Commonwealth Edison Company Quad Cities Generating Station , 22710 206th Avenue North Cordova, II, 61242-9740 Tel 309-654-2241

LWP-96-024



JE22

March 11, 1996

U.S. Nuclear Regulatory Commission Document Control Desk Washington, D.C. 20555

Reference: Quad Cities Nuclear Station Docket Number 50-265, DPR-30, Unit Two

Subject: Licensee Event Report (LER) 265/95-008 Supplemental Information.

As stated in LER 265/95-008, supplemental information is being provided and is enclosed as Attachment 1. This information constitutes revision 01 to the original LER documentation.

Attachment 2 is a reproduction of the original text of LER 254/95-001.

If there are any questions or comments concerning this letter, please refer them to Nick Chrissotimos, Regulatory Assurance Administrator at 309-654-2241, ext. 3100.

The following commitments are being made by this letter:

U-1 HPCI FC testing 2651809500805.

Review event as part engineering training 2651809500806.

Respectfully.

COMMONWEALTH EDISON COMPANY QUAD-CITIES NUCLEAR STATION

,UL Tource 1 V .W. Pearce

Station Manager

Attachment 1- LER Supplemental Information Attachment 2- LER 265/95-008 (copy)

010134

cc: P. Piet C. Miller INPO Records Center NRC Region III

9604080261 960311 PDR ADOCK 05000265 S PDR

QCAP 2300-26 UNIT 1(2) REVISION 2

ATTACHMENT B

DE	· 1 5 ·	70	*	ON	inger .	0	2.6		1
KF	· V	15	1.1	IN	1.1	(1)		- 1	2
111	. * :	10	*	211	- R. 1	V		L. I	× .

LER NO.	
STA UNIT YEAR NO 04 - 2 - 95 - 008	
PART 1 TITLE OF EVENT	OCCURRED
Unit Two HPCI Speed. Flow and Discharge Pressure Oscillations Inlet Drain Pot High Level Alarm <u>10/18/95</u> and Failure of the 2-2301-28 valve. DATE	1642 TIME
REASON FOR REVISED REPORT	
Inform NRC of the root cause for the HPCI Speed, Flow and	
<u>Discharge Pressure Oscillations</u> .	
	
PART 2 ACCEPTANCE BY ONSITE REVIEW	
Brittent alex to Misak De Create	
SUPPLEMENTAL REPORT APPROVED AND AUTHORIZED FOR DISTRIBUTION	
STATION MANAGER	DATE



D. Craddick

To: N. Chrissotimos

From:

Date:

March 12, 1996

Prepared by:

J. Swales 983 3-14-96 System Engineer

Subject: Supplemental LER Report for LER 2-95-008

System Engineer Supervisor

ATTACHMENT 1

SUPPLEMENTAL EVENT DESCRIPTION

During Unit 2 start-up on November 22, 1995 the reactor pressure was held below 150 psig to further troubleshoot pressure oscillations noted before shutdown. The HPCI system was successfully run at this low pressure with no oscillations noted. The reactor pressure was then increased to approximately 250 psig to demonstrate HPCI system operability. Operability was demonstrated with no speed, flow or discharge pressure oscillations noted.

On November 23, 1995 with reactor pressure at approximately 920 psig the HPCI system was again run to demonstrate operability in accordance with QCOS 2300-1 as required by Technical Specification 3.5.C. During this test the HPCI system had speed, flow and discharge pressure oscillations when started up. The flow controller was taken to manual and the oscillations stopped. A slight adjustment was made to the proportional band on the flow controller and the system was placed back into the automatic flow control mode. No oscillations were noted. Step changes were then made in the flow and discharge pressure to try and induce oscillations. No oscillations could be induced. A decision was made to shut the system down and perform another start-up to verify that the problem with oscillations had been eliminated. This start-up transient would be the most severe test of the flow control system and verify that the oscillations had been eliminated. The test was completed with no oscillations noted.

On November 30. 1995 the HPCI system was again being tested on an increased frequency in accordance with QCOS 2300-1 when speed, flow and discharge pressure oscillations were noted. However, in this case as on November 23, 1995, the HPCI system did fulfill its design function in that pump flow was always greater than 5000 gpm despite the oscillations.

