

WOLF CREEK

NUCLEAR OPERATING CORPORATION

Bart D. Withers
President and
Chief Executive Officer

August 5, 1992

WM 92-0124

U. S. Nuclear Regulatory Commission
ATTN: Document Control Desk
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Washington, D. C. 20555

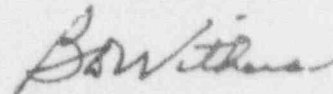
Reference: Letter WM 92-0065 dated April 14, 1992, from
B. D. Withers, WCNOC to the U. S. Nuclear
Regulatory Commission
Subject: Docket No. 50-482: Inservice Inspection Summary
Report for the Fifth Refueling Outage

Gentlemen:

The purpose of this letter is to provide revised pages for the Inservice
Inspection (ISI) Summary Report for the fifth refueling outage at Wolf
Creek Generating Station (WCGS). These revisions are necessary to
correct errors discovered in the repair/replacement section of the ISI
Summary Report submitted on April 14, 1992, by letter number WM 92-0065.

If you have any questions concerning this matter, please contact me or
Mr. S. G. Wideman of my staff.

Very truly yours,



Bart D. Withers
President and
Chief Executive Officer

BDW/aem

Attachment

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REPAIR/REPLACEMENT SUMMARY INDEX

<u>COMPONENT</u>	<u>DESCRIPTION</u>	<u>TYPE</u>	<u>DESCRIPTION</u>	<u>DOCUMENTATION</u>
PSA-1/4 S/N 14038	Spare Snubber	Replacement	Replaced damaged parts to Rebuild Snubber	88-009
HKE11A (RBB01)	CRDM Siesmic Platform on Reactor Vessel Head	Repair	Ground welds flush on CRDM Siesmic Platform Trolley Rails	88-066
PSA-3 S/N 17977	Spare Snubber	Replacement	Replaced damaged parts to Rebuild Snubber	89-045
BGV0367 BG-017-GCB-1"	Chemical and Volume Control Valve and Piping	Replacement	Replaced valve and Piping by Welding	90-008
EFV139 EFV140 EFV141 EFV142 EF10-R512/113Q	Essential Service Water System Supply Flow Indicators	Modification	Performed welding to install tubing, tubing adapters, 5-valve manifolds, instrument and tubing supports downstream of existing root valves. One tubing support is welded to an existing pipe support.	90-009
EFHV87 EFHV88 EFV154 EFV156 EF215HBC-1" EF215HCC-1" EF216HBC-1" EF216HCC-1"	Essential Service Water System Radiation Monitor Supply Piping	Modification	Performed welding to modify listed lines by adding piping, fittings, wye strainers EFYS-001 and EFYS-002, valves EFV347, 348, 349, 350, 351 & 352, pipe support F13-C508/311Q, replacing EFV154 and shortening the safe ends on EFHV87 and EFHV88.	90-010
BGV0379 BG-021-BGB-3/4"	Chemical and Volume Control Valve and Piping	Replacement	Replaced Valve and Piping by Welding	90-032
EFV231 EFV236	Essential Service Water System Return to Service Water System Pressure Indicators	Modification	Performed welding to add piping, valves EFV372 & 373, fittings, instruments EFPI-109 & EFPI-110, pipe supports M18-EF13-C503/311Q & M18-EF13-C504/311Q and instrument and tubing supports downstream of EFV231 & 236.	90-052

REPAIR REPLACEMENT SUMMARY INDEX

<u>COMPONENT</u>	<u>DESCRIPTION</u>	<u>TYPE</u>	<u>DESCRIPTION</u>	<u>DOCUMENTATION</u>
EF15-R002/341	Essential Service Water Pipe Support	Replacement	Replaced Snubber S/N 14037 With S/N 29343	90-093
EG01-R029/142	Component Cooling Water Pipe Support	Replacement	Replaced Snubber S/N 5807 With S/N 14033	90-094
EG07-C044/112	Component Cooling Water Pipe Support	Replacement	Replaced Snubber S/N 20368 With S/N 23268	90-095
EJ01-R031/132	Residual Heat Removal Pipe Support	Replacement	Replaced Snubber S/N 19096 With S/N 19101	90-096
EJ02-R012/123	Residual Heat Removal Pipe Support	Replacement	Replaced Snubber S/N 26128 With S/N 18363	90-097
EM03-R023/2	High Pressure Coolant Injection Pipe Support	Replacement	Replaced Snubber S/N 17994 With S/N 26126	90-098
EM05-R004/231	High Pressure Coolant Injection Pipe Support	Replacement	Replaced Snubber S/N 8110 With S/N 14515	90-099
EM11-R502/231	High Pressure Coolant Injection Pipe Support	Replacement	Replaced Snubber S/N 14542 With S/N 20546	90-100
EM12-R021/232	High Pressure Coolant Injection Pipe Support	Replacement	Replaced Snubber S/N 17809 With S/N 20538	90-101
EN05-R007/241	Containment Spray Pipe Support	Replacement	Replaced Snubber S/N 6402 With S/N 7599	90-102
EP01-R008/231	Accumulator Safety Injection Pipe Support	Replacement	Replaced Snubber S/N 12251 With S/N 23234	90-103
EP07-R506/231	Accumulator Safety Injection Pipe Support	Replacement	Replaced Snubber S/N 14543 With S/N 20527	90-104

