

APPENDIX A

NOTICE OF VIOLATION

Northeast Nuclear Energy Company
Millstone Nuclear Power Station, Unit 3

Docket No. 50-423
License No. CPPR-113

During inspection from September 30 - November 10, 1984 and in accordance with the NRC Enforcement Policy (10 CFR 2, Appendix C), the following violation was identified:

10 CFR 50, Appendix B, Criterion IX requires that measures be established to assure that special processes including welding are controlled in accordance with applicable codes, specifications, and other special requirements.

Stone and Webster Construction Methods Procedure P-CMP 6.4, "Welding Material Control," Revision 0, with Change Notice 1 dated May 31, 1984, requires that low hydrogen welding electrodes, including Type 7018 electrodes, be kept in portable ovens or clean leather pouches at work locations.

Contrary to the above, on October 26, 1984, six Type 7018 welding electrodes were exposed to the industrial environment by being placed inside a tubular steel pipe support at a work location near the "B" Safety Injection Accumulator on the -24 foot elevation of the containment. Further, on October 29, 1984, a total of 50 Type 7018 welding electrodes were exposed to the industrial environment by being placed inside several tubular steel pipe supports at a work location near the four Safety Injection Accumulators on the -24 foot elevation of the containment.

This is a Severity Level IV Violation (Supplement I).

Pursuant to 10 CFR 2.201, Northeast Nuclear Energy Company is hereby required to submit to this office, within thirty days of the date of the letter which transmitted this Notice, a written statement or explanation in reply including: (1) the corrective steps which have been taken and the results achieved; (2) corrective steps which will be taken to avoid further violations; and (3) the date when full compliance will be achieved. Where good cause is shown, consideration will be given to extending this response time.

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