DOCUMENT TRANSMITTAL FORM 75689 FOR DOCUMENTS TRANSMITTED TO DC DESK(NRC)*

DATE: 03 JUL 1992 BATCH: 100

DOCUMENT NUMBER SHEET NUMBER REVISION NUMBER COPY NUMBER AP 790 06 AP 380 20 INSTRUCTIONS TO THE ADDRESSEE COMPLETE EACH OF THE INSTRUCTIONS BELOW WHICH ARE MARKED WITH AN " X " _X_ (1) VERIFY THE DOCUMENTS RECEIVED AGREE WITH THE ABOVE DESCRIPTION X_ (2) INCORPORATE THE TRANSMITTED DOCUMENTS INTO YOUR FILES _X_ (3) DESTROY DOCUMENTS OR PORTIONS OF DOCUMENTS SUPERSEDED BY THE ABOVE _X_ (4) SIGN AND DATE IN THE SPACES BELOW INDICATING THAT YOU COMPLETED THESE INSTRUCTIONS (5) SIGN BELOW INDICATING THAT YOU HAVE READ AND UNDERSTOOD THE CHANGES AS IDENTIFIED X (6) RETURN TO DOCUMENT CONTROL, CRYSTAL RIVER UNIT 3, MAC# NAIC NR2A SAIG FLORIDA POWER CORP. , P. D. BOX 219 CRYSTAL RIVER FLA. 32623 (7) QUALITY PROGRAMS PERSONNEL HAVE READ AND UNDERSTOOD THE CHANGES TO THE AFFECTED GAP'S SIGNATURE OF ADDRESSEE DATE INDEPENDENT VERIFICATION _ DATE (OPS)

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SBO REV 06 DATE 07/03/92 AP-790

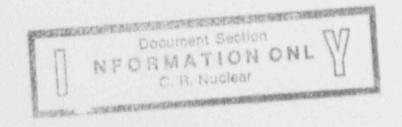
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1.0 ENTRY CONDITIONS

IF a loss of off-site power occurs during Modes 1 thru 4

AND neither 4160V ES buses can be energized.

THEN use this procedure.



DES STRUCTURES SELECTION PROPERTY AND ADMINISTRATION OF PROPERTY ADMINISTRATION OF PROP	This Procedure	Addresses Safety Relat	ted Components
Approved by	NOS Itoma	a meller for	Date 7-3-92
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DETAILS

Note

There are no Immediate Actions in this procedure.

2.0	FOLLOW HID ACTIONS		
3.0	FOLLOW-UP ACTIONS		
	ACTIONS		DETAILS
3.1	Minimize RCS inventory loss.	0	Close MUV-49. Valve position indication is available at the ES-B panel.
		0	Close MUV-253
		0	Contact Chemistry and ensure all sampling of the primary system is stopped.
3.2	Ensure core cooling.	0	EFP-2 sturted
		0	EFIC OTSG level control is selected to 65%
		0	EFW flow exists to both OTSGs.
	N	ote	
	Neutron flux recorders will not monitoring neutron flux levels.	be opera	ble. Use edgewise meters for
3.3	Verify the reactor is	0	IR flux decreasing.
	shutdown.	0	SR flux decreasing.
		0	SR flux at shutdown level and not increasing.

3.4

Secure DC motors at the

Main Control Board that

Pull-to-lock.

are not needed by placing

their control switches in

MUP-3A, MUP A B/U LUBE OIL PP

MUP-3B, MUP B B/U LURE OIL PP

MUP-3C, MUP C B/U LUBE OIL PP

RCP-3A, RCP A DC OIL LIFT PP

RCP-3B, RCP B DC OIL LIFT PP

RCP-3C, RCP C DC OIL LIFT PP RCP-3D, RCP D DC OIL LIFT PP

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3.0 FOLLOW-UP ACTIONS (CONT'U)

ACTIONS

3.5 ___ Actuate MS line isolation on both OTSGs.

DETAILS

- o Depress "SG MAIN STM ISOLATION" pushbuttons.
- Verify all 4 MSIVs closed by observing status lights on PSA panel.

Note

In-plant communications should be made with the hand-held radios, on Channel 11 during the performance of this procedure.

- 3.6 ___ Notify SOTA of plant conditions.
- 3.7 ____ Notify available operator to observe EFP-2.

Locally observe EFP-2 performance and report indica ions of abnormal pump/turbine operation.

- 3.8 ___ Continue attempts to restore AC power to the 4160 ES buses.
- o Attempt to restore operation.
- o Determine status of 230KV Switchyard o Off-Site Power Source Xfmr o Unit 3 Startup Xfmr
- Determine status of 500KV switchyard to E_tablish backfeed.
- 3.9 IF, at any time while performing this procedure, 4160V ES bus power is available, THEN GO TO Step 3.23 in this procedure.

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 psig	30°F
≤ 1500 to > 250 psig	50°F
≤ 250 to > 150 psig	70°F
≤ 150 psig	SPDS
≤ 200°F	N/A

3.9 IF 4160V ES bus power is available, THEN GO TO Step 3.23 in this procedure.

3.0 FOLLOW-UP ACTIONS (CONT'D)

ACTIONS

- - o Raise OTSG levels to 95% using EFW.
 - o Immediately begin a cooldown at the maximum achievable rate.

DETAILS

- o See Table 1 for adequate subcooling margins.
- Depress "95%" level select pushbutton on both OTSGs.
- o There are no applir 'e cooldown rate limits for this cooldown.

NOTE

High Point Vent Valves should NOT be opened during performance of this procedure unless specifically directed.

NOTE

The PORV should remain closed during performance of this procedure unless specifically directed otherwise.

3.11 ___ Select PORV, RCV-10, to CLOSE.

ICS panel control switch.

3.12 ______IF, at any time while performing this procedure, RCS PRESS increases to ≈ 2400 psic ______THEN manually and rate the PORV to record as S PRESS based on subcooling.

IF the PORV is NOT available, THEN allow RCS PRESS to increase to the PZR Safety Valve setpoint of 2500 psig.

- o <u>IF</u> adequate subcooling margin does <u>NOT</u> exist, <u>THEN</u> reduce RCS PRESS until $T_{incore} \approx 50^{\circ}F > T_{sat}$ of the OTSG.
- o <u>IF</u> adequate subcooling margin exists, <u>THEN</u> reduce RCS PRESS until:
 - o RCS PRESS ≈ 100 psig above the adequate subcooling margin curve

OR

o RCS PRESS ≈ 1600 psig

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Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 psig	30°F
≤ 1500 to > 250 psig	50°F
≤ 250 to > 150 psig	70°F
≤ 150 psig	SPDS
≤ 200°F	N/A

- 3.9 IF 4160V ES bus power is available, THEN GO TO Step 3.23 in this procedure.
- 3.10 IF adequate subcooling margin does NOT exist, THEN raise OTSG levels to 95% with EFW.

 AND begin a cooldown at maximum rate.
- 3.12 IF RCS PRESS increases to ≈ 2400 psig, THEN manually open the PORV to reduce RCS PRESS based on subcooling.

3.13 ____ Vent main generator H₂ pressure to ≈ 0 psig.

DETAILS

Notify available operator to perform the following:

1 ___ Close H₂ isolation valves:

o GGV-221 o GGV-214

2 ___ Open H, vent valves:

o GGV-232 o GGV-274

Valves located on 95' TB at $\rm H_2$ manifold area.

3.14 ___ Control EFW flow to maintain RCS TEMP and minimize PZR outsurge.

3.15 ___ Provide cooling to the electrical equipment in the Control Complex

Ensure the following doors are open and remain open until Control Complex ventilation is restored.

o All Annunciator cabinet doors

o All ICS cabinet doors

o All NNI cabinet doors

o All EFIC cabinet doors

o All doors on the 145 ft. elevation leading from the Control Room to the Turbine Building.

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 psig	30°F
≤ 1500 to > 250 psig	50°F
≤ 250 to > 150 psig	70°F
≤ 150 psig	SPDS
≤ 200°F	N/A

- 3.9 IF 4160V ES bus power is available, THEN GO TO Step 3.23 in this procedure.
- 3.10 IF adequate subcooling margin does NOT exist, THEN raise OTSG levels to 95% with EFW.

 AND begin a cooldown at maximum rate.
- 3.12 IF RCS TRESS increases to \approx 2400 psig, THEN may ually open the PORV to reduce RCS PRESS based on subcooling.

3.0 FOL	LOW-UP ACT	TIONS (COM	(T'D)
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DETAILS

3.16	IF, at any time, while
	performing this procedure,
	OTSG PRESS decreases to
	< 100 psig
	AND Units 1/2 steam is
	available,
	THEK supply EFP-2 from
	Units 1/2 steam.

Perform Enclosure 1 to supply EFP-2 from Units 1/2 steam.

- 3.17 <u>IF</u> instrument air is not o Close N, vent valve NGV-324. available.

 - THEN align N, to the ADVs o Open N, supply valve NGV-312.
- 3.18 ___ Control OTSG PRESS to prevent cooldown of the RCS.
- 3.19 Place [FP-1 control switch Provides for controlled start-up in Pull-to-lock.

following power restoration.

Note

FWP-5A and FWP-5B should be operated for 30 minutes following event initiation.

- 3.20 ___ IF power restoration has 1 ___ Place FWP-5A in Pull-to-lock. not occurred,

 - THEN stop FWP lube oil pumps. 2 ___ Place FWP-5B in Pull-to-lock.
- 3.21 ___ De-energize plant computer 1 ___ Open Invertor "AC Input" Bkr. Invertor VBIT-1E.

 - 2 ___ Open Invertor "AC Output" Bkr.
 - 3 ___ Open Invertor "Battery Input" Bkr.

