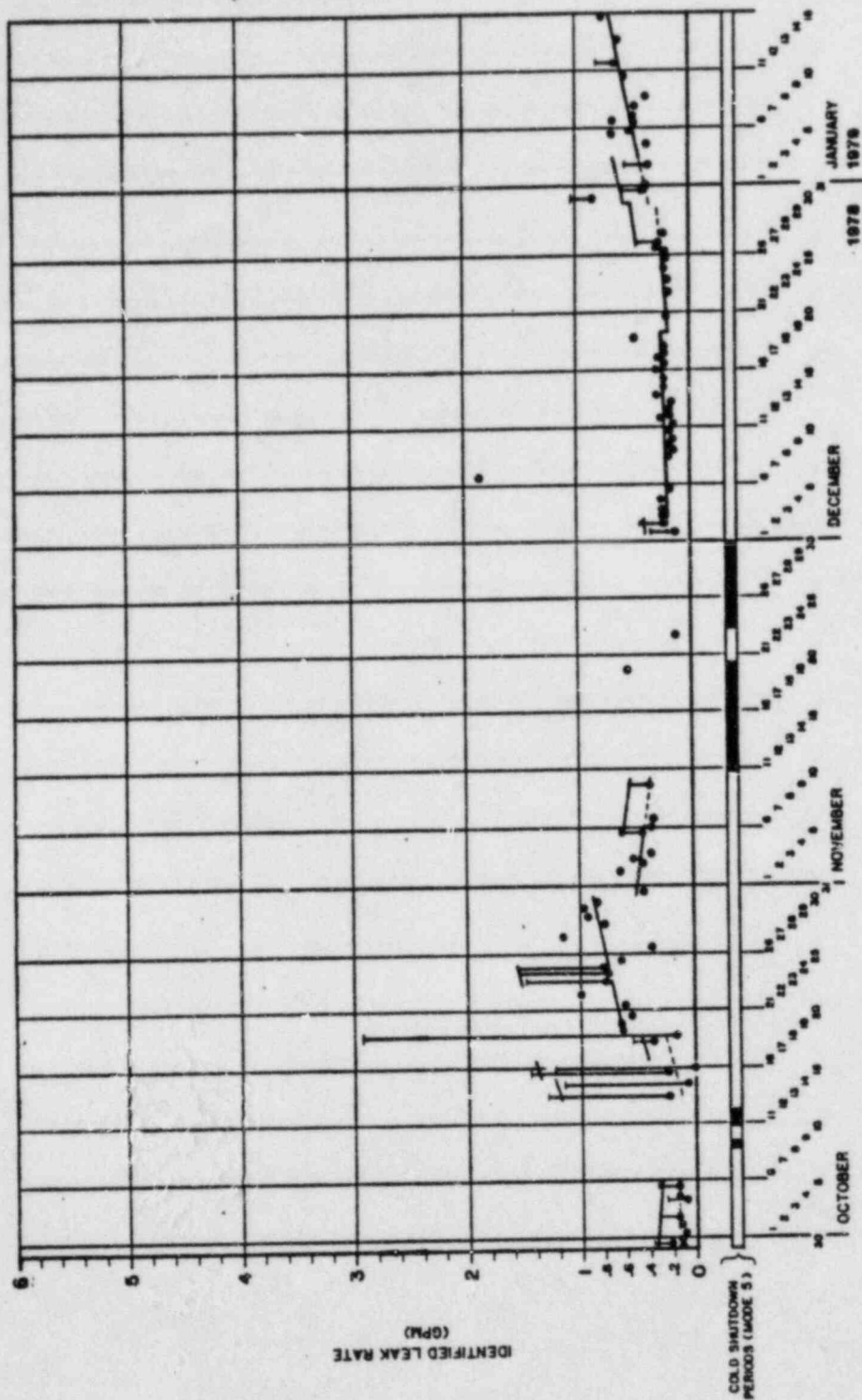


TMI-2
ESTIMATE OF TOTAL RCS LEAK RATE
COMBINED SLOPE AND WATER ADDITION METHODS
(FEBRUARY AND MARCH 1979)





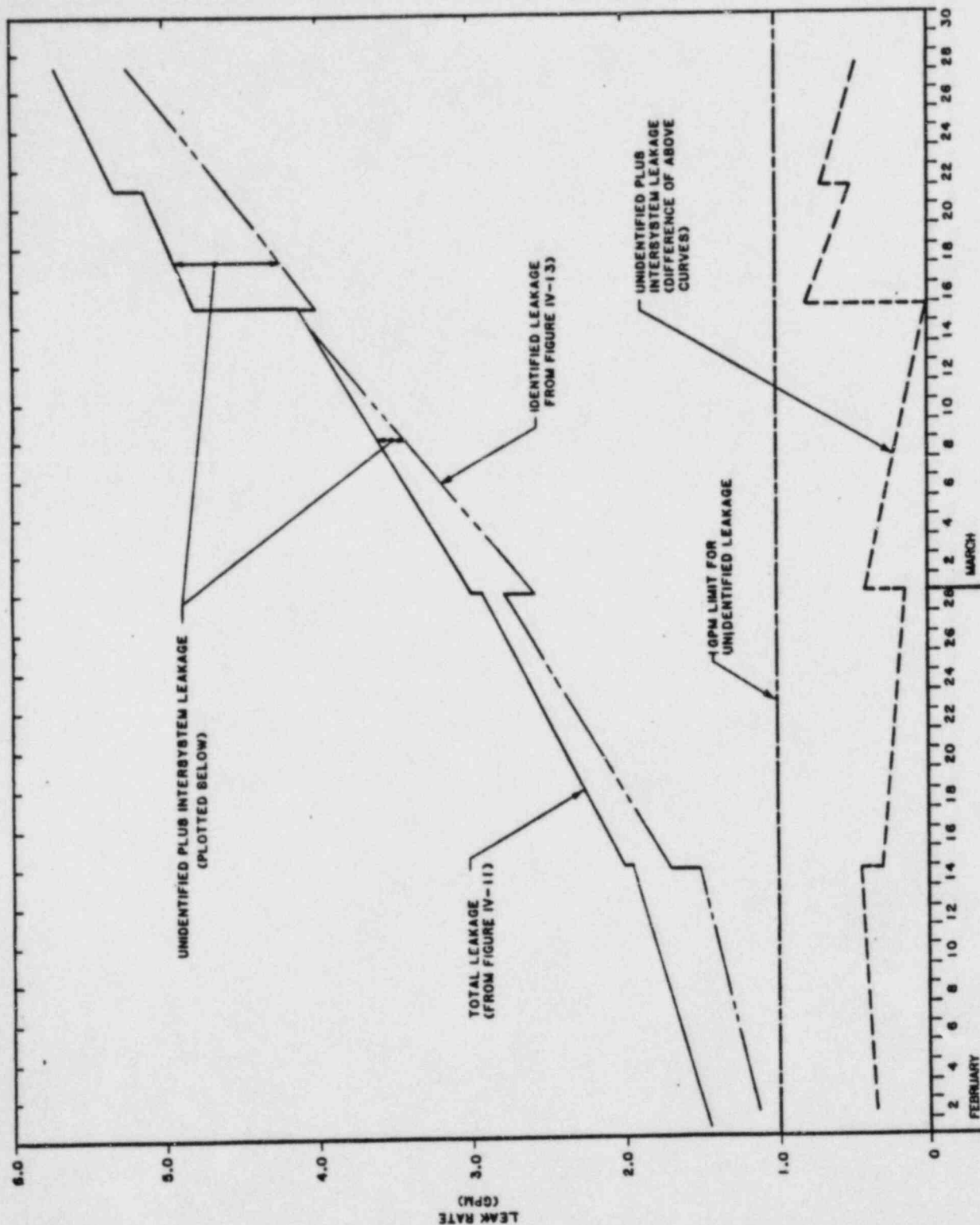
TMI-2
RC DRAIN TANK COLLECTION RATE
AND OTHER IDENTIFIED LEAKAGE
(FEBRUARY AND MARCH 1979)



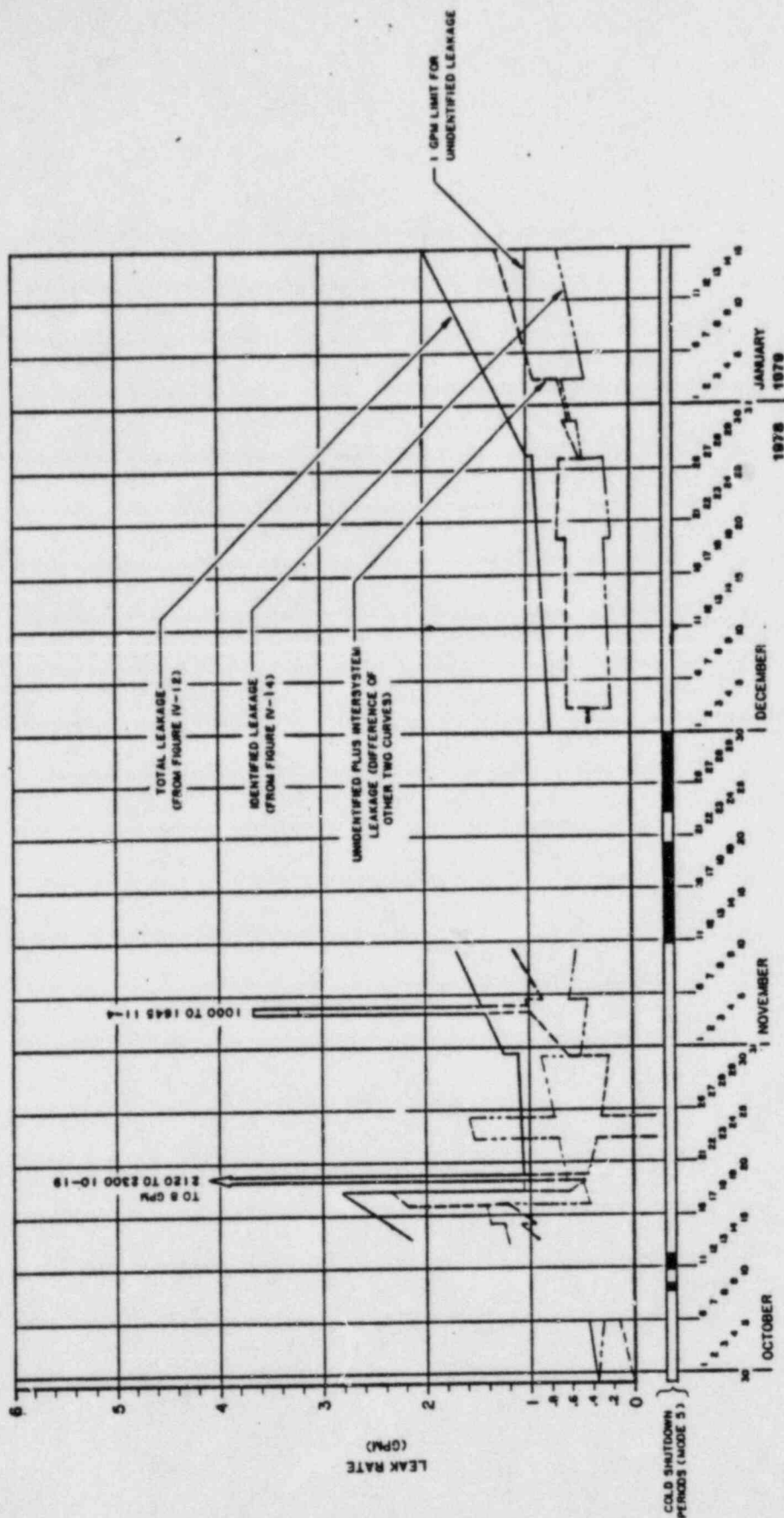
NOTES:

- RCDT COLLECTION RATE HAS BEEN CORRECTED TO ELIMINATE ERRORS IN LEVEL TO VOLUME RELATION IN RCIB TEST PROCEDURE
- THE LINES ARE LINEAR LEAST SQUARES FITS TO THE RCDT COLLECTION RATE OVER THE PERIODS INDICATED WITH OTHER IDENTIFIED LEAKAGE ADDED WHEN IT WAS PRESENT AS INDICATED BY MORE THAN ONE RCIB TEST RECORD

