

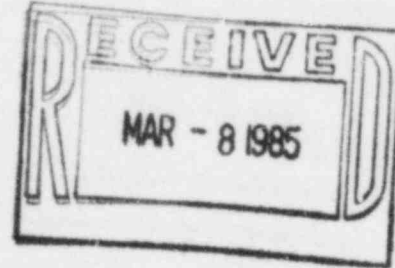


KANSAS GAS AND ELECTRIC COMPANY

March 4, 1985

GLENN L. KOESTER  
VICE PRESIDENT - NUCLEAR

Mr. R.P. Denise, Director  
Wolf Creek Task Force  
U.S. Nuclear Regulatory Commission  
Region IV  
611 Ryan Plaza Drive, Suite 1000  
Arlington, Texas 76011



KMLNRC 85-073  
Re: Docket No. STN 50-482  
Subj: Supplemental Information Concerning Structural  
Steel Welding

Dear Mr. Denise:

Attached are the results from the reinspection of previously inaccessible structural steel joints at Wolf Creek Generating Station. Please note that all joints were found to be structurally sound and required no rework. As a result of additional reinspections some of the numbers presented by Kansas Gas and Electric Company in our February 27, 1985 meeting have now changed. The numbers changed as follows:

	Previous #	New #
Total Joints	2670	2670
Inaccessible Joints	119	102
Joints reinspected	2551	2568
Inaccessible Joints for which case-by-case evaluation was not made.	83	66

Please contact me or Mr. Otto Maynard of my staff if you have an additional questions concerning this matter.

Yours very truly,

*for*   
Glenn L. Koester  
Vice President - Nuclear

GLK:dab

xc: PO'Connor (2)  
HBundy  
JCummins

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REINSPECTION STATUS OF STRUCTURAL STEEL  
CONNECTIONS PREVIOUSLY REPORTED  
AS INACCESSIBLE BUT NOT  
EMBEDDED IN CONCRETE

<u>BUILDING</u>	<u>JOINT NO.</u>	<u>REASON INITIALLY INACCESSIBLE</u>	<u>COMMENT</u>	<u>BECHTEL ENGR. DISPOSITION</u>
Auxiliary	A670	ILRT	Acceptable	None Required
Reactor	R026	ILRT	Acceptable	None Required
Reactor	R027	ILRT	Rejected-Overrun NCR 1SN21767CW	Use as is
Reactor	R028	ILRT	Rejected-Overrun Configuration (Notch) in clip angle NCR 1SN21767CW	Use as is
Reactor	R029	ILRT	Rejected-Overrun undersize NCR 1SN21767CW	Use as is
Reactor	R175	ILRT	Acceptable	None Required
Reactor	R176	ILRT	Acceptable	None Required
Control	C256	High Voltage Chaise/Wall	Only 1/2 of each joints could be made accessible, but accessible portion was as- built. No NCR required.	Evaluations made on access- sible portions of joints with no credit for the inaccessible portion. Use-as-is.
Control	C257			
Reactor	RJ18	ILRT	Acceptable	None required
Reactor	RJ26	ILRT	Acceptable	None required
Reactor	RJ38	ILRT	Acceptable	None required
Reactor	RJ39	ILRT	Acceptable	None required
Reactor	RJ61	ILRT	Acceptable	None required
Reactor	RJ62	ILRT	Acceptable	None required
Reactor	RJ71	ILRT	Acceptable	None required
Reactor	RJ72	ILRT	Rejected Undercut > 1/32" < 1/16" X 5/8" length NCR 1SN21768CW	Use-as-is