NRC Form 366 (9-83) LICENSEE EVENT REPORT (LER)											U.S. NUCLEAR REGULATORY COMMISSION APPROVED OMB NO. 3150-0104 EXPIRES: 8/31/85										
FACILITY	NAME (1										DOCKET NUMBER	(2)		PAC	3E (3)						
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	HPCI	Inc	p./A	S Out of	Service	for	Surve	eillar	ice.												
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MODE (9)			20	.402(b)	20.406	e)			50.73(a)(2)(iv		73.71(b)										
POWER			20	.405(a)(1)(i)	50.36(e)(1)				50.73(a)(2)(v)		73,71(c)										
(10) 01918 20.405(a)(1)(ii)				50.38(e)(2)						OTHER (Specify in Abstract											
			20	.405(a)(1)(iii)	×	50.73(a	(2)(1)			60,73(a)(2)(vi	H)(A)		66A)	7421, 7471							
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NAME												TELEPH	ONE NUM	BER							
L.A. Kuczynski - Nuclear Plant					t Spe	cial	ist, L	evel	111	AREA CODE											
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				COMPLETE	ONE LINE FOR	EACH CO	OMPONEN	T FAILURE	DESCRIBE	D IN THIS REP	ORT (13)	_									
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YES	Iff yes, or	omplete	EXPECTED	SUBMISSION DATE	1)		NO				DATE	5)	1	1	1						

On October 10, 1984, the High Pressure Coolant Injection (HPCI) system was declared inoperable due to high vibration identified during a maintenance check. The HPCI booster pump, main pump, and turbine were realigned and rerun satisfactorily. The remaining Emergency Core Cooling Systems and the Reactor Core Isolation Cooling System were operable throughout this event, except for forty (40) minutes on October 13, 1984. During those forty (40) minutes, the Automatic Depressurization System was inoperable for the performance of a routine surveillance test which had come due. Entry into Limiting Condition for Operation 3.0.3 was duly noted by Operations personnel.

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LICENSEE EVENT REPORT (LER) TEXT CONTINUATION

U.S. NUCLEAR REGULATORY COMMISSION

APPROVED OMB NO. 3150-0104 EXPIRES: 8/31/85

FACILITY NAME (1)		DOCKET NUMBER (2)						LER NUMBER (6)							PAGE (3)			
Susquehanna Steam Electric Station									YEA	R		SEQU	MBER		NUMBER			
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TEXT (If more space is required, use additional NRC Form 366A's) (17)

On October 10, 1984, with the Unit at 98% power, the High Pressure Coolant Injection (HPCI) system was declared inoperable due to high vibration detected during a maintenance check of the HPCI bearings. Limiting Condition for Operation (LCO) 3.5.1 was entered at 2315. Investigation showed that there was misalignment between the booster pump reduction gear unit and the main pump and between the main pump and the turbine. As a precautionary measure, the main pump bearings and the bearings on the pump end of the turbine were inspected. All were found in good condition, cleaned and reinstalled. The booster pump, main pump, and turbine were realigned and the system rerun satisfactorily. LCO 3.5.1 was cleared at 1215 on October 13, 1984.

As part of an approved system modification to replace/upgrade instrument and control components in the HPCI turbine lube oil and control systems, the dowel pins in the turbine pedestal will be upgraded. The reduction gear unit will also be doweled. Both of these actions will control the direction of expansion during heat up and guide both the turbine and reduction gear unit into the hot alignment desired.

The remaining Emergency Core Cooling Systems (ECCS) were operable thorughout the event, except for forty (40) minutes on October 13, 1984. During those forty (40) minutes, the Automatic Depressurization System (ADS) was inoperable for the performance of a routine survei!lance test of the Residual Heat Removal System - Low Pressure Coolant Injection Mode - Pump Discharge Pressure High (Permissive) pressure switches. Present Station Technical Specifications require the ADS to be declared inoperable during this surveillance. Entry into LCO 3.0.3 was duly noted by Operations personnel. A Technical Specification change will be submitted to the Nuclear Regulatory Commission to provide relief from the present requirement.

PP&L

SUSQUEHANNA STEAM ELECTRIC STATION PO BOX 467, BERWICK, PA 18603

November 9, 1984

U.S. Nuclear Regulatory Commission Document Control Desk Washington, DC 20555

SUSQUEHANNA STEAM ELECTRIC STATION LICENSEE EVENT REPORT 84-022-00 ER 100450 FILE 841-23 PLAS-007

Docket No. 50-388 License No. NPF-22

Attached is Licensee Event Report 84-022-00. This event was determined reportable per 10CFR50.73(a)(2)(v) and 10CFR50.73(a)(2)(i), in that with the High Pressure Coolant Injection System declared inoperable due to high vibration, the Automatic Depressurization System was removed from service for forty (40) minutes to perform surveillance testing, thus causing entry into Limiting Condition for Operation 3.0.3.

H.W. Keiser

Superintendent of Plant-Susquehanna

LAK/pjg

cc: Dr. Thomas E. Murley
Regional Administrator, Region I
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