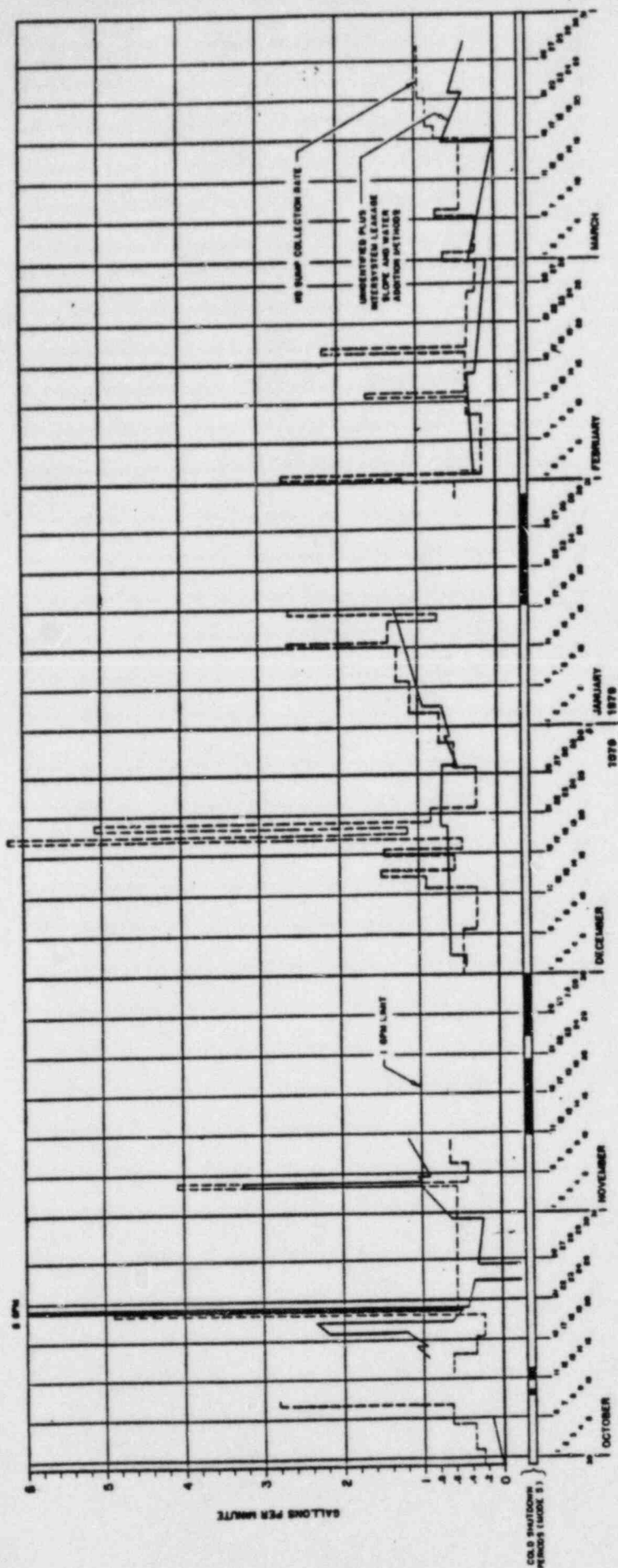
TMI - 2
RC DRAIN TANK COLLECTION RATE AND
OTHER IDENTIFIED LEAKAGE
(OCTOBER 1978 THROUGH MID-JANUARY 1979)



TMI-2
 ESTIMATE OF UNIDENTIFIED LEAKAGE BASED ON TOTAL RCS
 LEAKAGE FROM COMBINED SLOPE AND WATER ADDITION METHODS
 AND IDENTIFIED LEAKAGE FROM RCIB TESTS
 (FEBRUARY AND MARCH 1979)

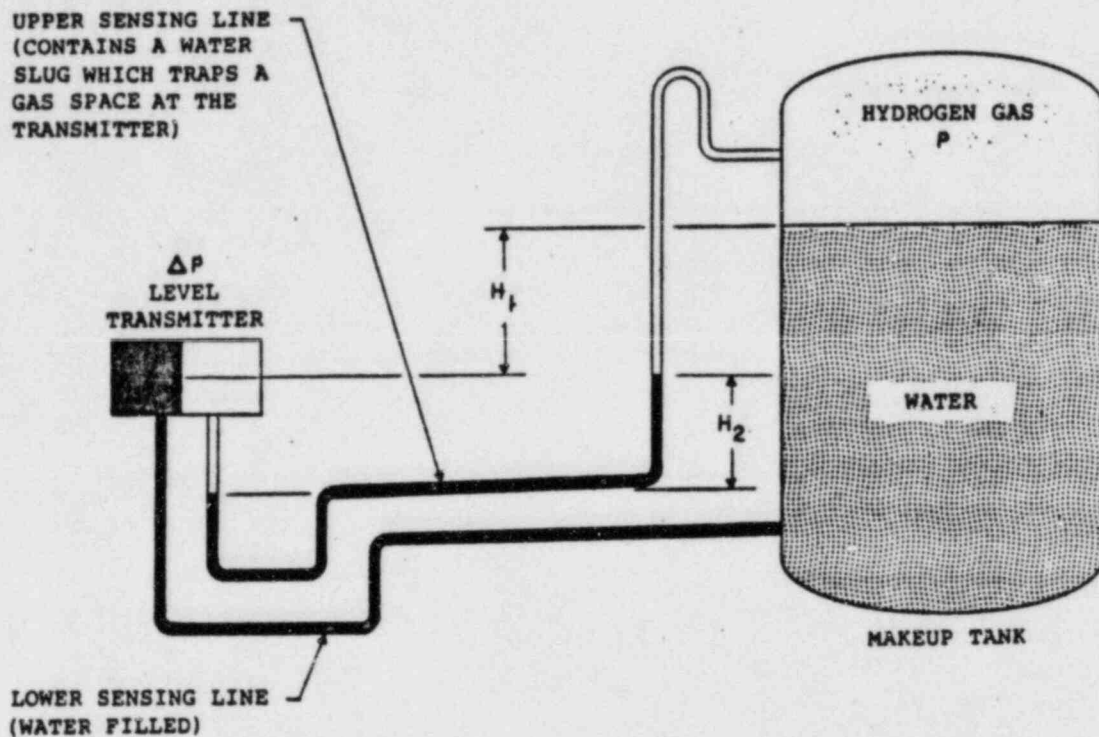


TM-2
ESTIMATE OF
UNDERTIFIED PLUS INTERSYSTEM LEAKAGE
BASED ON TOTAL RCS LEAKAGE
FROM COMBINED SLOPE AND
WATER ADDITION METHODS AND
IDENTIFIED LEAKAGE FROM RCIB TESTS
(OCTOBER 1978 THROUGH MID-JANUARY 1979)



TM-2
 COMPARISON OF
 RS SWAMP COLLECTION RATE TO ESTIMATED
 UNIDENTIFIED PLUS INTERSYSTEM LEAKAGE
 BASED ON COMBINED
 SLOPE AND WATER ADDITION METHODS
 (OCTOBER 1978 THROUGH MARCH 1979)

$\Delta P \uparrow$ INDICATED LEVEL $\uparrow$
 $\Delta P \downarrow$ INDICATED LEVEL $\downarrow$



NO WATER $\Delta P = \rho_g H_1$

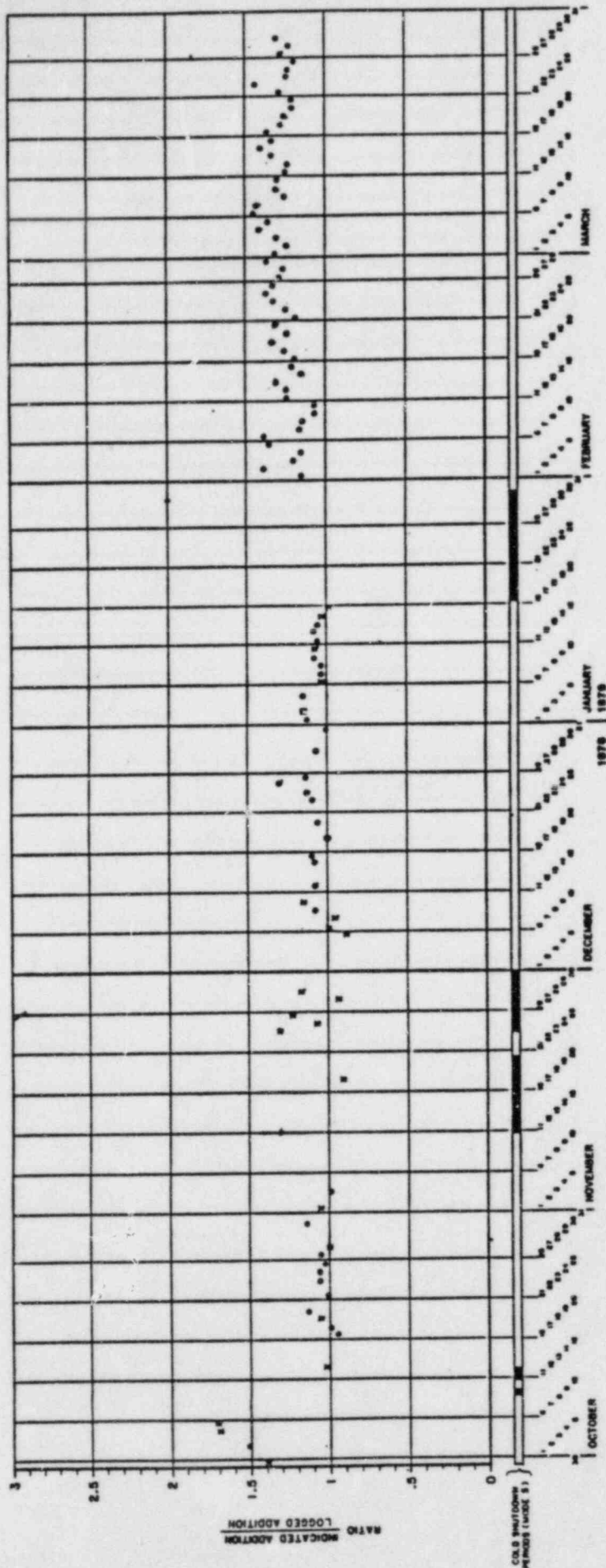
WITH WATER $\Delta P = \rho_g H_1 - \rho_g H_2$

INCREASE P $\rightarrow$ H_2 DECREASES $\rightarrow$ ΔP INCREASES

$\uparrow$
 INCREASES
 LEVEL

$\downarrow$
 INDICATED LEVEL
 INCREASES

TMI-2
 MAKEUP TANK AND LEVEL INSTRUMENT
 SHOWING HYPOTHESIZED SOURCE OF LEVEL MEASUREMENT ERROR
 (WATER SLUG IN UPPER SENSING LINE)



LEGEND:
 • 2 OR MORE ADDITIONS AS DATA
 X 1 ADDITION AS DATA

TMA-2
 MAKEUP TANK LEVEL RATIO
 OF INDICATED AMOUNT OF WATER
 ADDITION TO LOGGED AMOUNT
 (OCTOBER 1978 THROUGH MARCH 1979)

WATER ADDITIONS

- ° EFFECT ON RCIB TEST RESULTS
 - ADDITIONS NOT INCLUDED IN CALCULATIONS
 - ADDITIONS INCLUDED IN CALCULATIONS
- ° REVIEW OF INDIVIDUAL ALLEGATIONS
 - METHODOLOGY
 - EXAMPLES

00000/00000
00000/00000
00000/00000



0835/0537
STAFF/STC

REACTOR COOLANT INVENTORY
BALANCE TESTS

SUMP PUMP STARTS/STOPS

REVIEW OF ALLEGATIONS
METHOD

- ° LOCATE PERIOD OF RCIB TEST ON MAKEUP TANK LEVEL CHART
 - COMPARE TIMES OF LOGGED ADDITIONS
 - CHECK FOR CHART MARKINGS
 - COMPARE TIMES OF OTHER LOGGED EVENTS
 - COMPARE VALUES OF MAKEUP TANK LEVEL FROM RCIB TEST RECORD TO LEVEL TRACE
- ° ESTABLISH WHETHER TRACE FLUCTUATIONS ARE TYPICAL OF THE DAY.
- ° COMPARE RATE OF MAKEUP TANK LEVEL CHANGE DURING TEST TO SLOPE OF TRACE BEFORE AND AFTER TEST PERIOD.
- ° CONFIRM PLANT WAS IN STEADY STATE.
 - CHECK EVENTS IN PROGRESS PER LOG
 - DETERMINE CHANGES IN PARAMETERS RECORDED AT BEGINNING AND END OF RCIB TEST



3/19

RECEIVED

EFFECT TO PARAMETER
FLUCTUATIONS ON MAKEUP TANK LEVEL

PARAMETER	TYPICAL PARAMETER FLUCTUATION	RESULTING MAKEUP TANK LEVEL FLUCTUATION
AVERAGE TEMPERATURE	± 0.3 TO 0.6°F	± 1.0 TO 2.0 IN. (± 30 TO 60 GAL.)
PRESSURE	± 20 TO 40 PSI	± 0.6 TO 1.2 IN. (± 18 TO 36 GAL.)
PRESSURIZER LEVEL	± 1.7 TO 3.4 PSI	± 0.7 TO 1.4 IN. (± 20 TO 40 GAL.)

