



FIELD INSPECTION REPORT

APPL. EX. 84

RECORD COPY

3 RECORD CONTROL

CONTROL NO. C-63-31

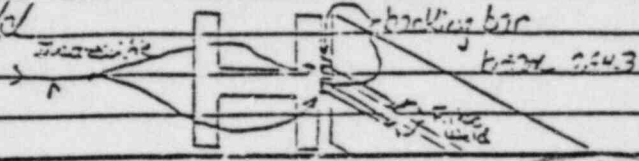
FILE NO. _____

1. PROJECT NO. E031

2. DATE 7/2/77

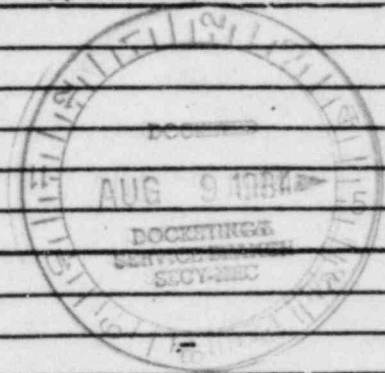
PAGE 1 OF 2

4. ITEM INSPECTED Re-inspection of welds in question in Quality Control inspections per C-197-W-1-4, Areas 1-beam and angle to skirt fillet welds on beam 2290 and full penetration weld and fillet weld on plate to beam and plate to column, beam 2443 to column. 1/2" Dia. Fillet. rttine joint inaccessible, 15 1/2" of weld



NCR-1980

5. LOCATION Reactor Unit #1 Floor 217'



6. TYPE OF INSPECTION Visual & Dimensional

7. STANDARD / CODE / PROCEDURE / DRAWING / SPECIFICATION. AWIS D1.1-72, D1-73, P2-74
SEE TO SECTION PER C-197-W-1-4
DWG C-197/16
C-63-11-3 E42

8. INSPECTION EQUIPMENT USED Fillet weld gage, wire brush

9. RESULTS OF INSPECTION: SATISFACTORY UNSATISFACTORY

10. ACTION TAKEN IF UNSATISFACTORY NCR-2710

8411270375 840507
PDR ADOCK 05000352
PDR

NOTE: FOR INSPECTIONS PREVIOUSLY ACCOMPLISHED -
ALSO SEE OC-61-1 REPORT # C-63-16 DATED 11-1-76. 7-28
ALSO SEE REPORT # C-63-22 DATED 4-5-77

Ke Bail 7/12/77
TI. ENGINEER Paul H. ...

(Cont'd) No. C-63-31 & C-63-32

△	7-18-76	ADDED SECT. A, E & DET. TO DRAWING NOTES, IN LATER REVISIONS. SEAM WAS NOTED ISSUED FOR FABRICATION				
③	3-11-77	GEN. REV. #1 ISSUED FOR VENDOR USE	JPL	FB		
△	11-11-77	REV. #1 FRAMING AS NOTED IN REVISIONS. FOR FABRICATION	JPL	FB		
△	7-23-77	MINOR REV. RECORD CHANGES ISSUED FOR FABRICATION	JPL	FB		
△	6-30-77	ISSUED FOR MILL ORDER	JPL	FB		
△	3-14-77	ISSUED FOR BIDS	JPL	FB		
No.	DATE	REVISIONS	BY	CHKD	DESIGN	APPR

SCALE: N, NOTED | DESIGNED: C.W. Y. | DRAWN: BARDUCCI

RECORD COPY BECHTEL
SAN FRANCISCO

LIMERICK GENERATING STATION UNITS 1 & 2
PHILADELPHIA ELECTRIC COMPANY

REACTOR BUILDING UNIT 1
STRUCTURAL STEEL
FRAMING PLAN ELEV. 217'-0"

WATER VALLEY
STEEL CO.
HOTEL CORP.
59
2/79 RPN

JOB No.	DRAWING No.	REV.
8031	REF C-197	2/2
BECHTEL DWG		8031-C45-85