An investigative team consisting of System Engineering. Instrument Maintenance, Corporate Engineering and an outside Industry Expert on the HPCI system was formed. They reviewed the available strip chart data which had been collected during the HPCI runs in October and November 1995. The team reached the conclusion that the oscillations were caused by the particular test conditions and the settings on the HPCI flow controller. The test condition set up had the 2-2301-10 valve open far enough so that the pump discharge pressure on start-up was about 580 psig. The reactor pressure during test conditions is between 920 psig and 1005 psig. This set-up is considered a low turbine loading condition due to the high steam inlet pressure and relatively low pump discharge pressure. With this low turbine loading condition the mechanical turbine linkages located in the front standard and the electronic flow control system had approximately the same time response. This was theorized to be the cause of the flow oscillations. The investigation team implemented a testing program to verify this theory and eliminate other possible causes.



To:	N. Chrissotimos	Date:	March 12, 1996	
From:	D. Craddick System Engineer Supervisor	Prepared by:	J. Swales 45 3-1 System Engineer	4-4

Subject: Supplemental LER Report for LER 2-95-008

ATTACHMENT 1

On December 2. 1995 several tests were run on the HPCI system to gather data and verify the root cause. The first test was run with the 2-2301-10 valve further closed causing a higher pump discharge pressure on system start-up. It was predicted with the higher turbine loading no flow oscillations would occur. When tested there were no flow oscillations as expected. The next test set-up was the same as on November 30. 1995 when flow oscillations were observed. Again with low turbine loading the flow oscillations occurred. The third test was to verify that the 2-2301-10 valve was not oscillating thereby causing the flow oscillations. The turbine was started up with the flow controller in manual to see if oscillations occurred, they did not. This eliminated the 2-2301-10 valve as a possible cause.

The team next directed the Instrument Maintenance Department to adjust the flow controller. The controller proportional band and reset were adjusted to make it slower to respond to changes during HPCI operation. These adjustments effectively changed the time response of the flow controller so that it would be different from the time response of the turbine mechanical linkages. It was predicted that this would eliminate the flow oscillations at all turbine start-up conditions. The fourth test run was with the 2-2301-10 valve in its normal position causing a pump discharge pressure of approximately 580 psig on start-up. HPCI operation showed no oscillations during this test after the adjustments had been made. The fifth and final test on December 2, 1995 was with the 2-2301-10 valve further open causing a pump discharge pressure of approximately 500 psig on start-up. Again no flow oscillations occurred. This proved that the adjustments to the flow controller had eliminated the oscillations at low turbine loading conditions.

Since the flow controller adjustments could have caused a change in the cold start-up time for HPCI, it was necessary to perform the HPCI Cold Fast Start procedure QCOS 2300-13 after a 72 hour cooling off period. This test was performed on December 6, 1995. The pump discharge pressure came up to approximately 1100 psig on turbine start-up and the test passed with a start-up time of 26 seconds. No flow oscillations were observed.



To:	N. Chrissotimos	Date:	March 12, 1996
From:	D. Craddick System Engineer Supervisor	Prepared by:	J. Swales 25 5-14-94 System Engineer
Subject:	Supplemental LER Report for LER 2-95-008		

ATTACHMENT 1

It had now been demonstrated that no flow oscillations would occur from 500 psig to 1100 psig pump discharge pressures. The industry expert assisting in the investigation affirmed that at lower steam pressures the HPCI turbine mechanical linkages have an entirely different time response such that flow oscillations would not occur at these lower pressures. Additionally, the HPCI system is not normally operated at these conditions. The only time low turbine loading occurs is on start-up during testing due to the position of the 2-2301-10 valve. On November 23, 1995 during the second start-up the oscillations were not induced because the 2-2301-10 valve was slightly further closed causing a higher pump discharge pressure. Normal operating procedures require the pump discharge pressure to be 100 to 150 psig above reactor pressure thereby preventing a low turbine loading condition. The investigative team's review of the flow data during oscillations confirmed that the flow was always above 5000 gpm during oscillations. This is the required design flowrate. Therefore the system would have performed its design function. For these reasons the Licensee Event Report associated with the event on November 30, 1995 was cancelled.