TABLE 3

Leak Rate Tests during which water was added to the RCS without correct entry into the computer and the effect of the discrepancy on the unidentified leak rate.

DATE	Test Starting Time	WATER ADD (Gal)	WHETHER ENTERED IN CRO LOG	EFFECT ON* LEAK RATE GPM	ORIGINAL MED. ED. LEAK RATE GPM	CORRECTED* LEAK RATE GPM
9/30/78	17:34	650	no	10.82	0.8954	11.72
10/2/78	23:04	600	no	10.0	0.4553	10.46
10/4/78	4:47	120	no	2.0	0.9204	2.92
10/14/78	15:03	150	no	2.5	0.8787	1.61
12/24/78	17:36	200	yes	3.33	0.1822	3.51
1/13/79	9:37	117	yes	1.95	0.2639	2.21
2/2/79	0:55	300	yes	5.0	0.7513	5.75
2/11/79	18:08	300	yes	5.0	-0.0603	4.94
2/23/79	11:07	150	yes	2.5	0.3217	2.82
3/15/79	4:50	90	no	1.5	0.0562	1.56
3/19/79	0:58	400**	yes	3.33	-0.1851***	3.15

*As it would have been calculated by the computer, without accounting for expansion in the RCS.

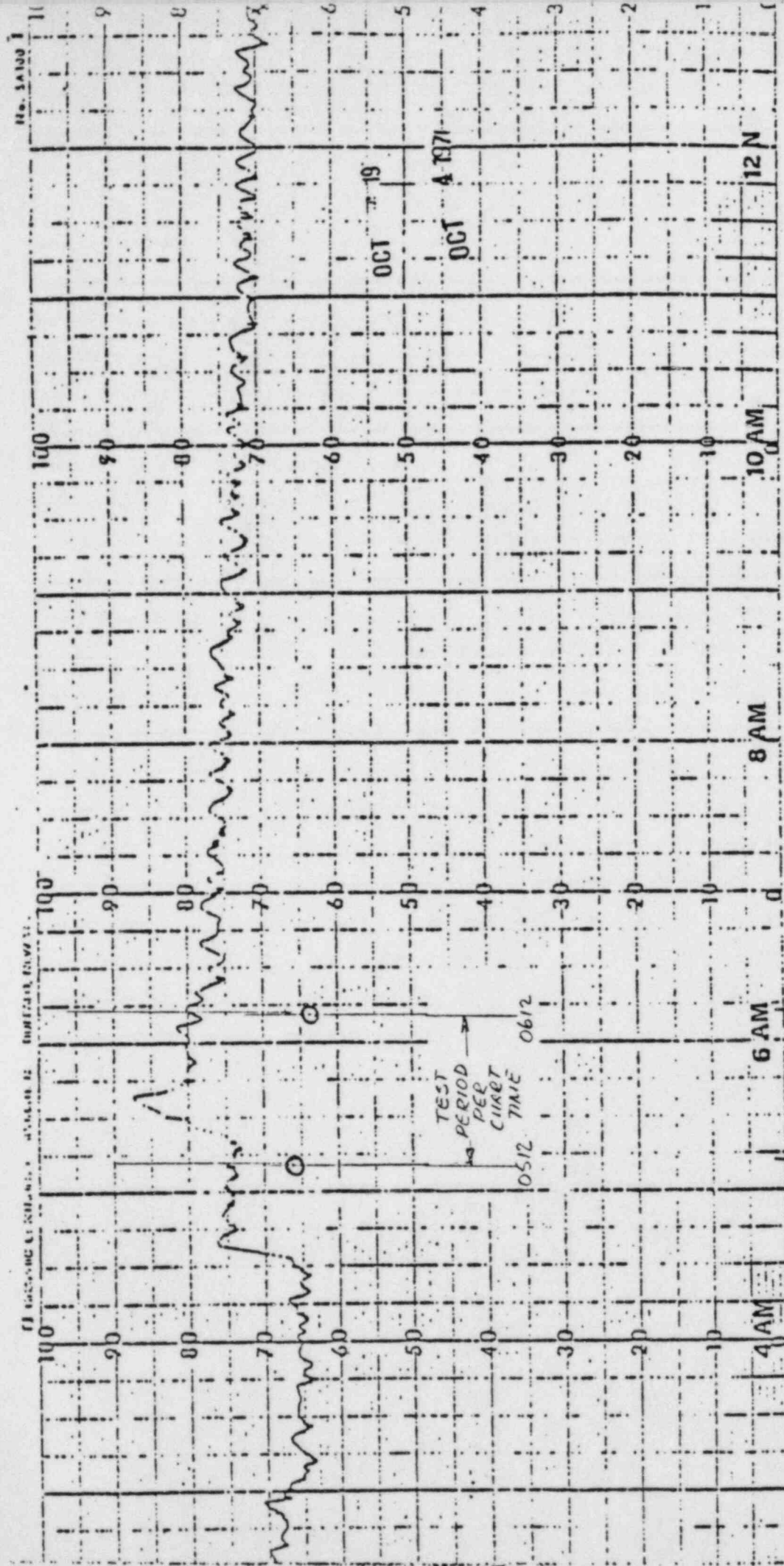
**200 gallons entered into the computer.

***Original computer result was 1.3926 gpm, which was corrected by hand calculations.

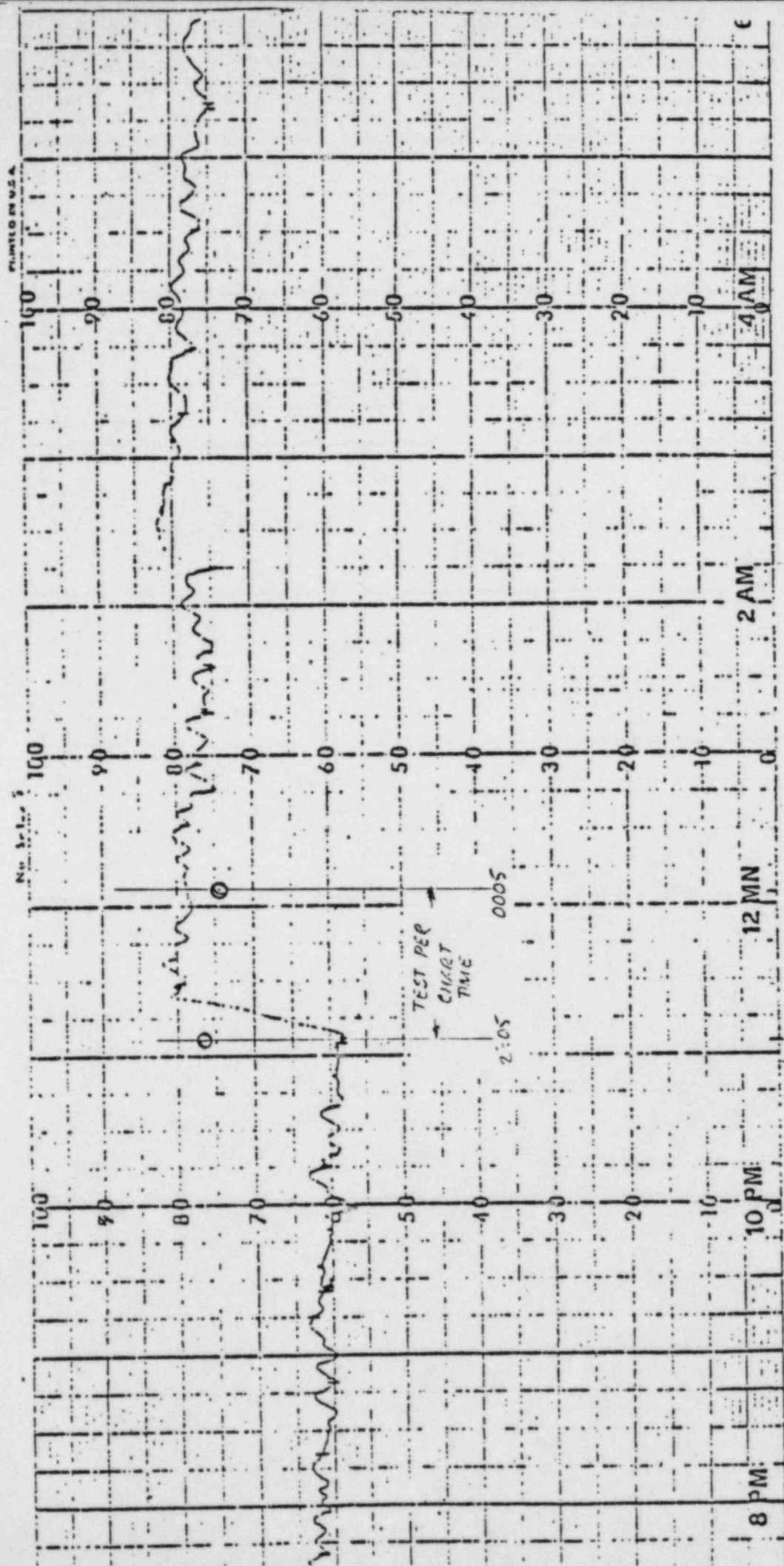
REVIEW OF TABLE 3 OF NRC
MAY 23, 1984 MEMORANDUM

- VERY LARGE "CORRECTED" LEAK RATES INDICATE
POSSIBLE MISINTERPRETATION
- NEED TO MATCH MAKEUP TANK LEVEL CHART WITH RCIB
PRINTOUT AND WITH CRO LOG
- CHART TIME ERRORS
 - 9/30
 - 10/2
 - 10/4
 - 10/14
- CRO LOGGING ERRORS
 - 12/24
 - 2/2
 - 3/19
- PROBABLE ADDITIONS, BUT RC DRAIN TANK LEVEL
CHANGE IS UNUSUAL
 - 2/11 - SLIGHT RCDT LEVEL DECREASE
 - 2/23 - ALMOST ZERO RCDT LEVEL CHANGE
- ADDITION
 - 1/13
- "JOGGED" ADDITION
 - 3/15

