

ENCLOSURE 1

NOTICE OF VIOLATION

Georgia Power Company
Vogtle 1 and 2

Docket Nos. 50-424 and 425
License Nos. CPPR-108 and 109

The following violation was identified during an inspection conducted on September 25-28, 1984. The Severity Level was assigned in accordance with the NRC Enforcement Policy (10 CFR Part 2, Appendix C).

10 CFR 50 Appendix B, Criterion IX as implemented by PSAR Chapter 17.1.9, requires measures be established to assure that special processes including welding be accomplished in accordance with procedures that are in compliance with applicable codes and standards. ASME B&PV Code, Section IX, Table QW-261 and paragraph QW-402.9 identify flux type as an essential variable for stud welding. ASME Section IX, paragraph QW 201.1 requires essential variables to be described in the welding procedure specification.

Contrary to the above, a CB&I welding procedure specification, WPS-Stud Welding/74-2195/6, was not in compliance with applicable codes and standards in that it (WPS-Stud Welding/74-2195/6) did not address or describe the essential variable flux type.

This is a Severity Level V violation (Supplement II.e).

Pursuant to 10 CFR 2.201, you are required to submit to this office within 30 days of the date of this Notice, a written statement or explanation in reply, including: (1) admission or denial of the alleged violation; (2) the reasons for the violation if admitted; (3) the corrective steps which have been taken and the results achieved; (4) corrective steps which will be taken to avoid further violations; and (5) the date when full compliance will be achieved.

Security or safeguards information should be submitted as an enclosure to facilitate withholding it from public disclosure as required by 10 CFR 2.790(d) or 10 CFR 73.21.

Date: OCT 17 1984

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PDR ADOCK 05000424
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