# The Light company

COMPANY South Texas Project Electric Generating Station P.O. Box 289 Wadsworth, Texas 77483

> April 4, 1996 ST-HL-AE-5325 File No.: G02.04.02 10CFR2.201

U. S. Nuclear Regulatory Commission Attention: Document Control Desk Washington, DC 20555-0001

> South Texas Project Unit 1 and 2 Docket Nos.: STN 50-498, STN-499 Reply to Notice of Violation 9612-02 Regarding Failure to Follow Emergency Operating Procedure Requirements and Reply to Other Performance Issues

Reference:

nce: Letter from L. J. Callan, NRC to W. T. Cottle, HL&P dated March 15, 1996 (ST-AE-HL-94463)

South Texas Project has reviewed Notice of Violation 9612-02, dated March 15, 1996, regarding failure to initiate emergency boration when three control rods did not fully insert following a reactor trip. Attached is the reply to the Notice of Violation and the reply, requested by the referenced letter, describing actions by Houston Lighting & Power to address other performance issues discussed in the NRC's inspection reports issued on January 23 and February 20, 1996 and discussed during a predecisional enforcement conference held on March 6, 1996. The event described in the Notice of Violation did not have an adverse effect on the health and safety of the public.

If there are any questions regarding this matter, please contact Mr. S. M. Head at (512) 972-7136 or me at (512) 972-8434.

WY Com

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KJT/

Attachments: 1. Reply to Notice of Violation 9612-02 2. Reply to Other Performance Issues

Houston Lighting & Power Company South Texas Project Electric Generating Station

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#### Reply to Notice of Violation 9612-02

# I. Statement of Violation:

Technical Specification 6.8.1 states, in part, that written procedures shall be established, implemented, and maintained covering referenced activities, including "The emergency operating procedures required to implement the requirements of NUREG-0737 and Supplement 1 to NUREG-0737 as stated in Generic Letter 82-33." It further requires that written procedures be established, implemented, and maintained covering the applicable procedures recommended in Appendix A of Regulatory Guide 1.33, Revision 2, dated February 1978. Regulatory Guide 1.33 recommends, in part, that procedures for combating mispositioned control rods be established.

Emergency Operating Procedure 0POP05-EO-ES01, Revision 6, "Reactor Trip Response," Step 3, states "VERIFY All Control Rods - FULLY INSERTED." In the "Response Not Obtained" column of step 3, it further states "IF two <u>OR</u> more control rods <u>NOT</u> fully inserted, <u>THEN</u> emergency BORATE 3200 GALLONS of boric acid (228 ppm) for each control rod which fails to insert."

Contrary to the above, on December 18, 1995, following a reactor trip, three control rods did not fully insert and licensed operating personnel did not initiate emergency boration.

This is a Severity Level IV violation (Supplement I)(498/9612-02).

# II. South Texas Project Position:

South Texas Project concurs that the violation occurred.

# III. Reason for the Violation:

The root cause of this accurrence was misdiagnosis of the control rod position as fully inserted. Contributing causes were insufficient training on the potential for partial control rod insertion following a reactor trip and unclear wording of Step 3 of 0POP05-EO-ES01 in that "FULLY INSERTED" was not defined in the Emergency Operating Procedure.

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When a reactor trip of Unit 1 occurred on December 18, 1995, rod bottom lights were received on all controls rods except for three control rods which indicated inserted to the sixth step (approximately four inches from control rod bottom) position. The six step indicated position is within the accuracy of the digital rod position indication criteria. These control rods were considered fully inserted and the "Expected Response" of Step 3 of 0POP05-EO-ES01 met. Review of this occurrence determined the control rods at the six step position should not have been considered fully inserted.

# IV. Corrective Actions:

Written guidance on management expectations regarding Emergency Operating Procedure compliance was issued on December 20, 1995 prior to the reactor startup. Each crew was briefed concerning this written guidance prior to assuming the shift.

Procedure 0POP05-EO-ES01, "Reactor Trip Response" was revised with criteria for determining control rods "fully inserted" and action if the expected response is not obtained.

Licensed Operator training has been conducted on the procedure usage, reactivity management and control rod position indication issues from the Unit 1 reactor trip event of December 18, 1995.

The Simulator has been upgraded with the capability to simulate a partial control rod insertion on a reactor trip.

Procedure 0POP01-ZA-0018, "Emergency Operating Procedure User's Guide", will be enhanced by May 1996 to include specific criteria when alternate step performance in an Emergency Operating Procedure can be authorized and the method to document this type of decision.

#### V. Date of Full Compliance:

South Texas Project is in full compliance.