REVIEW OF TBL 3

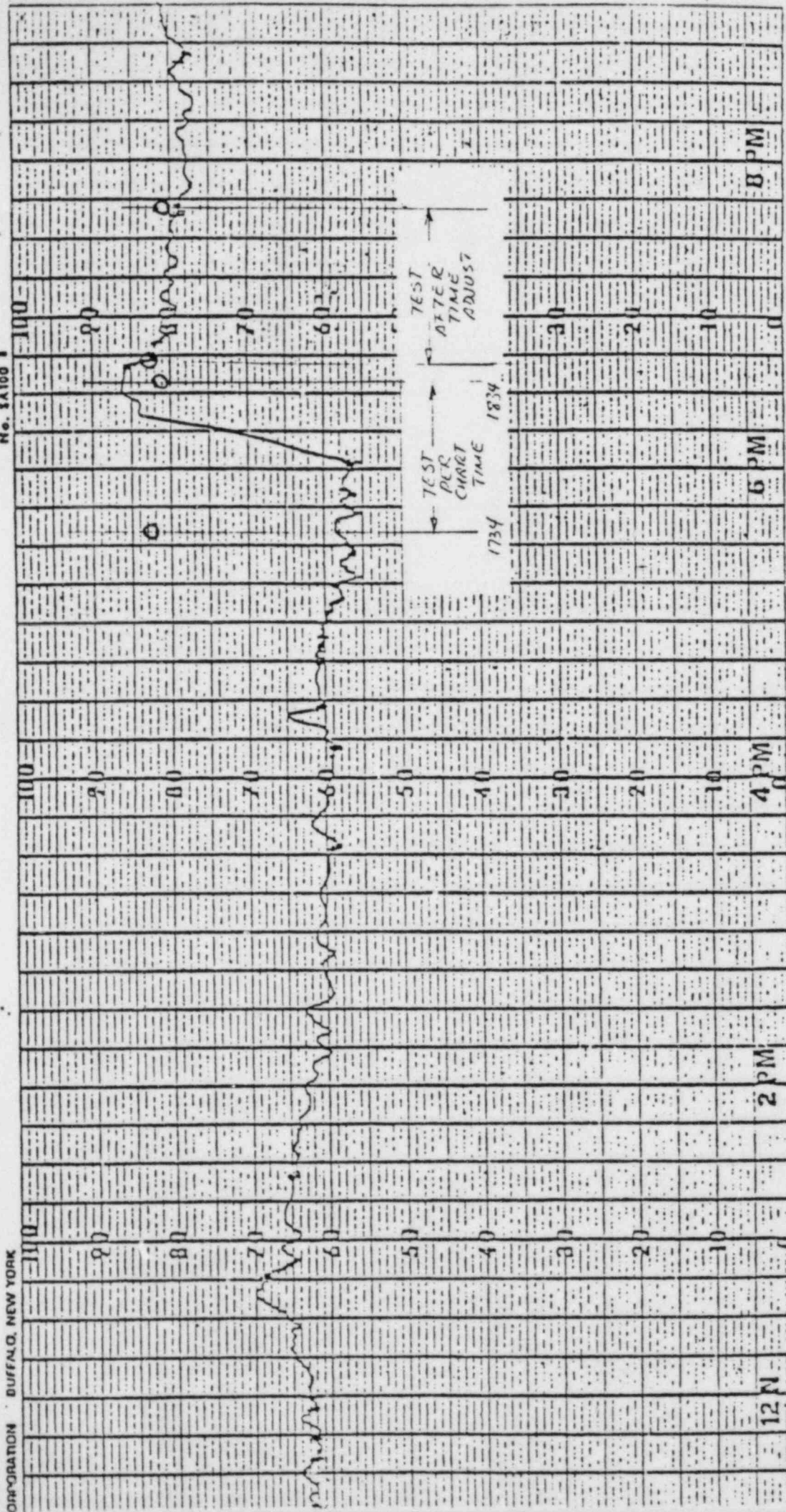


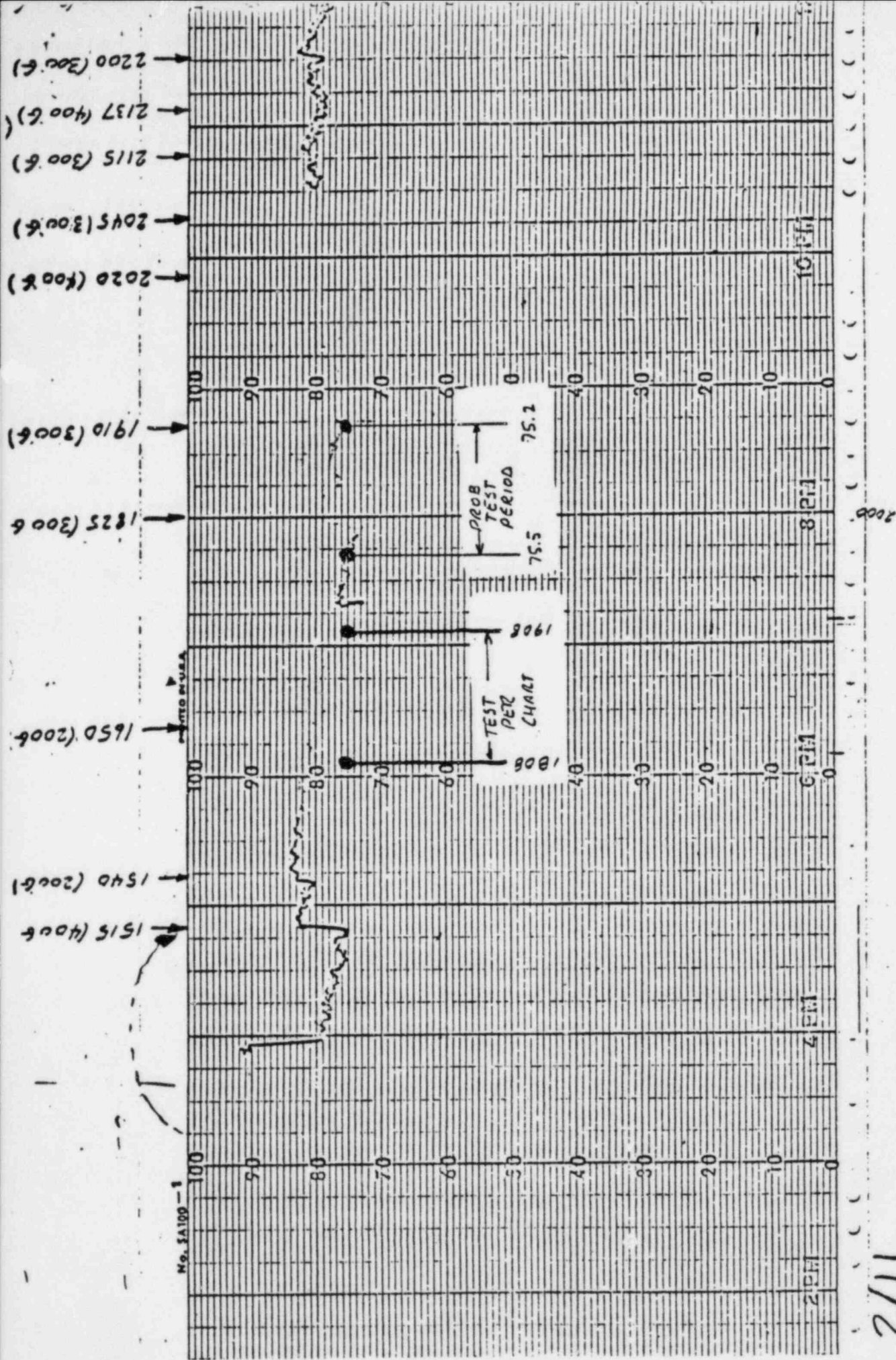
10/4



10/2

10/11

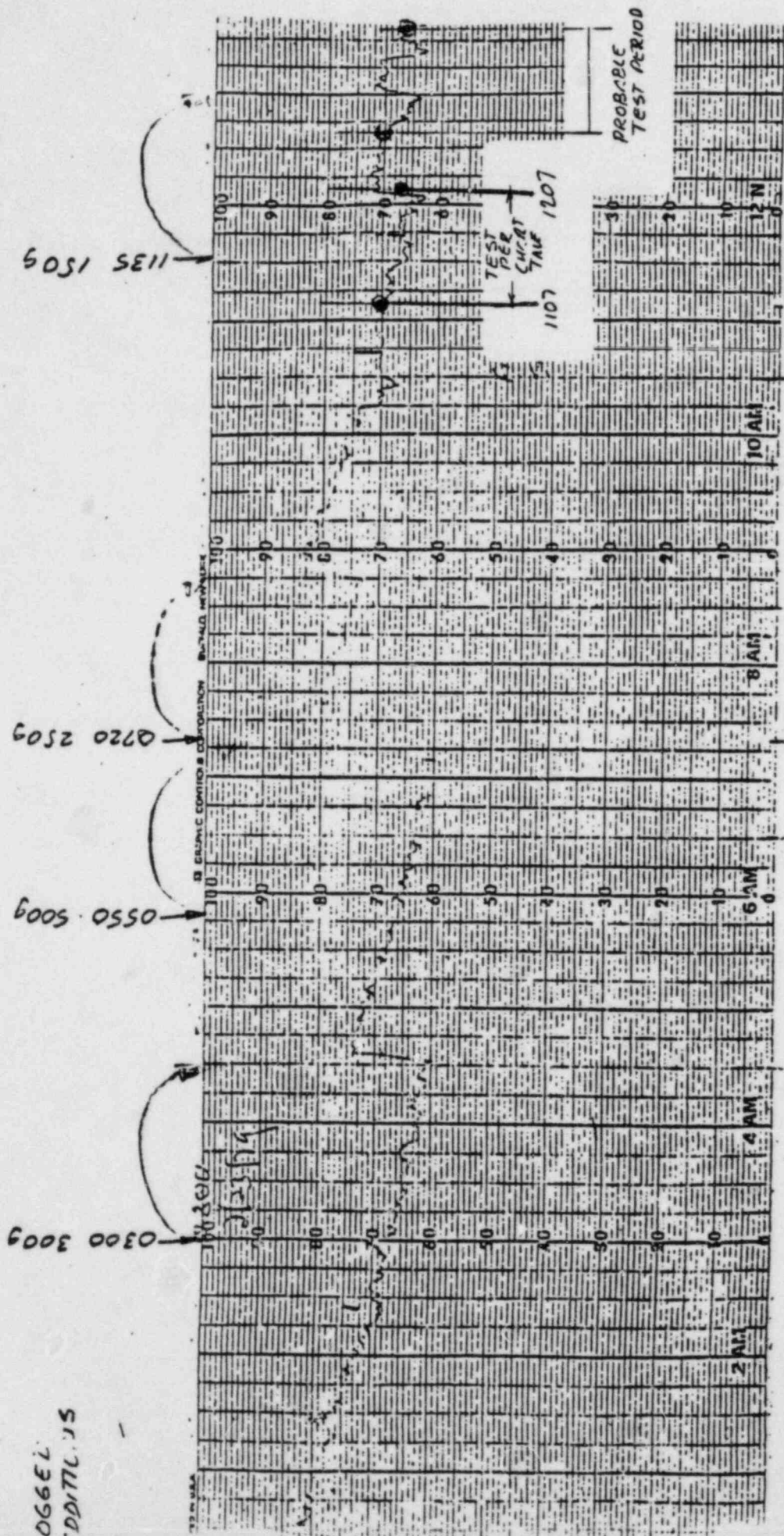




2/11

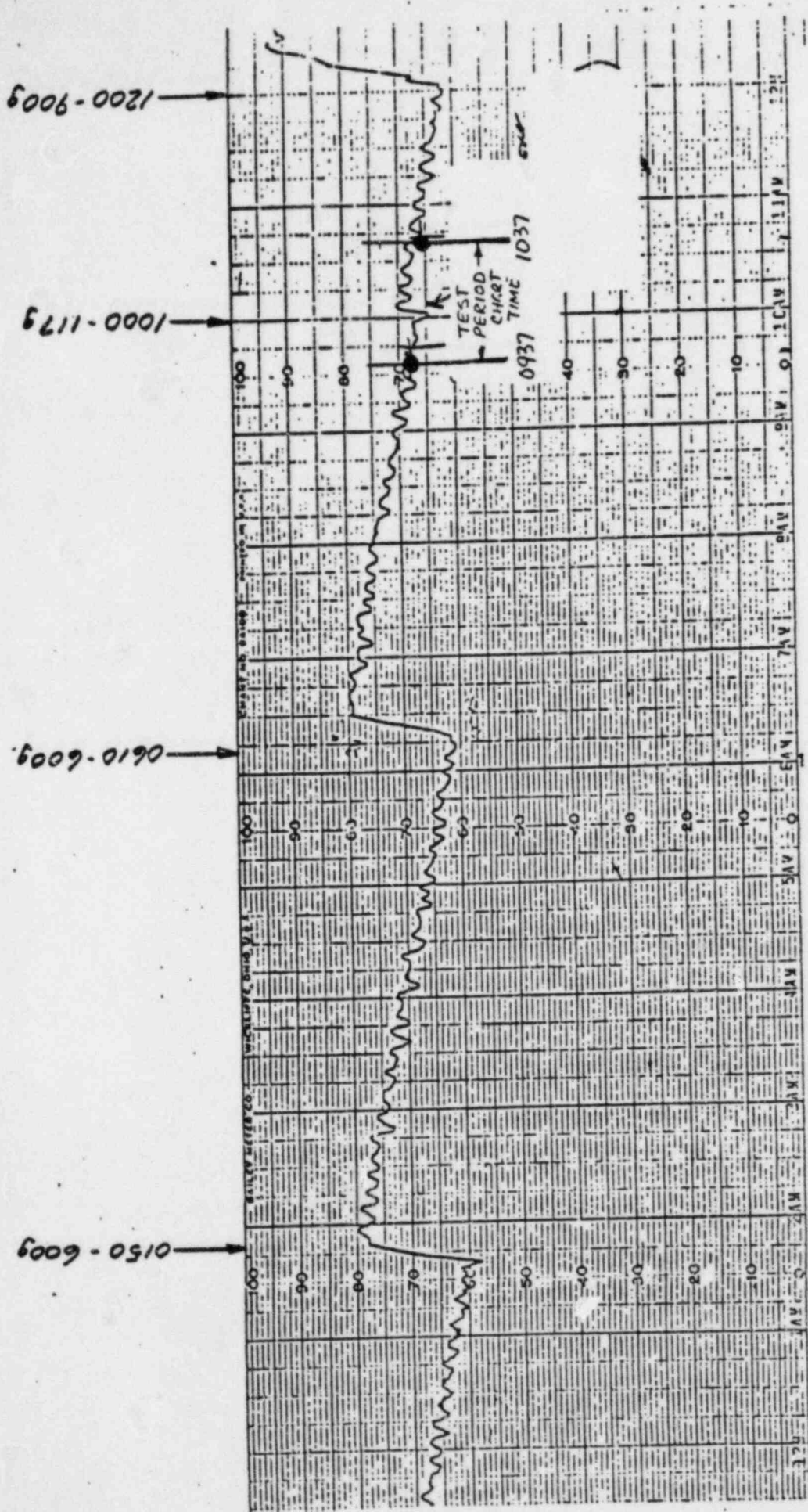
2'11 AGREES W/LOG ~1 1/2 HR CHART ERROR.

