



T7: Enhancements to Fuel Cycle and Independent Spent Fuel Storage Installation Oversight Programs

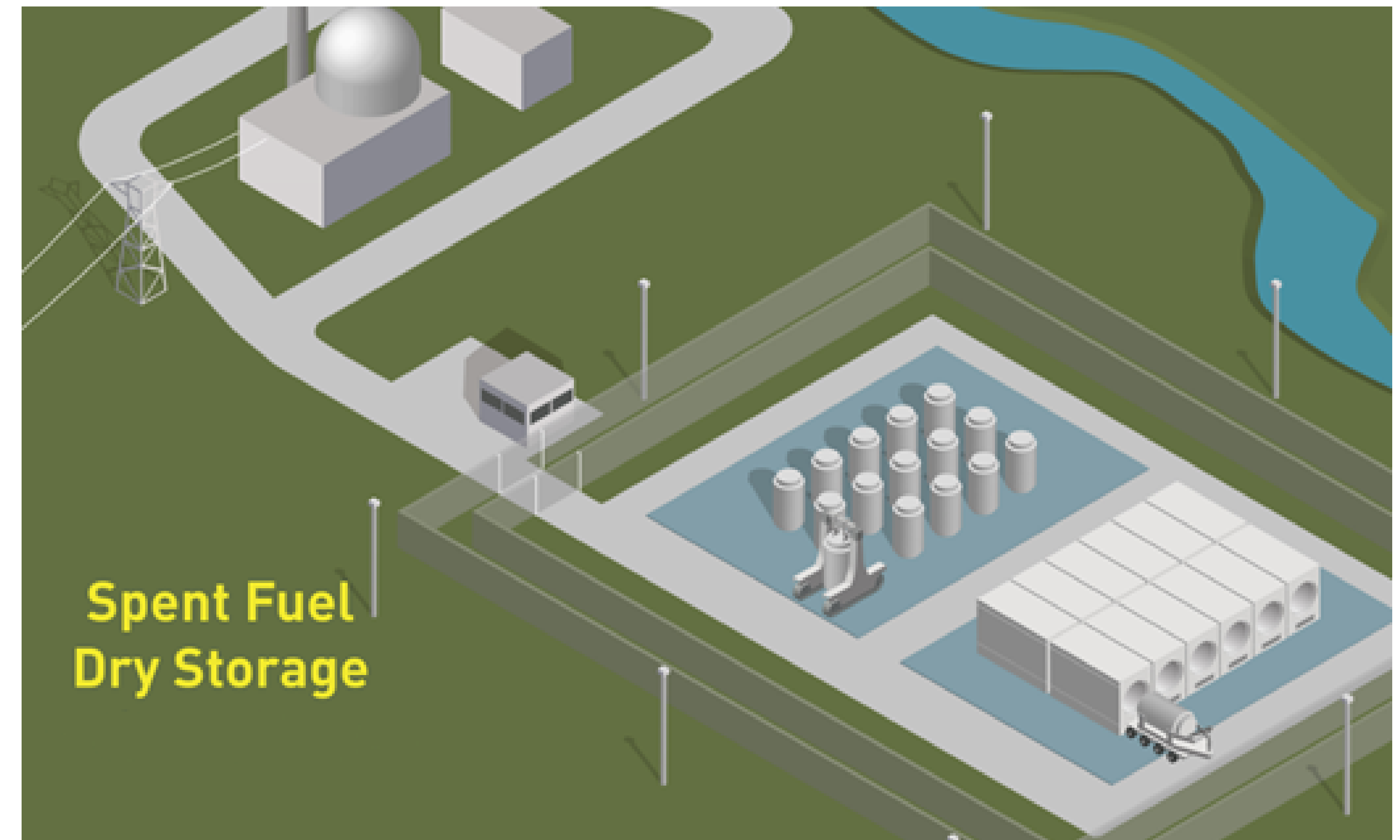
ISFSI Inspection Program Enhancement Initiative Overview

