0rm AEC-313 (2-73) 10 CFR 30		APPLICATION FOR BYPRO		Form approved Budget Bureau No. 38-80027			
ous applications file pecific. Use supplem ion, Washington, D.C yproduct Material Lic ral Regulations, Part	id with the Com iental sheets wh 2, 20545, Attenti cense. An AEC B 30, and the Lice	mission_with respect to Items 8 thro here necessary, Item 16 must be con on: Materials Branch, Directorate or lyproduct Material License is issued in ensee is subject to Title 10, Code of F	tion or an application for renewal of a lic rugh 15 may be incorporated by reference inpleted on all applications. Mail two copi- Licensing, upon approval of this application in accordance with the general requirement ederal Regulations, Part 20, and the licens tem 16 and the appropriate fee enclosed. (6	e provided references are clear and es to: U.S. Atomic Energy Commis- on, the applicant will receive an AEC Is contained in Title 10, Code of Fed- be fee provisions of Title 10, Code of			
(o) NAME AND STREET ADDRESS OF APPLICANT. (institution, firm, hospital per- son, etc. include ZIP Code and telephone number.)			(b) STREET ADDRESS(ES) AT WHICH BYPS different from 1(o). Include ZIP Code.)	ODUCT MATERIAL WILL BE USED. (H			
Sargent-We	lch Scier	atific Co.	Sargent-Welch Scientific Ço. 34				
7300 North	Linder A	lvenue	7300 North Linder A	venue			
Skokie, Il	linois 6	0076	Skokie, Illinois 60076 3. PREVIOUS LICENSE NUMBER(S) (If this is an application for renewal of a license, please indicate and give number.)				
Warehouse	and Trans	itory inventory	Renewal of AEC License No. 12-06661-02E				
		training and experience in Items 8 and 9)	tion officer if other than individual user. A as in Items 8 and 9.)	Itach resume of his training and experience			
Jerry Deem	er, Marke or, Jr. I	training and experience in Hems 8 and 9) eting Manager Director of Warehousi	as in Items 8 and 9.)				
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For resale and distribution to persons exempt from licensing pursuant to Section 30.18, 10 CFR Part 30.

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INAILING AND EXPE	RIENCE OF E	ACH INDIVIDU	JAL NAMED IN ITE	A 4 (Use supplemental	sheets if necessory)	
8. TYPE OF TRAINING	Jerry Deemer RAINED OCDM, Battle Creek, Michigan			DURATION OF	ON THE JOB (Circle onswer)	FORMAL COUR (Circle onswer	
a. Principles and practices of radiation protection				an	Y 🔞	to No	
 Radioactivity measurement standardiza- tion and monitoring techniques and in- 					Y (40)	(Yes) No	
struments	OCDM,	Battle C	reek, Michig	an			
c. Mathematics and calculations basic to the use and measurement of radioactivity	OCDM, Battle Creek, Michigan			an	Yes No	(Ves No	
d. Biological effects of radiation	OCDM	OCDM, Battle Creek, Michigan					
9. EXPERIENCE WITH RADIATION (Actual	and the state of t	lopes or equivale		344 [
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10. RADIATION DETECTION INSTRUMENTS	(Use supplem	ental sheets if n	Kessary)				
TYPE OF INSTRUMENTS (Include make and model number of each)	NUMBER	RADIATION DETECTED	SENSITIVITY RANGE	WINDOW THICKNESS (mg/cm ⁻)		JSE veying, measuring	
EON Nuclear & Medical Insts., Inc. # PSM 700	2	Beta Gamma	0-50	30	monitor: and surv		
	AY PROCEDURE	S USED (For File	n bodges, specify method	of calibrating and process	ng, or name of supp	lier)	
12. FILM BADGES, DOSIMETERS, AND BIO ASS No personnel	monitori	ing is re	quired. See	attachment.			
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Item 8

Re; Edward Javor, Jr.

Experience in warehouse management - supervision of plant security and warehouse control.

Experience from having been exposed to the standard requirements of the State of Illinois as to what it considers a non-hazardous approach to radiation. We are currently following warehousing and personnel safety procedures recommended by the Illinois Department of Public Health.

Item 11.

Two survey meters are available for use. Normally one meter is held in reserve as a back up unit, but both meters are in use during the late summer months when the bulk of the business for radioactive material is conducted.