2/23



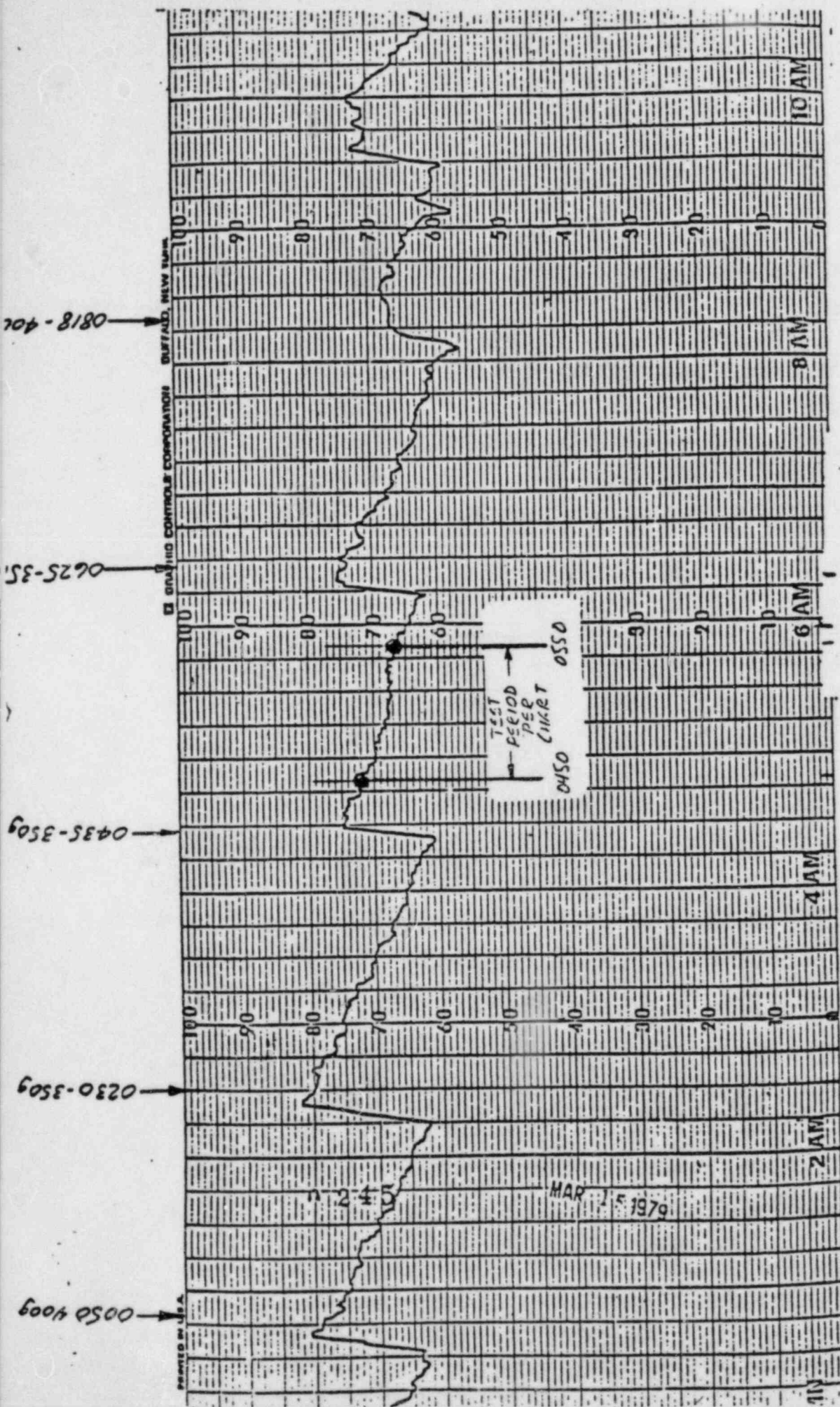
066EL
DDITL 15

2/23



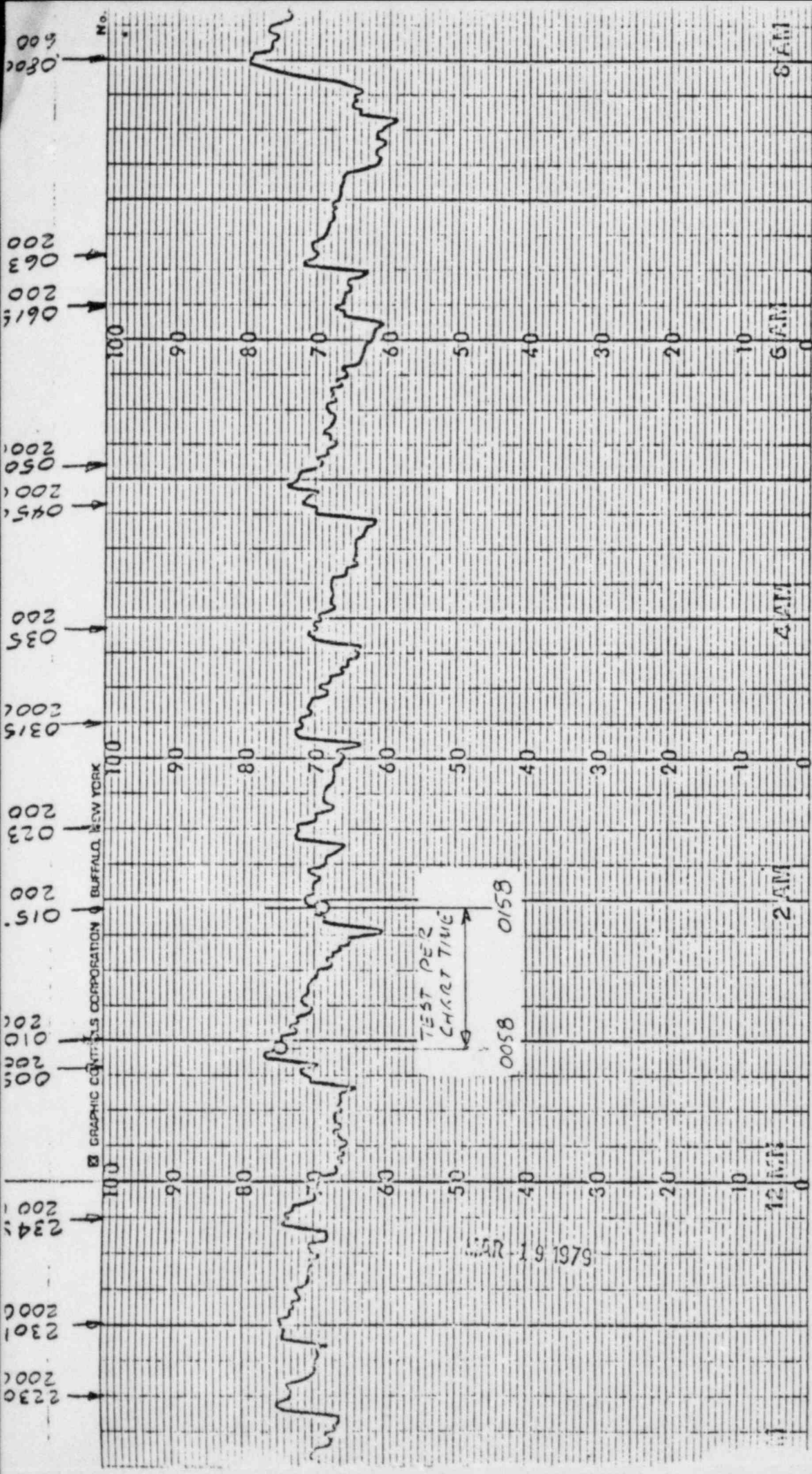
1-1/13

1/13



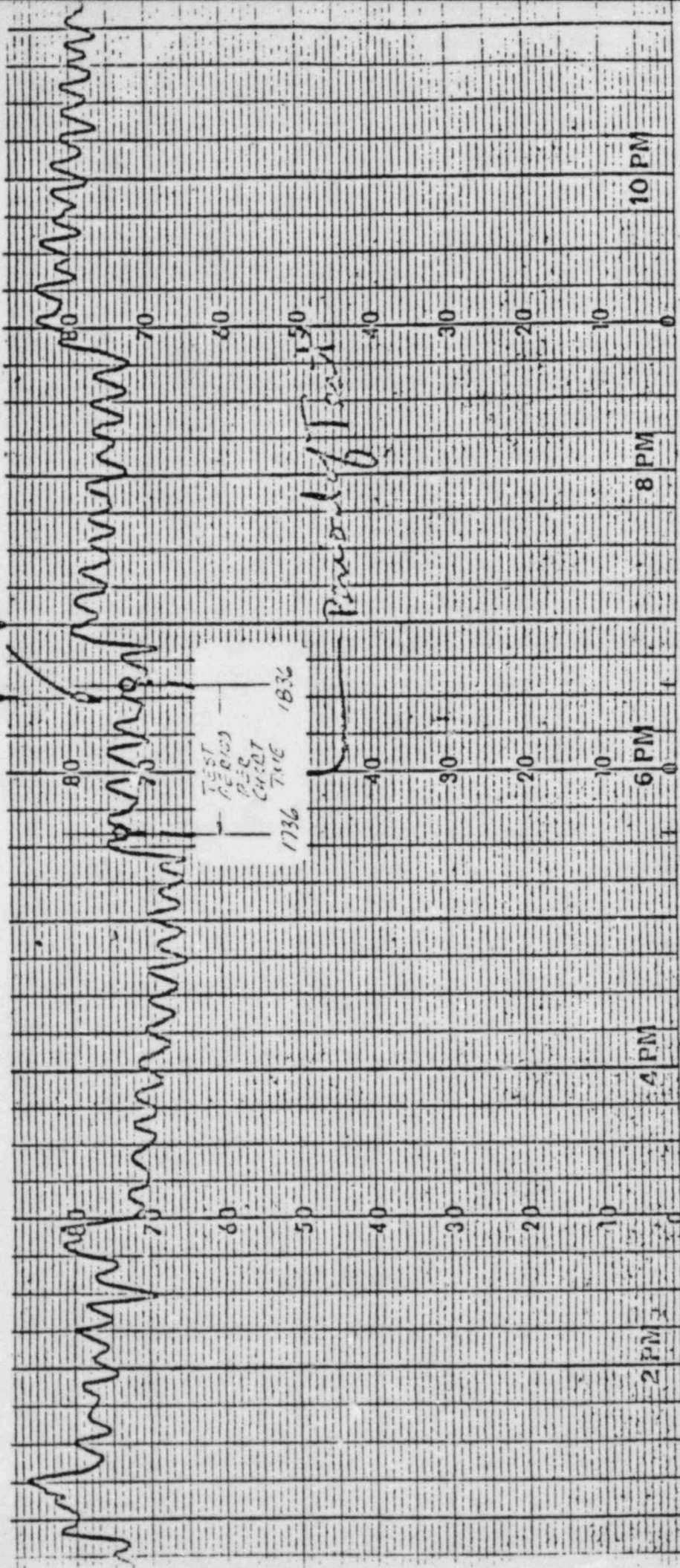
3/15

3/15



3/18-3/19

0002 0061
 1900 200g
 080 106
 0002 0281
 1830 200g
 080 106

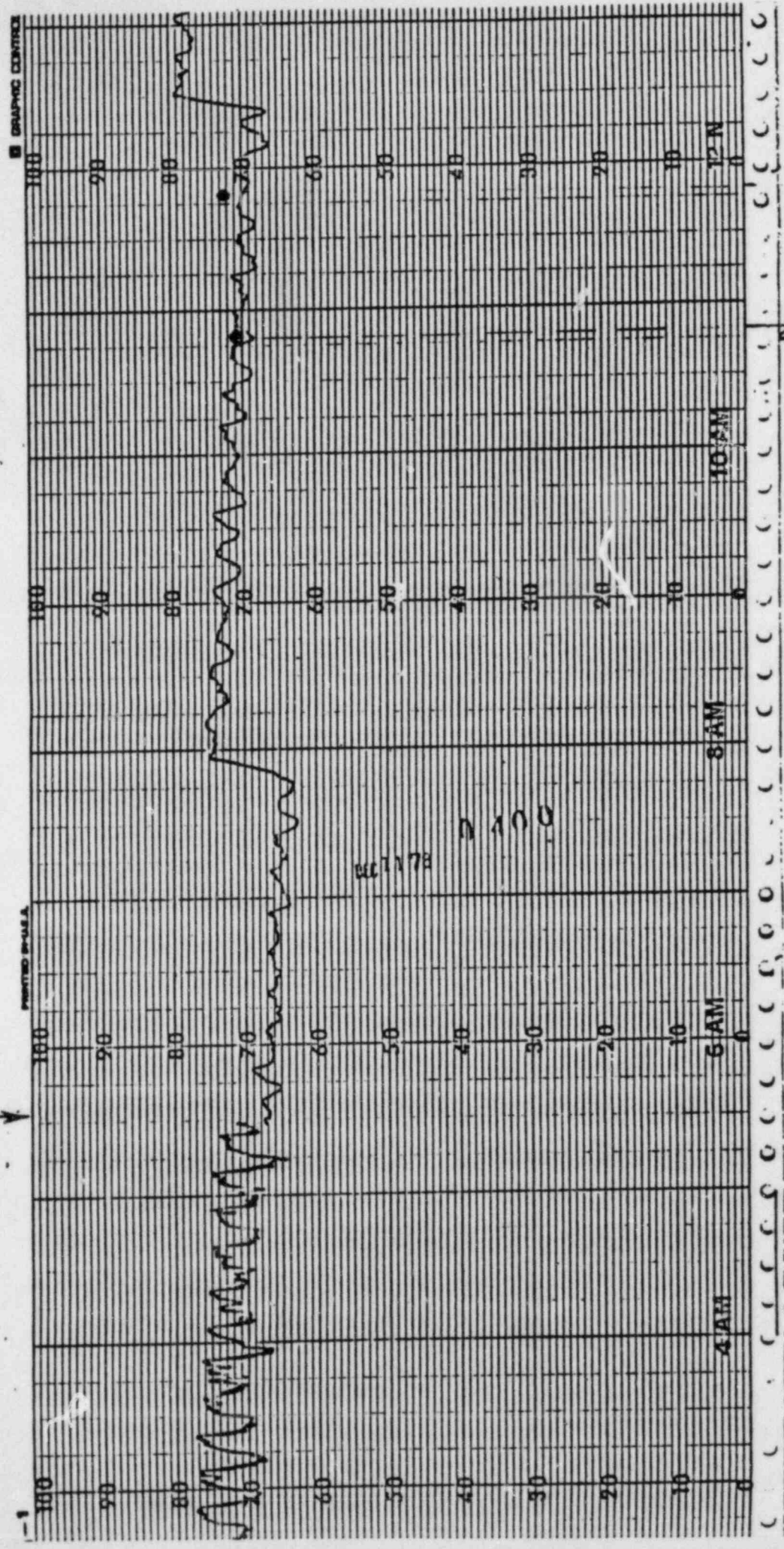


12/24



ALLEGATION: MUT + 2" ; normal - 2"

INSTRUMENT SWITCH



12/11/78

