



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

SR-RE-4-W
Issue 4
Page 1 of 10

ATTACHMENT 9
TO P-85040

TITLE: CRD TEMPERATURE DATA COLLECTION

DEPARTMENT: RESULTS

ISSUANCE
AUTHORIZED
BY

Milt McBride

PORC
REVIEW

PORC **549** DEC 27 1983

EFFECTIVE
DATE

12-30-83

Do not start test before _____

Week # _____

and must be completed by _____

Sch. Clerk

This procedure cannot be run in its entirety for the following reasons:

- ___ 1. This system is not operating.
- ___ 2. This system is not required to be operating and has a frequency of one month or less (reference Technical Specification, paragraph 2.18).
- ___ 3. Reactor is in "scrammed" condition.
- ___ 4. Loop I is in "Loop Shutdown" condition.
- ___ 5. Loop II is in "Loop Shutdown" condition.
- ___ 6. 1A Helium circulator is in "tripped condition".
- ___ 7. 1B Helium circulator is in "tripped condition".
- ___ 8. 1C Helium circulator is in "tripped condition".
- ___ 9. 1D Helium circulator is in "tripped condition".
- ___ 10. Other _____

- ___ 11. Reschedule test for _____

Department Supervisor



1.0 PURPOSE

The purpose of this test is to provide for regular temperature recordings of the CRD assemblies that are equipped with temperature devices.

2.0 PRECAUTIONS, LIMITATIONS, AND SPECIAL ASSISTANCE

None.

3.0 PREREQUISITES

3.1 Test Equipment

Name	Identification No.	Last Calibration Date
DVM _____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

3.2 References _____

4.0 AUTHORIZATIONS

4.1 Departmental Approval
Dept. Supervisor _____ Date _____

4.2 Mech/Elec Clearance Issued, if required: Number Not Required

4.3 Radiation Work Permit Issued, if required: Number Not Required

4.4 Permission to initiate test
Shift Supervisor _____ Date _____



5.0 PROCEDURE

5.1 PRELIMINARY CHECKS

5.1.1 The temperatures are to be read when the reactor power level is $\geq 50\%$ or the core Δp is ≥ 3 psid and,

- a) As soon as possible after weekly control rod drop tests (SR 5.1.1b-M) have been performed.
- b) When the reactor steady-state power level is changed $\pm 10\%$ or more. This test can be done at the same time that the linear power channels are calibrated because of the change in the power level.

5.2 TEST PROCEDURE (FOR DATA COLLECTION ONLY)

5.2.1 The temperatures to be read are the CRD motor, orifice valve motor plate and upper helium environment temperatures of the CRD's which have had RTD's (Resistance Temperature Devices) installed in the aforementioned areas. RTD's will eventually be installed in all the CRD assemblies as the CRD's are pulled out for maintenance and refueling over the next few years. (See data sheets for recording of temperatures.)

5.2.2 All temperatures should be less than 250°F , if not, contact Station Manager.

Test Conductor Signature

Date



DATA SHEET

Reactor POWER _____ %

Average Core
Inlet Temp. _____ °F

Core ΔP PSID _____

Primary Coolant
Flow _____ %

REGION	ORIFICE POSITION (% OPEN)	CRD POSITION (INCHES)
15		
31		
34		
4		
5		
35		

Test Conductor Signature

Date

DATA SHEET (continued)

	Back of MCC Terminals		Upper Helium Environment		Back of MCC Terminals		Orifice Valve Motor Plate		Back of MCC Terminals		CRD Motor Temp.	
			Ω	$^{\circ}\text{F}$ per Table			Ω	$^{\circ}\text{F}$ per Table			Ω	$^{\circ}\text{F}$ per Table
Region 15	5				7				14			
	6				8				17			
Region 4	13				6				5			
	14				12				4			
Region 34	5				7				14			
	6				8				17			
Region 31	5				7				14			
	6				8				17			

	Back of MCC Terminals		Orifice Valve Motor Plate		Back of MCC Terminals		CRD Motor Temperature	
			Ω	$^{\circ}\text{F}$ per Table			Ω	$^{\circ}\text{F}$ per Table
Region 5	7				5			
	8				6			
Region 35	7				5			
	8				6			

NOTE: Reactor Power, Avg. Core Inlet Temp., Core ΔP and Primary Coolant Flow information are found on the data logger. Orifice position and CRD position are found on I-04.

