



FIELD INSPECTION REPORT

REF: 40

APPL. EX. 86

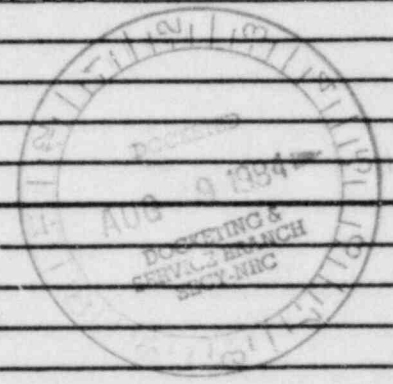
3 RECORD CONTROL C-63-33
CONTROL NO 6954-6
FILE NO _____

1. PROJECT NO 8031 2. DATE 7/21/77 PAGE 1 OF 3

4. ITEM INSPECTED Re-inspection of welds in question in Quality Control inspection
Plan C-63-11-1-3
INT 7-21-77

5. LOCATION Reactor Containment Unit #2 Elev. 253'

6. TYPE OF INSPECTION Visual & dimensional



7. STANDARD / CODE / PROCEDURE / DRAWING / SPECIFICATION AWS D11-72, D1-73, D2-74
NIP C-63-11-1-3 C63/2 Add. 1-3 FAZ
Dwg C-63-11-1-3

8. INSPECTION EQUIPMENT USED Depth gauge, ruler

8411270386 840507
PDR ADOCK 05000352
G PDR

9. RESULTS OF INSPECTION: SATISFACTORY UNSATISFACTORY

10. ACTION TAKEN IF UNSATISFACTORY NCR 2710 issued 5/17/83

NOTE:
FOR INSPECTIONS PREVIOUSLY ACCOMPLISHED - ALSO SEE
DCG 1-1 REPORT Nos. C63-21 dated 1-17-77 AND
C-63-22 dated 4-5-77. Modified 7-28-77.

Distribution
1 - 001
1 - 002

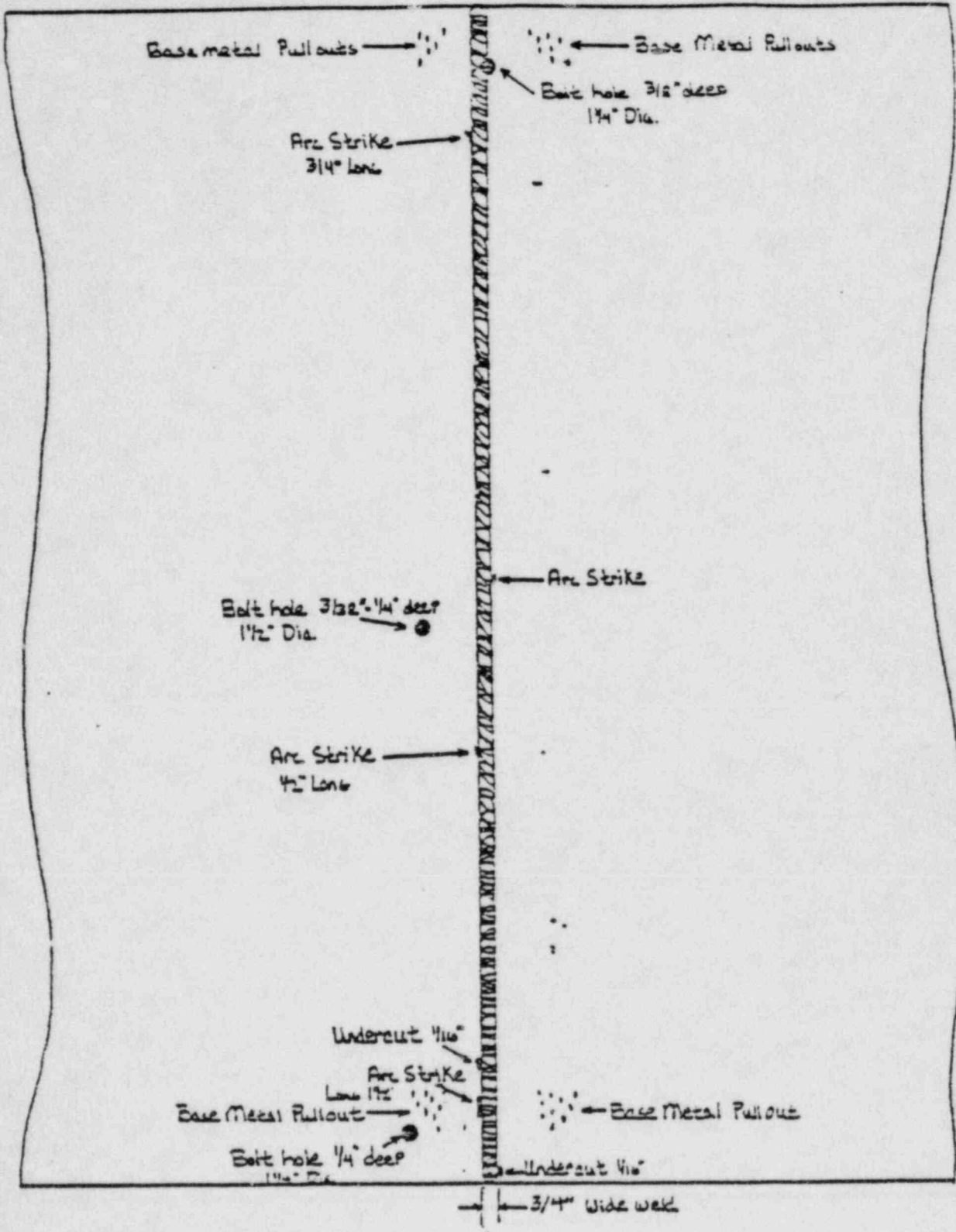
Handwritten signature

11. ENGINEER Carl H. Kuehly
5/17/83

90° Location

Page 203

Undercut, Washout at top of weld



3/32" = 1"