MUT LVL 70.9 in 72.6 in

← ACIB TEST →

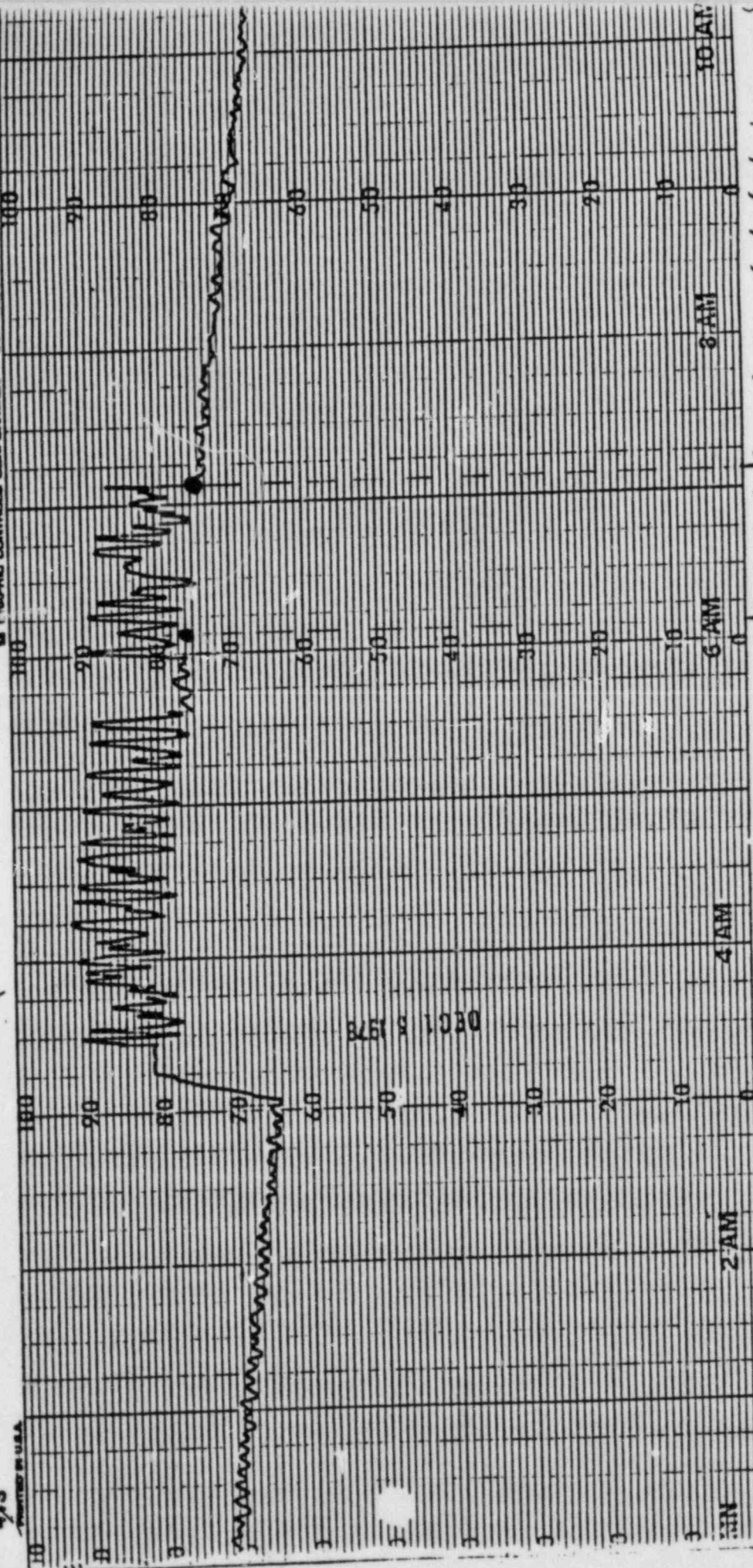
UNL0667

Allegation
100 gal. / 0630 short time
0640 short time

4/3

PRINTED IN U.S.A.

MAPING CONTROLS CORPORATION BUFFALO, NEW YORK



12/15/78

74.4 in

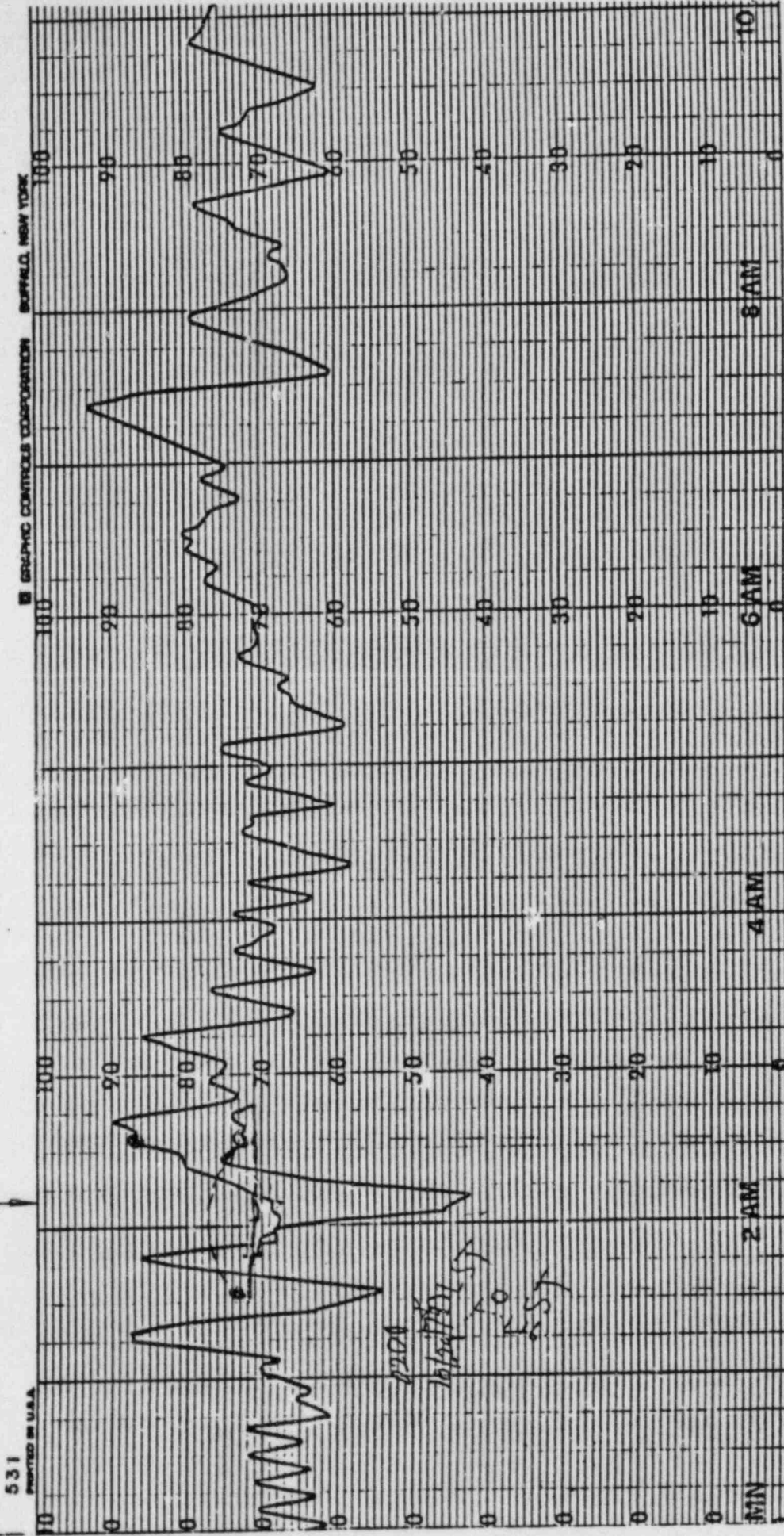
0308

75.8 in

0208

MUT LVL

CRO LOG
0211 330 gal. -
EST = 0311 DST



TAVE CHANGE +6.2°F
PLANT NOT STEADY STATE.