Regions 15, 4, 34, 31: resistance reading is converted to $^{\circ}\text{C}$ per Table XVIII.

$$\frac{C \times 9}{5} + 32 = 32^{\circ}\text{F}$$

Regions 5, 35:
$$\frac{(\text{resistance reading} - 400)}{157} \times 180 + 32 = \text{ }^{\circ}\text{F}$$

Test Conductor Signature

Date



TABLE XVIII Temperature Vs. Resistance Table
For European Curve, Alpha = .00385 * Celsius Increments

°C	Ohm	Diff.	°C	Ohm	Diff.	°C	Ohm	Diff.	°C	Ohm	Diff.	°C	Ohm	Diff.	°C	Ohm	Diff.
-229	10.41		160	35.48	0.42	101	60.20	0.41	40	84.21	0.40	-8	100.00	0.39	-60	123.24	0.38
219	10.81	0.40	159	35.90	0.42	9	60.61	0.41	39	84.61	0.40	-1	100.39	0.39	61	123.62	0.38
218	11.20	0.39	158	36.31	0.41	54	61.01	0.40	38	85.00	0.39	2	100.78	0.39	62	124.01	0.39
217	11.60	0.40	157	36.73	0.42	97	61.42	0.41	37	85.40	0.40	3	101.17	0.39	63	124.39	0.38
216	11.99	0.39	156	37.15	0.42	96	61.82	0.40	36	85.79	0.39	4	101.56	0.39	64	124.77	0.38
215	12.39	0.40	155	37.57	0.42	95	62.23	0.41	35	86.19	0.40	5	101.95	0.39	65	125.16	0.39
214	12.78	0.39	154	37.98	0.41	94	62.63	0.40	34	86.59	0.40	6	102.34	0.39	66	125.54	0.38
213	13.18	0.40	153	38.40	0.42	93	63.04	0.41	33	86.98	0.39	7	102.73	0.39	67	125.92	0.38
212	13.57	0.39	152	38.82	0.42	92	63.44	0.40	32	87.38	0.40	8	103.12	0.39	68	126.30	0.38
211	13.97	0.40	151	39.23	0.41	91	63.85	0.41	31	87.77	0.39	9	103.51	0.39	69	126.69	0.39
210	14.36	0.39	150	39.65	0.42	90	64.25	0.40	30	88.17	0.40	10	103.90	0.39	70	127.07	0.38
209	14.78	0.42	149	40.07	0.42	89	64.65	0.40	29	88.57	0.40	11	104.29	0.39	71	127.45	0.38
208	15.19	0.41	148	40.48	0.41	88	65.06	0.41	28	88.96	0.39	12	104.68	0.39	72	127.83	0.38
207	15.61	0.42	147	40.90	0.42	87	65.46	0.40	27	89.36	0.40	13	105.07	0.39	73	128.22	0.39
206	16.03	0.42	146	41.31	0.41	86	65.86	0.40	26	89.75	0.39	14	105.46	0.39	74	128.60	0.38
205	16.45	0.42	145	41.73	0.42	85	66.27	0.41	25	90.15	0.40	15	105.85	0.39	75	128.98	0.38
204	16.86	0.41	144	42.14	0.41	84	66.67	0.40	24	90.55	0.40	16	106.23	0.38	76	129.36	0.38
203	17.28	0.42	143	42.56	0.42	83	67.07	0.40	23	90.94	0.39	17	106.62	0.39	77	129.74	0.38
202	17.70	0.42	142	42.97	0.41	82	67.47	0.40	22	91.34	0.40	18	107.01	0.39	78	130.13	0.39
201	18.11	0.41	141	43.39	0.42	81	67.88	0.41	21	91.73	0.39	19	107.40	0.39	79	130.51	0.38
200	18.53	0.42	140	43.80	0.41	80	68.28	0.40	20	92.13	0.40	20	107.79	0.39	80	130.89	0.38
199	18.96	0.43	139	44.21	0.41	79	68.68	0.40	19	92.52	0.39	21	108.18	0.39	81	131.27	0.38
198	19.38	0.42	138	44.63	0.42	78	69.08	0.40	18	92.92	0.40	22	108.57	0.39	82	131.65	0.38
197	19.81	0.43	137	45.04	0.41	77	69.48	0.40	17	93.31	0.39	23	108.95	0.38	83	132.03	0.38
196	20.23	0.42	136	45.45	0.41	76	69.88	0.40	16	93.71	0.40	24	109.34	0.39	84	132.41	0.38
195	20.66	0.43	135	45.87	0.42	75	70.29	0.41	15	94.10	0.39	25	109.73	0.39	85	132.80	0.39