SUPPLEMENTAL APPARENT CAUSE OF THE EVENT

The root cause of the HPCI speed, flow and discharge pressure oscillations associated with this event was the low turbine loading conditions set up by the change to the HPCI test flow path. When the position of the 2-2301-10 valve was changed during the refuel outage (Q2R13) to a slightly further open position, a low HPCI turbine loading condition was set up which was not present when the new Yogagawa Flow Controller was installed. The flow controller therefore needed to be adjusted for this different test operating condition. This is believed to be an isolated event.

SUPPLEMENTAL CORRECTIVE ACTIONS

Corrective action #3 (NTS #2651809500803) which was the inspection of the inlet drain pot level switch under NWR #95010214402 has been completed.

The following additional corrective actions are being implemented:

- Check the tuning on the Unit 1 HPCI flow controller and adjust it if necessary. (NTS #2651809500805, SED). This will be completed no later than the start-up following the next refuel outage on Unit 1 and will resolve whether the Unit 1 HPCI system may be subject to the same speed, flow and discharge pressure oscillations as have been observed on the Unit 2 system.
- Review this event as part of the lessons learned program for the engineering departments. (NTS# 2651809500806, TRN). This will be completed by June 30, 1996.



To:	N. Chrissotimos	Date:	March 12, 1996
From:	D. Craddick System Engineer Supervisor	Prepared by:	J. Swales AS 5-14-96 System Engineer
Subject:	Supplemental LER Report for LER 2-95-008		

ATTACHMENT 1

SUPPLEMENTAL COMPONENT FAILURE DATA

- Component Description: Electronic Flow Controller Manufacturer/Type: Yokogawa Corporation of America Y006 Part Number: SLPC-271
- 2. Component Description: Level Switch Manufacturer/Type: Magnetrol International Incorporated M040 Part Number:

ATTACHMENT 2

								LICE	INSE	E EV	ENT	REPO	DRT (LER)												For	m F	Rev.	2.0		
Facility N	ame (1)				autor dessettants	And the second second									and in the subscription	1	Doci	et N	umbe	er (2)			aller assets		P	age	(3)		
0.00		factor 4	Paulo															0			1.0			-	12						1.4
Quad CI	ties U	nit	IWO			-		-				-		-				0	2	0	10	1	1	4	0	1 3	1	1	10	0	10
Title (4)	110	CIC	nand El		ad T	linely		Deer		0			alas I	Sec.																	
Det High	0 mp		peed, rid	DW a	thur L	Asch	arge	2201	Sure	Osci	main	ons i	met	Jrain																	
FOI HIGI	Levi	CI M	arm and	rai	luie	or un	7717	2501-	40 1	aive				Dan		Data 77						Ort		in all	111.01			763		-	
Month	Vent L	Mate (2)	1	0.0.5		LL	NUM	ber (o	,	T Dav	inian l	Ma	Rep	The	Jate (7)			Engil		Un	er	Pach	Ines	invo	Nec	1 (8)			
Monu		iy	1 car	1	cal		0	Numb	er		Nur	ober	MO	nun	De	iy	10	ar		Nam	ny	-		_	Do	cket	NU	mbe	r(s)		
																						-									
																						1	1 (5	0 1	1.0	1	0 1		1	1
																						+	_			1	1				
110	111	8	915	9	15		0	10	18		0	0	1		1		91	5				1		5	0 1	1 0	1	0 1		I.	4
	PER/	TIN	G		1	THIS	RE	PORT	IS SI	JBM	TTE	5 PU	RSUA	NT TO	T	IE RE	out	REN	ENT	SO	F 10	CFR				1	-				
	MOD	E (9)				(Che	ck or	ne or i	more	of the	e follo	wing	(11)							~ ~		1									
					4		20.4	02(b)	Contraction of				20.40	5(c)			1		50.7	3(a)(2)(iv)			T	73.	71(1	5)		-	
POWE	R			A		-	20.4	105(a)	(1)(i)				50.36	(c)(i)				X	50.7	3(a)(2)(v)				73.	71(:)			
LEVE	L						20.4	05(a)	(1)(ii)				50.36	(c)(2)					50.7	3(a)(2)(v	ii)			-	Ot	er (Spe	cify		
(10)			8	1	7		20.4	05(a)	(1)(iii)				50.73	(a)(2)(i)				50.7	3(a)(2)(v	iii)(A)		h	in /	bst	ract			
						-	20.4	05(a)	(1)(iv)	1.1			50.73	(a)(2)(ii)				50.7	3(a)(2)(v	iii)(B)			bek	w a	and	in		
						-	20.4	05(a)	(1)(v)				50.73	(a)(2)(iii)				50.7	3(a)(2)(x)				Tex	t)				
									L	ICEN	SEE	CON	TACT	FOR	TH	SLER	(12	2)													
NAME	and share the set success		ad general solar optimities of 25th Automation	AT BUILDING				AN OWNER ADDRESS	timber ter gart die	A CLASSE						Contract, second address						T	ELI	PH	ONE	NU	MB	ËR			
																			ARE	AC	ODI	T					a de la desarra				and an inclusion of
Nick Ch	rissot	imo	s, Regula	tory	Ass	uranc	e, I	Ext. 3	3100										3	0	15		6	5	4	1 -		2	2	4	1
				CC	MPL	ETE (ONE	LINE	FOR	EAC	CH C	OMPO	ONEN	T FAI	LUI	RE DE	SCR	IBE	D IN	THI	S RI	EPOR	11	13)							
CAUSE	SYST	EM	COMP	ONE	NT	MA	NUF	ACTU	RER	REP	ORTA	BLE		CAU	SE	SYSTE	м	(COMP	ONE	NT	P	MAI	NUF	ACTU	RER	T	REP	DRTA	BLE	T
				-	-		-				JAFA	103												-			+	10	NPR	DS	-
	1 1		1	1	1			1	1							1			1	1	1		1		1	1					
					-	1		-							-		-			*****	-	+				chemen	+				-
				1	1		1	1	L										1	-	1		1		1	1	1			_	1
					201	PLEM	ENT	AL RE	FORT	EXPI	T) (14)					-				E Su	xpect	ed		M	onth	+	Di	iy .	-	rear
XIYES	(If yes.	com	plete EXPE	TED	SUB	AISSIC	N D	ATE)				NO									D	ate (1	5)			1		1			1
ABSTRAC	T /Lim	it to 1	and spaces	1.0	anntor	imateh	titre	en sine	le sna	e type	-	Lines	17185		-		unenne		-	1			-		1	1	1	_	-		_