Both survey meters have been calibrated initially either by the manufacturer, EON Corporation, or by the Health Physics Associates, of Highland Park, Illinois. Calibration is maintained inhouse by weekly checking calibration, with a more comprehensive check made every 6 months consisting of a two-point calibration of each range of both meters.

Calibration Sources:

A gamma and beta source are used, both of which are manufactured by Isotope Products Laboratories, Burbank, California.

Co	60	10 uC1	Model	236
T1	204	10 uCi	Model	227

Accuracy of the sources is within 5 - 7% of the stated value at the 99% confidence level.

Calibration Procedures:

1. Meters are initially calibrated by either of the outside firms mentioned above.

-2-

- Once received back in our facilities, each meter is compared with both calibrated sources placed at six different positions from the G.M. tube so as to give two readings for each of the three ranges of each instrument.
- 3. These six positions and their corresponding meter readings are the basis for future calibration of the instruments. Graphs are provided to indicate meter readings calculated to take into account the decay of the calibrated sources. A jig is provided to measure G.M. to source distances and to maintain the same geometric configuration for all tests.
- 4. A calibration check is made on the first day of every work week of the two points on the 0-0.5 mR/hr range. This range is checked because it is the only range used when monitoring outer carton and center aisle activity. If the meter reads to within 10% of the value indicated on the graph, the meter is considered to be in calibration.
- 5. Every six months, two points on each of the three ranges are checked for calibration. If the meter reads to within 10% of the value indicated on the graph, the meter is considered to be in calibration.
- 6. If the meter is found to be out of calibration, then the batteries are replaced, the jig and G.M. to source distances rechecked and either steps (4) or (5) repeated. If the meter is still out of calibration, adjustments to variable potentiometers in the circuitry will be made according to the manufacturer's instructions until the meter is back into calibration.
- If the meter is in need of repair, it will be recalibrated after repair by an outside firm and steps (2) and (3) will be repeated for that meter.

Personnel to Perform Calibration

 Jerry Deemer. Qualifications stated in items (8) and (9) of the attached NRC Form 313.

3 23

 Gerald T. Cuzelis. Qualifications include Masters of Science Degree in Physics with 3-1/2 years experience in radiation safety program at Sargent-Welch.

-3-

Item 12.

Warehouse personnel have unrestricted access to and through storage locations. No high radiation areas are present. All stock is overpacked in individual shipping cartons and decentralized throughout the warehouse facilities to minimize the overall dose rate. From quarterly surveys of all such locations, it has been found that on average the maximum center aisle activity at any one location would result in no more than 123 mrem per quarter to the body. However, in the normal course of an 8-hour business day, no one has the occasion to spend more than a few minutes at any one location and therefore probable dosage rates are considerably less.

(Data based upon 12 quarterly surveys of warehouse and piece parts storage areas. Highest reading would result in 260 mrem per quarter; lowest, 10 mrem per quarter. Average, 123 mrem per quarter; standard deviation; 86 mrem per quarter).

Item 13.

Sargent-Welch Scientific Company does not have or operate a radioactivity labratory. Radioactive sources are purchased from vendors, repackaged, and warehoused for resale.

Item 14.

a. Survey Program

A quarterly survey using the calibrated survey meter is made of all warehouse locations where radioactive materials are stored. The survey consits of a list of radioactive materials in stock at the time of the survey, the number of sources, isotope, total activity and measured center aisle dosage rate for each location. A report of a typical survey made December 6, 1976 is attached.

b. Records Management Program

The Radiation Safety Officer maintains a file of past survey reports. He reviews

each survey and issues changes in procedures, if necessary, based upon these surveys.

A computer printout updated provides inventory and storage locations for each item. A physical inventory of stock is conducted the last Friday of November each year.

c. Emergency Procedures

Because of the physical form (encapsulated), low activity of individual sources, and decentralization of stock, no specific emergency procedures are set forth for these materials. Information concerning procedures to take in case of fire, and company safety officers to notify, are posted throughout the warehouse.

d. Inventory Security

The transfer of stock in and out of the warehouse is maintained via computer. Unauthorized access to warehouse facilities is prevented by plant security which requires employees to have photo identification badges which must be presented upon entrance to the building. Any packages taken out of the building must be accompanied by a Package Pass which requires a description of the package contents and an authorized signature by designated supervisory personnel. Compliance with Sections 32.18 and 32.19 of 10 CFR Part 32

32.18(a). Description of facilities and procedures for handling radioactive materials are detailed in Items 10 through 15 of the attached NRC Form 313.

