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		LICENSEE EVENT RE	PORT (LER)	Ē	XPIRES 8/31/85					
			10	CONTRACT NUMBER	(3) PAGE (3)					
ACILITY NAME (1)					0131818 1 OF 01					
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MODE (6) 4 20 401	2(6)	20.408(e)	50.73(a)(2)(iv)	2	73.71(6)					
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20.40	6(a)(1)(1v)	60.73(a)(2)(ii)	60.73(a)(2)(viii)(8		1991 - 1997					
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L.A. Kuczynski	- Nuclear P	lant Specialist.	Level III	AREA CODE						
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	COMPLETE ONE LI	NE FOR EACH COMPONENT FAILUR	E DESCRIBED IN THIS REPOR	MANUFAC	REPORTABLE					
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LICENSEE EVENT REPORT (LER) TEXT CONTINUATION						U.S. NUCLEAR REGULATORY COMMISSION APPROVED OMB ND 3150-0104 EXPIRES 8/31/85							
FACILITY NAME (1)	DOCKET NUMBER (2)	LER NUMBER (6)							PAGE (3)				
Susquehanna Steam Electric Station Unit 2		YEAR		SEQUENT				NUMBER		T	T		
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## TEXT III more space is required, use additional NRC Form 366A's) (17)

On October 16, 1984, with the Unit in Operational Condition 4, the results of the routine 31-day surveillance test of the sodium pentaborate (Na2B10) solution in the Standby Liquid Control (SBLC) system storage tank showed that the pounds of boron available for injection to the reactor was below the value required by Technical Specification 3.1.5. Chemical addition commenced at 0905, and after sufficient mixing a sample was taken and determined to be satisfactory at 1835. To prevent recurrence, an administrative lower limit of 5600 pounds will be established to reduce the probability of obtaining an analytical result of less than the Technical Specification limit of 5500 pounds. A bi-monthly check has been instituted on an interim basis to monitor solution concentration more closely. Al-ternative methods of boron analysis were evaluated. No significantly superior method was found. The current procedure was revised to reduce experimental error.

Previous LER's detailing occurrences of low boron concentration or insufficient pounds of Na2B10 have included the following as actions to prevent recurrence:

- procedural changes to: maintain the SBLC storage tank level near its upper limit; require three samples be used to reduce analytical error (LER 82-074/03L-0);
- procedural change to require sampling of the SBLC storage tank to verify that the available weight of boron is greater than 5500 pounds following flow testing; a system modification to add a flow meter to the test line to permit the use of demineralized water (rather than Na2B10 from the storage tank) during flow testing (LER 83-127/03L=0);
- a Technical Specification change is near in-house finalization which will modify the upper limit of allowable boron concentration in the SBLC tank (LER 84-023-00);
- actual tank volume is being determined on a monthly basis for a sufficient length of time to provide assurance that bubbler tube blockage is not a common occurrence. Investigation of an alternate means of tank level indication and/or changes to facilitate cleaning the bubbler tube is continuing (LER 84-030-00).



SUSQUEHANNA STEAM ELECTRIC STATION PO BOX 467, BERWICK, PA 18603

November 16, 1984

U.S. Nuclear Regulatory Commission Document Control Desk Washington, DC 20555

SUSQUEHANNA STEAM ELECTRIC STATION LICENSEE EVENT REPORT 84-024-00 ER 100450 FILE 841-23 PLAS-012

Docket No. 50-388 License No. NPF-22

Attached is Licensee Event Report 84-024-00. This event was determined reportable per 10CFR50.73(a)(2)(v), in that during a routine surveillance test of the standby liquid control system sodium pentaborate solution, it was determined that the pounds of sodium pentaborate available for injection were less than required by Technical Specification 3.1.5.

2 Keers

H.W. Keiser Superintendent of Plant-Susquehanna

LAK/pjg

cc: Dr. Thomas E. Murley Regional Administrator, Region I U.S. Nuclear Regulatory Commission 631 Park Avenue King of Prussia, PA 19406

> Mr. R.H. Jacobs Senior Resident Inspector U.S. Nuclear Regulatory Commission P.O. Box 52 Shickshinny, PA 18655