APPL. Ex. 102

REF: 56

DETAILS

1. Persons Contacted

Philadelphia Electric Company

*D. Clohecy, QA Engineer
*J. Corcoran, Field QA Branch Head
*D. DiPaolo, QA Engineer
*J. Evans, QA Engineer
*J. Fedick, Construction Engineer
*G. Lauderback, QA Engineer
*D. Marascio, QA Engineer

Bechtal Power Corporation

*T. Altum, Lead Welding Engineer
*J. Blevins, QA Engineer
A. Arch, Field Piping Engineer
*B. Dragon, QA Engineer
*T. Fallon, Assistant Project QC Engineer
*H. Foster, Project QC Engineer
*G. Kelly, QA Engineer
M. Norm, QC Engineer
*J. R. Rainey, Project Construction Manager
*R. Sevo, Lead QA Engineer
M. Skulrak, General Pipefitter Foreman
*A. Weedman, Project Field Engineer

Peabody Testing, Inc.

J. Gordan, Supervisor

2. Licensee Action on Previous Inspection Findings

(Closed) Noncompliance (352/78-QA-03) Structural steel was installed in the containment, a class 1 seismic structure, per Bechtal drawing No. C-735 Rev. 6, using a weld procedure that utilized prequalified filler weld joints per AWS D1.1 to qualify the weld procedures. The weld procedures used did not meet the criteria in Section 2.7 of the AWS D1.1 welding code for prequalified weld joints. In addition the above drawing permitted the use of bars to fill large weld joint gaps. The application of the bars did not meet the criteria in Section 2.4 of AWS D1.1 code for the fillers.

A report from Bechtal Power Corporation, March 8, 1979 titled "Welds Used In Field Modifications Tor Radial Box Beams in the Containment Structure" describes a qualification test program and includes welding procedure qualification records to post qualify the weld procedure WPS-P1-A-LH for these joints. This item is resolved.