ABSTRACT:

At 1642 hours on 10/18/95, Unit Two(U-2) was in the Run mode at 87% of rated core thermal power, at which time the High Pressure Coolant Injection(HPCI) monthly surveillance QCOS 2300-1, "Periodic HPCI Pump Operability Test" was started.

At 1655 hours the Unit Two HPCI was manually tripped from the control room and declared inoperable due to HPCI flow and discharge pressure oscillations.

An Engineering Root Cause Team was formed to investigate this concern. The cause of the event is still under investigation. A Supplemental LER will be submitted when the final root cause(s) of the failure has been identified.

LER265\95\008S1.WPF 95112702898pp

FACILITY NAME (1)	p	0C	KET	N	UM	RE	R (2)	ALC: NO.			LER	NU	MBE	R (6)						PAC	GE (3)		and some states
												Y	ear		S	equer	ntial ber		Rev	nber				
Quad Cities Unit Two		0	5	1	0	0	1	0 1	2	6	5	9	15		0	10	18	1.	0	10	2	IOF	0	16

PLANT AND SYSTEM IDENTIFICATION:

General Electric - Boiling Water Reactor - 2511 MWt rated core thermal power.

EVENT IDENTIFICATION: Unit Two HPCI Speed, Flow and Discharge Pressure Oscillations Inlet Drain Pot High Level Alarm and Failure of the 2-2301-28 Valve.

A. CONDITIONS PRIOR TO EVENT:

Unit: Two	Even	t Date:	October	18.	1995	Event	Time:	1642
Reactor Mode: 4	Mode	Name:	Run			Power	Level:	87

This report was initiated by Licensee Event Report LER 265\95-008.

RUN (4) - In this position the reactor system pressure is at or above 825 psig. and the reactor protection system is energized, with APRM protection and RBM interlocks in service (excluding the 15% high flux scram).

