



APPL. Ex. 99

REF: 53

g. (Closed) Noncompliance (352/78-03-03) Previous inspection reports (352/78-05 and 352/78-07) discussed this noncompliance which involved improper performance of liquid penetrant examinations in accordance with procedure requirements. The inspector reviewed the following documents relating to this noncompliance:

- Bechtel Subcontractor QC Instruction QCI 8031 SW-1.01 (Rev. 4) added an inspection activity (2.1.d) that required that Bechtel QC personnel witness the first liquid penetrant examination to be performed by each new Peabody Testing NDE technician arriving at the Limerick site.
- Requalification documents for the NDE technician in question
- Peabody Testing Report PBT-PT-2325 documenting results of re-examination of weld joint FSK-HBC-182-IFW50
- Peabody Testing letters (dated November 3, 1978, October 26, 1978 and October 12, 1978) relating to this noncompliance
- Bechtel Memorandum (EMF 3970) approving the re-certification of NDE technician in question
- Peabody annual audits of NDE personnel performing NDE. Audits were dated April 5, 1978 and May 2, 1978
- Peabody reports witnessing NDE performance on a semi-annual basis. Reports were dated November 3, 1978, May 22, 1979 and October 15, 1979
- Bechtel inspection reports for surveillance of newly arrived Peabody Testing Technicians performing first examination. The reports reviewed were: QCR FSC-112-IPS-6 (LOGS-66, 61 and 58)
- The inspector also witnessed the liquid penetrant examination of two weld joints performed by the NDE technician in question. The weld joints were identified as FSK-HCC-121-1/3 nos. 57 and 58

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