<u>32.18(b).</u> None of the radioactive sources Sargent-Welch distributes are intended for human use in any way.

32.18(c). This material is not incorporated into equipment; that is, it is not attached, affixed, or installed into equipment. In certain products (Minigenerator labs) byproduct material is overpacked with other accessories, but is not incorporated into accessory equipment.

<u>32.18(d).</u> Attached are drawings of the general form of the labels used by each of our suppliers. The specific isotope and activity for each of the sources we distribute is stamped or printed on the label according to the information contained on the following list. These items comprise all of the byproduct material distributed by Sargent-Welch.

Cat. No. Description Isotope Activity *Supplier Order (list on following page)

the last

e:		(6	3459			
Cat	. No.	Description	Ise	otope	Activity (uCi)	*Supplier		Order Quantity	On Hane
S-72	2110-20	Minigenerator Lab		113	9.0	a	8	5	7
(A	lso used as p	art of S-72110-05 Minig		137 rator	9.0 Lab)				
S-72	110-25	Minigenerator Lab		113	9.0	a	0	2	1
(Also used as	part of S-72110-10 Mini;		90 erator	0.9 Lab)				
S-72	110-45	Minigenerator	Cs	137	9.0	a	24	40	0
S-72	110-80	Minigenerator	Sr	90	0.9	a	0	5	0
S-72	110-85	Minigenerator	Sn	113	9.0	a	17	15	18
S-72	112-20	Radioactive Source Set	T1		10.0	ъ	45	90	141
				60	10.0				
(A	lso used as p	art of S-72112 Radioact:	ivi	ty Dem	onstrator)				
S-72	117-10	Beta Ray Source	Tl	204	10.0	ъ	8	10	0
.S-72	117-25-A	Calibrated Source	Po	210	0.003	c	0	5	0
S-72	117-25-В	Calibrated Source	Sr	90	0.01	c	0	5	0
S-72	117-25-C	Calibrated Source	Co	60	0.01	c	0	5	0
	117-50 lso used as p	Gamma Ray Source art of S-72095-95 Radio:		60 ope Tr	1.0 aining Ļab)	Ъ.	21	80	10
S-72	118-40	Radiosotope Source Set	T1	204	1.0	ь	29	100	63
				60 23.0	1.0				
(A	lso used as p	art of S-72095-90 Radios			and the second sec				
2190	G	Decade Scaler Accessor	7						
(1	tem to be dis	Set continued)	Co	60	1.0	Ъ	-1	1	41
*Sup	pliers								
(a)	Redco Nucleo Simpson Road Carmel, N					•			
	NRC License	No, - Application Pendin rs fabricated by The Nuc		us (Fo	rmerly fabri	cated and d	istribu	uted by	
(b)	The Nucleus								
	P.O. Box R Oak Ridge, Th	37830							
	NRC License M Tennessee Lic	No. 41-14168-01E Amendm cense No. R-0112-L3	ent	No.1	- Expires Ma	arch 31, 198	32		

t

Suppliers (cont'd)

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(c) Isotope Products Laboratory 1800 N. Keystone Street Burbank, California 91504

California License No. 1509-59 - Expires Feb. 24, 1984

The following products consist of Certificates of Purchase for radioisotopes in solution. When the customer orders any one of these catalog numbers, he receives the Certificate of Purchase and mails it to The Nucleus in Oak Ridge, TN. The Nucleus will ship the isotop directly to the customer. The isotopes themselves are not handled, stored or shipped from the Sargent-Welch Skokie, Illinois, Warehouse or from any of its Branch Offices.

S-72118-10 Radioisotope Set consists of six Certificates of Purchase for the radioisotopes: C 14, Ca 45, Ce 144, Co 60, Pb 210 and Zn 65. S-72118-10 is also part of the S-72095-95 Radioisotope Training Laboratory.