REPAIR REPLACEMENT SUMMARY INDEX

<u>COMPONENT</u>	<u>DESCRIPTION</u>	<u>TYPE</u>	<u>DESCRIPTION</u>	<u>DOCUMENTATION</u>
SGN01A	Containment Cooler "A"	Replacement	Replaced 10 of 12 cooling coils, cut 4 welds on 8" supply manifold and 3 welds on 8" return manifold and rewelded after obtaining proper flange alignment.	91-076
EMV178 EM-023-HCB-1"	High Pressure Coolant Injection Valve and Piping	Replacement	Replaced Valve and Piping by Welding.	91-078
AE05-R016/145	Main Feed Water Pipe Support	Replacement	Replaced Snubber S/N 14032 With S/N 14503	91-080
AE05-R015/145	Main Feed Water Pipe Support	Replacement	Replaced Snubber S/N 10286 With S/N 14895	91-081
AE04-R012/145	Main Feed Water Pipe Support	Replacement	Replaced Snubber S/N 14885 With S/N 10278	91-082
AL01-R008/135	Auxiliary Feedwater System Pipe Support	Replacement	Replaced PSA-3 Snubber S/N 11964 with Snubber S/N 9382.	91-084
BM18-R507/232	Steam Generator Blowdown System Pipe Support	Replacement	Replaced PSA-3 Snubber S/N 27592 with Snubber S/N 29159.	91-085
BM20-R511/231	Steam Generator Blowdown System Pipe Support	Replacement	Replaced PSA-3 Snubber S/N 29163 with Snubber S/N 29222.	91-086
EG01-R04/142	Component Cooling Water System Pipe Support	Replacement	Replaced PSA-3 Snubber S/N 4400 with Snubber S/N 26096.	91-087

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<u>COMPONENT</u>	<u>DESCRIPTION</u>	<u>TYPE</u>	<u>DESCRIPTION</u>	<u>DOCUMENTATION</u>
WIP-J-14AL26- XX-A Rev. 0 TS-001 WIP-J-14AL26- XX-A Rev. 0 TS J02	Auxiliary Feed Water System ALFI-49 Tube Supports	Modification	Performed welding to install two new tubing supports for ALFI-49.	91-153
EPV0021	Accumulator Safety Injection System Globe Valve	Replacement	Replaced Stem/Disc Assembly	91-154
AB01-C010/145	Main Steam System Pipe Support	Replacement	Replaced Sway Strut Pipe Clamp Bolting.	91-155
AB01-H503/145	Main Steam System Pipe	Replacement	Replaced Pipe Clamp Bolting Material on PG-12 Assembly.	91-156
AB01-H504/145	Main Steam System Pipe Support	Replacement	Replaced Sway Strut Pipe Clamp Bolting Material	91-157
BM01-C003/145	Steam Generator Blowdown System Pipe Support	Replacement	Replaced One Stud and four Nuts on the west end of the south sway strut pipe clamp.	91-158
BM01-R019/145	Steam Generator Blowdown System Pipe Support	Replacement	Replaced pipe clamp bolting material	91-159
AE05-R006/241	Main Feedwater System Pipe Support	Replacement	Replaced PSA-35 Snubber S/N 11599 With Snubber S/N 12029 and interchanged end adapter nuts between the two snubbers.	91-160
RBB01	Reactor Vessel	Repair	Repaired the area outside the O-ring sealing area by removing metal upset beyond the original vessel head flange surface contour using hand stones, files and abrasive cloth. Repaired the vessel flange surface by welding, grinding and hand stoning to restore acceptable surface contour.	91-161

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<u>COMPONENT</u>	<u>DESCRIPTION</u>	<u>TYPE</u>	<u>DESCRIPTION</u>	<u>DOCUMENTATION</u>
SJ03-C508/231 SJ03-C509/231 SJ03-C510/231	Nuclear Sampling System Pipe Support	Replacement	Performed welding to reinstall one new PG-3 on each support and one special scope shim plate which is welded to ASME support SJ03-C509/231.	91-162
TEJ01A	Residual Heat Removal Containment Isolation Valve Encapsulation Tank	Replacement	Replaced One Nut on Encapsulation Tank Flange Connection	91-163
EJ02-R506/133	Residual Heat Removal System Pipe Support	Replacement	Replaced PSA-1/4 Snubber S/N 14057 with Snubber S/N 35592.	91-164
EMV0240	High Pressure Coolant Injection System Check Valve	Replacement	Performed welding to reinstall Body to Bonnet Seal Weld	91-165
ALV0024	Auxiliary Feedwater System Instrument Tubing Adapter on Valve ALV0024	Replacement	Performed welding to install tubing adapter downstream of ALV0024.	91-166
EF05-R026/141	Essential Service Water System Pipe Support	Replacement	Replaced PSA-10 Snubber S/N 14060 with Snubber S/N 14885	91-168
BMHV0002	Steam Generator Blowdown System Control Valve	Replacement	Replaced two studs and two nuts at the body to bonnet joint.	91-169
AEFE510 AEFE520 AEFE530 AEFE540	Main Feedwater System Flow Elements	Repair Replacement	Repaired all eight handhole covers by machining and drilled and tapped one bolthole to allow installing a helicoil insert. Replaced bolt which was stuck in damaged bolthole.	91-170
BMHV0003	Steam Generator Blowdown System Globe Control Valve	Repair Replacement	Drilled and Tapped One Body Stud Hole to allow installing A helicoil insert. Replaced pilot plug stem assembly, three body studs and three nuts	91-171