194	21.08	0.42	134	46.28	0.41	74	70.69	0.40	14	94.49	0.39	26	110.12	0.39	86	133.18	0.38
193	21.51	0.43	133	46.69	0.41	73	71.09	0.40	13	94.89	0.40	27	110.51	0.39	87	133.56	0.38
192	21.93	0.42	132	47.10	0.41	72	71.49	0.40	12	95.28	0.39	28	110.89	0.38	88	133.94	0.38
191	22.36	0.43	131	47.52	0.42	71	71.89	0.40	11	95.68	0.40	29	111.28	0.39	89	134.32	0.38
190	22.78	0.42	130	47.93	0.41	70	72.29	0.40	10	96.07	0.39	30	111.67	0.39	90	134.70	0.38
189	23.21	0.43	129	48.34	0.41	69	72.69	0.40	9	96.46	0.39	31	112.06	0.39	91	135.08	0.38
188	23.63	0.42	128	48.75	0.41	68	73.09	0.40	8	96.86	0.40	32	112.44	0.38	92	135.46	0.38
187	24.06	0.43	127	49.16	0.41	67	73.49	0.40	7	97.25	0.39	33	112.83	0.39	93	135.84	0.38
186	24.49	0.43	126	49.57	0.41	66	73.89	0.40	6	97.64	0.39	34	113.22	0.39	94	136.22	0.38
185	24.92	0.43	125	49.99	0.42	65	74.29	0.40	5	98.04	0.40	35	113.61	0.39	95	136.60	0.38
184	25.34	0.42	124	50.40	0.41	64	74.68	0.39	4	98.43	0.39	36	113.99	0.38	96	136.98	0.38
183	25.77	0.43	123	50.81	0.41	63	75.08	0.40	3	98.82	0.39	37	114.38	0.39	97	137.36	0.38
182	26.20	0.43	122	51.22	0.41	62	75.48	0.40	2	99.21	0.39	38	114.77	0.39	98	137.74	0.38
181	26.62	0.42	121	51.63	0.41	61	75.88	0.40	1	99.61	0.40	39	115.15	0.38	99	138.12	0.38
180	27.05	0.43	120	52.04	0.41	60	76.28	0.40				40	115.54	0.39	100	138.50	0.38
179	27.47	0.42	119	52.45	0.41	59	76.68	0.40				41	115.93	0.39	101	138.88	0.38
178	27.90	0.43	118	52.86	0.41	58	77.07	0.39				42	116.31	0.38	102	139.26	0.38
177	28.32	0.42	117	53.27	0.41	57	77.47	0.40				43	116.70	0.39	103	139.63	0.37
176	28.74	0.42	116	53.68	0.41	56	77.87	0.40				44	117.08	0.38	104	140.01	0.38
175	29.17	0.43	115	54.09	0.41	55	78.27	0.40				45	117.47	0.39	105	140.39	0.38
174	29.59	0.42	114	54.49	0.40	54	78.66	0.39				46	117.86	0.39	106	140.77	0.38
173	30.01	0.42	113	54.90	0.41	53	79.06	0.40				47	118.24	0.38	107	141.15	0.38
172	30.43	0.42	112	55.31	0.41	52	79.46	0.40				48	118.63	0.39	108	141.52	0.37
171	30.86	0.43	111	55.72	0.41	51	79.85	0.39				49	119.01	0.38	109	141.90	0.38
170	31.28	0.42	110	56.13	0.41	50	80.25	0.40				50	119.40	0.39	110	142.28	0.38
169	31.70	0.42	109	56.54	0.41	49	80.65	0.40				51	119.78	0.38	111	142.66	0.38
168	32.12	0.42	108	56.94	0.40	48	81.04	0.39				52	120.17	0.39	112	143.04	0.38
167	32.54	0.42	107	57.35	0.41	47	81.44	0.40				53	120.55	0.38	113	143.41	0.37
166	32.96	0.42	106	57.76	0.41	46	81.83	0.39				54	120.94	0.39	114	143.79	0.38
165	33.38	0.42	105	58.17	0.41	45	82.23	0.40				55	121.32	0.38	115	144.17	0.38
164	33.80	0.42	104	58.57	0.40	44	82.63	0.40				56	121.70	0.38	116	144.55	0.38
163	34.22	0.42	103	58.98	0.41	43	83.02	0.39				57	122.09	0.39	117	144.93	0.38
162	34.64	0.42	102	59.39	0.41	42	83.42	0.40				58	122.47	0.38	118	145.30	0.37
161	35.06	0.42	101	59.79	0.40	41	83.81	0.39				59	122.86	0.39	119	145.68	0.38

