

A. MATERIAL Carbon Steel		TYPE	FABRICATED PROCESS <input type="checkbox"/> WELDED <input checked="" type="checkbox"/> CAST <input type="checkbox"/> WORKED	
CROSS SECTION THICKNESS MAX N/A MIN		GEOMETRY <input type="checkbox"/> PIPE <input type="checkbox"/> PLATE <input type="checkbox"/> ROD <input checked="" type="checkbox"/> OTHER:		
		PIPE DIA. N/A	SURFACE CONDITION <input type="checkbox"/> MACHINED <input type="checkbox"/> GROUND <input type="checkbox"/> AS FABRICATED <input type="checkbox"/> OTHER	

B. NDE PROCEDURE No. 6.2 Rev 1	SURFACE/MAT'L. TEMP. 51°	M&TE. NO. 7-11-7-8	MWR/RR. No.
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INSPECTION MATERIALS	BRAND	DESIGNATION	BATCH NO.
1. PRE-CLEANER	Spotcheck	SKC-NF/207	81G065
2. PENETRANT	Spotcheck	SKC-NF/SKLS	81E150
3. EMULSIFIER AND/OR REMOVER	Spotcheck	SKC-NF/207	81G065
4. DEVELOPER	Spotcheck	SKD-NF	81G092
5. POST EXAMINATION CLEANER	Spotcheck	SKC-NF/207	81G068

SKETCH OR OTHER DETAIL: USE OTHER SIDE IF NECESSARY
See Attached Sketch
Cyl. # 7. Eng 102

C. EVALUATION
REPORT BELOW THOSE INDICATIONS OBSERVED AND THE PERTINENT INFORMATION REQUIRED. WHERE ADDITIONAL SPACE IS REQUIRED USE OTHER SIDE.

LOCATION	SIZE (INCHES)	DESCRIPTION	ACTION (ACCEPT/REJECT, AND COMMENT AS NECESSARY)
1 See Sketch	1.7"	Linear	Un Sat
2 See Sketch	.900"	Linear	Un Sat
3 See Sketch	1.9"	Linear	Un Sat
4			

D. ACCEPTANCE CRITERIA	Para. 4.2.	OPERATOR Level <u>III</u> Date <u>2-10-84</u>
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E. ATTEST	<u>A. J. [Signature]</u>	<u>II</u>	<u>2-10-84</u>
	RESPONSIBLE CERTIFIED PERSONNEL	LEVEL	DATE

COMPONENT I.D. Cyl. No. Line: Landing Cylinder # 7
 SYSTEM R43
 PART/LOCATION DG 102

50-322 0L

I-D-73

10/22/84

84 NOV -8 A9:36

DOCKETED
USNRC

NUCLEAR REGULATORY COMMISSION
OFFICE OF GENERAL
INVESTIGATION & SERVICE
DOCKET NUMBER
Official File No. D-73

Docket No. 50-322
 In the matter of L11C0
 Staff
 Applicant
 Intervenor
 Cont'g DTG
 Contractor
 Other
 DATE 10-23-84
 RECEIVED
 IDENTIFIED
 REJECTED
 Witness

QUALITY CONTROL
INSPECTION REPORT

JOB NUMBER 11600.33
DATE 2.10.84

SYSTEM(S) OR PART(S) NAME	LOCATION(S)	REFERENCE DOCUMENT(S)
Order Lines Loading OS-315A City #7	DE 102	6.2 Rev 1

ITEM QTY	DESCRIPTION(S) AND INSPECTION REMARK(S)
3 1	