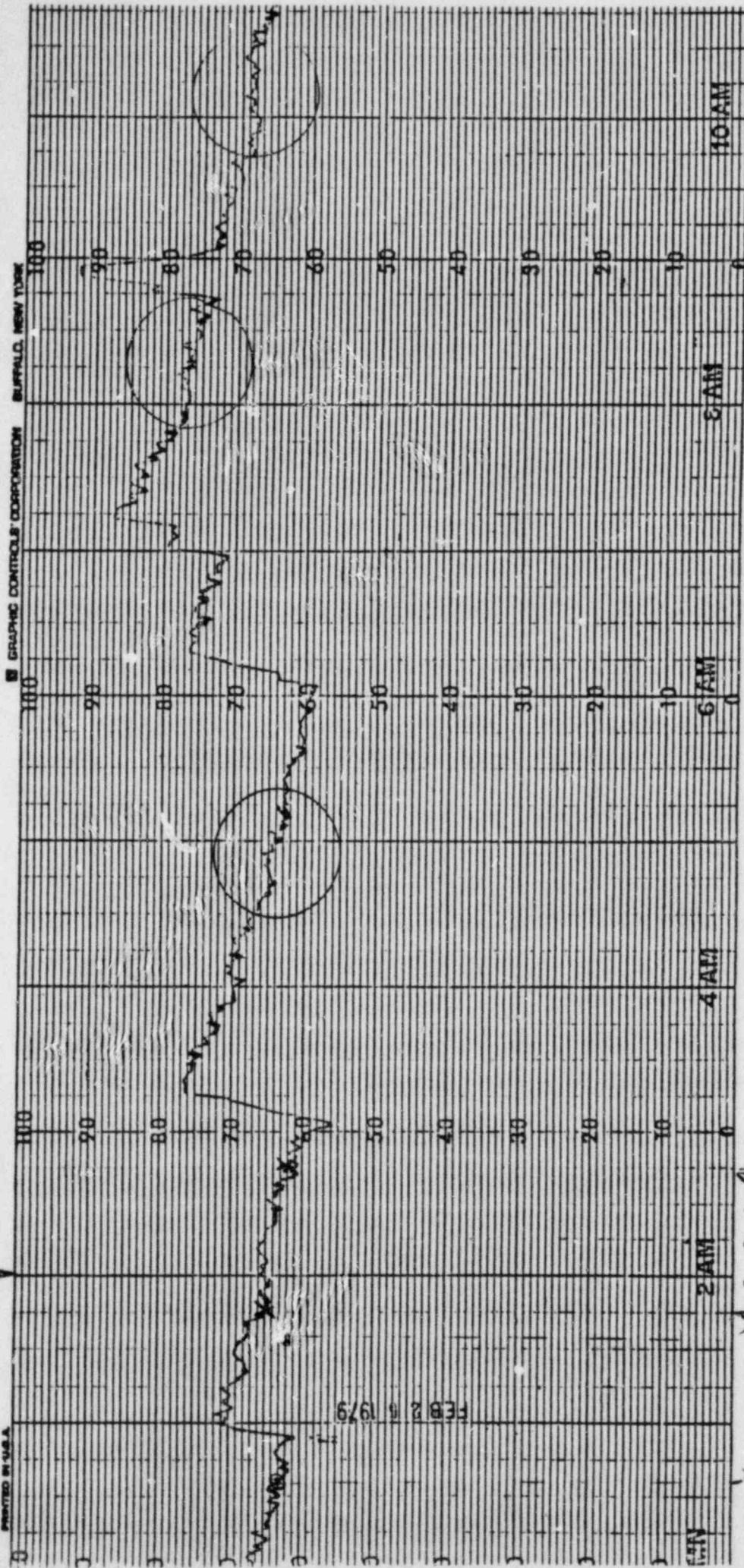
10/29/78

MUTLVL 73.79 in 87.135 in
0232 - ALL DST

ALLEGATION:
120 gal at 0200 chart time
(10066ED)

202

PRINTED IN U.S.A.



MUTVL 65.1 in 62.0
0038
0138

2/26/79

CONFIRMED WATER ADDITIONS
NOT INCLUDED IN RCIB CALCUALTION

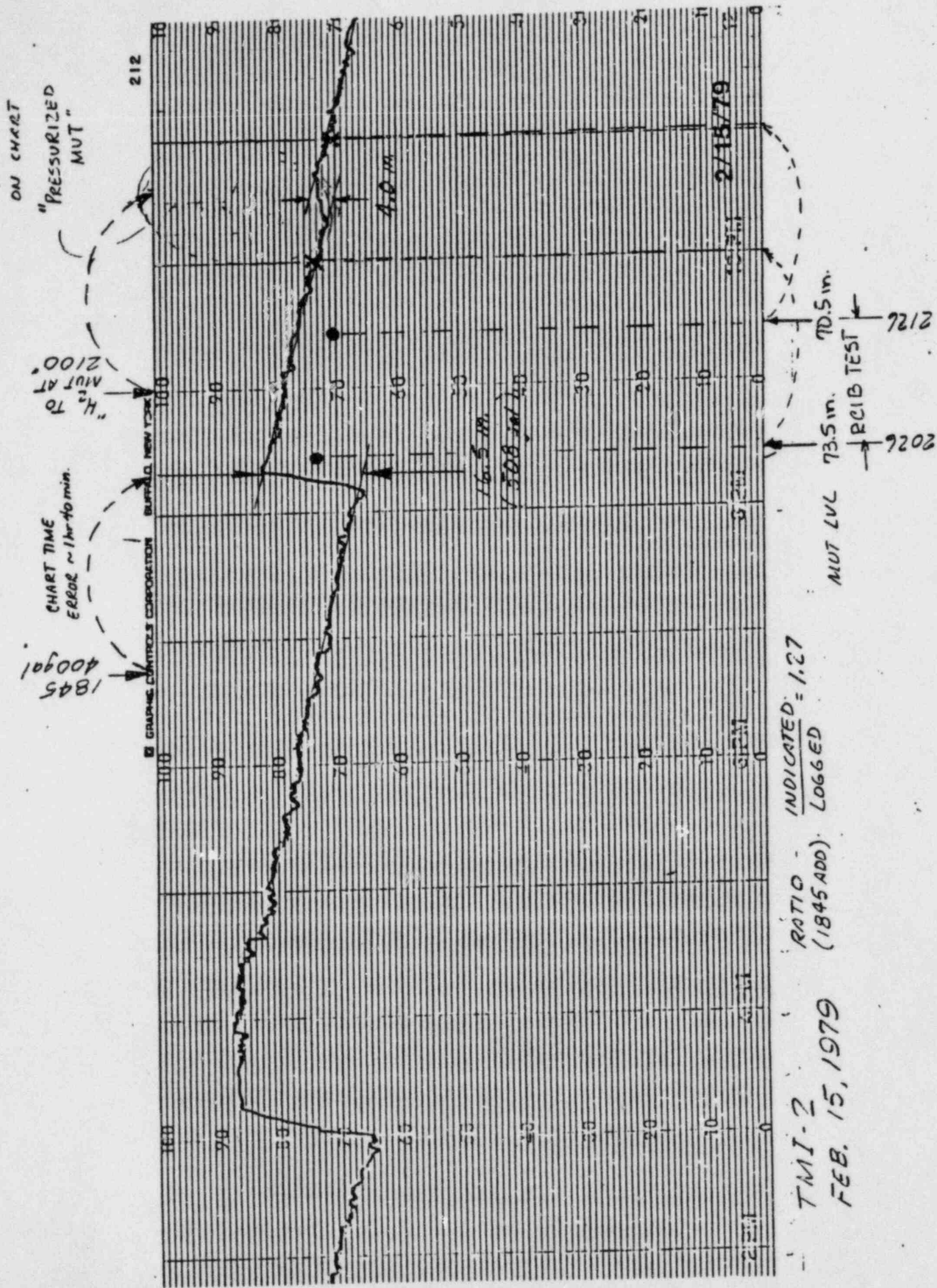
1.	JANUARY 13, 1979 (0937 TO 1037)	117 GAL. ADDED AT 100	RECORDED IN CRO LOG.
2.	FEBRUARY 11, 1979 (1808 TO 1908)	300 GAL. ADDED AT 1825	RECORDED IN CRO LOG.
3.	FEBRUARY 12, 1979 (2120 TO 2220	ABOUT 150 GAL. ADDED AT ABOUT 2130	NOT RECORDED IN CRO LOG.
4.	FEBRUARY 23, 1979 (1107 TO 1207)	150 GAL. ADDED AT 1135	RECORDED IN CRO LOG.

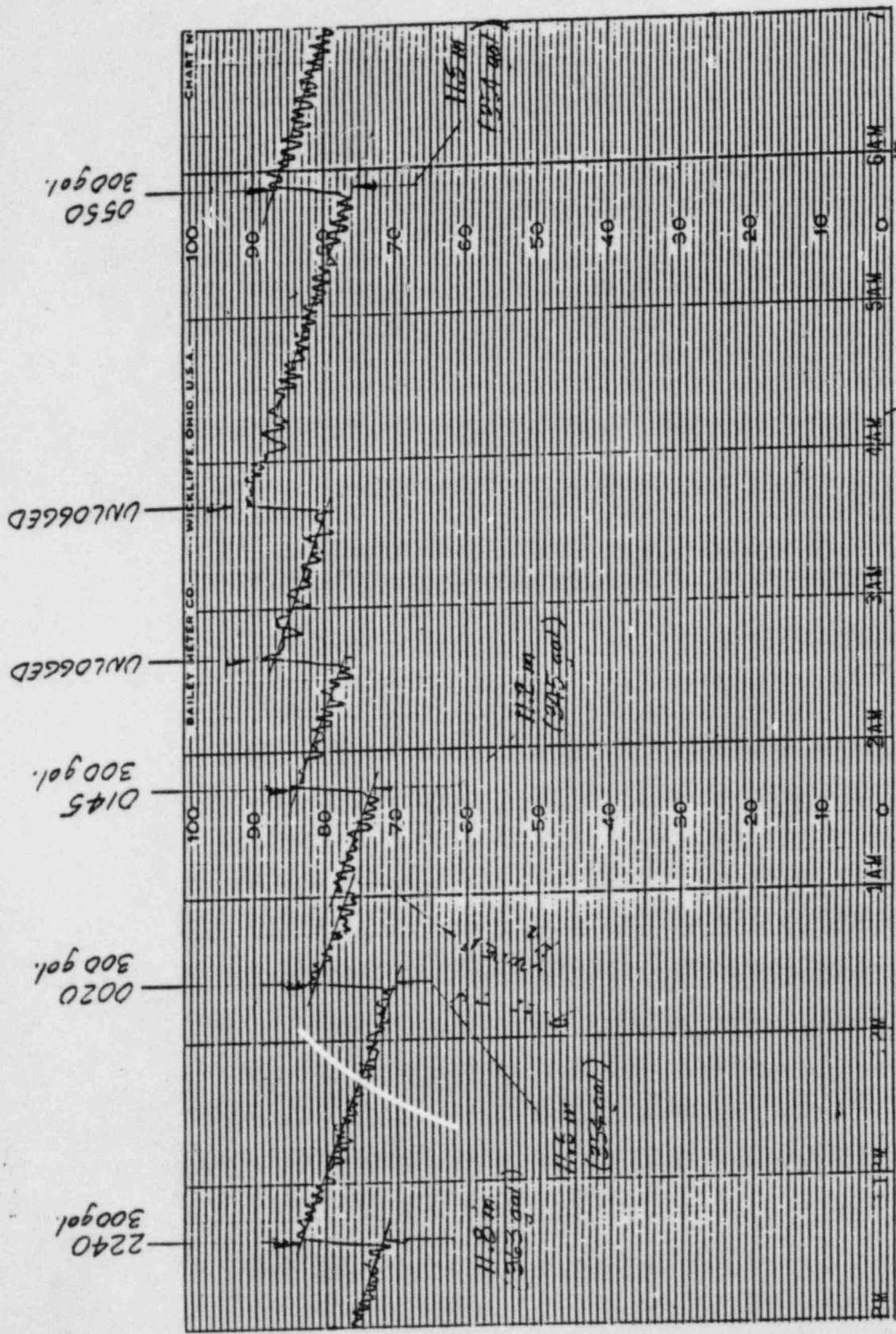
NOTES

1. TESTS ON 2/11 AND 2/12 HAD A DROP IN RC DRAIN TANK LEVEL. TEST ON 2/23 HAD ESSENTIALLY NO CHANGE IN RC DRAIN TANK LEVEL.