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 psig	30°F
≤ 1500 to > 250 psig	50°F
≤ 250 to > 150 psig	70°F
≤ 150 psig	SPDS
≤ 200°F	N/A

- 3.9 IF 4:60V ES bus power is available, THEN GO TO Step 3.23 in this procedure.
- 3.10 IF adequate subcooling margin does NOT exist, THEN raise OTSG levels to 95% with EFW.

 AND bagin a cooldown at maximum rate.
- 3.12 IF RCS PRESS increases to \approx 2400 psig, THEN manually open the PORV to reduce RCS PRESS based on subcooling.
- 3.16 $\underline{\text{IF}}$ OTSG PRESS decreases to \leq 100 psig $\underline{\text{AND}}$ Units 1/2 steam is available, $\underline{\text{THEN}}$ supply EFP-2 from Units 1/2 steam.

ACTIONS		
ACTIONS		
ACTIONS		

- 3.22 WHEN main generator H₂ pressure has decreased to ≈ 0 psig,
 THEN stop TBP-3 and TBP-10
 AND open DPDP switches for these pumps.
- o Use local H₂ pressure indication, TB-156-PI, located on 95' TB..

DETAILS

- Place TBP-3 control switch in Pull-to-lock.
- 2 $\underline{\hspace{1cm}}$ Open DPDP 1C, switches 2 and 16.
- 3 ___ Open DPDP 3B, switches 17 and 13.

Continue on in this procedure.

Note

Opening HPI pump Bkrs provides for controlled start-up following power restoration.

- 3.23 IF an ES actuation has occurred prior to energizing the 4160V ES buses.

 IHEN ensure ES is bypassed or reset

 AND ensure HPI pump Bkrs are open
 - 1 ___ Ensure ES is bypassed or reset

 ___ HPI bypassed or reset
 ___ LPI bypassed or reset
 ___ RBIC bypassed or reset
 - Position the following control switches to "STOP" then "NORM-AFT-STOP"

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___ MUP-1A __ MUP-1B __ MUP-1C

3.24 <u>WHEN</u> ES 4160V power is available,
THEN continue this procedure.

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 psig	30°F
≤ 1500 to > 250 psig	50°F
≤ 250 to > 150 psig	70°F
≤ 150 psig	SPDS
≤ 200°F	N/A

- 3.9 IF 4160V ES bus power is available, THEN GO TO Step 3.23 in this procedure.
- 3.10 IF adequate subcooling margin does NOT exist, THEN raise OTSG levels to 95% with EFW.

 AND begin a cooldown at maximum rate.
- 3.12 IF RCS PRESS increases to \approx 2400 psig, THEN manually open the PORV to reduce RCS PRESS based on subcooling.
- 3.16 IF OTSG PRESS decreases to \leq 100 psig AND Units 1/2 steam is available, THEN supply EFP-2 from Units 1/2 steam.

DETAILS

Note

If the A ES 4160V ES/UV Undervoltage Lockout has actuated, it will be necessary to defeat this lockout by opening Switch AY, located in ES 4160V Bus A Cubicle 3A13, Dummy Bkr, and reset the Undervoltage Lockout.

- 3.25 ___ Restore power to ES 4160V A Bus.
- Ensure switchgear room is cleared prior to energizing the bus.
- Close one of the following feeders by selecting CLOSE position for ≈ 10 seconds:
 - o 3211, Unit 3 Offsite Power Transformer,

OR

o 3205, Unit 3 Startup Transformer,

OR

- o 3209, If EDG-1A is operating at rated voltage and speed.
- 3 ____ IF Switch AY in Cubicle 3Al3, Dummy Bkr, is open, THEN close the switch.
- 4 IF EDG is supplying the bus,
 THEN CONCURRENTLY PERFORM
 AP-770, Emergency Diesel
 Generator Actuation, beginning
 with Step 3.8.

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 psig	30°F
≤ 1500 to > 250 psig	50°F
≤ 250 to > 150 psig	70°F
≤ 150 psig	SPDS
≤ 200°F	N/A

- 3.10 IF adequate subcooling margin does NOT exist, THEN raise OTSG levels to 95% with EFW.

 AND begin a cooldown at maximum rate.
- 3.12 IF RCS PRESS increases to \approx 2400 psig, THEN manually open the PORV to reduce RCS PRESS based on subcooling.
- 3.16 IF OTSG PRESS decreases to ≤ 100 psig AND Units 1/2 steam is available, THEN supply EFP-2 from Units 1/2 steam.

DETAILS

Note

If the B ES 4160V ES/UV Undervoltage Lockout has actuated, it will be necessary to defeat this lockout by opening Switch AY, located in ES 4160V Bus B Cubicle 3B2, Dummy Bkr, and reset the Undervoltage Lockout.

- 3.26 ___ Restore power to ES 4160V B Bus.
- 1 ___ Ensure switchgear room is cleared prior to energizing the bus.
- Close one of the following feeders by selecting CLOSE position for ≈ 10 seconds:
 - o 3212, Unit 3 Offsite Power Transformer,

OR

o 3206, Unit 3 Startup Transformer,

OR

- o 3210, If EDG-1B is operating at rated voltage and speed.
- 3 IF Switch AY in Cubicle 3B2, Dummy Bkr, is open, THEN close the switch.
- 4 _____IF EDG is supplying the bus, THEN CONCURRENTLY PERFORM-AP-770, Emergency Diesel Generator Actuation, beginning with Step 3.8.

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Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 psig	30°F
≤ 1500 to > 250 psig	50°F
≤ 250 to > 150 psig	70°F
≤ 150 psig	SPDS
≤ 200°F	N/A

- 3.10 IF adequate subcooling margin does NOT exist, THEN raise OTSG levels to 95% with EFW.

 AND begin a cooldown at maximum rate.
- 3.12 IF RCS PRESS increases to ≈ 2400 psig,
 THEN manually open the PORV to reduce RCS PRESS based on subcooling.
- 3.16 IF OTSG PRESS decreases to \leq 100 psig AND Units 1/2 steam is available, THEN supply EFP-2 from Units 1/2 steam.

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3.27 <u>IF any ES 480V bus is</u> de-energized, <u>THEN</u> energize the de-energized bus or busses.

DETAILS

0	ES	48	OV :	Bus	3A:
765	No. No.	17.765	A. A.	200,000	Mark St. A.

i <u>IF</u> UV lockout relays are tripped, <u>THEN</u> reset the lockout relays located behind the MCB.

> 1 ___ 8627/ESA 2 ___ 86X27/ESA

2 ___ Close Bkr 3221.

3 ___ Close Bkr 3311.

o ES 480V Bus 3B:

1 _____IF_UV lockout relay is tripped, _____THEN reset the lockout relay located behind the MCB.

o ___ 8627/ESB

2 ___ Close Bkr 3220.

3 ___ Close Bkr 3310.

3.28 ___ Ensure all ES 480V MCCs are energized.

ES MCC 3A1
ES MCC 3A2

ES MCC 3A3
ES MCC 3B1
ES MCC 3B2

____ ES MCC 3B2

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> 1500 psig	30°F
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≤ 250 to > 150 psig	70°F
≤ 150 psig	SPDS
≤ 200°F	N/A

- 3.10 IF adequate subcooling margin does NOT exist, THEN raise OTSG levels to 95% with EFW.

 AND begin a cooldown at maximum rate.
- 3.12 IF RCS PRESS increases to \approx 2400 psig, THEN manually open 'he PORV to reduce RCS PRESS based on subcooling.
- 3.16 IF OTSG PRESS decreases to \leq 100 psig AND Units 1/2 steam is available, THEN supply EFP-2 from Units 1/2 steam.

3.0 FOLLOW-UP ACTIONS (CONT'D)

ACTIONS

DETAILS

3.29 ___ Ensure SW and RW cooling water systems are operating. o ___ SWP-1A or SWP-1B

o ___ RWP-2A or RWP-2B

3.30 _____ IF EFW is required, THEN start EFP-1 AND CONCURRENTLY PERFORM AP-450, Emergency Feedwater Actuation, beginning with Step 3.9.

o ___ Start EFP-1 from the Main Control Room.

3.31 _____ IF EFP-2 is NOT required, Close ASV-5 and ASV-204. THEN stop EFP-2.

3.32 ___ IF adequate subcooling margin exists, THEN GO TO Step 3.35 in this procedure.

Table 1: Tsat Monitor Adequate Subcooling Margin

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> 1500 psig	30°F
≤ 1500 to > 250 psig	50°F
≤ 250 to > 150 psig	70°F
≤ 150 psig	SPDS
≤ 200°F	N/A

- 3.9 IF adequate subcooling margin does NOT exist, THEN raise OTSG levels to 95% with EFW.

 AND begin a cooldown at maximum rate.
- 3.11 IF RCS PRESS increases to \approx 2400 psig, THEN manually open the PORV to reduce RCS PRESS based on subcooling.
- 3.16 IF OTSG PRESS decreases to \leq 100 psig AND Units 1/2 steam is available, THEN supply EFP-2 from Units 1/2 steam.

3.33 __ Establish HPI flow.

DETAILS

- Ensure MUV-16, Seal Injection Control Valve is closed.
- 2 ___ Verify "SWGR TRANSF PERMIT" light is lit.
- 3 ___ Ensure MUP control switch is selected to NORM-AFT-STOP.
- 4 ___ Ensure BWST suction is open.
 - o MUV-73 o MUV-58
- 5 ___ Ensure MUP recirc valves are open:

 - o MUV-53 o MUV-257
- 6 ___ Ensure Main Lube Oil Pump is operating.
- 7 ___ Ensure Main Gear Oil Pump is operating.
- 8 ___ Start MUP.
- 9 ___ Establish HPI using all 4 injection lines.
- 3.34 ___ GO TO 1 of the following procedures based on Tincore

Tincore	Procedure
< Adequate Subcooling Margin	AP-380, ESA beginning with Step 3.5
Superheated	EP-290, ICC beginning with Step 3.1

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 psig	30°F
≤ 1500 to > 250 psig	50°F
≤ 250 to > 150 psig	70°F
≤ 150 psig	SPDS
≤ 200°F	N/A

- 3.10 <u>IF</u> adequate subcooling margin does <u>NOT</u> exist, <u>THEN</u> raise OTSG levels to 95% with <u>EFW</u>.

