U.S. NUCLEAR REGULATORY COMMISSI-APPROVED OMB NO. 3150-0104 EXPIRES: 8/31/85 LICENSEE EVENT REPORT (LER) DOCKET NUMBER (2) EDWIN I. HATCH, UNIT I 0 | 5 | 0 | 0 | 0 | 3 | 2 | OF 0 TITLE (4) RHR Service Water Pump (E11-C001B) Seismic Restraint Outer Clamp EVENT DATE (5) LES NUMBER (A) REPORT DATE (7) OTHER FACILITIES INVOLVED (8) SEGUENTIAL NUMBER DOCKET NUMBER(S) FACILITY NAMES DAY YEAR YEAR MONTH 0 15 10 10 10 1 1 01 0 9 8 4 a 0 | 5 | 0 | 0 | 0 | THIS REPORT IS SUBMITTED PURSUANT TO THE REQUIREMENTS OF 10 CFR \$ (Check one or more of the following) (11) MODE (9) 5 50.73(a)(2)(iv) 20 407(b) 20.406(a) 73.71(a) 50.73(a)(2)(v) 20.406(a)(1)(i) 50.36(e)(1) OTHER (Specify in Abstract below and in Text, NRC Fon 366A) 0 0 0 50 73(a)(2)(vii) 20.405(4)(1)(0) 50.38(a)(2) 20.408(a)(1)(iii) 50.73(a)(2)(i) 50.73(a) (2)(viii) (A) 20.406(a)(1)(iv) 50,73(a)(2)(viii)(8) 50 73(a)(2)(ii) 80.73(4)(2)(4) 20: 408 (a) (11(v) 80 73(a)(2)((ii) CENSES CONTACT FOR THIS LER (12) TELEPHONE NUMBER NAME AREA CODE T. L. Elton, Acting Superintendent of Regulatory Compliance 9 1 1 2 3 6 7 1 - 1 7 1 8 1 5 COMPLETE ONE LINE FOR EACH COMPONENT FAILURE DESCRIBED IN THIS REPORT (13) REPORTABLE TO NPROS MANUFAC TURER MANUFAC TURER REPORTABLE TO NPROS SYSTEM COMPONENT CAUSE CAUSE SYSTEM COMPONENT B BII SPIT U101 010

On 10/11/84, with the reactor mode switch in the refuel position and the unit shutdown for refueling, maintenance personnel determined that the outer clamp on the seismic restraint for the "B" RHR service water pump (E11-C001B) was missing; the clamp was later found in the intake sump. This event was discovered while performing preventive maintenance per the "RHR SERVICE WATER SYSTEM MAINTENANCE" procedure (HNP-1-6030).

SUPPLEMENTAL REPORT EXPECTED (14)

The actual or potential safety consequences or implications that resulted from this event are that the "B" RHR service water pump would have been inoperable in a seismic event. The health and safety of the public were not affected by this non-repetitive event. The exact time of this event is unknown. The last time the "B" RHR service water pump was removed and re-installed was September 18, 1983.

The probable cause of the outer clamp not being in place is inadequate construction/installation. The outer clamp will be replaced during pump reassembly.

8411210481 841109 PDR ADOCK 05000321 PDR

YES III yes, complete EXPECTED SUBMISSION DATE!

ABSTRACT (Climit to 1400 spaces, i.e. approximately fifteen single-space typewritten lines) (16)

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DAY

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EXPECTED SUBMISSION DATE (15) YEAR

815

NRC Form 366A .

LICENSEE EVENT REPORT (LER) TEXT CONTINUATION

U.S. NUCLEAR REGULATORY COMMISSION

APPROVED OMB NO. 3150-0104 EXPIRES: 8/31/85

FACILITY NAME (1)	DOCKET NUMBER (2)	LER NUMBER (6) PAGE (3)
		YEAR SEQUENTIAL MEVISION NUMBER NUMBER
EDWIN I. HATCH, UNIT I	0 5 0 0 0 3 2 1	8 4 _ 0 1 9 _ 0 10 0 12 OFD B

TEXT III more space is required, use additional NRC Form 366A's) (17)

The 30 day LER is required by 10CFR50.73 (a)(2)(i)(B) because the "B" RHR service water pump would have been inoperable in a seismic event. The exact time of this event is unknown, thus the requirements of Tech. Specs. section 3.5.C.4 were not complied with.

On 10/11/84, with the reactor mode switch in the refuel position and the unit shutdown for refueling, maintenance personnel determined that the outer clamp on the seismic restraint for the "B" RHR service water pump (E11-C001B) was missing; the clamp was later found in the intake sump. This event was discovered while performing preventive maintenance per the "RHR SERVICE WATER SYSTEM MAINTENANCE" procedure (HNP-1-6030).

The actual or potential safety consequences or implications that resulted from this event are that the "B" RHR service water pump would have been inoperable in a seismic event. The health and safety of the public were not affected by this non-repetitive event. The exact time of this event is unknown. The last time the "B" RHR service water pump was removed and re-installed was September 18, 1983.

This event did not impact any Unit 2 service water systems due to the different seismic restraint design.

The Unit 1 plant service water pump seismic restraints were inspected to verify restraint integrity on 10/31/84. The "1A" plant service water pump (P41-C001A) had 1 bolt on each side of the upper seismic restraint missing. The bolts were replaced on 10/31/84. An engineering evaluation will be performed to determine if the pump was seismically qualified and the results provided in an update report.

During a follow up inspection of the Unit 1 plant service water (P41-C001A-D) seismic restraints on 11/05/84, the restraints were found not to be installed as shown in the restraint drawings, spacer blocks were found to be installed between the outer clamps and wall brackets. The seismic restraints appear to be operable due to correct fit of pump to clamp and the bracket. The Unit 1 plant service water pumps are not considered inoperable due to the event. An engineering analysis will be performed and the results provided in an update report.

The probable cause of the outer clamp not being in place is inadequate construction/installation. The outer clamp will be replaced during pump reassembly. The remaining 3 Unit 1 RHR service water pump seismic restraints were inspected and found not to be installed as shown in the restraint drawing. This discrepancy does not prevent the restraint from performing its design function, but could allow the bolts attaching the outer clamp to the wall bracket to rub (abrade) against the bracket clamp edge and eventually break. To prevent recurrence of this event, a maintenance work order to replace the outer clamps per the design drawing has been written.

NRC Form 386A . 19-631 . LICENSEE EVENT REPORT (LER) TEXT CONTINUATION LICENSEE EVENT REPORT (LER) TEXT CONTINUATION APPROVED OMB NO. 3150-0104 EXPIRES: 8/31/°5					
FACILITY NAME (1)	DOCKET NUMBER (2)		LER NUMBER (6) PAGE (3)		
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	IDENTIFICA'	TION OF EACH FA	ILED COMPONENT		
MASTER PARTS LIST NUMBER.	COMPONENT	. MANUFA	CTURER .	MODEL NUMBER	
RHR Service Water Pump	SPT	. Georgia	Power Co	A-11014	



Edwin I. Hatch Nuclear Plant

November 9, 1984 GM-84-988

PLANT E. I. HATCH Licensee Event Report Docket No. 50-321

United States Nuclear Regulatory Commission Document Control Desk Washington, D. C. 20555

Attached is Licensee Event Report No. 50-321/1984-019. This report is required by 10CFR 50.73(a)(2)(i)(B).

General Manager

HCN/TLE/djs

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