HYDROGEN ADDITIONS

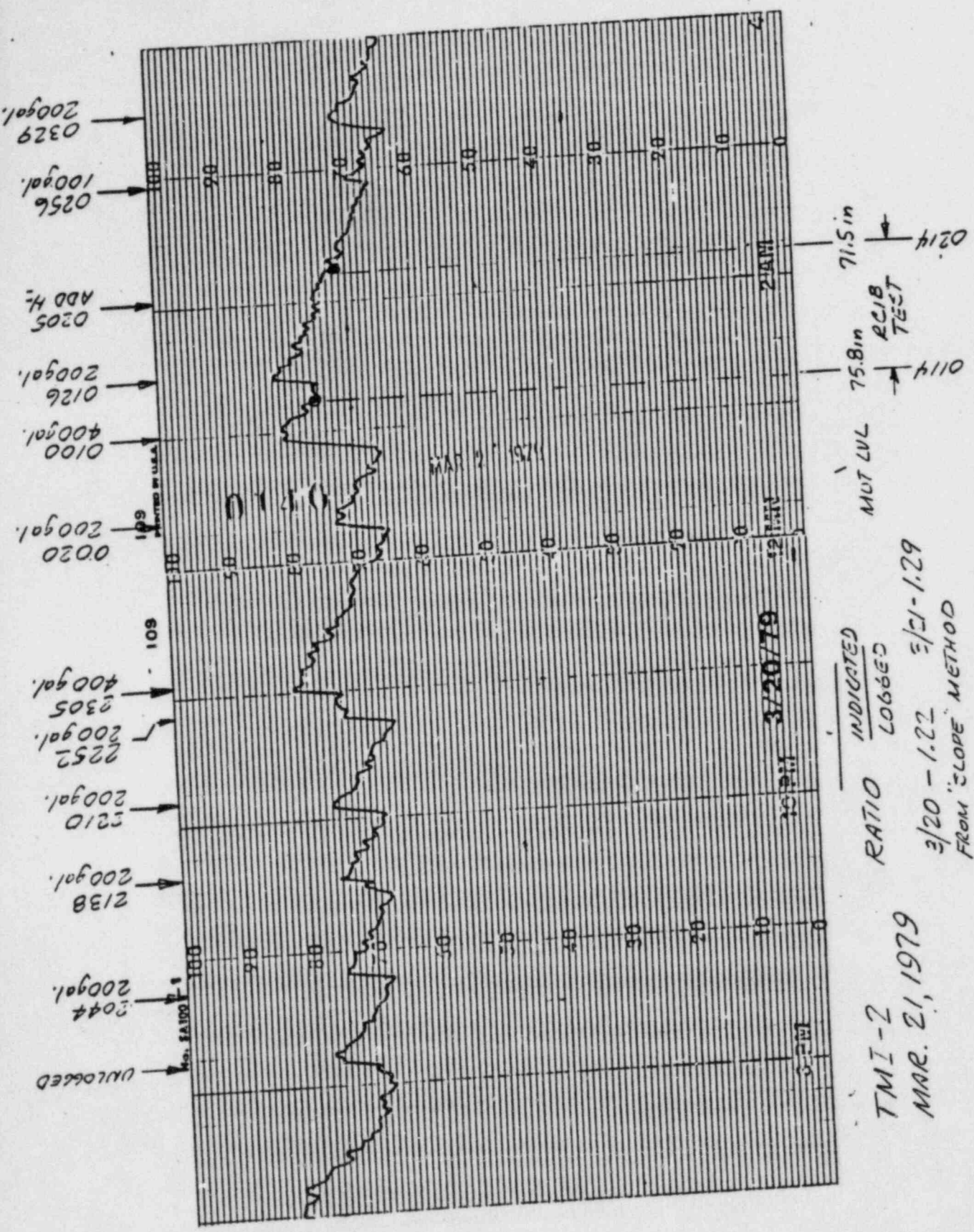
- ° EFFECT ON RCIB TEST RESULTS
- ° REVIEW OF INDIVIDUAL ALLEGATIONS
 - METHODOLOGY
 - EXAMPLES





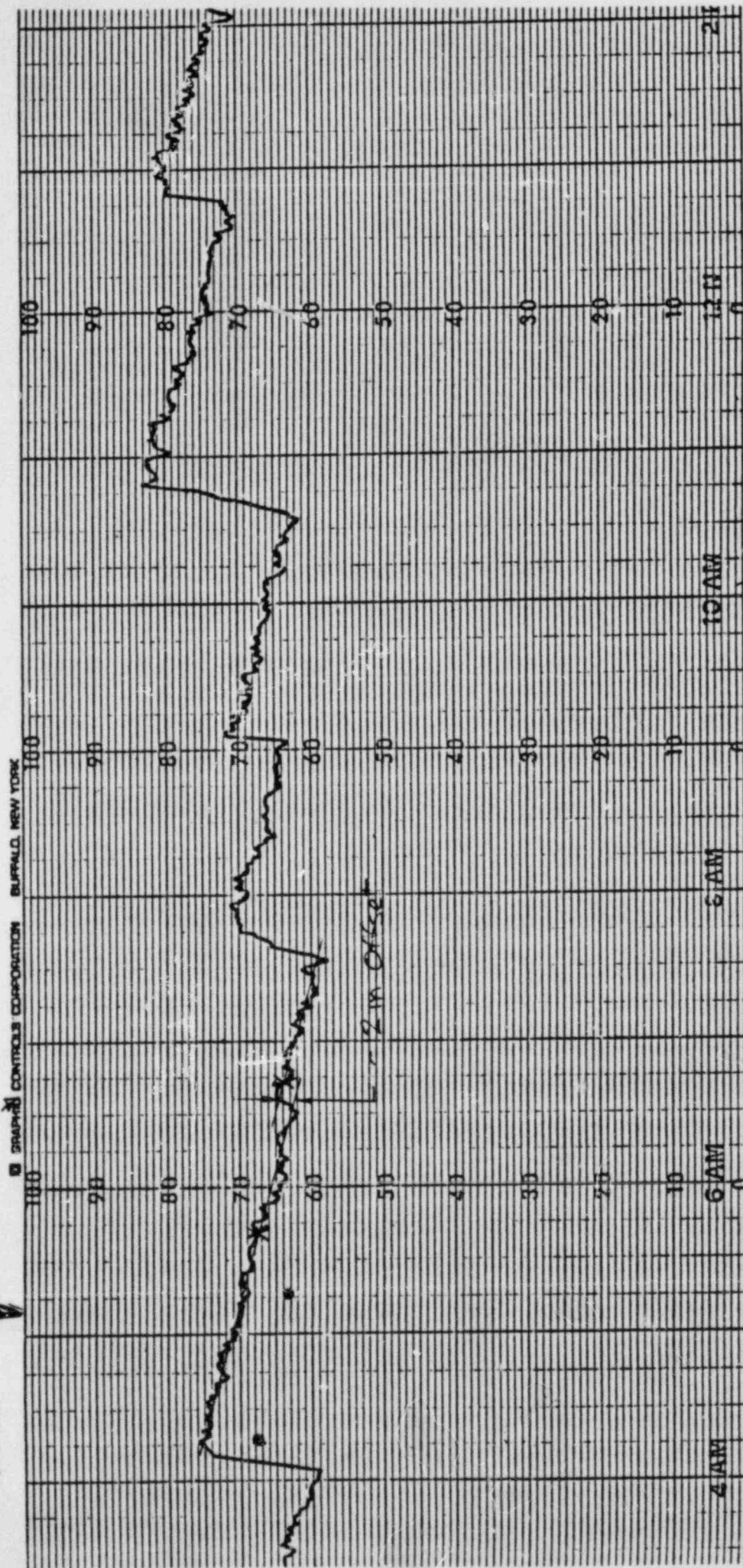
$$\text{AVERAGE RATIO} = \frac{\text{INDICATED}}{\text{LOGGED}} = 1.18$$

TM1-1
SEPT. 22, 1974



OS10
H2 ADD
AOL06

TIME ERROR ~ 1 1/2 hrs



RATIO: $\frac{\text{INDICATED}}{\text{LOGGE}} = 1.27$
FROM "SLOPE" METHOD

2/17/79

67.9 in — 1150
63.8 in — 1150

MAY BE LOGGING
 ERRORS, CHART TIME
 ERROR, LATER ON 2/15
 15 ~ 1 hr 45 min
 MAY BE 0025 + 0230

0125
 500 gal.
 0200
 200 gal.

CHART TIME
 ERROR ~ + 1 hr 35 min

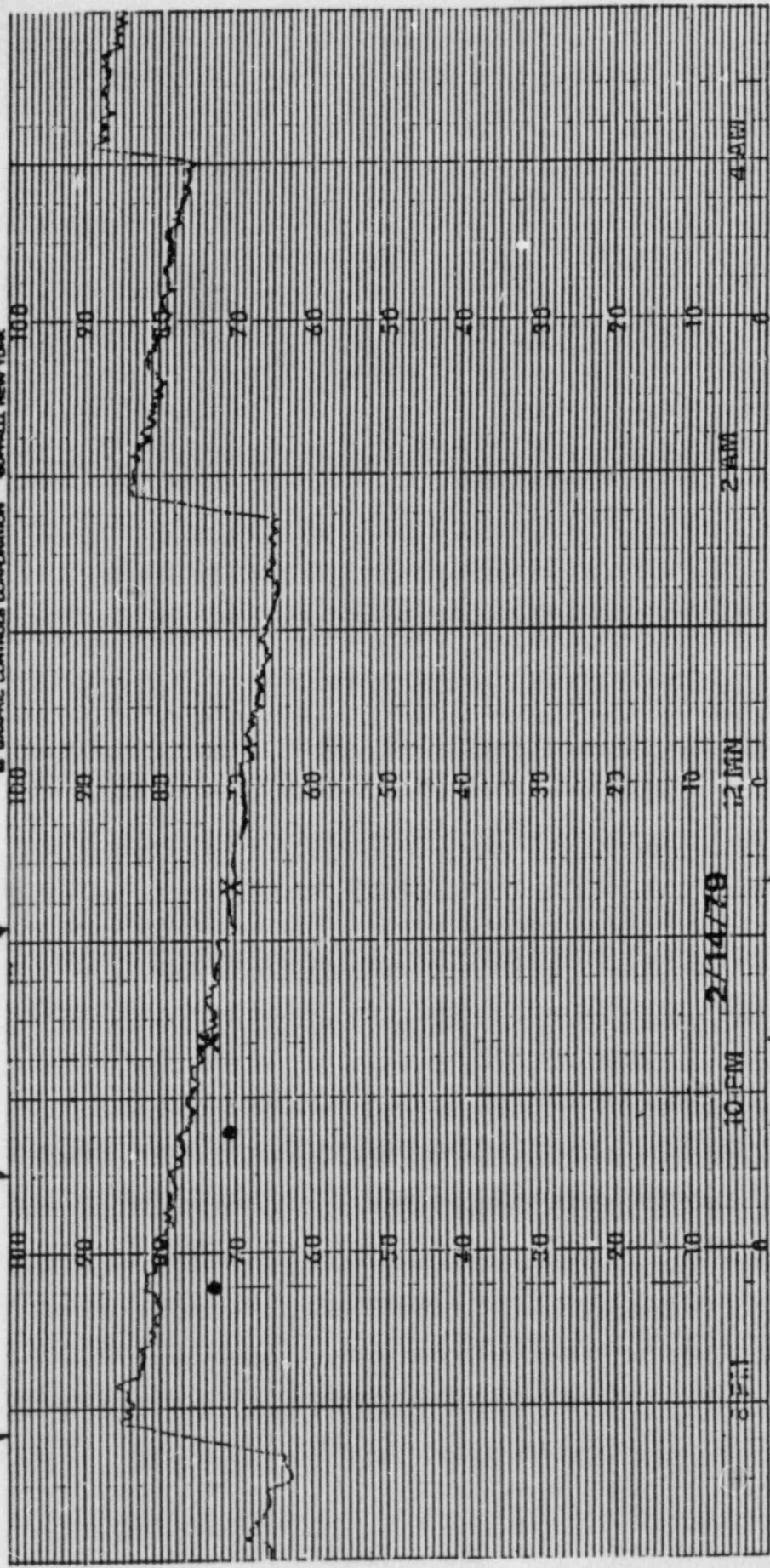
1825
 1600 gal.

2130
 NO LOG
 H2 ADD

213 213

GRAPHIC CONTROLS CORPORATION

SUFFALO, NEW YORK



TNII-2
 FEB 14, 1979

RATIO INDICATED
 LOGGED

2/14 - 1.15 2/15 - 1.22
 FROM "SLOPE" METHOD

2046 73.0 in
 2146 71.0 in

CONFIRMED AND EFFECTIVE
HYDROGEN ADDITIONS DURING RCIB TESTS

DATE TIME	LOG ENTRY	EFFECT ON INDICATED MAKEUP TANK LEVEL
2/15/79 2026 to 2126	CRO LOG @ 2100	4 IN. OFFSET (ABOUT 120 GAL.)
2/17/79 0411 to 05	AO LOG @ 0510	2 IN. OFFSET (ABOUT 60 GAL.)

WATER AND HYDROGEN ADDITIONS
(September 18, 1978 to March 27, 1979)

1. **WATER ADDITIONS DURING RCIB TESTS**

<u>Recorded RCIB Tests</u>	<u>Number of RCIB Tests During Which Water Additions Made</u>	<u>Number of Water Additions Not Entered Into RCIB Tests</u>	<u>Alleged Water Additions Not Entered During RCIB Tests by F&B/NRC</u>
174	28 24-Logged and Entered in RCIB Test 3-Logged and Not Entered 1-Not Logged and Not Entered	4 (~2%) 3-Logged and Not Entered 1-Not Logged and Not Entered	63 (4-Verified by MPR)

2. **HYDROGEN ADDITIONS DURING RCIB TESTS**

<u>Recorded RCIB Tests</u>	<u>Alleged Hydrogen Additions During RCIB Tests</u>	<u>Breakdown of Alleged Additions</u>		
		<u>Hydrogen Additions That Were Logged and Shown on Makeup Tank Trace</u>	<u>Hydrogen Addi- tions That Were Logged But No Sign on Makeup Tank Trace</u>	<u>Hydrogen Additions That Were Not Logged and No Sign on Makeup Tank Trace</u>
174	14 10-F&B 4-NRC	2	8	4