 <u>AND</u> begin a cooldown at maximum rate.
- 3.12 IE RCS PRESS increases to \approx 2400 psig, THEN manually open the PORV to reduce RCS PRESS based on subcooling.
- 3.16 IF OTSG PRESS decreases to \leq 100 psig AND Units 1/2 steam is available, THEN supply EFP-2 from Units 1/2 steam.

DETAILS

3.35 _______IF adequate subcooling margin exists,
_______THEN CONCURRENTLY PERFORM AP-530, No areal Circulation, beginning the Step 3.4.

See Table 1 for adequate subcooling margins.

CAUTION

Ensure cooling water is supplied to MUP prior to starting.

- 3.36 _____ IF MUP is required THEN start 1 MUP AND establish RCP Seal Injection and Make-up.
- 1 Ensure closed MUV-16, Seal Injection Control Valve.
- Ensure closed MUV-31, PZR Level Control Valve.
- 3 ____ Verify "SWGR TRANSF PERMIT" light is lit for desired MUP to be started.
- 4 ___ Ensure MUP Main Lube Oil Pump running.
- 5 ___ Start MUP Main Gear Oil Pump.
- 6 ___ Ensure respective suction valves are opened.
- 7 ___ S .rt desired MUP.
- 8 ___ Ensure open MUV-18, Seal Injection Block Valve.
- 9 ___ Throttle open MUV-16 to obtain 2 gpm/RCP.
- Ensure open MUV-253, RCPs Controlled Bleed-off MOV.
- 11 ___ Throttle open MUV-16 over a 30 min period to establish \approx 10 gpm/RCP.
- 12 ___ Operate MUV-31 to obtain desired PZR level.

Table 1: Tsat Monitor Adequate Subcooling Margin

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> 1500 psig	30°F
≤ 1500 to > 250 psig	50°F
≤ 250 to > 150 psig	70°F
≤ 150 psig	SPDS
≤ 200°F	N/A

- 3.10 IF adequate subcooling margin does NOT exist, THEN raise OTSG levels to 95% with EFW.

 AND begin a cooldown at maximum rate.
- 3.12 IF RCS PRESS increases to \approx 2400 psig, THEN manually open the PORV to reduce RCS PRESS based on subcooling.
- 3.16 <u>IF OTSG PRESS decreases to ≤ 100 psig</u>
 <u>AND Units 1/2 steam is available,</u>
 <u>THEN supply EFP-2 from Units 1/2 steam.</u>

3.37 _______IF RCS make-up is established, AND RCS letdown is desired, THEN restore RCS letdown.

DETAILS

1	-	Ensure the following valves are closed:
	0	MUV-49
	0 _	MUV-50
	c	MUV-51
2		Place desired letdown coolers in service:
	1	Ensure SW cooling
	2 _	Ensure MU inlet and outlet valves are open
3		Restore letdown flow:
	1 _	Open MUV-49

- 2 ____ Throttle Open MUV-51 to establish ≈ 2.5 gpm each minute for 20 minutes
- 3 Allow letdown temperature to stabilize for ≈ 10 minutes
- 4 ___ Open MUV-50
- 5 ___ Throttle MUV-51 to establish desired letdown flow.
- 3.38 ___ Energize plant computer Invertor VBIT-1E.
- 1 ___ Close Invertor "Battery Input" 8kr.
- 2 ___ Close Invertor "AC Output" Bkr.
- 3 ___ Close Invertor "AC Input" Bkr.
- 4 Verify normal Invertor AC output voltage of approximately 120V.

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 psig	30°F
≤ 1500 to > 250 psig	50°F
≤ 250 to > 150 psig	70°F
≤ 150 psig	SPDS
≤ 200°F	N/A

- 3.10 IF adequate subcooling margin does NOT exist, THEN raise OTSG levels to 95% with EFW.

 AND begin a cooldown at maximum rate.
- 3.12 IF RCS PRESS increases to ≈ 2400 psig, THEN manually open the PORV to reduce RCS PRESS based on subcoo'ng.
- 3.16 <u>IF</u> OTSG PRESS decreases to ≤ 100 psig <u>AND</u> Units 1/2 steam is available, <u>THEN</u> supply EFP-2 from Units 1/2 steam.

3.0 FOLLOW-UP ACTIONS (CONT'D)

ACTIONS

Determine the operability of balance of plant equipment and restore plant systems as required.

DETAILS

GO TO appropriate OPs for plant systems operational guidance.

Enclosure 1

Supplying EFP-2 From Units 1/2 Steam

1.	Perform valve alignment	0 4	SDT	-1 valve alignment:
	for ASDT 1 & 2.			Open ASV-93, Root Isol. Open ASV-118, Inlet. Close ASV-117, Outlet. Fully open ASV-109 and blowdown through orificed cap as required. Close ASV-101, Bypass.
		0 4	ASDT	-2 valve alignment:
				Open ASV-94, Root Isol. Open ASV-120, Inlet. Close ASV-119, Outlet. Fully open ASV-110 and blowdown through orificed cap as required. Close ASV-102, Bypass.
2	IF steam line up to ASV-18 is NOT warmed, THEN notify Unit 1/2 Control Room to start warmup & pressurization of steam line up to ASV-18.	Ensure Auxiliary Steam Tie-line is drained of condensate prior to opening ASV-18.		
3	Perform warmup & pressurization between ASV-18 and ASV-16	1 _		Close the following ASV isolation valves:
				ASV-15 ASV-183 ASV-16
		2 _		Throttle open ASV-18 one tur off closed seat.
		Star III		
		3	PRODUCT .	Ensure condensate removal vi ASDT-1.

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Enclosure 1 (CONT'D)

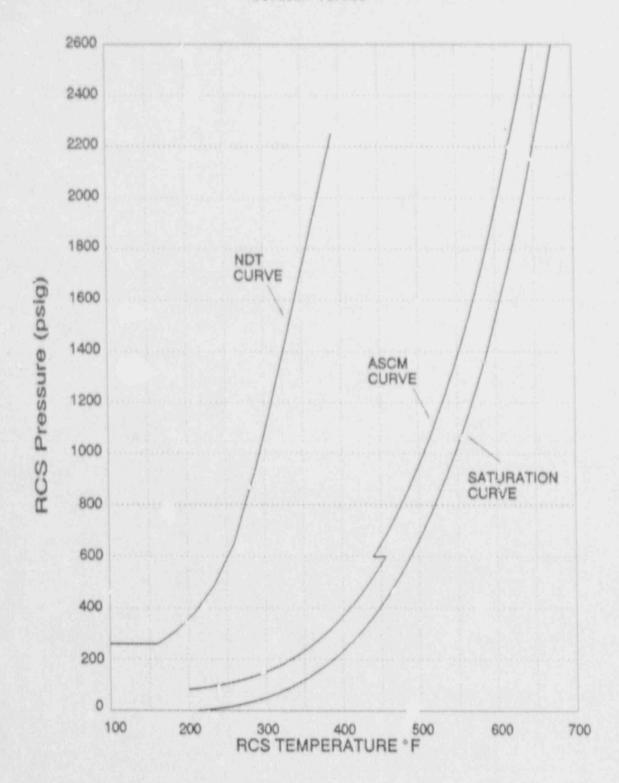
Supplying EFP-2 From Units 1/2 Steam

4.	Perform warmup & pressurization
	of Auxiliary Steam
	Line to EFP-2.

- 1 ___ Ensure closed ASV-33.
- 2 ___ Open ASV-23.
- 3 Throttle open ASV-15 one turn off closed seat.
- 4 ____WHEN steam PRESS is equalized around ASV-15, THEN open ASV-15.

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Enclosure 2 Cooldown Curves



Acceptable region is:

o below and to the right of the MDT curve o above and to the left of the Adequate Subcooling Margin curve

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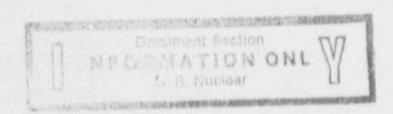
ENGINEERED SAFEGUARDS ACTUATION

1.0 ENTRY CONDITIONS

IF any of the following conditions exist:

- o Manual ES Actuation,
- o RCS PRES is < 1500 PSIG,
- o RB PRESS is > 4 PSIG.

THEN use this procedure.



Approved by NO	os Thomas a Mikeler	Date 7 - 5 92
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2.0 IMMEDIATE ACTIONS

ACTIONS

DETAILS

2.1 Ensure ES status lights are blue for the actuated systems.

CAUTION

IF RCPs have NOT been stopped within 2 min from the time that adequate subcooling margin was lost,

THEN RCPs must remain running to prevent core damage.

Verify adequate subcooling margin.

IF adequate subcooling margin does NOT exist,
THEN stop all RCPs.

Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 PSIG	30°F
<pre> ≤ 1500 to > 250 PSIG</pre>	50°F
≤ 250 to > 150 PSIG	70°F
≤ 150 PSIG	SPDS
≤ 200°F	N/A

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3.0 FOLLOW-UP ACTIONS

ACTIONS

DETAILS

- 3.1 Notify SOTA of plant conditions.
- 3.2 CONCURRENILY PERFORM VP-580, Plant Safety Verification Procedure, beginning with Step 1.1.

