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Georgia Power

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NED-84-450
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August 22, 1984

U. S. Nuclear Regulatory Commission
Office of Inspection and Enforcement
Region II - Suite 2900
101 Marietta Street, NW
Atlanta, Georgia 30323

REFERENCE:
RII: HCD
50-321/50-366
Inspection Report
84-05

ATTENTION: Mr. James P. O'Reilly

GENTLEMEN:

Georgia Power Company submits the following supplemental response to Violation Item 84-05-01, Inadequate Inspection of Masonry Wall Modifications. Mr. J. T. Lenahan of your office requested that a review be performed to ensure there was not a programmatic problem of Quality Control (QC) Inspectors approving welds which were not accomplished in accordance with the design drawings. A review of welded mechanical and electrical supports has been performed. Ten mechanical supports associated with Design Change Request (DCR) 83-066 and forty-one electrical supports from DCR 79-250 were reviewed. No major discrepancies causing a safety concern were identified.

As stated in the initial response to this violation, QC Inspectors were trained on November 1, 1983 on the importance of reviewing details on design documents prior to performing inspections. QC inspection of DCR 83-066 work was performed prior to the November 1, 1983 training while inspection of the DCR 79-250 work was performed after the training took place.

The following minor discrepancies were identified in seven of the ten mechanical supports reviewed:

1. Two support drawings had improper weld joint details.
2. Three support drawings had omitted weld symbols on joints.
3. One support drawing had an improper weld symbol on a joint.
4. Two field welds had small areas of undersized welds.

Of the forty-one electrical supports reviewed, only one discrepancy was found. The support drawing had an improper weld symbol.

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The results of this review show that the training given to QC Inspectors on November 1, 1983 was beneficial in correcting this problem. The Quality Control Department will continue to stress the importance of QC inspectors reviewing design drawings prior to performing inspections.

Please contact this office if there are any further questions.

Very truly yours,

L. T. Gucwa

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JH/mb

xc: J. T. Beckham, Jr.
H. C. Nix, Jr.
Senior Resident Inspector

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