

DmB

Wayne H. Jens
Vice President
Nuclear Operations

**Detroit
Edison**

Fermi-2
6400 North Dixie Highway
Newport, Michigan 48166
(313) 586-4150

November 3, 1984
EF2-69719

Mr. James G. Keppler
Regional Administrator
U. S. Nuclear Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Dear Mr. Keppler:

- Reference: (1) Fermi 2
NRC Docket No. 50-341
- (2) Letter, D. A. Wells to J. G. Keppler,
August 30, 1982, EF2-59390
- (3) Letter, D. A. Wells to J. G. Keppler,
December 28, 1982, EF2-61525
- (4) Letter, W. H. Jens to J. G. Keppler,
August 27, 1984, EF2-69662

Subject: Amended Report of 10CFR50.55(e) Item 76
"Limiterorque Limit Switch Rotor Failures"

This letter amends Detroit Edison's final report of Item 76, "Limiterorque Limit Switch Rotor Failure". This item was originally reported as a potential deficiency on July 31, 1982, and was subsequently documented in References (2), (3) and (4).

The number of motor operated valves with cracked limit switch assemblies was 17. This number was previously identified incorrectly as 16.

Reference (4) stated, under corrective action, that Field Modification Request (FMR) #S-5717 was written to replace the defective limit switch assemblies identified in the inspection on Limitorque operators outside the primary containment. Although the intent at the time was to replace the defective limit switch assemblies, the disposition permitted either repair or replacement of the defective limit switches. Subsequently, it was determined that the assemblies could be repaired. Therefore, the action taken for Limitorque operators located outside the primary

8411210270 841103
PDR ADOCK 05000341
S PDR

NOV 13 1984

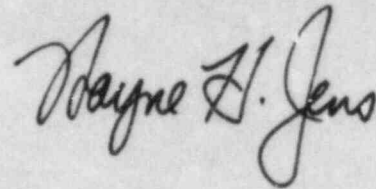
1/0 IE 37

Mr. James G. Keppler
November 3, 1984
EF2-69719
Page 2

containment was to inspect the rotary limit switch assemblies in all QA Level I Limitorque motor operated valve operators and to repair or replace any defective rotary limit switch assemblies. Repairs were performed in the shop, in accordance with Maintenance Instructions MI-M070, M179, M182, M203, M272, and M187.

If you have questions concerning this matter, please contact Mr. Lewis Bregni at (313) 586-5083.

Sincerely,

A handwritten signature in cursive script, appearing to read "Wayne H. Jens".

cc: P. M. Byron
R. C. DeYoung
R. C. Knop
USNRC, Document Control Desk