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 PSIG	30°F
≤ 1500 to > 250 PSIG	50°F
≤ 250 to > 150 PSIG	70°F
≤ 150 PSIG	SPDS
≤ 200°F	N/A

	ACTIONS	DETAILS
****	**************************************	**************************************
***	IF RCPs have NOT been stopped wi adequate subcooling margin was 1 THEN RCPs must remain running to	ost.
3.3	IF, at any time while performing this procedure, adequate subcooling margin does NOI exist, THEN:	See Table 1 for adequate subcooling margins.
	Stop all RCPs,	Stop all RCPs and ensure Oil Lift pumps start.
	Raise OTSG levels to	Raise OTSG level to 95%:
	95% using EFW.	 Ensure both EFW trains are initiated.
		2. Depress "95%" level select pushbuttons on OTSG A and B.
	Start full HPI.	Start full HPI:
		1. Open MUP suction valves from BWST:
		o MUV-73 o MUV-58
		 Ensure ≥ 2 MUPs and their cooling water pumps are operating.
		3. Open all 4 HPI valves:
		MUV-23 MUV-24
		MUV-25 MUV-26.

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 PSIG	30°F
≤ 1500 to > 250 PSIG	50°F
≤ 250 to > 150 PSIG	70°F
≤ 150 PSIG	SPDS
≤ 200°F	N/A

- 3.3 <u>IF</u> adequate subcooling margin does <u>NOT</u> exist, <u>THEN</u>:
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - e Start full HPI.

3.0 FOLLOW-UP ACTIONS (CONT'D)

ACTIONS

DETAILS

3.4 IF adequate subcooling margin does NOT exist,
AND all RCPs have NOT been stopped within 2 min,
THEN reduce operating RCPs to 1/loop.

NOTE

IF HPI flow is \geq 200 gpm for an nozzle, as indicated on the narrow range HPI flow instrument, THEN use the wide range HPI flow instrument for that nozzle on ES Section of Main Control Board.

- 3.5 IF at anytime while performing this procedure an HPI actuation is present, THEN bypass HPI actuation, AND balance HPI flows.
- Select the following to "BYPASS" on both A and B HPI channels:

"HPI RC1"

"HP1 RC2"

"HPI RC3"

- 2. Close MUV-27.
- 3. IF 1 HPI line flow indicates off scale high as indicated on the narrow range HPI flow instrument and is verified to be a high flow condition using the wide range indication,

 THEN isolate the high line,

 AND balance the other 3
 lines.

IF NOT, THEN balance all 4 HPI lines.

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 PSIG	30°F
≤ 1500 to > 250 PSIG	50°F
≤ 250 to > 150 PSIG	70°F
≤ 150 PSIG	SPDS
≤ 200°F	N/A

- 3.3 IF adequate subcooling margin does \underline{NOT} exist, \underline{THEN} :
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.

DETAILS

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N					þ
	8.5				

 $\underline{\mathsf{LPI}}$ will not automatically actuate at 4 PSIG RB PRESS during a loss of off-site power.

3.6 IF, at anytime while performing this procedure, LPI actuation is present,

AND RCS pressure is > 500 PSIG

JHEN:

____ Stop both LPI pumps.

Go to step 3.10 of this procedure.

1. Reset LPI bistables:

___ RC4 in ACT. CHAN.

CAB #1

RC5 in ACT, CHAN.

CAB #2

___ RC6 in ACT. CHAN.

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- 2. STOP DHP-1A and DHP-1B
- 3.7 IF, at anytime while performing this procedure, LPI actuation is present, AND RCS pressure is < 500 PSIG AND LPI flow is > 300 GPM / pump

 THEN:

___ Ensure proper operation

___ Bypass LPI actuation

___ Go to step 3.10 of this procedure.

- o Ensure DHV-110 and DHV-111 are operating properly.
- o Select the following to "BYPASS" on both A and B channels:

___ "LPI RC4"

"LPI RC5"

"LPI RC6"

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 PSIG	30°F
≤ 1500 to > 250 PSIG	50°F
≤ 250 to > 150 PSIG	70°F
≤ 150 PS1G	SPDS
≤ 200°F	N/A

- 3.3 IF adequate subcooling margin does <u>NOT</u> exist, <u>THEN</u>:
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.

DETAILS

NOTE

RCS pressure > 100 psig or LPI flow > 2,000 gpm could produce a DP > 100 psid across DHV-7 & 8. DHV-7 & 8 may not open under these high DP conditions.

3.8	IF at any time in this procedure ONE LPI pump is unavailable	1	Ensure one LPI train is in operation.
	AND LPI flow through BOTH LPI trains is desired THEN crossite the LPI trains	2	Close the flow control valve on the unavailable LPI pump.
		3	Reduce the DP across DHV-7 and DHV-8 with any of the following methods
			o Ensure RCS pressure is <100 psig
			O Adjust the flow control valve on the operating LPI pump for < 2,000 gpm
		4	Open the crosstie valves:
			o DHV-7
			o DHV-8
		5	Balance flows to the LPI trains
			o Monitor DH-38-FI for crossover flow.
			O Throttle DHV-5 and DHV-6 to balance flows.
			o Adjust the flow

the operating LPI pump for the desired total flow.

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3.0 FOLLOW-UP ACTIONS (CONT'D)

ACTIONS

- 3.9 ____ IF, at anytime while performing this procedure, LPI has or should have actuated,
 AND LPI flow is < 300 gpm/pump,
 THEN perform the following:

 1 ___ Ensure LPI status lights are blue
 - 2 ___ Ensure LPI is bypassed
 - 3 ___ Increase LPI flow
 - 4 ___ GO TO Step 3.10

DETAILS

- o Select both A and B channels to "BYPASS":
 - "LPI RC4"
 - "LPI RC5"
 - "LPI RC6"
- o Increase LPI flow as follows:

After performing each step determine if LPI flow is > 300 gpm/pump.

IF LPI flow develops > 300 gpm/pump, IHEN GO TO Step 3.10 of this procedure.

- 1 ___ Ensure DHV-110 and DHV-111 are open.
- 2 ___ Open the PORV, RCV-10.
- Perform Step 3.13 in this procedure to align HPI suction from LPI, THEN RETURN TO this step.
- 4 ___ Open High Point vents:

PZR	vents
RCV-159	RCV-160
Hot l	eg vents
A-Loop	B-Loop
RCV-157	RCV-163
RCV-158	RCV-164

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 PSIG	30°F
< 1500 to > 250 PSIG	50°F
≤ 250 to > 150 PSIG	70°F
≤ 150 PSIG	SPDS
≤ 200°F	N/A

- 3.3 IF adequate subcooling margin does \underline{NOT} exist, \underline{THEN} :
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.

DETAILS

MUV-260 MUV-261

Only 2 out of 3 RB isolation actuation channels will bypass.

o Select "BYPASS" on both A and B IF RBIC actuation is 3.10 present, channels of RBIC: THEN perform the "RB 150 RB1" following: "RB 150 RB2" 1 ___ Ensure all RBIC status lights are "RB ISO RB3" blue 2 ___ Bypass RBIC o Restore RCP services: 1 ___ Select OPEN on the "ES 3 ___ IF RCPs are running, THEN restore RCP TRAIN (B) MON-ESSEN. VALVES" switch services. Open RCP controlled bleedoff valves: MUV-253 ___ MUV-258 MUV-259

Table 1: Tsat Monitor Adequate Subcocling Margin

Reactor Coolant	MARGIN
> 1500 PSIG	30°F
≤ 1500 to > 250 PSIG	50°F
≤ 250 to > 150 PSIG	70°F
≤ 150 PSIG	SPDS
≤ 200°F	N/A

- 3.3 IF adequate subcooling margin does \underline{NOT} exist, \underline{THEN} :
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.

3.0 FOLLOW-UP ACTIONS (CONT'D)

ACTIONS

3.11 IF RB Spray actuation is present,
IECN ensure proper RB Spray flow
AND isolate BST-1 as required.

DETAILS

- o Ensure BSV-3 and BSV-4 are regulating flow at 1500 to 1600 gpm.
- o IF either BSP does NOT start, THEN close discharge valve on affected pump:
 - o BSP-1A: BSV-3 o BSP-1B: BSV-4
- o IF RCS PRESS > 200 PSIG, THEN isolate BST-1.
 - o Close BSV-11 and BSV-12

Table 1: Tsat Monitor Adequate Subcooling Margin

MARGIN
30°F
50°F
70°F
SPDS
N/A

- 3.3 IF adequate subcooling margin does \underline{NOT} exist, \underline{THEN} :
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.

ACTIONS		DETAILS
**************************************	<u> </u>	*******
Steps 3.12 and 3.13 must be compl from reaching 5' to preclude degr	leted to p rading ins	revent RB WATER LEVEL trument transmitters. ************
**************************************	********* <u>2N</u>	******
Due to MUV-62 being normally close to be in operation to ensure suct		
3.12IF at any time while performing this procedure,	1	Ensure flow exists in both LPI trains
RB WATER LEVEL indicates ≥ 2.2', THEN transfer LPI pump suction from the BWST to	2.	Throttle LPI flow for each running LPI pump to ≈ 2000 gpm using DHV-5 and DHV-6
the RB sump AND isolate BST-1.	3	Ensure 1200 gpm and "LOCAL" are selected for:
		o BSV-3 o BSV-4
	4	Open RB sump outlet valves:
		o DHV-42 o DHV-43
	5	WHEN RB sump outlet valves indicate open, THEN close BWST outlet valves:
		o DHV-34 o DHV-35
	6	Close BST-1 outlet valves:
		o BSV-12 o BSV-11

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 PSI^	30°F
≤ 1500 to > 250 PSIG	50°F
≤ 250 to > 150 PSIG	70°F
≤ 150 PSIG	SPDS
≤ 200°F	N/A

- 3.3 IF adequate subcooling margin does \underline{NOT} exist, \underline{THEN} :
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.