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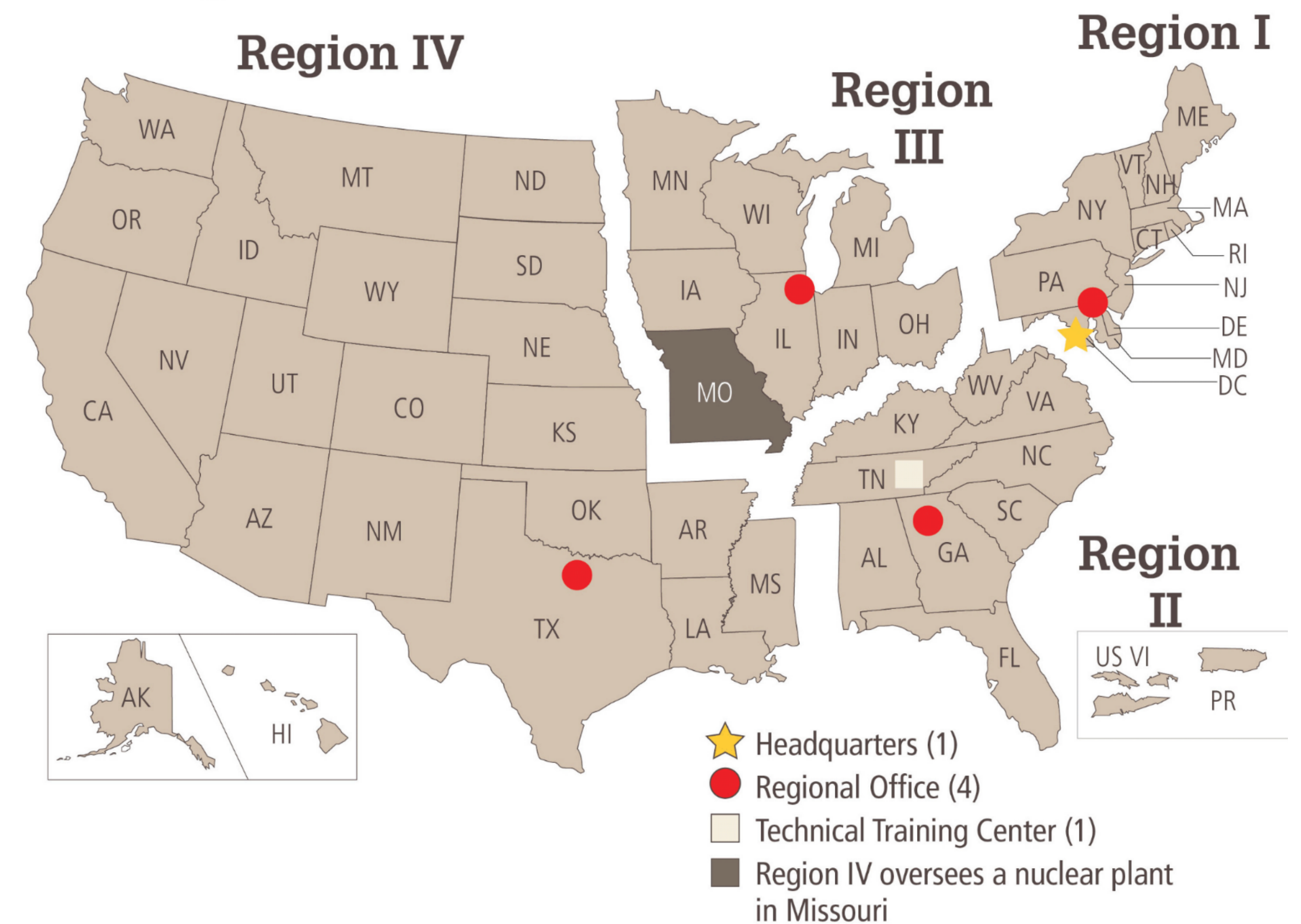
- Internal feedback to provide a more risk-informed independent spent fuel storage installation (ISFSI) inspection program
- The Nuclear Energy Institute submitted one recommendation in their letter on Reactor Oversight Process enhancements (September 19, 2018) regarding ISFSI inspection
- Initiated a proactive review to enhance the ISFSI inspection program in June 2019



A working group of NRC regional ISFSI inspectors and NRC Headquarters staff was formed to evaluate and enhance the NRC’s existing ISFSI inspection program by developing a clearer, more risk-informed, comprehensive, and consistent approach to ISFSI inspections across the four regions that focuses on those areas most important to safety

- Working Group Charter, Agencywide Documents Access and Management System (ADAMS) Accession No. ML19155A273

NRC Regions



Nuclear Power Plants

- Each regional office oversees the plants in its region—except for the Callaway plant in Missouri, which Region IV oversees.

