RLB-92-193

September 10, 1992

U. S. Nuclear Regulatory Commission Document Control Desk Washington, DC 20555

Reference: Quad Cities Nuclear Power Station

Docket Number 50-265, DPR-30, Unit Two

Enclosed is Licensee Event Report (LER) 92-020, Revision 00, for Quad Cities Nuclear Power Station.

This report is submitted in accordance with the requirements of the Code of Federal Regulations, Title 10, Part 50.73(a)(2)(V)(D). The licensee shall report any event or condition that alone could have prevented the fulfillment of the safety function of structures or systems that are needed to mitigate the consequences of an accident.

Respectfully,

COMMONWEALTH EDISON COMPANY QUAD CITIES NUCLEAR POWER STATION

R. L. Bax Station Manager

RLB/TB/pim

Enclosure

cc: J. Schrage T. Taylor INPO Records Center NRC Region III

STMGR 436 150050 9209150372 920909 PDR ADOCK 05000265 CE34 1

							LICEN	ISEE EV	ENT	REPORT	(LER)					F	orm Rev 2
Facilit	y Name	(1)							NA COMMUNICATION			Doc	ket Nu	mber (	(2)		ge (3)
Quad Ci	ties L	hit Two	)									01	51 01	01 01	21 6	15 1	of 0
Title (																	
Unit Ty	o RCTC	Incom	rable D	ue To	Failed E	SM/EGR	Contro	ller									
ALL PROPERTY OF THE PARTY OF TH	Date			200	Number (				epor	t Date	(7)		Other	Facili	ties	Involved	(8)
Month	Day	Year	Year	13/4	Sequentia Number		Revisio Number		th	Day	Year	Fac	ility	Names	Doc	ket Numb	per(s)
															01	5 0 0	1 10
018	111	912	91 2		0121	0	010	01	9	019	91.2				01	51 01 0	01 1
POWER LEVEL (10)	DE (9)	1 .	0	ishe	REPGRT I ck one or 20.402(b) 20.405(a) 20.405(a) 20.405(a) 20.405(a) 20.405(a)	more (1)(i) (1)(ii (1)(iv (1)(v)	of the	follow 20.405 50.36( 50.73( 50.73( 50.73(	(c) (c)(1 c)(2 a)(2 a)(2 a)(2	(11) ) ()(i) ()(ii) ()(iii)	X 55	0.73(a 0.73(a 0.73(a 0.73(a 0.73(a 0.73(a	)(2)(i )(2)(v )(2)(v )(2)(v )(2)(v	v) (ii) (iii)(A		in Abs	(c) (Specify
Name							. N. N. N. W. L. S. M.	LMWM1.5.1	EASE-London	1.7112	I R. M. Jakel	and the state of	1.051		ELEPH	ONE NUME	BER
Nick F	adlofi	. Tech	Staff.		2942 ONE LINE	FOR EA	CH COME	ONENY	FAIL	URE DE	SCRIBE	DINT		0 1 9		51 41 -1	2 2 2 4
CAUSE	SYSTE	M CON	MPONENT		NUFAC-	TO NP	ABLE /		CAU	ISE   S	YSTEM	COMP	ONENT	MANU	JFAC-	REPORT TO NE	1///
		11	11	11	11		1//	17,17,1			1		1.1	11	11		1//
		11	11	11	111		122	77771					1_1_	11	11		1777
			nolete	EXPEC	AL REPORT  TED SUBMI , i.e. ap	SSION	DATE)		IN	NA CONTRACTOR OF				Submi	ssion (15)	Month 0 1	Day   Y

#### ABSTRACT:

On August 11, 1992, at 0930 hours, Unit Two was in the RUN mode at 100 percent rated core thermal power. While performing QCOS 1300-5, Quarterly Reactor Core Isolation Cooling (RCIC) Pump Operability Test, it was found that the RCIC pump could only achieve 265 gpm against a pump discharge pressure of 1120 psig and 4300 rpm. Normal pressure, flow and speed are 1250 psig, 416 gpm, and 4500 rpm. RCIC was declared inoperable retroactive to 0930 hours and QCOS 1300-2 was initiated. After extensive troubleshooting, the RCIC EGM, EGR and RG/SC were replaced. RCIC was subsequently declared operable.