DETAILS

Due to MUV-62 being normally closed, both DH trains are required to be in operation to ensure suction to all MUPs.

- WHEN LPI suction is
 aligned to the RB sump,
 1. ___Open: OR as directed by Step 3.9, o DHV-11 THEN establish HPI suction o DHV-12 from LPI.

 - 2. ___ Close:
 - Continue on in this procedure.

o MUV-73 o MUV-58

NOTE

IF loss of subcooling was due to an overcooling event, THEN OTSG PRESS control should be regained prior to raising OTSG level.

3.14 IF ES actuation is due to Observe for: an overcooling event, THEN determine cause, AND stop overcooling.

- o Low OTSG PRESS,
 - o High OTSG level,
 - High MFW or EFW flow.
 - SPDS trace indicating overcooling.

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 PSIG	30°F
≤ 1500 to > 250 PSIG	50°F
≤ 250 to > 150 PSIG	70°F
≤ 150 PSIG	SPDS
≤ 200°F	N/A

- 3.3 IF adequa subcooling margin does \underline{NOT} exist, \underline{THEN} :
 - o Within 2 min, stop al? RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.

3.12 IF RB WATER LEVEL indicates ≥ 2'2"
3.13 THEN transfer LPI suction to RB sump AND escablish HPI suction from LPI.

Table 2: Required OTSG Levels

Condition	Level
Inadequate subcooling margin	95%
No RCPs and adequate subcooling margin	65%
RCPs and adequate subcooling margin	Low Level Limits

3.0 FOLLOW-UP ACTIONS (CONT'D)

ACTIONS

3.15 ___ Isolate possible sources of low RCS PRESS.

DETAILS

- Isolate the following:
 - o If the PORV is NOT required to be opened, THEN close RCV-11, PORV 'clock.
 - o Close the following letdown coolers inlet valves:

MUV-38,

MUV-39,

MUV-498.

- Close RCV-13, PZR spray block valve.
- o Ensure DHV-3 is closed.
- Roopen PCV-11 while observing RCS PRESS.
- IF desired, <u>THEN</u> restore letdown path while observing RCS PRESS.
- IF desired, <u>THEN</u> open RCV-13, PZR spray block valve, while observing RCS PRESS.

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 PSIG	30°F
≤ 1500 to > 250 PSIG	50°F
≤ 250 to > 150 PSIG	70°F
≤ 150 PSIG	SPDS
≤ 200°F	N/A

- 3.3 IF adequate subcooling margin does NOT exist, THEN:
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.

3.12 IF RB WATER LEVEL indicates \geq 2'2" 3.13 THEN transfer LPI suction to RB sump

AND establish HPI suction from LPI.

Table 2: Required OTSG Levels

Condition	Leve1
Inadequate subcooling margin	95%
No RCPs and adequate subcooling margin	ō5%
RCPs and adequate subcooling margin	Low Level Limits

DETAILS

CAUTION

IF adequate subcooling margin does NOT exist, THEN OTSG levels must continuously increase until 95% is reached to ensure adequate heat removal.

CAUTION

IF adequate subcooling margin does NOT exist, AND EFIC level control is in manual, THEN EFW flow must be maintained > 200 gpm to each OTSG that is being controlled in manual to ensure adequate heat removal.

NOTE

High RB TEMP may cause level instrumentation located inside the RB to read 10% higher than actual.

NOTE

EFP-1 will automatically trip upon actuation of LPI coincident with a loss of off-site power.

NOTE

EFIC control valves will not feed the OTSG until the EFIC setpoint ramps up to meet actual OTSG level.

3.16 Ensure EFW is actuated See Table 2 for required OTSG and selected to required levels. OTSG setpoint.

IF EFW and MFW are NOT available, THEN GO TO Step 3 42 in this procedure.

Begin HPI/PORV cooling.

IF EFW is NOT av able, THEN CONCURRENTLY PERFORM AP-450, EFW Actuation, beginning with Step 3.9.

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 PSIG	30°F
≤ 1500 to > 250 PSIG	50°F
≤ 250 to > 150 P3IG	70°F
≤ 150 PSIG	SPDS
≤ 200°F	N/A

- 3.3 IF adequate subcooling margin does <u>NOT</u> exist, <u>THEN</u>:
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.

3.12 IF RB WATER LEVEL indicates ≥ 2'2"
3.13 THEN transfer LPI suction to RB sump AND establish HPI suction from LPI.

Table 2: Required OTSG Levels

Condition	Level
Inadequate subcooling margin	95%
No RCPs and adequate subcooling margin	65%
RCPs and adequate subcooling margin	Low Level Limits

3.0 FOLLOW-UP ACTIOMS (CONT'D)

ACTIONS

3.17 <u>IF CFTs have emptied,</u> THEN isolate CFTs, AND GO TO Step 3.34 in this procedure.

DETAILS

1. Notify AB operator to remove locks and close Bkrs for CFT isolation valves at ES MCC-3AB:

0 '-5

0 6

2. Close:

o CFV-5 o CFV-6

3.18 ___ IF at any time while performing this procedure, RCS PRESS is > 2400 PSIG, THEN reduce RCS PRESS based on subcooling margin.

IF adequate subcooling margin does NOT exist, THEN open PORV to reduce RCS PRESS until lincore = 50°F > OTSG Tsat.

IF adequate subcooling margin exists. THEN open PORV to reduce RCS PRESS until:

o RC PRESS ≈ 100 PSIG > adequate subcooling margin curve

OR

RCS PRESS = 1600 PSIG

o PZR vents:

o RCV-159 o RCV-160.

IF PORV is NOT available. THEN use PZR vents to lower RCS PRESS.

Table 1: Tsat Monitor Adequate Subcooling Margin

MARGIN
30°F
50°F
70°F
SPDS
N/A

- 3.3 IF adequate subcome g margin does NOT exist, THEN:
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.

3.12 IF RB WATER LEVEL indicates ≥ 2'2"
3.13 THEN transfer LPI suction to RB sump
AND establish HPI suction from LPI.

Table 2: Required OTSG Levels

Condition	Level
Inadequate subcooling margin	95%
No RCPs and adequate subcooling margin	€7%
RCPs and adequate subcooling margin	Low Level Limits

3.18 IF RCS PRESS is > 2400 PSIG,
THEN reduce RC PRESS based on subcooling margin.

DETAILS

CAUTION

HPI flows must not be throttled to < 100 gpm/pump with MUP recirc valves closed, to prevent pump damage.

- 3.19 ___ IF HPI throttle requirements o MUP recirc valve operation: are met, THEN throttle HPI as required.
- o MUP recirc valves are NOT required to be open when throttling HPI to prevent pump runout.
 - 0 MUP recirc valves must be opened prior to throttling HPI to < 100 gpm/pump.
 - MUP recirc valves:
 - o MUV-53 o MUV-257.
 - HPI throttle requirements:
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.
 - o IF adequate subcooling exists based on incores, THEN HPI must be throt-tled to maintain RCS PRESS and TEMP below the NDT curve, see SPDS or Enclosure 2.
 - o HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 80" to 220" WHEN adequate subcooling margin exists based on incores.
 - o HPI may be throttled when adequate subcooling margin exists based on incores.

Table 1: Tsat Monitor Adequate Subcooling Margin

Reactor Coolant	MARGIN
> 1500 PSIG	30°F
≤ 1500 to > 250 PSIG	50°F
≤ 250 to > 150 PSIG	70°F
≤ 150 PSIG	SPDS
≤ 200°F	N/A

- 3.3 IF adequate subcooling margin does NOT exist, THEN:
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.
- IF RB WATER LEVEL indicates \geq 2'2" THEN transfer LFT suction to RB sump AND establish HPI suction from LPI. 3.13
- 3.18 IF RCS PRESS is > 2400 PSIG, THEN reduce RC PRESS based on subcooling margin.
- 3.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.
 - IF adequate subcooling margin exists based on incores THEN HPI must be throttled to maintain RCS PRESS and TEMP below NOT curve.
 - HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - HPI should be throttled to maintain PZR level 80" to 220" WHEN adequate subcooling margin exists based on incores.
 - HPI may be throttled when adequate subcooling margin exists based on incores.

ESA

3.0 FOLLOW-UP ACTIONS (CONT'D)

ACTIONS

3.20 <u>WHEN</u> either OTSG PRESS is Depress "< 725 PSI OTSG PRESS between 725 and 600 PSIG, EFIC ACT. BYPASS" pushbuttons: THEN bypass EFIC MS and MFW isolation actuations.

> Continue on in this procedure.

DETAILS

Channel A Channel B

Channel C Channel D.

Note

Subcooling margin should be closely observed after starting each RCP.

 $3.21 \underline{\hspace{0.5cm}}$ IF, at any time while o RCPs are available when all performing this procedure, the following exist: RCPs are available, AND ≥1 OTSG is available, THEN start 1 RCP in each OR 2 RCPs in 1 loop

> IF RCPs are available, AND OTSGs are NOT available, THEN start 1 RCP.

- - o RCP start permissives are met,
 - RCS PRESS and TEMP are above RCP NPSH curves, see SPDS or Enclosure 1,
 - o Adequate subcooling margin, see Table 1.
- OTSGs are available when all the following exist:
 - EFW or MFW or AFW available,
 - TBVs or ADVs available.
 - OTSG integrity.
- Establish RCP-1B operating for maximum PZR spray.