Test Conductor Signature _____ Date _____



PUBLIC SERVICE COMPANY OF COLORADO

FORT ST. VRAIN NUCLEAR GENERATING STATION

SR-RE-4-W

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TABLE XVIII Temperature Vs. Resistance Table

For European Curve, Alpha = 0.00385 1° Celsius Increments

Table with 18 columns: 180°C to 420°C, Ohm, Diff. Each column contains resistance and difference values for 1°C increments.

Test Conductor Signature

Date



6.0 TEST CONDUCTOR'S REPORT

6.1 Were any procedure changes or deviations made to the test and DCCF/PUR initiated? (Attach copies if applicable)
Yes ___ No ___

6.2 Were all steps successfully completed as stated in test?
Yes ___ No ___

6.3 If the answer to 6.2 is NO, notify Department Supervisor and list conditions and/or PTR number(s):

6.4 Test completed except for items noted in 6.3

Test Conductor

Date

6.5 Test sheets and data sheets reviewed and approved except for items noted in 6.3

Department Representative

Date

7.0 DEPARTMENT SUPERVISOR'S/TEST CONDUCTOR'S REVIEW

(If the answer to 6.2 is YES, sections 7.0 and 8.0 are not applicable go to Section 9.0)

7.1 Does the failure described in 6.3 require any action or impose any limit to operation per the applicable LCO(s)?
Yes ___ No ___ N/A ___

7.2 Applicable LCO(s) _____
Action or Limit _____

7.3 Is the reason test is not being completed at this time due to plant or equipment status?
Yes ___ No ___ N/A ___

7.4 If the answer to 7.3 is YES, list condition(s) and/or PTR number(s):

7.5 Is retest necessary for items listed in 6.3 and/or 7.4?
Yes ___ No ___ N/A ___



7.6 If the answer to 7.5 is YES; list specific section(s) or step(s) to be retested.

Dept. Supervisor/Test Conductor

Date

8.0 RETEST SECTION

(If the answer to 7.5 is NO go to Section 9.0)

8.1 Verify satisfactory retest of section(s) or step(s) listed in 7.6

Retest Conductor

Date

8.2 Retest reviewed.

Department Representative

Date

9.0 APPROVALS

9.1 Test results approved. Satisfactory results confirm compliance with applicable LCO(s).

Department Supervisor

Date

9.2 Notification of satisfactory test results and test conclusion:

Shift Supervisor

Date

9.3 Requires Station Manager evaluation:

Department Supervisor

Date

9.4

Station Manager

Date

10.0 DATA SHEETS RECEIVED, VERIFIED SECTION 9.0 COMPLETE, AND SURVEILLANCE TEST RECORDS UPDATED.

Scheduling Technician

Date