B. DESCRIPTION OF EVENT:

At 1642 hours on 10/18/95, the monthly surveillance for the High Pressure Coolant Injection (HPCI) system was being performed. The reactor (Rx) was in the run mode at 87% of rated core thermal power. At 1655 the Unit Two (U-2) HPCI demonstrated unexplained speed, flow and discharge oscillations. At 1655 hours the U-2 HPCI was manually tripped from the control room and declared inoperable and QCOS 2300-2. "HPCI Outage Report" was completed. Event Notification to the NRC was transmitted at 1611. On 10/18/95 at 1655 PIF 95-2673 was generated and Action Requests on the AO-2-2301-28 (#180174) and HPCI (#180187) were written. A 14 day Limiting Condition of Operation (LCO), per Tech Spec section 3.5.C.3. was entered. A Probabalistic Risk Assessment (PRA) evaluation for Core Damage Frequency was completed, which indicated a Yellow condition at 16.27 times nominal.

An Engineering Root Cause Investigation Team was formed on 10/19/95. Three (3) Teams were established to address the three (3) issues:

HPCI Oscillations HPCI AO-2-2301-28 failure HPCI Drain Pot High Level Alarm

Investigations including troubleshooting were underway on 10/21/95 when at 2158 hours. U-2 was manually shutdown due to a SCRAM Discharge Volume (reference LER 1-95-007) design issue.

FACILITY NAME (1)	DOCKET NUMBER (2)	and the surger of the	LER N	UMBE	R (6)			 		PAC	JE (3)		
			Yea	r		Sequer Numb	ntial per	Rev	ision mber				
Quad Cities Unit Two	0 5 0 0 0 2	6 5	91	5 -	0	10	18	0	10	3	LOF	10	16

C. APPARENT CAUSE OF THE EVENT:

Although the exact failure mode(s) has not been determined, it is apparent the following information is relevant to the problems identified.

HPCI OSCILLATIONS

The HPCI oscillations were a contributing factor in declaring the HPCI system inoperable. Prior to U-2 being shut down, a turbine line set was performed in which the travel of the various lever arms and pistons in the turbine front standard were measured. The secondary operating cylinder on the turbine moved five (5) times greater than the specification recommended by the Vendor. This increased gain in the mechanical portion of the system 'may' be a contributing reason for the instabilities that were observed. The decision was made to wait until the U-2 start-up to test this theory. It is planned to run HPCI at a pressure below 150 psig in order to adjust the speed control components in the front standard. When satisfactory pressure and flow performance has been obtained, reactor pressure will be increased to greater than 150 psig to perform the required operability testing. A Supplemental report will be issued when the root cause for these oscillations is identified.

HPCI A0-2-2301-28 VALVE FAILURE

The HPCI Steam Line to Drain Pot Drain Valve, 2-2301-28, failure was identified while using the Quad Cities Annunciator (QCAN) procedures. Approximately one (1) minute into the surveillance, the Drain Pot High Level alarm, 902-3-B-11, annunciated and the control room personnel entered the QCAN's to resolve this anomaly. The procedure calls for the manipulation of the AO-2-2301-29 and AO-2-2301-30 valves prior to manipulating the AO-2-2301-28 valve. When the procedure called for the operator to manipulate the AO-2-2301-28, the valve failed to respond. This failure calls for the operator to terminate the operation of HPCI.

PIF# 95-2687 and Action Request# 950058458 were generated on 10/20/95 to evaluate whether the Unit One (U-1) HPCI AO-1-2301-28 valve would consistently and reliably perform it's design function. An Issue Screening, performed on 10/21/95, verified that required design functions were met and no concerns existed.

FACILITY NAME (1)	DOCK	ETI	NUM	IBE	R (2)		againers allar		LER	NUN	ABER	(6)		contrast, spectral a	and charge and	Party and a final sector		PAC	JE (3)		
									Y	ear		S	equen Numb	tial er		Rev	rision mber				
Quad Cities Unit Two	01	5	0	0	10	1 2	10	15	9	5		0	0	8		0	0	4	OF	0	16

As the investigation on U-2 progressed, it was determined that the 2-2301-28 valve was mechanically stuck in the closed position. Testing/stroking of the valve revealed that the plug hesitated and "jerked" coming off the seat. Upon disassembly it was discovered that the plug was being forced into the valve seat in a manner which deformed the seating surfaces causing a 'burr' to form. This deformation was causing the "jerking" motion. It is postulated that high instrument air pressure (96 psig) was applying excessive force on the plug, thereby forcing the plug into the seat. Recommended air pressure per the manufacturer valve data sheet is between 62 and 91.2 psig. The lack of control to ensure the pressure regulator was set within manufacturer recommendations caused the valve to fail.