- 3.3 IF adequate subcooling margin does \underline{NOT} exist, \underline{THEN} :
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.
- 3.12 IF RB WATER LEVEL indicates ≥ 2'2"
 3.13 THEN transfer LPI suction to RB sump AND establish HPI suction from LPI.
- 3.18 IF RCS PRESS is > 2400 PSIG,
 THEN reduce RC PRESS based on subcooling margin.
- 3.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.</p>
 - o <u>IF</u> adequate subcooling margin exists based on incores <u>THEN</u> HPI must be throttled to maintain RCS PRESS and TEMP below NDT curve.
 - o HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 80" to 220" <u>WHEN</u> adequate subcooling margin exists based on incores.
 - HPI may be throttled when adequate subcooling margin exists based on incores.
- 3.21 IF RCPs are available,
 AND OTSGs are available,
 THEN start 1 RCP in each loop.

IF RCPs are available, AND OTSGs are NOT available, THEN start 1 RCP.

ACTIONS

3.22 IF at any time while performing this procedure, adequate subcooling margin is established,
AND Nat Circ is desired,
THEN CONCURRENTLY PERFORM AP-530, Nat Circ, beginning at Step 3.5.

DETAILS

Nat Circ is desired when <u>all</u> of the following conditions exist:

- o RCPs are NOT available,
- o ≥ 1 OTSG is available.
- 3.23 Establish and maintain OTSG
 Tsat 40 to 60°F below
 incore TEMP until OTSG
 heat removal is established.

Lower OTSG PRESS using TBVs or ADVs.

3.24 _____IF adequate subcooling margin does NOT exist, AND RCS cooldown rate is < desired, THEN determine if RCPs should be bumped.

RCPs should be bumped when <u>all</u> of the following conditions exist:

- o RCS cooldown rate is < desired.</p>
- o RCP power is available.
- o All RCP start permissives are met.

- 3.3 IF adequate subcooling margin does NOT exist, THEN:
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.
- 3.12 IF RB WATER LEVEL indicates ≥ 2'2"
 3.13 THEN transfer LPI suction to RB sump
 AND establish HPI suction from LPI.
- 3.18 IF RCS PRESS is > 2400 PSIG,
 THEN reduce RC PRESS based on subcooling margin.
- J.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.</p>
 - o IF adequate subcooling margin exists based on incores
 THEN HPI must be throttled to maintain RCS PRESS and TEMP
 below NDT curve.
 - o HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 80" to 220" WHEN adequate subcooling margin exists based on incores.
 - o HPI may be throttled when adequate subcooling margin exists based on incores.
- 3.21 IF RCPs are available,
 AND OTSGs are available,
 THEN start 1 RCP in each loop.

NOTE

HPI flow may affect the indications of Nat Circ. .

NOTE

Subcooling margin should be closely observed after each RCP bump.

NOTE

EFIC will automatically select low level limit control of OTSG level when any RCP is started.

NOTE

Bumping RCPs may result in OTSG pressure swings which could cause MS/MFW isolation actuation.

- 3.25 IF RCPs should be bumped,

 THEN bump RCPs at ≈ 15 min
 intervals and observe for
 saturated Nat Circ after
 each bump.
- o To bump a RCP, start it, wait for current to drop off to normal, then stop it.
- o First RCP bump should be in the loop with the highest OTSG level.
- Balance the bumps between available RCPs.
- Record the times of the RCP bumps.
- o Indications of saturated Nat Circ are:
- o Tc ≈ Tsat of OTSG,
- o Tc and incores lower when OTSG PRESS is lowered.

- 3.3 IF adequate subcooling margin does NOT exist, THEN:
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.
- 3.12 IF RB WATER LEVEL indicates ≥ 2'2"
 3.13 THEN transfer LPI suction to RB sump AND establish HPI suction from LPI.
- 3.18 IF RCS PRESS is > 2400 PSIG, THEN reduce RC PRESS based on subcooling margin.
- 3.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.</p>
 - o IF adequate subcooling margin exists based on incores THEN HPI must be throttled to maintain RCS PRESS and TEMP below NDT curve.
 - o HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 80" to 220" <u>WHEN</u> adequate subcooling margin exists based on incores.
 - HPI may be throttled when adequate subcooling margin exists based on incores.
- 3.21 IF RCPs are available,
 AND OTSGs are available,
 THEN start 1 RCP in each loop.

ACTIONS

3.26 <u>IF OTSG heat removal is</u> established, THEN ensure PORV is closed, AND ensure PZR vents are closed.

DETAILS

- Ensure PORV is closed.
 - Verify PORV closed using ultrasonic flow . indication.
 - 3. Ensure PZR vents are closed
 - o RCV-159
 - o RCV-160.

CAUTION

HPI flow must not be throttled to < 100 gpm/pump with MUP recirc valves closed, to prevent pump damage.

3.27 ___ IF RCS cooldown can be RCS Cooldown Rate Limits: controlled, THEN maintain RCS cooldown within limits.

	RCS TEMP "F	LIMIT
Normal	> 280	≤ 50°F ½hr
	280 to 150	≤ 25°F ½hr
	≤ 150	≤ 10°F/hr
Nat Circ	> 280	≤ 10°F/hr
	280 to 150	≤ 5°F/hr
	≤ 150	≤ 2.5°F/hr
	Enclosure 3	≤ 50°F/hr
OTSG Tube Leak	Refer to Table	

Maintain RCS cooldown rate:

- o Throttle TBVs or ADVs.
- o Throttle EFIC control valves.
- IF adequate subcooling margin exists, THEN throttle HPI flows.

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- 3.3 <u>IF</u> adequate subcooling margin does <u>NOT</u> exist, <u>THEN</u>:
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.
- 3.12 IF RB WATER LEVEL indicates ≥ 2'2"
 3.13 THEN transfer LPI suction to RB sump AND establish HPI suction from LPI.
- 3.18 IF RCS PRESS is > 2400 PSIG, THEN reduce RC PRESS based on subcooling margin.
- 3.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.</p>
 - o IF adequate subcooling margin exists based on incores
 THEN HPI must be throttled to maintain RCS PRESS and TEMP
 below NDT curve.
 - o HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 80" to 220" <u>WHEN</u> adequate subcooling margin exists based on incores.
 - HPI may be throttled when adequate subcooling margin exists based on incores.
- 3.21 IF RCPs are available, AND OTSGs are available, THEN start 1 RCP in each loop.

ACTIONS

3.28 IF RCS PRESS lowers to
700 PSIG,
AND adequate subcooling
margin exists,
THEN isolate CFTs,
AND bypass LPI actuation.

DETAILS

- 1. ___ Notify AB Operator to remove locks and close Bkrs for CFT isolation valves at ES MCC 3AB.
- 2. Close:
 - o CFV-5 o CFV-6.
- 3. Select the following to "BYPASS" on both A and B LPI channels:
 - LPI RC4,
 - LPI RC5,
 - LPI RC6.

- 3.3 IF adequate subcooling margin does \underline{NOT} exist, \underline{THEN} :
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.
- 3.12 IF RB WATER LEVEL indicates ≥ 2'2"
 3.13 THEN transfer LPI suction to RB sump AND establish HPI suction from LPI.
- 3.18 IF RCS PRESS is > 2400 PSIG,
 THEN reduce RC PRESS based on subcooling margin.
- 3.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.</p>
 - o IF adequate subcooling margin exists based on incores
 THEN HPI must be throttled to maintain RCS PRESS and TEMP
 below NDT curve.
 - o HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 80" to 220" <u>WHEN</u> adequate subcooling margin exists based on incores.
 - HPI may be throttled when adequate subcooling margin exists based on incores.
- 3.21 IF RCPs are available,
 AND OTSGs are available,
 THEN start 1 RCP in each loop.

		ACTIONS		DETAILS
3.29		IF conditions exist to stop HPI,	0	Stop HPI if <u>all</u> of the following conditions exist:
		THEN:		o Adequate subcooling margin,
				o PZR level is ≥ 50",
				o OTSG heat removal,
				o Leak is within normal make- up capabilities.
	1.	Ensure PORV closed,	0	PORV is RCV-10
	2.	Ensure PZR vents are	0	PZR vents:
		closed,		o RCV-159 o RCV-160
	3.	Stop HPI.	0	Stop HPI:
				1 Ensure MUV 27 is open,
				2 Ensure MUP recirc valves are open,
				o MUV-53 o MUV-257
				3. — Close all HPI injection valves:
				MUV-23MUV-24 MUV-25MUV-26
				4 Ensure ≥ 1 MUP in service.
3.30		IF EF Tank is < 3 ft, THEN CONCURRENTLY PERFORM AP-450, EFW Actuation, beginning with Step 3.18.		
3.31		IF PZR bubble is desired, THEN refer to OP-305, Operation of the PZR, Section 4.2.		

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- 3.3 IF adequate subcooling margin does \underline{NOT} exist, \underline{THFN} :
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.
- 3.12 IF RB WATER LEVEL indicates ≥ 2'2"
 3.13 THEN transfer LPI suction to RB sump AND establish HPI suction from LPI.
- 3.18 IF RCS PRESS is > 2400 PSIG, THEN reduce RC PRESS based on subcooling margin.
- 3.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.</p>
 - o <u>IF</u> adequate subcooling margin exists based on incores <u>THEN</u> HPI must be throttled to maintain RCS PRESS and TEMP below NDT curve.
 - o HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 80" to 220" <u>WHEN</u> adequate subcooling margin exists based on incores.
 - O HPI may be throttled when adequate subcooling margin exists based on incores.
- 3.21 IF RCPs are available,
 AND OTSGs are available,
 THEN start 1 RCP in each loop.

ACTIONS

3.32 - IF cooldown is on 1 OTSG, o Tube to Shell ΔT equals THEN ensure tube to shell Avg of 5 OTSG shell ΔT < 100°F on isolated OTSG.

DETAILS

- thermocouples minus .Tc.
- o Computer points are R-773 and R-774.
- o Feed and steam OTSG to maintain tube to shell ΔT within limits.
- the ES busses, THEN stop EDGs.
 - reset
 - 2. ___ Depress the STOP pushbutton for the affected EDGs
- IF boron concentration of 3.34 RB sump could have been diluted by significant steam or FW leaks in the RB, THEN notify Chemistry to sample RB Sump.