Materials Licensees

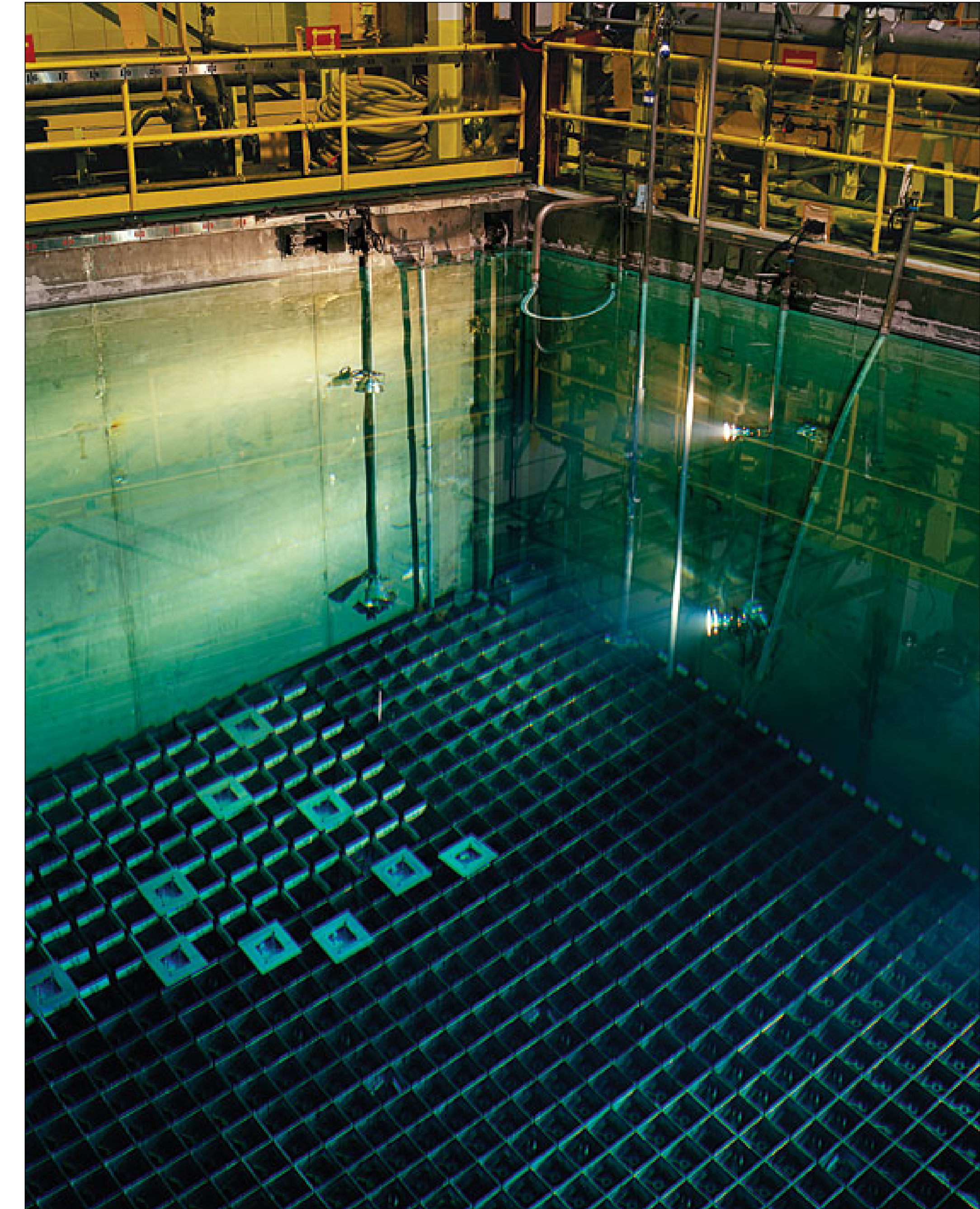
- Region I oversees licensees and Federal facilities located geographically in Region I and Region II.