Cat. No.	Description	Isc	otope	Activity (uCi)	Order Point	Order Quantity	On Hand
S-72118-20-Н	Radioisotope Mailer	Ca	45	10.0	-1	1	5
S-72118-20-Н	Radioisotope Mailer	с	14	50.0	-1	1	1
S-72118-20-K	Radicisotope Mailer	Ce	144	1.0	-1	1	0
S-72118-20-M	Radioisotope Mailer	Co	60	1.0	-1	1	1
S-72118-20-R	Radioisotope Mailèr	I	131	1.0	-1	1	3
S-72118-20-T	Radioisotope Mailer	Pb	210	0.1 .	-1	1	0
S-72118-20-W (Also used as	Radioisotope Mailer part of S-72095-10 Auto	P radio	32 graphy	10.0 (Kit)	-1	1	8
S-72118-20-Z	Radioisotope Mailer	Zn	65	10.0	-1	1	0

Section 32.18(d) Attachment

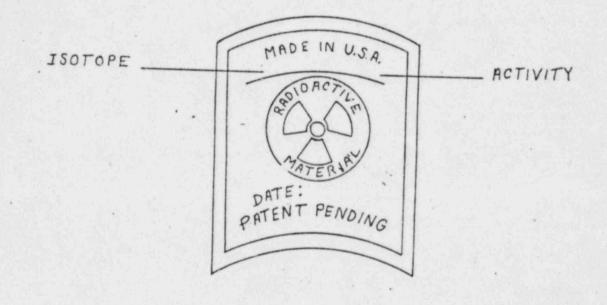
(

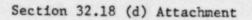
12

a) Label used by Redeo Nucleonies

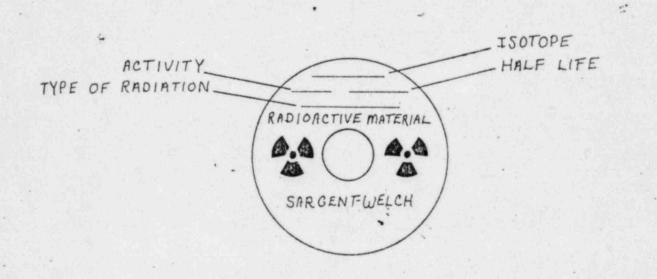
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b) Label used by The Nucleus



Section 32.18 (d) Attachment

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c) Lubel used by Isotope Products Laboratory



<u>32.19(a).</u> All bin locations where radioactive material is stored have large, prominent labels displayed instructing order-pickers to limit to 10 per order the number of items containing radioactive material.

<u>32.19(b)</u>. Packers will not receive more than 10 exempt quantities of byproduct materials per order from order-pickers. Sources are individually packaged so that the surface dose rate does not exceed 0.5 mrem/hr. Packers trained in the use of the survey meter check this dose rate before shipping, and repackage the source if it is found that the outer carton exceeds 0.5 mrem/hr. If more than one source is shipped per order, the overpack shipping carton is checked to make certain that the surface dose rate does not exceed 0.5 mrem/hr.

32.19(c). The attached labels are a representative sample of those attached to the shipping carton containing byproduct material.

<u>32.19(d).</u> The attached brochure is included with all of the byproduct material distributed by Sargent-Welch.

IMPORTANT - KEEP THESE INSTRUCTIONS

This package contains an exempt quantity of radioactive material. It is exempt from A.E.C. or Agreement State Licensing Requirements.

RADIOACTIVE MATERIAL

Not for human use-introduction into foods, beverages, cosmetics, drugs, or medicinals, or into products manufactured for commercial distribution is prohibited-exempt quantities should not be combined.

RADIATION SAFETY PRECAUTIONS

- 1. Students working with radioactive materials should know how to use an available radiation survey instrument.
- 2. Students should work with radioactive materials in a laboratory supervised by an instructor.
- 3. Eating, drinking or using cosmetics should be avoided when working with radioactive materials.
- 4. Special care should be taken to avoid contamination from unsealed sources.
 - (a) Mouth pipetting of radioactive solutions is prohibited.
 - (b) Protective gloves should be worn.

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- (c) Hands should be washed and the person surveyed before leaving the laboratory.
- (d) Work area should be monitored and flushed at the conclusion of experiments.
- 5. When not in use, radioactive materials should be stored in an area under the control of an instructor.
- 6. Disposal may be accomplished by means of natural radioactive decay or by release into sanitary sewerage systems.



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