- 3.3 IF adequate subcooling margin does \underline{NOT} exist, \underline{THEN} :
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.
- 3.12 IF RB WATER LEVEL indicates ≥ 2'2"
 3.13 THEN transfer LPI suction to RB sump AND establish HPI suction from LPI.
- 3.18 IF RCS PRESS is > 2400 PSIG, THEN reduce RC PRESS based on subcooling margin.
- 3.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.</p>
 - o IF adequate subcooling margin exists based on incores
 THEN HPI must be throttled to maintain RCS PRESS and TEMP
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 - o HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 80" to 220" WHEN adequate subcooling margin exists based on incores.
 - o HPI may to throttled when adequate subcooling margin exists based on incores.
- 3.21 IF RCPs are available,
 AND OTSGs are available,
 THEN start 1 RCP in each loop.

	ACTIONS	DETAILS			
*****	**************************************	**************************************			
	I flow must <u>NOT</u> be throttled < osed, to prevent pump damage.	100 gpm/pump with MUP recirc valves			
3.35					
	Stop HPI,	Stop HPI:			
	Ensure PORV is closed,	1 Stop all MUPs			
	Select PORV to "Low Range",	2 Close all HPI injection valves:			
		MUV-23 MUV-24 MUV-25 MUV-26			
		3 Open MUP recirc valves:			
		o MUV-53 o MUV-257			
	Isolate CFTs.	Isolate CFTs:			
		 Notify AB operator to remove locks and close Bkrs for CFT isolation valves at ES MCC 3AB: 			
		o CFV-5 o CFV-6.			
		2. Close:			
		o CFV-5 o CFV-6.			
	Ensure all high point vents are closed.	Ensure closed:			
	vents are crosed.	RCV-159 RCV-160			
		RCV-157 RCV-158			
		RCV-163 RCV-164.			

- 3.3 IF adequate subcooling margin does NOT exist, THEN:

 o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.
- 3.12 IF RB WATER LEVEL indicates ≥ 2'2"
 3.13 THEN transfer LPI suction to RB sump
 AND establish HPI suction from LPI.
- 3.18 IF RCS PRESS is > 2400 PSIG, THEN reduce RC PRESS based on subcooling margin.
- 3.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.</p>
 - o <u>IF</u> adequate subcooling margin exists based on incores <u>THEN</u> HPI must be throttled to maintain RCS PRESS and TEMP below NDT curve.
 - o HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 80" to 220" <u>WHEN</u> adequate subcooling margin exists based on incores.
 - o HPI may be throttled when adequate subcooling margin exists based on incores.
- 3.21 IF RCPs are available,
 AND OTSGs are available,
 THEN start 1 RCP in each loop.

ACTIONS

3.36

IF adequate subcooling margin exist,
AND both LPI trains are available,
THEN establish 1 LPI train in the DHR mode.

DETAILS

Refer to OP-404, Decay Heat Removal System, Section 4.12.

3.37 WHEN LPI or DHR is supplying core cooling, THEN stop OTSG cooling.

Continue on in this procedure.

- 1. ___ Stop MFW, EFW and AFW pumps
- 2. Ensure the following valves are closed:

VALVE	A OTSG	B OTSG
MBV	FWV-30	FWV-29
LLBV	FWV-31	FWV-32
SUCV	FWV-40	FWV-39
Ms to MSRs	FWV-55	FWV-56
MS to TBVs AND MFWPs	MSV-53	MSV-54
EFW BLOCK VALVES	EFV-11 EFV-14	EFV-32 EFV-33
AFW Iso. VALVES	FWV-222	FWV-223

3.38 WHEN RB PRESS is < 10 PSIG and not rising, THEN stop RB spray.

Continue on in this procedure.

- 1. ___ Stop BSP-1A and BSP-1B.
- Select LOCAL/MANUAL, <u>THEN</u> close control valves:
 - o ___ BSV-3
 - 0 ___ 5SV-4
- Depress "HPI SEAL IN RESET" pushbuttons on both ES channels.
- IF RB PRESS increases to TO PSIG, THEN reestablish RB spray.

- 3.3 IF adequate subcooling margin does NOT exist, THEN:
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.
- 3.12 IF RB WATER LEVEL indicates ≥ 2'2"
 3.13 THEN transfer LPI suction to RB sump AND establish HPI suction from LPI.
- 3.18 IF RCS PRESS is > 2400 PSIG, THEN reduce RC PRESS based on subcooling margin.
- 3.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.</p>
 - o IF adequate subcooling margin exists based on incores THEN HPI must be throttled to maintain RCS PRESS and TEMP below NDT curve.
 - o HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 80" to 220" WHEN adequate subcooling margin exists based on incores.
 - o HPI may be throttled when adequate subcooling margin exists based on incores.
- 3.21 IF RCPs are available,
 AND OTSGs are available,
 THEN start 1 RCP in each loop.

ACTIONS

DETAILS

NOTE

RB Cooling Fans should stay in operation until RB $\rm H_2$ levels are known, in order to provide mixing of RB atmosphere.

3.39 ___ Notify Operator to begin monitoring RB atmosphere H, level.

Refer to EM-308, Post Accident monitoring of the RB Atmosphere.

3.40 WHEN RB PRESS < 4 PSIG,
THEN ensure RB isolation is reset.

Select the following to "RESET" on both A and B channels:

"RB ISO Rb1"

"RB ISO RB2"

"RB ISO RB3"

3.41 ___ GO TO applicable procedure based on subcooling margin:

IF adequate subcooling margin exists, THEN GO TO OP-209, Plant Cooldown.

IF adequate subcooling does NO" exist, THEN GO To OP-404, Decay Heat Removal System, Section 4.13, to establish long term core cooling.

- 3.3 IF adequate subcooling margin does \underline{NOT} exist, \underline{THEN} :
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - o Start full HPI.
- 3.12 IF RB WATER LEVEL indicates ≥ 2'2"
 3.13 THEN transfer LPI suction to RB sump AND establish HPI suction from LPI.
- 3.18 IF RCS PRESS is > 2400 PSIG,
 THEN reduce RC PRESS based on subcooling margin.
- 3.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.</p>
 - o <u>IF</u> adequate subcooling margin exists based on incores <u>THEN</u> HPI must be throttled to maintain RCS PRESS and TEMP below NDT curve.
 - o HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 80" to 220" <u>WHEN</u> adequate subcooling margin exists based on incores.
 - HPI may be throttled when adequate subcooling margin exists based on incores.
- 3.21 IF RCPs are available,
 AND OTSGs are available,
 THEN start 1 RCP in each loop.

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DETAILS

Note

The following steps are to initiate HPI/PORV cooling.

Note

Steps establishing HPI/PORV cooling and AFW may be performed concurrently.

CAUTION

HPI cooling must be established prior to any opening of the PORV.

3.42 Start full HPI.

- 1. Open MUP suctions from the BWST:

 - o MUV-58 o MUV-73.
- 2. Ensure ≥ 2 MUPs and their cooling water pumps are running.
- 3. Open HPI Valves:

MUV-23 MUV-24

MUV-25 MUV-26.

4. Balance flow between available injection lines.

- 3.3 <u>IF</u> adequate subcooling margin does <u>NOT</u> exist, <u>THEN</u>:
 - o Within 2 min, stop all RCPs,
 - o Raise OTSG levels to 95% using EFW,
 - c Start full HPI.
- 3.12 IF RB WATER LEVEL indicates ≥ 2'2"
 3.13 THEN transfer LPI suction to RB sump AND establish HPI suction from LPI.
- 3.18 IF RCS PRESS is > 2400 PSIG, THEN reduce RC PRESS based on subcooling margin.
- 3.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.</p>
 - o <u>IF</u> adequate subcooling margin exists based on incores <u>THEN</u> HPI must be throttled to maintain RCS PRESS and TEMP below NDT curve.
 - o HPI mus: be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 80" to 220" WHEN adequate subcooling margin exists based on incores.
 - HPI may be throttled when adequate subcooling margin exists based on incores.
- 3.21 IF RCPs are available,
 AND OTSGs are available,
 THEN start 1 RCP in each loop.

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ACTIONS

3.43 IF OTSG heat removal is

NOT available,
AND only 1 MUP is avail. (e,
THEN open the PORV to
increase HPI flow.

IF PORV is <u>NOT</u> available, <u>THEN</u> use PZR vents.

DETAILS

- o PORV should be left open until <u>any</u> of the following conditions exist:
 - o HPI can be stopped,
 - OTSG heat removal is established.
- o PZR vents:
 - o RCV-159 o RCV-160.

NOTE

\geq 1 OTSG should be \geq 6" prior to closing the PORV.

3.44 Open the PORV before exceeding RCS PRESS limits.

IF PORV is NOT available,
THEN open the PZR vents.

- 1. Ensure RCV-11, PORV block, is open.
- Open PORV before:
 - o Exceeding PTS limits,
 - o Exceeding NDT limits,
 - o Exceeding 2400 PSIG.
- Verify PORV is open using ultrasonic indications.
- Maintain PORV or PZR vents open until OTSG heat removal is established or LPI is providing core cooling.
- o PZR vents:
 - o RCV-159 o RCV-160.

ACTIONS

DETAILS

Note

AFW is supplied to the OTSG's via the EFW nozzies. The normal suction for AFW is the CST, EFT-2 and the Hotwell are alterrite sources. Guidance for swapping to the alternate suction sources is contained in OP-605

3.45 IF AFW is available THEN start AFW

- o Start FWP-7
- o _____ en FWV-222 (A OTSG manual Isolation location 119' IB)
- o ___ Open FWV-223 (B OTSG manual Isolation location 119' IB)
- o ___ Control FWV-216 and FWV-217 for desired flow and OTSG level.
- o ___ AFW flow requirements (including recirc flow) are:
 - < 940 gpm (pump run-out)
 - > 240 gpm (min flow)
- 3.46 $\underline{\hspace{0.1cm}}$ IF >1 RCP is operint, Maintain RCP-1B operating to maximize PZR spray. RCPs to 1.