Following this event Unit One and Unit Two HPCI air operated valve presure regulators were inspected and found to be within the vendor recommended settings.

HPCI DRAIN POT HIGH LEVEL ALARM

Troubleshooting/testing has indicated the AO-2-2301-31, HPCI Steam Supply Drain Line Trap Bypass valve, opens and closes with the actuation of the HPCI High Level Drain Pot Level switch per design. This testing was performed by draining the water that had collected in the pot while observing the control room alarm and 2-2301-31 valve movement. The Root Cause Team generated a test that provided confidence in the existing switch. One possible root cause of this event is that the existing switch binded slightly. This could have been caused by corrosion on the switches lever assembly. This corrosion could have come from a steam leak at the root of the Magnetrol. This leak was repaired by seal-welding the magnetrol to the drain pot during an earlier outage. The Electrical maintenance personnel evaluated the switch to be fully functional so no repairs or replacement was necessary. On 11/14/95, the Drain Pot level switch was tested under QCOS 2300-15 PFC# 1831, Drain Pot Level Switch Test, and found to be functioning properly. This test allowed the operator to fill and drain the drain pot four(4) times, each time verifying the proper functioning of the AO-2-2301-31 and the B-11 annunciator. All transitions performed as expected. This portion of the troubleshooting indicates that the level switch is working properly at this time. Another, second possible root cause, is that corrosion materials inside the drain pot caused binding between the magnetic pickup plug and the nonmagnetic tubing casing. Further investigation by looking inside the drain bowl with a boroscope might determine if the condition of the drainbowl itself. ie. rust, etc., might have contributed to the binding of the plug. This boroscope inspection is included in the scope of work within NWR# 950102144 task #02. This is a prior to startup work request. Unit One HPCI was run on 11/9/95 to verify operability of the system and it's components. No problems with the drainpot or the level switch were noted.

FACILITY NAME (1)	DOC	KE	TN	UN	(BE	R (2	2)	a service designed			LEF	NU	MBEI	2 (6)		and a root of).7A	GE (3)	And Annu States	A COLUMN
											Ĩ	'ear		S	equer Numt	tial er	Rev	ision mber				
Quad Cities Unit Two	0	15	I.	0	0	Ŀ.	0	2	6	1 5	9	15		0	10	18	0	10	5	OF	0	16

D. SAFETY ANALYSIS OF EVENT:

The safety significance of this event was minimal due to the availability of backup and support systems. Technical Specifications require that if the HPCI system is found to be inoperable, continued reactor operation is permissible for fourteen (14) days providing that backup systems are available.

Throughout this event, the backup systems, i.e. Reactor Core Isolation Cooling (RCIC) [BN]. Automatic Depressurization System (ADS)[RV], Core Spray (CS) [BM], and Low Pressure Coolant Injection (LPCI) [B0] mode of Residual Heat Removal (RHR) system were available to provide adequate core cooling in the event of a design basis accident.

Unit One HPCI remained operable during this event.

E. CORRECTIVE ACTIONS:

CORRECTIVE ACTIONS COMPLETED

- Repairs have been made to the 2-2301-28 valve and air pressure has been reestablished to within Vendor recommended settings. Unit One AO-1-2301-28 was evaluated as fully functional. Remaining HPCI Unit One and Unit Two air operated pressure regulators were inspected and found to be within the vendor recommended settings.
- The Magnetrol level switch was successfully tested and evaluated under QCOS 2300-15 PFC# 1831 to be fully functional.
- 3. Ran Unit One HPCI on 11/9/95 to verify system and component operability and availability. No problems with the drainpot or level switch were noted.

