

ENCLOSURE 1

NOTICE OF VIOLATION

Georgia Power Company
Hatch Unit 1

Docket No. 50-321
License No. DPR-57

The following violation was identified during an inspection conducted on December 3 - 6, 1984. The Severity Level was assigned in accordance with the NRC Enforcement Policy (10 CFR Part 2, Appendix C).

Technical Specification 6.8.1.a and paragraph 9.e. of Appendix "A" to Regulatory Guide 1.33, Revision 2 require that general procedures be implemented for control of maintenance, repair and modification work. Site procedure HNP-6916, the applicable procedure for control of welding material during repair, requires:

- a. That bare welding wire be stored in the warehouse in a manner to preclude mixing with other materials.
- b. That the heat or lot number of welding material be entered on the Inventory Material Request when issuing the material from the warehouse.
- c. That welding material be stored in the tool room in a manner to preclude mixing with other materials.
- d. That the person issuing welding material from the tool room record the heat or lot number of material on the Weld Material Requisition.
- e. That the welder verify the type of welding material received from the tool room.

Contrary to the above, on November 30, 1984, general procedures for control of repair work were not properly implemented in that: inconel welding wire was stored with identically boxed stainless steel welding material in the warehouse and tool room; warehouse personnel and tool room personnel entered a heat number for inconel material on a stainless steel Inventory Material Request and Weld Material Requisition and issued inconel material for stainless steel; and the welder did not verify the type of welding material issued. These procedure violations resulted in inconel material, in lieu of the required stainless steel, being used to weld 2½ passes on RECIRC system overlay weld 28-A-10.

This is a Severity Level IV violation (Supplement I).

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Pursuant to 10 CFR 2.201, you are required to submit to this office within 30 days of the date of this Notice, a written statement or explanation in reply, including: (1) admission or denial of the alleged violation; (2) the reasons for the violation if admitted; (3) the corrective steps which have been taken and the results achieved; (4) corrective steps which will be taken to avoid further violations; and (5) the date when full compliance will be achieved.

Security or safeguards information should be submitted as an enclosure to facilitate withholding it from public disclosure as required by 10 CFR 2.790(d) or 10 CFR 73.21.

Date: JAN 14 1985