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3.3 IF adequate subcooling margin Goes NOT exist,

THEN:

o Within 2 min, stop all RCPs,

o Raise OTSG levels to 95% using EFW,

o Start full HPI.

3.12 IF RB WATER LEVEL indicates ≥ 2'2"

3.13 THEN transfer LPI suction to RB sump

AND establish HPI suction from LPI.

3.18 IF RCS PRESS is > 2400 PSIG, THEN reduce RC PRESS based on subcooling margin.

- 3.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.</p>
 - o IF adequate subcooling margin exists based on incores
 THEN HPI must be throttled to maintain RCS PRESS and TEMP
 below NDT curve.
 - o HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 80" to 220" <u>WHEN</u> adequate subcooling margin exists based on incores.
 - HPI may be throttled when adequate subcooling margin exists based on incores.
- 3.21 IF RCPs are available,
 AND OTSGs are available,
 THEN start 1 RCP in each loop.

IF RCPs are available, AND OTSGs are NOT available, THEN start 1 RCP.

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ACTIONS

3.47 WHEN RCS is < 1700 PSIG, THEN bypass HPI.

Continue on in this procedure.

CETAILS

Bypass HPI by selecting the following to "BYPASS" on both A and B channels:

"HPI RC1",

"HPI RC2",

"HPI RC3".

3.48 ___ Select both RB sump pumps to "PULL TO LOCK".

- 3.3 IF adequate subcooling margin does NOT exist,
 THEN:

 o Within 2 min, stop all RCPs,

 o Raise OTSG levels to 95% using EFW,

 o Start with HPI.
- 3.12 IF RB WATER LEVEL indicates ≥ 2'2"
 3.13 THEN transfer LPI suction to RB sump
 AND establish HPI suction from LPI.
- 3.18 IF RCS PRESS is > 2400 PSIG, THEN reduce RC PRESS based on subcooling margin.
- 3.19 IF HPI throttle requirements are met, THEN throttle HPI flows as required.
 - o HPI must be throttled to maintain subcooling margin < 100°F when no RCPs are operating.</p>
 - o <u>IF</u> adequate subcooling margin exists based on incores <u>THEN</u> HPI must be throttled to maintain RCS PRESS and TEMP below NDT curve.
 - o HPI must be throttled to maintain HPI flow < 540 gpm/pump.
 - o HPI should be throttled to maintain PZR level 8. to 220" <u>WHEN</u> adequate subcooling margin exists based on incores.
 - HPI may be throttled when adequate subcooling margin exists based on incores.
- 3.21 IF RCPs are available,
 AND OTSGs are available,
 THEN start 1 RCP in each loop.

ACTIONS

DETAILS

- 3.49 ___ Establish RB cooling. o Ensure all RB cooling fans are operating in slow speed.
 - Ensure RB cooling fans are on SW cooling.

NOTE

WHEN RCS TEAP < 425°F AND OTSG PRES < 400 PSIG, THEN MFWBPs may be used to recover from HPI/PORV cooling.

NOTE

HPI bistables may need to be reset prior to or during recovery from HPI/PORV cooling to prevent an inadvertent HPI actuation.

3.50 ___ Ensure feedwater valves are aligned to prevent inadvertently feeding an OTSG.

Ensure the following valves are closed:

Valve Ident.	A-OTSG	B-OTSG
Main Block	FWV-30	FWV-29
LL Block	FWV-31	FWV-32
LL Control	FWV-37	FWV-38
SU Control	FWV-40	FWV-39

DETAILS

CAUTION

During the transition from AFW to EFW, flow to the high nozzles should be maintained < 1400 gpm per OTSG to prevent exceeding OTSG cross flow limits.

3.51 WHEN MFW or EFW become available,
THEN CONCURRENTLY PERFORM AP-450, EFW Actuation, beginning with Step 3.9.

Continue on in this procedure.

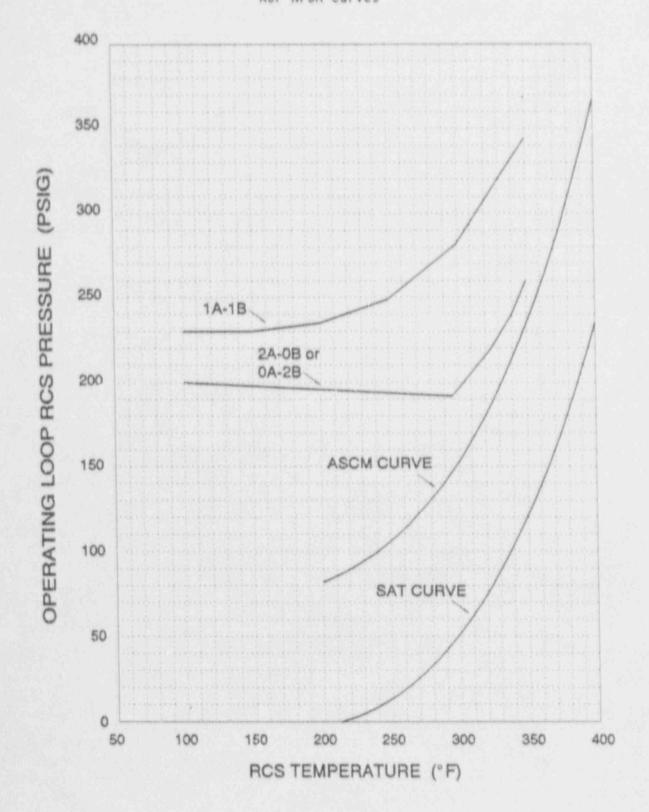
- 3.5? IF AFW is running
 AND EFW or MFW has
 been established
 THEN stop AFW
- Close FWV-216 and FWV-217, (AFW control valves)
- o ___ Stop FWP-7
- O ____ Close FWV-222 (A OTSG manual Isolation location 119' IB)
- O ____ Close FWV-223 (B OTSG manual Isolation location 119' IB)

3.53 __ GO TO Step 3.19 in this procedure.

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Enclosure 1
RCP NPSH Curves



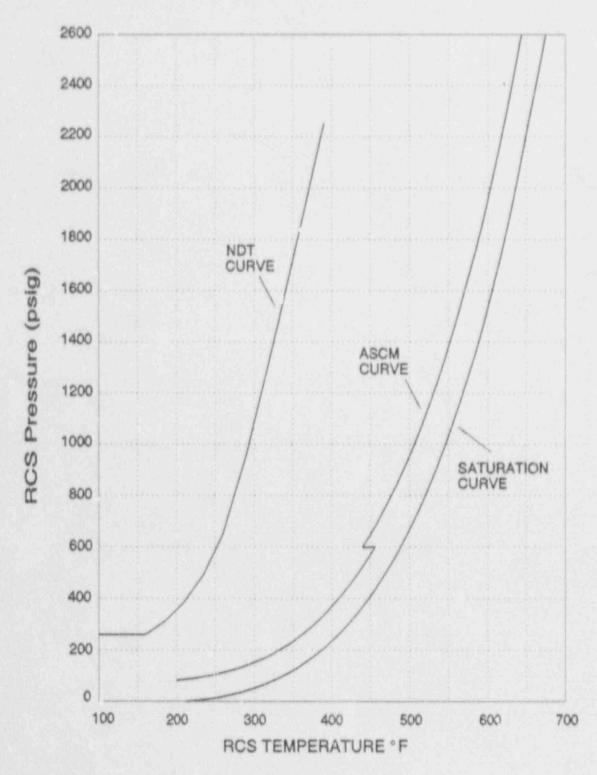
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Enclosure 2 Cooldown Curves



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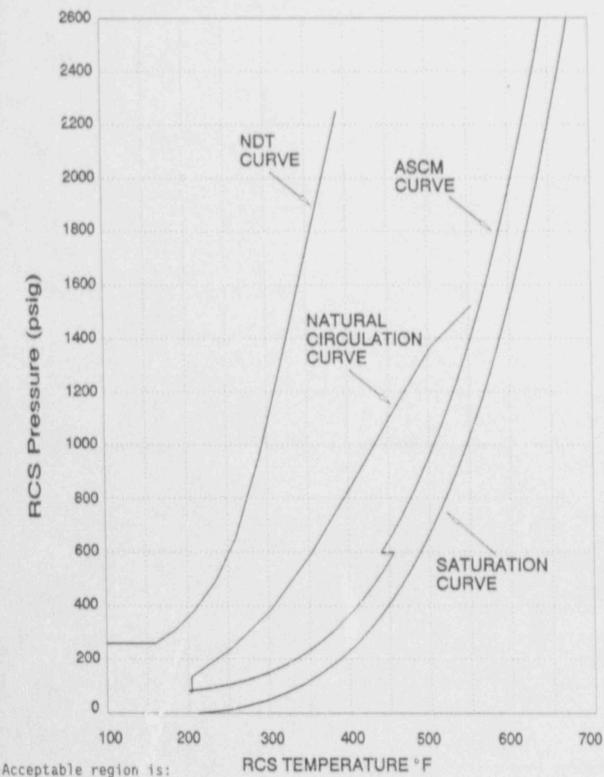
- o below and to the right of the NDT curve
- o above and to the left of the ASCM curve

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Enclosure 3 Natural Circulation Cooldown Curve > 10°F/hr



- o below and to the right of the NDT curve
- o above and to the left of the Natural Circulation curve
- o above and to the left of the ASCM curve

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