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#### Reply to Other Performance Issues

References:	1.	Letter from L. J. Callan, NRC to W. T. Cottle, HL&P dated March 15, 1996 (ST-AE-HL-94463)
	2.	Letter from J. E. Dyer, NRC, to W. T. Cottle dated January 23, 1996 (ST-AE-HL-94418)
	3	Letter from T. P. Guymn, NPC, to W. T. Cottle dated February 20, 1006

 Letter from T. P. Gwynn, NRC, to W. T. Cottle dated February 20, 1996 (ST-AE-HL-94441)

Per Reference 1, Houston Lighting & Power was requested to include, in its response to Notice of Violation 498/9612-02, actions to address other operator performance issues discussed in NRC's inspection reports (References 2 and 3) and discussed during the predecisional enforcement conference of March 6, 1996.

A Special Independent Assessment was conducted in the fall of 1995 by a team of South Texas Project managers and supervisors and experienced industry representatives to assess and evaluate a series of recent human performance issues for common themes and to develop recommended actions as a result of the review. The conclusions and recommendations from that assessment were discussed at a management meeting between Houston Lighting & Power and regional Nuclear Regulatory Commission management on October 26, 1995. While the Special Assessment Team felt that the significance of the events/conditions reviewed was low on an individual basis, when reviewed collectively the events demonstrated issues in the area of human performance. As a result, the following actions were initiated and have been completed by the majority of the nuclear organization:

- A consistent set of management and supervisory expectations is being reconfirmed from senior management to the worker level to include candid discussions at all levels with regard to barriers to achieving those expectations.
- The scope and priorities of supervisors' and managers' duties are being reviewed to ensure that lower priority or administrative tasks are not interfering with their primary responsibilities for supervising, coaching and providing feedback to field personnel.
- Consistent standards and thresholds for identifying, documenting and communicating low level and low consequence errors and events that positively encourage the identification and correction of these items are being developed.

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- The effectiveness of the Work Risk Assessment Process is being re-evaluated with regard to scope of consequences, tasks covered, and process ownership.
- Consistent standards are being developed with regard to the evaluation of routine, repetitive, unusual, infrequent, or seemingly non-challenging evolutions to ensure proper controls are exercised.

Human performance events resulting in significant conditions adverse to quality that occurred since the completion of the Special Independent Assessment, some of which were discussed in References 2 and 3, have received close management attention. The human performance issues surrounding the December 18, 1995 Unit 1 reactor trip brought to management's attention that a station issue regarding procedure adherence needed evaluation. As a result, additional comprehensive corrective actions have been initiated along with the actions resulting from the earlier Special Independent Assessment to address the following three primary areas affecting human performance:

- Management expectations
- Procedure adherence
- Questioning, self-critical attitude

Management expectations regarding performance standards are continuously reinforced. Conservative decision making is routinely stressed during the daily Plant Manager Communication and Teamwork Meeting and during the evening senior management conference call with Operations. A strong management monitoring presence during critical control room activities is a standard practice. Recent events have resulted in crew briefings and enhancements to licensed operator requalification training to reinforce management expectations regarding human performance. The Vice President, Nuclear Generation performance expectations are reviewed at meetings with Operations during requalification weeks.

A Conduct of Operations Manual with the objective to continuously improve performance has been developed, and training on this manual has been completed for licensed and non-licensed operators. Recent events regarding a reactor power transient caused by operation of the boron thermal regeneration system and the lifting of a power-operated relief valve have resulted in assessment of activities performed in the control room requiring supervisory oversight. Management expectations regarding supervisory oversight in the control room have been reinforced through management discussions with operators and through the Conduct of Operations Manual. In particular, strengthened expectations are provided regarding organization and responsibilities of shift crew members, shift operating practices in response to instrument indications and alarms, reactivity management, communications and shift operating practices regarding pre-evolution briefings. This Conduct of Operations Manual is considered a key document to capture management expectations regarding performance standards.

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A station-wide self assessment on procedure adherence was initiated recently. In early February, 1996, a station-wide human performance day focusing on procedure adherence was conducted to deal with problems in this area in a frank and candid manner. The Executive Vice President and General Manager, Nuclear expectations regarding procedure adherence and utilization of programs and processes with a high level of integrity were transmitted to station personnel. In response to the lessons learned from the December 18, 1995 Unit 1 reactor trip, actions were taken to improve Emergency Operating Procedures and their usage as discussed in Attachment 1 of this letter.

The importance of self-verification and a questioning, self-critical attitude is part of the South Texas Project culture and is emphasized during periodic station-wide standdowns conducted to enhance human performance. Comprehensive assessments of the effectiveness of actions to correct significant conditions adverse to quality are routinely conducted. As a result of the lessons learned from the Unit 1 reactor trip of December 18, 1995, the Event Review Team process will be revised to ensure human performance related issues are addressed. This process has recently been enhanced to help identify significant human performance related issues and increase management awareness of these issues.

The Corrective Action Program with detailed root cause analysis remains the fundamental station process for identifying and addressing operator performance issues. The objectives to lower the threshold and to implement effective corrective actions to enhance human performance receive constant emphasis.

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