The cause of this event is due to component failure. The exact reason for the failure is not known at this time. The components will be sent to the manufacturer, Woodward Governor, for inspection, rebuilding, and identification of the exact problem. A supplement will follow describing their findings.

Additional corrective actions include inspecting the governor valve and stem during the next available outage and monitoring the RCIC governor control loop for voltage drift during surveillance tests until it is determined that voltage drift within these components is acceptable.

This report is being submitted in accordance with 10CFR50.73(a)(2)(v)(D).

And the second second proper second second second	LICENSEE EVENT REPORT (LER) T	EXT CONTI	NUATI	QN	-		For	m Rev	v 2.0
FACILITY NAME (1)	DOCKET NUMBER (2)	LER N	UMBER	(6)			Pi	age (	3)
		Year	133	Sequential Number	144	Revision Number			
Quad Cities Unit Two	01510101012161	5 9 1 2	-	01210	-	010	01 2	OF	01 4

# PLANT AND SYSTEM IDENTIFICATION:

General Electric - Boiling Water Reactor - 2511 MWt rated core thermal power.

EVENT IDENTIFICATION: Unit Two RCIC Inoperable Due To Failed Eum/EGR Controller.

#### A. CONDITIONS PRIOR TO EVENT:

Unit: Two Reactor Mode: 4 Event Date: August 11, 1992 Event Time: 0930 Mode Name: RUN

Power Level: 100%

This report was initiated by Deviation Report D-4-02-92-108.

RUN Mode (4) - In this position the reactor system pressure is at or above 825 psig, and the reactor protection system is energized, with APRM protection and RBM interlocks in service (excluding the 15% high flux scram).

#### B. DESCRIPTION OF EVENT:

On August 11, 1992, at 0930 hours, Unit Two was in the RUN mode at 100 percent rated core thermal power. The Unit Two Nuclear Station Operator (NSO) was performing QCOS 1300-5, Quarterly Reactor Core Isolation Cooling (RCIC) [BN] Pump Operability Test. The RCIC system normally achieves full pump [P] flow of 416 gallons per minute (gpm) against a pump discharge pressure of 1250 pounds per square inch gage (psig) and 4500 revolutions per minute (rpm). During this test: however, the RCIC system achieved 265 gpm, pump discharge pressure of 1120 psig. and 4300 rpm's. The turbine speed would not increase above 4300 rpm's. The U-2 NSO took the RCIC Flow Indicating Controller (FIC) [FC] to manual. We was able to reduce and increase turbine speed manually up to 4300 rpm's but was not able to achieve any higher turbine speed.

Operating and Mechanical Mai 'snance (MM) personnel observed the operation of the RCIC turbine governor valve LV] and controller while the U-2 NSO continued to reduce and increase turbine speed manually with the FIC. Both the governor valve and remote servo controller appeared to operate correctly without binding. The operator reported sounds of cavitation from the pump during operation. The U-2 NSO tripped and shutdown the system. At this time, the Shift Engineer (SE) declared the RCIC system inoperable retroactive to 0930 hours and initiated QCOS 1300-2, RCIC System Outage Report.

At 1021 hours, the NRC was notified of the event via the Emergency Notification System (ENS) in accordance with 10CFR50.72(b)(2)(111)(D).

FACILITY NAME (1)	LICENSIE EVENT REPORT (LER   DOCKET NUMBER (2)	LER N			COLOR STORY OF		Form Rev 2.0 Page (3)
		THE PERSON NAMED IN COLUMN 2	CORDER MINISTER, NO	Sequential Number	3/4	Revision Number	ALTERNATION OF THE PROPERTY OF
Quad Cities Unit Two	0151010101211	5 5 9 1 2	-	01210		010	013 05 014

Because of the cavitation sounds coming from the pump during operation, the suction piping to the RCIC pump was visually inspected. The Shift Foreman (SF) and Equipment Attendant (EA) inspected the U-2 RCIC suction piping and vented the RCIC pump casing. They verified all suction valves were in their correct positions and that no air was trapped in the pump casing.