FACILITY NAME (1)	po	CK	ET	NU	M	BEI	2 (2)	Contra Calcolaria		Contract on Co. And the	LER	NUN	MBER	2 (6)			Jack Der Schultzunden		PAC	GE (3)		
												Y	ear		S	equer Numt	ntial per	Rev	ision mber				
Quad Cities Unit Two	0	1	5	0	1	0	Þ	0 1	2	6	15	9	15		0	10	18	0	0 1	6	IOF	0	16

CORRECTIVE ACTIONS TO BE COMPLETED

- 1. HPCI oscillation testing will be completed during U-2 start-up. (NTS # 2651809500801, SED.12/13/95,Hutchinson,Swales)
- A program to control and document the instrument air pressure settings for selected Air Operated valves will be established. (NTS # 2651809500802, SES.12/31/96.Hutchinson.Arnold)
- Complete Unit Two HPCI Drain Pot inspection under NWR #950102144 task #02 prior to Unit Two startup.(NTS # 2651809500803.SED.12/13/95.Hutchinson.Swales)
- 4. Initiate an increased testing frequency on both Unit One and Unit Two HPCI systems in order to increase confidence in the system and determine if any other system components are near failure.(NTS # 2651809500804, OPS, 12/13/95, Cook, Cook)

A Supplemental LER will be submitted when the final root cause(s) of the failure has been determined.

F. PREVIOUS EVENTS:

LER 1-94-007, HPCI 1-2301-63B Restricting Orifice Found 95% Plugged With Slag Due to an Unknown Cause

LER 1-94-008. HPCI Flow Oscillation During Operability Run Due to Broken Instrumentation Wire

G. COMPONENT FAILURE DATA:

- 1. Data for HPCI Oscillations will be provided in a supplemental report when the root cause(s) is (are) identified.
- 2. Component Description: Air Operated Valve

Manufacturer / Type: Copes Vulcan Company/Drain Pot Vent to Condenser

Serial Number: 6710-58363-17

Part Number: 139740K (plug), 129309MKD (stem)

3. Data for the HPCI Drain Pot Level Switch event will be provided in a supplemental report when the root cause(s) is (are) identified.

# 255/809500805 Source Document: L	ER 2-95-008 Rev 1
Assigned to: <u>Hatchinson</u> <u>Swales</u> Due I Department Manager Implementor	Date: <u>5131196</u>
Commitment Description: <u>Complete</u> flow controller testing on U-1 <u>start</u> p from QIR14.	HPCI during
**************************************	*****
I understand and accept responsibility of the above listed action and due date	e: ************
DUE DATE/EXTENSION/TRANSFER RESPONSIBILITY REQUESTS Approved by: Extend to Date Request By/Date Dept Mgr/Dat	te Station Mgr/Date
Reasons:	
Approved by: Transfer Resp. To Request by/Date Dept Mgr/Date COMPLETION SECTION *Does this item contain radiological, hazmat, or environment No Yes	ate Recipient/Date
(Items checked Yes must be reviewed and signed by the Rad-Cr	nem. Superintendent)
Completion Date: Close-out Docume Comments:	ents:
*Reviewed by:	Date:
Completed by: Implementor (Signature)	Date:
Reviewed by:	Date:
Reviewed by: Department Mar.ager (Signature)	Date:
Approved by:	Date:

		and the second	
# 2651809500	806 Source D	ocument: <u>LER</u>	2-95-008 Rev 1
Assigned to: <u>Kud</u> Depart	iment Manager Implement	\underline{K} Due Date	6130196
Commitment Description Review thas of lessons le equipment su their position ACCEPTANCE SECTION	n: event with all engine armed. Particulary ich as flow control ing may have on	neering Lepar review the valves and surveillance	tments as part control di the effect testing.
I understand and accept re Mary Rusiple	sponsibility of the above listed ac 3/14(96 TAC Department Manager ANSEED DESPONSIBILITY PEOL	tion and due date: r Signature	*****
DUE DATE/EXTENSION/TH	ANSPER RESPONSIBILITY REQ		
Extend to Date Requ	est By/Date Approved by:	Dept Mgr/Date	Station Mgr/Date
Reasons:			
Transfer Resp. To R COMPLETION SECTION	Approved by equest by/Date	/: Dept Mgr/Date	Recipient/Date
*Does this item conta	in radiological, hazmat, c No Yes	or environmental i	ssues :
(Items checked Yes mu	st be reviewed and signed	by the Rad-Chem.	Superintendent)
Completion Date:	Clo	ose-out Documents:	
Comments:			
*Reviewed by:	Rad-Chem. Superintender	nt (Signature)	Date:
Completed by:	Implementor (Signature))	Date:
Reviewed by:	Supervisor (Signature)		Date:
	Super troor (orginatione)		Date
Reviewed by:	Department Manager (Sig	gnature)	
Approved by:			Date:
	Station Manager (Signat	lure)	