- Oversight of ISFSI operations:
 - Onsite component construction
 - Dry runs
 - Loading
 - Monitoring
- Not in scope of review:
 - Transportation
 - Vendor inspections
 - Aging management
 - Security



The working group identified five safety focus areas:

- Occupational dose
- Public dose/exposure
- Fuel damage
- Confinement/canister integrity
- Impact to plant operation



- Application of risk insights (methodology)
 - Frequency of inspections
 - Level of effort
- Qualification and training



- Holistic approach to develop a more risk-informed, performance-based ISFSI program that takes into account information from—
 - Probabilistic models
 - ISFSI pilot probabilistic risk assessment—NUREG-1864
 - Materials systems risk analysis—NUREG/CR-6642
 - Operating experience
 - Subject matter expertise

 - Evaluated all ISFSI inspection procedures and ranked the risk of each inspection activity according to the five safety focus areas
 - Risk prioritization tool to help inspectors identify and focus inspections on the most risk-significant items
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- A comprehensive and objective review to develop a more risk informed inspection program to focus on those areas most important to safety
 - Increase in inspection for risk-significant activities and decrease in other activities
 - Greater flexibility to perform inspections during more risk significant ISFSI operations
 - Recommendations considered varied stakeholder feedback
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Inspection Frequencies

- Informed by operating experience, subject matter expertise, and risk insights, which included the fixed radiographic installation and irradiator facility inspection frequencies
 - Proposed Program
 - Routine inspections—triennial cycle
 - Extended loading campaign—quarterly until complete
 - All other inspection frequencies—as needed
 - Current Program
 - Routine inspections—every 2 years, not to exceed 3 years
 - All other inspection frequencies—as needed
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Formal qualification and training specific for ISFSI inspectors

- Applicable to regional or resident inspectors
 - Cross-qualification program developed for reactor inspectors already fully qualified as a resident or regional engineering inspector
 - Partial qualification table developed for those resident or regional engineering inspectors who only perform routine loading inspections
 - No recommendation on who performs inspection
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Inspection Effort

- Routine inspections

- Level of effort assessed by performing line-by-line review of hours needed for the risk-significant inspection activities
 - Welding, heavy loads, fuel loading activities
 - Proposed program
 - 96 hours every triennial cycle for routine loading inspections
 - 96 hours every quarter during extended loading campaign
 - 24 hours every triennial cycle (includes Away From Reactor ISFSIs) for routine monitoring inspections
 - Current program
 - 132 hours every 2 years, not to exceed 3 years, for routine loading inspections
 - 24 hours every 2 years, not to exceed 3 years (includes Away From Reactor ISFSIs) for routine monitoring inspections
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Inspection Effort (cont.)

- Preoperational and initial loading inspections
 - Based on revised risk-informed inspection procedures and taking into account actual resource expenditures
 - Proposed program
 - Preoperational inspection (Inspection Procedure (IP) 60854)—200 hours
 - Review of 10 CFR 72.212 evaluations (IP 60856)—160 hours
 - Current program
 - Preoperational inspection (IP 60854)—120 hours
 - Review of 10 CFR 72.212 evaluations (IP 60856)—120 hours
 - No change to ISFSI construction inspection (IP 60853)—120 hours
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The working group also recommended the following:

- Assess and provide recommendations for enhancement in the areas of inspection readiness for—
 - Transportation of spent nuclear fuel
 - Consolidated interim storage facilities
 - Review possible efficiency gains and overall improvement related to the creation of a Center of Expertise for ISFSI oversight activities
 - Develop a routine assessment of the ISFSI inspection program
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- Issued a memorandum with the working group's initial assessment and recommendations on October 2, 2019 (ADAMS Accession No. ML19277G895)
 - Includes two enclosures (ADAMS Accession Nos. ML19277G878 and ML19277G879) with recommendations
 - Solicited internal and external feedback on the initial recommendations
 - Includes public meetings that provided an opportunity for feedback from stakeholders in various geographic areas
 - Updated the working group's recommendations to incorporate feedback (ADAMS Accession No. ML20045D870)
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- The NRC will make a final decision and issue a tasking memorandum to the regions with the final recommendations report
 - Program documents will be updated, as needed, based up final decision
 - New technical basis document
 - Revisions to Inspection Manual Chapters and inspection procedures
 - Implementation planned for start of calendar year 2021
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