

# PHILADELPHIA ELECTRIC COMPANY

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M. J. COONEY  
MANAGER  
NUCLEAR PRODUCTION  
ELECTRIC PRODUCTION DEPARTMENT

March 13, 1985

Docket Nos. 50-277  
50-278

Mr. John F. Stolz, Chief  
Operating Reactors Branch #4  
Division of Licensing  
U.S. Nuclear Regulatory Commission  
Washington, D.C. 20555

SUBJECT: Peach Bottom Atomic Power Station - Units 2 and 3  
Second 120-Month Inservice Inspection (ISI)  
Program

REFERENCE: Letter, S. L. Daltroff, PECO, to  
J. F. Stolz, USNRC, dated January 31, 1985

Dear Mr. Stolz:

This letter forwards the results of our investigation into gagging the safety relief valve of lowest setting in order to perform Class 1 hydrostatic testing required by Table IWB-5220-1 of the 1980 Edition through Winter 1981 addenda of Section XI of the ASME Code.

The manufacturer of the safety relief valves, Target Rock Corporation, has advised Philadelphia Electric Company that the safety relief valves can, using a special tool, be gagged safely for any hydrostatic pressure up to the valve inlet hydrostatic test pressure of 2,375 psig.

Therefore, the safety relief valves can be gagged to perform the Class 1 hydrostatic test at the test pressure required to Table IWB-5220-1 of the Code.

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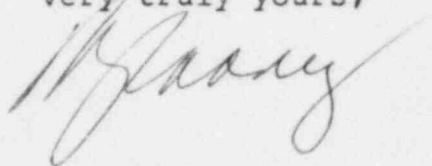
Mr. John F. Stolz

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Should you require any further information, please do not hesitate to contact us.

Very truly yours,

A handwritten signature in cursive script, appearing to read "W. P. Johnson".

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cc: T. P. Johnson, Resident Site Inspector