Discussions ensued with Technical Staff (TS), Instrument Maintenance (IM), Mechanical Maintenance (MM), Electrical Maintenance (EM), and Operating personnel. It was decided to run RCIC again to troubleshoot the problem using a strip chart recorder. RCIC testing was repeated six more times between 1700 hours on August 11, 1992, and 0530 hours on August 15,1992. After extensive troubleshooting and communications with the vendor, the Electric Generating Magnetic Pickup (EGM), Electric Generator Remote (EGR), and Ramp Generator Signal Converter (RG/SC) were replaced.

Cn August 15, 1992, at 0530 hours, QCOS 1300-5 was completed successfully. At 0850 hours, the SE declared the RCIC system operable and terminated the outage surveillance.

### C. APPARENT CAUSE OF EVENT:

This event is being reported in accordance with 10CFR50.73(a)(2)(v)(D): the licensee shall report any event or condition that alone could have prevented the fulfillment of the safety function of structures or systems that are needed to mitigate the consequences of an accident.

The cause of this event is component failure. The EGM and EGR on the RCIC turbine governor caused the governor valve to close satisfactorily but failed to open to increase turbine speed. The exact nature of the failure is not known at this time. The RG/SC, EGM, and EGR actuator will be sent to the manufacturer, Woodward Governor Company, for inspection and rebuilding, if possible. The station has requested a report from the vendor as to any cause for the failure of the EGM, RG/SC, and EGR actuator.

### D. SAFETY ANALYSIS OF EVENT:

The safety of the plant and personnel were not affected during this event. The RCIC system automatically initiates on low-low water level (-59 inches) [JE] and is designed to provide core cooling water in the event the reactor becomes isolated from the main condenser simultaneous with a loss of the reactor feedwater system [SJ].

Per Technical Specification 3.5.E, if RCIC is found to be inoperable, continued reactor operation is permissible for the next 14 days provided the High Pressure Coolant Injection (HPCI) system is operable. In addition to HPCI providing backup to RCIC, the Safe Shutdown Makeup Pump (SSMP) is a motor driven pump designed as a backup to RCIC as part of the station safe shutdown system. The SSMP and HPCI were available throughout this event.

FACILITY NAME (1)	DOCKET NUMBER (2)	TEXT CONTINUATION Form Rev 2 LER NUMBER (6)   Fage (3)
		Year /// Sequential /// Revision Number /// Number
Duad Cities Unit Two	015101010121	6  5  9   2   -   0   2   0   -   0   0   0   0   0   0

If RCIC received an automatic system initiation, the system would still inject into the vessel. However, due to the reduced turbine speed during organion, the flow rate of coolant into the reactor would be reduced.

## E. CORRECTIVE ACTIONS:

The immediate corrective action after RCIC could not meet Technical Specification requirements consisted of declaring the RCIC system inoperable and initiating the outage report.

After troubleshooting the problem, the EGM, EGR, and RG/SC were replaced. There were no problems found with the remote servo which is mechanically connected to the governor lever. Any further corrective actions will depend on the results of the analysis by Woodward Governor Company. A supplemental report will follow describing their findings (NTS #2652009210801).

During system operation, the governor valve stem vibrated at intermittent times, creating a cavitation-like noise. This problem had already been identified and Work Request Q02553 was initiated to inspect the governor valve during the next available outage (NTS #2652009210802).

The vendor explained that the voltage signals within the EGM, RG/SC, and EGR may drift due to changes in ambient and operating temperatures during system operation. A strip chart recorder will be set up to monitor voltage drift during QCOS 1300-5 until it is determined that voltage drift in the EFM, RG/SC and EGR is within acceptable limits (NTS #2652009210803).

# F. PREVIOUS EVENTS:

There have been two previous events at Quad Cities since 1988 where a RCIC system failure involved the RG/SC, EGM, or EGR controllers. These failures are documented below:

LERK DESCRIPTION

254/91-018 RCIC inoperable to repair 125 VDC gr und in the EGM controller.

265/88-003 RCIC inoperable due to failed EGR actuator.

There was no Nuclear Plant Reliability Data System (NPRDS) search generated because the specific nature of the component failure has not been identified.

## G. COMPONENT FAILURE DATA:

The EGR, RG/SC, and EGM are manufactured by the Woodward Governor Company.